A2

RESERVDELSKATALOG

SPARE PARTS CATALOGUE

ERSATZTEILE-KATALOG

CATALOGUE DES PIECES DE RECHANGE

CATALOGO DE PIEZAS DE RECAMBIO

SAAB 99

MODELS 1969–1973

Ordering No. 175414

SAAB–SCANIA AKTIEBOLAG
Saab Car Division

NYKÖPING SWEDEN
Copyright SAAB–SCANIA

Allmänt, Nummerregister, Satser General, Numerical index, Complete sets Allgemeines, Nummer-Verzeichnis, Komplette Sätze Généralités, Index numérique, Jeux complets Generalidades, Indice numérico, Juegos completos	**0** 1–A04
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Denna reservdelskatalog gäller för Saab 99, årsmodellerna 1969–1973. Katalogen är indelad i grupperna 0–10. Grupp 0 upptar Allmänt, Nummerregister och Satser, grupp 1 Verktyg, dvs. specialverktyg avsedda för tillsyns- och reparationsarbeten. Dessutom har grupp 10 införts för Diverse. Katalogens indelning motsvarar den rekommendation som Motorbranschens Arbetsgivareförbund givit för reservdelskataloger och servicelitteratur. Beträffande katalogens användning hänvisar vi till anvisningsbladen.

Reservdelskatalogens beställningsnummer för tryckt upplaga är 175414, motsvarande nummer för microfiche-upplagan är 400002. Katalogen hålls aktuell av Saab Scania vad avser ändringar och rättelser i form av utbytes- och tillkommande blad. Vid behov lämnas även speciella upplysningar beträffande reservdelar via "Spare Parts Information".

HÅLL ALLTID ER KATALOG AKTUELL GENOM ATT SÄTTA IN NYA OCH ÄNDRADE BLAD! Notera insättningen på katalogens uppföljningsblad.

Vid beställning av reservdelar till viss bil skall alltid chassinummer och/eller motornummer angivas. Bilens instruktionsbok (Guide) anger var man finner dessa nummer i bilen.

SAAB-SCANIA
Personbilsdivisionen
NYKÖPING

99 M 69-73
Febr. 1971

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Production: Technical Publications, Saab-Scania, Trollhättan, Sweden. Printed by Gotab, Kungälv

Katalogens uopbyggnad och användning

1. Användning

   Omfattningen av varje grupp framgår av "Gruppförteckning" samt "Innehållsförteckning". Den senare utgör första sidan i varje grupp.

   Om man känner till var en artikel är placerad i bilen och söker dess artikelnummer så går man till innehållsförteckningen på den grupp där artikeln skall finnas. Innehållsförteckningen anger närmare i vilket avsnitt i gruppen man kan finna artikeln.

   Om man däremot känner artikelnumret för en artikel och önskar veta var denna ingår i bilen så går man till katalogens nummerregister. Registret hänvisar till den grupp, sida inom gruppen samt fichekoordinat där artikeln finns upptagen.

2. Sidnumrering

   Endast katalogens textsidor är numrerade.

3. Pos.nummer

   Numren hänvisar till fig.

4. Artikelnummer

   Numret skall alltid anges vid beställning.

5. Antalskolumn

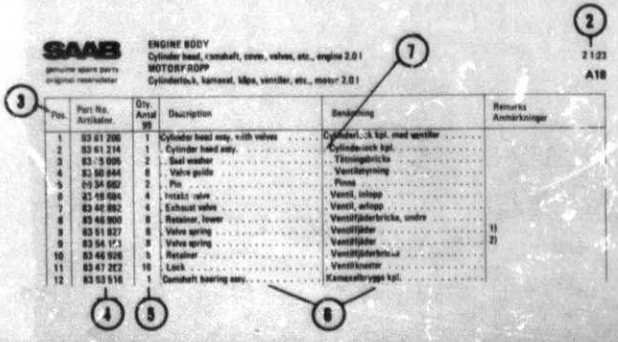
   Antalskolumnen anger antal per bil.

6. Benämning

   Benämningarna är angivna på engelska och svenska. Inlednings- och anvisningsavsnitten finns även på tyska, franska och spanska språken.

7. Reservdels omfattning

   Om en artikel ingår i en överordnad enhet har detta angivits på så sätt att artikeln ifråga är stegförskjuten till höger. Vid köp av överordnad enhet medföljer de stegförskjutna artiklarna. Se följande ex..



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8. Anmärkningar

Kolumnen kan innehålla anmärkningar av olika slag. Textsidans nedre del är även avsedd för anmärkningar, i första hand för sådana som kräver stort utrymme men även sådana, som är lika för olika positioner å en och samma sida. Anmärkningstexten ges endast på engelska. I en del fall kan ett artikelnummer förekomma inom parentes, ex.vis (83 77 988). Detta innebär att artikeln utgått eller ersatts av en annan med nytt nummer i artikelnummer-kolumnen. Obs! Artikeln inom parantes ( ) kan förekomma på annan plats i katalogen, speciellt gäller detta om artikeln är av standardtyp.

9. Varianter

Katalogen upptar artiklar för Saab 99 L, 2-dörrsversionen, om ej annat anges. I de fall artikeln gäller speciell variant eller version är detta angivet i anmärkningskolumnen, ex.vis X7, Cc, EMS, etc. För att ange marknadstillhörighet, i första hand USA och England (R.H.D.), förekommer ofta följande uppställning på textsidorna:

SAAB genuine spare parts original reservdelar

IGNITION SYSTEM — 355
Distributor, engine 2.0 l
TÄNDSYSTEM — G12
Tändfördelare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy.	Tändfördelare kpl.	
1	83 52 676	1	Distributor assy.	Tändfördelare kpl.	USA.
2	83 05 948	1	Distributor cap	Fördelarlock	
3	83 05 955	1	Rotor	Rotor	
4	83 05 963	2	Screw	Skruv	
5	83 05 971	2	Washer	Bricka	
6	83 53 914	1	Distributor shaft	Fördelaraxel	

8,9

Här avses att artikeln, 83 50 555 gäller exkl. USA. Den följande artikeln, 83 52 676, gäller endast för USA.

SAAB genuine spare parts original reservdelar

MAIN BODY — 813
Floor
KAROSSERISTOMME — C8
Golv

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	82 09 512	1	Body	Karosskrov	
	82 09 546	1	Body R.H.D.	Karosskrov R.H.D.	5)
	82 09 553	1	Body	Karosskrov	4 D
	82 09 561	1	Body R.H.D.	Karosskrov R.H.D.	4 D
1	82 00 285	1	Floor assy., front	Golv kpl., främre	3)
1	82 10 165	1	Floor assy., front	Golv kpl., främre	7)

10

På samma sätt gäller här kaross 82 09 512 exkl. R.H.D. och kaross 82 09 546 gäller för R.H.D.

10. Ändringsmarkering

Som tidigare nämnts hålls katalogen aktuell medelst ändringstryck. De ändrade sidorna har ny utgivningsmånad och markering * anger var ändringen skett på sidan ifråga.

11. Satser

Reservdelar som ingår i en sats är markerade med "S" i anmärkningskolumnen. "Satser" med ingående detaljer finns i grupp 0.

12. Förkortningar

S = Se "Satser" ovan
X = Quantity as required (Antal efter behov)
LHD = Left Hand Drive (Vänsterstyrd)
RHD = Right Hand Drive (Högerstyrd)
Ch. –xx.xxx.xxx = T.o.m. chassinummer
Ch. xx.xxx.xxx– = Fr.o.m. chassinummer
Engine –xxxxx = T.o.m. motornummer
Engine xxxxx– = Fr.o.m. motornummer
Gear box –xxxxx= T.o.m. växellådsnummer
Gear box xxxxx– = Fr.o.m. växellådsnummer
SI = Service Information
C = Carburetor (Förgasare)
E = Electronic fuel injection (Elektronisk bränsleinsprutning)
M = Manual transmission (Manuell växellåda)
A = Automatic transmission (Automatisk växellåda)
ELCD = Evaporative loss control device (Slutet bränslesystem)
EMS = Electronic fuel injection, Manual transmission, Special
L = Luxury (Lyx)
X7 = Excluding Luxury equipment (Utan lyxutrustning)
2 D = 2-doors (2-dörrarsversion)
4 D = 4-doors (4-dörrarsversion)

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This spare parts catalogue is valid for Saab 99, year models 1969–1973. The catalogue is divided into groups 0–10. Group 0 includes General, Numerical index and Complete sets, group 1 includes Tools i.e. special tools intended for maintenance and repair work. In addition, group 10 Miscellaneous, is included. The catalogue is divided into groups according to recommendations given by the Swedish Automobile Servicing and Retailing Employers' Association in respect of spare parts catalogues, workshop manuals, etc. On the following pages you will find further information about the handling and the usage of this catalogue.

The order number for this catalogue is for the printed edition 175414 and the corresponding number for the microfiche edition is 400002. The catalogue is kept up-to-date in respect of amendments and corrections by means of additional and replacement pages. When necessary special "Spare Parts Information" will be sent out.

KEEP YOUR CATALOGUE UP-TO-DATE BY INSERTING ADDITIONAL AND REPLACEMENT PAGES! Note inserting date on the "up-to-date-leaf".

When ordering spare parts for a certain Saab car always state the chassis number and/or engine number of the particular car. For the location of chassis and engine number, see illustration in the Owner's Manual (Guide).

SAAB-SCANIA AKTIEBOLAG
Saab Car Division
NYKÖPING, SWEDEN

99 M 69–73
Febr. 1975

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Structure and usage of the catalogue

1. Usage

   The extensiveness of each Group is shown on the page "Group Register" and in the "Table of Contents" placed first in each Group.

   If one knows where a parts is located in the car and wants to know its spare parts number, one should turn to the Table of Contents of that Group where the part ought to be found. The Table of Contents will guide more precisely about in which section of the Group the part may be located.

   However, does one know the spare parts number of a part and wants to know on which part of the car the part is located, one should turn to the Numerical Register. The register refers to Group and page within the Group and furthermore the microfiche coordinate on which the spare part is listed.

2. Page numbering

   Only the text pages of the catalogue have numbers.

3. Position numbers

   The number refer to the figure.

4. Part number

   The number shall always be stated when ordering.

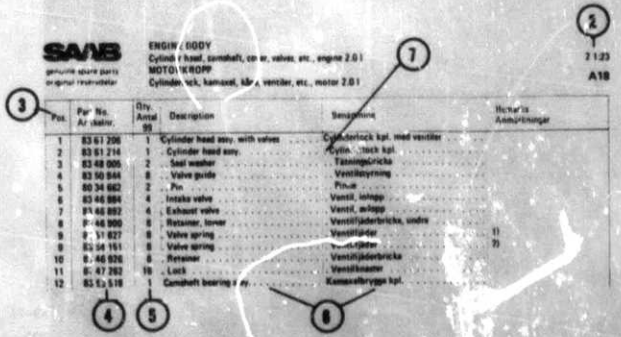
5. Quantity column

   The column indicates the quantity for one car.

6. Language

   The catalogue is bi-lingual – English–Swedish. Sheets "Introducing", "Directions" and" Table of contents" can also be read on spanish, german and french.

7. If a part is included in a major unit this is shown in the way that the sub-component is moved one step to the right. When ordering a major unit the sub-components are included. See the example below.



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8. Remarks

The column can contain remarks of different kinds. The lower portion of the text pages is intended for remarks, and in the first place for such remarks which require large writing space but also for remarks which varies for different positions on one and the same page. The remark text is only given in English.

In some cases a part number can occur put in parenthesis, e.g. (83 77 988). This means that the part has been deleted or superseded by a new one with an other part number in the part number column.

Note! Spare part in paranthesis ( ) can occur on other place in the catalogue, specially is this valid if the spare part is of the standard type.

9. Variants

The catalogue takes up spare parts for the Saab 99 L, 2-door version, if nothing else is stated. In cases when the spare part is valid for a special variant or version, this is mentioned in the remarks column, for example: X7, Cc, EMS, etc. To state belonging to a special market, at first hand the USA and Great Britain (R.H.D.), the following disposition is often occuring on the text pages:

SAAB genuine spare parts original reservdelar
IGNITION SYSTEM — 355
Distributor, engine 2,0 l
TÄNDSYSTEM — G12
Tändfördelare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy.	Tändfördelare kpl.	
1	83 52 678	1	Distributor assy.	Tändfördelare kpl.	USA
2	83 05 948	1	Distributor cap	Fördelarlock	
3	83 05 955	1	Rotor	Rotor	
4	83 05 963	1	Screw	Skruv	
5	83 05 971	2	Washer	Bricka	
6	83 53 914	1	Distributor shaft	Fördelaraxel	

8,9

Here is intended that spare part 83 50 555 is valid excl. USA. The following spare part 83 52 678 is valid only for USA.

SAAB genuine spare parts original reservdelar
MAIN BODY — 813
Floor
KAROSSERISTOMME — C8
Golv

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	82 09 512	1	Body	Karosskrov	1
	82 09 536		Body R.H.D.	Karosskrov R.H.D.	2)
	82 09 553	1	Body	Karosskrov	4 D
	82 09 561		Body R.H.D.	Karosskrov R.H.D.	4 D
1	82 00 289		Floor assy., front	Golv kpl., främre	3)
1	82 10 905	1	Floor assy., front	Golv kpl., främre	73

10

In the same way is here Body 82 09 512 valid excl. R.H.D. and Body 82 09 546 valid only for R.H.D.

10. Amendment

As mentioned earlier the catalogue is kept up-to date by amendment/replacement pages. The pages showing amendments are given new printing date for the particular edition and will also have an * asterisk showing the place of an amendment.

11. Sets

Parts included in a set are marked with an "S" in the remark column. "Sets" with included parts are found in group 0.

12. Abbreviation and codes

A = Automatic transmission
C = Carburetor
Ch. –xx.xxx.xxx = Up to and including chasis number
Ch. xx.xxx.xxx– = From and including chassis number
E = Electronic fuel injection
ELCD = Evaporative loss control device
EMS = Electronic fuel injection, Manual transmission, Special
Engine –xxxxx = Up to and including engine number
Engine xxxxx– = From and including engine number
Gear box –xxxxx = Up to and including gear box number
Gear box xxxxx– = From and including gear box number
L = Luxury
LHD = Left Hand Drive
M = Manual transmission
RHD = Right Hand Drive
S = See "Sets" above
SI = Service Information
X = Quantity as required
X7 = Excluding Luxury equipment
2D = 2-doors
4D = 4-doors

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Dieser Ersatzteil-Katalog gilt für Saab 99, Bauserien 1969–1973. Der Katalog ist in die Gruppen 0–10 eingeteilt. Die Gruppe 0 enthält "Allgemeines, Nummer-verzeichnis und Komplette Sätze", die Gruppe 1 "Werkzeuge", d.h. Spezialwerkzeuge für Inspektions- und Reparaturarbeiten. Ferner ist die Gruppe 10 für "Verschiedenes" eingeführt worden. Die Einteilung des Katalogs entspricht den Empfehlungen des schwedischen Arbeitsgebeverbands für Kraftfahrzeuggewerbe und Handel, die dieser für Ersatzteil-Kataloge und Serviceliteratur herausgegeben hat. Bezüglich der Benutzung des Katalogs weisen wir auf die Anweisungsblätter hin.

Der Katalog hat für die gedruckte Auflage die Bestellnummer 175414 und die entsprechende Nummer für die Microficheauflage ist 400002. Er wird von Saab-Scania durch Austausch- und Ergängzungsblätter auf dem Laufenden gehalten. Bei Bedarf wird Sonderauskunft über Ersatzteile via "Spare Parts Information" gegeben.

IHREN KATALOG DURCH EINSETZEN DER NEUEN UND GEÄNDERTEN BLÄTTER IMMER AKTUELLE HALTEN. Die Neueingesetzen Blätter auf dem „Auf-dem-Laufenden-Blatt" des Katalogs notieren.

Bei Bestellung von Ersatzteilen für einen bestimmten Wagen ist stets die Typenbezeichnung, Fahrgestellnummer und/oder Motornummer anzugeben. Betreffend die Lage dieser Nummern im Wagen, siehe Betriebsanleitung (Guide).

SAAB-SCANIA AKTIEBOLAG
Bereich Saab-PKW
NYKÖPING, SCHWEDEN

99 M 69–73
Febr. 1975

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Der Aufbau des Katalogs und seine Anwendung

1. Handhabung

   Der Umfang jeder Gruppe ergibt aus dem "Gruppenverzeichnis" und dem "Inhaltverzeichnis". Das Inhaltverzeichnis ist die erste Seite von jeder Gruppe.

   Wenn man weiss wo ein Teil im Wagen placiert ist und die Ersatzteilenummer sucht, dann sieht man in das Innaltverzeichnis der betreffende Gruppe. Das Inhaltverzeichnis verweist auf den Abschnitt der Gruppe wo das Teil sich befindet.

   Weiss man dagegen die Nummer des Ersatzteiles und will wissen, wo der Teil im Wagen placiert ist, dann sieht man in das Nummernverzeichnis des Katalogs. Das Verzeichnis weist auf die Gruppe, die Seite in der Gruppe und die Mikrofilm-Koordinate, wo der Teil angegeben ist.

2. Seitennumerierung

   Nur die Textseite des Katalogs sind numeriert.

3. Positionsnummern

   Die Nummern weist auf die Figure hin.

4. Teilnummer

   Immer die Nummer angeben wenn Sie einen Teil bestellen.

5. Anzahlspalte

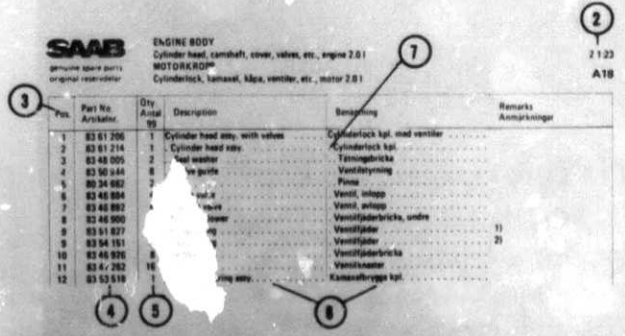
   Die Ziffer in der Spalte zeigt die Anzahl der Ersatzteile des Betreffendes Wagens.

6. Sprache

   Der Katalog ist in englischer und schwedischer Sprache gedruckt. Einleitung- und Anweisungabschnitte sowie Inhaltverzeichnis der einzelnen Gruppen sind in deutscher, französischer und spanischer Sprache gedruckt.

7. Umfassung des Ersatzteils

   Auf der Textseite des Katalogs ist die Umfassung eines Ersatzteils so angegeben, dass die in einem Hauptteil eingehenden kleineren Teile im Text nach rechts verschoben sind. Die nach rechts verschobene Teile mitfolgen wenn man einen Hauptteil kauft. Siehe folgendes Exempel.



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8. Anmerkungen

Die Spalte kann Anmerkungen von verschiedene Art enthalten.
Der untere Teil der Textseite ist für Anmerkungen vorgesehen. Hier können Anmerkungen gedruckt werden, die grösseren Platz erforden, oder z.B. auf gleiche oder verschiedenen Positionen hinweisen.
Die Anmerkungen sind nur in englischer Sprache.
In einigen Fällen können Teilnummern in Klammern z.B. (83 77 988) vorkommen. Dies bedeutet das der Teil ausgegangen ist oder von einem anderen in der Nummerspalte ersetzt ist. Zur gefl. Beachtung! Der Teil, der ersetzt worden ist, kann anderswo im Katalog vorkommen. Dies gilt besonders, wenn der Teil in Standardausführung ist.

9. Varianten

Der Katalog nimmt Teile für Saab 99, L, die 2-Tür-Version, ein, wenn anderes nicht angegeben wird. In den Fällen, wenn sich der Teil auf eine spezielle Variante oder Version oder bezeiht, ist dies in der Anmerkungskolumne beispielsweise X7, Cc, EMS u.s.w. angegeben. Um anzugeben welchem Markt der Teil gehört, in erster Linie die USA und England (R.H.D.), kommen oft die folgende Aufstellung auf den Textseiten vor:

SAAB genuine spare parts original reservdelar

IGNITION SYSTEM — 355
Distributor, engine 2,0 l
TÄNDSYSTEM — G12
Tändfördelare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy	Tändfördelare kpl	
1	83 52 676	1	Distributor assy	Tändfördelare kpl	USA
2	83 05 948	1	Distributor cap	Fördelarlock	
3	83 05 955	1	Rotor	Rotor	
4	82 05 963	2	Screw	Skruv	
5	83 05 971	2	Washer	Bricka	
6	83 53 914	1	Distributor shaft	Fördelaraxel	

8,9

Hier wird bezweckt dass Teil 83 50 555 ausschliesslich der USA gilt. Der folgende Teil 83 52 676 gilt nur für die USA.

SAAB genuine spare parts original reservdelar

MAIN BODY — 813
Floor
KAROSSERISTOMME — C8
Golv

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	82 09 512	1	Body	Karoskrov	4)
	82 09 546	1	Body R.H.D.	Karoskrov R.H.D.	4 D
	82 09 553	1	Body	Karoskrov	4 D
	82 09 561	1	Body R.H.D.	Karoskrov R.H.D.	4 D
1	82 00 [illegible]	1	Floor assy., front	Golv kpl., främre	3)
1	82 10 [illegible]	1	Floor assy., front	Golv kpl., främre	7)

10

Auf dieselbe Weise gilt hier Karosse 82 09 512 ausschliesslich R.H.D. und Karosse 82 09 546 gilt für R.H.D.

10. Änderungsmarkierung

Wie vorher angegeben, wird der Katalog durch Änderungsdruck Laufende aktuell erhalten. Die geänderten Seite tragen stets ein neueres Datum mit Monats- und Jahresbezeichnung. Die Markierung * gibt die geänderte Stelle auf der Seite an.

11. Sätze

Ersatzteile die zu einem Satz gehört, sind mit "S" in Anmerkungsspalte markiert. "Sätze" mit zugehörender Teile befindet sich in Gruppe 0.

12. Verkürzungen

S = Siehe obenstehende "Sätze"
X = Quantity as required (Anzahl nach gebrauch)
LHD = Left Hand Drive (Linksgesteuert)
RHD = Right Hand Drive (Rechtsgesteuert)
Ch. –xx.xxx.xxx. = Bis einschl. Fahrgestellnummer
Ch. xx.xxx.xxx– = Ab Fahrgestellnummer
Engine –xxxxx = Bis einschl. Motornummer
Engine xxxxx– = Ab Motornummer
Gear box –xxxxx = Bis einschl. Getriebe Nr.
Gear box xxxxx– = Ab Getriebe Nr.
SI = Service Information
C = Carburetor (Vergaser)
E = Electronic fuel injection (Elektronisch gesteuerte Bensineinspritzung)
M = Manual transmission (Handschaltgetriebe)
A = Automatic transmission (Automatisches Getriebe)
ELCD = Evaporative loss control device (Geschlossenes Kraftstoffsystem)
EMS = Electronic fuel injection, Manual transmission, Special
L = Luxury (Luxus)
X7 = Excluding Luxury equipment (Ohne Luxusausrüstung)
2 D = 2-doors (2-Türversion)
4 D = 4-doors (4-Türversion)

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Ce catalogue de pièces de rechange est valable pour la Saab des modèles des années 1969–1973. Le catalogue comprend les groupes 0–10. Le groupe 0 comporte Généralites, Index numérique et Jeux complets, le groupe 1 concerne la rubrique Outillage, c'est-à-dire les outils spéciaux destinés aux travaux d'inspection et de réparation. Le groupe 10 concerne la rubrique Divers. Le principe de division du catalogue est conforme aux recommandations de la Fédération Patronale Suédoise de l'Entretien et du Commerce de l'Automobile en ce qui concerne les catlogues de pièces de rechange et la littérature d'orientation du service. Pour ce qui est du mode d'emploi du présent catalogue, nous renvoyons à la page d'instructions du groupe 0.

La présentation imprimée de l'édition du présent catalogue de pièces de rechange a le numéro de commmande 175414, et sa présentation en microfiche le numéro 400002. Le catalogue sera tenu à jour par Saab-Scania en ce qui concerne les modifications et rectifications, à l'aide de feuillets de remplacement et complémentaires. L'information spéciale nécessaire sera transmise via les "Spare Parts Information".

MAINTENIR LE CATALOGUE A JOUR EN Y INSERANT LES FEUILLETS DE REMPLACEMENT ET COMPLEMENTAIRES CORRESPONDANTS. Faire l'annotation correspondante sur le feuillet registre du catalogue.

A la commande de pièces de rechange pour une voiture donnée, il convient de toujours spécifier le numéro de châssis et/ou le numéro de moteur. Dans le manuel d'instruction Guide de la voiture est indiqué l'endroit où sont placés ces numéros.

SAAB-SCANIA AKTIEBOLAG
Division Voitures Saab
NYKÖPING, SUEDE

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Structure et mode d'emploi du catalogue

1. Mode d'emploi

   Le contenu de chaque groupe ressort de la relation contenant la "Dénomination de groupe" et de la "Table de matières" constituant la première page de chaque groupe.

   Pour trouver le numéro de pièce de rechange d'un article dont la situation dans la voiture est connue, il faut chercher sur la table des matières du groupe correspondant, la section dans ce groupe le comprenant.

   S'il s'agit, au contraire, de l'identification d'un article dont le numéo de pièce de rechange est connu, il faut se servir de l'index numérique du catalogue, où sont indiqués le groupe, la page et la coordonnée de la fiche auxquels on retrouve la pièce.

2. Numérotage des pages

   Seulement les pages contentant du text sont numérotées.

3. Numéro de position

   Les numéros renvoient aux figures.

4. Numéro d'article

   Le numéro des articles commandés doit être indiqué toujours.

5. Colonne de quantité

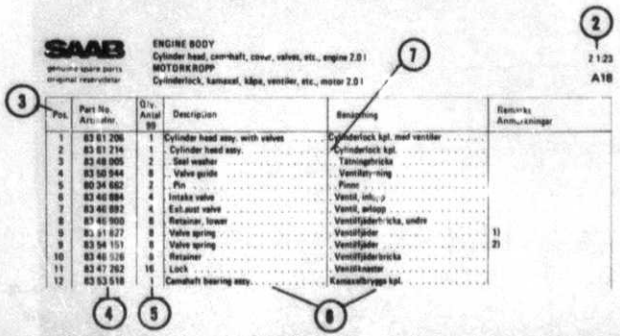
   Sur cette colonne est indiquée la quantité par voiture.

6. Dénomination

   Les noms sont donnés en anglais et en suédois. L'introduction et les instructions sont aussi verties à l'allemand, au français et à l'espagnol.

7. Composition des pièces de rechange

   Pour indiquer qu'un article fait partie d'un ensemble, cet article a été décalé d'un échelon par rapport à l'ensemble dont il fait partie. L'achat d'un ensemble comprend tous les articles décalés d'un échelon par rapport à celui-ci. Voir l'exemple qui suit:



SAAB
genuine spare parts
original reservdelar

ENGINE BODY
Cylinder head, camshaft, cover, valves, etc., engine 2.0 i
MOTORKROPP
Cylinderlock, kamaxel, kåpa, ventiler, etc., motor 2.0 i

2 1:23
A18

Pos.	Part No. Artikelnr.	Qty Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 61 206	1	Cylinder head assy, with valves	Cylinderlock kpl. med ventiler	
2	83 61 214	1	. Cylinder head assy.	. Cylinderlock kpl.	
3	83 48 005	2	. . Seal washer	. . Tätningsbricka	
4	83 58 844	8	. . Valve guide	. . Ventilstyrning	
5	80 34 662	2	. . Pin	. . Pinne	
6	83 46 884	4	Intake valve	Ventil, inloop	
7	83 46 892	4	Exhaust valve	Ventil, avloop	
8	83 46 900	8	Retainer, lower	Ventilfjäderbricka, undre	
9	83 51 627	8	Valve spring	Ventilfjäder	1)
9	83 94 151	8	Valve spring	Ventilfjäder	2)
10	83 46 926	8	Retainer	Ventilfjäderbricka	
11	83 47 262	16	Lock	Ventilkoester	
12	83 53 518	1	Camshaft bearing assy.	Kamaxellbrygga kpl.	

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8. Observations

Cette colonne peut contenir différentes sortes d'observations. La partie inférieure de la page est aussi réservée aux observations, principalement celles qui occupent un grand espace, mais aussi celles se rapportant à plusieures positions sur la même page. Le texte des observations est en anglais. Un numéro d'article peut être mis entre paranthèse, p.ex. (83 77 988). Cela signifie que l'article en question a été supprimé ou qu'il a été remplacé par un autre article avec un nouveau numéro sur la colonne des numéros d'article. Attention: Un article entre paranthèse ( ) peut figurer ailleurs dans le catalogue, spécialement s'il s'agit d'articles de type standard.

9. Variantes

Le catalogue comporte des articles pour la Saab 99 L, 2 portes, si rien d'autre n'est indiqué. Dans le cas où l'article correspond à une variante ou version spéciales, l'indication en est faite sur la colonne d'observations, p.ex. X7, Cc, EMS, etc. Le marché de destinaison de la voiture, spécialement quand il s'agit des USA et du Royaume Uni (R.H.D.), est souvent indiqué de la façon suivante:

SAAB genuine spare parts original reservdelar

IGNITION SYSTEM — 355
Distributor, engine 2.0 l
TÄNDSYSTEM — G12
Tändfördelare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy.	Tändfördelare kpl.	
1	83 52 676	1	Distributor assy.	Tändfördelare kpl.	USA
2	83 05 948	1	Distributor cap	Fördelarlock	
3	83 05 955	1	Rotor	Rotor	
4	83 05 963	2	Screw	Skruv	
5	83 05 971	2	Washer	Bricka	
6	83 53 914	1	Distributor shaft	Fördelaraxel	

C, 8

Ici, il est entendu que l'article 83 50 555 est valable sauf pour les USA. Le suivant, 83 52 676 n'est valable que pour les USA.

SAAB genuine spare parts original reservdelar

MAIN BODY — 813
Floor
KAROSSERISTOMME — C8
Golv

Pos.	Part No. Artikelnr.	Qty Antal 99	Description	Benämning	Remarks Anmärkningar
	82 09 512	1	Body	Karosskrov	
	82 09 546	1	Body R.H.D.	Karosskrov R.H.D.	3)
	82 09 553	1	Body	Karosskrov	4 D
	82 09 561	1	Body R.H.D.	Karosskrov R.H.D.	4 D
1	82 00 299	1	Floor assy., front	Golv kpl., främre	3)
1	87 10 985	1	Floor assy., front	Golv kpl., främre	7)

10

De la même façon, il est, ici, entendu que la carrosserie 82 09 512 est valable à l'exception de R.H.D., et que la carrosserie 82 09 546 n'est valable que pour R.H.D.

10. Indication de modifications

Comme il a déjà été dit, le catalogue est tenu à jour au moyen de feuillets modifiés. Ces feuillets son datés du mois de leur publication. Un astérisquee * indique l'endroit modifié.

11. Jeux

Les pièces de rechange faisant partie d'un jeu sont marquées d'un "S" sur la colonne des observations. Les "Jeux" et les articles les constituant figurent dans le Groupe 0.

12. Abréviations

S = Voir "Jeux" ci-dessus
X = Quantity as required (Quantité d'après besoin)
LHD = Left Hand Drive (D. à G.)
RHD = Right Hand Drive (D. à D.)
Ch. -xx.xxx.xxx = Jusqu'au No. de châssis
Ch. xx.xxx.xxx- = A partir du No. de châssis
Engine -xxxxx = Jusqu'au No. de moteur
Engine xxxxx- = A partir du No. de moteur
Gear box -xxxxx = Jusqu'au No. de boîte de vitesses
Gear box xxxxx- = A partir du No. de boîte de vitesses
SI = Note Technique
C = Carburetor (Carburateur)
E = Electronid fuel injection (Injection électronique)
M = Manual transmission (Boîte de vitesses manuelle)
A = Automatic transmission (Boîte de vitesses automatique)
ELCD = Evaporative loss control device (Système de carburant fermé)
EMS = Electronic fuel injection, Manual transmission, Special
L = Luxury (De Luxe)
X7 = Excluding Luxury equipment (Sans équipment de luxe)
2 D = 2-doors (2 portes)
4 D = 4-doors (4 portes)

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Este catálogo de piezas de recambio es válida para el Saab 99 de los modelos de los años 1969–1973 y comprende los grupos 0–10. El grupo 0 comporta Generalidades, Indice numérico y Juegos completos, el grupo 1 Herramientas, es decir, las herramientas especiales destinadas a los trabajos de inspección y reparación. Además, el grupo 10 ha sido introducido para el concepto de Varios. La división del catálogo corresponde a los recommendaciones que la Asociación Patronal Sueca del Comercio de Automóviles ha dado para los catálogos de piezas de recambio y literatura de orientación del servicio. Referente al empleo del catálogo rogamos sea consultada la página de instrucciones.

La presentación impresa de la edición del presente catálogo de piezas de recambio tiene el número de requisicion 175414; la presentación en microficha, el número 400002. Saab-Scania se encarga de mantener el catálogo al día en lo que se refiere a modificaciones y correcciones, por medio de hojas de substitución y adicionales. La información complementaria de carácter especial que pueda resultar necesaria será communicada mediante los "Spare Parts Information".

MANTENER EL CATALOGO CONSTANTEMENTE AL DIA INSERTANDO EN EL MISMO LAS HOJAS ADICIONALES Y SUBSTITUTIVAS CORRESPONDIENTES. Anotar la inserción en la hoja registro del catálogo.

Para la demanda de piezas de recambio destinadas a un coche determinado, indicar siempre el número de chasis y/o el número de motor. El manual de instrucciones que acompaña al coche indica donde, en el coche, se encuentran esos números.

SAAB-SCANIA AKTIEBOLAG
División Automóviles Saab
NYKÖPING, SUECIA

99 M 69–73
Febr. 1975

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Estructura y modo de empleo del catálogo

1. Modo de empleo

   La extensión de cada grupo se desprende de la relación que contiene la "Denominación del grupo" y del "Sumario". Este último constituye la primera página de cada grupo.

   Si se conoce la situación de la pieza en el coche y se quiere saber su número de referencia, búsquese en el sumario del grupo en el que la pieza debe encontrarse. El sumario indica en qué sección del grupo se puede encontrar el detalle cuya referencia se desea conocer.

   Si, por el contrario, se conoce el número de referencia del artículo y se quiere saber en que parte del coche va comprendido, entonces debe consultarse el registro numérico del catálogo. El registro indica el grupo, la página y la coordenada de la ficha en donde la pieza en cuestión ha sido incluida.

2. Numeración de la página

   Sólo están numeradas la páginas con texto.

3. Número de posición

   Los números se refieren a las figuras.

4. Número de artículo

   El número de los artículos pedidos debe indicarse siempre.

5. Columna de cantidad

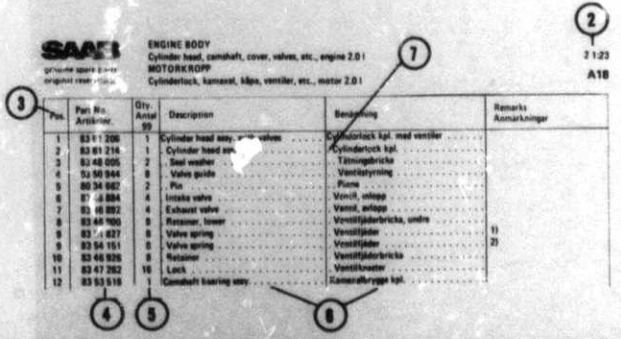
   En esta columna se indica la cantidad por coche.

6. Denominación

   Los nombres están dados en inglés y en sueco. La introducción y las instrucciones están, ademas, traducidas al alemás, al fracés y al castellano.

7. Composición de las piezas de recambio

   Para indicar que un artículo forma parte de un conjunto, este artículo ha sido desplazado de un espacio hacia la derecha con respecto al conjunto del que forma parte. La compra de un conjunto comprende todos los artículos desplazados de un espacio con respecto a éste. Ver el ejemplo siguiente.



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8. Observaciones

Esta columna puede contener varias clases de observaciones. La parte inferior de la página está también reservada a las observaxiones, principalmente las que ocupan mucho espacio, pero también las que se refieren a varias posiciones de la misma página. El texto de las observaciones está escrito en inglés. En algunos casos el número de un artículo figura entre paréntesis, por ejemplo (8377988), lo cual significa que ha sido substituido por otro artículo con un número nuevo en la columna de los números de artículo. Atención: Un artículo entre paréntesis () puede figurar en otras partes del catálogo, especialmente si es de tipo estándar.

9. Variantes

El catálogo comporta artículos para el Saab 99 L. 2 puertas, si no hay ninguna otra indicación. En caso de que el artículo corresponda a una variante o versión especiales, la indicación correspondiente figura en la columna de observaciones, p.ej.: X7, Cc, EMS, etc. El mercado de destino del coche, especialmente si se trata de EE.UU. o del Reino Unido (R.H.D.), se indica a menudo de la manera siguiente:

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IGNITION SYSTEM — 355
Distributor, engine 2.0 l
TANDSYSTEM — G12
Tändfördelare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy.	Tändfördelare kpl.	
1	83 52 676	1	Distributor assy.	Tändfördelare kpl.	USA.
2	83 05 948	1	Distributor cap	Fördelarlock	
3	83 05 955	1	Rotor	Rotor	
4	83 05 963	2	Screw	Skruv	
5	83 05 971	2	Washer	Bricka	
6	83 53 914	1	Distributor shaft	Fördelaraxel	

8,9

Con ello se entiende que el artículo 83 50 555 es válido a excepción de los EE.UU. El artículo siguiente, 83 52 676 sólo cáiido para los EE.UU.

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MAIN BODY — 813
Floor
KAROSSERISTOMME — C8
Golv

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	82 09 512	1	Body	Karosskrov	
	82 09 546	1	Body R.H.D.	Karosskrov R.H.D.	9)
	82 09 553	1	Body	Karosskrov	4 D
	82 09 561	1	Body R.H.D.	Karosskrov R.H.D.	4 D
1	82 00 289	1	Floor assy., front	Golv kpl., främre	3)
1	82 10 985	1	Floor assy., front	Golv kpl., främre	7)

10

De la misma manera, aquí se entiende que la carrocería 82 09 512 es válida a exceptcion de R.H.D. y que la carrocería 82 09 546, sólo és válida para R.H.D.

10. Indificación de modificaciones

Como ya se dicho, el catálogo es manter.ido al día mediante hojas modificadas, las cuales llevan kle fecha del mes de su publicación. Un asterisco * indica el lugar modificado.

11. Juegos

Las piezas de recambio que forman part de un juego van marcadas con una "S" en la columna de las observaciones. Los "Juegos" y los artículos que los constituyen figuran en el grupo 0.

12. Abreviaciones

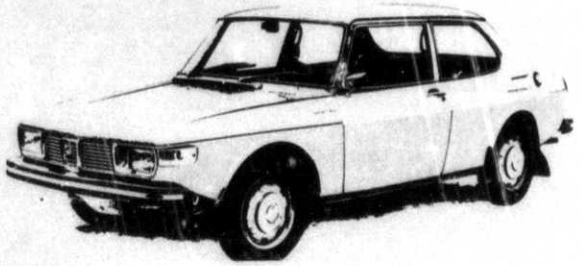
S = Ver "Juegos" más arriba
X = Quantity as required (Cantidad según necesidad)
LHD = Left Hand Drive (Volante a la izquierda)
RHD = Right Hand Drive (Volante a la derecha)
Ch. -xx.xxx.xxx = Hasta el chasis número
Ch. xx.xxx.xx- = Desde el chasis número
Engine -xxxxx = Hasta el motor número
Engine xxxxx- = Desde el motor número
Gear box -xxxxx = Hasta la caja de cambios número
Gear box xxxxx- = Desde la caja de cambios número
SI = Información Técnica
C = Carburetor (Carburador)
E = Electronic fuel injection (Inyección eletrónica)
M = Manual transmission (Caja de cambios manual)
A = Automatic transmission (Caja de cambios Automática)
ELCD = Evaporative loss control device (Sistema de combustible cerrado)
EMS = Electronic fuel injection, Manual transmission, Special
L = Luxury (De lujo)
X7 = Excluding Luxury equipment. (Sin equipo de lujo)
2 D = 2-doors (2 puertas)
4 D = 4-doors (4 puertas)

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CHASSIS-NUMBERS

SAAB 99	1969:	99.001.001–99.014.259	
SAAB 99	1970:	99.020.001–99.043.053	
		90600001–90601640	1)
SAAB 99	1971:	99.050.001–99.075 331	
		91600001–91606152	1)
SAAB 99	1972:	99722000001–99722031968	
		99726000001–99726006665	1)
SAAB 99 EMS	1972:	99722012833–99722031968	
		99726006539–99726006665	1)
SAAB 99 L and EMS	1973:	99732000001–99732041390	
		99736000001–99736010841	1)
		99737000001– ~ 99737000201	2)
SAAB 99 X7	1973:	99732011011–99732041390	

1) Valid for cars made in Finland.
2) Valid for cars made in Belgium.

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Engine numbers 1,7 and 1,85 l engines

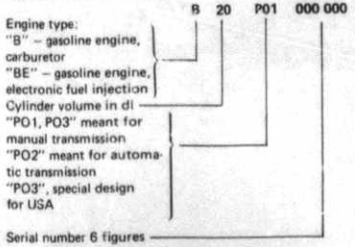
In front of the engine number, there are two letters punched. The first letter is J in all engines. The second letter varies as follows:

B = 1,7 l carbureted engine, Europe
C = 1,7 l carbureted engine, USA
D = 1,7 l fuel injection engine
E = 1,85 l carbureted engine, Europe
F = 1,85 l carbureted engine, USA
G = 1,85 l fuel injection engine

After the engine numbers, the following letters are punched.

HE = Indicate High Compression Engine and are punched on all engine types
A = Engines, intended for installing on automatic transmission.

Engine number 2,0 l engine



Motornummer 1,7 och 1,85 l motorer

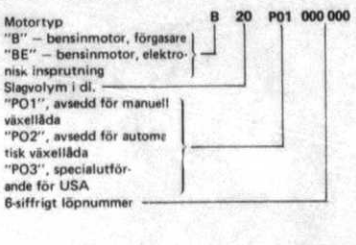
Före motornumret stämplas två bokstäver. Första bokstaven är J på alla motorer. Andra bokstaven varierar enligt följande:

B = 1,7 l förgasarmotor, Europa
C = 1,7 l förgasarmotorer, USA
D = 1,7 l bränsleinsprutningsmotor
E = 1,85 l förgasarmotor, Europa
F = 1,85 l förgasarmotor, USA
G = 1,85 l bränsleinsprutningsmotor

Efter motornumret stämplas följande bokstäver:

HE = Stämplas på samtliga motorvarianter och indikerar High Compression Engine (Högkomprimerad motor).
A = Motorer avsedda för installation på automatväxellåda.

Motornummer 2,0 l motor



Här nedan anges första och sista tillverkningsnummer för motorer och växellådor inom respektive årsmodeller.

Below are stated first and last production numbers for engines and gearboxes within year model resp.

M 1969

Engine number		Gearbox number	
1,7 l	1001–15058	1001–14717	

M 1970

Engine number		Gearbox number	
1,7 l	20001–45000	14718–39200	

M 1971

Engine number		Gearbox number	
1,7 l	75001–~94850	Manual	39201–~75500
1,85 l	75001–~87670	Automatic	1550–~4962

M 1972

Engine number		Gearbox number	
1,85 l	~87671–~123000	Manual	400001–~437751
B20P01 000001–004500		Automatic blue	~4963–5055
B20P02 000001–000020		Automatic yellow	1001–~8800
BE20P01 000001–000900			
BE20P02 000001–000035			

M 1973

Engine number		Gearbox number	
1,85 l	~123001–~143500		
B20P01 ~004500–019000		Manual	500001–537000
B20P02 ~000020–004150		Automatic	1001 –5100
BE20P01 ~000900–009112			
BE20P02~000035–003800			
B20P01 USA 000001–003500			

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0 NUMMERREGISTER

1 SPECIALVERKTYG

2 MOTOR

Motorkropp
Smörjsystem
Bränslesystem
Inlopps- och avgassystem
Kylsystem
Motorreglage

3 ELEKTRISK SYSTEM, INSTRUMENT

Batteri, batterikablar
Generator, laddningsregulator
Startmotor
Tändsystem
Belysning
Övrig elektrisk utrustning
Ledningar och säkringar
Instrument

4 KRAFTÖVERFÖRING

Koppling
Kopplingsmanövrering
Växellåda
Växellådsmanövrering
Drivaxlar, yttre knut

5 BROMSAR

Framhjulsbroms, skivbroms
Bakhjulsbroms, skivbroms
Fotbromssystem
Handbromssystem

6 FRAMVAGN, STYRINRÄTTNING

Framvagn
Styrinrättning

7 FJÄDRINGSSYSTEM, HJUL

Främre, fjädring, hjul
Bakre fjädring
Bakaxel

8 KAROSS

Karosseristomme
Instrumentpanel
Motorhuv, front, skärmar
Dörrar, bagagerumslucka
Utvändiga detaljer, glas, tätningslister
Klädsel, invändig utrustning, bättringsfärg
Säkerhetsbälte
Värme och ventilation
Stötfångare

9 TILLBEHÖR, ETC:

Verktyg

10 DIVERSE

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GROUP REGISTER

0 NUMERICAL INDEX

1 SPECIAL TOOLS

2 ENGINE
- Engine body
- Lubrication
- Fuel system
- Inlet- and exhaust system
- Cooling system
- Engine controls

3 ELECTRICAL SYSTEM, INSTRUMENTS
- Battery and battery cables
- Alternator and voltage regulator
- Starter
- Ignition system
- Lighting equipment, other
- Wiring and fuses
- Instruments

4 TRANSMISSION
- Clutch
- Clutch control
- Gear box
- Gear box control
- Drive shafts, outer universal joints

5 BRAKES
- Front wheel brakes, disc brake
- Rear wheel brakes, disc brake
- Footbrake system
- Handbrake system

6 FRONT WHEEL SUSPENSION, STEERING
- Front wheel suspension
- Steering device

7 SUSPENSION SYSTEM, WHEELS
- Front suspension, wheels
- Rear suspension
- Rear axle

8 BODY
- Main body
- Dash board
- Hood, front, fenders
- Doors, trunk lid
- Exterior details, glass and sealing strips
- Upholstery, interior equipment and touch-up paint
- Safety belts
- Heater and ventilation
- Bumpers

9 ACCESSORIES, ETC.
- Tools

10 MISCELLANEOUS

0 NUMMERNVERZEICHNIS

1 WERKZEUGEE

2 MOTOR
- Motorrumpf
- Schmieranlage
- Kraftstoffanlage
- Einlass- und Auspuffanlage
- Kühlanlage
- Motorbedienungsorgane

3 ELEKTRISCHE ANLAGE, INSTRUMENTE
- Batterie, Batterieleitungen
- Lichtmaschine, Reglerschalter
- Anlasser
- Zündanlage
- Beleuchtung
- Sonstige elektrische Ausrüstung
- Leitungen und Sicherungen
- Instrumente

4 KRAFTÜBERTRAGUNG
- Kupplung
- Kupplungsmechanismus
- Getriebe
- Getriebemechanismus
- Antriebsachse, äusseres Antriebsgelenk

5 BREMSEN
- Vorderradbremsen, Scheibenbremsen
- Hinterradbremse, Scheibenbremse
- Fußbremssystem
- Handbremssystem

6 VORDERGESTELL, LENKUNG
- Vorderwagen
- Lenkung

7 FEDERUNG, RÄDER
- Vorderradfederung, Räder
- Hintere Federung
- Hinterachse

8 KAROSSERIE
- Karosseriekörper
- Armaturenbrett
- Motorhaube, Frontblech, Kotflügel
- Türen, Kofferraumdeckel
- Auswendige Teile, Fenster, Dichtungsleisten
- Innenverkleidung, Innenausstattung und Ausbesserungsfarben
- Sicherheitsgurt
- Heizung- und Frischluftanlage
- Stosstange

9 ZUBEHÖR
- Werkzeuge

10 VERSCHIEDENES

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DENOMINATION DU GROUPE

0 INDEX

1 OUTILLAGE

2 MOTEUR

Corps de moteur
Système de graissage
Système de carburant
Systèmes d'admission et d'échappement
Système de refroidissement
Commandes du moteur

3 EQUIPMENT ELECTRIQUE, INSTRUMENTS

Batterie, câbles de batterie
Générator, régulateur de tension
Démarreur
Système d'allumage
Eclairage
Autre équipment électrique
Conduits et fusibles
Instruments

4 TRANSMISSION

Embrayage
Commande d'embrayage
Boîte de vitesses
Commande de boîte de vitesses
Arbres d'entraînement, joints cardans extérieurs

5 FREINS

Freins des roues AV, freins à disque
Freins des roues AR, freins à disque
Système de frein au pied
Système de frein à main

6 TRAIN AVANT, DIRECTION

Train avant
Direction

7 SUSPENSION, ROUES

Suspension AV, roues
Suspension AR
Essieu AR

8 CARROSSERIE

Corps de carrosserie
Tableau d'instruments
Capt, tôle frontale, ailes
Portières couvercle de coffre
Eléments extérieurs, glaces, joints
Garnitures équipment intérieur et peinture de retouchage
Ceinture de sécurité
Système de chauffage et d'aération
Pare-chocs

9 ACCESSOIRES

Outillage

10 DIVERS

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DENOMINACION DEL GRUPO

0 INDICE NUMERICO

1 HERRAMIENTAS

2 MOTOR

Cuerpo del motor
Sistema de engrase
Sistema de combustible
Sistemas de admisión y de escape
Sistema de refrigeración
Mandos del motor

3 SISTEMA ELECTRICO, INSTRUMENTOS

Batería, cables batería
Generador, regulador de tensión
Motor de arranque
Sistema de encendido
Alumbrado
Otro equipo eléctrico
Conductos y fusibles
Instrumentos

4 TRANSMISION

Embrague
Mandos de embrague
Caja de cambios
Mandos de caja de cambios
Ejes de accionamiento, juntas homocinéticas exteriores

5 FRENOS

Frenos de ruedas Del., frenos de disco
Frenos de ruedas Tras., frenos de disco
Sistema de freno de pie
Sistema de freno de mano

6 TREN DELANTERO, DIRECCION

Tren delantero
Dirección

7 SUSPENSION, RUEDAS

Suspensión Del., ruedas
Suspensión Tras.
Eje Tras.

8 CARROCERIA

Cuerpo de carrocería
Tablero de instrumentos
Capot, plancha frontal, guardabarros
Puertas, tapa de cofre
Detalles exteriores, vidrios, juntas
Tapicería, equipo interior, pintura de retoque
Cinturón de seguridad
Sistema de calefacción y ventilación
Parachoques

9 ACCESORIOS

Herramientas

10 VARIOS

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PART NO.	GROUP	COORD.	PART NO.	GROUP	COORD.	PART NO.	GROUP	COORD.	PART NO.	GROUP	COORD.
1293549	2 7:17	2C16	7085541	2 20:3	2F08	7154727	3 9:3	2H04	7171846	3 9:3	2H04
1393115	2 10:37	2D14	7085541	3 2:5	2F24	7154891	3 9:3	2H04	7171846	3 14:11	2H24
1663970	2 7:17	2C16	7085632	2 1:3	2A08	7155070	3 16:7	2122	7175318	4 4:3	2J22
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7840853	1 2:15	1H06
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7841612	1 2:13	1H04
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7843303	1 5:3	1I08
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7848153	3 2:3	2F22
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7848484	3 3:3	2G06
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7870637	0 13:1	1F10
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7872500	8 13:3	3E12
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8290447	1 4:4	1I02
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8290660	1 4:5	1I02
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8290686	1 4:5	1I02
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8302101	2 2:3	2A22
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8703753	4 5:15	2K08
8703761	4 5:15	2K08
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8703894	4 5:3	2J24
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8705105	2 13:11	2E14
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8705121	2 13:11	2E14
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8705170	4 11:5	2L06
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8705204	4 10:3	2K20
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8705212	4 11:5	2L04
8705220	4 12:5	2L10
8705238	0 9:6	1E24
8705238	4 10:7	2K24
8705253	4 10:3	2K20
8705386	4 10:3	2K20
8705410	4 13:3	2L12
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8705436	4 11:3	2L02
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8705451	4 13:3	2L12
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8705659	4 11:3	2L02
8705667	4 11:3	2L02
8705675	4 11:3	2L02
8705691	4 11:7	2L06
8705691	4 12:3	2L08
8705725	4 11:3	2L02
8705733	4 12:5	2L10
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8705824	4 13:3	2L12
8705865	4 10:3	2K20
8705881	4 10:3	2K20
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8705972	4 12:5	2L10
8705980	4 12:5	2L10
8705998	4 12:5	2L10
8706012	4 12:5	2L10
8706020	4 12:5	2L10
8706038	4 12:5	2L10
8706046	4 12:5	2L10
8706053	4 12:5	2L10
8706061	4 12:5	2L10
8706061	4 12:5	2L10
8706087	4 10:3	2K20
8706087	4 10:3	2K20
8706087	4 10:5	2K22
8706087	4 12:5	2L10
8706095	4 12:5	2L10
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8706129	4 11:3	2L02
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8706137	4 12:5	2L10
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8706152	4 12:5	2L10
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8706178	4 13:3	2L12
8706210	4 13:3	2L12
8706228	4 13:3	2L12
8706244	4 13:3	2L12
8706319	4 11:3	2L02
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8706335	4 11:3	2L02
8706343	4 11:3	2L02
8706350	4 11:3	2L02
8706368	4 11:3	2L02
8706442	4 11:3	2L02
8706467	4 11:3	2L02
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8706582	4 11:3	2L02
8706616	4 11:3	2L02
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8706772	4	11i5
8706798	4	11i5
8706798	4	11i5
8706806	4	11i5
8706830	4	11i5
8706868	4	11i5
8706855	4	11i5
8706863	4	11i5
8706871	4	11i5
8706951	4	11i5
8706969	4	11i5
8707119	4	12i5
8707127	4	12i5
8707143	4	11i5
8707150	4	11i5
8707168	4	11i5
8707176	4	11i5
8707234	4	11i5
8707259	4	11i7
8707275	4	11i7
8707283	4	11i7
8707291	4	11i7
8707291	4	11i7
8707309	4	11i7
8707317	4	11i7
8707325	4	11i7
8707333	4	11i7
8707358	4	11i7
8707374	4	11i7
8707382	4	11i7
8707440	4	11i5
8707457	4	11i5
8707465	4	11i5
8707481	4	11i7
8707499	4	11i7
8707507	4	11i7
8707515	4	11i7
8707523	4	11i7
8707531	4	11i7
8707549	4	11i7
8707556	4	11i3
8707564	4	11i3
8707572	4	11i3
8707580	4	11i3
8707598	4	11i3
8707648	4	12i3
8707671	4	12i3
8707721	4	12i3
8707747	4	12i3
8707754	4	12i3
8707788	4	12i3
8707887	4	12i3
8707887	4	12i3
8707929	4	12i3
8707952	4	12i3
8707986	4	12i3
8707994	4	12i3
8708026	4	12i3
8708026	4	12i3
8708034	4	12i3
8708042	4	12i3
8708042	4	12i3
8708059	4	12i3
8708174	4	12i3
8708182	4	12i3
8708190	4	11i3

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8709224	4	12i3
8709240	4	12i5
8709257	4	12i5
8709271	4	12i5
8709299	4	12i5
8709307	4	12i5
8709315	4	12i5
8709323	4	10i3
8709331	4	10i3
8709349	4	10i3
8709349	4	10i3
8709356	4	10i3
8709380	4	10i3
8709398	4	10i3
8709406	4	10i3
8709414	4	10i5
8709422	4	10i5
8709430	4	10i5
8709448	4	10i3
8709455	4	10i3
8709463	4	10i5
8709471	4	10i5
8709489	4	10i5
8709539	4	13i3
8709547	4	10i3
8709620	4	12i5
8709638	4	11i3
8709667	4	12i3
8709675	4	12i3
8709683	4	12i5
8709691	4	11i7
8709729	4	11i5
8709760	4	12i5
8709778	4	13i3
8709786	4	11i3
8709794	4	11i3
8709828	4	11i5
8709828	4	11i5
8709836	4	11i5
8709844	4	11i5
8709851	4	11i7
8709851	4	11i7
8709869	4	11i7
8709877	4	11i7
8709885	4	12i5
8709893	4	12i3
8709927	4	12i5
8709935	4	12i3
8709943	4	12i3
8709960	4	10i3
8709968	4	12i5
8709976	4	13i3
8709984	4	13i3
8709992	4	13i3
8710040	4	13i3
8710057	4	13i3
8710065	4	10i3
8710073	4	10i3
8710081	4	10i3
8710099	4	10i3
8710107	4	10i3
8710115	4	10i3
8710123	4	10i3
8710131	4	10i3
8710149	4	10i3
8710156	4	10i3
8710164	4	10i3
8710180	4	10i3
8710206	4	10i3
8710214	4	10i3
8710222	4	10i3
8710230	4	10i3
8710248	4	10i3
8710255	4	10i3
8710263	4	10i3
8710297	4	10i3
8710305	4	10i3
8710313	4	10i3
8710321	4	10i3
8710347	4	10i3
8710354	4	10i3
8710370	4	10i3
8710388	4	10i3
8710396	4	10i3
8710404	4	10i3
8710412	4	10i3
8710420	4	10i3
8710438	4	10i3
8710446	4	10i3
8710453	4	10i3
8710461	4	10i3
8710479	4	10i3
8710487	4	10i3
8710495	4	10i3
8710503	4	10i3
8710511	4	10i3
8710529	0	9i7
8710529	4	10i3
8710537	4	13i3
8710545	0	9i7
8710545	4	11i7
8710552	0	9i8
8710552	4	12i5
8710578	4	12i5
8710586	4	12i5
8710602	4	10i3
8710610	4	12i5
8710394	1	11i8
8710857	2	16i3
8710857	4	5i3
8710857	4	5i7
8710857	4	10i3
8711103	4	5i13
8711129	4	5i3
8711137	4	5i3
8711368	4	4i3
8711392	4	5i13
8711830	4	5i3
8711848	4	5i3
8712952	4	3i9
8713191	4	5i15
8714792	4	5i15
8780025	0	9i3
8780025	4	11i7
8780033	0	9i3
8780033	4	10i7
8780041	0	9i4
8780041	4	11i7
8780058	0	9i5
8780058	4	11i7
8780066	0	9i5
8780066	4	11i3
8780090	0	9i5

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8780090	4	11i7
8780108	0	9i5
8780108	4	11i3
8780116	4	5i15
8780124	0	9i6
8780124	4	12i5
8780140	4	5i3
8780173	0	9i3
8780173	4	5i5
8780207	0	9i3
8780207	4	1i3
8780215	0	9i6
8780215	4	11i7
8780215	4	11i7
8780421	0	9i2
8780421	4	5i7
8780439	0	9i2
8780439	4	5i15
8780447	0	9i2
8780447	4	5i7
8780454	0	9i2
8780454	4	5i15
8780629	0	9i6
8780629	4	10i7
8780637	0	9i6
8780637	4	10i7
8780645	0	9i6
8780645	4	11i7
8780652	0	9i6
8780652	4	11i7
8790016	1	2i23
8790040	1	2i23
8790057	1	2i23
8790073	1	2i23
8790081	1	2i24
8790107	1	2i24
8790115	1	2i24
8790123	1	2i24
8790131	1	2i24
8790149	1	2i24
8790156	1	2i24
8790164	1	2i24
8790180	1	2i25
8790206	1	2i25
8790214	1	2i26
8790222	1	2i26
8790230	1	2i26
8790248	1	2i26
8790255	1	2i26
8790263	1	2i26
8790297	1	2i25
8790305	1	2i5
8790313	1	2i5
8790321	1	2i6
8790347	1	2i23
8790354	1	2i7
8790370	1	2i12
8790388	1	2i25
8790412	1	2i11
8790420	1	2i12
8790438	1	2i13
8790446	1	2i14
8790453	1	2i14
8790461	1	2i14
8790479	1	2i14
8790487	1	2i14
8790495	1	2i26
8790503	1	2i15
8790511	1	2i15

PART NO.	GROUP	COORD.
8790520	1	2i4
8790537	1	2i25
8790552	1	2i15
8790560	1	2i15
8790578	1	2i15
8790610	1	2i26
8790636	1	2i14
8790636	1	2i25
8790644	1	2i14
8790644	1	2i25
8790651	1	2i14
8790651	1	2i25
8790669	1	2i14
8790669	1	2i25
8790677	1	2i15
8790685	1	2i15
8790693	1	2i24
8790727	1	2i23
8790743	1	2i13
8790776	1	2i7
8790800	1	2i12
8790818	1	2i7
8790875	1	2i23
8800567	2	19i3
8800914	2	15i3
8800914	2	15i11
8800914	2	15i11
8802175	3	12i3
8806424	2	13i3
8806689	2	10i3
8806689	2	10i7
8806689	2	10i19
8806689	2	11i11
8806689	4	14i3
8807984	2	13i7
8808867	3	16i7
8809097	1	11i8
8812810	3	4i3
8814121	3	2i3
8814147	3	2i3
8814154	3	2i3
8814162	3	2i3
8814162	3	2i5
8814170	3	2i5
8814188	3	2i5
8814196	3	2i5
8814204	3	2i5
8814212	3	2i3
8814212	3	2i5
8814345	3	4i3
8814386	3	4i3
8814972	8	14i3
8814998	0	8i1
8814998	3	14i5
8815284	8	26i3
8815292	8	26i3
8815425	8	26i3
8815433	8	26i3
8815466	8	26i3
8815474	8	26i3
8815581	0	8i5
8815591	3	6i3
8815599	0	8i5
8815599	3	6i3
8815649	0	8i5
8815649	3	12i3
8815656	0	7i5

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8815656	7	15i3
8815672	8	26i3
8815680	8	26i3
8815698	8	26i3
8815706	8	26i3
8815714	8	26i3
8815722	8	26i3
8815748	5	12i3
8815755	5	12i3
8815946	8	26i3
8815953	8	26i3
8816084	8	26i3
8816092	8	26i3
8816100	6	26i3
8816118	8	26i3
8816467	3	12i3
8816468	0	8i1
8816499	3	18i3
8816720	4	3i5
8852566	3	9i3
8852566	3	9i3
8852668	3	14i3
8853678	3	14i11
8853678	3	14i3
8856666	3	14i3
8856866	3	14i11
8856866	3	14i13
8857711	3	13i3
8857711	3	13i3
8857711	3	14i13
8859705	3	14i13
8859796	6	26i3
8901217	7	1i3
8901753	6	2i3
8901902	7	2i3
8902058	6	3i3
8902058	6	3i3
8902066	6	3i3
8902066	6	4i5
8902256	6	2i3
8902356	6	3i3
8902421	6	2i3
8902736	6	3i3
8902852	6	3i3
8902900	6	3i3
8902934	6	3i3
8902942	6	3i3
8902959	6	3i3
8902967	6	3i3
8902975	6	3i3
8902983	6	3i3
8902991	6	3i3
8903007	6	3i3
8903015	6	3i3
8903031	6	3i3
8903056	6	3i3
8903080	6	3i3
8903098	6	3i3
8903106	6	3i3
8903114	6	3i3
8903122	6	3i3
8903130	6	3i3
8903148	6	3i3
8903155	6	3i3
8903189	6	3i3
8903197	6	3i3

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8903197	6	4i5
8903304	4	2i3
8903544	5	6i3
8903551	5	6i3
8903569	5	6i3
8903577	5	6i3
8903585	5	6i3
8903619	5	6i3
8903627	5	6i3
8903692	5	6i3
8903783	5	6i3
8904261	5	4i3
8904294	5	4i3
8904328	5	4i3
8904351	5	4i3
8904385	5	4i3
8904419	5	4i3
8904575	5	1i3
8904575	5	2i3
8904617	6	1i3
8904625	6	1i3
8904864	5	1i3
8904906	6	2i3
8904906	6	2i3
8904922	6	1i3
8904963	5	5i3
8905309	6	1i3
8905374	4	8i3
8905382	4	8i3
8905416	6	1i3
8905432	6	1i3
8905440	6	1i3
8905796	6	2i3
8905838	6	2i3
8905861	6	2i3
8905879	6	2i3
8905887	6	2i3
8906026	7	3i3
8906117	7	2i3
8906232	5	2i3
8906240	0	10i2
8906240	5	2i3
8906273	5	2i3
8906679	4	8i3
8906679	7	3i3
8906828	7	1i3
8906869	7	1i3
8906877	7	3i3
8907032	6	1i3
8907040	6	1i3
8907065	6	1i3
8907073	6	1i3
8907123	5	4i3
8907131	5	4i3
8907263	7	3i3
8907271	7	3i3
8907396	7	1i3
8907503	7	1i3
8907545	7	1i3
8907636	6	1i3
8907644	6	1i3
8907750	5	4i3
8907768	5	6i3
8907776	5	6i3
8907818	5	6i3
8907826	5	5i3
8907859	5	6i3
8907867	5	6i3
8907875	5	2i3

PART NO.	GROUP	COORD.
8907883	5	2i3
8907909	5	2i3
8907925	5	3i3
8907941	5	1i3
8907941	5	2i3
8907966	5	4i3
8907966	5	4i3
8907986	5	4i3
8907974	5	6i3
8907982	5	6i3
8907990	5	6i3
8908006	5	6i3
8908022	5	6i5
8908030	5	6i5
8908048	5	6i5
8908113	5	4i3
8908121	5	6i3
8908139	5	6i3
8908147	5	4i3
8908162	5	4i3
8908162	5	4i3
8908162	5	4i3
8908238	5	6i5
8908246	5	6i5
8908253	5	6i5
8908261	5	6i5
8908279	5	6i5
8908311	5	6i5
8908329	5	6i5
8908337	5	6i5
8908345	5	6i5
8908352	5	6i5
8908360	5	6i5
8908410	5	6i5
8908428	5	6i5
8908436	5	6i5
8908493	5	2i3
8908568	5	1i3
8908568	5	2i3
8908576	5	2i3
8908675	7	3i3
8908717	5	1i3
8908816	5	1i3
8908824	5	2i3
8908832	5	3i3
8908840	5	3i3
8908873	5	3i3
8908876	5	3i3
8908881	5	3i3
8908899	5	3i3
8908915	5	3i3
8909004	7	1i3
8909012	7	2i3
8909046	6	1i3
8909053	6	1i3
8909061	5	1i3
8909145	7	3i4
8909145	7	1i3
8909145	7	1i3
8909152	7	1i3
8909160	5	3i3
8909178	5	3i3
8909186	5	3i3
8909194	5	3i3
8909269	7	3i3
8909277	7	3i3
8909301	6	1i3
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8909376	4	6i3

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8914848	5	3:13 3A08
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8915761	6	4:13 3B06
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8917692	5	4:13 3A10
8917700	5	4:13 3A10
8917726	5	4:13 3A10
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8917791	5	6:13 3A14
8917809	5	6:13 3A14
8917817	5	6:13 3A14
8917825	5	6:13 3A14
8917833	5	6:13 3A14
8917841	5	6:13 3A14
8917866	5	6:13 3A14
8917874	5	6:13 3A14
8917890	5	3:13 3A08
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8918443	6	2:13 3B02
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8918526	5	3:13 3A08
8918559	5	3:13 3A08
8918617	5	3:13 3A08
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8918666	5	3:13 3A08
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8919672	7	1:13 3B14
8919680	7	1:13 3B14
8919697	7	1:13 3B14
8919761	5	1:13 3A04
8919775	5	1:13 3A04
8919763	5	1:13 3A04
8919797	5	2:13 3A06
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8922171	6	4:13 3B06
8922189	6	4:13 3B06
8922197	6	4:13 3B06
8922676	6	4:13 3B06
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8994659	0	10:11 1F04
8994659	5	1:13 3A04
8994667	0	10:11 1F04
8994667	5	1:13 3A04
8994675	0	10:11 1F04
8994675	5	2:13 3A06
8994709	0	10:11 1F04
8994709	5	2:13 3A06
8994733	0	10:11 1F04
8994832	0	10:11 1F04
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8995367	1	3:17 1H20
8995375	1	3:16 1H20
8995409	1	3:16 1H20
8995565	1	3:15 1H18
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8995607	1	3:16 1H20
8995664	1	3:17 1H20
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8995714	1	3:15 1H16
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8995755	1	3:17 1H20
8995763	1	3:17 1H20
8995771	1	3:17 1H20
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8995797	1	3:18 1H22
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238286009	2	16:5	2F4								
238286009	2	19:3	2F8								
238286009	2	20:5	2F12								
238286009	3	14:5	2H20								
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238286009	3	14:13	2J2								
238286009	3	18:3	2J2								
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238290001	3	7:3	2G24								
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253164008	3	16:3	2I20								
253168009	3	16:3	2I20								
253172001	3	16:3	2I20								
253173009	3	16:3	2I20								
253174007	3	16:3	2I20								
253188007	3	16:3	2I20								
253195002	3	16:3	2I20								
253196000	3	16:3	2I20								
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 10 389	X	Gasket set, engine	Packningssats, motor	Engine 1.85 l
	83 02 309	1	. Gasket, housing crankshaft seal	. Packning, hus vevaxeltätning	
	83 03 364	1	. Gasket R.H., cover transmission	. Packning H, kåpa transmission	
	83 03 372	1	. Gasket L.H., cover transmission	. Packning V, kåpa transmission	
	83 04 347	1	. Gasket, water pump	. Packning, vattenpump	
	83 04 453	1	. Gasket, oil pump	. Packning, oljepump	
	83 03 547	4	. Seal ring	. Tätningsring	
	83 12 670	1	. Gasket, fuel pump	. Packning, bränslepump	
	83 04 735	1	. Gasket, water pump	. Packning, vattenpump	
	83 04 743	1	. Gasket, water pump	. Packning, vattenpump	
	83 04 016	1	. O-ring	. O-ring	
	83 02 671	1	. O-ring	. O-ring	
	83 04 503	1	. O-ring	. O-ring	
	83 04 537	1	. O-ring	. O-ring	
	83 04 610	1	. O-ring	. O-ring	
	83 04 230	1	. O-ring	. O-ring	
	83 04 248	1	. O-ring	. O-ring	
	55 21 034	X	Gasket set, engine	Packningssats, motor	Engine 2.0 l. C.
	83 48 161	1	. Gasket, cyl. head	. Packning, cyl. lock	
	83 48 286	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 48 385	1	. Gasket, end plate	. Packning, gavelplatta	
	83 53 732	1	. Seal ring	. Tätningsring	
	83 49 060	1	. Seal ring	. Tätningsring	
	83 48 344	1	. Gasket, transmission cover	. Packning, transmissionskåpa	
	83 48 351	1	. Gasket, transmission cover	. Packning, transmissionskåpa	
	83 48 526	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 49 045	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 47 635	1	. Gasket, oil pump	. Packning, oljepump	
	83 51 801	1	. O-ring	. O-ring	
	83 49 631	1	. Gasket, vent housing	. Packning, ventilationshus	
	83 49 730	1	. Gasket, flange cyl. block	. Packning, fläns cyl. block	
	83 08 637	1	. Washer, insulating	. Isolerbricka	
	83 03 778	2	. Gasket, carburetor	. Packning, förgasare	
	83 74 639	1	. Gasket, air cleaner	. Packning, luftrenare	
	55 21 042	X	Gasket set, engine	Packningssats, motor	Engine 2.0 l. E.
	83 48 161	1	. Gasket, cyl. head	. Packning, cyl. lock	
	83 48 286	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 48 385	1	. Gasket, end plate	. Packning, gavelplatta	
	83 53 732	1	. Seal ring	. Tätningsring	
	83 49 060	1	. Seal ring	. Tätningsring	
	83 48 344	1	. Gasket, transmission cover	. Packning, transmissionskåpa	
	83 48 351	1	. Gasket, transmission cover	. Packning, transmissionskåpa	
	83 48 518	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 49 045	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 47 635	1	. Gasket, oil pump	. Packning, oljepump	
	83 51 801	1	. O-ring	. O-ring	
	83 49 631	1	. Gasket, vent housing	. Packning, ventilationshus	

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 09 262	X	Gasket set, "Decarbonization"	Packningssats, "Sotning"	Engine 1.7 l.
	83 88 787	1	. Gasket, cyl. head	. Packning, cyl. lock	(8308736)
	83 03 505	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 03 703	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 03 711	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 03 760	1	. Washer, insulating	. Isoleringsbricka	
	83 59 796	2	. Gasket, carburetor	. Packning, förgasare	
	83 03 802	2	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 03 810	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 03 893	1	. Gasket, thermostat housing	. Packning, termostathus	
	83 08 116	1	. Gasket, thermostat housing	. Packning, termostathus	
	83 03 943	1	. Gasket, water outlet pipe	. Packning, vattenutloppsrör	(8310740)
	83 70 033	1	. Gasket, muffler	. Packning, ljuddämpare	
	83 80 586	1	. Gasket, muffler	. Packning, ljuddämpare	
	83 03 547	4	. Seal	. Tätning	
	83 03 513	2	. End plug	. Ändplugg	
	83 11 268	1	. Lock plate	. Låsbleck	
	83 10 377	X	Gasket set, "Decarbonization"	Packningssats, "Sotning"	Engine 1.85 l
	83 16 804	1	. Gasket, cyl. head	. Packning, cyl. lock	
	83 03 505	1	. Gasket, vent cover	. Packning, ventilkåpa	
	83 03 703	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 03 711	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 03 802	2	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 03 810	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 08 116	1	. Gasket, thermostat housing	. Packning, termostathus	
	83 10 740	1	. Gasket, water outlet pipe	. Packning, vattenutloppsrör	
	83 70 033	1	. Gasket, muffler	. Packning, ljuddämpare	
	83 03 760	1	. Washer	. Bricka	
	83 03 778	2	. Gasket, carburetor	. Packning, förgasare	
	83 80 586	1	. Gasket, muffler	. Packning, ljuddämpare	
	83 03 547	4	. Seal	. Tätning	
	83 03 513	2	. End plug	. Ändplug	
	83 11 268	1	. Lock plate	. Låsbleck	
	55 21 018	X	Gasket set, "Decarbonization"	Packningssats, "Sotning"	Engine 2.0 l. C.
	83 48 161	1	. Gasket, cyl. head	. Packning, cyl. lock	
	83 48 286	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 48 526	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 49 045	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 08 637	1	. Washer, insulating	. Isolerbricka	
	83 03 778	2	. Gasket, carburetor	. Packning, förgasare	
	83 74 639	1	. Gasket, air cleaner	. Packning, luftrenare	
	55 21 026	X	Gasket seat, "Decarbonization"	Packningssats, "Sotning"	Engine 2.0 l. E.
	83 48 161	1	. Gasket, cyl. head	. Packning, cyl. lock	
	83 48 286	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 48 518	1	. Gasket, inlet manifold	. Packning, insugningsrör	
	83 49 045	1	. Gasket, exhaust manifold	. Packning, avgassamlare	
	83 88 936	X	Gasket set, valve cover	Packningssats, ventilkåpa	Engine 1.7 and 1.85 l.
	83 03 505	1	. Gasket, valve cover	. Packning, ventilkåpa	
	83 03 513	2	. End plug	. Ändplugg	
	83 03 547	4	. Seal ring	. Tätningsring	
	93 20 276	X	Seal washer set,valve cover	Sats tätningsbrickor,ventilkåpa	Engine 2,0 l *
	93 09 493	8	.Screw	.Kåpa	
	93 07 653	8	.Washer	.Bricka	
	93 07 646	8	.Washer	.Bricka	
	93 07 661	8	.Gasket	.Packning	

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 80 230	X	Kit, cylinder head assy.	Sats, cylinderlock kpl.	Engine 1.7 l. Alternative to cylinder head 8302341. Ch. –99.006.623.
	83 09 288	1	. Cylinder head assy.	. Cylinderlock kpl.	
	83 08 108	1	. Thermostat housing	. Termostathus	
	83 08 116	1	. Gasket, thermostat housing	. Packning, termostathus	
	83 03 398	1	. Washer	. Bricka	
	79 35 893	1	. Screw	. Skruv	
	83 80 248	X	Kit, cylinder head assy.	Sats, cylinderlock kpl.	Engine 1.7 l. Alternative to cylinder head 8302622. Ch. 99.006.624–.
	83 09 239	1	. Cylinder head	. Cylinderlock	
	83 08 108	1	. Thermostat housing	. Termostathus	
	83 08 116	1	. Gasket, thermostat housing	. Packning, termostathus	
	83 03 398	1	. Washer	. Bricka	
	79 35 893	1	. Screw	. Skruv	
	83 08 314	X	Valve adjustment set	Ventiljustersats	(8392003) 1)
	83 89 108	1	. Plastic box	. Plastlåda	
	83 89 116	1	. Plastic box	. Plastlåda	
	83 08 322	1	. Label	. Etikett	
	83 92 011	1	. Foam rubber strip	. Skumplastinlägg	
	83 08 215	5	. Adjusting pallet	. Justerbricka	
	83 08 223	5	. Adjusting pallet	. Justerbricka	
	83 08 231	5	. Adjusting pallet	. Justerbricka	
	83 08 249	5	. Adjusting pallet	. Justerbricka	
	83 08 256	5	. Adjusting pallet	. Justerbricka	
	83 08 264	5	. Adjusting pallet	. Justerbricka	
	83 08 272	5	. Adjusting pallet	. Justerbricka	
	83 08 280	5	. Adjusting pallet	. Justerbricka	
	83 08 298	5	. Adjusting pallet	. Justerbricka	
	83 08 306	5	. Adjusting pallet	. Justerbricka	
	83 02 903	5	. Adjusting pallet	. Justerbricka	
	83 02 929	5	. Adjusting pallet	. Justerbricka	
	83 02 945	5	. Adjusting pallet	. Justerbricka	
	83 02 960	5	. Adjusting pallet	. Justerbricka	
	83 02 986	5	. Adjusting pallet	. Justerbricka	
	83 03 000	5	. Adjusting pallet	. Justerbricka	
	83 03 026	5	. Adjusting pallet	. Justerbricka	
	83 03 042	5	. Adjusting pallet	. Justerbricka	
	83 03 067	5	. Adjusting pallet	. Justerbricka	
	83 03 083	5	. Adjusting pallet	. Justerbricka	
	83 03 109	5	. Adjusting pallet	. Justerbricka	
	83 03 125	5	. Adjusting pallet	. Justerbricka	
	83 03 141	5	. Adjusting pallet	. Justerbricka	
	83 80 305	X	Kit, thermostat 85°C	Sats, termostat 85°	Engine 1.7 l. Ch. –99.043.053. –90601640. *
	83 03 935	1	. Thermostat 85°C	. Termostat 85°	1) *
	83 03 943	1	. Gasket, thermostat	. Packning termostat	
	88 15 656	X	Kit, thermostat 88°	Sats, termostat 88°	Engine 1.7 and 1.85 l Ch. 99.050.001– 91600001–.
	83 10 112	1	. Thermostat 88°	Termostat 88°	1)
	83 10 740	1	. Gasket, thermostat	. Packning, termostat	
	55 21 059	X	Kit, thermostat 88°	Sats, termostat 88°	Engine 2.0 l. *
	83 10 112	1	. Thermostat 88°C	. Termostat 88°	1) *
	83 46 827	1	. Gasket, thermostat	. Packning, termostat	

1) Not as a separate spare part.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 89 090	1	Kit, thermostat 92°C	Sats, termostat 92°C	Alternative to 5521059.
	83 18 016	1	. Thermostat 92°C	. Termostat 92°C	1)
	83 46 827	1	. Gasket	. Packning	
	83 89 173	X	Kit, thermostat 88°C	Sats, termostat 88°C	Engine 2.0 I
	83 58 061	1	. Thermostat 88°C	. Termostat 88°C	1)
	83 46 827	1	. Gasket	. Packning	
	83 88 530	X	Clamp kit, exhaust pipe	Klamsats, avgasrör	–97722012247.
	83 70 322	1	. Clamp	. Klamma	
	79 03 172	2	. Screw	. Skruv	
	71 89 061	1	. Plate washer	. Plåtbricka	
	71 89 079	1	. Plate nut	. Plåtmutter	
	83 89 736	X	Kit, radiator	Sats, kylare	6)
	83 33 734	1	. Radiator	. kylare	
	80 82 919	4	. Screw	. Skruv	
	83 89 744	X	Kit, radiator	Sats, kylare	7,8
	83 33 932	1	. Radiator	. Kylare	
	80 82 919	4	. Screw	. Skruv	
	85 35 353	1	. Bracket	. Fäste	
	85 35 361	1	. Spacer sleeve	. Distanshylsa	
	79 34 821	1	. Screw	. Skruv	
	83 89 751	1	Kit, radiator	Sats, kylare	9)
	83 33 957	1	. Radiator	. Kylare	
	79 35 893	4	. Screw	. Skruv	
	85 35 353	1	. Bracket	. Fäste	
	85 35 361	1	. Spacer sleeve	. Distanshylsa	
	79 34 821	1	. Screw	. Skruv	
	83 89 488	X	Cam gear, set	Kamdrevsats	Engine 1.71, 1.85 I
	83 03 364	1	. Gasket	. Packning	
	83 03 372	1	. Gasket	. Packning	
	83 06 938	1	. Sealing ring	. Tätningsring	
	83 02 259	1	. Chain wheel, crankshaft	. Kedjehjul, vevaxel	
	83 02 572	1	. Chain wheel, idler shaft	. Kedjehjul, aggregataxel	
	83 03 182	1	. Chain wheel, camshaft	. Kedjehjul, kamaxel	
	83 03 307	1	. Chain transmission	. Transmission kedja	
	83 03 240	1	. Chain, guide	. Kedjestyrning	
	83 03 232	1	. Chain, guide	. Kedjestyrning	
	83 06 623	1	. Chain tensioner	. Kedjesträckare	
	83 11 268	1	. Locking plate	. Låsbleck	
	83 89 827	X	Kit, front engine suspension	Sats, främre motorfäste	Engine 2.0 I
	83 79 299	1	. Washer	. Bricka	
	83 79 307	1	. Washer	. Bricka	
	83 79 315	1	. Sleeve	. Hylsa	
	83 79 281	2	. Rubber cushion	. Gummikudde	
	83 35 028	1	. Bracket	. Fäste	
	79 03 552	1	. Screw	. Bult	
	79 35 885	2	. Screw	. Skruv	
	79 10 557	2	. Washer	. Bricka	
	79 15 705	1	. Washer	. Bricka	
	80 29 985	2	. Washer	. Bricka	
	79 63 416	1	. Nut	. Mutter	

1) Not as a separate spare part.
6) Ch. –99.043.053. –90601640.
7) Ch. 99.050.001–. 91600001–.
8) Ch. –99.075.331. –9160615..
9) Ch. 99722000001–. 9972200001–.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 48 583	X	Kit, cock	Sats, kran	Engine 2,0 I *
	83 48 575	1	. Seal	. Säte	
	83 49 102	1	. Cock	. Kran	
	83 89 496	X	Mounting kit, front and rear muffer	Monteringssats, fram och bakre ljuddämpare	
	83 70 207	1	. Rubber suspension	. Gummiupphängning	
	83 70 595	2	. Rubber suspension	. Gummiupphängning	
	83 84 323	1	. Clamp	. Klamma	
	83 26 522	1	. Clamp	. Klamma	
	83 89 819	X	Kit, rear muffler	Sats, bakre ljuddämpare	*
	83 18 545	1	. Muffler, rear	. Ljuddämpare, bakre	
	83 70 207	1	. Rubber suspension	. Gummiupphängning	
	83 26 522	1	. Clamp	. Klamma	
	83 08 421	X	Repair kit, fuel pump	Reparationssats, bränslepump	Ch. –99.075.331.–91606152
	83 06 169	1	. Filter	. Filter	
	83 06 185	1	. Gasket	. Packning	
	83 06 201	1	. Washer	. Bricka	
	83 06 219	1	. Diaphragm assy.	. Membran kpl.	
	83 06 227	1	. Spring	. Fjäder	
	83 12 670	1	. Gasket	. Packning	
	83 06 813	X	Repair kit, crankcase ventilation	Reparationssats, vevhusventilation	
	83 04 776	1	. Piston assy	. Kolv kpl.	
	83 06 821	1	. Diaphragm	. Membran	
	83 06 839	1	. Cover	. Lock	
	83 06 771	X	Repair kit, water pump	Reparationssats, vattenpump	Engine 1.7 and 1.85 I
	83 04 180	1	. Shaft	. Axel	
	83 04 610	1	. O-ring	. O-ring	
	83 04 198	1	. Housing, bearing and seal	. Hus, lager och tätning	
	83 04 230	1	. O-ring	. O-ring	
	83 04 248	1	. O-ring	. O-ring	
	83 04 214	1	. Oil thrower ring	. Avkastarring	
	83 04 206	1	. Bearing	. Lager	
	83 04 222	1	. Circlip	. Låsring	
	83 04 255	1	. Seal ring	. Tätningsring	
	83 04 263	1	. Washer	. Bricka	
	83 04 271	1	. Seal	. Tätning	
	83 04 289	1	. Impeller	. Skovelhjul	
	83 04 313	1	. Screw	. Skruv	
	83 12 639	1	. Washer	. Bricka	
	83 89 058	X	Repair kit, water pump	Reparationssats, vattenpump	Engine 1.7 and 1.85 I
	83 04 271	1	. Sealing	. Tätning	
	83 04 263	1	. Washer	. Bricka	
	83 04 255	1	. Sealing ring	. Tätningsring	
	83 04 022	1	. Lock ring	. Låsring	
	83 04 206	1	. Bearing	. Lager	
	83 04 214	1	. Ring	. Ring	
	83 04 248	1	. O-ring	. O-ring	
	83 04 230	1	. O-ring	. O-ring	
	83 04 610	1	. O-ring	. O-ring	

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	87 05 063	X	Kit, oil cooler	Sats, oljekylare	Ch. 99.050.001—.91600001
	83 44 301	1	. Oil cooler	. Oljekylare	Optional extra for cars with automatic transmission.
	87 05 071	1	. Hose	. Slang	Is deleted *
	87 05 089	1	. Hose	. Slang	
	87 05 097	2	. Nut	. Mutter	
	87 05 105	2	. Ring	. Konring	
	87 05 113	2	. Screw	. Skruv	
	87 05 121	4	. Washer	. Bricka	
	79 15 916	2	. Clamp	. Slangklamma	
	83 88 811	X	Kit, engine oil cooler	Sats, motorkylare	Ch. 99732000001—.
	83 14 338	1	. Oil cooler	. Oljekylare	99736000001—.
	83 14 312	1	. Water hose	. Vattenslang	
	83 14 320	1	. Water hose	. Vattenslang	
	79 63 598	2	. Hose clamp	. Slangklamma	
	83 18 776	1	. Bracket	. Fäste	
	83 14 437	1	. Clamp	. Klamma	
	79 22 420	1	. Screw	. Skruv	
	83 14 445	1	. Adapter	. Adapter	
	83 14 452	1	. Screw	. Skruv	
	79 67 912	1	. O-ring	. O-ring	
	83 14 403	1	. Oil hose	. Oljeslang	
	83 14 411	1	. Oil hose	. Oljeslang	
	83 14 395	2	. Sealing ring	. Tätningsring	
	79 22 495	2	. Screw	. Skruv	
	83 15 343	1	. Hose clamp	. Slangklamma	
	83 89 314	X	Set, crank bearing std.	Sats, vevlager std.	5)
	83 02 499	8	. Crank bearing std.	. Vevlager std.	
	83 89 322	X	Set, crank bearing – 0,010"	Sats, vevlager – 0,010"	5)
	83 09 981	8	. Crank bearing – 0,010"	. Vevlager – 0,010"	
	83 89 330	X	Set, crank bearing – 0,020"	Sats, vevlager – 0,020"	5)
	83 09 999	8	. Crank bearing – 0,020"	. Vevlager – 0,020"	
	83 89 280	X	Set, main bearing std.	Sats, ramlager std.	5)
	83 02 234	10	. Main bearing std.	. Ramlager std.	
	83 89 298	X	Set, main bearing – 0,010"	Sats, ramlager 0,010"	5)
	83 09 965	10	. Main bearing – 0,010"	. Ramlager – 0,010"	
	83 89 306	X	Set, main bearing – 0,020"	Sats, ramlager – 0,020"	5)
	83 09 973	10	. Main bearing – 0,020"	. Ramlager – 0,020"	
	83 88 837	X	Set, piston ring	Kolvringssats	Engine 1.7.1. Whole engine.
	83 05 898	4	. Compr. ring, upper	. Kompr. ring, övre	
	83 02 408	4	. Compr. ring, lower	. Kompr. ring, nedre	
	83 02 416	8	. Oil scraper	. Oljeskrapring	
	83 03 992	4	. Spacer ring	. Mellanläggsring	
	83 88 845	X	Set, piston ring	Kolvringssats	Engine 1.85 l. Engine number –77219. Whole engine.
	83 10 260	4	. Compr. ring, upper	. Kompr. ring, övre	
	83 10 278	4	. Compr. ring, lower	. Kompr. ring, nedre	
	83 09 817	8	. Oil scraper	. Oljeskrapring	
	83 10 302	4	. Spacer ring	. Mellanläggsring	
	83 88 852	X	Set, piston ring	Kolvringssats	Engine 1.85 l. Engine number 77220—. Whole engine.
	83 10 849	4	. Compr. ring, upper	. Kompr. ring, övre	
	83 10 856	4	. Compr. ring, lower	. Kompr. ring, nedre	
	83 09 817	8	. Oil scraper	. Oljeskrapring	
	83 10 302	4	. Spacer ring	. Mellanläggsring	

5) Engine 1.7 and 1.85 l.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 89 06[illegible]	X	Set, piston ring	Kolvringssats	Engine 2.0 l. Whole engine. *
	83 47 3[illegible]1	4	. Compr. ring, upper	. Kompr. ring, övre	
	83 47 3[illegible]9	4	. Compr. ring, lower	. Kompr. ring, nedre	
	83 47 593	4	. Oil scraper	. Oljeskrapring	
	83 89 371	X	Kit, piston rings std.	Sats, kolvringar std.	Engine 1.7 l *
	83 05 898	1	. Compr. ring, upper	. Kompr. ring, övre	1)
	83 02 406	1	. Compr. ring, lower	. Kompr. ring, nedre	1)
	83 02 416	2	. Oil scraper	. Oljeskrapning	1)
	83 03 992	1	. Spacer ring	. Mellanläggsring	1)
	83 89 389	X	Kit, piston rings oversize 1	Sats, kolvringar ÖD 1	Engine 1.7 l *
	83 80 099	1	. Compr. ring, upper oversize 1	. Kompr. ring, övre ÖD 1	1)
	83 80 107	1	. Compr. ring, lower oversize 1	. Kompr. ring, nedre ÖD 1	1)
	83 80 115	2	. Oil scraper oversize 1	. Oljeskrapning ÖD 1	1)
	83 80 123	1	. Spacer ring oversize 1	. Mellanläggsring ÖD 1	1)
	83 89 397	X	Kit, piston rings oversize 2	Sats, kolvringar ÖD 2	Engine 1.7 l *
	83 80 131	1	. Compr. ring, upper oversize 2	. Kompr. ring, övre ÖD 2	1)
	83 80 149	1	. Compr. ring, lower oversize 2	. Kompr. ring, nedre ÖD 2	1)
	83 80 156	2	. Oil scraper oversize 2	. Oljeskrapring ÖD 2	1)
	83 80 164	1	. Spacer ring oversize 2	. Mellanläggsring ÖD 2	1)
	83 89 348	X	Kit, piston rings std.	Sats, kolvringar std.	2) Engine 1.7 l *
	83 11 334	1	. Compr. ring, upper	. Kompr. ring, övre	1)
	83 11 342	1	. Compr. ring, lower	. Kompr. ring, nedre	1)
	83 02 416	2	. Oil scraper	. Oljeskrapning	1)
	83 03 992	1	. Spacer ring	. Mellanläggsring	1)
	83 89 355	X	Kit, piston rings oversize 1	Sats, kolvringar ÖD 1	2) Engine 1.7 l *
	83 11 359	1	. Compr. ring, upper oversize 1	. Kompr. ring, övre ÖD 1	1)
	83 11 367	1	. Compr. ring, lower oversize 1	. Kompr. ring, nedre ÖD 1	1)
	83 80 115	2	. Oil scraper oversize 1	. Oljeskrapring ÖD 1	1)
	83 80 123	1	. Spacer ring oversize 1	. Mellanläggsring ÖD 1	1)
	83 89 363	X	Kit, piston rings oversize 2	Sats, kolvringar ÖD 2	2) Engine 1.7 l *
	83 11 375	1	. Compr. ring, upper oversize 2	. Kompr. ring, övre ÖD 2	1)
	83 11 383	1	. Compr. ring, lower oversize 2	. Kompr. ring, nedre ÖD 2	1)
	83 80 156	2	. Oil scraper oversize 2	. Oljeskrapring ÖD 2	1)
	83 80 164	1	. Spacer ring oversize 2	. Mellanläggsring ÖD 2	1)
	83 89 405	X	Kit, piston rings std.	Sats, kolvringar std.	3) Engine 1.85 l *
	83 10 260	1	. Compr. ring, upper	. Kompr. ring, övre	1)
	83 10 278	1	. Compr. ring, lower	. Kompr. ring, nedre	1)
	83 09 817	2	. Oil scraper	. Oljeskrapring	1)
	83 10 302	1	. Spacer ring	. Mellanläggsring	1)
	83 89 413	X	Kit, piston rings std.	Sats, kolvringar std.	4) Engine 1.85 l *
	83 10 849	1	. Compr. ring, upper	. Kompr. ring, övre	1)
	83 10 856	1	. Compr. ring, lower	. Kompr. ring, nedre	1)
	83 09 817	2	. Oil scraper	. Oljeskrapring	1)
	83 10 302	1	. Spacer ring	. Mellanläggsring	1)

1) Not as a separate spare part
2) Alternative Mahle
3) Engine number –77219
4) Engine number 77220—

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
	83 89 421	X	Kit, piston rings oversize 1	Sats, kolvringar ÖD 1	4) Engine 1,85 l	*
	83 11 748	1	. Compr. ring, upper oversize 1	. Kompr. ring, övre ÖD 1	1)	
	83 11 763	1	. Compr. ring, lower oversize 1	. Kompr. ring, nedre ÖD 1	1)	
	83 12 381	2	. Oil scraper oversize 1	. Oljeskrapring ÖD 1	1)	
	83 12 407	1	. Spacer ring oversize 1	. Mellanläggsring ÖD 1	1)	
	83 89 439	X	Kit, piston rings oversize 2	Sats, kolvringar ÖD 2	4) Engine l.85 l	*
	83 11 755	1	. Compr. ring, upper oversize 2	. Kompr. ring, övre ÖD 2	1)	
	83 11 771	1	. Compr. ring, lower oversize 2	. Kompr. ring, nedre ÖD 2	1)	
	83 12 399	2	. Oil scraper oversize 2	. Oljeskrapring ÖD 2	1)	
	83 12 415	1	. Spacer ring oversize 2	. Mellanläggsring ÖD 2	1)	
	83 89 447	X	Kit, piston rings std.	Sats, kolvringar std.	Engine 2.0 l	*
	83 47 361	1	. Compr. ring, upper	. Kompr. ring, övre	1)	
	83 47 379	1	. Compr. ring, lower	. Kompr. ring, nedre	1)	
	83 47 593	1	. Kit, oil scraper	. Sats, oljeskrapring	1)	
	83 89 454	X	Kit, piston rings oversize 0,50 mm	Sats, kolvringar ÖD 0,50 mm	Engine 2.0 l	*
	83 51 926	1	. Kompr. ring, upper oversize 0.50 mm	. Kompr. ring, övre ÖD 0,50 mm	1)	
	83 51 942	1	. Compr. ring, lower oversize 0.50 mm	. Kompr. ring, nedre ÖD 0,50 mm	1)	
	83 52 056	1	. Kit, oil scraper oversize 0.50 mm	. Sats, oljeskrapring ÖD 0,50 mm	1)	
	83 89 462	X	Kit, piston rings oversize 1,0 mm	Sats, kolvringar ÖD 1,0 mm	Engine 2.0 l	*
	83 51 934	1	. Compr. ring, upper oversize 1.0 mm	. Kompr. ring, övre ÖD 1,0 mm		
	83 51 959	1	. Compr. ring, lower oversize 1.0 mm	. Kompr. ring, nedre ÖD 1,0 mm		
	83 52 064	1	. Kit, oil scraper oversize 1.0 mm	. Sats, oljeskrapring kpl. ÖD 1,0 mm		
	83 47 593	X	Set, oil scraper std.	Sats, oljeskrapring std.		
	83 49 789	1	. Spring ring	. Fjäderring		
	83 49 771	2	. Oil scraper	. Oljeskrapring		
	83 52 056	X	Set, oil scraper Oversize 0.50 mm	Sats, oljeskrapring ÖD. 0,50 mm		
	83 51 983	1	. Spring ring	. Fjäderring		
	83 51 967	2	. Oil scraper	. Oljeskrapring		
	83 52 064	X	Set, oil scraper Overrize 1.0 mm	Sats, oljeskrapring ÖD. 1,0 mm		
	83 51 991	1	. Spring ring	. Fjäderring		
	83 51 975	2	. Oil scraper	. Oljeskrapring		
	83 88 795	X	Service package	Servicepaket	Engine 1.7 l and 1.85 l.	
	83 06 516	1	. Oil filter	. Oljefilter		
	83 05 989	1	. Contact set	. Kontaktsats		
	236160008	4	. Spark plug	. Tändstift		
	83 89 033	X	Service package	Servicepaket	Engine 1.0 l.	
	83 49 409	1	. Oil filter	. Oljefilter		
	83 05 989	1	. Contact set	. Kontaktsats		
	236160008	4	. Spark plug	. Tändstift		

1) Not as a separate spare part
4) Engine number 77220–.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 88 761	X	Modification kit, accelerator control	Mod. sats, gasreglage	Ch. 99722000001–.
	70 85 632	2	. Rubber bushing	. Gummibussning	Ch. 99726000001–. C.
	70 85 541	1	. Spacer sleeve	. Distanshylsa	
	79 16 505	2	. Washer	. Bricka	
	83 12 753	1	. Bracket	. Konsol	1)
	79 10 359	1	. Washer for manuaal gear box	. Bricka	
	83 88 779	X	Modification kit, accelerator control	Mod. sats, gasreglage	E
	70 85 632	2	. Rubber bushing	. Gummibussning	
	70 85 541	1	. Spacer sleeve	. Distanshylsa	
	79 16 505	2	. Washer	. Bricka	
	79 10 359	1	. Washer	. Bricka	
	80 02 008	1	. Screw	. Skruv	
	83 12 761	1	. Bracket	. Konsol	1)

1) Not as a separate spare part

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 88 746	X	Set, ignition cable	Sats, tändkablar	Engine 1.7 and 1.85 l.
	83 07 563	1	. Ignition cable	. Tändkabel	
	83 04 123	2	. Ignition cable	. Tändkabel	
	83 04 131	2	. Ignition cable	. Tändkabel	
	83 89 074	X	Set, ignition cable	Sats, tändkablar	Engine 2.0 l.
	83 07 563	1	. Ignition cable	. Tändkabel	
	83 52 270	2	. Ignition cable	. Tändkabel	
	83 52 288	2	. Ignition cable	. Tändkabel	
	88 16 498	X	Kit, clock	Sats, klocka	Ch. –99.020.000
	85 00 605	1	. Clock assy.	. Klocka kpl.	
	85 00 712	1	. Bulb socket	. Lamphållare	
	238286009	1	. Bulb	. Glödlampa	Saab No. 8500613.
	85 03 401	1	. Cable set	. Kabelsats	1)
	85 00 902	1	. Attachment angle	. Fästbygel	
	71 54 099	2	. Nut	. Mutter	
	88 14 998	X	Kit, cigarette lighter assy. with cable	Sats, cigarettändare kpl. med kabel	Ch. –99.020.000
	73 44 468	1	. Cigarette lighter	. Cigarettändare	
	71 56 300	1	. Attachment bracket	. Fästbygel	
	73 30 848	1	. Nut	. Mutter	
	88 04 753	1	. Cable	. Kabel	
	85 05 091	X	Kit, glass direct, indic. lamp front L.H.	Sats, glas blinklykta fram V	Ch. –99.075.331. –91606152.
	85 01 553	1	. Glass	. Glas	Not USA. Is deleted *
	85 01 587	2	. Screw	. Skruv	
	85 01 595	1	. Seal L.H.	. Tätning V	
	85 05 109	X	Kit, glass direct, indic. lamp front R.H.	Sats, glas blinklykta fram H	Ch. –99.075.331. –91606152.
	85 01 561	1	. Glass	. Glas	Not USA.
	85 01 587	2	. Screw	. Skruv	
	85 01 603	1	. Seal R.H.	. Tätning H	
	82 09 686	X	Kit, battery bracket	Sats, batterihållare	
	73 34 451	1	. Angular bracket	. Fästvinkel	
	73 26 580	2	. Hook	. Hake	
	70 88 693	2	. Pad	. Mellanlägg	
	70 60 106	2	. Wing nut	. Vingmutter	
	79 15 556	2	. Washer	. Bricka	
	78 48 542	X	Brush set, alternator	Kolsats, generator	
	85 18 821	X	Brush set, alternator	Kolsats, generator	
	83 04 859	X	Brush set, starter	Kolsats, startmotor	
	83 05 989	X	Contact set, distributor	Kontaktsats, fördelare	C.
	78 66 353	X	Contact set, distributor	Kontaktsats, fördelare	E.

1) Not as a separate spare part.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	85 05 430	X	Kit, headlight wiper	Sats, strålkastartorkare	Ch. –99.043.053. –90601640.
	71 07 212	1	. Nut	. Mutter	
	71 07 238	1	. Nut	. Mutter	
	71 08 251	1	. Nut	. Mutter	
	71 26 030	1	. T-pipe	. T-rör	
	71 55 690	1	. Washer	. Bricka	
	73 13 588	1	. Bracket	. Fäste	
	73 34 717	2	. Washer	. Bricka	
	73 38 130	1	. Motor	. Motor	
	73 38 148	1	. Pump unit	. Pumpenhet	
	73 38 999	1	. Sleeve	. Hylsa	
	79 10 540	1	. Washer	. Bricka	
	79 15 655	2	. Washer	. Bricka	
	79 19 574	2	. Clamp	. Klamma	
	79 22 263	2	. Screw	. Skruv	
	79 22 719	4	. Screw	. Skruv	
	79 22 727	2	. Screw	. Skruv	
	79 22 974	2	. Screw	. Skruv	
	79 33 443	4	. Clamp	. Klamma	
	79 34 789	1	. Screw	. Skruv	
	79 46 742	2	. Screw	. Skruv	
	82 16 143	1	. Bracket	. Mittfäste	
	82 16 277	1	. Trim frame	. Dekorram	
	82 16 285	1	. Trim frame	. Dekorram	
	85 01 447	4	. List	. List	
	85 01 793	2	. Clip	. Clip	
	85 07 063	1	. Hose	. Slang	
	85 07 089	1	. Motor, headlight wiper	. Torkarmotor	
	85 07 154	1	. Bracket	. Motorfäste	
	85 07 212	1	. Hose	. Slang	
	85 07 709	1	. Relay	. Relä	
	85 07 717	1	. Control relay	. Manöverrelä	
	85 07 725	1	. Diode	. Diod	
	85 08 368	1	. Wiper mechanism	. Torkarmekanism	1)
	85 08 491	1	. Hose	. Slang	
	85 08 798	1	. Container	. Behållare	
	85 09 093	1	. Fuse holder	. Säkringshållare	
	88 02 175	2	. Washer	. Bricka	
	88 50 711	2	. Jet	. Munstycke	
	85 07 097	1	. Crank arm	. Vevarm	
	88 02 001	1	. Screw	. Skruv	
	85 08 335	1	. Protective cover	. Skyddskåpa	
	79 34 615	1	. Screw	. Skruv	
	79 59 406	1	. Nut	. Mutter	
	79 15 556	2	. Washer	. Bricka	
	85 08 384	2	. Spring	. Fjäder	

1) Not as a separate spare part.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	245105002	X	. Cable, 1 m.	. Kabel, 1 m	
	245106003	X	. Cable, 2.5 m	. Kabel 2,5 m.	
	245107008	X	. Cable, 0.5 m	. Kabel, 0,5 m	
	245108006	X	. Cable, 1 m.	. Kabel, 1 m.	
	245109004	X	. Cable, 1.5 m	. Kabel, 1,5 m	
	253168009	25	. Tongue sleeve	. Flatstifthylsa	
		X	. Cable, brown, 1.5 m.	. Kabel, brun, 1,5 m.	
		X	. Cable, grey, 0.5 m	. Kabel, grå, 0,5 m.	
		1	. Mounting instruction	. Monteringsanvisning	
		1	. Wiring diagram	. Kopplingsschema	
		3	. Templet	. Mallar	
	85 05 315	X	Kit, headlight wipers and washers	Sats, strålkastartorkare – spolare	2) Ch. 99.050.001– 99.075.331.
	85 08 368	1	. Wiper mechanism assy.	. Torkarmekanism kpl.	1) 9160001–91606152.
	85 07 089	1	. Motor	. Motor	
	79 35 786	1	. Nut	. Mutter	
	70 96 944	1	. Nut	. Mutter	
	88 02 175	1	. Washer	. Bricka	
	79 34 789	1	. Screw	. Skruv	
	79 10 540	1	. Washer	. Bricka	
	85 07 154	1	. Motor support	. Motorfäste	
	79 22 719	4	. Screw	. Skruv	
	71 55 690	1	. Shaft seal	. Axeltätning	
	71 07 238	1	. Nut	. Mutter	
	85 07 709	1	. Relay	. Relä	
	85 07 717	1	. Relay	. Relä	
	85 07 725	1	. Diode	. Diod	
	79 22 727	2	. Screw	. Skruv	
	79 19 574	2	. Clip	. Clip	
	71 56 404	1	. Clip	. Clip	
	85 07 436	1	. Cable assy.	. Kabel kpl.	
	85 07 444	1	. Cable set, washer	. Kabelsats, spolare	
	85 09 770	1	. Cable network	. Ledningsnät	1)
	73 38 130	1	. Motor	. Motor	
	88 50 711	2	. Jet	. Munstycke	
	85 07 212	1	. Hose R.H.	. Slang H	
	85 07 063	2	. Hose L.H.	. Slang V	
	85 08 491	1	. Hose	. Slang	
	71 26 030	1	. T-pipe	. T-rör	
	85 08 798	1	. Container	. Behållare	
	79 10 375	2	. Washer	. Bricka	
	85 07 097	1	. Crank arm	. Vevarm	
	88 02 001	1	. Screw	. Skruv	
	79 34 615	1	. Screw	. Skruv	
	79 59 406	1	. Nut	. Mutter	
	79 15 556	2	. Washer	. Bricka	
	85 08 384	2	. Spring	. Fjäder	
	79 33 443	4	. Clip	. Clip	
	73 38 148	1	. Cover with pump	. Lock med pump	
	71 08 251	2	. Nut	. Mutter	
	85 08 996	1	. Hose	. Slang	
	73 38 999	1	. Sleeve	. Hylsa	
	85 08 335	1	. Protective cover	. Skyddskåpa	

1) Not as a separate spare part.
2) Only export.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	85 45 055	X	Kit, headlight wipers and washers	Sats, strålkastartorkare – spolare	Ch. 99722000001– 99722006104.
	85 11 610	1	. Wiper mechanism assy.	. Torkarmekanism kpl.	1)
	85 07 089	1	. Motor	. Motor	
	70 96 944	1	. Nut	. Mutter	
	88 02 175	1	. Washer	. Bricka	
	79 34 789	1	. Screw	. Skruv	
	79 10 540	1	. Washer	. Bricka	
	85 10 166	1	. Motor support	. Motorfäste	
	79 22 719	5	. Screw	. Skruv	
	71 55 690	1	. Shaft seal	. Axeltätning	
	71 07 238	1	. Seal nut	. Tätningsmutter	
	85 07 709	1	. Relay	. Relä	
	79 22 727	1	. Screw	. Skruv	
	79 19 574	1	. Clip	. Clip	
	85 12 253	1	. Cable network	. Ledningsnät	1)
	85 11 305	1	. Motor	. Motor	
	88 50 711	2	. Jet	. Munstycke	
	85 11 362	1	. Hose	. Slang	
	85 11 446	1	. Hose	. Slang	
	85 08 491	1	. Hose	. Slang	
	85 08 996	1	. Hose	. Slang	
	85 08 798	1	. Container	. Behållare	
	85 09 002	2	. Y-pipe	. Y-rör	
	85 07 097	1	. Crank arm	. Vevarm	
	80 19 887	1	. Screw	. Skruv	
	79 33 443	4	. Clip	. Clip	
	85 11 313	1	. Cover with pump	. Lock med pump	
	85 11 404	1	. Cover, motor	. Lock , motor	
	85 08 988	1	. Cover, container	. Lock, behållare	
	79 33 682	1	. Clip	. Clip	
	79 51 783	1	. Clip	. Clip	
	71 55 500	1	. Clip	. Clip	
	85 45 063	X	Kit, headlight wipers and washers	Sats, strålkastartorkare – spolare	Ch. 99722006105–.
	85 11 610	1	. Wiper mechanism assy.	. Torkarmekanism kpl.	
	85 07 089	1	. Motor	. Motor	
	70 96 944	1	. Nut	. Mutter	
	88 02 175	1	. Washer	. Bricka	
	79 34 789	1	. Screw	. Skruv	
	85 10 166	1	. Motor support	. Motorfäste	
	79 22 719	5	. Screw	. Skruv	
	71 55 690	1	. Shaft seal	. Axeltätning	
	71 07 238	1	. Seal nut	. Tätningsmutter	
	85 07 709	1	. Relay	. Relä	
	79 22 727	1	. Screw	. Skruv	
	79 19 574	1	. Clip	. Clip	
	85 12 253	1	. Cable network	. Ledningsnät	1)
	88 50 711	2	. Jet	. Munstycke	
	85 11 362	1	. Hose	. Slang	
	85 11 446	1	. Hose	. Slang	
	85 08 491	1	. Hose	. Slang	

1) Not as a separate spare part.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	85 07 063	1	. Hose	. Slang	
	85 09 002	2	. Y-pipe	. Y-rör	
	85 07 097	1	. Crank arm	. Vevarm	
	80 19 887	1	. Screw	. Skruv	
	79 33 443	4	. Clip	. Clip	
	79 33 682	1	. Clip	. Clip	
	79 51 783	1	. Clip	. Clip	
	71 55 500	1	. Clip	. Clip	
	88 15 649	X	Kit, wiper blad, headlight wiper	Sats, torkarblad, strålkastar torkare	Ch. 99.050.001–. 91600001–.
	85 07 971	2	. Wiper blad	. Torkarblad	
	85 11 289	2	. Lock clip	. Spärryttare	
	88 15 581	X	Headlight insert cpl.	Strålkastarinsats kpl.	Ch. –99722031968. –99726008665.
	73 43 528	1	. Headlight insert	. Strålkastarinsats	
	238229001	1	. Bulb	. Glödlampa	Robo.
	88 15 599	X	Headlight insert cpl.	Strålkastarinsats kpl.	Ch. –99722031968. –99726008665.
	73 42 959	1	. Headlight insert	. Strålkastarinsats	
	238229001	1	. Bulb	. Glödlampa	Hella.
	78 67 369	X	Repair kit, rotor alternator	Reparationssats, rotor generator	Integral parts, see spare parts catalogue.
	85 05 257	X	Repair kit, rotor alternator	Reparationssats, rotor generator	2) Integral parts, see spare parts catalogue.
	78 67 377	X	Set of screw, nuts and washers, alternator	Satsmonteringsdetaljer, generator	Integral parts, see spare parts catalogue.

1) Not as a separate spare part.
2) Part of 8506800.

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	89 10 341	X	Repair kit, master cylinder, clutch	Reparationssats, huvudcylinder, koppling	
	89 03 304	1	. Gasket	. Packning	
	89 40 769	1	. Gasket	. Packning	(8930034) *
	73 13 182	1	. Washer	. Bricka	
	73 13 240	1	. Seal bellows	. Tätningsbälg	
	83 80 065	X	Repair kit, slave cylinder	Reparationssats, slavcylinder	
	71 75 318	1	. Rubber seal	. Gummitätning	
	83 43 386	1	. Protective rubber	. Gummiskydd	
	83 80 271	X	Kit, gear shift lever bearing	Sats, växelspakslagring	Ch. –99.020.000.
	83 75 982	1	. Carrier	. Medbringare	
	83 77 970	1	. Spring	. Fjäder	
	83 75 990	1	. Bearing	. Lager	
	83 76 006	1	. Lever bearing	. Spaklagring	
	89 10 374	X	Rubber bellows, drive shaft inner assy.	Gummibälg, drivaxel inre kpl.	Ch. –99.020.000.
	73 52 768	2	. Rubber bellows	. Gummibälg	1)
	79 63 634	2	. Clamp	. Klamma	
	73 41 738	2	. Strap	. Bandjärn	
	70 48 473	2	. Clamp	. Klamma	
	89 10 416	X	Rubber bellows, drive shaft inner assy.	Gummibälg, drivaxel inre kpl.	Ch. 99.020.001–. 90600001–.
	89 16 769	2	. Rubber bellows	. Gummibälg	1)
	79 63 622	2	. Clamp	. Klamma	
	73 41 738	2	. Strap	. Bandjärn	
	70 48 473	2	. Clamp	. Klamma	
	89 10 275	X	Rubber bellows, outer universal joint assy.	Gummibälg, yttre drivknut kpl.	
	89 06 687	2	. Rubber bellows	. Gummibälg	1)
	71 67 117	2	. Strap	. Bandjärn	
	70 48 473	4	. Clamp	. Klamma	
	83 80 214	X	Clutch disc lining set with rivets	Lamellbeläggsats kpl. med nit	
	83 07 688	2	. Clutch disc lining	. Lamellbelägg	1)
	83 00 469	20	. Rivet	. Nit	

1) Not as a separate spare part.

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	87 80 421	X	Repair kit for manuel gear box	Reparationssats för manuell växellåda	Gear box –80.000.
	83 41 885	1	. Gasket	. Packning	
	83 40 507	1	. O-ring	. O-ring	
	83 43 634	1	. O-ring	. O-ring	
	87 02 540	1	. Seal ring	. Tätningsring	
	83 42 068	1	. Gasket	. Packning	
	83 42 073	1	. Gasket	. Packning	
	83 41 430	1	. Gasket	. Packning	
	71 67 463	2	. Seal ring	. Tätningsring	
	83 42 701	2	. O-ring	. O-ring	
	87 03 681	1	. Spacer sleeve	. Distanshylsa	
	83 43 618	1	. Needle bearing	. Nållager	
	87 01 757	8	. Lock ring half	. Låsringshalva	
	87 80 439	X	Repair kit for manual gear box	Reparationssats för manuell växellåda	Gear box 400.001–437.751. 500.001–.
	83 41 885	1	. Gasket	. Packning	
	83 40 507	1	. O-ring	. O-ring	
	83 43 634	1	. O-ring	. O-ring	
	87 02 540	1	. Seal ring	. Tätningsring	
	87 03 001	1	. Gasket	. Packning	
	87 00 924	1	. Gasket	. Packning	
	83 41 430	1	. Gasket	. Packning	
	71 67 463	2	. Seal ring	. Tätningsring	
	83 42 701	2	. O-ring	. O-ring	
	87 00 478	1	. Needle bearing	. Nållager	
	87 02 128	1	. Nut	. Mutter	
	87 04 108	1	. Nut	. Mutter	*
	87 80 447	X	Bearing kit for manuel gear box	Lagersats för manuell växellåda	Gear box –80.000.
	83 41 026	1	. Bearing + race	. Lager + bana	
	83 41 034	1	. Bearing + race	. Lager + bana	
	83 42 735	1	. Sleeve	. Hylsa	
	83 41 802	1	. Lock washer	. Låsbricka	
	87 80 454	X	Bearing kit for manuel gear box	Lagersats för mauell växellåda	Gear box 400.001–437.751. 500.001–.
	87 03 530	1	. Tension sleeve	. Spännhylsa	
	87 02 359	1	. Nut	. Mutter	
	83 41 034	2	. Bearing + race	. Lager + bana	

1) Not as a separate spare part.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	87 80 173	X	Supplementary kit, gear box	Kompletteringssats, växellåda	To be used together with gear box 8702003 in order to replace gear boxes 8702102, 8702417.
	83 81 949	1	. Clutch cover	. Kopplingskåpa	
	83 11 433	1	. Dipstick	. Oljemätsticka	
	83 11 482	1	. Tube to dipstick	. Rör till oljesticka	
	80 83 933	6	. Screw	. Skruv	
	80 82 968	3	. Screw	. Skruv	
	80 83 974	2	. Screw	. Skruv	
	83 78 002	1	. Rubber plug	. Gummiplugg	
	83 75 503	1	. Engine support, front	. Främre motorfäste	
	83 84 729	1	. Lower part, gear lever housing	. Underdel, växelspakhus	
	87 80 207	X	Repair kit, clutch	Kopplingssats	
	87 04 116	1	. Pressure plate	. Tryckskiva	*
	87 07 498	1	. Clutch disc	. Lamell	*
	83 41 885	1	. Gasket	. Packning	
	87 02 540	1	. Seal ring	. Tätningsring	
	87 01 708	1	. Release bearing	. Urtrampningslager	
	83 80 297	X	Gear seat	Drevsats	Gear box –18.623
	83 44 814	1	. Gear, 3 rd	. Kugghjul 3:an	
	83 44 822	1	. Intermediate gear assy.	. Mellandrev kpl.	
	87 80 033	X	Gasket set, automatic gear box	Packningssats, automatväxellåda	Gear box 8344004.
	87 05 865	1	. Gasket	. Packning	
	87 06 855	1	. Lock washer	. Låsbricka	
	87 08 497	1	. Seal washer	. Tätningsbricka	
	87 08 331	1	. Gasket	. Packning	
	87 08 398	1	. Washer	. Bricka	
	87 08 406	1	. Gasket	. Packning	
	87 08 430	1	. Gasket	. Packning	
	87 08 455	1	. Gasket	. Packning	
	87 08 471	1	. Gasket	. Packning	
	87 80 025	X	O-ring set, automatic gear box	O-ringsats, automatväxellåda	Gear box 8344004, 8705253, 8703602, 8703506.
	87 05 610	1	. Seal ring	. Tätningsring	
	87 05 727	1	. O-ring	. O-ring	
	87 05 733	1	. O-ring	. O-ring	
	87 05 808	1	. O-ring	. O-ring	
	87 05 972	2	. O-ring	. O-ring	
	87 05 980	1	. O-ring	. O-ring	
	87 06 111	1	. O-ring	. O-ring	
	87 06 129	2	. O-ring	. O-ring	
	87 06 327	1	. O-ring	. O-ring	
	87 06 335	1	. Seal ring	. Tätningsring	
	87 06 616	1	. Seal ring	. Tätningsring	
	87 07 176	2	. Seal ring	. Tätningsring	
	87 07 382	1	. O-ring	. O-ring	

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	87 80 041	X	O-ring set, automatic gear box	O-ringsats, automatväxellåda	Gear box 8344004,
	87 06 699	3	. Seal ring	. Tätningsring	Alternative, 8705253,
	87 06 707	3	. Seal ring	. Tätningsring	8709602, 8703506
	87 06 772	2	. Seal ring	. Tätningsring	Alternative.
	87 06 782	2	. Seal ring	. Tätningsring	
	87 06 764	2	. Seal ring	. Tätningsring	
	87 06 699	3	. Seal ring	. Tätningsring	
	87 80 645	X	Kit, o-ring and sealing, automatic gear box	Sats, o-ring och tätningar, automatväxellåda	Alternative to 8780025, 8780041
	87 05 808	1	. O-ring	. O-ring	
	87 05 816	1	. O-ring	. O-ring	
	87 05 725	1	. O-ring	. O-ring	
	87 06 327	1	. O-ring	. O-ring	
	87 06 129	1	. O-ring	. O-ring	
	87 05 733	1	. O-ring	. O-ring	
	87 05 972	2	. O-ring	. O-ring	
	87 05 980	1	. O-ring	. O-ring	
	87 06 111	1	. O-ring	. O-ring	
	87 09 610	1	. O-ring	. O-ring	
	87 06 129	1	. O-ring	. O-ring	
	79 65 825	1	. O-ring	. O-ring	
	87 06 863	1	. Rubber washer	. Gummibricka	
	87 06 855	2	. Washer	. Bricka	
	87 05 618	1	. Seal ring	. Tätningsring	
	87 08 638	2	. Seal ring	. Tätningsring	
	87 06 335	1	. Seal ring	. Tätningsring	
	87 06 616	1	. Seal ring	. Tätningsring	
	87 06 699	3	. Seal ring	. Tätningsring	
	87 06 764	2	. Seal ring	. Tätningsring	
	87 06 772	2	. Seal ring	. Tätningsring	
	87 06 707	3	. Seal ring	. Tätningsring	
	87 08 497	1	. Seal washer	. Tätningsbricka	
	87 80 652	X	Kit, shim, automatic gear box	Sats, shim, automatväxellåda	
	87 80 660	1	. Box	. Låda	
	87 08 729	6	. Shim	. Shim	
	87 08 703	6	. Shim	. Shim	
	87 07 317	6	. Shim	. Shim	
	87 07 325	6	. Shim	. Shim	
	87 07 333	6	. Shim	. Shim	
	87 07 481	6	. Shim	. Shim	
	87 07 499	6	. Shim	. Shim	
	87 07 507	6	. Shim	. Shim	
	83 41 604	6	. Shim	. Shim	
	83 41 612	6	. Shim	. Shim	
	83 41 620	6	. Shim	. Shim	
	83 41 638	6	. Shim	. Shim	
	87 09 354	6	. Shim	. Shim	
	87 09 362	6	. Shim	. Shim	
	87 09 370	6	. Shim	. Shim	
	87 07 473	6	. Shim	. Shim	

1) Not as a separate spare part

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 89 991	X	Modification kit, combination gearbox	Modifieringssats, kombinationsväxellåda	Engine 1,7–1,85 LM.
	83 89 975	1	. Clutch cover	. Kopplingskåpa	
	83 89 983	1	. Connection pipe cpl.	. Anslutningsrör kpl.	
	83 11 482	1	. Tube dipstick	. Rör oljemätsticka	
	83 11 433	1	. Dipstick	. Oljemätsticka	
	80 83 933	7	. Screw	. Skruv	
	80 74 106	1	. Nut	. Mutter	
	83 84 729	1	. Gear lever housing, lower	. Växelspakshus, nedre	
	87 80 066	X	Front clutch plate kit, automatic gear box	Lamellsats främre, automatväxellåda	Gear box 8344004, 8705253,
	87 06 376	1	. Thrust washer	. Tryckplatta	1) 8709602, 8703506.
	87 06 384	4	. Clutch plate, inner	. Koppl. lamell, inre	
	87 06 392	4	. Clutch plate, inner	. Koppl. lamell, inre	1) Alternative.
	87 06 400	4	. Clutch plate, inner	. Koppl. lamell, inre	
	87 06 418	3	. Clutch plate, outer	. Koppl. lamell, yttre	1) Alternative.
	87 06 426	3	. Clutch plate, outer	. Koppl. lamell, yttre	
	87 06 327	1	. O-ring	. O-ring	
	87 06 335	1	. Seal ring	. Tätningsring	
	87 06 350	1	. Spring	. Fjäder	
	87 06 368	1	. Lock ring	. Låsring	
	87 80 058	X	Thrust washer kit, automatic gear box	Tryckbricksats, automatväxellåda	Gear box 8344004, 8705253,
	87 06 442	1	. Thrust washer	. Tryckbricka	Alternative 8709602,
	87 06 459	1	. Thrust washer	. Tryckbricka	8703506.
	87 06 715	1	. Thrust washer	. Tryckbricka	Alternative.
	87 06 723	1	. Thrust washer	. Tryckbricka	
	87 06 731	1	. Thrust washer	. Tryckbricka	
	87 06 798	2	. Needle thrust bearing	. Axialnållager	
	87 07 069	1	. Plate needle bearing	. Nållagerbricka	
	87 07 465	1	. Needle thrust bearing	. Axialnållager	
	87 07 473	3	. Shim	. Shim	
	87 80 090	X	Governor kit, automatic gear box	Regulatorsats, automatväxellåda	Gear box 8344004, 8705253.
	87 07 192	1	. Governor house	. Regulatorhus	
	87 07 218	1	. Valve	. Ventil	1)
	87 07 226	1	. Weight	. Vikt	
	87 07 234	1	. Spring	. Fjäder	
	87 07 259	1	. Retainer	. Hållare	
	87 07 267	1	. Plate	. Plåt	1)
	87 07 275	2	. Screw	. Skruv	
	87 07 291	2	. Screw	. Skruv	
	87 80 108	X	Kit, front drum, automatic gear box	Sats, främre bromstrumma, automatväxellåda	Gear box 8344004, 8705253.
	87 06 517	1	. Drum	. Bromstrumma	
	87 06 582	1	. Needle bearing	. Nållager	

1) Not as a separate spare part

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	87 80 124	X	Spring set, valve bodies, automatic gear box	Fjädersats, ventilhus, automatväxellåda	Gear box 8344004, 8705253, 8709602, 8703506.
	87 07 648	1	. Spring	. Fjäder	Alternative.
	87 07 655	1	. Spring	. Fjäder	
	87 07 671	1	. Spring	. Fjäder	
	87 07 721	1	. Spring	. Fjäder	Alternative.
	87 07 739	1	. Spring	. Fjäder	
	87 07 754	1	. Spring	. Fjäder	Alternative.
	87 07 762	1	. Spring	. Fjäder	
	87 07 788	2	. Spring	. Fjäder	
	87 07 929	1	. Spring	. Fjäder	
	87 07 952	*	. Spring	. Fjäder	
	87 80 215	X	Kit, pinion and crown wheel, automatic gear box	Sats, pinjong och kronhjul, automatväxellåda	
	87 04 892	1	. Pinion and crown wheel	. Pinjong och kronhjul	(8705154)
	87 08 828	1	. Pinion bearing housing	. Pinjonglagerhus	
	87 08 836	1	. Pinion bearing	. Pinjonglager	
	87 08 869	2	. Washer	. Bricka	
	87 08 877	1	. Nut	. Mutter	
	87 80 629	X	Gasket kit, automatic gear box	Packningssats, automatväxellåda	Alternative to 8705238, 8780033 * Gear box 834400, 870525
	83 00 790	1	. Gasket	. Packning	
	87 08 406	1	. Gasket	. Packning	
	87 08 455	1	. Gasket	. Packning	
	87 08 471	1	. Gasket	. Packning	
	87 08 331	1	. Gasket	. Packning	
	87 08 968	1	. Gasket	. Packning	
	87 08 430	1	. Gasket	. Packning	
	87 05 865	1	. Gasket	. Packning	
	83 44 509	1	. Gasket	. Packning	
	87 05 204	1	. Sealing washer	. Tätningsbricka	
	87 08 398	1	. Washer	. Bricka	
	87 80 637	X	Gasket kit, automatic gear box	Packningssats, automatväxellåda	Alternative to 8705238, 8780033 * Gear box 870960, 870350
	83 14 502	1	. Gasket	. Packning	
	87 08 406	1	. Gasket	. Packning	
	87 08 455	1	. Gasket	. Packning	
	87 08 471	1	. Gasket	. Packning	
	87 08 968	1	. Gasket	. Packning	
	87 08 430	1	. Gasket	. Packning	
	87 05 865	1	. Gasket	. Packning	
	83 07 506	1	. Gasket	. Packning	
	87 05 204	1	. Seal washer	. Tätningsbricka	
	87 08 398	1	. Washer	. Bricka	
	87 05 238	X	Gasket kit, automatic gear box	Packningssats, automatväxellåda	Gear box 8705253, 8709602, 8703506 *
	87 08 497	1	. Sealing washer	. Tätningsbricka	
	87 05 865	1	. Gasket	. Packning	
	87 08 968	1	. Gasket	. Packning	
	87 08 406	1	. Gasket	. Packning	
	87 08 430	1	. Gasket	. Packning	
	87 08 455	1	. Gasket	. Packning	

1) Not as a separate spare part

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	87 08 471	1	. Gasket	. Packning	
	87 08 398	1	. Washer	. Bricka	
	87 09 511	X	Kit, converter housing, automatic gear box	Sats, momentomvandlarhus, automatväxellåda	Gear box 8344004
	87 09 131	1	. Housing	. Hus	
	87 09 313	1	. Front, cover	. Främre lock	
	87 08 968	1	. Gasket	. Packning	
	80 82 968	1	. Screw	. Skruv	
	79 10 557	11	. Washer	. Bricka	
	87 05 204	1	. Sealing washer	. Tätningsbricka	
	87 09 529	X	Kit, converter housing, automatic gear box	Sats, momentomvandlarhus, automatväxellåda	Gear box 8705253
	87 09 131	1	. Housing	. Hus	
	80 82 968	15	. Screw	. Skruv	
	80 82 943	3	. Screw	. Skruv	
	79 10 557	11	. Washer	. Bricka	
	87 05 204	1	. Sealing, washer	. Tätningsbricka	
	87 08 968	1	. Gasket	. Packning	
	83 36 224	X	Kit, front drum, automatic gear box	Sats, främre trumma, automatväxellåda	Gear box 8709602 8703506 *
	83 88 506	1	. Drum	. Trumma	
	87 06 582	1	. Needle bearing	. Nållager	
	83 24 139	1	. Pressure plate	. Tryckplatta	1)
	87 09 487	X	Rear clutch plate kit, automatic gear box	Lamellsats, bakre automatväxellåda	Gear box 8709602, 8703506
	87 06 400	4	. Clutch disc, inner	. Lamell, inre	1)
	87 06 384	4	. Clutch disc, inner	. Lamell, inre	1)
	87 06 392	4	. Clutch disc, inner	. Lamell, inre	1) Alternative
	83 88 472	4	. Clutch disc, inner	. Lamell, inre	1)
	83 29 476	4	. Clutch disc, inner	. Lamell, inre	1)
	87 06 624	4	. Clutch disc, outer	. Lamell, yttre	1) Alternative
	87 06 632	4	. Clutch disc, outer	. Lamell, yttre	1)
	83 24 139	1	. Pressure plate	. Tryckplatta	1)
	87 06 657	1	. Spacer	. Distans	1)
	87 06 616	1	. Sealing ring	. Tätningsring	
	87 06 129	1	. O-ring	. O-ring	
	87 05 212	X	Kit, outer race, automatic gear box	Sats, yttre frihjulsbroms, automatväxellåda	Gear box 8705253, 8709602, 8703506
	87 05 162	1	. Race	. Frihjulsbana	1)
	87 05 170	1	. Locking wire	. Låstråd	
	87 09 545	X	Kit, planetary gear, automatic gear box	Sats, planetväxel, automatväxellåda	
	87 09 339	1	. Forward sun	. Solhjul	
	87 09 206	1	. Planetory	. Planetväxel	
	87 09 347	1	. Needle thrust bearing	. Axialnållager	
	87 07 069	1	. Plate needle bearing	. Nållager bricka	

1) Not as a separate spare part

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COMPLETE SETS
Transmission
SATSER
Kraftöverföring

SAAB
genuine spare parts
original reservdelar

F2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	87 09 552	X	Tube kit, return pipe, governor, automatic gear box	Försats, returledning regulator, automatväxellåda	Gear box 8706602, 8703503
	87 09 578	1	. Tube	. Rör	
	87 09 586	1	. Tube	. Rör	
	83 80 263	X	Kit, sealing, gear selector shaft	Sats, tätning växelväljaraxel	Gear box –11.842
	83 44 079	1	. Seal bellows	. Gummibälg	1)
	83 44 350	1	. Yoke	. Bygel	1)
	83 44 475	1	. Sleeve outer	. Hylla, yttre	1)
	83 44 483	1	. Sleeve, inner	. Hylsa, inre	1)
	83 44 517	1	. Gasket	. Packning	1)
	83 44 525	1	. Sealing ring	. Tätningsring	1)
	83 20 193	X	Set of gears,gear shift lever	Sats kugghjul,växelspaksläs	
	83 25 797	1	Cog wheel	Kugghjul	
	83 25 805	1	Lock plate	Låstunga	
	83 25 789	1	Pin	Tapp	
	83 72 275	1	Pin	Tapp	

1) Not as a separate spare part

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	89 94 618	X	Brake pad set, front	Bromsklotssats, fram	
	89 19 706	4	. Brake pad	. Bromsklots	1)
	89 94 667	X	Brake pad set, front	Bromsklotssats, fram	Taxe
	89 21 165	4	. Brake pad	. Bromsklots	1)
	89 94 832	X	Brake pad set, rear	Bromsklotssats, bak	(8994683) *
	89 19 722	4	. Brake pad	. Bromsklots	1)
	89 94 675	X	Brake pad set, rear	Bromsklotssats, bak	Taxi
	89 21 181	4	. Brake pad	. Bromsklots	1)
	89 10 556	X	Set, brake shoes handbrake	Handbromsbacksats	
	89 10 622	4	. Brake shoes	. Bromsback	1)
	89 94 733	X	Repair kit, handbrake	Rep. sats, handbroms	
	89 08 337	2	. Spring	. Fjäder	
	89 08 329	1	. Spring	. Fjäder	
	89 08 311	1	. Spring	. Fjäder	
	89 06 345	2	. Pin	. Pinne	
	89 19 052	1	. Adjustment nut	. Justermutter	
	79 37 949	2	. Screw	. Skruv	
	89 04 864	1	. Lock ring	. Låsring	
	89 94 659	X	Set, retaining spring, brake front	Sats, hållfjäder, frambroms	
	89 08 774	2	. Clamp	. Bygel	1)
	89 94 626	X	Set, lock pin brake front and rear	Sats, låspinne fram och bakbroms	
	89 08 766	4	. Lock pin	. Låspinne	1)
	89 94 709	X	Set, retaining spring, brake rear	Sats, hållfjäder, bakbroms	
	89 08 543	2	. Clamp	. Bygel	
	89 10 309	X	Gasket set, disc brake front	Packningssats, skivbroms fram	
	89 08 725	2	. Seal ring	. Tätningsring	1)
	89 08 733	2	. Seal	. Tätnin	1)
	89 08 741	2	. Seal holder	. Tätningshållare	1)
	89 10 325	X	Gasket set, disc brake rear	Packningssats, skivbroms bak	
	89 18 500	2	. Seal ring	. Tätningsring	1)
	89 18 518	2	. Seal	. Tätning	1)
	89 18 526	2	. Seal holder	. Tätningshållare	1)
	78 72 906	X	Brake pad set,front	Bromsklotssats,fram	*
	89 42 310	4	.Brake pad	.Bromsklots	*

1) Not as a separate spare part.

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COMPLETE SETS
Brakes
SATSER
Bromsar

SAAB genuine spare parts original reservdelar

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	89 10 267	X	Repair kit, master cylinder	Reparationssats, huvudcylinder	Ch. –99.050.000. –90601640.
	89 09 723	2	. Support ring	. Stödring	
	89 09 731	2	. Seal ring	. Tätningsring	
	89 09 749	2	. Seal ring	. Tätningsring	1)
	89 09 756	2	. Support washer	. Stödbricka	
	89 09 764	1	. Centre piston	. Mellankolv	
	89 09 906	1	. Piston	. Kolv	
	89 09 814	2	. Stop washer	. Anslagsbricka	
	89 09 822	2	. Seal ring	. Tätningsring	1)
	79 14 863	1	. Lock ring	. Spärring	
	89 09 848	1	. Washer	. Bricka	
	89 09 889	1	. O-ring	. O-ring	
	89 10 440	X	Repair kit, master cylinder	Reparationssats, huvudcylinder	Ch. 99.050.001–. 91600001–
	89 09 822	2	. Seal ring	. Tätningsring	
	89 09 848	1	. Washer	. Bricka	
	89 18 567	2	. Support washer	. Stödbricka	
	89 18 575	2	. Gasket	. Packning	
	89 18 583	2	. Gasket	. Packning	1)
	89 18 591	2	. Washer	. Bricka	
	89 18 609	1	. Centre piston	. Mellankolv	
	89 18 633	1	. Piston	. Kolv	
	79 14 864	1	. Lock ring	. Spärring	
	89 09 889	1	. O-ring	. O-ring	
	89 06 240	X	Roller bearing set, rear wheel hub	Rullagersats, bakre hjulnav	
	89 06 257	1	. Bearing	. Lager	1)
	89 06 265	1	. Cup	. Bana	

1) Not as a separate spare part.

COMPLETE SETS
Front wheel suspension, steering device
SATSER
Framvagn och styrinrättning

F6

SAAB genuine spare parts original reservdelar

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	89 10 473	X	Kit, bearing front wheel	Sats, framhjulslager	
	89 09 376	2	. Roller bearing	. Rullager	
	89 05 309	1	. Shaft seal, outer	. Axeltätning, yttre	
	89 09 301	1	. Shaft seal, inner	. Axeltätning, inre	
	89 10 390	X	Kit bellows, L.H. tie rod	Sats gummibälg, V styrstag	Ch. 99.022.279– 99722031968
	89 15 803	1	. Bellow	. Bälg	1)
	89 15 829	1	. Clamp	. Klamma	
	89 15 845	1	. Clamp	. Klamma	
	89 10 408	X	Kit bellows, R.H. tie rod	Sats gummibälg, H styrstag	Ch. 99.022.279– 99722031968. 90600001– 99726008665.
	89 15 811	1	. Bellow	. Bälg	
	89 15 837	1	. Clamp	. Klamma	
	89 15 845	1	. Clamp	. Klamma	

1) Not as a separate spare part.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	89 10 457	X	Kit, shock absorber, front	Sats, stötdämpare, främre	
	89 18 773	1	. Shock absorber	. Stötdämpare	1)
	89 20 894	4	. Bushing	. Bussning	
	89 20 019	2	. Washer	. Bricka	
	79 15 705	2	. Washer	. Bricka	
	79 04 089	2	. Nut	. Mutter	
	71 09 341	1	. Washer	. Bricka	
	89 94 907	X	Kit, shock absorber, front	Sats, stötdämpare, främre	Alternative to 8910457
	89 31 255	1	. Shock absorber	. Stötdämpare	1)
	89 20 894	4	. Bushing	. Bussning	
	89 20 019	2	. Washer	. Bricka	
	79 15 705	2	. Washer	. Bricka	
	79 04 089	2	. Nut	. Mutter	
	71 09 341	1	. Washer	. Bricka	
	78 72 401	X	Kit, shock absorber, front	Sats stötdämpare, främre	Altern. to 8994907.
	89 33 277	1	. Shock absorber	. Stötdämpare	1) 8910457
	89 20 894	4	. Bushing	. Bussning	
	89 20 019	2	. Washer	. Bricka	
	79 15 705	2	. Washer	. Tagbricka	
	71 09 341	1	. Washer	. Bricka	
	79 04 089	2	. Nut	. Sexkantmutter	
	89 94 915	X	Kit, shock absorber, rear	Sats, stötdämpare, bakre	Alternative to 8910465
	89 31 263	1	. Shock absorber	. Stötdämpare	1)
	71 83 817	2	. Bushing	. Bussning	
	73 28 396	2	. Bushing	. Bussning	
	81 11 148	4	. Washer	. Bricka	
	79 04 071	4	. Nut	. Mutter	

1) Not as a separate spare part.

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	82 09 523	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	Ch. –99.038.795. –90601106.
	82 07 136	1	. Mud guard L.H.	. Stänkskydd V	
	79 22 982	3	. Screw	. Skruv	
	82 09 538	X	Kit, mud guard rear R.H.	Sats, stänkskydd bakre H	Ch. –99.038.795. –90601106.
	82 07 144	1	. Mud guard R.H.	. Stänkskydd H	
	79 22 982	3	. Screw	. Skruv	
	82 09 611	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	Ch. 99.038.796–075.331.
	82 11 994	1	. Mud guard	. Stänkskydd	
	79 22 982	3	. Screw	. Skruv	
	82 09 629	X	Kit, mud guard rear R.H.	Sats, stänkskydd bakre H	Ch. 99.038.796–075.331.
	82 12 003	1	. Mud guard	. Stänkskydd	
	79 22 982	3	. Screw	. Skruv	
	82 09 660	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	Ch. 99722000001–.
	82 19 636	1	. Mud guard	. Stänkskydd	
	79 22 982	3	. Screw	. Skruv	
	82 09 678	X	Kit, mud guard rear R.H.	Sats, stänkskydd bakre H	Ch. 99722000001–.
	82 19 644	1	. Mud guard	. Stänkskydd	
	79 22 982	3	. Screw	. Skruv	
	82 09 694	X	Kit, rivet inner plate, door	Sats, nit innerplåt dörr	
	79 61 634	20	. Rivet	. Nit	
	79 63 960	6	. Rivet	. Nit	
	84 12 256	20	. Clamp	. Klammer	
	78 70 637	X	Kit, mirror	Sats, backspegel	
	73 85 354	1	. External mirror	. Utvändig backspegel	1) Ch. –99.043.053.
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	84 70 718	X	Kit, mirror L.H.	Sats, backspegel V	99.050.001–075.331.
	84 25 183	1	. External mirror	. Utvändig backspegel	1)
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	84 70 726	X	Kit, mirror R.H.	Sats, backspegel H	
	84 25 746	1	. External mirror	. Utvändig backspegel	1)
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	

1) Not as a separate spare part.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	84 70 601	X	Kit, mirror L.H.	Sats, backspegel V	Ch. 99722000001–.
	84 72 417	1	. External mirror	. Utvändig backspegel 1)	
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	84 70 619	X	Kit, mirror R.H.	Sats, backspegel H	
	84 72 425	1	. External mirror	. Utvändig backspegel 1)	
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	84 70 692	X	Kit, mirror L.H.	Sats, backspegel V	Ch. 99.050.001–, USA.
	84 26 272	1	. External mirror	. Utvändig backspegel 1)	
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	84 70 700	X	Kit, mirror R.H.	Sats, backspegel H	
	84 26 280	1	. External mirror	. Utvändig backspegel 1)	
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	
	78 70 637	X	Kit, mirror	Sats, backspegel	Saab 99 X7.
	73 85 234	1	. External mirror	. Utvändig backspegel 1)	
	71 86 885	1	. Pad	. Mellanlägg	
	73 53 055	3	. Screw	. Skruv	

1) Not as a separate spare part.

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The special tools in the list are classified as follows:

Tools for engine-, transmission- and chassis works.

A0-1 = Tools for high frequent maintenance works (E.g. adjustment of timing)
A0-2 = Tools for frequent maintenance works (E.g. replacement of brake pads).
A1 = Tools required for simpler repairs (E.g. replacement of clutch, replacement of valves).
A2 = Tools required for qualified repairs (E.g. reconditioning of transmission).
A3 = Tools mainly motivated by rationalization reasons.

Tools for body works.

B1 = Tools required for simpler body works (E.g. replacement of front fender).
B2 = Tools required for qualified body works (E.g. works in aligning bench).
B3 = Tools mainly motivated by rationalization reasons.

Specialverktygen är i förteckningen klassificerade enl. följande:

Verktyg för motor-, växellåds- och chassiarbeten.

A0-1 = Verktyg för högfrekventa tillsynsarbeten (Ex. tändinställning)
A0-2 = Verktyg för frekventa underhållsarbeten (Ex. byte av bromsklotsar)
A1 = Verktyg nödvändiga för enklare reparationer (Ex. byte av koppling, byte av ventiler)
A2 = Verktyg nödvändiga för kvalificerade reparationer (Ex. renovering av växellåda)
A3 = Verktyg huvudsakligen motiverade av rationaliseringstekniska skäl.

Verktyg för plåtarbeten

B1 = Verktyg nödvändiga för enklare plåtarbeten (Ex. byte av framskärm)
B2 = Verktyg nödvändiga för kvalificerade plåtarbeten (Ex. riktbänksarbeten)
B3 = Verktyg huvudsakligen motiverade av rationaliseringstekniska skäl

Die Spezialwerkzeuge sind im Verzeichnis wie folgt klassifiziert:

Werkzeuge für Motor-, Getriebe- und Chassisarbeiten.

A0-1 = Werkzeuge für hochfrequente Wartungsarbeiten (z.B. Zündeinstellung).
A0-2 = Werkzeuge für frequente Wartungsarbeiten (z.B. Auswechseln der Bremsklötze).
A1 = Werkzeuge erforderlich für einfachte Reparaturen (z.B. Auswechseln der Kupplung, Auswechseln der Ventile).
A2 = Werkzeuge erforderlich für qualifizierte Reparaturen (z.B. Erneuerung des Getriebes).
A3 = Werkzeuge hauptsächlich motiviert von rationalisierungstechnische Grunde.

Werkzeuge für Karosseriearbeiten.

B1 = Werkzeuge erforderlich für einfache Karosseriearbeiten (z.B. Auswechseln des Vorderkotflügel).
B2 = Werkzeuge erforderlich für qualifizierte Karosseriearbeiten (z.B. Richtbankarbeiten).
B3 = Werkzeuge hauptsächlich motiviert von rationalisierungstechnische Grunde.

L'outillage special de la list est classé comme suit:

Outillage pour les travaux de moteur, de boîte de vitesses et de châssis.

A0-1 = Outillage pour les travaux d'entretien très fréquents (P.ex. calage de l'allumage).
A0-2 = Outillage pour les travaux d'entretien fréquents (P.ex. remplacement des plaquettes de frein).
A1 = Outillage pour les réparations simples (P.ex. remplacement de l'embrayage, des soupapes).
A2 = Outillage pour les réparations éxigeant spécialisation (P.ex. nettoyage de la boîte de vitesses).
A3 = Outillage principalement destiné à la rationalisation des travaux.

Outillage pour les travaux de carrosserie.

B1 = Outillage pour les travaux de carrosserie simples (P.ex. remplacment d'aile AV).
B2 = Outillage pour les travaux de carrosserie spécialisés (P.ex. travaux sur le marbre à dresser).
B3 = Outils principalement destinés à la rationalisation des travaux.

Las herramientas especiales de la lista tienen la clasificacion siguiente:

Herramientas para trabajos de motor, caja de cambios y chasis.

A0-1 = Herramientas para trabajos de mantenimiento muy frecuentes (P. ej. ajuste del encendido).
A0-2 = Herramientas para trabajos de mantenimiento frecuentes (P.ej. cambio de chapas de freno).
A1 = Herramientas para reparaciones simples (P.ej. cambio del embrague, de valvulas).
A2 = Herramientas para reparaciones de especialización (P.ej. limpieza de la caja de cambios).
A3 = Herramientas destinadas principalmente a racionalizar el trabajo.

Herramientas para trabajos de carrocería.

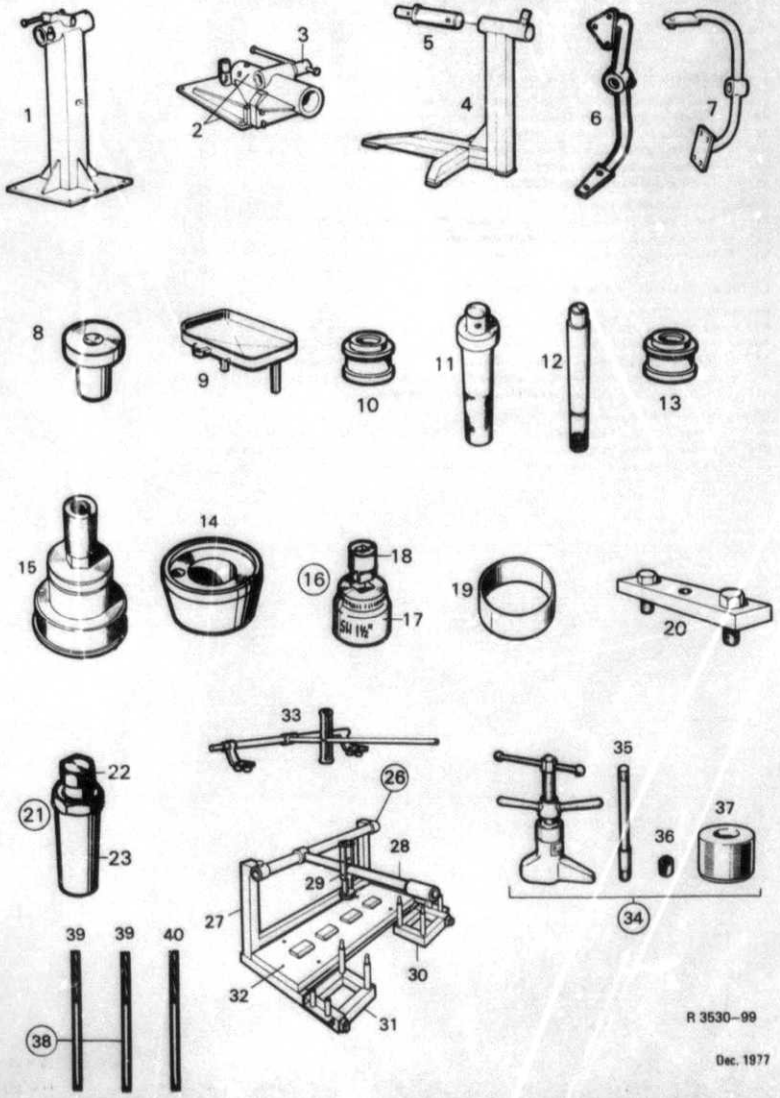
B1 = Herramientas para trabajos de carrocería simples (P.ej. cambio de guardabarros delantero).
B2 = Herramientas para trabajos de carrocería especializados (P.ej. trabajos en el banco de enderezar).
B3 = Herramientas principalmente destinadas a racionalizar el trabajo.

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Pos.	Part No. Artikelnr.	Qty. Antal '99	Description Benämning	Class	Remarks Anmärkningar
1	78 60 794	1	Floor stand Golvstativ Ständer Båti sur pied Bastidor de pie	A2	1, 2)
2	78 60 877	1	Bench stand Bänkstativ Bankgestell Båti sur banc Bastidor de banco	A2	1, 2)
3	78 60 885	1	. Vise stand . Skruvstycksstativ . Schraubstockgestell . Båti à etau . Bastidor de tornillo	A2	* Alternative stands 1, 2)
4	78 61 479	1	Stand Stativ Ständer Båti Bastidor	A2	1, 2)
5	83 90 478	1	Axle for stand Axel för stativ Achse für Ständer Axe de pivotage de båti Eje de rotación de bastidor	A2	2)
6	83 90 452	1	Holder, engine Hållare, motor Halter, Motor Support, moteur Soporte, motor	A2	For 78 61 479, 78 60 877, 78 60 794, 78 60 885
7	83 92 169	1	Holder, engine Hållare, motor Halter, Motor Support, moteur Soporte, motor	A2	Engine 2.0 l For 78 61 479, 78 60 877, 78 60 794, 78 60 885
8	83 91 849	1	Plunger Plunger Dorn Plongeur Embolo buzo	A1	
9	78 60 802	1	Oil pan Oljetråg Ölwanne Bac à huile Cubeta de aceite	A2	1, 2)

1) Also for Saab 95/96
2) Also for automatic transmission

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
10	83 91 880	1	Installing tool, crankshaft seal Monteringsverktyg, vevaxeltätning Montagewerkzeug, Kurbelwellendichtung Outil de montage, garniture de vilebrequin Herramienta de montaje, junta de cigüeñal	A1	
11	83 90 445	1	Handle Skaft Handgriff Manche Mango	A1	For 83 91 880. 2)
12	83 91 922	1	Drift, installing tool Dorn, monteringsverktyg Dorn, Montagewerkzeug Mandrin, outil de montage Mandril, herramienta de montaje	A1	For 83 91 898. 2) Engine 1.7 and 1.85 I
13	83 91 898	1	Installing tool, crankshaft seal Monteringsverktyg, vevaxeltätning Montagewerkzeug, Kurbelwellendichtung Outil de montage, garniture de vilebrequin Herramienta de montaje, junta de cigüeñal	A1	Engine 1.7 and 1.85 I
14	83 90 411	1	Guide sleeve, crankshaft seal, trans. – side Styrhylsa, vevaxeltätning, transm. – sida Führungshülse, Kurbelwellendichtung, Transm. Seite Douille de guidage, garniture de vilebrequin, côte distribution Manguito guía, junta de cigüeñal, lado distribución	A1	Engine 1.85 I
15	83 92 540	1	Guide sleeve, crankshaft seal, flywheel – side Styrhylsa, vevaxeltätning, svänghjulssida Führungshülse, Kurbelwellendichtung Douille de guidage, garniture de vilebrequin Manguito guía, junta de cigüeñal	A1	Engine 2.0 I (8392334) *
16	83 90 668	1	Sleeve cpl., nut belt pulley Hylsa kpl., mutter remskiva Hülse kpl., Mutter Riemenscheibe Douille complète, écrou de poulie Manguito compl to, tuerca de polea	A2	
17	83 90 676	1	. Sleeve, 1 1/2" . Hylsa, 1 1/2" . Hülse, 1 1/2" . Douille, 1 1/2" . Manguito, 1 1/2"		

1) Also for Saab 95/96
2) Also for automatic transmission

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
18	83 90 684	1	. Spacing piece, 3/4" x 1/2" . Mellanstycke, 3/4" x 1/2" . Zwischenstück, 3/4" x 1/2" . Butée, 3/4" x 1/2" . Pieza intermedia, 3/4" x 1/2"		2)
19	83 90 361	1	Piston installing tool Kolvmonteringsverktyg Kolbenmontagewerkzeug Outil de montage de piston Herramienta de montage de pistón	A3	Is deleted *
19	83 91 153	1	Piston installing tool, oversize Kolvmonteringsverktyg, ÖD Kolbenmontagewerkzeug, Übergrössenkolben Outil de montage de piston, SD Herramienta de montaje de pistón, SM	A3	
19	83 92 086	1	Piston installing tool Kolvmonteringsverktyg Kolbenmontagewerkzeug Outil de montage de piston Herramienta de montaje de pistón	A3	Engine 1.85 I
19	78 62 287	1	Piston installing tool Kolvmonteringsverktyg Kolbenmontagewerkzeug Outil de montage de piston Herramienta de montaje de pistón	A3	Engine 2.0 I
20	83 91 146	1	Puller, belt pulley Avdragare, remskiva Abzieher für Keilriemenscheibe Extracteur, poulie Extractor, polea	A3	
20	83 92 151	1	Puller, belt pulley Avdragare, remskiva Abzieher für Keilriemenscheibe Extracteur, poulie Extractor, polea	A3	Engine 2.0 I
21	83 92 367	1	Key for stud. Nyckel för pinnskruv Schlüssel, Bolzen Clé à goujon Llave para espárragos	A1	
22	83 92 383	1	. Key, inner part . Nyckel, innerdel . Schlüssel, Innenteil . Clé, partie intérieure . Llave, parte interior		

2) Also for automatic transmission

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
23	83 92 375	1	. Key, outer part . Nyckel, ytterdel . Schlüssel, Aussenteil . Clé, partie extérieure . Llave, parte exterior		
26	83 93 050	1	Fixture, valve removing and installing Fixtur, ventildemont. och montering Fixtur, Ein- und Ausbau von Ventilen Gabarit, démontage et montage de soupapes Plantilla, desmontaje y montaje de válvulas	A2	*
27	83 93 068	1	. Base fixture . Grundfixtur . Basfixtur . Gabarit de base . Plantilla básica	A2	*
28	83 93 076	1	. Level . Hävstång . Hebel . Levier . Palanca	A2	*
29	83 93 084	1	. Valve, spring pressure . Ventilfjädertryckare . Presswerkzeug, Ventilen . Presse-ressort de soupape . Prensamuelle de válvula	A2	*
30	83 93 092	1	. Fixing point 99 2,0 l . Fixerdubb 99 2,0 l . Fixierspitze 99 2,0 l . Fixe clous 99 2,0 l . Fija puntas 99 2,0 l	A2	*
31	83 93 100	1	. Fixing point 99 1,7–1,85 l and V4 . Fixerdubb 99 1,7–1,85 l och V4 . Fixierspitze 99 1,7–1,85 l und V4 . Fixe clous 99 1,7–1,85 l et V4 . Fijapuntas 99 1,7–1,85 l y V4	A2	*
32	83 93 118	1	. Fixing plate 99 1,7–1,85–2,0 l and V4 . Fixerplatta 99 1,7–1,85–2,0 l och V4 . Fixier platte 99 1,7–1,85–2,0 l und V4 . Plaque-support 99 1,7–1,85–2,0 l et V4 . Place soporte 99 1,7–1,85–2,0 l y V4	A2	*
33	83 92 300	1	Valve spring depressor Ventilfjäderpress Ventilfederpresse Presse, ressort, soupape Prensa, resorte de las válvulas		

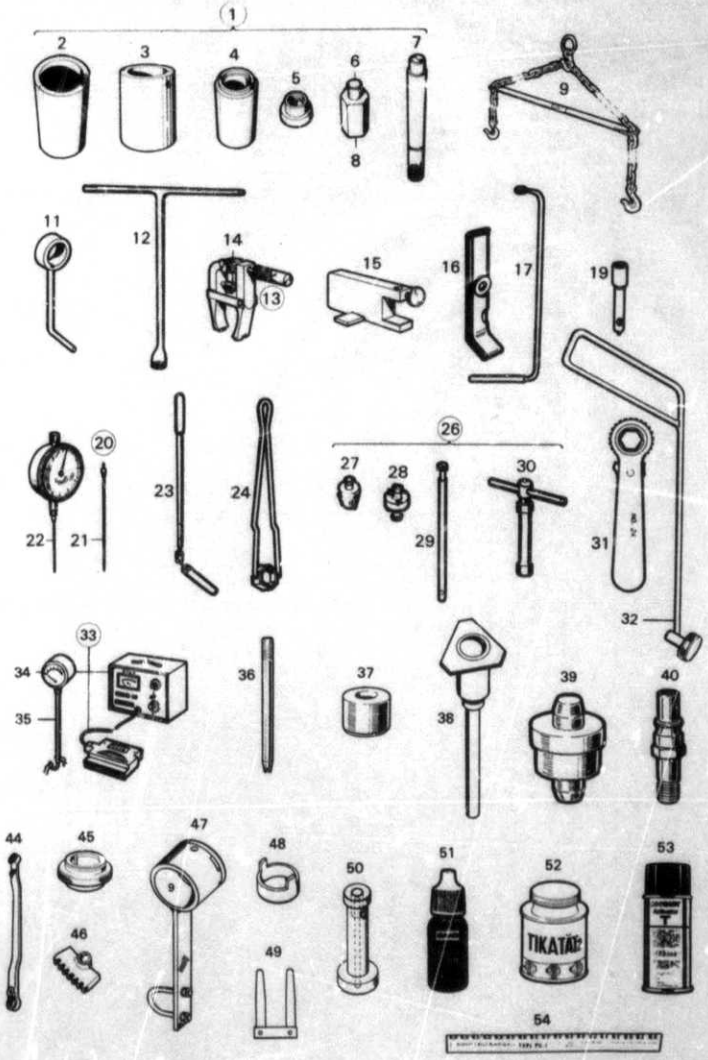
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
34	83 90 437	1	Valve guiding tool assy. Ventilstyrningsverktyg kpl. Ventilführungswerkzeug kpl. Outil de guide de soupape complet Herramienta de guia de válvula completo	A2	
35	83 90 502	1	. Pull rod . Dragstång . Zugstange . Barre de traction . Barra de tracción		
36	83 91 377	1	. Nut . Mutter . Mutter . Ecrou . Tuerca		
37	83 90 379	1	. Sleeve . Hylsa . Hülse . Douille . Manguito		
38	83 90 387	1	Reamer, valve guide Brotsch, ventilstyrning Ahle, Ventilsteuerung Alésoir, guide de soupape Escariador, guía de válvulas	A2	
39	83 90 593	1	. Reamer 19/64" . Brotsch 19/64" . Ahle 19/64" . Alésoir 19/64" . Escariador 19/64"		
39	83 90 601	1	. Reamer 5/16" . Brotsch 5/16" . Ahle 5/16" . Alésoir 5/16" . Escariador 5/16"		
40	83 92 268	1	Reamer, valve guide Brotsch, ventilstyrning Ahle, Ventilsteuerung Alésoir, guide de soupape Escariador, guía de válvulas	A2	Engine 2.0 l

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SAAB
genuine spare parts
original reservdelar

TOOLS
Special tools, engine part 2
VERKTYG
Specialverktyg, motor del 2

1 1:13

G12

Pos.	Part No. Artikelnr	Qty Antal 99	Description Benämning	Class	Remarks Anmärkningar
1	83 90 338	1	Tool, water pump Verktyg, vattenpump Werkzeug, Wasserpumpe Outil, pompe à eau Herramienta, bomba de agua	A2	
2	83 90 536	1	. Sleeve . Hylsa . Hülse . Douille . Manguito		
3	83 90 544	1	. Dolly . Mothåll . Gegenhalter . Bouterolle . Boterola	2	
4	83 90 551	1	. Sleeve . Hylsa . Hülse . Douille . Manguito		
5	83 90 569	1	. Washer . Bricka . Scheibe . Rondelle . Arandela		
6	83 90 577	1	. Spacing piece . Mellanstycke . Zwischenstück . Butée . Pieza intermedia		2)
7	83 90 585	1	. Handle . Skaft . Handgriff . Manche . Mango		
8	83 92 136	1	Spacing piece, removal of water pump Mellanstycke, demontering av vattenpump Zwischenstück, Ausbau Wasserpumpe Butée, démontage de pompe à eau Pieza intermedia, desmontaje de bomba de agua		2) Engine 2.0 I
9	83 92 408	1	Lifting yoke, engine and power plant Lyftkrok, motor och drivaggregat Hebevorrichtung, Motor und Antriebsaggregat Crochet d'élevation, moteur, groupe propulsion Gancho de elevación, motor, unidad motriz	A1	

2) Class A-1 as a separate tool

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Pos.	Part No. Artikelnr.	Qty. Antal 95	Description Benämning	Class	Remarks Anmärkningar
11	83 91 260	1	Crank Vev Drehgriff Manivelle Manivela	A3	
12	83 91 799	1	Wrench, inlet manifold Nyckel, insugningsrör Schlüssel, Ansaugrohr Clé, collecteur d'admission Llave, colector de admisión	A2	
13	83 91 450	1	Measuring tool, valve Mätverktyg, ventilspel Meßwerkzeug, Ventilspiel Mesureur, jeu de soupapes Medidor, juego de las válvulas	A0-2	
14	83 92 250	1	. Measuring point . Mätspets . Meßpitze . Pointe de métrage . Punta de medidor		
14	83 91 583	1	Measuring point Mätspets Messpitze Pointe de métrage Punta de medidor		For tool 83 91 450 with M 2.6 thread is deleted
15	83 91 633	1	Measuring plate, valve clearance adjustment Mätplatta, justering av ventilspel Meßplatte, Ventilspiel einstellung Plaque de métrage, réglage soupapes Placa de medición, adjuste válvulas	A0-2	
16	83 91 419	1	Feeler gauge set, valve clearan... Tolkstålsats, ventilspel Abmesserungsatz für Ventilspiel Groupe de jauges, jeu soupapes Juego de galgas, juego válvulas	A0-1	
17	83 90 395	1	Wrench, distributor Nyckel, tändfördelare Schlüssel, Zündverte... Clé, allumeur Llave, ...tribuidor	A0-1	
17	83 91 989	1	Wrench, distributor Nyckel, tändfördelare Schlüssel, Zündverteiler Clé, allumeur Llave, distribuidor	A0-1	Engine 2.0 i

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
19	83 92 045	1	Adapter, ignition setting Adapter, tändinställning Anbaustück, Zündzeitpunkteinstellung Adapteur, réglage d'allumeur Adáptеur, ajuste de distribuidor	A0-1	1)
20	78 40 622	1	Dial indicator cpl. Indikatorklocka kpl. Messuhr kpl. Manomètre complet Manómetro completo	A0-2	1)
21	78 14 908	1	. Point 100 mm . Mätspets 100 mm . Meßpitze 100 mm . Pointe de métrage 100 mm . Punta de medidor 100 mm		
22	78 14 916	1	. Point 40 mm . Mätspets 40 mm . Meßpitze 40 mm . Pointe de métrage 40 mm . Punta de medidor 40 mm		
23	83 91 401	1	Magnet tool Magnetverktyg Magnetwerkzeug Aimant Imán	A3	1)
24	83 90 817	1	Key, crankshaft screw Nyckel, vevaxelskruv Schlüssel, Kurbelwellenschraube Clé, vis de vilebrequin Llave, tornillo de cigüeñal	A0-1	
24	83 92 185	1	Key, crankshaft screw Nyckel, vevaxelskruv Schlüssel, Kurbelwellenschraube Clé, vis de vilebrequin Llave, tornillo de cigüeñal	A0-1	Engine 2.0 i
26	83 92 193	1	Valve seat cutter assy. Ventilsätesfräs kpl. Ventilsitzfräser kpl. Jeu de fraises, siège de soupape Juego de fresas, asiento de válvula	A2	1)
27	78 61 032	1	. Cutter 75° . Fräs 75° . Ventilfräser 75° . Fraise 75° . Fresa 75°		

1) Also for Saab 95/96

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
27	83 92 201	1	. Cutter 75° . Fräs 75° . Ventilfräser 75° . Fraise 75° . Fresa 75°		Engine 2.0 I
28	78 61 040	1	. Cutter 11°–45° . Fräs 11°–45° . Ventilfräser 11°–45° . Fraise 11°–45° . Fresa 11°–45°		
28	83 92 219	1	. Cutter 11°–45° . Fräs 11°–45° . Ventilfräser 11°–45° . Fraise 11°–45° . Fresa 11°–45°		Engine 2.0 I
29	78 61 057	1	. Guide spindle . Styrspindel . Führungsdorn . Mandrin de guidage . Mandril guía		
30	78 61 065	1	. T-key . T-nyckel . T-Schlüssel . Clé en Té . Llave en T		
31	83 91 914	1	Key, oil filter Nyckel, oljefilter Schlüssel, Ölfilter Clé, filtre à huile Llave, filtro de aceite	A0-1	
32	83 92 [illegible]	1	Screw driver, carburetor setting Skruvmejsel, förgasarinställning Schraubenzieher, Vergasereinstellung Tournevis, réglage de carburateur Destornillador, ajuste de carburador	A0-1	*
33	83 91 864	1	Testing instrument, swedish text Testinstrument, svensk text Elektronisches Steuergerät, schwedisches Text Instrument à tester, texte en suédois Instrumento de comprobación, texto en sueco	A3	Electronic injection engine only Bosch No. 0 681 500 003
33	83 91 948	1	Testing instrument, english text Testinstrument, engelsk text Elektronisches Steuergerät, englischer text Instrument à tester, texte en anglais Instrumento de comprobación, texto en inglés	A3	Alt. to 83 91 864
33	83 91 930	1	Testing instrument, german text Testinstrument, tysk text Elektronisches Steuergerät, deutscher text Instrument à tester, texte en allemand Instrumento de comprobación, texto en alemán	A3	Alt. to 83 91 864

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
34	83 92 359		. Manometer with hose . Manometer med slang . Manometer mit Schlauch . Manomètre avec tuyan souple . Manómetro con manguera		
35	83 92 391	1	. Hose . Slang . Schlauch . Tuyan souple . Manguera		
36	83 92 128	2	Guide pin, cylinder head Styrtapp, cylinderlock Führungszapfen, Zylinderkopf Goujon de guidage, culasse Espiga guía, culata	A1	Engine 2.0 I
37	83 92 144	1	Guide sleeve, installing of valve guide Styrhylsa, montering av ventilstyrning Führungshülse, Einbau von Ventilführung Douille de guidage, montage soupapes Manguito guía, montaje guía de válvulas	A2	Engine 2.0 I
38	83 92 631	1	Removal and installation tools, valve guide Demonterings- och monteringsverktyg, ventilstyrning Ausbau- und Einbauwerkzeuge, Ventilführung Outil de montage et de démontage, guides de soupape Herramienta de montaje y desmontaje, guías de válvula	A2	*
39	83 91 997	1	Drift, flywheel bearing Dorn, svänghjulslager Dorn, Schwungradlager Mandrin, palier de volant Mandril, cojinete de volante	A3	Engine 2.0 I
40	83 92 326	1	Air nipple, spark plug hole Luftnippel för tändstifthål Anschlußstück für Zündkerzenloch Raccord d'injection d'air par le trou de bougie Racor de inyección de aire por el agujero de bujía	A3	
44	83 92 961	1	Ring key Ringnyckel Ringschlüssel Clé polygonale Llave poligonal	A1	
45	83 92 979	1	Pressure sleeve Presshylsa Druckhülse Douille de presse Manguito de prensa	A1	

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TOOLS
Special tools, engine part 2
VERKTYG
Specialverktyg, motor del 2

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genuine spare parts
original reservdelar

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
46	83 92 987	1	Fly wheel stop Svänghjulsstopp Schwungradstopp Verrouillage de volant Bloqueo de volante	A1	
47	83 92 995	1	Adjusting tool carburetor Justerfixtur, förgasare Einstellungswerkzeug, Vergaser Gabarit de réglage, carburateur Plantilla de ajuste, carburador	A0-1	
48	83 93 001	1	. Adapter . Adopter . Adapter . Adapteur . Adapter	A0-1	
49	83 93 019	1	. Feeler gauge set . Bladmåttsatt . Prüflehrsatz . Jeu de jauges d'épaisseur . Juego de galgas	A0-1	
50	83 93 027	1	Adjusting plunge Inställningstolk Einstellungslehre Calibre de réglage Calibre de ajuste	A0-1	
51	78 60 513	X	Locktite stud lock		
51	87 10 394	X	Locktite 270		Alt. to 78 60 513
51	83 42 808	X	Locktite quickset		
52	88 09 097	X	Tikatät, can 1 pound Tikatät, burk 1/2 kg		
53	83 08 454	X	Locquic activator grade T		
54	78 60 505	X	Plastigage, measur. bearing clearance Plastigage, för mätning av lagerspel Plastigage, für Lagerspielmessung Plastigage, measurage de jeu de roulement Plastigage, medida de juego de coinete		

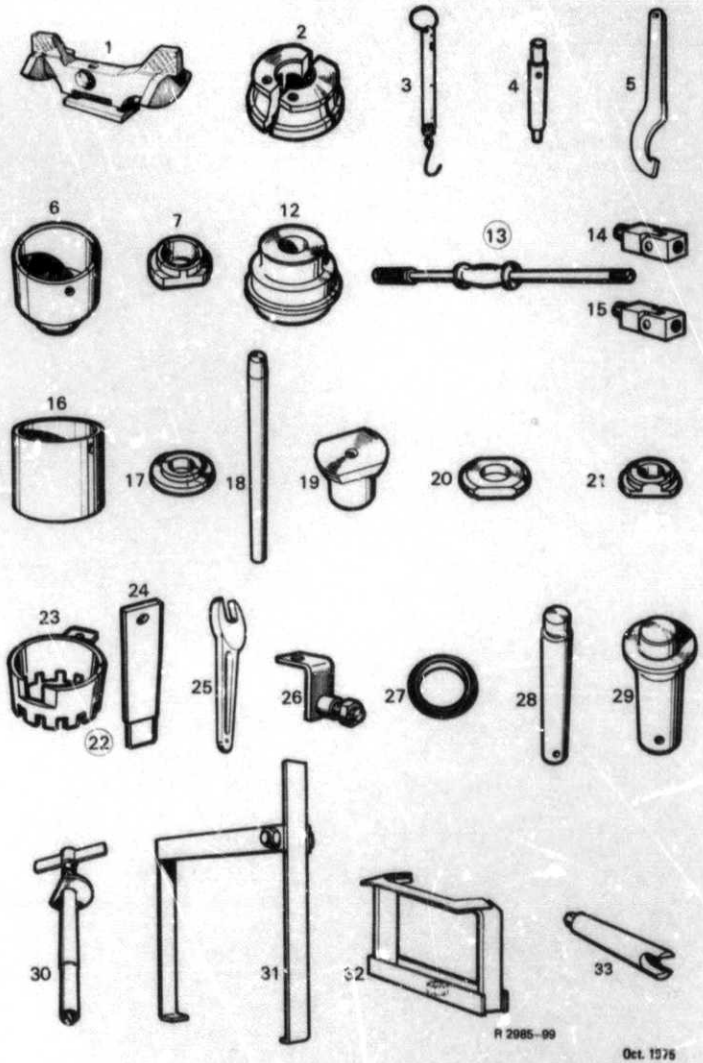
1) Not as a separate spare part.
2) Ch. –99722017427.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
1	83 90 155	1	Measuring tool cpl., pinion (incl. box) Mätverktyg kpl., pinjong (inkl. låda) Maßwerkzeug kpl., Kegelrad inkl. Kästchen Instrument de mesure ens., pignon (boîte incl.) Herramienta de medicion completo, piñón (caja incl.)	A2	1)
2	83 90 080	2	Ring half, removal of pinion from bearing housing Ringhalve, demontering av pinjong ur lagerhus Ringhälfte, demontage Kegelrad aus d. Lagergehäuse Demi-bague, démontage de pignong d'attaque du carter porte-roulements Semianillo, desmontaje del piñón de ataque del carter de rodamientos	A2	
3	83 90 130	1	Dynamometer cpl. (incl. lacing) Dynamometer kpl. (inkl. snöre) Federwage kpl. (inkl. Schnur) Dynamometre complet, avec cordon Dinamometro completo con cordel	A2	
4	83 92 060	1	Centering arbor, clutch Centreringsdorn, lamell Zentrierdorn, Kupplung Mandrin de centrage, disque Mandril de centraje, disco	A3	
5	83 90 197	1	Hook wrench, intermediate Haknyckel, mellanaxel Hakenschlüssel, Zwischenwelle Clé à croc, arbre intermédiaire Llave de gancho, eje intermedio	A2	
6	83 90 114	1	Sleeve, installation of 4th gear, bearing housing outer ring, pinion and pinion shaft unit Hylsa, montering av 4-ans drev ytterring lagerhus, pinjong och pinjongaxelenhet Hülse, montage 4-Gang-Antriebsrad, Aussenring Lagergehäuse, Kegelrad und Kegelradwelleneinheit Douille, montage du pignon de 4ème, de bague extérieure carter porte-roulements, de pignon et d'ensemble d'arbre-pignong Manguito, montaje piñón 4a., anillo exterior caja porta rodamientos, piñón de ataque y unidad eje secundario	A2	
7	83 90 213	1	Ring, removal of 4th gear with bearing Ring, demontering av 4-ans drev med lager Ring, Demontage 4-Gang-Antriebsrad mit Lager Bague, démontage du pignon de 4ème. avec roulement Anillo, desmontaje del piñón de 4a. con rodamiento	A2	

1) Also for automatic transmission

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
12	83 90 312	1	Drift, installation of differential housing outer bearing ring, steering knuckle housing, outer ring and steering knuckle housing seal ring Dorn, montering av ytterring diff.-huslager, ytterring styrspindelhus och tätningsring av styrspindelhus Dorn, montage Aussenringe Differentialgehäuselager, Aussenring und Dichtungsring Lenkspindelgehäuse Mandrin, montage de la bague extérieure, roulement de boîtier de différentiel, de la bague d'étanchéité, moyeu de direction Mandril, montaje del anillo exterior, caja de diferencial, del anillo exterior, buje de dirección y de anillo reten, buje de dirección	A2	1)
13	83 90 270	1	Tapping-out hammer Slaghammare Schlaghammer Marteau extracteur Martillo extractor	A1	
14	83 90 858	1	. End piece . Ändtapp . Gelenk . Articulation . Articulación		
15	83 90 015	1	Joint, removal of clutch shaft Knut, demontering av lamellaxel Gelenk, Ausbau d. Zwischenwelle Articulation, démontage de l'arbre d'embrayage Articulacion, desmontaje del eje de embrague	A1	5/16" UNC
15	87 90 529	1	Joint, removal of clutch shaft Knut, demontering av lamellaxel Gelenk, Ausbau d. Zwischenwelle Articulation, démontage de l'arbre d'embrayage Articulacion, desmontaje del eje de embrague	A1	M8
16	83 90 098	1	Dolly, installation and removal of primary gear, primary gear bearing, primary gear wheel bearing, fourth gear bearing, pinion bearing housing outer roller bearing rings, and pinion shaft Mothåll, montering och demontering av primärväxeldrev, lager primärväxeldrev, lager primärväxelhjul, lager ingående drev 4-an, rullagrens ytteringar pinjonglagerhus samt pinjongaxel Gegenhalter, Montage und Demontage Antrieb und Lager Primärantrieb, Lager Primärantriebrad, Lager für 4-Gang-Antrieb, Rollenlager, Aussenring Kegelradlagergehäuse und Kegelradwelle Bouterolle, montage et démontage du pignon entraîneur du primaire, du roulement d'engrenage récepteur du primaire, du roulement du pignon de 4ème., des bagues extérieures des roulements à rouleaux du carter de roulements du pignon d'attaque et de s'arbre porte-pignons Tope, montaje y desmontaje del piñón motor del primario, del cojinete de engranaje receptor del primario, del cojinete del piñón de la 4a., de los anillos exteriores de los cojinetes de rodillos del carter de cojinetes del piñón de ataque y del eje de piñón	A2	

1) Also for automatic transmission.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
17	83 90 205	1	Ring, removal of primary gear roller bearing and installation of intermediate shaft inner ring and outer bearing Ring, demontering av rullager primärväxel, montering av inre lager och yttre lager mellanaxel Ring, demontage Rollenlager Primärantrieb, montage inneren und äusseren Lager Zwischenwelle Bague, démontage des roulements à rouleaux des engrenages du primaire, montage des roulements intérieurs et extérieurs de l'arbre intermédiaire Anillo, desmontaje de los cojinetes de rodillos de los engranajes del primario, montaje de los cojinetes interiores y exteriores del eje intermedio	A2	
18	83 90 262	1	Aligning arbor, installation of intermediate shaft Styrdorn, montering av mellanaxel Führungsdorn, Montage d. Zwischenwelle Mandrin de guidage, arbre intermédiaire Mandril de enguiado, eje intermedio	A2	
19	83 90 106	1	Drift, removal of pinion roller bearing outer ring and installation of primary gear housing roller bearing Dorn, demontering av rullager ytterring pinjong och montering av rullager primärväxelhus Dorn, Demontage Rollenlager Aussenringe Kegelrad, Montage Rollenlager Primärantriebgehäuse Mandrin, démontage de la bague extérieure de roulement à rouleaux du pignon d'attaque, montage des roulements de carter des engrenages du primaire Mandril, desmontaje del anillo exterior de cojinete de rodillos del piñón de ataque, montaje de los cojinetes de cárter del primario	A2	
20	83 90 296	1	Washer, removal of bearing seat outer ring Bricka, demontering av ytterring lagersäte Scheibe, Demontage Aussenring, Lagersitz Rondelle, démontage de la bague extérieure du siège de roulement Arandela, desmontaje del anillo exterior del asiento de cojinete	A2	1)
21	83 90 221	1	Washer, removal of free wheel shaft roller bearing Bricka, demontering av rullager frihjulsaxel Scheibe, Demontage Rollenlager, Freilaufwelle Rondelle, démontage de roulement à rouleaux d'arbre de roue libre Arandela, desmontaje de cojinete de rodillos de eje de rueda libre	A2	
22	87 90 305	1	Installing- and removing tool, free wheel hub Monterings- och demonteringsverktyg, frihjulsnav Montage- und Demontagewerkzeug, Freilauf Outil de montage et démontage, moyeu de roue libre Herramienta de montaje y desmontaje, buje de rueda libre	A2	
23	87 90 313	1	. Sleeve . Hylsa . Hülse . Douille . Manguito		

1) Also for automatic transmission.

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TOOLS
Special tools, transmission, manual gear box part 1
VERKTYG
Specialverktyg, kraftöverföring, manuell växellåda del 1

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genuine spare parts
original reservdelar

Pos.	Part No Artikelnr.	Qty Antal 99	Description Benämning	Class	Remarks Anmärkningar
24	87 90 321	1	. Key . Nyckel . Schlüssel . Clé . Llave		
25	83 90 072	1	Open-ended wrench, pinion shaft nut Fast nyckel, mutter pinjongaxel Gabelschlüssel, Kegelradwellenmutter Clé plate, écrou d'arbre porte-pignon Llave fija, tuerca de eje de piñón	A2	
26	83 90 288	1	Dial indicator retaining tool, back lash differential Hållare indikatorklocka, mätning av flankspel, differential Halter für Messuhr, Meßung Flankenspiel Differential Support, cadran indicateur de jeu latéral de différentiel Soporte, esfera indicadora de juego lateral de diferencial	A2	
27	83 90 247	1	Dolly, installation of primary gear and input gear and removal of primary gear wheel and gear bearings and input gear bearing Mothåll, montering av primärväxeldrev och ingående drev, demontering av lager primärväxelhjul och drev, lager ingående drev Gegenhalter, Montage Antrieb Primärantrieb und eingehender Antrieb, Demontage Lager Primärantriebrad und Antrieb, Lager eingehender Antrieb Bouterolle, montage des pignons du primaire et du pignon entrant, démontage des roulements des pignons et engrenages du primaire et du pignon entrant Tope, montaje de los piñones del primario y del piñón entrante, desmontaje de los cojinetes de los piñones y engranajes del primario y del piñón entrante	A2	
28	83 90 189	1	Drift, installation of needle bearings in free wheel shaft and removal of free wheel shaft, free wheel shaft seal, free wheel shaft roller bearing, input gear with ball bearing, outer bearing rings from bearing seats, and steering knuckle housing outer ring and seal Dorn, montering av nållager i frihjulsaxel, demontering av frihjulsaxel, tätning frihjulsaxel, rullager frihjulsexel, ingående drev med kullager, lagrens ytterringar ur lagersäten, ytterring och tätning styrspindelhus Dorn, Montage Nadellager Freilaufwelle, Demontage Freilaufwelle, Dichtung Freilaufwelle, Rollenlager Freilaufwelle, eingehender Antrieb mit Kugellager, Aussenringe Lager, Aussenringe und Dichtung Lenkspindelgehäuse Mandrin, montage des roulements à aiguilles de l'arbre de roue libre, démontage de l'arbre et du joint d'arbre de roue libre, des roulements à rouleaux de l'arbre de roue libre, de pignon entrant avec roulement à billes, des bagues extérieures des roulements de leurs sièges, des bagues extérieures et joints des moyeux de direction Mandril, montaje de cojinete de agujas del eje de rueda libre, desmontaje del eje y de la junta de eje de rueda libre, de cojinetes de rodillos del eje de rueda libre, de piñón entrante con cojinete de bolas, de los anillos exteriores de cojinete de sus asientos, de los anillos exteriores y juntas retén de los bujes de dirección	A2	1)

1) Also for automatic transmission

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TOOLS
Special tools, transmission, manuel gear box part 1
VERKTYG
Specialverktyg, kraftöverföring, manuell växellåda del 1

G24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
29	83 90 320	1	Drift, installation of differential bearing seat seal, and primary gear roller bearing, clutch shaft seal Dorn, montering av tätning differentiallagersäte, rullager primärväxeldrev, lamellaxeltätning Dorn, Montage Dichtung Differentiallagersitz, Rollenlager Antrieb Primärantrieb, Dichtung Kupplungswellen Mandrin, montage de joint de siege de roulement de differentiel, des roulements à rouleaux des pignons du primaire, du joint de l'arbre d'embrayage Mandril, montaje de la junta retén de asiento de cojinete de differencial, de los cojinetes de rodillos de los piñones del primario, de la junta retén del eje de embrague	A2	1)
30	83 90 049	1	Puller, installation and removal of reverse gear shaft and intermediate shaft Avdragare, montering och demontering av backväxelaxel och mellanaxel Abzieher, Montage und Demontage Rücklaufwelle un Zwischenwelle Extracteur, montage et démontage de l'arbre d'engrenages de marche arrière et de l'arbre intermédiaire Extractor, montaje y desmontaje del eje de engranajes de marcha atrás y del eje intermedio	A2	
31	87 90 776	1	Puller, removal of differential bearing seat Avdragare, demontering av differentiallagersäte Abzieher, demontage Differentiallagersitz Extracteur, siège de palier de différentiel Extractor, asiento de cojinete de diferencial	A1	1)
32	87 90 354	1	Puller, inner drive shaft Avdragare, inre drivaxel Abzieher, innere Antriebsachse Extracteur, arbre entraîneur int. Extractor, eje de arrastre int.	A1	1)
33	87 90 818	1	Driver, differential bearing Medbringare, differentiallager Mitnehmer, Differentiallager Entraîneur, postérieur de differentiel Impulsor, posterior de diferencial	A2	

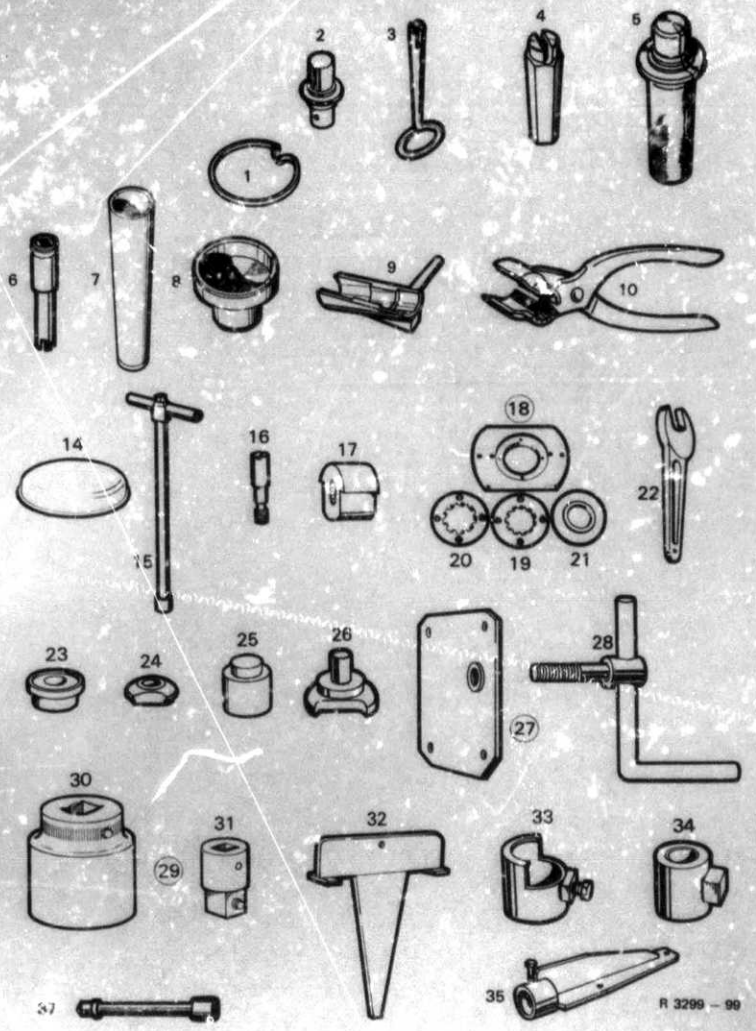
1) Also for automatic transmission.

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					(83 92 078) -
					(87 90 0586) *
					(83 92 029) *
					(87 90 594) *
					(83 92 102) *
					(87 90 602) *
1	83 90 023	1	Pad Mellanlägg Zwischenlage Pièce intermédiaire Pieza intermediaria	A1	
2	87 90 412	1	Guide pin, clutch Styrtapp, koppling Führungsbolzen, Kupplung Mandrin de guidage Mandril guía	A1	For 83 92 078
3	83 91 229	1	Arbor, fitting reverse gear retaining spring Dorn, montering av backspärrsfjäder Dorn, montierung, Feder Rückwertsgangsperre Mandrin, montage du ressort retenant l'engranage de retour Mandril, montaje del muelle de retención del engranaje de retorno	A3	

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
4	87 90 420	1	Wrench, transmission drain plug Nyckel, avtappningsplugg växellåda Schlüssel, Ablasstopfen im Getriebe Clé, bouchon de vidange de boîte de vitesses Llave, tapón de vaciado de caja de cambios	A0-1	1, 2)
5	87 90 800	1	Abor, seal inner driver Dorn, inre medbringartätning Dorn, Mitnehmer Abdichtung Mandrin, joint d'entraîneur intérieur Mandril, junta de elemento de arrastre interior	A2	
6	87 90 370	1	Wrench, special nut in gear lever housing Nyckel, specialmutter växelspakshus Schlüssel, Spezialmutter im Gangschalthebelgehäuse Clé, ecrou special de boîtier de levier de vitesses Llave, tuerca especial de caja de palanca de cambios	A1	2) Alternative 83 91 237
7	83 90 148	1	Sleeve, installation of pinion shaft unit, inner roller bearing, primary gear housing pinion roller bearing and intermediate shaft inner ring and outer bearing. Removal of primary gear roller bearing, bearing housing outer rings, intermediate shaft inner ring and clutch shaft seal Hylsa, montering av pinjongaxelenhet, inre rullager, pinjongrullager primärväxelhus, innerring och yttre lager mellanaxel. Demontering av rullager primärväxeldrev, ytterringar lagerhus, innerring mellanaxel, tätning lamellaxel Hülse, Montage Kegelradwelleneinheit, innere Rollenlager, Kegelradrollenlager Primärentriebgehäuse, Innerring und äussere Lager Zwischenwelle. Demontage Rollenlager Antrieb Primärantrieb, Aussenringe Lagergehäuse, Innenring Zwischenwelle, Dichtung Kupplungswelle Douille, montage de l'ensemble d'arbre porte-pignon, des roulements à rouleaux intérieurs, des roulements à rouleaux du pignon d'attaque au carter du primaire, des bagues intérieures et roulements extérieurs de l'arbre intermédiaire. Démontage des roulements à rouleaux des pignons du primaire, des bagues intérieures et du joint de l'arbre intermédiaire Manguito, montage del conjunto eje de piñón, de los cojinetes de rodillos interiores, des los cojinetes de rodillos del piñón de ataque en el carter del primario, de los anillos interiores y cojinetes exteriores del eje intermedio. Desmontaje de los cojinetes de rodillos de los piñónes del primario, de los anillos exteriores del cárter de rodamientos, de los anillos interiores y de la junta retén del eje intermedio	A2	
8	83 90 122	1	Drift, installation of bearing housing outer ring (pinion) and ball bearing on 4th gear, and removal of primary gear with bearing from bearing housing Dorn, montering av ytterring i lagerhus (pinjong), kullager på 4-ans drev. Demontering av primäraxeldrev med lager ur lagerhus Dorn, Montage Aussenring Lagergehäuse (Kegelrad), Kugellager 4-Gang-Antriebsrad. Dorn, Demontage Antrieb mit Lager aus dem Lagergehäuse Primärantrieb Mandrin, montage de la bague extérieure au carter de roulements (pignon d'attaque), du roulement de 4ème. Démontage des engrenages du primaire avec roulements du carter de roulements Mandril, montaje de anillo exterior al cárter de cojinetes (piñón de ataque), del cojinete de 4a. Desmontaje de los engranajes del primario con cojinetes del cárter de cojinetes	A2	

1) Also for Saab 95/96.
2) Also for automatic transmission.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
9	78 42 024	1	Drift, outer universal joint Dorn, yttre knut Dorn, äussere Antriebsgelenk Mandrin, joint-cardan extérieur Mandril, junta homocinética exterior	A1	1)
10	78 41 612	1	Circlip pliers, outer universal joint Låsringstång, yttre knut Schliessringzange, äussere Antriebsgelenk Pince à circlip, joint-cardan extérieur Alicate para anillos de cierre, junta homocinética exterior	A1	1)
14	78 38 469	2	Protective cover, inner universal joint Skyddslock, inre knut Schutzkappe, inneres Antriebsgelenk Couvercle protecteur, joint-cardan intérieur Tapa protectora, junta homocinética interior	A1	4)
14	73 23 736	2	Protective cover, needle bearing inner universal joint Skyddslock, nållager inre knut Schutzkappe, Nadellager innere Antriebsgelenk Couvercle protecteur, roulement à aiguilles de joint-cardan intérieur Tapa protectora, cojinete de agujas de junta homocinética interior	A1	4) (83 44 582) *
14	89 16 967	2	Protective cover, inner drive shaft Skyddslock, inre drivaxel Schutzkappe, innere Antriebsachse Couvercle protecteur, arbre d'entraînement intérieur Tapa protectora, eje propulsor interior	A1	5)
15	87 90 743	1	Key, oil fitting plug Nyckel, oljepåfyllningsplugg Schlüssel, Öleinfullungstopfen Clé, bouchon, de remplissage d'huile Llave, tapón de llenado de aceite	A0-1	
16	83 90 163	2	Guide pin, installation of pinion bearing housing Styrpinne, montering av pinjonglagerhus Führungsstift, montage Kegelradlagergehäuse Goupille de guidage, montage du carter porte-roulements Pasador guía, montaje de la caja de rodamientos	A2	5/16" UNC
16	87 90 438	2	Guide pin, pinion bearing housing Styrpinne, pinjonglagerhus Führungsbolzen, Kegelradwellengehäuse Mandrin de guidage, porte-roulements arbre porte-pignon Mandril guía, portacojinetes eje secundario	A2	M8

1) Also for Saab 95/96.
4) Ch. –99.020.000.
5) Ch. 99.020.001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
17	87 90 446	1	Retainer, pinion shaft Hållare, pinjongaxel Hållar, Kegelradwelle Support, arbre porte-pignon Soporte, eje secundario	A2	
18	87 90 636	1	Fixture, removal and installation of bearing from pinion Fixture, demontering och montering av lager från pinjong Fixtur, Ausbau und Einbau des Lagers von Kegelrad Gabarit, montage et démontage de palier de pignon Maniqui, montaje y desmontaje de cojinete de pinion	A2	See also automatic gear box
19	87 90 669	1	. Puller ring . Avdragarring . Abzieher . Bague d'extracteur . Anillo de extractor		Not used for manual gear box
20	87 90 651	1	. Puller ring . Avdragarring . Abzieher . Bague d'extracteur . Anillo de extractor		
21	87 90 644	1	. Installing ring . Monteringsring . Montagering . Bague de montage . Anillo de montaje		Not used for manual gear box
22	87 90 453	1	Key, pinion shaft nut Nyckel, pinjongaxelmutter Schlüssel, Kegelradwellenmutter Clé, écrou d'arbre porte-pignon Llave, tuerca de eje secundario	A2	
23	87 90 461	1	Washer, ring pinion bearing housing Bricka, ring pinjonglagerhus Scheibe, Ring Kegelradwellengehäuse Rondelle, bague de porte roulement, arbre porte-pignon Arandela, aro de portacojinete, eje secundario	A2	
24	87 90 479	1	Washer, wheel primary gear Bricka, hjul primärväxel Scheibe, Rad Primärantriebsgehäuse Rondelle, bague de porté roulement, arbre porte-pignon Arandela, rueda cambio primario	A2	
25	87 90 487	1	Sleeve, bearing differential case Hylsa, lager differentialhus Hülse, Lager, Differentialgehäuse Douille, logement roulements différentiel Manguito, alojamiento cojinete diferencial	A2	

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
26	87 90 503	1	Catch, back wheel Spärr, backhjul Sperre, Ruckwärtsgangrad Verouillage, marche arrière Cierre, marcha atrás	A2	
27	87 90 511	1	Puller, pinion shaft Avdragare, pinjongaxel Abzieher, Kegelradwelle Extracteur, arbre porte-pignon Extractor, eje secundario	A2	
28	78 40 853	1	. Screw . Skruv . Schraube . Vis . Tornillo		
29	87 90 560	1	Sleeve assy., end nut pinion shaft Hylsa kpl., ändmutter pinjongaxel Hülse kpl., Mutter Kegelradwelle Douille complète, écrou de bout d'arbre porte-pignon Manguito completo, tuerca de extremo de eje secundario	A2	3)
30	83 90 684	1	. Spacing piece, 3/4"–1/2" . Mellanstycke, 3/4"–1/2" . Zwischenstück, 3/4"–1/2" . Butée, 3/4"–1/2" . Pieza intermedia, 3/4"–1/2"		3)
31	87 90 578	1	. Sleeve, 42 mm . Hylsa, 42 mm . Hülse, 42 mm . Douille, 42 mm . Manguito, 42 mm		3)
32	87 90 552	1	Measuring device, synchronizing Inställningsmått, synkronisering Einstellschablone, Synchronisierung Dispositif de réglage, synchronisation Dispositivo de ajuste, sincronización	A2	3)
33	87 90 677	1	Puller, seal ring gear shift shaft Avdragare, tätningsring växelföraraxel Abzieher, Dichtungsring Schaltführungsachse Extracteur, bague d'étanchéité fourchette Extractor, aro retén horquilla	A1	
34	87 90 685	1	Installing tool, seal ring gear shift shaft Monteringsverktyg, tätningsring växelföraraxel Montagewerkzeug, Dichtungsring Schaltführungsachse Outil de montage, bague d'étanchéite fourchette Herramienta de montaje, aro retén horquilla	A1	

3) Gear box 87 02 003.

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TOOLS
Special tools, transmission, manual gear box part 2
VERKTYG
Specialverktyg, kraftöverföring, manuell växellåda del 2

SAAB
genuine spare parts
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Pos.	Part No. Artikelnr.	Qty. Ant. 1 99	Description Benämning	Class	Remarks Anmärkningar
35	83 90 460	1	Holder, gear box Hållare, växellåda Halter, Getriebe Support, boîte de vitesses Soporte, caja de cambios	A2	For 78 61 479, 78 60 794, 78 60 877, 78 60 885 (70 39 381) *
37	78 61 081	1	Square pin, oil draining plug Fyrkanttapp, oljeplugg Vierkantzapfen, Öleinlasstopfen Clé à quatre pans, bouchon d'huile Llave cuadrada, tapón de aceite	A1	2) Alt. to 7039381.

2) Also for automatic transmission.

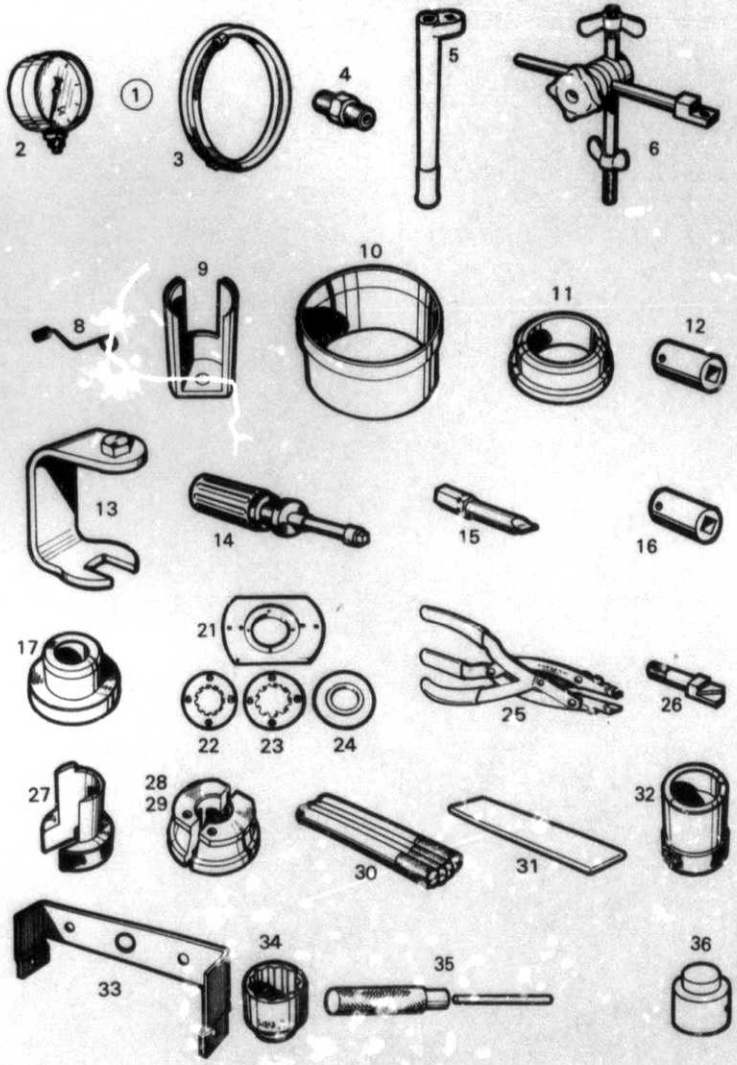
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Special tools, transmission, automatic gear box
VERKTYG
Specialverktyg, kraftöverföring, automatisk växellåda

1 2:23

H10

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
1	87 90 016	1	Cpl set of tools for automatic transmission Komplett sats verktyg för automatisk växellåda Werkzeugsatz kpl. für automatisches Getriebe Jeu d'outils complet pour la boîte a vitesses automatique Jeugo de herramientas completo para caja de cambios automática	A2	(87 90 032)
2	87 90 347	1	. Manometer . Manometer . Manometer . Manomètre . Manômetro		
3	87 90 040	1	. Hose . Slang . Schlauch . Tuyau souple . Manguera		
4	87 90 057	1	. Adapter . Adapter . Zwischenstück . Adapteur . Adaptador		
5	87 90 875	1	. Adjusting key . Justernyckel . Justierschlüssel . Clé de réglage . Llave de ajuste	A0-2	
6	87 90 727	1	. Support assy., end play check, gear train and gear backlash . Fäste kpl., mätning av spel i planetväxel samt mätning av flankspel . Feste kpl., Messung des Spiels im Planetengetriebe und Meßung des Flankenspiels . Support complet, mesurage du jeu des planetaires et du jeu de flanc . Soporte completo, medición del juego de los planetarios y del juego de flanco		1)
8	87 90 073	1	. Front band spacer gauge . Mellanlägg, justering av främre band . Zwischenstück, Einstellen des vorderen Bandes . Entretoise, réglage du tirant antérieur . Separador, ajuste del tirante anterior		2)

1) Gear box 398R. 1001–.
393K.

2) Class A1 as a separate tool.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
9	87 90 081	1	. Sleeve, spring compressor rear clutch . Hylsa, montering och demontering av fjäder, bakre koppling . Hülse, Einbau und Ausbau der Feder, hintere Kupplung . Douille, montage et démontage de ressort, embrayage postérieur . Manguito, montaje y desmontaje de muelle, embrague posterior		
10	87 90 693	1	. Sleeve, rear clutch piston replacer . Hylsa, montering av kolv, bakre koppling . Hülse, Einbau des Kolbens, hintere Kupplung . Douille, montage de piston, embrayage postérieur . Manguito, montaje de émbolo, embrague posterior		
11	87 90 107	1	. Sleeve, front clutch piston replacer . Hylsa, montering av kolv, främre koppling . Hülse, Einbau des Kolbens, vordere Kupplung . Douille, montage de piston, embrayage antérieur . Manguito, montaje de émbolo, embrague anterior		
12	87 90 115	1	. Sleeve, rear servo (adapter) socket . Hylsa, justering av bakre band . Hülse, Einstellen des hinteren Bandes . Douille, réglage de tirant postérieur . Manguito, ajuste de tirante posterior		2)
13	87 90 123	1	. Key, inhibitor switch lock nut . Nyckel, låsmutter på kontakt, tändning och backljus . Schlüssel, Schliessmutter am Schalter, Zündung und Rücklicht . Clé, contre-écrou du contact, allumage et fare de recul . Llave, contratuerca del contacto, encendido y faro marcha atrás		
14	87 90 131	1	. Spintorque screwdriver . Momentnyckel . Momentschlüssel . Clé dynamométrique . Llave dinamométrica		2)
15	87 90 149	1	. Screwdriver, adapter . Skruvmejsel, adapter . Schraubenzieher, Zwischenstück . Tournevis, adapteur . Destornillador, adaptador		
16	87 90 156	1	. Socket, front servo adjusting . Hylsa, justering av främre band . Hülse, Einstellen des vorderen Bandes . Douille, réglage de tirant avant . Manguito, ajuste de tirant delantero		2)
17	87 90 164	1	. Sleeve, pinion housing oil seal replacer . Hylsa, demontering och montering av oljetätning pinjonghus . Hülse, Ausbau und Einbau der Öldichtung des Kegelradlagergehäuses . Douille, montage et démontage du joint d'huile du carter de pignons . Manguito, montaje y desmontaje del retén de aceite del cárter de piñones		

2) Class A1 as a separate tool.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
21	87 90 636	1	. Fixture, removal and installation of bearing from pinion . Fixtur, demontering och montering av lager från pinjong . Fixtur, Ausbau und Einbau des Lagers von Kegelrad . Gabarit, montage et desmontage de palier de pignon . Maniqui, montaje y desmontaje de cojinete de piñón		See also manual gear box
22	87 90 669	1	. . Puller ring . . Avdragarring . . Abzieher . . Bague d'extracteur . . Anillo de extractor		
23	87 90 651	1	. . Puller ring . . Avdragarring . . Abzieher . . Bague d'extracteur . . Anillo de extractor		
24	87 90 644	1	. . Installing ring . . Monteringsring . . Montagering . . Bague de montage . . Anillo de montaje		
25	87 90 180	1	. Pliers . Tång . Zange . Pinces . Alicate		
26	87 90 297	2	. . Set of jaws . . Käft . . Zangenmaul . . Mâchoir . . Boca de tenazas		
27	87 90 388	1	. Cliprod terminal spring releaser . Demonteringsverktyg, växelväljarwire . Ausbauwerkzeug, Schaltzahlerseil . Outil de démontage, câble du selecteur de vitesses . Herramienta de desmontaje, cable del selector de velocidades		
28	87 90 206	1	. Ring, removal and inst. of outer ring, rear pinion bearing . Ring, montering och demontering av ytterring, bakre pinjonglager . Ring, Einbau und Ausbau des Aussenrings, hinteres Kegelradlager . Bague, montage et démontage de l'anneau extérieur, palier postérieur de pignon . Anillo, montaje y desmontaje del aro exterior, cojinete posterior de piñón		3)
28	87 90 537	1	. Ring, removal and inst. of outer ring, rear pinion bearing . Ring, montering och demontering av ytterring, bakre pinjonglager . Ring, Einbau und Ausbau des Aussenrings, hintere Kegelradlager . Bague, montage et démontage de l'anneau extérieur, palier postérieur de pignon . Anillo, montaje y desmontaje del aro exterior, cojinete posterior de piñón		4)

3) Gear box –35 TB 2848.
4) Gear box 35 TB 2849–.

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TOOLS
Special tools, transmission, automatic gear box
VERKTYG
Specialverktyg, kraftöverföring, automatisk växellåda

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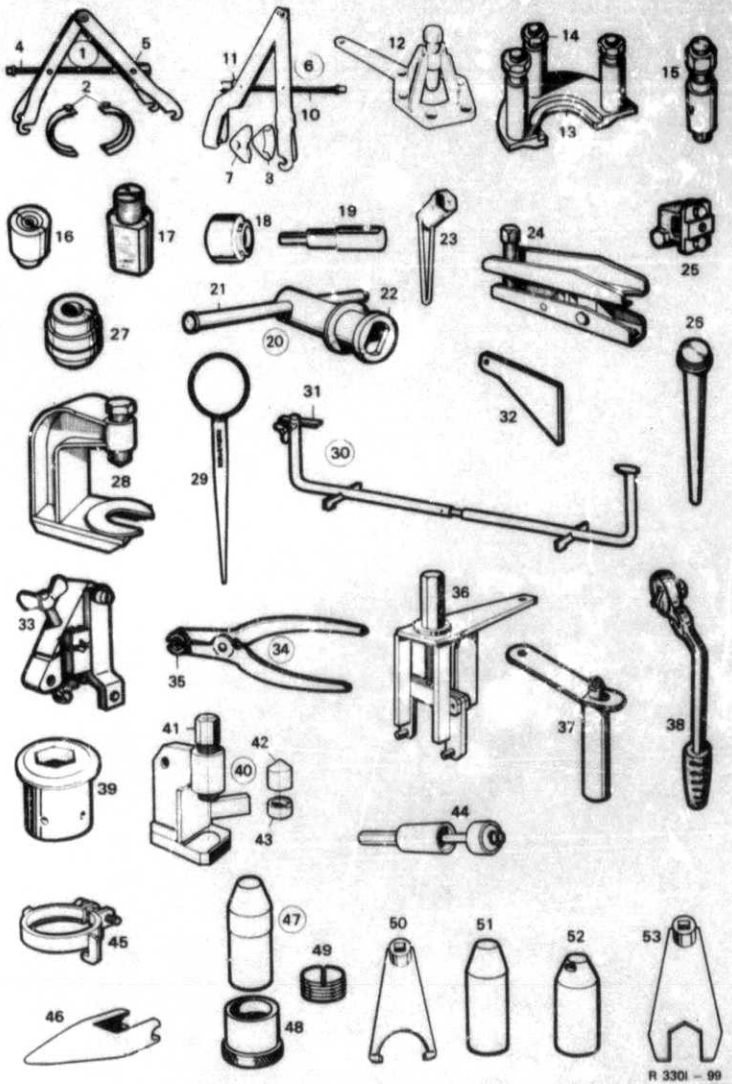
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
29	87 90 214	1	. Ring, removal and inst. of front pinion bearing . Ring, montering och demontering av främre pinjonglager . Ring, Einbau und Ausbau des vorderen Kegelradlager . Bague, montage et démontage du palier antérieur de pignon . Anillo, montaje y desmontaje de cojinete de piñón		
30	87 90 222	4	. Pinion housing guide pins . Styrpinnar, pinjonglagerhus . Steuerstifte, Kegelradlagergehäuse . Goupille de guidage, carter de paliers de pignon . Espiga guía, cárter de cojinetes de piñón		
31	87 90 230	1	. Primary drive sprocket holder Mothåll, drev primärväxel Gegenhalter, Antrieb Primärschaltung . Bouterolle, engrenage de carter du primaire . Tope, engranaje de cárter del eje primario		
32	87 90 248	1	. Pump and converter support centralizer . Centreringshylsa, oljepump . Zentrierhülse, Ölpumpe . Douille de centrage, pompe à huile . Manguito centrador, bomba de aceite		
33	87 90 255	1	. Transport bracket, converter . Transportstöd, momentumvandlare . Transportstütze, Momentumvandler . Outil de transport, convertisseur . Herramienta de transporte, convertidor		
34	87 90 263	1	. Sleeve (Bacho 2"), pinion nut socket . Hylsa (Bacho 2"), mutter pinjonglager . Hülse (Bacho 2"), Mutter Kegelradlager . Douille (Bacho 2"), écrou de palier de pignon . Manguito (Bacho 2"), tuerca de cojinete de piñón		
35	87 90 610	1	. Mandrel, removal of ring gear . Dorn, demontering av ringhjul . Dorn, Ausbau von Ringrad . Mandrin, démontage de couronne dentée . Mandril, desmontaje de corona dentada		
36	87 90 487	1	. Sleeve, bearing differential case . Hylsa, lager differentialhus . Hülse, Lager Differentialgehäuse . Douille, logement roulements différentiel . Manguito, alojamiento cojinete diferencial		Also for manual gear box

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Pos.	Part No. Artikelnr.	Qty Antal 99	Description Benämning	Class	Remarks Anmärkningar
1	85 95 011	1	Spring tool assy., installation and removal of front springs Fjäderverktyg kpl., montering och demontering av framfjädrar Federwerkzeug kpl., montage und demontage Vorderfedern Outil pour les ressorts, ens. démont. des ressorts AV Herramienta para muelles, completa desm. de los muelles Del.	A1	Up to and incl. model 1972
2	89 95 029	2	. Spring cup . Fjäderkopp . Federkappe . Coquille de ressort . Abrazadera de muelle		
					(89 95 060) *
4	89 95 714	1	. Screw assy. . Skruv kpl. . Schraube kpl. . Vis ens. . Tornillo completo		
5	89 95 128	1	. Ball bearing . Kullager . Kugellager . Roulement à billes . Cojinete de bolas		
6	89 95 839	1	Spring tool assy., installation and removal of front springs Fjäderverktyg kpl., montering och demontering av framfjädrar Federwerkzeug kpl., Montage und Demontage Vorfedern Outil pour les ressorts, ens. démont. des ressorts AV Herramienta para muelles, completa desm. de los muelles Del.	A1	As from model 1973
7	89 95 854	1	. Spring cup L.H. . Fjäderkopp V . Federkappe L . Coquille de ressort G.D. . Abrazadera de muelle I.D.		
8	89 95 862	1	. Spring cup R.H. . Fjäderkopp H . Federkappe R . Coquille de ressort D . Abrazadera de muelle D		
					(89 95 847) *

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
10	89 95 714	1	. Screw . Skruv . Schraube . Vis . Tornillo		
11	89 95 128	1	. Ball bearing . Kullager . Kugellager . Roulement à billes . Cojinete de bolas		
12	89 96 084	1	Puller, removal of front and rear axle hubs, front axle outer bearing ring, outer drive shaft, gear box differential housing bearing ring, and engine chain wheel Avdragare, demontering av nav fram- och bakaxel, yttre lagerring framaxel, yttre drivaxel, lagerring differentialhus växellåda, kedjedrev motor Abzieher, Demontage Naben Vorder- und Hinterachse, äussere Lagerring Vorderachse, äußere Antriebswelle, Lagerring Differentialgehäuse, Kettenrad Motor Extracteur, démontage des moyeux de roue AV. et AR., des bagues extérieures del roulements du pont avant, de l'arbre d'entraînement extérieur, de la bague de roulement du boîtier de différential à la boîte de vitesses et du pignon moteur de chaîne de distribution Extractor, desmontaje de bujes de ruedas Del. y Tras., de anillos exteriores de los cojinetes del tren Del., del eje de impulsor exterior, del anillo de cojinete de cárter de diferencial en caja de cambios y del piñón motor de cadena de distribución	A2	Also for automatic transmission See special tools, transmission
13	89 95 250	1	Puller, removal of front wheel hub bearings, gear box differential housing bearing ring, and engine chain wheel Avdragare, demontering av lager framhjulsnav, lagerring differentialhus växellåda, kedjedrev motor Abzieher, Demontage Lager Nabe Vorderrad, Lagerring Differentialgehäuse, Kettenrad Motor Extracteur, démontage des roulements de moyen de roue AV., de la bague roulement du boîtier de différentiel à la boîte de vitesses et du pignon moteur de chaîne de distribution Extractor, desmontaje de los cojinetes de buje de ruedas Del., del anillo des cojinete del cárter de diferencial en caja de cambios y del piñón motor de cadena de distribución	A2	Also for automatic transmission See special tools, transmission
14	89 09 145	3	Wheel nut Hjulmutter Radmutter Ecrou de roue Tuerca de rueda	A2	See special tools, transmission
15	89 95 243	2	Spacer bolt, removal of front axle hub Distansbult, demontering av nav framaxel Abstandsbolzen Vis de butée, démont. moyeux roues AV. Tornillo tope, desm. bujes ruedas Del.	A2	

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
16	89 95 177	1	Dolly, removal of front axle hub and gear box differential housing bearing ring Mothåll, demontering av nav framaxel, lagerring differentialhus växellåda Gegenhalter, Demontage Nabe Vorderachse, Lagerhäuse Differentialgehäuse Bouterolle, démontage des moyeux des roue AV. de la bague du roulement du boîtier de différentiel à la boîte de vitesses Tope, desmontaje de los bujes de rueda Del., del anillo de cojinete de cárter de diferencial en caja de cambios	A2	Also for automatic transmission See special tools, transmission
17	89 96 050	1	Extension Förlängare Verlängerung Rallonge Prolongación	A2	Is deleted
18	78 41 331	1	Installing tool, bushing upper control arm Monteringsverktyg, övre svängarm Montierungswerkzeug, Buhse über Feder Arm Outil de montage, bras de ressort supérieur Herramienta de montaje, brazo de suspensión superior	A3	
19	78 41 349	1	Installing tool, bushing lower control arm Monteringsverktyg, nedre svängarm Montierungswerkzeug, Buhse nieder Feder Arm Outil de montage, bras de ressort inférieur Herramienta de montaje, brazo de suspensión inferior	A3	
20	89 95 300	1	Key assy., tightening of steering gear plunger Nyckel kpl., ansättning av plunge styrväxel Schlüssel kpl., Ansetzen Kolben Lenkgetriebe Clé ens., serrage du plongeur du boîtier de direction Llave, apretado del émbolo buzo de la caja de dirección	A2	
21	89 95 318	1	. Handle . Handtag . Griff . Manche . Mango		
22	89 95 326	1	. Sleeve . Hylsa . Hülse . Douille . Manguito		
23	89 95 565	1	Socket wrench, lock nut, steering gear Nyckel, låsmutter, styrväxel Schlüssel, Sicherungsmutter, Lenkgetriebe Clé, contre-écrou du boîtier de direction Llave, contratuerca de caja de dirección	A2	

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24	89 95 409	1	Puller, removal of tie-rod ends and ball bolts Avdragare, demontering av styrstagsändar och kulbultar Abzieher, Desmontage Spurstangenköpfen und Kugelbolzen Extracteur, démontage des extrémités des biellettes de direction et des boulons d'articulation Extractor, desmontaje de los extremos de tirante de dirección y de los pernos de rótula	A1	Also for Saab 95/96
25	89 95 284	1	Puller, steering gear pinion. Used with tapping-out hammer 8390270. See special tools, transmission Avdragare, drev styrväxel. Används tillsammans med slaghammare 8390270. Se specialverktyg, kraftöverföring Abzieher, Zahnritzel Lenkgetriebe. Gebrauch mit Schlaghammer 8390270, siehe Spezialwerkzeuge, Kraftübertragung Extracteur, pignon de boîtier de direction. A employer avec le marteau extracteur 8390270. Voir outils spéciaux, transmission Extractor, piñón de caja de dirección. A usar con el martillo extractor 8390270. Ver herramientas especiales, transmisión	A2	
26	89 95 375	1	Drift, removal of steering gear bushing Dorn, demontering av bussning styrväxel Dorn, Demontage Büchse Lenkgetriebe Mandrin, démontage du coussinet du boîtier de direction Mandril, desmontaje del cojinete de caja de dirección	A3	
27	89 95 169	1	Drift, assembly of outer rings and rear wheel hub seal Dorn, montering av ytterringar och tätning nav bakhjul Dorn, Montage Aussenringe und Dichtung Nabe Hinterrad Mandrin, montage des bagues extérieures et des joints des moyeux des roues AR Mandril, montaje de los anillos exteriores y juntas retén de los bujes du rueda Tras.	A2	
28	89 96 019	1	Steering wheel puller Rattavdragare Lenkradabzieher Extracteur du volant Extractor del volante	A0-2	
29	89 95 607	1	Brake spring tool, installation and removal of brake springs Bromsfjäderverktyg, montering och demontering av bromsfjädrar Bremsfederwerkzeug, Montage und Demontage Bremsfeder Outil pour les ressorts de frein, montage et démontage Herramienta para los muelles de freno, montaje y desmontaje	A0-2	
30	76 40 010	1	Tool for measuring, toe-in (with extension) Verktyg för uppmätning av toe-in (med förlängare) Werkzeug, Vorspurmessung (mit Verlängerung) Outil de mértage de pincement des roues (toe-in) avec rallonge Herramienta de medir la convergencia de las ruedas (toe-in) con prolongación	A2	Also for Saab 95/96
31	89 95 698	1	. Measuring scale . Mätskala . Messkala . Echelle de mesure . Escala de medidas		Also for Saab 95/96

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
32	89 95 342	1	Template, brake piston position Kolvmall, kontroll bromskolvens läge Kolbenschablone, kontroll Bremskolben Lage Gabarit de piston, contrôle de position de frein Patrón de pistón, control de posición de freno	A0-2	
33	89 95 359	1	Measuring device, brake disc throw Mätanordning, kontroll av bromsskivans kast Meßvorrichtung, kontroll Axialwurf Bremsscheibe Dispositif de métrage, contrôle de gauchissement de disque de frein Dispositivo de medición, control de labeo del disco de freno	A3	
34	89 95 367	1	Piston, moving pliers assy., Tång, vridning bromskolv kpl., Kolbeneinstellzange kpl., Pince, retournement de piston de frein Pinza, giro de pistón de freno	A0-2	
35	89 95 664	2	. Claw . Back . Klave . Crabot . Uña		
36	89 95 771	1	Removing tool, brake pad Demonteringsverktyg, bromsklots Ausbauwerkzeug, Bremsklotze Outil de démontage, blocs de frottament Herramienta desmontaje, tacón de freno	A3	
37	89 95 755	1	Bleeding wrench Urluftningsnyckel Entlüftungsschlüssel Cle de purge Llave evacuación aire	A0-2	
38	89 95 763	1	Ratchet wrench Spärrnyckel, framvagnsjustering Sperrenschlüssel, Vorderwagenjustierung Clé de rochet, réglage de train AV Llave de chicharra, ajuste tren Del.	A0-2	
39	89 95 805	1	Sleeve, wheel nut Hylsa, hjulmutter Hülse, Radmutter Douille, écrou de roue Manguito, tuerca de rueda	A0-1	Also for Saab 95/96
40	89 95 920	1	Tool, wheel screw assy., Verktyg, hjulskruv kpl., Werkzeug, Radschraube kpl., Outil, vis de roue Herramienta, tornillo de rueda	A3	

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41	89 95 588	1	. Screw . Skruv . Schraube . Vis . Tornillo		
42	89 95 885	1	. Installing sleeve . Monteringshylsa . Montierungshülse . Douille de montage . Manguito de montaje		
43	89 95 904	1	. Removing sleeve . Demonteringshylsa . Demontierungshülse . Douille de démontage . Manguito de desmontaje		
44	89 95 789	1	Tool for rubber bushing, rear axle Verktyg för gummibussning, bakaxel Werkzeug für Gummibuchse, Hinterachse Outil à douille en caoutchouc, essieu AR Herramienta de manguito de goma, eje Tras.	A3	
45	89 95 797	1	Puller, brake disc Avdragare, bromsskiva Abzieher, Bremsscheibe Extracteur, disque de frein Extractor, disco de freno	A3	
46	89 95 813	1	Installing tool, bellows steering wheel shaft Monteringsverktyg, damask ratt stång Montagewerkzeug, Balg Lenksäule Outil de montage, soufflet colonne de direction Herramienta de montaje, fuelle columna de direccion	A3	
47	89 95 938	1	Installing tool, sealing assy., Monteringsverktyg, tätning kpl., Montagewerkzeug, Dichtung kpl., Outil de montage, joint Herramienta de montaje, junta	A2	
48	89 95 946	1	. Sealing guard . Tätningsskydd . Dichtungsschutz . Garde-joint . Guardajunta		
49	89 95 953	1	Lock screw Låsskruv Sperrschraube Vis de verrouillage Tornillo de cierre	A2	Steering gear, power steering

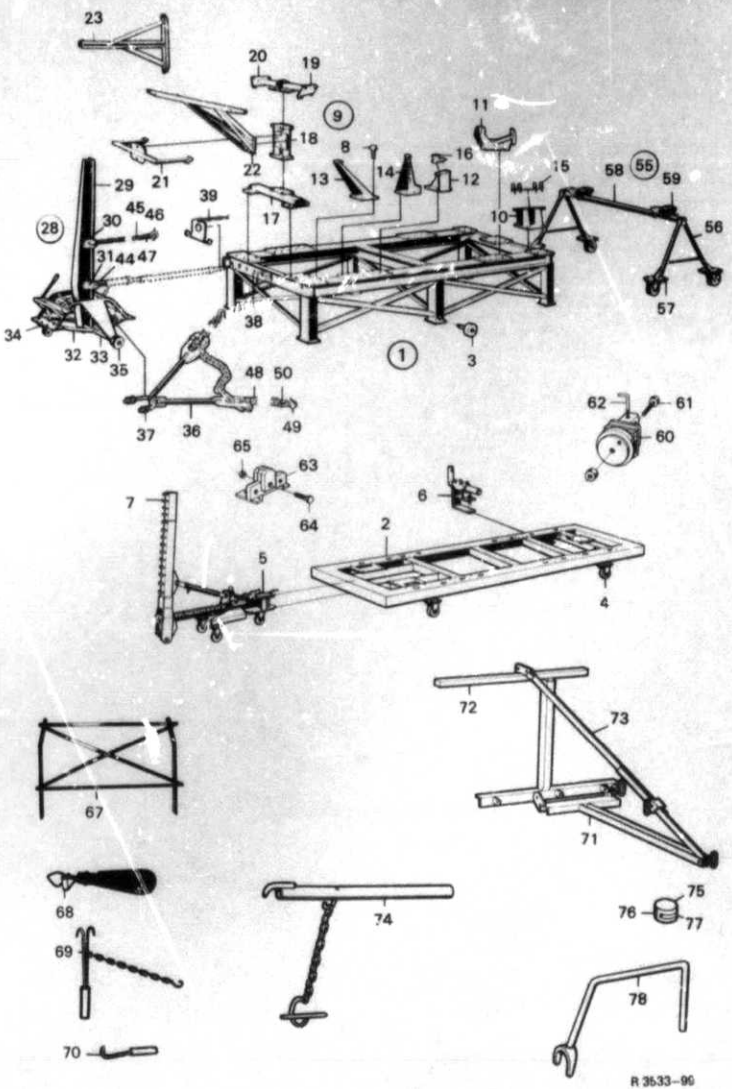
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50	89 95 961	1	Key grip, round nut Nyckelgrepp, rundmutter Schlüsselgriff, Rundmutter Prise de clé, écrou circulair Toma de llave, tuerca circular	A2	
51	89 95 979	1	Splines guard Splinesskydd Nutenschutz Garde-stria Guardaestrías	A2	
52	89 95 987	1	Thread guard, rack Gängskydd, kuggstång Gewindeschutz, Zahnstange Garde-filetage, crémaillère Guardarosca, cremallera	A2	
53	89 95 995	1	Key grip, end piece Nyckelgrepp, ändstycke Schlüsselgriff, Endstück Prise de clé, extrémité Toma de llave, extremidad	A2	Steering gear power steering

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SAAB
genuine spare parts
original reservdelar

TOOLS
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VERKTYG
Specialverktyg, kaross

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1	82 90 140	1	Aligning bench assy. Riktbänk kpl. Richtbank kpl. Marbre de redressment, ens. Banco de enderezar, completo	B2	1) Concerning hydraulic equipment aligning bench/driving aligner is deleted
2	82 91 908	1	Aligning bench assy. Riktbänk kpl. Richtbank kpl. Banc de redressemnt, ens. Banco de enderezar, completo	B2	1) Altern. to 82 90 140
3	82 90 157	2	. Wheel . Hjul . Rad . Roue . Rueda		1)
4	82 91 874	4	Wheel Hjul Rad Roue Rueda		1) Part of 82 91 908
5	82 91 890	1	U-attachment, driving aligner U-fäste, dragriktare U-Befestigung, Richtvorrichtung Fixation en U, redresseur à traction Fijación en U, enderezador de tracción		1) Part of 82 91 908
6	82 92 088	1	Attachment, tension below Fäste, dragning nedåt Befestigung, Niederbewegung Fixation, traction vers le bas Fijación, tracción hacia abajo		1) Part of 82 91 908
7	82 92 153	1	Extension, driving aligner Förlängningsdel, dragriktare Verlängerung, Richtvorrichtung Rallonge, redresseur à traction Prolongación, enderezador de tracción		1) Part of 82 91 908
8	70 61 559	20	Screw Fästskruv Schraube Vis Tornillo		
9	82 90 363	1	Support set assy. Stödsats kpl. Stützsatz kpl. Support, ens. Soporte, completo	B2	
10	82 90 124	1	. Front support L.H. . Främre stöd V . Vordere Stütze, links . Support AV., gauche . Soporte Del. I		

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10	82 90 132	1	. Front support R.H. . Främre stöd H . Vordere Stütze, rechts . Support AV., droite . Soporte Del. D		
11	82 90 238	1	. Sculf support L.H. . Tröskelstöd V . Schwellenstütze, links . Support de seuil, gauche . Soporte de umbral I		
11	82 90 306	1	. Sculf support R.H. . Tröskelstöd H . Schwellenstütze, rechts . Support de seuil, droite . Soporte de umbral D		
12	82 90 223	1	. Support, middle floor L.H. . Stöd, mittre golv V . Stütze, Bodenmitte links . Support, plancher central gauche . Soporte, piso central I		
12	82 90 231	1	. Support, middle floor R.H. . Stöd, mittre golv H . Stütze, Bodenmitte rechts . Support, plancher central droite . Soporte, piso central D		
13	82 90 421	1	. Support, rear floor . Stöd, bakre golv . Stütze, hintere Bodenstück . Support, plancher AR . Soporte, piso Tras.		
14	82 90 470	1	. Support rear wheel housing L.H. . Stöd, bakre hjulhus V . Stütze, hinterer Radkasten links . Support de rotonde de roue, AR. gauche . Soporte de hueco de rueda, Tras. I		
14	82 90 488	1	. Support, rear wheel housing R.H. . Stöd, bakre hjulhus H . Stütze, hinterer Radkasten rechts . Support de rotonde de roue, AR. droite . Soporte de hueco de rueda, Tras. D		
15	82 90 439	1	. Check support, front L.H. . Kontrollstöd, fram V . Kontrollstütze, vorn links . Support de contrôle, AV. gauche . Soporte de control, Del. I		
15	82 90 347	1	. Check support, front R.H. . Kontrollstöd, fram H . Kontrollstütze, vorn rechts . Support de contrôle, AV. droite . Soporte de control, Del. D		

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16	82 90 105	1	. Check support, rear . Kontrollstöd, bak . Kontrollstütze, hinten . Support de contrôle, . Soporte de control, Tras.		
17	82 90 652	1	. Intermediate piece . Mellanstycke . Zwischenstück . Pièce intermédiaire . Pieza intermedia		
18	82 90 630	1	. Pillar . Pelare . Ständer . Support . Soporte		
19	82 90 678	1	. Support, front bearing bracket L.H. . Stöd, främre lagerkonsol V . Stütze, vordere Lagerbefestigung, L. . Support logement de coussinet AV. G . Soporte, alojamiento de cojinete D. I		
20	82 90 686	1	. Support, front bearing bracket R.H. . Stöd, främre lagerkonsol H . Stütze, vordere Lagerbefestigung R. . Support, logement de coussinet AV. D . Soporte, alojamiento de cojinete Del. D		
21	82 91 718	1	. Fixture, steering gear bracket . Fixtur, styrväxelinfästning . Fixtur, Lenkgetriebebefestigung . Gabart, fixation de boîtier de direction . Plantilla, fijación de caja de dirección		
22	82 91 742	1	. Fixture, front floor . Fixtur, främre golv . Fixtur, vordere Boden . Gabari, plancher AV . Plantilla, piso Del.		
23	82 90 728	1	. Fixture, engine support . Fixtur, motorfästen . Fixtur, Motorbefestigung . Gabari, fixation de moteur . Plantilla, fijación de motor		
28	82 90 322	1	Drivaxelgrind kpl. Dragriktare kpl. Richtvorrichtung kpl. Redresseur à traction, ens. Enderezador de tracción, completo	82	1) Part of 82 90 140 I s deleted
29	82 90 801	1	. Lever . Hävarm . Hebearm . Leder . Palanca		1) Part of 82 90 140

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30	82 90 256	1	. Driver head . Draghuvud . Ziehkopf . Extrémité de traction . Extremo de tracción		1) Part of 82 90 140
31	82 90 330	1	. Pressure head . Tryckhuvud . Druckkopf . Extrémité de pression . Extremo de presión		1) Part of 82 90 140
32	82 90 264	1	. Trolley . Vagn . Wagen . Chariot . Carretilla		1) Part of 82 90 140
33	82 90 371	1	. . Shaft . . Axel . . Achse . . Arbre . . Eje		1) Part of 82 90 140
34	82 90 520	2	. . Link roller . . Länkrulle . . Länkrollen . . Roue à tringle . . Rueda con pasador		1) Part of 82 90 140
35	82 90 538	2	. . Iron wheel . . Järnhjul . . Rad . . Roue de chariot . . Rueda de carretilla		1) Part of 82 90 140
36	82 90 405	2	. Anchorage head . Förankringshuvud . Verankerungskopf . Extrémité d'ancrage . Extremo de anclaje		1) Part of 82 90 140
37	82 91 288	1	. Fastening yoke . Förankringsbygel . Verankerungsbügel . Etrier d'ancrage . Estribo de anclaje		Part of 82 90 140
38	82 90 173	1	. Pressure piece . Tryckbalk . Druckbalken . Poutre de pression . Viga de presión		1) Part of 82 90 140
39	82 91 270	1	. Safety chain . Säkerhetskedja . Sicherheitskette . Chaîne de sécurité . Cadena de seguridad		Part of 82 90 140

1) Also for Saab 95/96

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44	82 90 389	1	Sleeve for Bahco and Nike hydraulic equipment Hylsa för Bahco och Nike hydraulutrustning Hülse, Bahco und Nike hydraulische Ausrüstung Douille pour l'équipement hydraulique Bahco et Nike Manguito del equipo hidráulica Bahco y Nike	B2	Part of 82 90 140
45	82 21 320	1	Pulling chain Dragketting Zugkette Chaîne de traction Cadena de tracción	B2	
46	82 91 338	1	Hook Krok Haken Crochet Gancho	B2	Part of 82 90 140
47	82 91 346	1	Link Hammerlok länk Verankerungsbügel Chaînon de crochet Eslabón de gancho	B2	Part of 82 90 140
48	82 91 361	2	Ancorage chain Förankringskätting Verankerungskette Chaîne d'ancrage Cadena de anclaje	B2	
49	82 91 379	2	Hook Krok Haken Crochet Gancho	B2	Part of 82 90 140
50	82 91 387	2	Link Hammerlok länk Verankerungsbügel Chaînon de crochet Cadena de gancho	B2	Part of 82 90 140
55	82 90 272	1	Trestle assy. set Pallbock kpl. sats Aufstellbock kpl. satz Tréteau, ens. Caballete, completo	B2	1) Part of 82 90 140
56	82 90 694	1	. Trestle . Benstativ . Aufstellbock . Tréteau . Caballete		1) Part of 82 90 140
57	82 90 546	1	. . Link roll . . Länkrulle . . Länkrollen . . Roue pivotante . . Rueda orientable		1) Part of 82 90 140

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58	82 90 702	2	. Yoke Ok . Joch . Joug . Yogo		1) Part of 82 90 140
59	82 90 280	4	. . Wood plate . . Träplatta . . Holzplatte . . Plaque de bois . . Placa de madera		1) Part of 82 90 140
60	82 92 161	1	Aligner bracket Dragriktfäste Zugrichter befestigung Fixation du redresseur à traction Fijacion del rectificador a tracción	B2	•
61	82 92 179	1	. Screw . Skruv . Schrabe . Vis . Tornillo		•
62	82 92 187	1	. Lock pin . Låspinne . Sicherungsstift . Goupille . Clavija		•
63	82 92 237	1	Aligner bracket Dragriktfäste Zugrichterbefestigung Fixation du redresser à traction Fijacion del rectificador a tracción		•
64	82 92 260	1	. Screw . Skruv . Schrabe . Vis . Tornillo		•
65	82 92 278		. Nut . Mutter . Mutter . Ecrou . Tuerca		•
67	82 90 637	1	Fixture, front fender Fixtur, framskärm Fixtur, vordere Kotflügel Gabari, aile AV. Plantilla, guardabarro Del.	B1	
68	82 91 023	1	Installing tool, window moulding Monteringsverktyg, dekorationslist glasruta Montagewerkzeug, Zierleiste Glasscheibe Outil de montage, moulure des vitres Herramienta de montaje, moldura de cristales	A2	

1) Also for Saab 95/96.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description Benämning	Class	Remarks Anmärkningar
69	82 90 579		Tension hook, headlining Spännkrok, takklädsel Spannvorrichtung, Wagenhimmel Crochet tendeur, garnitures de toit Gancho tensor, tapicería de techo	A2	1)
70	82 90 587		Hook, headlining Krok, takklädsel Spannvorrichtung, Wagenhimmel Crochet, garnitures de toit Gancho, tapicería de techo	A2	1)
71	78 84 166		Holder, door Hållare, dörr Halter, Tür Support, porte Soporte, puerta	B3	1)
72	82 90 561		Holder, door Hållare, dörr Halter, Tür Support, porte Soporte, puerta	B3	
73	78 84 182		Stay, holder, door Stag, hållare, dörr Strebe, Halter, Tür Barre, support, porte Barra, soporte, puerta	B3	1)
74	89 91 577	1	Tool, spring, trunk lid Verktyg, bagageluckfjäder Werkzeug, Feder, Kofferraumklappe Outil, ressor de couvercle de coffre Herramienta, muelle tapa comp. equipajes	A2	
75	82 91 767	1	Pad, front window Mellanlägg, frontruta Zwischenlege, Windschutzscheibe Pièce intermédiaire, pare-brise Pieza intermediaria, parabrisas	A2	1)
76	82 91 775	1	Pad, side window Mellanlägg, sidoruta Zwischenlege, Seitenscheibe Pièce intermédiaire, vitre latérale Pieza intermediaria, ventanilla lateral	A2	1)
77	82 91 551	1	Pad, rear window Mellanlägg, bakruta Zwischenlege, Heckscheibe Pièce intermédiaire, lunette AR Pieza intermediaria, ventanilla Tras.	A2	
78	84 71 030	1	Installing tool, door lock Monteringsverktyg, dörrlås Montagewerkzeug, Türschloss Outil de montage, serrure de porte Herramienta de montaje, cerradura de puerta	A2	

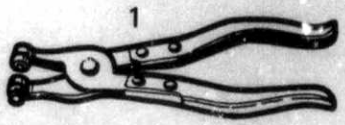
1) Also for Saab 95/96.

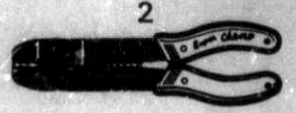
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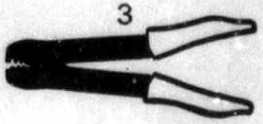
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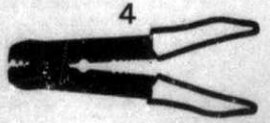
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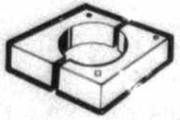












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Pos.	Part No. Artikelnr.	Qty. Antal	Description Benämning	Class	Remarks Anmärkningar
1	78 43 303	1	Pliers, hose clamp Tång, slanglamma Zange, Schlauchklammer Pince, collier de serrage de tuyau Pinza, abrazadera de manguera	A1	1)
2	78 40 937	1	Pliers for splice crimping Tång för kontaktpressning Zange, Kontaktpressung Pince à sertir les cosses Alicate para presionar terminales	A1	1)
3	78 60 695	1	Pliers for uninsulated cable terminal Tång för oisolerade kabelskor Zange, unisolierte Kabelschuhe Pince pour cosses non isolées Alicate para terminales no aislades	A1	1)
4	78 60 703	1	Pliers for uninsulated douglas plug Tång för oisolerade rundstift Zange, unisolierte Rundstifte Pince pour prises rondes non isolées Alicate para espigas redondas no aisladas	A1	1)
5	82 91 395	1	Sleeve wrench Hylsnyckel Hülsenschlüssel Clé à douille, articulée Llave de boca, articulada	A3	
6	85 80 029	1	Holder, rotor Hållare, rotor Halter, Rotor Support, rotor Soporte, rotor	A2	2)
					(7870942) (7870959) * (7870967) (7870975) * (7870991) (7871007) * (7871049) (7871056) * (7871064) (7871072) *
					(7871080) (7871098) *

1) Also for Saab 95/96.
2) S.E.V. Marchal alternator.

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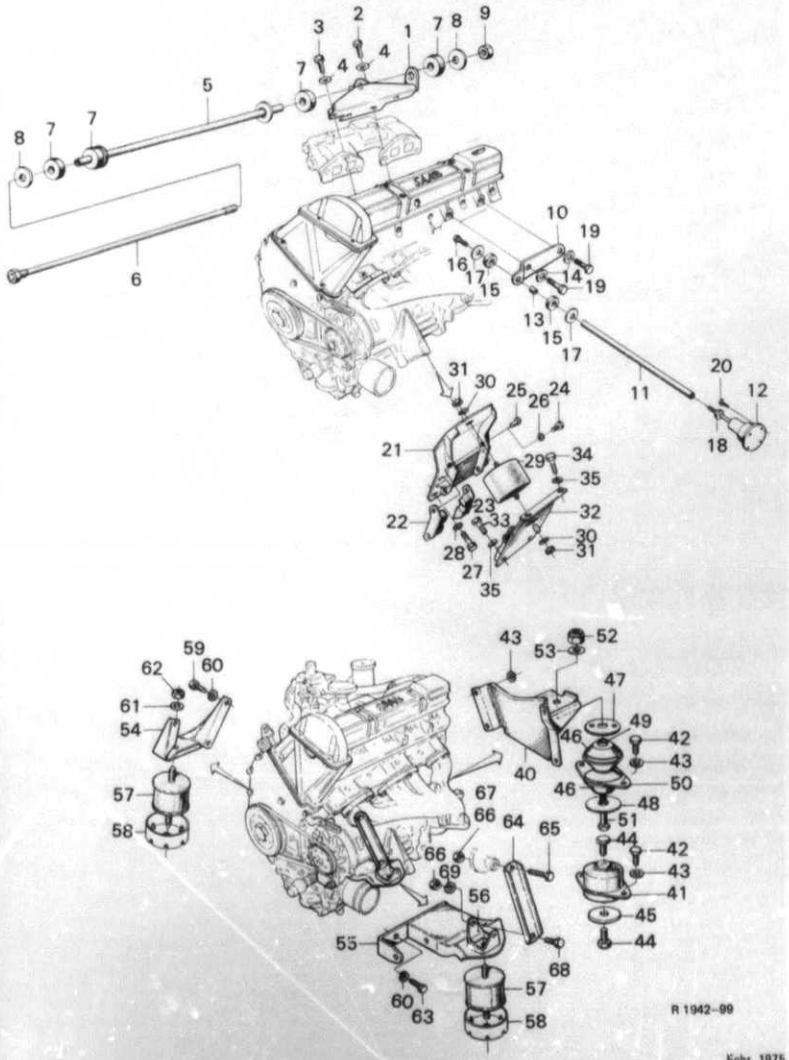
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1	83 07 308	1	Engine bracket, upper	Motorfäste, övre	
2	83 03 745	2	Screw	Skruv	
3	79 03 198	2	Screw	Skruv	
4	83 03 398	4	Washer	Bricka	
5	83 74 787	1	Moment stay	Momentstag	
6	83 74 829	1	Screw	Skruv	
7	83 74 837	4	Rubber cushion	Gummikudde	
8	83 74 811	2	Washer	Bricka	
9	79 40 448	1	Nut	Mutter	
10	83 74 951	1	Bracket, lateral stay	Fäste, sidostag	
11	83 74 852	1	Lateral stay	Sidostag	
12	83 74 886	1	Side support cushion	Sidostödskudde	
13	70 85 541	1	Spacer sleeve	Distanshylsa	4)
14	79 10 565	2	Washer	Bricka	
15	70 85 632	2	Rubber bushing	Gummibussning	
16	79 03 180	1	Screw	Skruv	
17	83 74 860	2	Washer	Bricka	
18	79 14 708	1	Nut	Mutter	
19	79 03 321	2	Screw	Skruv	
20	79 22 347	4	Screw	Skruv	
21	83 07 191	2	Engine bracket	Motorfäste	
22	83 07 134	2	Rubber cushion, L.H. front and R.H. rear	Gummikudde, V främre och H bakre	
23	83 07 142	2	Rubber cushion, L.H. rear and R.H. front	Gummikudde, V bakre och H främre	
24	79 03 008	8	Screw	Skruv	1)
25	79 43 582	8	Rivet	Nit	2)
26	79 10 540	8	Washer	bricka	1)
27	79 35 893	6	Screw	Skruv	
28	79 10 557	6	Washer	Bricka	
29	83 07 274	2	Rubber cushion	Gummikudde	
29	83 07 647	2	Rubber cushion	Gummikudde	3) 4)
30	80 29 993	4	Washer	Bricka	
31	79 14 716	4	Nut	Mutter	
32	83 07 233	2	Bracket	Fästplatta	
33	79 03 156	4	Screw	Skruv	
34	79 03 164	4	Screw	Skruv	
35	79 10 557	8	Washer	Bricka	
40	83 75 503	1	Front engine bracket	Främre motorfäste	5, 12)
40	83 82 129	1	Front engine bracket	Främre motorfäste	13)
41	83 75 826	1	Front engine cushion	Främre motorkudde	6)
42	79 35 885	2	Screw	Skruv	5)
43	79 10 557	6	Washer	Bricka	
44	79 03 479	2	Screw	Skruv	6)
45	83 75 875	1	Washer	Bricka	
46	83 79 281	2	Rubber cushion	Gummikudde	
47	83 79 299	1	Washer, upper	Bricka, övre	
48	83 79 307	1	Washer, lower	Bricka, undre	
49	83 79 315	1	Spacer sleeve	Distanshylsa	7)
50	83 79 125	1	Bracket	Plåtfäste	
51	79 03 552	1	Screw	Skruv	
52	79 63 416	1	Nut	Mutter	
52	79 14 724	1	Nut	Mutter	A.
53	79 15 705	1	Washer	bricka	
54	83 75 545	1	Engine support L.H.	Motorfäste V	5, 12)
54	83 12 449	1	Engine support L.H.	Motorfäste V	13)
55	83 75 552	1	Engine support R.H.	Motorfäste H	5, 8, 14) *

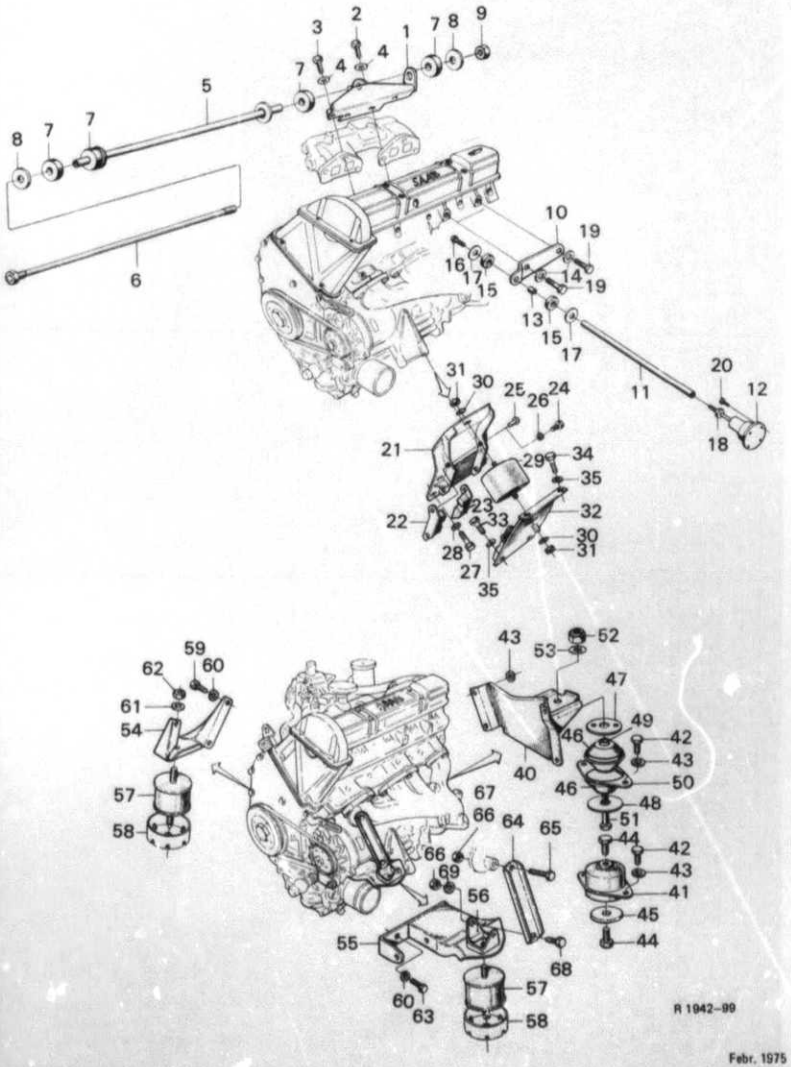
1) Ch. –99.002.935.
2) Ch. 99.002.936–020.000.
3) Alternative to 8307274.
4) Ch. –99.020.000.
5) Ch. 99.020.001–.
6) Ch. 99.020.001–033.916.
7) Ch. 99.033.917–. 90600453–.
8) Ch. –99.064.975.
12) Ch. –99722013016. –99726006853.
13) Ch. 99722013017–, 99726006854–.
14) Superseeded by 8311037+8308587

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
55	83 11 037	1	Engine support R.H.	Motorfäste H	9, 12)
55	83 12 431	1	Engine support R.H.	Motorfäste H	13)
56	83 08 597	1	Angle, engine support R.H.	Vinkel, motorfäste H	9)
57	83 15 780	2	Engine cushion	Motorkudde	*
58	83 79 356	2	Stopping disc, engine cushion	Anslagskopp, motorkudde	7)
59	79 00 160	3	Screw	Skruv	5)
60	79 10 557	5	Washer	Bricka	14)
60	80 29 985	6	Washer	Bricka	15) Engine 1.85 l.
61	80 29 993	4	Washer	bricka	5, 16)
61	80 73 108	4	Washer	Bricka	17) Engine 1.85 l.
62	79 14 716	4	Nut 3/8"	Mutter 3/8"	5, 16)
62	80 29 779	4	Nut M10	Mutter M10	17) Engine 1.85 l.
63	79 03 172	2	Screw	Skruv	5, 10)
63	80 82 968	2	Screw	Skruv	11)
64	83 08 595	1	Stay	Stag	5)
65	79 03 347	1	Screw	Skruv	14)
65	80 84 139	1	Screw	Skruv	15) Engine 1.85 l.
66	79 14 716	2	Nut	Mutter	14)
66	80 73 538	1	Nut	Mutter	14) Engine 1.85 l.
67	80 29 779	1	Nut	Mutter	15) Engine 1.85 l.
68	79 03 313	1	Screw	Skruv	14)
68	80 03 131	1	Screw	Skruv	15) Engine 1.85 l.
69	79 10 565	1	Washer	Bricka	14)

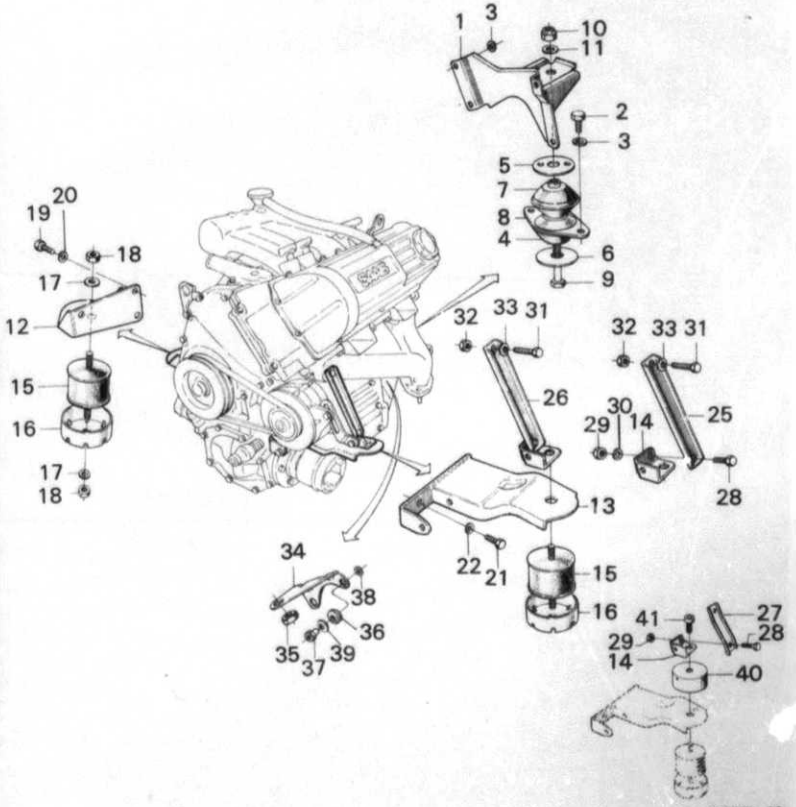
5) Ch. 99.020.001–.
7) Ch. 99.033.917–. 90600453–.
9) Ch. 99.064.976–.
10) Ch. –99.075.331. –91606152.
11) Ch. 99722000001–. 99726000001–.
12) Ch. 00722013016. –99726006853.
13) Ch. 99722013017–. 99726006854–.
14) Ch. –99722031968.
15) Ch. 99732000001–.
16) Ch. –99732032727. –99736007410.
17) Ch. 99732032728–. 99736007411–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 82 129	1	Front engine bracket	Främre motorfäste	
2	79 35 885	2	Screw	Skruv	
3	79 10 557	6	Washer	Bricka	
4	83 79 281	2	Rubber cushion	Gummikudde	
5	83 79 299	1	Washer, upper	Bricka, övre	
6	83 79 307	1	Washer, lower	Bricka, undre	
7	83 79 315	1	Spacer sleeve	Distanshylsa	
8	83 79 125	1	Bracket	Plåtfäste	
9	79 03 552	1	Screw	Skruv	
10	79 63 416	1	Nut	Mutter	
10	79 14 724	1	Nut	Mutter	A.
11	79 15 705	1	Washer	Bricka	A.
12	83 82 020	1	Engine support L.H.	Motorfäste V	
13	83 81 980	1	Engine support R.H.	Motorfäste H	
14	83 82 004	1	Bracket, engine support R.H.	Fästkopp, motorfäste H	1)
14	83 82 004	1	Bracket, engine support R.H.	Fästkopp, motorfäste H	4) A.
15	83 15 780	2	Engine cushion	Motorkudde	
16	83 79 356	2	Stopping disc, engine cushion	Anslagskopp, motorkudde	
17	80 29 993	4	Washer	Bricka	5)
17	80 73 108	4	Washer	Bricka	6)
18	79 14 716	4	Nut 3/8"	Mutter 3/8"	5)
18	80 29 779	4	Nut M10	Mutter M10	6)
19	80 83 131	3	Screw	Skruv	1)
19	80 83 123	3	Screw	Skruv	2)
20	79 10 573	3	Washer	Bricka	
21	80 82 968	2	Screw	Skruv	
22	79 10 557	2	Washer	Bricka	
25	83 82 152	1	Stay, engine support – exhaust manifold	Stag, motorfäste – avgassamlare	1)
26	83 85 221	1	Stay, engine support – exhaust manifold	Stag, motorfäste – avgassamlare	2)
27	83 16 895	1	Stay, engine support – exhaust manifold	Stag, motorfäste – avgassamlare	4) A.
28	80 83 131	1	Screw	Skruv	1)
28	80 83 131	1	Screw	Skruv	4) A.
29	80 73 538	1	Nut	Mutter	1)
29	80 73 538	1	Nut	Mutter	4) A.
30	79 10 565	1	Washer	Bricka	1)
31	79 03 347	1	Screw	Skruv	1)
31	80 84 139	1	Screw	Skruv	2)
32	80 73 538	1	Nut	Mutter	1)
32	80 29 779	1	Nut	Mutter	2)
33	79 10 565	1	Washer	Bricka	
34	83 11 623	1	Stay	Stag	
35	79 65 585	1	Nut	Mutter	
36	71 08 590	2	Rubber bushing	Gummibussning	
37	83 13 140	2	Nut	Mutter	
38	71 19 845	2	Washer	Bricka	
39	73 11 764	2	Washer	Bricka	2)
40	83 16 911	1	Damper weight 3/8"	Dämpvikt 3/8"	4, 5) A.
40	83 16 903	1	Damper weight M10	Dämpvikt M10	6) A
41	79 35 919	1	Screw 3/8"	Skruv 3/8"	4, 5)
41	80 98 253	1	Screw M10	Skruv M10	6)

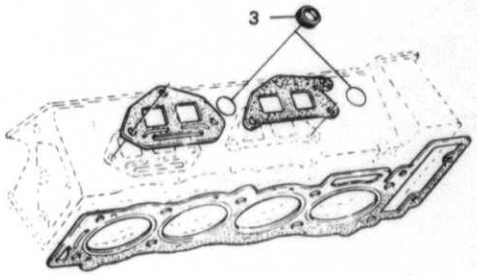
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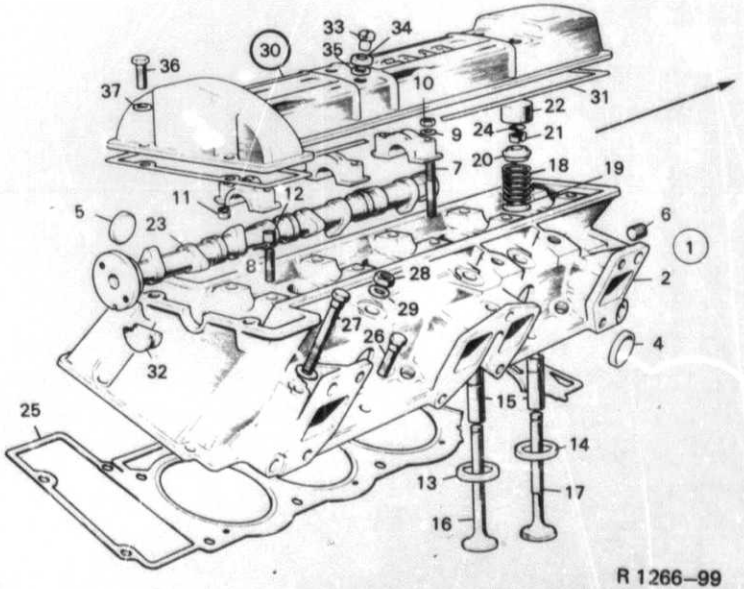
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ENGINE BODY 2 1:17
Cylinder head, camshaft, cover, valves, etc., engine 1.7 and 1.85 l
MOTORKROPP A14
Cylinderlock, kamaxel, kåpa, ventiler, etc., motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 80 230	1	Cylinder head assy.	Cylinderlock kpl.	1)
1	83 09 288	1	Cylinder head assy.	Cylinderlock kpl.	2)
1	83 10 351	1	Cylinder head assy.	Cylinderlock kpl.	8, 10)
2	83 80 248	1	Cylinder head	Cylinderlock	1)
2	83 09 239	1	Cylinder head	Cylinderlock	2)
3	83 08 090	2	Seal plug	Tätningsplugg	2)
4	83 02 648	1	Seal plug	Tätningsplugg	3)
4	83 10 195	2	Seal plug	Tätningsplugg	4)
4	83 17 786	2	Seal plug	Tätningsplugg	8, 11) Engine 1.85 l.
5	83 08 090	1	Seal plug	Tätningsplugg	Ch. 99.006.224–.
6	83 02 663	1	Plug	Plugg	
7	83 02 713	4	Screw	Skruv	
8	83 02 721	6	Screw	Skruv	
9	83 03 166	10	Washer	Bricka	
10	79 04 063	10	Nut	Mutter	
11	83 02 739	5	Guide sleeve	Styrhylsa	
12	83 05 906	5	Guide sleeve	Styrhylsa	
13	83 02 689	4	Valve seat, inlet	Ventilsäte, insug	
13	83 06 730	X	Valve seat, inlet oversize 1	Ventilsäte, insug ÖD 1	
14	83 02 697	4	Valve seat, exhaust	Ventilsäte, avgas	Superseeded by 8306748
14	83 06 748	X	Valve seat, exhaust oversize 1	Ventilsäte, avgas ÖD 1	
15	83 02 705	8	Valve guide	Ventilstyrning	For undersize valve stem.
16	83 02 788	4	Valve, inlet	Ventil, insug	
17	83 02 796	4	Valve, exhaust	Ventil, avgas	
18	83 02 804	8	Valve, spring	Ventilfjäder	Superseeded by 8306607
19	83 02 812	8	Seat, valve spring	Säte, ventilfjäder	
20	83 02 820	8	Retainer	Ventilfjäderbricka	
18	83 06 599	8	Valve spring	Ventilfjäder	6, 9)
19	83 06 607	8	Seat, valve spring	Säte, ventilfjäder	
20	83 06 615	8	Retainer	Ventilfjäderbricka	
21	83 02 838	16	Lock	Lås	
22	83 02 895	8	Valve depressor	Ventiltryckare	
22	83 12 746	8	Valve depressor oversize	Ventiltryckare ÖD	Alternative to 8302895.
23	83 03 158	1	Camshaft	Kamaxel	
23	83 10 336	1	Camshaft	Kamaxel	8, 10)
24	83 08 215	X	Adjusting pallet, 0.070" (1.77 mm)	Justerbricka, 0,070" (1,77 mm)	S
24	83 08 223	X	Adjusting pallet, 0.072" (1.82 mm)	Justerbricka, 0,072" (1,82 mm)	S
24	83 08 231	X	Adjusting pallet, 0.074" (1.88 mm)	Justerbricka, 0,074" (1,88 mm)	S
24	83 08 249	X	Adjusting pallet, 0.076" (1.93 mm)	Justerbricka, 0,076" (1,93 mm)	S
24	83 08 256	X	Adjusting pallet, 0.078" (1.98 mm)	Justerbricka, 0,078" (1,98 mm)	S
24	83 08 264	X	Adjusting pallet, 0.080" (2.03 mm)	Justerbricka, 0,080" (2,03 mm)	S
24	83 08 272	X	Adjusting pallet, 0.082" (2.08 mm)	Justerbricka, 0,082" (2,08 mm)	S
24	83 08 280	X	Adjusting pallet, 0.084" (2.13 mm)	Justerbricka, 0,084" (2,13 mm)	S
24	83 08 298	X	Adjusting pallet, 0.086" (2.18 mm)	Justerbricka, 0,086" (2,18 mm)	S
24	83 08 306	X	Adjusting pallet, 0.088" (2.23 mm)	Justerbricka, 0,088" (2,23 mm)	S
24	83 02 903	X	Adjusting pallet, 0.090" (2.28 mm)	Justerbricka, 0,090" (2,28 mm)	S
24	83 02 929	X	Adjusting pallet, 0.092" (2.33 mm)	Justerbricka, 0,092" (2,33 mm)	S
24	83 02 945	X	Adjusting pallet, 0.094" (2.38 mm)	Justerbricka, 0,094" (2,38 mm)	S
24	83 02 960	X	Adjusting pallet, 0.096" (2.43 mm)	Justerbricka, 0,096" (2,43 mm)	S
24	83 02 986	X	Adjusting pallet, 0.098" (2.48 mm)	Justerbricka, 0,098" (2,48 mm)	S
24	83 03 000	X	Adjusting pallet, 0.100" (2.54 mm)	Justerbricka, 0,100" (2,54 mm)	S
24	83 03 026	X	Adjusting pallet, 0.102" (2.59 mm)	Justerbricka, 0,102" (2,59 mm)	S
24	83 03 042	X	Adjusting pallet, 0.104" (2.64 mm)	Justerbricka, 0,104" (2,64 mm)	S
24	83 03 067	X	Adjusting pallet, 0.106" (2.69 mm)	Justerbricka, 0,106" (2,69 mm)	S
24	83 03 083	X	Adjusting pallet, 0.108" (2.74 mm)	Justerbricka, 0,108" (2,74 mm)	S
24	83 03 109	X	Adjusting pallet, 0.110" (2.79 mm)	Justerbricka, 0,110" (2,79 mm)	S

1) Ch. –89.006.623.
2) Ch. 99.006.624–020.000.
3) Ch. –99.020.000.
4) Ch. 99.020.001–.
5) Ch. –99.008.253.
6) Ch. 99.008.254–.
8) Ch. 99.050.001–, 91600001–.
9) These parts can replace earlier design if used as a cpl. kit for each valve.
10) Engine 1.85 l, fuel injection with automatic transmission.
11) Alternative to plug 8310195 for cylinder head with bigger hole.

99 M 69–73

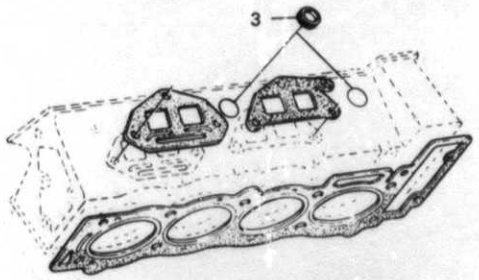
Febr.1979

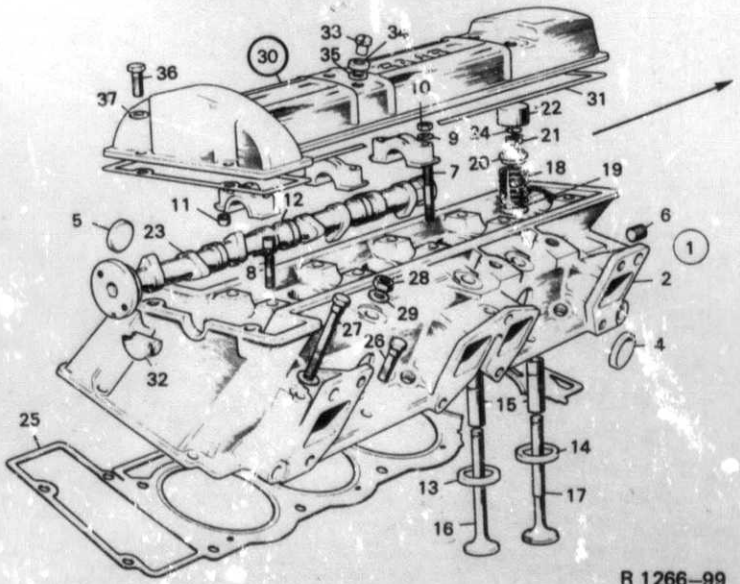
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R 1266–99

Febr. 1975

SAAB

genuine spare parts
original reservdelar

ENGINE BODY
Cylinder head, camshaft, cover, valves, etc., engine 1.7 and 1.85 l
MOTORKROPP
Cylinderlock, kamaxel, kåpa, ventiler, etc., motor 1,7 och 1,85 l

2 1:19

A16

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
24	83 03 125	X	Adjusting pallet, 0.112" (2.84 mm)	Justerbricka, 0,112" (2,84 mm)	S
24	83 03 141	X	Adjusting pallet, 0.114" (2.89 mm)	Justerbricka, 0,114" (2,89 mm)	S
25	83 08 736	1	Gasket	Packning	4, 11) S
25	83 16 804	1	Gasket	Packning	5, 6) S
26	83 02 853	2	Screw	Skruv	
27	83 02 861	3	Screw	Skruv	
28	83 14 510	5	Nut	Mutter	
29	83 02 887	10	Washer	Bricka	
30	83 03 430	1	Cover, camshaft	Kåpa, kamaxel	11)
30	83 11 227	1	Cover, camshaft	Kåpa, kamaxel	12)
31	83 03 505	1	Gasket	Packning	
32	83 03 513	2	End plug	Ändplugg	S
33	83 03 521	4	Nut	Mutter	
34	83 03 539	4	Washer	Bricka	
35	83 03 547	4	Seal ring	Tätningsring	S
36	83 03 554	2	Screw	Skruv	
37	83 02 358	2	Washer	Bricka	
	83 08 314	1	Set, valve adjustment	Ventiljusteringssats	
	83 03 927	1	Gasket set	Packningssats	3) Whole engine
	83 09 262	1	Gasket set	Packningssats	11) Decarbonization *
	83 10 369	1	Gasket set	Packningssats	4)
	83 10 377	1	Gasket set	Packningssats	5, 6) Decarbonization
	83 88 936	1	Gasket set, valve cover	Packningssats, ventilkåpa	
	83 80 248	1	Kit, cylinder head	Sats, cylinderlock	Alternative to cylinder head 8302622
	83 80 230	1	Kit, cylinder head	Sats, cylinderlock	Alternative to cylinder head 8302341

3) Ch. –99.020.000.
4) Ch. 99.020.001–.
5) Ch. 99.050.001–, 91600001–.
6) Engine 1850 cm³.
11) Ch. –99.075.331, –91606152.
12) Ch. 9972.000001–; 9972600000–.

99 M 69–73

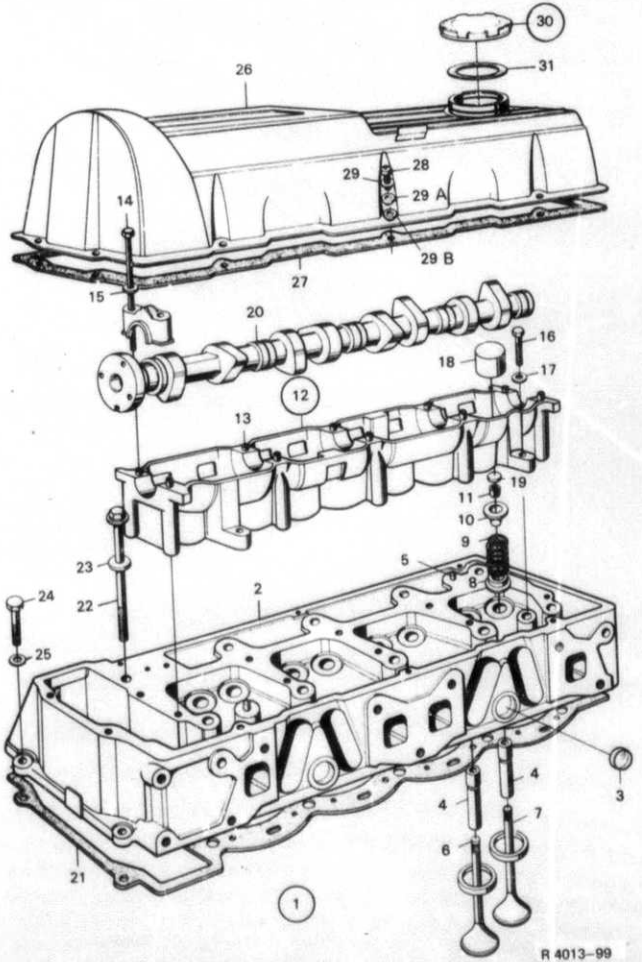
Oct. 1972

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Febr 1979

SAAB genuine spare parts original reservdelar

ENGINE BODY 2 1:23
Cylinder head, camshaft, cover, valves, etc., engine 2.0 I
MOTORKROPP A18
Cylinderlock, kamaxel, kåpa, ventiler, etc., motor 2.0 I

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	83 61 206	1	Cylinder head assy. with valves	Cylinderlock kpl. med ventiler		
2	83 61 214	1	. Cylinder head assy.	. Cylinderlock kpl.		
3	83 48 005	2	. Seal washer	. Tätningsbricka		
4	83 50 944	8	. Valve guide	. Ventilstyrning		
5	80 34 662	2	. Pin	. Pinne		
6	83 46 884	4	Intake valve	Ventil, inlopp		
7	83 46 892	4	Exhaust valve	Ventil, avlopp		
8	83 46 900	8	Retainer, lower	Ventilfjäderbricka, undre		
9	83 51 827	8	Valve spring	Ventilfjäder	1)	
9	83 54 151	8	Valve spring	Ventilfjäder	2)	
10	83 46 926	8	Retainer	Ventilfjäderbricka		
11	83 47 262	16	Lock	Ventilknaster		
12	83 53 518	1	Camshaft bearing assy.	Kamaxelbrygga kpl.		
13	83 46 629	10	Guide sleeve	Styrhylsa		
14	83 48 401	10	Screw	Skruv		
15	80 29 985	10	Washer	Bricka		
16	80 83 933	2	Screw	Skruv		
17	80 29 985	2	Washer	Bricka		
18	83 46 942	8	Valve depressor	Ventiltryckare		
19	83 08 215	X	Adjusting pallet, 0.070" (1.77 mm)	Justerbricka, 0,070" (1,77 mm)		
19	83 08 223	X	Adjusting pallet, 0.072" (1.82 mm)	Justerbricka, 0,072" (1,82 mm)		
19	83 08 231	X	Adjusting pallet, 0.074" (1.88 mm)	Justerbricka, 0,074" (1,88 mm)		
19	83 08 249	X	Adjusting pallet, 0.076" (1.93 mm)	Justerbricka, 0,076" (1,93 mm)		
19	83 08 256	X	Adjusting pallet, 0.078" (1.98 mm)	Justerbricka, 0,078" (1,93 mm)		
19	83 08 264	X	Adjusting pallet, 0.080" (2.03 mm)	Justerbricka, 0,080" (2,03 mm)		
19	83 08 272	X	Adjusting pallet, 0.082" (2.08 mm)	Justerbricka, 0,082" (2,08 mm)		
19	83 08 280	X	Adjusting pallet, 0.084" (2.13 mm)	Justerbricka, 0,084" (2,13 mm)		
19	83 08 298	X	Adjusting pallet, 0.086" (2.18 mm)	Justerbricka, 0,086" (2,18 mm)		
19	83 08 306	X	Adjusting pallet, 0.088" (2.23 mm)	Justerbricka, 0,088" (2,23 mm)		
19	83 02 903	X	Adjusting pallet, 0.090" (2.28 mm)	Justerbricka, 0,090" (2,28 mm)		
19	83 02 929	X	Adjusting pallet, 0.092" (2.33 mm)	Justerbricka, 0,092" (2,33 mm)		
19	83 02 945	X	Adjusting pallet, 0.094" (2.38 mm)	Justerbricka, 0,094" (2,38 mm)		
19	83 02 960	X	Adjusting pallet, 0.096" (2.43 mm)	Justerbricka, 0,096" (2,43 mm)		
19	83 02 986	X	Adjusting pallet, 0.098" (2.48 mm)	Justerbricka, 0,098" (2,48 mm)		
19	83 03 000	X	Adjusting pallet, 0.100" (2.54 mm)	Justerbricka, 0,100" (2,54 mm)		
19	83 03 026	X	Adjusting pallet, 0.102" (2.59 mm)	Justerbricka, 0,102" (2,59 mm)		
19	83 03 042	X	Adjusting pallet, 0.104" (2.64 mm)	Justerbricka, 0,104" (2,64 mm)		
19	83 03 067	X	Adjusting pallet, 0.106" (2.69 mm)	Justerbricka, 0,106" (2,69 mm)		
19	83 03 083	X	Adjusting pallet, 0.108" (2.74 mm)	Justerbricka, 0,108" (2,74 mm)		
19	83 03 109	X	Adjusting pallet, 0.110" (2.79 mm)	Justerbricka, 0,110" (2,79 mm)		
19	83 03 125	X	Adjusting pallet, 0.112" (2.84 mm)	Justerbricka, 0,112" (2,84 mm)		
19	83 03 141	X	Adjusting pallet, 0.114" (2.89 mm)	Justerbricka, 0,114" (2,89 mm)		
20	83 52 254	1	Camshaft	Kamaxel		
21	83 58 780	1	Gasket, cylinder head	Packning, cylinderlock	S	*
22	83 48 393	10	Screw	Skruv		
23	80 73 272	10	Washer	Bricka		
24	80 83 933	2	Screw	Skruv		
25	80 29 985	2	Washer	Bricka		
26	83 54 227	1	Valve cover cpl.	Ventilkåpa kpl.		
27	83 59 226	1	Gasket, valve cover	packning, ventilkåpa		
28	93 09 493	8	Screw	Skruv	S	*
29	93 07 653	8	Washer	Bricka	S	*
29a	93 07 646	8	Washer	Bricka	S	*
29b	93 07 661	8	Gasket	Packning	S	*
30	83 48 948	1	Cap assy., valve cover	Lock kpl., ventilkåpa		
31	83 52 049	1	. Gasket	. Packning	3)	

1) Ch. –99722031968. –99726008665.
2) Ch. 99732000001–. 99736000001–.
3) Engine –B20P01 014478. –B20P02 003450. –B20P03 002667. –BE20P01 007250. –BE20P02 003100.
4) Engine B20P01 014479–. B20P02 003451–. B20P03 002668–. BE20P01 007251–. BE20P02 003101–.

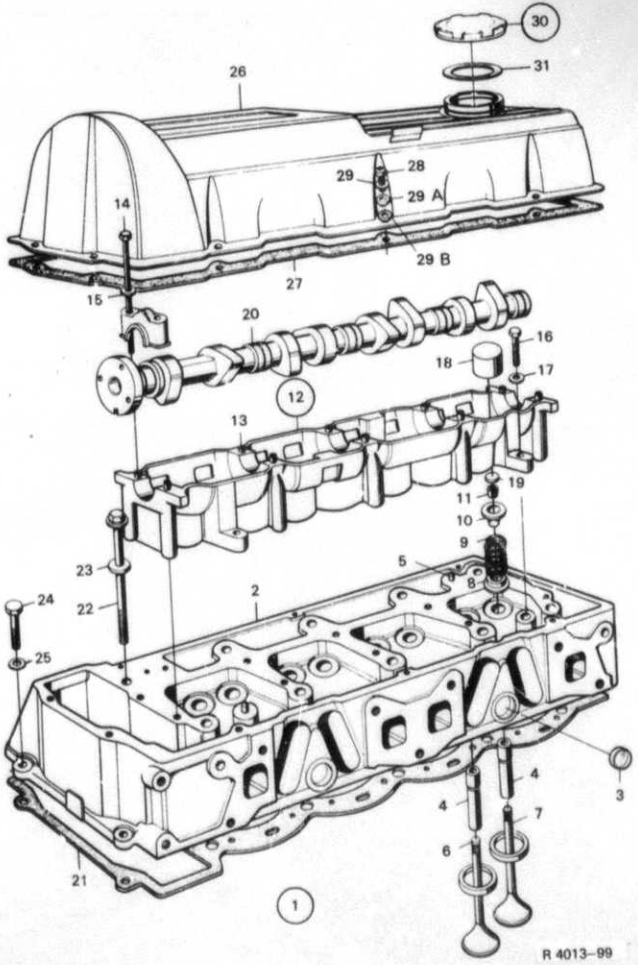
99 M 69–73
Febr 1979

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R 4013–99

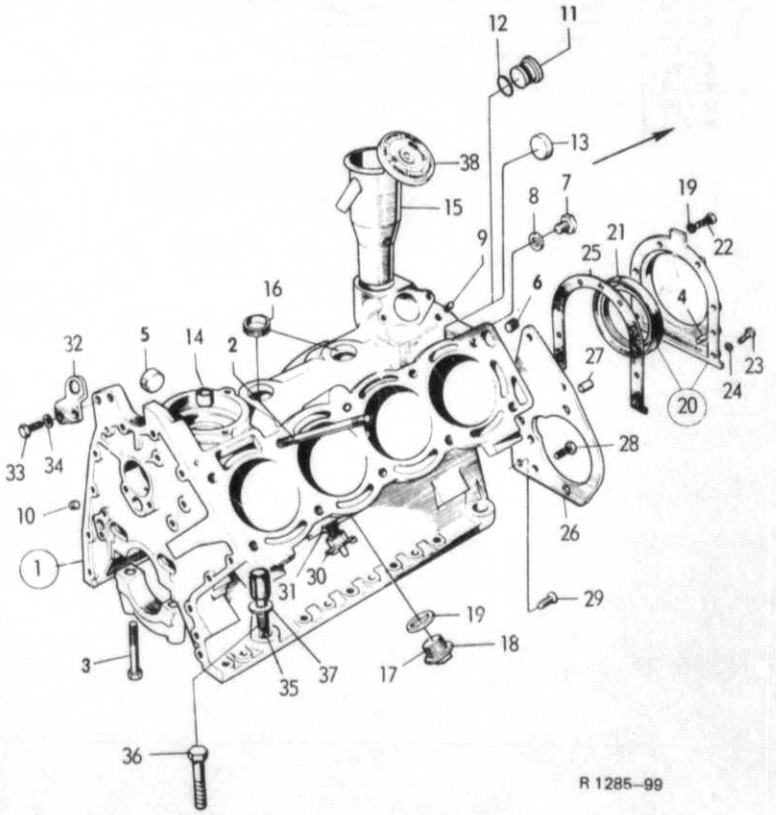
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
31	83 50 530	1	Gasket	Packning	4)
	55 21 018	1	Gasket set	Packningssats	Decarbonization C
	55 21 026	1	Gasket set	Packningssats	Decarbonization E.
	55 21 034	1	Gasket set	Packningssats	Whole engine C.
	55 21 042	1	Gasket set	Packningssats	Whole engine E.
	83 08 314	1	Set, valve adjustment	Ventiljusteringssats	
	93 20 276	1	Set, sealing	Tätningssats	

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R 1285–99

Febr. 1975

SAAB

genuine spare parts
original reservdelar

ENGINE BODY
Cylinder block, engine 1,7 and 1,85 l
MOTORKROPP
Cylinderblock, motor 1,7 och 1,85 l

2 23
A22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	83 02 135	1	Cylinder block	Cylinderblock	4)	
1	83 09 536	1	Cylinder block	Cylinderblock	5, 7)	
1	83 10 385	1	Cylinder block	Cylinderblock	8) Engine 1850 cm3	
2	83 04 685	5	Stud	Pinnskruv		
3	79 00 541	10	Screw	Skruv	4)	
3	83 09 585	10	Screw	Skruv	5)	
4	83 02 077	2	Guide pin	Styrstift		
5	83 02 085	1	Seal plug	Tätningsplugg		
6	83 02 093	1	Seal plug	Tätningsplugg	4)	
7	83 09 445	1	Seal plug	Tätningsplugg	5)	
8	83 09 627	1	Fibre washer	Fiberbricka	5)	
9	83 02 101	1	Plug	Plugg	2)	
9	83 02 119	1	Plug	Plugg	6)	
9	83 09 619	1	Plug	Plugg	5)	
10	83 02 119	1	Plug	Plugg	4)	
10	83 09 619	1	Plug	Plugg	5)	
11	83 02 127	1	Bearing	Lager	4)	
12	83 08 447	1	O-ring	O-ring	4)	
13	83 09 338	1	Plug	Plugg	5)	
14	83 02 184	1	Bushing, water pump shaft	Bussning, vattenpumpaxel		
15	83 02 143	1	Oil filler neck	Oljepåfyllningsstuds	Ch. -99.001.431.	
15	83 06 847	1	Oil filler neck	Oljepåfyllningsstuds	Ch. 99.001.432-.	
16	83 02 648	2	Seal plug	Tätningsplugg	3, 4)	
16	83 10 195	2	Seal plug	Tätningsplugg	5)	
16	83 17 786	2	Seal plug	Tätningsplugg	8)	
17	83 02 192	1	Plug	Plugg	4)	
18	83 09 379	1	Plug	Plugg	5)	
19	83 10 310	1	Washer	Bricka		
20	83 02 317	1	Housing, crankshaft seal	Hus, vevaxeltätning		
21	83 02 3..	1	Seal ring	Tätningsring		
22	83 04 701	4	Screw	Skruv		
23	83 05 922	2	Screw	Skruv		
24	83 02 358	6	Washer	Bricka		
25	83 02 309	1	Gasket	Packning		
26	83 04 412	1	Mounting plate	Fästplatta	4, 9)	*
26	83 08 344	1	Mounting plate	Fästplatta	5)	
27	82 05 914	1	Guide pin	Styrstift		
28	83 04 438	4	Screw	Skruv	4)	
28	83 04 438	3	Screw	Skruv	5)	
29	83 09 205	1	Screw	Skruv	5)	
30	83 03 562	1	Drain cock	Avtappningskran		
31	83 09 627	1	Washer	Bricka	(8303604)	*
32	83 10 682	1	Lifting eye	Lyftögla		
33	83 04 370	2	Screw	Skruv		
34	83 04 362	2	Washer	Bricka		
35	83 44 111	1	Vent screw	Urluftningsskruv		
36	79 03 503	1	Screw	Skruv	Fuel injection engine	
37	80 30 017	1	Washer	Bricka		
38	83 02 200	1	Oil filler cap	Oljepåfyllningslock		

2) Ch. –99.002.679.
3) Ch. 99.002.680–.
4) Ch. –99.020.000.
5) Ch. 99.020.001–.
6) Ch. 99.002.680–020.000.
7) Ch. –99.075.331. –91606152.
8) Alt. to plug 8310195 for cyl. block with bigger hole.
9) Superseded by 8309205+8308744

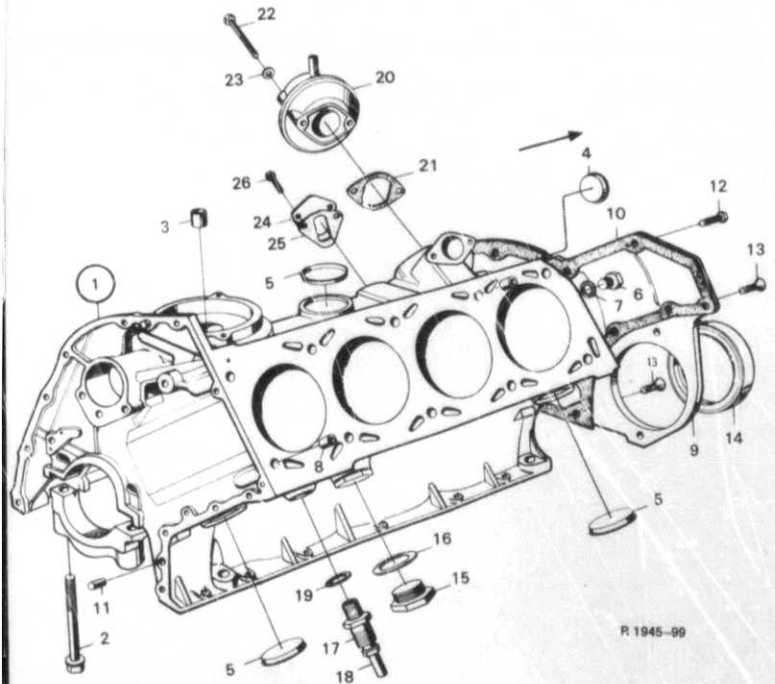
99 M 69–73
Dec. 1977

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R 1945–99

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 52 650	1	Cylinder block assy	Cylinderblock kpl.	
2	17 01 327	10	. Screw	. Skruv	Used for cyl.block of earlier design.
2	83 52 502	10	. Screw	. Skruv	
3	83 02 184	1	. Bushing	. Bussning	
4	83 48 005	1	. Seal washer	. Tätningsbricka	
5	82 47 999	3	. Seal washer	. Tätningsbricka	
6	83 48 047	1	. Plug	. Propp	
7	83 24 865	1	. Gasket, plug	. Packning, propp	
8	83 46 470	2	Guide sleeve	Styrhylsa	
9	83 48 591	1	End plate	Gavelplatta	1)
10	83 48 341	1	Gasket, end plate	Packning, gavelplatta	S
11	83 [illegible] 369	2	Pin	Pinne	
12	80 82 943	10	Screw	Skruv	
13	22 46 718	2	Screw	Skruv	
14	83 53 732	1	Sealing ring	Tätningsring	S
15	83 48 088	1	Plug	Propp	
16	83 48 884	1	Gasket, plug	Packning, propp	
17	83 48 575	1	Seat	Säte	
18	83 49 102	1	Cock	Kran	
19	83 24 865	1	Gasket, cock	Packning, kran	
20	83 49 573	1	Vent housing	Ventilationshus	
21	83 49 631	1	Gasket	Packning	
22	80 83 974	2	Screw	Skruv	
23	80 29 985	2	Washer	Bricka	
24	83 48 070	1	Flange	Fläns	E, S
25	83 49 730	1	Gasket, flange	Packning, fläns	E, S
26	80 91 738	2	Screw	Skruv	E S

1) Superseeded by 8029985+8352569

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ENGINE BODY
Service engine 1.7 and 1.85 l
MOTORKROPP
Servicemotor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 28 049	1	Service engine	Servicemotor	1) *
	83 12 209	1	Service engine	Servicemotor	2)
	83 09 536	1	. Cylinder block	. Cylinderblock	Part of 8311201
	83 10 385	1	. Cylinder block	. Cylinderblock	Part of 8312209
	83 09 379	1	. Plug	. Plugg	Parts under "Service engine"
	83 10 310	1	. Washer	. Bricka	are separate spare parts.
	83 02 200	1	. Oil filler neck	. Oljepåfyllningslock	See "Numerical index".
	83 09 874	1	. Crankshaft assy.	. Vevaxel kpl.	
	83 02 226	1	. Bushing	. Bussning	
	83 02 234	10	. Main bearing half	. Ramlagerskål	
	83 02 242	2	. Thrust bearing half	. Axiallagerhalva	
	83 02 259	1	. Chain wheel, crankshaft	. Kedjehjul, vevaxel	
	83 02 267	1	. Key	. Kil	
	83 02 275	X	. Shim	. Shim	
	83 02 283	X	. Shim	. Shim	
	83 02 291	1	. Thrower ring	. Avkastarring	
	83 02 309	1	. Gasket	. Packning	
	83 02 317	1	. Housing, crankshaft seal	. Hus, vevaxeltätning	
	83 04 701	4	. Screw	. Skruv	
	83 05 922	2	. Screw	. Skruv	
	83 02 358	6	. Washer	. Bricka	
	83 88 605	4	. Piston, class F	. Kolv, klass F	} Alternative. Part of 8311201
	83 88 613	4	. Piston, class G	. Kolv, klass G	
	83 88 688	4	. Piston, class F	. Kolv, klass F	} Alternative. Part of 8312209
	83 88 696	4	. Piston, class G	. Kolv, klass G	
	83 88 704	4	. Piston, class H	. Kolv, klass H	
	83 09 791	4	. Connecting rod	. Vevstake	
	83 09 346	1	. Idler shaft	. Aggregataxel	
	83 02 572	1	. Chain wheel	. Kedjehjul	
	83 02 580	1	. Locking plate	. Låsbleck	
	83 02 077	1	. Guide pin	. Styrstift	
	83 02 598	1	. Screw	. Skruv	
	83 02 606	1	. Keep plate	. Fixerplatta	
	83 02 614	2	. Screw	. Skruv	
	83 09 288	1	. Cylinder head	. Cylinderlock	
	83 08 736	1	. Cylinder head gasket	. Cylinderlockspackning	Part of 8311201. S
	83 16 804	1	. Cylinder head gasket	. Cylinderlockspackning	Part of 8312209.
	83 02 853	2	. Screw	. Skruv	
	83 02 861	3	. Screw	. Skruv	
	83 14 510	5	. Nut	. Mutter	
	83 02 887	10	. Washer	. Bricka	
	83 03 182	1	. Chain wheel, camshaft	. Kedjehjul, kam axel	
	83 11 268	1	. Locking plate	. Låsbleck	
	79 00 004	2	. Screw	. Skruv	
	83 03 232	1	. Chain guide	. Kedjestyrning	
	83 03 240	1	. Chain guide	. Kedjestyrning	
	83 03 257	1	. Mounting plate	. Fästplatta	
	79 00 160	3	. Screw	. Skruv	
	83 03 299	3	. Washer	. Bricka	
	83 03 307	1	. Chain, transmission	. Kedja, transmission	
	83 06 623	1	. Chain tensioner	. Kedjespännare	
	83 03 323	2	. Screw	. Skruv	
	83 02 358	2	. Washer	. Bricka	
	83 02 077	2	. Guide pin	. Styrstift	
	83 09 189	1	. Cover, transmission	. Transmissionskåpa	
	83 06 938	1	. . Seal ring	. . Tätningsring	
	83 03 364	1	. Gasket	. Packning	

1) Ch. –99.075.331. Engine 1.7 l.
2) Ch. 99.050.001–. Engine 1.85 l.

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ENGINE BODY
Service engine 1.7 and 1.85 I
MOTORKROPP
Servicemotor 1,7 och 1,85 I

SAAB
genuine spare parts
original reservdelar

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 03 372	1	Gasket	Packning	S
	83 03 380	9	Screw	Skruv	
	83 08 710	2	Screw	Skruv	
	83 03 398	9	Washer	Bricka	
	83 08 470	1	Washer	Bricka	
	83 06 585	2	Screw	Skruv	
	79 04 063	2	Nut	Mutter	
	83 03 398	2	Washer	Bricka	
	83 03 430	1	Cover, camshaft	Ventilkåpa	
	83 03 505	1	Gasket	Packning	S
	83 03 513	2	Plug	Plugg	
	83 03 521	4	Nut	Mutter	
	83 03 539	4	Washer	Bricka	
	83 03 547	4	Seal ring	Tätningsring	S
	83 02 358	2	Washer	Bricka	(8310344) *
	83 08 108	1	Thermostat housing	Termostathus	
	83 09 387	1	Plug	Plugg	
	83 08 116	1	Gasket	Packning	
	83 03 901	2	Screw	Skruv	
	79 03 348	1	Screw	Skruv	
	79 35 335	2	Screw	Skruv	
	83 10 112	1	Thermostat	Termostat	
	83 10 740	1	Gasket	Packning	
	83 09 700	1	Water outlet pipe	Vattenutloppsrör	
	83 03 398	2	Washer	Bricka	
	83 03 968	2	Screw	Skruv	
	83 03 976	1	Hose	Slang	
	79 63 531	2	Clamp	Klamma	Alternative
	83 10 591	1	Oil pump	Oljepump	
	83 10 427	1	Oil pump	Oljepump	
	83 04 016	1	O-ring	O-ring	S
	83 03 299	4	Lock washer	Låsbricka	
	79 00 228	4	Screw	Skruv	
	83 04 032	1	Shaft	Axel	
	83 04 180	1	Shaft, water pump	Axel, vattenpump	
	83 04 610	1	O-ring	O-ring	
	83 04 198	1	Bearing and seal housing	Lagerhus	
	83 04 206	1	Bearing	Lager	
	83 04 214	1	Oil thrower ring	Avkastarring	
	80 47 722	1	Lock ring	Låsring	(8304222) *
	83 04 230	1	O-ring	O-ring	S
	83 04 248	1	O-ring	O-ring	S
	83 04 255	1	Seal ring	Tätningsring	
	83 04 263	1	Washer	Bricka	
	83 04 271	1	Seal	Tätning	
	83 04 289	1	Pump wheel	Pumphjul	
	83 04 313	1	Screw	Skruv	
	83 12 639	1	Washer	Bricka	(8304321) *
	82 09 718	1	Cover, water pump	Lock, vattenpump	
	83 04 347	1	Gasket	Packning	S
	83 04 735	1	Gasket	Packning	Alternative. S
	83 04 743	1	Gasket	Packning	S
	83 03 398	3	Washer	Bricka	
	79 00 160	3	Screw	Skruv	
	73 10 352	1	Nipple	Nippel	
	83 10 682	1	Lifting eye	Lyftögla	
	83 04 362	2	Washer	Bricka	

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ENGINE BODY
Service engine 1.7 and 1.85 I
MOTORKROPP
Servicemotor 1,7 och 1,85 I

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 04 370	2	Screw	Skruv	
	83 08 744	1	Mounting plate	Fästplatta	
	83 05 914	1	Guide pin	Styrstift	
	83 04 438	3	Screw	Skruv	
	83 09 205	1	Screw	Skruv	
	83 04 479	1	Guide pin	Styrstift	
	83 04 487	1	Oil transfer adapter	Oljebefordringsadapter	
	83 04 503	1	O-ring	O-ring	S
	83 04 511	1	Screw	Skruv	
	83 04 529	1	Washer	Bricka	
	83 04 537	1	O-ring	O-ring	S

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
	83 54 300		Short engine	Grundmotor	
			. Cylinder block assy.	. Cylinderblock kpl.	
			. Main bearing half	. Ramlagerhalva	
			. Washer, crankshaft	. Tryckbricka, vevaxel	
			. End plate	. Gavelplatta	
			. Gasket, end plate	. Packning, gavelplatta	
			. Bracket	. Hållare	
			. Pin, quick, transmission cover	. Pinne, styrning, transmissionskåpa	
			. Screw, end plate	. Skruv, gavelplatta	
			. Seal ring, crankshaft	. Tätningsring, vevaxel	
			. Plug	. Propp	
			. Gasket, plug	. Packning, propp	
			. Seat	. Säte	
			. Cock	. Kran	
			. Gasket, cock	. Packning, kran	
			. Cover, transmission	. Transmissionskåpa	
			. Seal ring, transmission cover	. Tätningsring, transmissionskåpa	
			. Gasket, transmission cover	. Packning, transmissionskåpa	
			. Screw, transmission cover	. Skruv, transmissionskåpa	
			. Washer, screw transmission cover	. Bricka, skruv transmissionskåpa	
			. Bracket, alternator	. Fäste, generator	
			. Spacer sleeve, bracket alternator	. Distansrör, fäste generator	
			. Screw, alternator bracket	. Skruv, generatorfäste	
			. Nut, alternator bracket	. Mutter, generatorfäste	
			. Crankshaft	. Vevaxel	
			. Belt pulley	. Remskiva	
			. Screw	. Flänsskruv	
			. Piston	. Kolv	
			. Connecting rod	. Vevstake	
			. Connecting rod bearing	. Vevstakslager	
			. Chain wheel	. Kedjehjul	
			. Nut, chain wheel	. Mutter, kedjehjul	
			. Woodruff key, chain wheel	. Woodruffkil, kedjehjul	
			. Chain	. Kedja	
			. Chain tensioner	. Kedjesträckare	
			. Distance, plate	. Distansplatta	
			. Screw, chain tensioner	. Skruv, kedjesträckare	
			. Washer, screw chain tensioner	. Bricka, skruv kedjesträckare	
			. Chain guide	. Kedjestyrning	
			. Screw, chain guide	. Skruv, kedjestyrning	
			. Washer screw chain guide	. Bricka, skruv kedjestyrning	
			. Mounting plate, chain wheel	. Fästplatta, kedjehjul	
			. Screw, mounting plate chain wheel	. Skruv, fästplatta kedjehjul	
			. Washer, screw mounting plate	. Bricka, skruv fästplatta	
			. Idler shaft	. Aggregataxel	
			. Pin, idler shaft	. Pinne, aggregataxel	
			. Screw, chain wheel	. Skruv, kedjehjul	
			. Lock washer, screw chain wheel	. Låsbricka, skruv kedjehjul	
			. Keep plate	. Fixerplatta	
			. Screw, keep plate	. Skruv, fixerplatta	
			. Spacing piece, oil pump	. Mellanstycke, oljepump	
			. Extension pipe, spacing piece	. Skarvrör, mellanstycke	
			. Gasket, spacing piece	. Packning, mellanstycke	
			. Pin, spacing piece	. Pinne, mellanstycke	
			. Screw, spacing piece	. Skruv, mellanstycke	
			. Washer, screw spacing piece	. Bricka, skruv mellanstycke	

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ENGINE BODY
Short engine, 2,0 l
MOTORKROPP
Grundmotor, 2,0 l

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original reservdelar

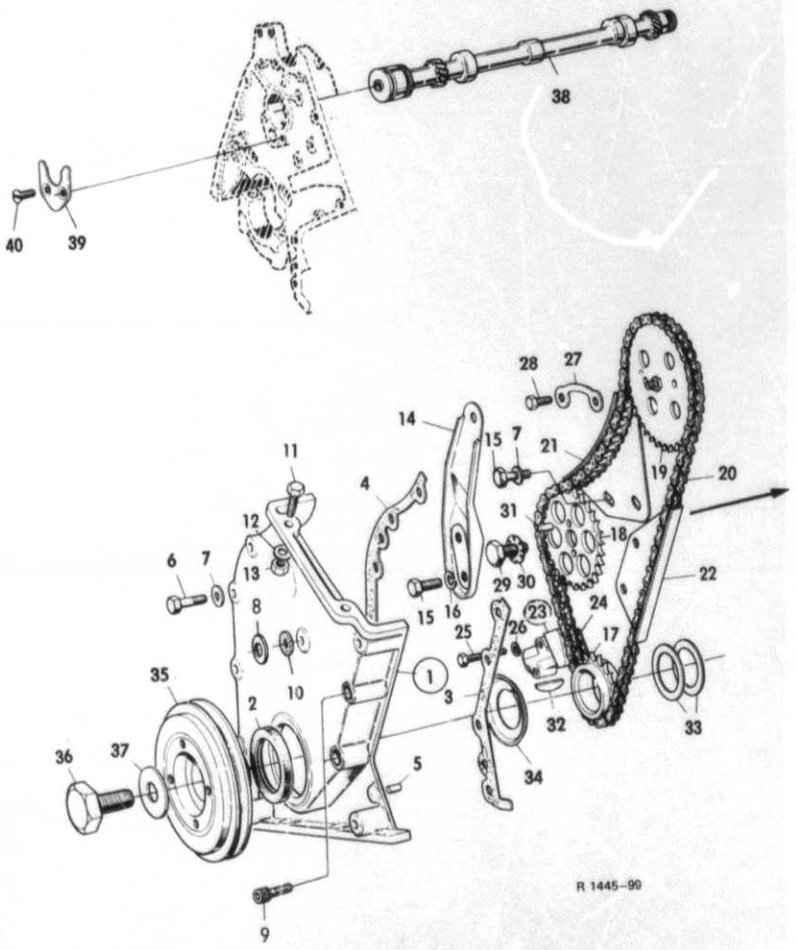
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
			. Oil pump	. Olje pump	
			. O-ring, oil pump	. O-ring, oljepump	
			. Screw, oil pump	. Skruv, oljepump	
			. Washer, screw oil pump	. Bricka, skruv oljepump	
			. Oil filter	. Oljefilter	
			. Water pump	. Vattenpump	
			. Cover, water pump	. Lock, vattenpump	
			. Gasket, cover water pump	. Packning, lock vattenpump	
			. Screw, cover water pump	. Skruv, lock vattenpump	
			. Washer, screw cover water pump	. Bricka, skruv lock, vattenpump	

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ENGINE BODY
Transmission, idler shaft, cover, engine 1.7 and 1.85 l
MOTORKROPP
Transmission, aggregataxel, kåpa, motor 1,7 och 1,85 l

2 3 3
B10

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 09 189	1	Cover, transmission	Kåpa, transmission	
2	83 06 938	1	. Seal ring	. Tätningsring	
3	83 03 364	1	Gasket R.H.	Packning H	
4	83 03 372	1	Gasket L.H.	Packning V	S
5	83 02 077	2	Guide pin	Styrstift	S
6	83 03 380	11	Screw	Skruv	3)
6	83 03 380	9	Screw	Skruv	4)
7	83 03 398	11	Washer	Bricka	3)
7	83 03 398	9	Washer	Bricka	4, 5)
7	83 03 398	8	Washer	Bricka	6)
8	83 10 674	1	Washer	Bricka	6)
9	83 08 710	2	Screw	Skruv	4)
10	83 08 470	1	Washer, fibre	Bricka, fiber	
11	79 00 178	2	Screw	Skruv	1)
11	83 06 565	2	Screw	Skruv	2)
12	83 03 398	2	Washer	Bricka	
13	79 04 063	2	Nut	Mutter	
14	83 03 257	1	Mounting plate	Fästplatta	
15	83 04 438	3	Screw	Skruv	S
16	83 03 299	3	Washer	Bricka	
17	83 02 259	1	Chain wheel, crankshaft	Kedjehjul, vevaxel	S
18	83 02 572	1	Chain wheel, idler shaft	Kedjehjul, aggregataxel	S
19	83 03 182	1	Chain wheel, camshaft	Kedjehjul, kamaxel	S
20	83 03 307	1	Chain, transmission	Kedja, transmission	S
21	83 03 232	1	Chain guide	Kedjestyrning	S
22	83 03 240	1	Chain guide	Kedjestyrning	S
23	83 06 623	1	Chain tensioner assy	Kedjesträckare kpl	2) S
24	83 06 620	1	. Rear plate, chain tensioner	. Bakplatta, kedjesträckare	2)
25	83 11 326	2	Screw	Skruv	
26	83 02 358	2	Washer	Bricka	S
27	83 11 268	1	Locking plate	Låsbleck	7) (8303216)
27	83 11 268	1	Locking plate	Låsbleck	8)
28	79 00 004	2	Screw	Skruv	
29	83 02 598	1	Screw	Skruv	
30	83 02 580	1	Tab washer	Låsbricka	
31	83 02 077	1	Guide pin	Styrstift	
32	83 02 267	1	Key	Kil	
33	83 02 275	X	Shim, crankshaft	Shim, vevaxel	
33	83 02 283	X	Shim, crankshaft	Shim, vevaxel	
34	83 02 291	1	Thrower ring	Avkastarring	
35	83 04 545	1	Belt pulley	Remskiva	3)
35	83 09 197	1	Belt pulley	Remskiva	4)
36	83 04 560	1	Screw	Skruv	
37	83 04 552	1	Washer	Bricka	
38	83 09 346	1	Idler shaft	Aggregataxel	
39	83 02 606	1	Keep plate	Fixerplatta	
40	83 02 614	2	Screw	Skruv	
	83 89 488	1	Cam gear set	Kamdrevsats	

1) Ch. –99.002.679.
2) Ch. 99.002.680–.
3) Ch. –99.020.000.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722000001–. 99726000001–.

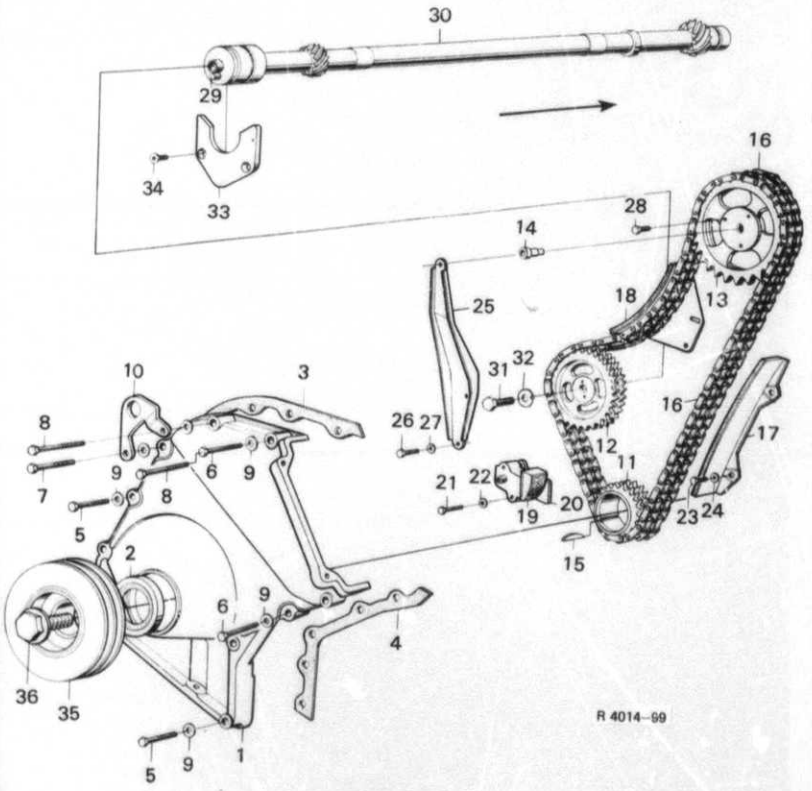
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1	83 47 916	1	Transmission cover	Transmissionkåpa	
2	83 49 060	1	Sealing ring	Tätningsring	
3	83 48 344	1	Gasket, transmission cover	Packning, transmissionskåpa	S
4	83 48 351	1	Gasket, transmission cover	Packning, transmissionskåpa	S
5	80 83 966	6	Screw	Skruv	S
6	80 83 990	2	Screw	Skruv	1)
6	80 83 990	1	Screw	Skruv	2)
7	80 83 974	1	Screw	Skruv	1)
8	80 84 006	1	Screw	Skruv	1)
8	80 84 006	2	Screw	Skruv	2)
9	80 29 985	8	Washer	Bricka	
10	83 50 068	1	Lifting eye	Lyftögla	1)
11	83 46 785	1	Chain wheel, crankshaft	Kedjehjul, vevaxel	
12	83 46 793	1	Chain wheel	Kedjehjul	
13	83 46 801	1	Chain wheel	Kedjehjul	
14	83 60 026	1	Centre nut	Centrummutter	
15	83 47 122	1	Woodruff key	Woodruffkil	
16	83 47 866	1	Chain	Kedja	
17	83 47 718	1	Chain guide	Kedjestyrning	
18	83 47 726	1	Chain guide	Kedjestyrning	
19	83 47 874	1	Chain tensioner	Kedjesträckare	
20	83 49 516	1	Distance plate	Distansplatta	
21	80 21 925	2	Screw	Skruv	
22	80 29 951	2	Washer	Bricka	
23	80 19 895	2	Screw	Skruv	
24	80 29 951	2	Washer	Bricka	
25	83 47 734	1	Mounting plate	Fästplatta	
26	80 91 738	2	Screw	Skruv	
27	80 29 985	2	Washer	Bricka	
28	80 82 935	3	Screw	Skruv	
29	80 34 456	1	Pin	Pinne	
30	83 48 476	1	Idler shaft	Aggregataxel	
31	83 48 773	1	Screw	Skruv	
32	83 48 872	1	Lock washer	Låsbricka	
33	83 47 163	1	Keep plate	Fixerplatta	
34	22 46 718	2	Screw	Skruv	
35	83 47 486	1	Belt pulley	Remskiva	
36	83 48 534	1	Screw	Flänsskruv	

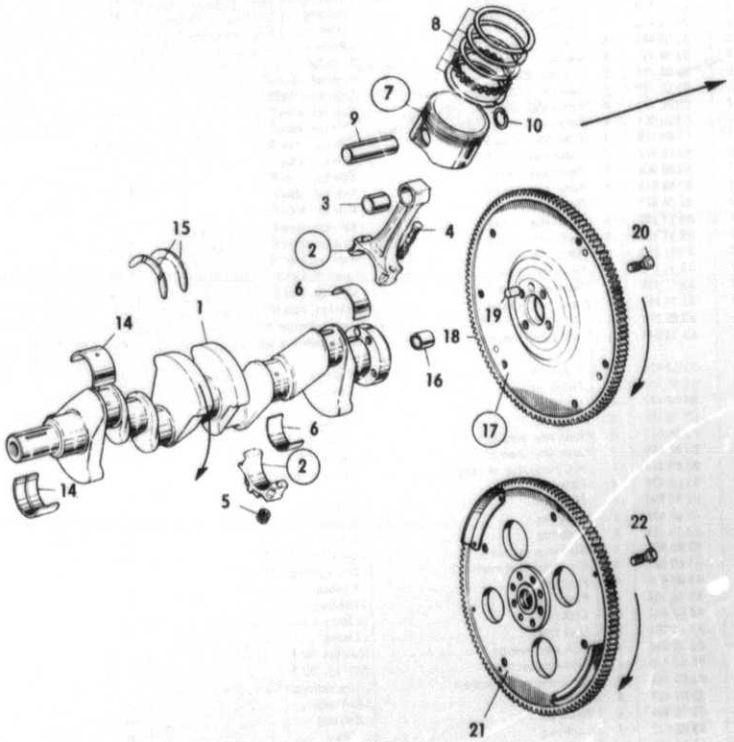
1) Ch. –99722031968. –99726008665.
2) Ch. 99732000001–. 99736000001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	83 09 874	1	Crankshaft	Vevaxel		*
2	83 02 440	4	Connecting rod assy	Vevstake kpl.	7)	
2	83 09 791	4	Connecting rod assy	Vevstake kpl.	8)	
3	83 02 465	4	. Bushing	. Bussning	7)	
3	83 12 480	4	. Bushing	. Bussning	8)	
4	83 02 473	8	. Screw	. Skruv		
5	83 02 431	8	. Nut	. Mutter		
6	83 02 499	8	Bearing	Lagerskål		
6	83 09 981	8	Bearing –0.010"	Lagerskål –0,010"		
6	83 09 999	8	Bearing –0.020"	Lagerskål –0,020"		
7	83 80 172	4	Piston assy., class F	Kolv kpl., klass F	3)	
7	83 80 461	4	Piston assy., class F	Kolv kpl., klass F		
7	83 11 284	4	Piston assy., class G	Kolv kpl., klass G	4, 7)	*
7	83 11 292	4	Piston assy., class H	Kolv kpl., klass H		*
7	83 88 605	4	Piston assy., class F	Kolv kpl., klass F		
7	83 88 613	4	Piston assy., class G	Kolv kpl., klass G	8)	
7	83 88 621	4	Piston assy., class H	Kolv kpl., klass H		
7	83 11 276	4	Piston assy., class F	Kolv kpl., klass F		
7	83 11 284	4	Piston assy., class G	Kolv kpl., klass G	7, 10)	
7	83 11 292	4	Piston assy., class H	Kolv kpl., klass H		
7	83 12 142	4	Piston assy., class F	Kolv kpl., klass F		
7	83 12 159	4	Piston assy., class G	Kolv kpl., klass G	8, 10)	
7	83 12 167	4	Piston assy., class H	Kolv kpl., klass H		
8	83 89 371	4	. Kit, piston rings std.	. Sats, kolvringar std.		
8	83 89 348	4	. Kit, piston rings std.	. Sats, kolvringar std.	Part of 8311276-8311292 8312142-8312167.	
9	83 02 424	4	. Piston pin	. Kolvtapp	7)	
9	83 10 104	4	. Piston pin	. Kolvtapp	8)	
10	83 02 432	8	. Lock ring	. Låsring	7)	
10	83 10 161	8	. Lock ring	. Låsring	8)	
7	83 80 073	4	Piston assy. oversize 1	Kolv kpl. ÖD 1	3)	
7	83 80 495	4	Piston assy. oversize 1	Kolv kpl. ÖD 1	4, 7)	
8	83 89 389	4	. Kit, piston rings oversize 1	. Sats, kolvringar ÖD 1		
9	83 02 424	4	. Piston pin	. Kolvtapp	7)	
9	83 10 104	4	. Piston pin	. Kolvtapp	8)	
10	83 02 432	8	. Lock ring	. Låsring	7)	
10	83 10 161	8	. Lock ring	. Låsring	8)	
7	83 80 503	4	Piston assy. oversize 2	Kolv kpl. ÖD 2	4, 7)	
8	83 89 397	4	. Kit, piston rings oversize 2	. Sats, kolvringar ÖD 2		
9	83 02 424	4	. Piston pin	. Kolvtapp	7)	
9	83 10 104	4	. Piston pin	. Kolvtapp	8)	
10	83 02 432	8	. Lock ring	. Låsring	7)	
10	83 10 161	8	. Lock ring	. Låsring	8)	
7	83 11 300	4	Piston assy. oversize 1	Kolv kpl. ÖD 1	7, 10)	
7	83 12 175	4	Piston assy. oversize 1	Kolv kpl. ÖD 1	8, 10)	
8	83 89 355	4	. Kit, piston rings oversize 1	. Sats, kolvringar ÖD 1		
9	83 02 424	4	. Piston pin	. Kolvtapp	7)	
9	83 10 104	4	. Piston pin	. Kolvtapp	8)	
10	83 02 432	8	. Lock ring	. Låsring	7)	
10	83 10 161	8	. Lock ring	. Låsring	8)	

3) Ch. –99.020.000.
4) Ch. 99.020.001–.

7) Engine number –87509, (corresponding to ch. ~–99.060.266. ~–91602723).
8) Engine number 87510–, (corresponding to ch. ~99.060.267–. ~91602724–).
10) Alternative pistons, Mahle

99 M 69–73

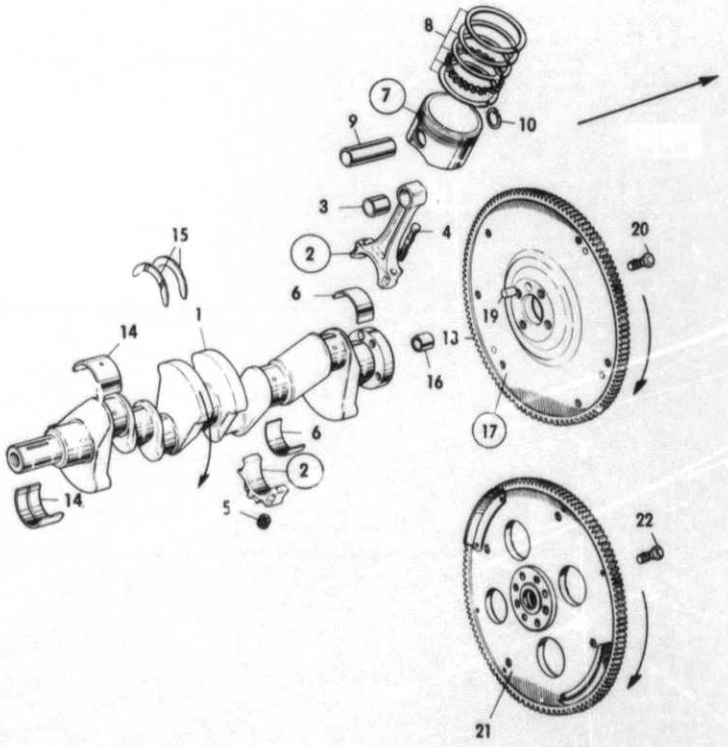
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
7	83 11 318	4	Piston assy. oversize 2	Kolv kpl. ÖD 2	7, 10)
7	83 12 183	4	Piston assy. oversize 2	Kolv kpl. ÖD 2	8, 10)
8	83 89 363	4	. Kit, piston rings oversize 2	. Sats, kolvringar ÖD 2	
9	83 02 424	4	. Piston pin	. Kolvtapp	7)
9	83 10 104	4	. Piston pin	. Kolvtapp	8)
10	83 02 432	8	. Lock ring	. Låsring	7)
10	83 10 161	8	. Lock ring	. Låsring	8)
14	83 02 234	10	Main bearing half	Ramlagerskål	
14	83 09 965	10	Main bearing half –0.010"	Ramlagerskål –0,010"	
14	83 09 973	10	Main bearing half –0.020"	Ramlagerskål – 0,020"	
15	83 02 242	2	Thrust bearing washer	Axiallagerbricka	
16	83 02 226	1	Bushing	Bussning	
17	83 02 507	1	Flywheel assy.	Svänghjul kpl.	1)
17	83 08 132	1	Flywheel assy.	Svänghjul kpl.	2, 5)
17	83 09 759	1	Flywheel assy.	Svänghjul kpl.	6)
18	83 07 523	1	. Ring gear	. Startkrans	
19	83 02 549	1	Guide pin	Styrstift	
19	83 10 666	1	Guide pin	Styrstift	6)
20	83 02 531	4	Screw	Skruv	5)
20	83 02 531	6	Screw	Skruv	6)
21	83 07 431	1	Driver disc	Medbringarskiva	5)
21	83 79 877	1	Driver disc	Medbringarskiva	6) Automatic transmission
22	83 79 257	4	Screw	Skruv	5)
22	83 79 257	6	Screw	Skruv	6)
	83 88 837	1	Set, piston ring	Kolvringssats	Whole engine
	83 89 314	X	Set, crank bearing std.	Vevlagersats std.	"
	83 89 322	X	Set, crank bearing –0,10"	Vevlagersats –0,10"	"
	83 89 330	X	Set, crank bearing –0,20"	Vevlagersats –0,20"	"
	83 89 280	X	Set, main bearing std.	Ramlagersats std.	"
	83 89 298	X	Set, main bearing –0,10"	Ramlagersats –0,10"	"
	83 89 306	X	Set, main bearing –0,20"	Ramlagersats –0,20"	"

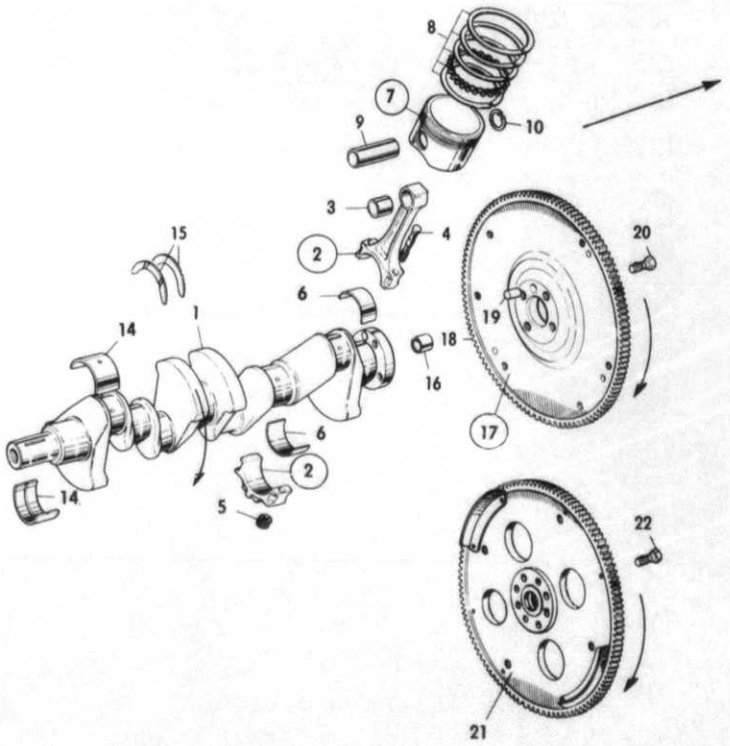
1) Ch. –99.002.522 excl. 2.437, 2.478, 2.482.
2) Ch. 99.002.523–, and 2.437, 2.478, 2.482.
3) Ch. –99.020.000.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Engine number –87509, (corresponding to ch. ~–99.060.266. ~–91602723).
8) Engine number 87510–, (corresponding to ch. ~99.060.267–, ~91602724–).
10) Alternative pistons, mahle.

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SAAB

genuine spare parts
original reservdelar

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 09 874	1	Crankshaft	Vevaxel	1)
2	83 02 440	4	Connecting rod cpl.	Vevstake kpl.	4)
2	83 09 791	4	Connecting rod cpl.	Vevstake kpl.	5)
3	83 02 465	4	. Bushing	. Bussning	4)
3	83 12 480	4	. Bushing	. Bussning	5)
4	83 02 473	8	. Screw	. Skruv	
5	83 02 481	8	. Nut	. Mutter	
6	83 02 499	8	Bearing	Lagerskål	
6	83 09 981	8	Bearing –0.010"	Lagerskål –0,010"	
6	83 09 999	8	Bearing –0.020"	Lagerskål –0,020"	
7	83 88 639	4	Piston assy., class F	Kolv kpl., klass F	2)
7	83 88 647	4	Piston assy., class G	Kolv kpl., klass G	2)
7	83 88 654	4	Piston assy., class H	Kolv kpl., klass H	2)
7	83 88 688	4	Piston assy., class F	Kolv kpl., klass F	3)
7	83 88 696	4	Piston assy., class G	Kolv kpl., klass G	3)
7	83 88 704	4	Piston assy., class H	Kolv kpl., klass H	3)
8	83 89 405	4	. Kit, piston rings std.	. Sats, kolvringar std.	2) *
8	83 89 413	4	. Kit, piston rings std.	. Sats, kolvringar std.	3) *
9	83 10 286	4	. Piston pin	. Kolvtapp	
10	83 10 161	8	. Lock ring	. Låsring	
7	83 11 722	4	Piston assy., oversize 1	Kolv kpl. ÖD 1	3) *
8	83 89 421	4	. Kit, piston rings oversize 1	. Sats, kolvringar ÖD 1	3) *
9	83 10 286	4	. Piston pin	. Kolvtapp	3)
10	83 10 161	8	. Lock ring	. Låsring	3)
7	83 11 730	4	Piston assy. oversize 2	Kolv kpl. ÖD 2	3) *
8	83 89 439	4	. Kit, piston rings oversize 2	. Sats, kolvringar ÖD 2	3) *
9	83 10 286	4	Piston pin	. Kolvtapp	3)
10	83 10 161	8	. Lock ring	. Låsring	3)
14	83 02 234	10	Main bearing half	Ramlagerskål	
14	83 09 965	10	Main bearing half –0.010"	Ramlagerskål –0,010"	
14	83 09 973	10	Main bearing half –0.020"	Ramlagerskål –0,020"	
15	83 02 242	2	Thrust bearing washer	Axiallagerbricka	
16	83 02 226	1	Bushing	Bussning	
17	83 09 759	1	Flywheel assy.	Svänghjul kpl.	1)
18	83 02 523	1	. Ring gear	. Startkrans	
19	83 02 549	1	Guide pin	Styrstift	1) Automatic transmission
19	83 10 666	1	Guide pin	Styrstift	1) Automatic transmission
20	83 02 531	6	Screw	Skruv	1) Automatic transmission
21	83 79 677	1	Driver disc	Medbringarskiva	1) Automatic transmission
22	83 79 257	6	Screw	Skruv	1) Automatic transmission
	83 88 845	1	Set, piston ring	Kolvringsats	2) Whole engine
	83 88 852	1	Set, piston ring	Kolvringsats	3) Whole engine
	83 89 314	X	Set, crank bearing std.	Vevlagersats std.	*
	83 89 322	X	Set, crank bearing –0,10"	Vevlagersats –0,10"	*
	83 89 330	X	Set, crank bearing –0,20"	Vevlagersats –0,20"	*
	83 89 280	X	Set, main bearing std.	Ramlagersats std.	*
	83 89 298	X	Set, main bearing –0,10"	Ramlagersats –0,10"	*
	83 89 306	X	Set, main bearing –0,20"	Ramlagersats –0,20"	*

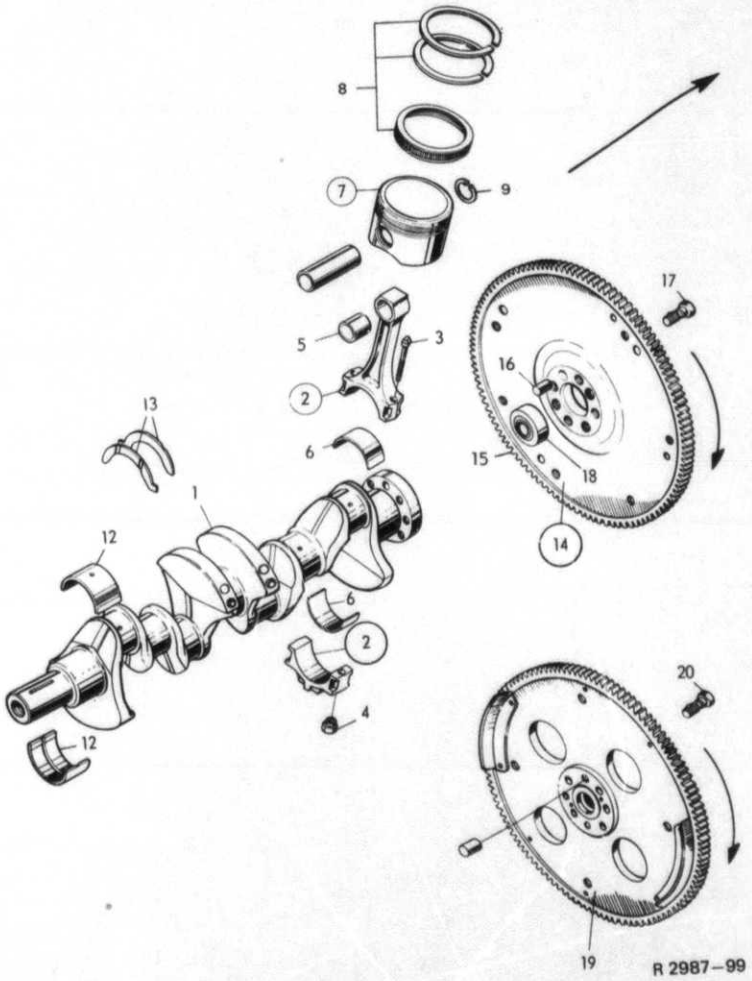
1) Ch. 99.050.001–, 91600001–.
2) Engine number –77219; (corresponding to ch. 99.050.001– ~ 99.058.788. 91600001– ~ 91601317).
3) Engine number 77220–, (corresponding to ch. ~ 99.058.789–, ~ 91601318–).
4) Engine number –87509, (corresponding to ch. ~ –99.060.266. ~ –91602723).
5) Engine number 87510–, (corresponding to ch. ~ 99.060.267–, ~ 91602724–).

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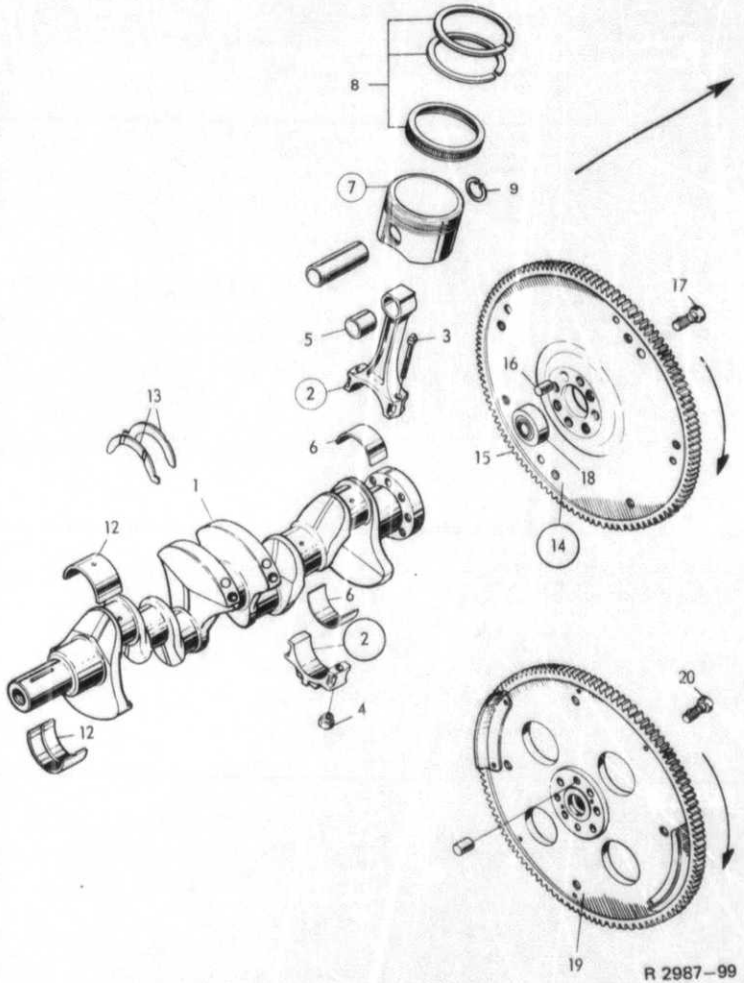
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 51 595	1	Crankshaft	Vevaxel	
2	83 47 098	4	Connecting rod assy.	Vevstake kpl.	
3	83 47 106	8	. Connecting rod bolt	. Vevstaksbult	
4	83 47 144	8	. Nut	. Mutter	
5	83 52 734	4	. Bushing	. Bussning	
6	83 47 650	8	Connecting rod bearing, red	Vevstakslager, röd	
6	83 55 349	8	Connecting rod bearing, blue	Vevstakslager, blå	
6	83 49 938	8	Connecting rod bearing, undersize 0.25 mm, yellow	Vevstakslager, underdim. 0,25 mm, gul	
6	83 55 356	8	Connecting rod bearing, undersize 0.25 mm, green	Vevstakslager, underdim. 0,25 mm, grön	
6	83 49 946	8	Connecting rod bearing, undersize 0.50 mm, white	Vevstakslager, underdim. 0,50 mm, vit	
6	83 55 364	8	Connecting rod bearing, undersize 0.50 mm, brown	Vevstakslager, underdim. 0,50 mm, brun	
6	83 49 953	8	Connecting rod bearing, undersize 0.75 mm	Vevstakslager, underdim. 0,75 mm	
6	83 49 961	8	Connecting rod bearing, undersize 1.0 mm	Vevstakslager, underdim. 1,0 mm	
7	83 48 989	4	Piston assy., class AB	Kolv kpl., klass AB	
7	83 52 528	4	Piston assy., class C	Kolv kpl., klass C	
8	83 89 447	4	. Kit, piston rings std.	. Sats, kolvringar std.	
9	83 47 577	8	. Lock ring	. Låsring	
7	83 52 536	4	Piston assy. oversize 0.50 mm	Kolv kpl. ÖD 0,50 mm	
8	83 89 454	4	. Kit, piston rings oversize 0.50 mm	. Sats, kolvringar ÖD 0,50 mm	
9	83 47 577	8	. Lock ring	. Låsring	
7	83 52 510	4	Piston assy. oversize 1.0 mm	Kolv kpl. ÖD 1,0 mm	
8	83 89 462	4	. Kit, piston rings oversize 1.0 mm	. Sats, kolvringar ÖD 1,0 mm	
9	83 47 577	8	. Lock ring	. Låsring	
12	83 50 936	10	Main bearing half, red	Ramlagerhalva, röd	
12	83 55 315	10	Main bearing half, blue	Ramlagerhalva, blå	
12	83 50 977	10	Main bearing half, undersize 0.25 mm, yellow	Ramlagerhalva, underdim. 0,25 mm, gul	
12	83 55 323	10	Main bearing half, undersize 0.25 mm, green	Ramlagerhalva, underdim. 0,25 mm, grön	
12	83 50 985	10	Main bearing half, undersize 0.50 mm, white	Ramlagerhalva, underdim. 0,50 mm, vit	
12	83 55 331	10	Main bearing half, undersize 0.50 mm, brown	Ramlagerhalva, underdim. 0,50 mm, brun	
12	83 50 993	10	Main bearing half, undersize 0.75 mm	Ramlagerhalva, underdim. 0,75 mm	
12	83 51 009	10	Main bearing half, undersize 1.0 mm	Ramlagerhalva, underdim. 1,0 mm	
13	83 47 270	2	Thrust washer	Tryckbricka	
14	83 55 562	1	Flywheel assy.	Svänghjul kpl.	
15	83 02 523	1	. Ring gear	. Startkrans	
16	80 34 910	1	Pin	Pinne	
17	83 50 027	7	Screw	Skruv	
18	83 46 868	1	Ball bearing	Kullager	

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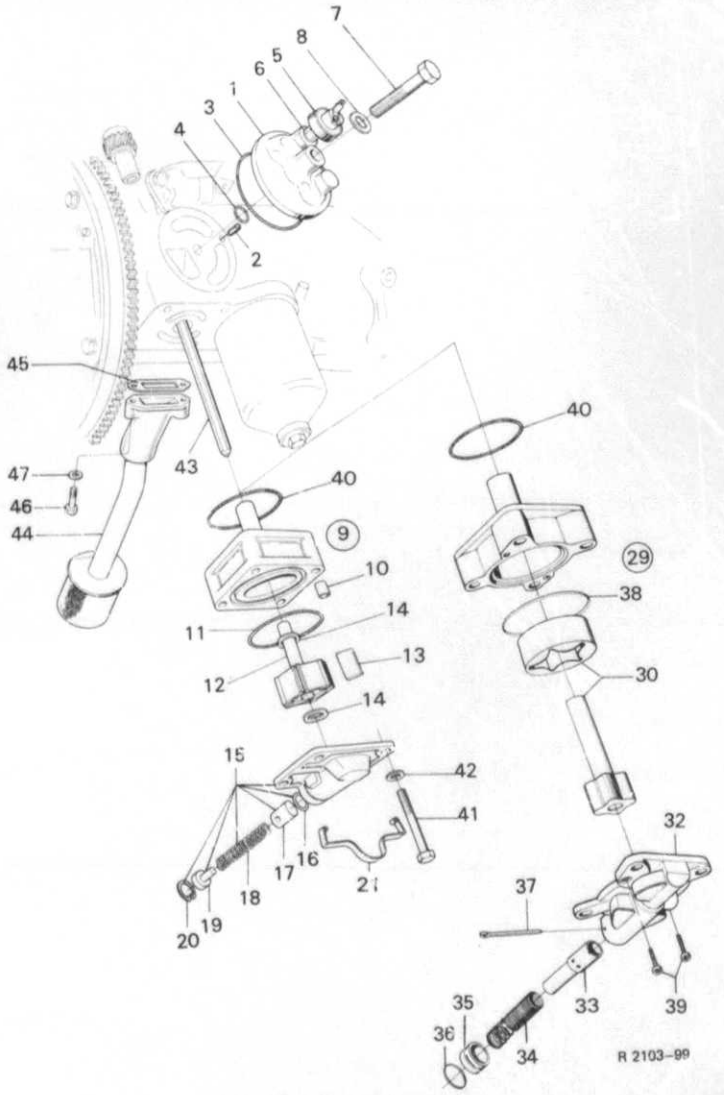
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
19	83 53 336	1	Driver disc	Medbringarskiva	A.
20	83 53 377	7	Screw	Skruv	A.
	83 89 066	1	Set, piston ring	Kolvringssats	Whole engine

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SAAB

genuine spare parts
original reservdelar

LUBRICATION SYSTEM
Oil pump, oil transfer adapter, engine 1.7 and 1.85 l

SMÖRJOLJESYSTEM
Oljepump, oljebefordringsadapter, motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 04 487	1	Oil transfer adapter	Oljebefordringsadapter	
2	83 04 479	1	Guide pin	Styrstift	
3	83 04 503	1	O-ring	O-ring	S
4	83 04 537	1	O-ring	O-ring	S
5	83 04 404	1	Oil pressure switch	Oljetrycksgivare	
6	83 08 124	1	Spacing piece, oil pressure switch	Mellanstycke, oljetrycksgivare	
7	83 04 511	1	Screw	Skruv	6)
7	83 11 235	1	Screw	Skruv	7)
8	83 04 529	1	Washer	Bricka	
9	83 10 591	1	Oil pump assy.	Oljepump kpl.	
10	83 05 112	1	. Guide sleeve	. Styrhylsa	
11	83 05 245	1	. Spindle and rotor	. O-ring	
12	83 05 120	1	. Spindle and rotor	. Axel och rotor	
13	83 05 153	4	. Vane, rotor	. Blad, rotor	
14	83 05 161	2	. Ring, rotor	. Ring, rotor	
15	83 10 609	1	. Cover assy.	. Lock kpl.	
16	83 05 229	1	. . O-ring	. . O-ring	
17	83 05 195	1	. . Relief valve	. . Reduceringsventil	4)
17	83 10 625	1	. . Relief valve	. . Reduceringsventil	5)
18	83 11 243	1	. . Spring	. . Fjäder	
19	83 05 211	1	. . Spring seat	. . Fjädersäte	
20	83 05 237	1	. . Circlip	. . Låsring	
21	83 05 252	1	. Clip, spring	. Fjäderbygel	
29	83 10 427	1	Oil pump assy.	Oljepump kpl.	Alternative to 8310591
30	83 51 496	1	. Spindle and rotor	. Axel och rotor	
32	83 10 492	1	. Cover assy.	. Lock kpl.	
33	83 10 518	1	. . Piston	. . Kolv	3)
34	83 10 534	1	. . Spring	. . Fjäder	
35	83 10 542	1	. . Plug	. . Plugg	
36	83 51 538	1	. . O-ring	. . O-ring	
37	83 51 546	1	. . Cotter pin	. . Saxpinne	
38	83 51 520	1	. O-ring	. O-ring	
39	83 51 553	2	. Screw	. Skruv	
40	83 51 801	1	O-ring	O-ring	S
41	83 08 488	4	Screw	Skruv	
42	83 03 299	4	Washer	Bricka	
43	83 04 032	1	Drive shaft	Drivaxel	
44	83 04 446	1	Suction line with screen	Sugrör med sil	
44	83 07 738	1	Suction line with screen	Sugrör med sil	Automatic trnasmission
45	83 04 453	1	Gasket	Packning	S
46	83 03 323	2	Screw	Skruv	1)
46	79 00 020	2	Screw	Skruv	2)
47	83 04 461	2	Washer	Bricka	1)
47	79 33 823	2	Washer	Bricka	2)

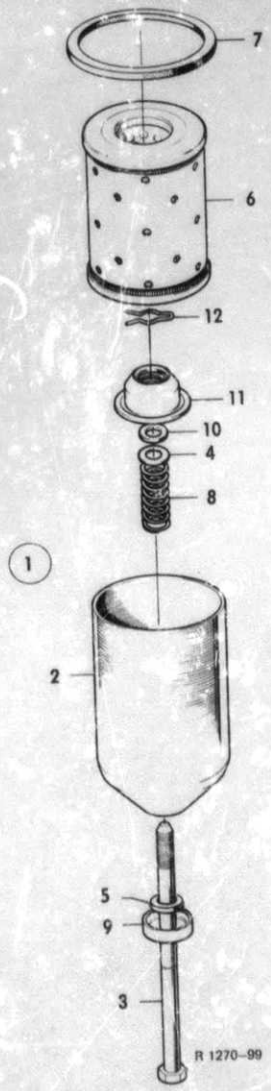
1) Ch. –99.020.000.
2) Ch. 99.020.001–.
3) Ch. 99.050.001–. 91600001–.
4) Engine number –33048, (corresponding to ch. ~–99.043.012. ~–90600881).
5) Engine number 39049–, (corresponding to ch. ~99.043.013–. ~90600882–).
6) Ch. –99.075.331. –91606152.
7) Ch. 9972200000–. 99726000001–.

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Febr. 1975

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LUBRICATION SYSTEM
Oil filter, engine 1.7 and 1.85 l
SMÖRJOLJESYSTEM
Oljefilter, motor 1,7 och 1,85 l

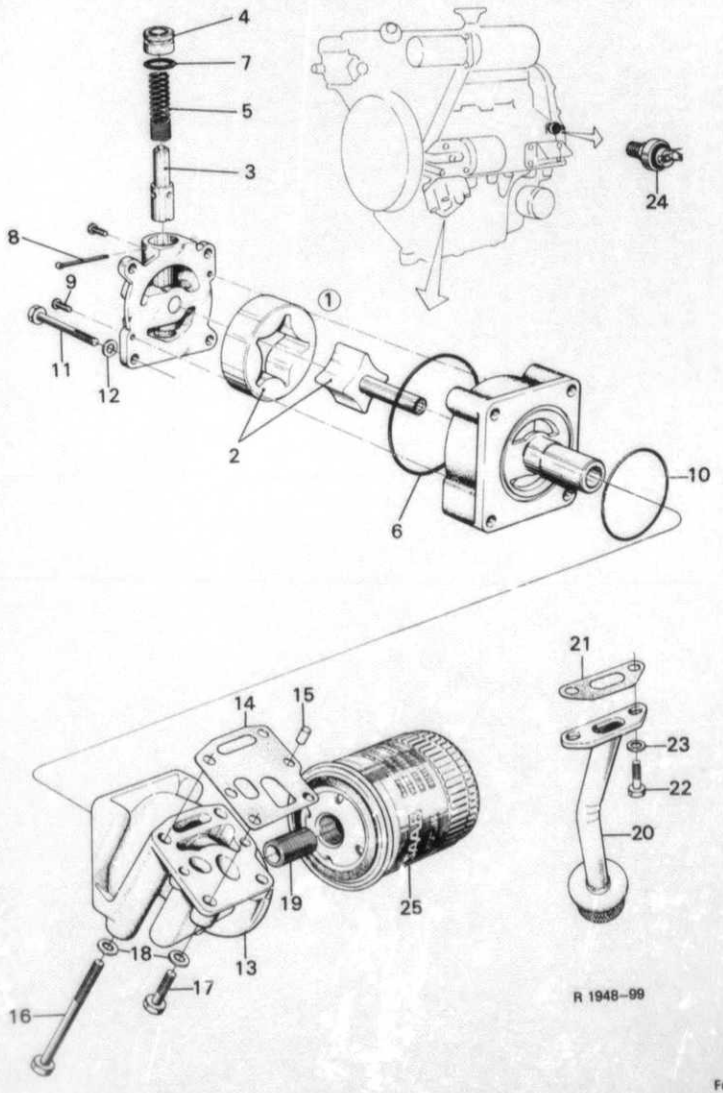
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 04 388	1	Oil filter assy.	Oljefilter kpl.	
2	83 06 425	1	. Housing	. Filterhus	
3	83 06 433	1	. Screw	. Skruv	
4	83 06 441	1	. Washer	. Bricka	
5	83 06 458	1	. Gasket	. Packning	
6	83 06 516	1	. Filter insert with gasket	. Filterinsats med packning	
7	83 04 396	1	.. Seal ring	.. Tätningsring	
8	83 06 474	1	. Spring	. Fjäder	
9	83 06 466	1	. Washer	. Bricka	
10	83 06 482	1	. Gasket	. Packning	
11	83 06 508	1	. Valve assy.	. Ventil kpl.	
12	83 06 490	1	. Clip	. Clip	

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Pos.	Part No. Artikelnr.	Qty. Antal 93	Description	Benämning	Remarks Anmärkningar
1	83 49 649	1	Oil pump assy.	Oljepump kpl.	1)
2	83 51 496	1	. Outer rotor and shaft	. Yttre rotor och axel	
3	83 51 504	1	. Piston, relief valve	. Kolv, reduceringsventil	
4	83 51 512	1	. Cover, relief valve	. Kåpa, reduceringsventil	
5	83 51 561	1	. Spring, relief valve	. Fjäder, reduceringsventil	
6	83 51 520	1	. O-ring	. O-ring	
7	83 51 538	1	. O-ring	. O-ring	
8	83 51 546	1	. Cotter pin	. Saxpinne	
9	83 51 553	2	. Screw	. Skruv	
10	83 51 801	1	O-ring	O-ring	S
11	80 83 967	4	Screw	Skruv	
12	80 29 985	4	Washer	Bricka	
13	83 47 454	1	Spacing piece	Mellanstycke	
14	83 47 635	1	Gasket	Packning	S
15	80 34 647	2	Pin	Pinne	
16	80 84 048	2	Screw	Skruv	
17	80 83 941	2	Screw	Skruv	
18	80 29 985	4	Washer	Bricka	
19	83 48 609	1	Extension pipe	Skarvrör	
20	83 12 241	1	Oil suction line	Oljesugrör	M.
20	83 12 258	1	Oil suction line	Oljesugrör	A.
21	83 47 643	1	Gasket	Packning	
22	80 82 943	2	Screw	Skruv	
23	80 29 985	2	Washer	Bricka	
24	83 50 571	1	Oil warning contact	Oljetryckvakt	
25	83 49 439	1	Oil filter	Oljefilter	

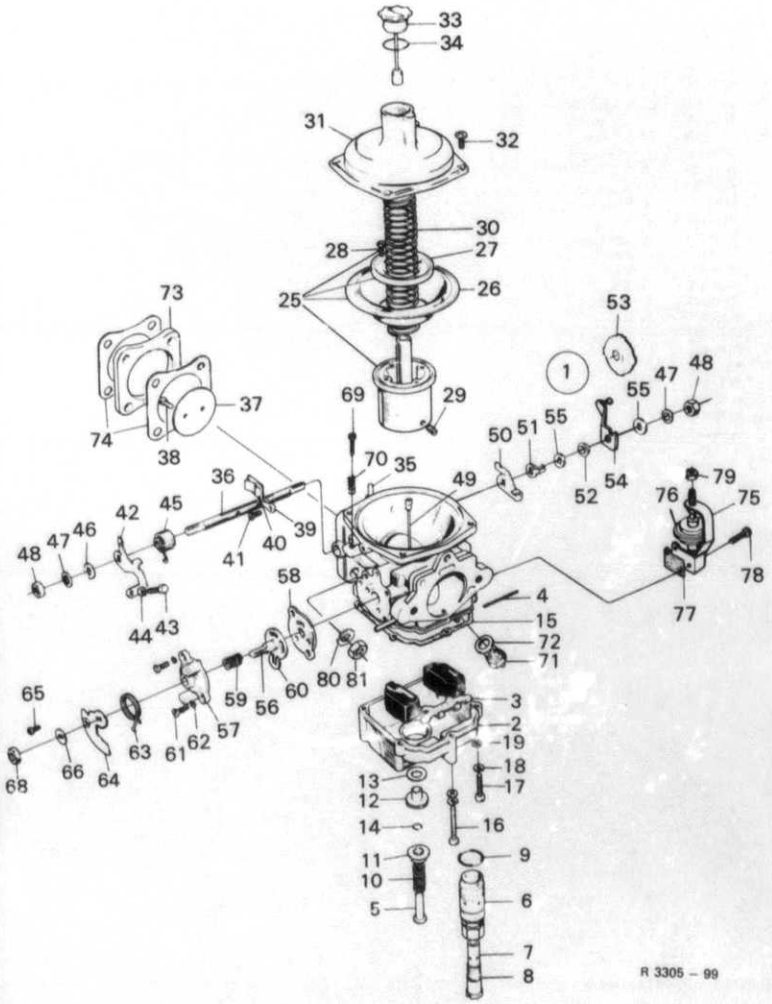
1) Superseeded by 8361347+ 8119422

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 21 796	1	Carburetor assy.	Förgasare kpl.	1, 7)
1	83 03 786	1	Carburetor assy.	Förgasare kpl.	2, 5)
1	83 11 813	1	Carburetor assy.	Förgasare kpl.	6)
2	83 05 831	1	. Float chamber	. Flottörhus	
3	83 05 799	1	. Float	. Flottör	3)
3	83 10 395	1	. Float	. Flottör	4)
4	83 05 807	1	. Spindle, float	. Axel, flottör	
5	83 53 542	1	. Jet	. Munstycke	(8305724)
6	83 05 765	1	. Retainer, jet	. Hållare, munstycke	
7	83 05 781	1	. Adjustment screw, jet	. Justerskruv, munstycke	
8	83 06 540	1	. O-ring	. O-ring	S
9	83 05 773	1	. O-ring	. O-ring	S
10	83 05 740	1	. Spring	. Fjäder	
11	83 52 353	1	. Guide bushing	. Styrbussning	(8306524)
12	83 06 532	1	. Bushing	. Bussning	
13	83 05 757	1	. Washer	. Bricka	
14	83 05 732	1	. O-ring	. O-ring	S
15	83 05 849	1	. Gasket	. Packning	S
16	83 05 856	3	. Screw	. Skruv	
17	83 05 864	3	. Screw	. Skruv	
18	83 05 872	6	. Washer	. Bricka	
19	83 05 880	6	. Washer	. Bricka	
25	83 05 617	1	. Air valve assy.	. Luftventil kpl.	
26	83 88 670	1	. . Diaphragm	. . Membran	
27	83 05 633	1	. . Washer	. . Bricka	
28	83 05 641	4	. . Screw	. . Skruv	
29	83 05 716	1	. Screw	. Skruv	
30	85 05 658	1	. Spring	. Fjäder	
31	83 05 666	1	. Cover	. Lock	
32	83 08 892	4	. Screw	. Skruv	(8305674)
33	83 08 918	1	. Oil damper	. Dämpkolv	(8305682)
34	83 05 690	1	. Gasket	. Packning	S
35	83 05 260	1	. Nipple	. Nippel	
36	83 05 278	1	. Spindle, throttle	. Spjällaxel	
37	83 05 351	1	. Throttle	. Spjäll	
38	83 05 369	2	. Screw	. Skruv	
39	83 05 583	1	. Bracket, starter control	. Hållare, kallstartsreglage	
40	83 10 419	1	. Clip	. Clip	
41	83 05 609	1	. Screw	. Skruv	
42	83 05 286	1	. Stop arm	. Stopparm	
43	83 05 294	1	. Idling screw	. Tomgångsjusterskruv	
44	83 05 302	1	. Lock nut	. Låsmutter	
45	83 07 712	1	. Spring, throttle return	. Returfjäder	
46	83 05 328	1	. Washer	. Bricka	S
47	83 05 336	2	. Washer	. Bricka	S
48	83 05 344	2	. Nut	. Mutter	
49	83 08 041	1	. Fuel needle	. Bränslenål	
50	83 05 377	1	. Stop, throttle	. Stopp, gasspjäll	
51	83 05 385	1	. Lever, throttle	. Medbringare	
52	83 05 393	1	. Bushing	. Bussning	
53	83 05 401	1	. Driver	. Medbringare	Part of 8303786.
54	83 82 939	1	. Lever	. Hävarm	Part of 8311813.
55	83 05 419	2	. Washer	. Bricka	S
56	83 05 427	1	. Spindle, choke	. Axel choke	
57	83 05 468	1	. Cover, choke	. Lock, choke	
58	83 05 435	1	. Plate, choke	. Platta, choke	

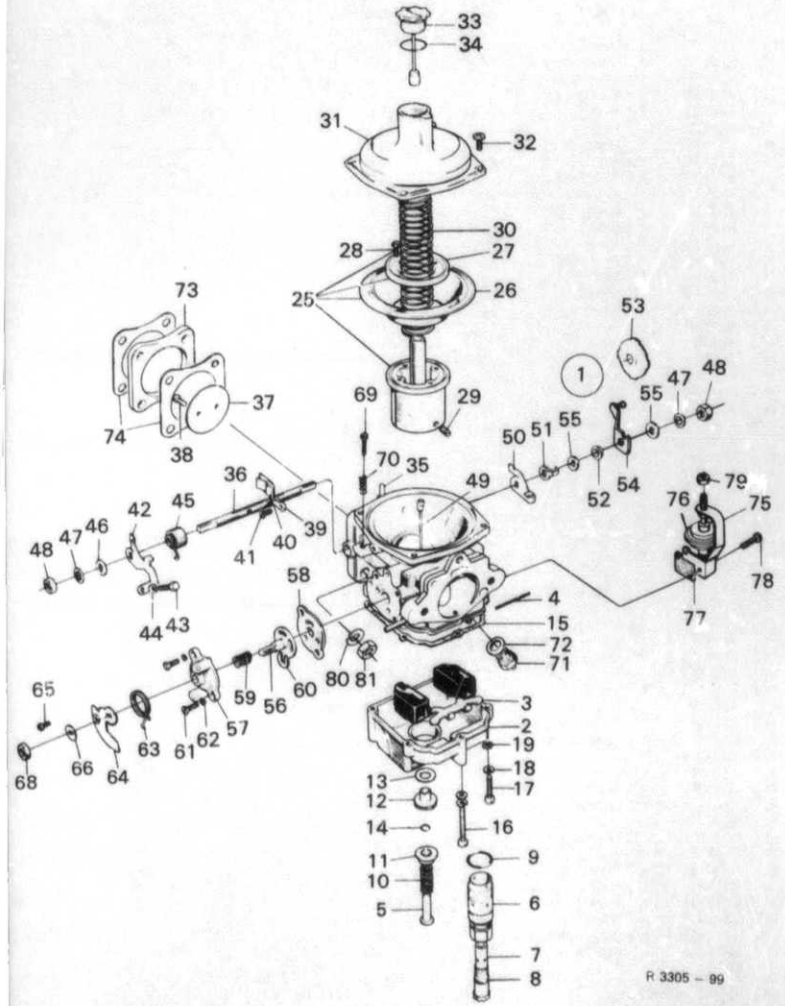
1) Ch. –99.014.259.
2) Ch. 99.020.001–. 90600001–.
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Superseeded by 8303786+8379026

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FUEL SYSTEM
Carburetor, engine 1.7 and 1.85 l
BRÄNSLESYSTEM
Förgasare, motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
59	83 05 443	1	. Spring	. Fjäder	
60	83 05 450	1	. Washer	. Bricka	S
61	83 05 476	2	. Screw	. Skruv	
62	83 05 484	2	. Washer	. Bricka	S
63	83 05 492	1	. Spring, return	. Returfjäder	
64	83 05 500	1	. Lever	. Lyftarm	
65	83 05 518	1	. Screw	. Skruv	
66	83 05 526	1	. Washer	. Bricka	S
68	78 17 612	1	. Nut	. Mutter	
69	83 05 567	1	. Screw	. Tomgångsskruv	
70	83 05 575	1	. Spring	. Fjäder	
71	83 05 815	1	. Valve needle	. Nålventil	3)
71	83 51 413	1	. Valve needle	. Nålventil	4)
72	83 05 823	1	. Washer, needle valve	. Bricka, nålventil	S
73	83 03 760	1	Washer, insulating	Isoleringsbricka	S
74	83 03 778	2	Gasket	Packning	S
75	83 07 662	1	Bracket	Konsol	1)
75	83 08 405	1	Bracket	Konsol	2)
76	83 07 696	1	Damper	Dämpare	
77	83 07 704	1	Gasket	Packning	
78	79 36 602	2	Screw	Skruv	
79	79 04 139	2	Nut	Mutter	1)
79	83 07 852	1	Nut	Mutter	2)
80	83 03 299	4	Washer	Bricka	
81	79 04 063	4	Nut	Mutter	
	83 52 429	1	Gasket set, repair	Packningssats, rep.	

1) Ch. –99.014.259.
2) Ch. 99.020.001–. 90600001–.
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.

99 M 69–73

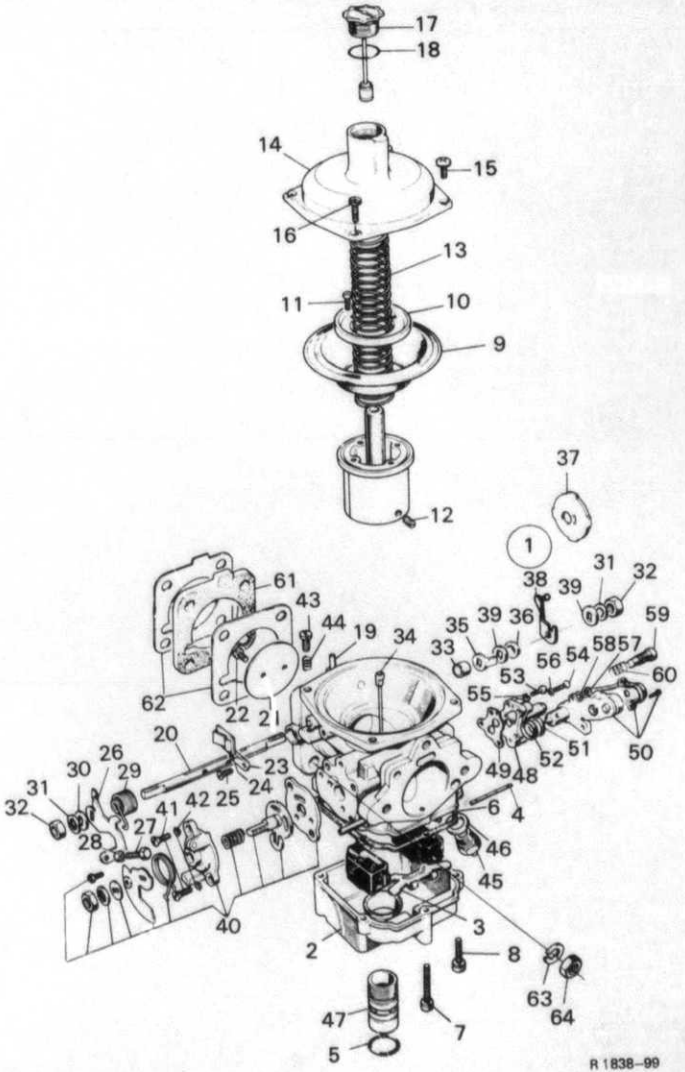
Febr. 1979

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Febr. 1975

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FUEL SYSTEM 2 7:11
Carburetor, USA Emission control, engine 1.7 and 1.85 l
BRÄNSLESYSTEM C10
Förgasare, USA Emission control, motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	83 08 330	1	Carburetor cpl.	Förgasare kpl.	1)	
1	83 11 870	1	Carburetor cpl.	Förgasare kpl.	2, 3)	*
2	83 05 831	1	. Float chamber	. Flottörhus		
3	83 05 799	1	. Float	. Flottör		
4	83 05 807	1	. Spindle, float	. Axel, flottör		
5	83 05 773	1	. O-ring	. O-ring	S	
6	83 05 849	1	. Gasket	. Packning	S	
7	83 08 975	4	. Screw	. Skruv		
8	83 08 983	2	. Screw	. Skruv		
9	83 88 670	1	. Diaphragm	. Membran		
10	83 05 633	1	. Washer	. Bricka		
11	83 05 641	4	. Screw	. Skruv		
12	83 05 716	1	. Screw	. Skruv		
13	83 05 658	1	. Spring	. Fjäder		
14	83 05 666	1	. Cover	. Lock		
15	83 08 892	3	. Screw	. Skruv		
16	83 08 900	1	. Screw	. Skruv		
17	83 08 918	1	. Oil damper	. Dämpkolv		
18	83 05 690	1	. Gasket	. Packning	S	
19	83 08 850	1	. Nipple	. Nippel		
20	83 08 868	1	. Spindle, throttle	. Spjällaxel		
21	83 05 351	1	. Throttle	. Spjäll		
22	83 05 369	2	. Screw	. Skruv		
23	83 05 583	1	. Bracket, starter control	. Hållare, kallstartreglage		
24	83 10 419	1	. Clip	. Clip	(8305591)	
25	83 05 609	1	. Screw	. Skruv		
26	83 05 286	1	. Stop arm	. Stopparm		
27	83 05 294	1	. Idling screw	. Tomgångsjusterskruv		
28	83 05 302	1	. Lock nut	. Låsmutter		
29	83 08 884	1	. Spring, throttle return	. Returfjäder		
30	83 05 328	1	. Washer	. Bricka	S	
31	83 05 336	2	. Washer	. Bricka	S	
32	83 05 344	2	. Nut	. Mutter		
33	83 52 494	2	. Seal, spindle throttle	. Tätning, spjällaxel	(8308876)	*
34	83 08 678	1	. Fuel needle	. Bränslenål		
35	83 05 385	1	. Lever, throttle	. Medbringare		
36	83 05 393	1	. Bushing	. Bussning		
37	83 05 401	1	. Lever, throttle	. Medbringare	Part of 8308330.	
38	83 82 558	1	. Lever	. Hävarm	Part of 8311670.	
39	83 05 419	2	. Washer	. Bricka	S	
40	83 09 155	1	. Choke	. Choke		
41	83 05 476	2	. Screw	. Skruv		
42	83 05 484	2	. Washer	. Bricka	S	
43	83 05 567	1	. Screw	. Skruv		
44	83 05 575	1	. Spring	. Fjäder		
45	83 05 815	1	. Needle, valve	. Nålventil		
46	83 05 823	1	. Washer	. Bricka	S	
47	83 08 934	1	. Plug	. Plugg		
48	83 08 645	1	. Valve, By-pass	. By-passventil		
49	83 08 652	1	. Gasket	. Packning	S	
50	83 08 660	1	. Temperature compensator	. Temperaturkompensator		
51	83 09 064	1	. Seal washer	. Tätningsbricka		
52	83 09 072	1	. Seal washer	. Tätningsbricka		
53	83 09 015	2	. Screw	. Skruv		
54	83 09 031	1	. Screw	. Skruv		
55	83 09 023	2	. Washer	. Bricka		
56	83 09 049	1	. Washer	. Bricka		

1) Ch. –99.075.331. –91606152.
2) Ch. 99722000001–, 9972600001–.
3) Superseeded by 8308330+8382558

99 M 69–73

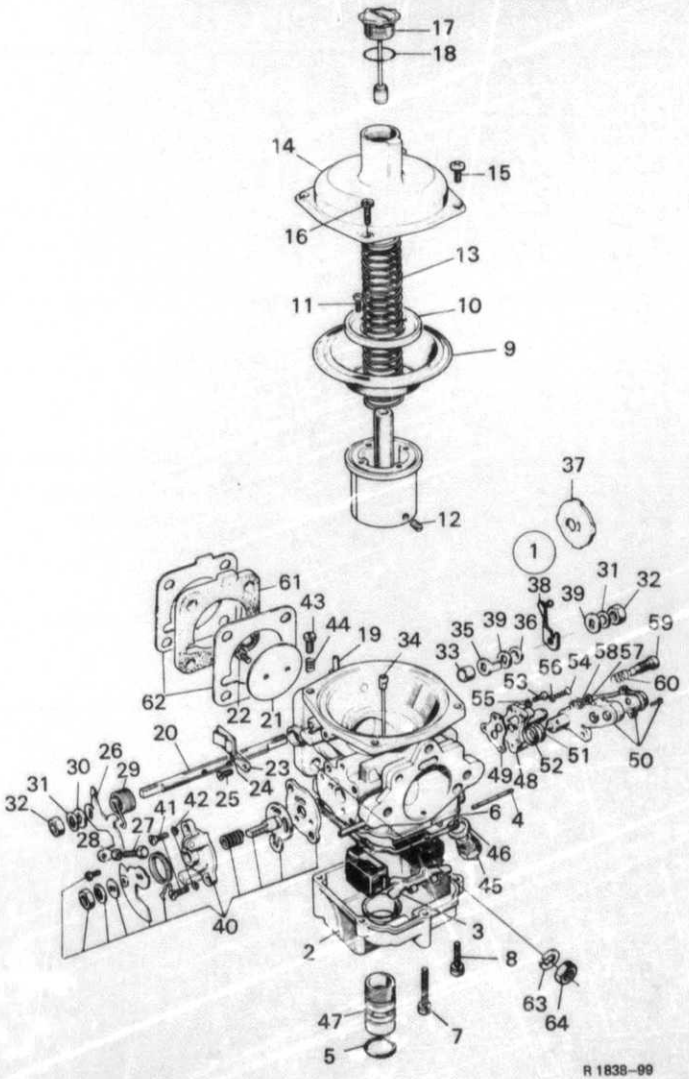
Dec. 1977

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FUEL SYSTEM
Carburetor, USA Emission control, engine 1.7 and 1.85 l
BRÄNSLESYSTEM
Förgasare, USA Emission control, motor 1,7 och 1,85 l

2 7:13
C12

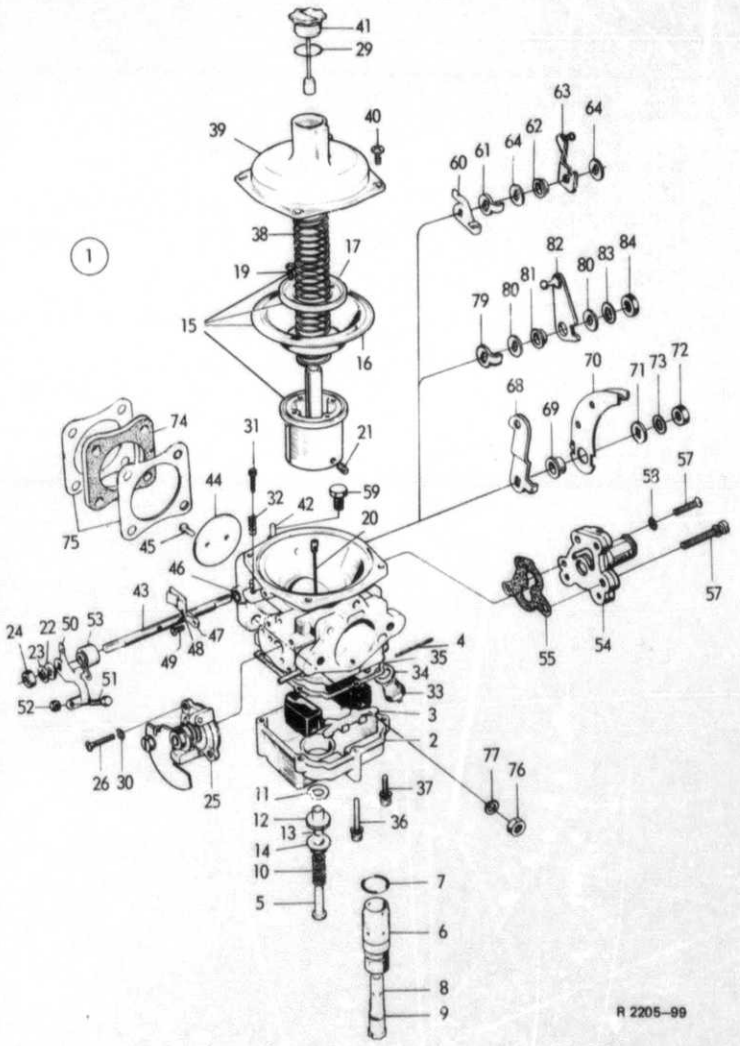
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
57	83 09 080	2	. Screw	. Skruv	
58	83 09 098	2	. Washer	. Bricka	
59	83 09 106	1	. Adjustment screw	. Justerskruv	
60	83 09 114	1	. Spring	. Fjäder	
61	83 59 796	1	Washer, insulating	Isolerbricka	S
62	83 08 629	2	Gasket	Packning	
63	83 03 299	4	Washer	Bricka	
64	79 04 063	4	Nut	Mutter	
	83 52 429	1	Gasket set, repair	Packningssats, rep	
	83 61 594	1	Gasket set	Packningssats	

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FUEL SYSTEM
Carburetor, engine 2.0 l
BRÄNSLESYSTEM
Förgasare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 49 912	1	Carburetor assy.	Förgasare kpl.	1)
1	83 52 619	1	Carburetor assy.	Förgasare kpl.	2)
1	83 52 908	1	Carburetor assy.	Förgasare kpl.	USA.
2	83 05 831	1	. Float chamber	. Flottörhus	
3	83 10 393	1	. Float	. Flottör	
4	83 05 807	1	. Spindle, float	. Axel, flottör	
5	83 53 542	1	. Jet	. Munstycke	
6	83 05 765	1	. Retainer, jet	. Hållare, munstycke	
7	83 05 773	1	. . O-ring	. . O-ring	S
8	83 05 781	1	. Adjustment screw, jet	. Justerskruv, munstycke	
9	83 06 540	1	. . O-ring	. . O-ring	S
10	83 05 740	1	. Spring, jet	. Fjäder, munstycke	
11	83 05 757	1	. Washer, jet	. Bricka, munstycke	
12	83 52 361	1	. Bushing, jet	. Bussning, munstycke	
13	83 05 732	1	. O-ring, jet	. O-ring, munstycke	S
14	83 52 353	1	. Washer, jet	. Bricka, munstycke	
15	83 52 403	1	. Air valve assy.	. Luftventil kpl.	
16	83 88 670	1	. . Membran	. . Membran	
17	83 51 330	1	. . Retainer, membran	. . Hållare, membran	
18	83 05 633	1	. . Lock washer, membran	. . Låsbricka, membran	
19	83 05 641	4	. . Screw	. . Skruv	
20	83 51 389	1	. Fuel needle	. Bränslenål	
21	83 05 716	1	. Screw, fuel needle	. Skruv, bränslenål	
22	83 05 328	1	. Washer	. Bricka	S
23	83 05 336	1	. Washer	. Bricka	S
24	83 05 344	1	. Nut	. Mutter	
25	83 52 379	1	. Choke	. Choke	
26	83 05 476	2	. Screw, choke	. Skruv, choke	
29	83 05 690	1	. Gasket	. Packning	S
30	83 05 484	2	. Washer, choke	. Bricka, choke	(8352387) S
31	83 05 567	1	. Idling screw	. Tomgångsskruv	
32	83 05 575	1	. Spring	. Fjäder	
33	83 51 413	1	. Needle, valve	. Nålventil	S
34	83 05 823	1	. Washer, needle valve	. Bricka, nålventil	S
35	83 05 849	1	. Gasket, float chamber	. Packning, flottörhus	S
36	83 08 975	4	. Screw with washer	. Skruv med bricka	
37	83 08 983	2	. Screw with washer	. Skruv med bricka	
38	83 05 658	1	. Spring	. Fjäder	
39	83 05 666	1	. Cover	. Lock	
40	83 08 892	4	. Screw with washer	. Skruv med bricka	
41	83 08 918	1	. Oil damper	. Dämpkolv	
42	83 08 850	1	. Nipple	. Nippel	
43	83 05 278	1	. Spindle, throttle	. Spjällaxel	Part of 8349912.
43	83 08 868	1	. Spindle, throttle	. Spjällaxel	
44	83 05 351	1	. Throttle	. Spjäll	
45	83 05 369	2	. Screw, throttle	. Skruv, spjäll	
46	83 52 494	2	. Seal, throttle	. Tätning, spjällaxel	
47	83 52 411	1	. Bracket, starter control	. Hållare, kallstartreglage	
48	83 52 395	1	. . Clip	. . Clip	
49	83 05 609	1	. Screw	. Skruv	
50	83 05 286	1	. Stop arm	. Stopparm	
51	83 05 294	1	. Idling screw	. Tomgångsjusterskruv	
52	83 05 302	1	. Nut	. Mutter	
53	83 08 884	1	. Spring, throttle return	. Returfjäder	
53	83 05 310	1	. Spring, throttle return	. Returfjäder	Part of 8349312.
54	83 53 559	1	. Overflow valve	. Överströmningsventil	
55	83 08 652	1	. Gasket	. Packning	S

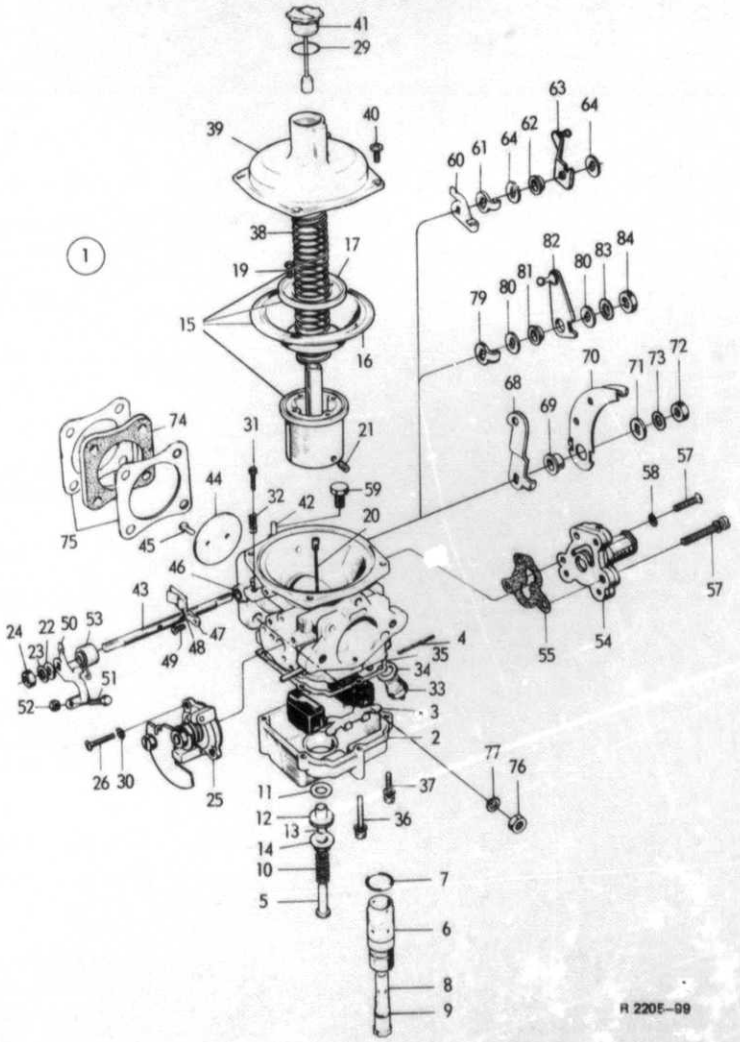
1) Model 1972 up to engine No. B20P01 003004, and between engine Nos. B20P01 004312–004536.
2) Model 1973, and on model 1972 between engine Nos. B20P01 003005–004311.

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FUEL SYSTEM
Carburetor, engine 2.0 l
BRÄNSLESYSTEM
Förgasare, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
56	83 08 983	2	. Screw with washer	. Skruv med bricka	
57	83 09 031	1	. Screw	. Skruv	
58	83 09 049	1	. Washer	. Bricka	S
59	12 93 869	1	. Plug	. Plugg	Part of 8352908.
60	83 05 377	1	. Stop, throttle	. Stopp, gasspjäll	
61	83 05 385	1	. Lever throttle	. Medbringare	
62	83 05 393	1	. Bushing	. Bussning	Part of 8349912.
63	83 82 939	1	. Lever	. Hävarm	
64	83 05 419	1	. Washer	. Bricka	S
68	83 13 793	1	Lever	Hävarm	
69	83 48 682	1	Bushing	Bussning	3) Part of 8349912, 8352619,
70	83 57 139	1	Cam plate	Kamplatta	8352908. *
70	83 15 756	1	Cam plate	Kamplatta	5) A.
71	83 48 724	3	Washer	Bricka	*
72	80 74 171	1	Nut	Mutter	
73	16 63 970	1	Washer	Bricka	3) Part of 8349912, 8352619,
74	83 59 796	1	Washer, insulating	Isolerbricka	8352908. S *
75	83 03 778	2	Gasket	Packning	S
76	80 74 106	4	Nut	Mutter	
77	80 29 985	4	Washer	Bricka	
79	83 05 385	1	Lever, throttle	Medbringare	
80	83 05 419	2	Washer	Bricka	S
81	83 05 393	1	Bushing	Bussning	4)
82	83 82 558	1	Lever	Medbringare	
83	83 05 336	1	Washer	Bricka	
84	83 05 344	1	Nut	Mutter	S
	83 52 429	1	Gasket set	Packningssats	

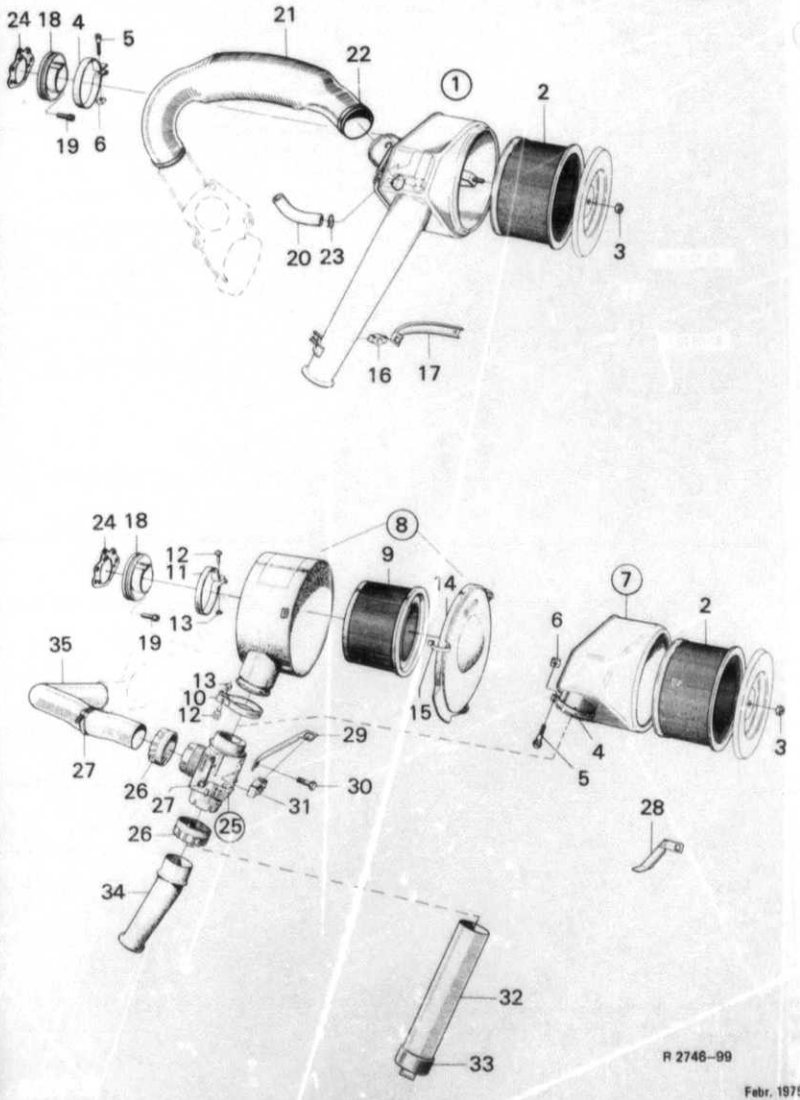
3) These spare parts are used when carburetor 8352619 is installed on cars as from model 1973.
4) These spare parts are used when carburetor 8352619 is installed on cars of the model 1972.
5) Ch. 99732000001–, 99736000001–.

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FUEL SYSTEM 2 B:3
Air cleaner, engine 1.7 and 1.85 l
BRÄNSLESYSTEM C18
Luftrenare, motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 73 300	1	Air cleaner assy.	Luftrenare kpl.	4, 5, 6)
1	83 76 691	1	Air cleaner assy.	Luftrenare kpl.	12, 14)
1	83 76 691	1	Air cleaner assy.	Luftrenare kpl.	15) engine 1.851.EM USA' , EA.
1	83 78 069	1	Air cleaner assy.	Luftrenare kpl.	1, 12, 13)
1	83 78 069	1	Air cleaner assy.	Luftrenare kpl.	15) Engine 1,851. EM, EA USA.
1	83 78 325	1	Air cleaner assy.	Luftrenare kpl.	2, 13)
2	83 84 737	1	. Insert	. Insats	
3	83 74 464	1	. Nut	. Mutter	14)
4	83 74 472	1	. Clamp	. Klamma	
5	83 74 480	1	. Screw	. Skruv	
6	83 74 498	1	. Nut	. Mutter	
7	83 79 521	1	Air cleaner assy.	Luftrenare kpl.	7, 8, 10, 14)
7	83 81 089	1	Air cleaner assy.	Luftrenare kpl.	3, 13, 14)
2	83 73 326	1	. Insert	. Insats	14)
3	83 74 464	1	. Nut	. Mutter	
4	83 74 472	1	. Clamp	. Klamma	
5	83 74 480	1	. Screw	. Skruv	
6	83 74 498	1	. Nut	. Mutter	
8	83 30 800	1	Air cleaner assy.	Luftrenare kpl.	11, 14) Alternative to 8379521.
8	83 80 800	1	Air cleaner assy.	Luftrenare kpl.	15)
8	83 82 996	1	Air cleaner assy.	Luftrenare kpl.	11, 13, 14) Alt. to 8381089.
8	83 82 996	1	Air cleaner assy.	Luftrenare kpl.	13, 15)
9	83 84 737	1	. Insert	. Insats	
10	83 80 917	1	. Clamp	. Klamma	
11	83 81 147	1	. Clamp	. Klamma	
12	79 34 805	2	. Screw	. Skruv	
13	79 14 690	2	. Nut	. Mutter	
14	83 80 826	1	. Cover	. Lock	
15	83 80 834	3	. Lock spring	. Låsfjäder	Part of 8380800
16	83 74 456	1	Rubber buffer	Gummibuffert	14)
17	83 74 449	1	Stay	Stag	
18	83 74 514	1	Ring fastener	Fästring	Ch. -99.020.000.
18	83 79 026	1	Ring fastener	Fästring	Ch. 99.020.001.-
19	79 62 434	3	Screw	Skruv	
20	83 74 522	1	Hose	Slang	Ch. -99.060.445.
21	83 73 342	1	Hose	Slang	
22	83 74 357	1	Strap	Spännband	
23	79 35 216	2	Hose clamp	Slangklamma	
24	83 74 639	1	Gasket	Packning	
25	83 78 547	1	Preheater valve unit	Spjälthus kpl.	7, 8, 9, 10)
26	83 79 596	2	. Muff	. Muff	
27	83 74 357	1	Strap	Spännband	7, 8, 9, 10, 14)
28	83 81 154	1	Stay	Stag	7, 8, 9, 10)
29	83 82 335	1	Stay	Stag	16)
30	79 22 420	3	Screw	Skruv	7, 8, 9, 10, 14)
31	83 74 456	1	Rubber buffer	Gummibuffert	15, 16) Engine 1.85 l.
32	83 79 836	1	Tube, cold air	Slang, kalluft	7, 8, 9, 10, 14)
32	83 83 226	1	Tube, cold air	Slang, kalluft	11) To air cleaner 8380800.
33	83 81 139	1	End piece	Ändstycke	7, 8, 9, 10, 14)
34	83 83 275	1	Snorkel	Snorkel	15) Engine 1.85 l.
35	83 79 828	1	Hose, preheater	Förvärmarslang	7, 8, 9, 10)

1) Ch. 99.050.001–. 99.075.331.
2) Ch. 99.050.001–99.059.460
3) Ch. 99.059.461–.
4) Ch. –99.059.241. –91602617.
5) Ch. –99.060.424. –91602972. Engine 1.85 l. CM.
6) Ch. –99.060.445. –91602972. Engine 1.85 l. CA.
7) Ch. 99.059.242–. 91602618–.
8) Ch. 99.059.835–. 91602618–. ELCD.
9) Ch. 99.060.425–. 91602973–. Engine 1.85 l. CM.
10) Ch. 99.060.446–. 91602973–. Engine 1.85 l. CA.
11) Ch. 99.072.255–. 91605497–.
12) Engine 1.85 l. E.
13) ELCD.
14) Ch. –99.075.331. –91606152.
15) Ch. 99722000001–. 99726000001–.
16) To air cleaner 8380800, 8382996. Ch. –99722017353.

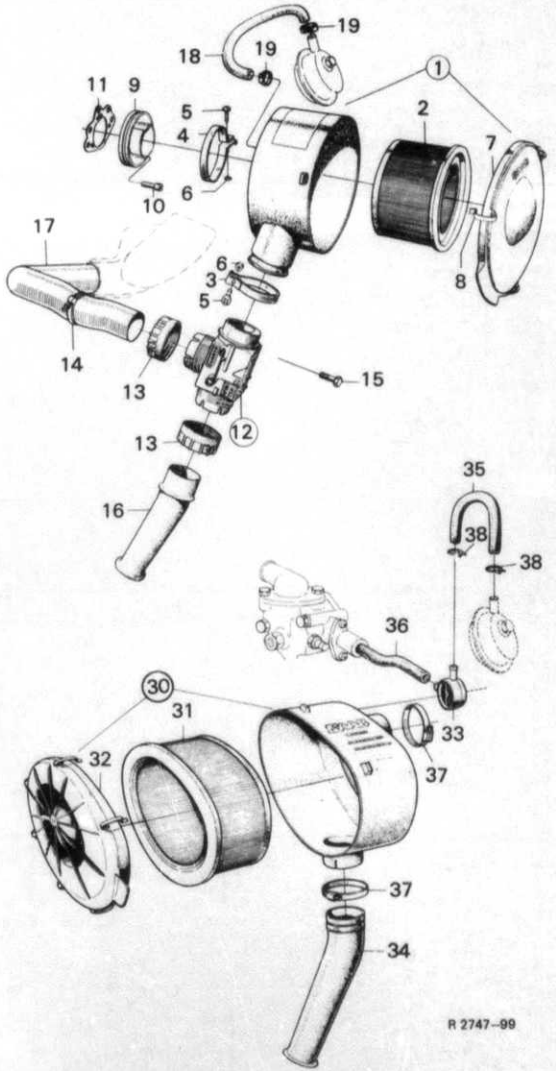
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FUEL SYSTEM
Air cleaner, engine 2.0 l
BRÄNSLESYSTEM
Luftrenare, motor 2,0 l

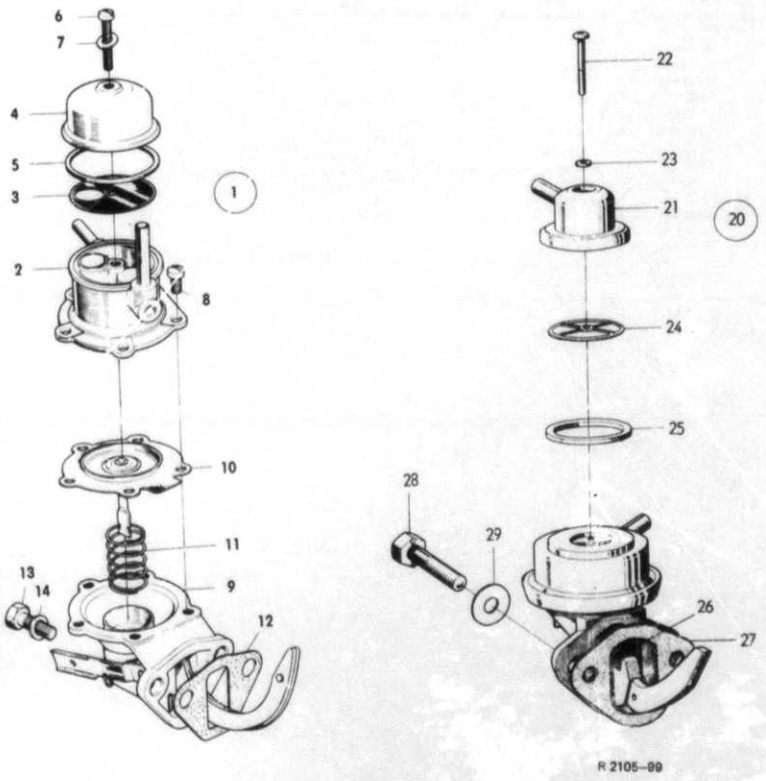
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 80 800	1	Air cleaner assy.	Luftrenare kpl.	
2	83 84 737	1	. Insert	. Insats	
3	83 80 917	1	. Clamp	. Klamma	
4	83 81 147	1	. Clamp	. Klamma	
5	79 34 805	2	. Screw	. Skruv	
6	79 14 690	2	. Nut	. Mutter	
7	83 80 826	1	. Cover	. Lock	
8	83 80 834	3	. Lock spring	. Låsfjäder	Part of 8380800*
9	83 79 026	1	Ring fastener	Fästring	C.
10	79 62 434	3	Screw	Skruv	
11	83 74 639	1	Gasket	Packning	S
12	83 79 547	1	Preheater valve unit	Spjällhus kpl.	
13	83 79 596	2	. Muff	. Muff	
14	83 74 357	1	Strap	Spännband	
15	79 22 420	3	Screw	Skruv	
16	83 83 275	1	Snorkel	Snorkel	
17	83 79 828	1	Hose, preheater	Förvärmarslang	
18	83 12 134	1	Hose, air cleaner – crankcase vent.	Slang, luftrenare – vevhusvent	
19	79 35 208	2	Hose, clamp	Slangklamma	
30	83 14 064	1	Air cleaner assy.	Luftrenare kpl.	
31	83 84 737	1	. Insert	. Insats	
32	83 14 270	1	. Cover	. Lock	
33	83 11 086	1	Connection box	Anslutningsdosa	EM. USA.
33	83 11 078	1	Connection box	Anslutningsdosa	E.
34	83 84 703	1	Snorkel	Snorkel	
35	83 11 110	1	Hose, vent. housing – air cleaner	Slang, ventilationshus – luftrenare	
36	83 11 128	1	Hose, air cleaner – thermostat valve	Slang, luftrenare – termostatventil	
37	79 63 606	2	Hose clamp	Slangklamma	
38	71 88 147	2	Hose clamp	Slangklamma	

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R 2105–99

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 03 844	1	Fuel pump	Bränslepump	1)
2	83 06 136	1	. Valve housing	. Ventilhus	
3	83 06 169	1	. Filter	. Filter	S
4	83 06 177	1	. Cover	. Lock	
5	83 06 185	1	. Gasket	. Packning	S
6	83 06 193	1	. Screw	. Skruv	
7	83 06 201	1	. Washer	. Bricka	S
8	83 06 326	5	. Screw	. Skruv	
9	83 06 235	1	. Lower part, pump	. Underdel, pump	
10	83 06 219	1	. Diaphragm	. Membran	S
11	83 06 227	1	. Spring	. Fjäder	S
12	83 03 851	1	Gasket	Packning	1) S
13	83 04 693	2	Screw	Skruv	
14	83 03 398	2	Washer	Bricka	
20	83 48 617	1	Fuel pump assy	Bränslepump kpl	(83 11 821)
21	83 51 447	1	. Cover	. Lock	
22	83 51 421	1	. Screw, cover	. Skruv, lock	
23	83 51 439	1	. Washer, cover	. Bricka, lock	
24	83 51 454	1	. Filter	. Filter	
25	83 51 462	1	. Gasket	. Packning	
26	83 51 488	1	. Spring	. Fjäder	
27	83 49 730	1	Gasket	Packning	
28	83 04 693	2	Screw	Skruv	Engine 1.85 I
28	80 82 943	2	Screw	Skruv	Engine 2.0 I
29	80 29 985	2	Washer	Bricka	
	83 08 421	1	Repair kit	Reparationssats	1)

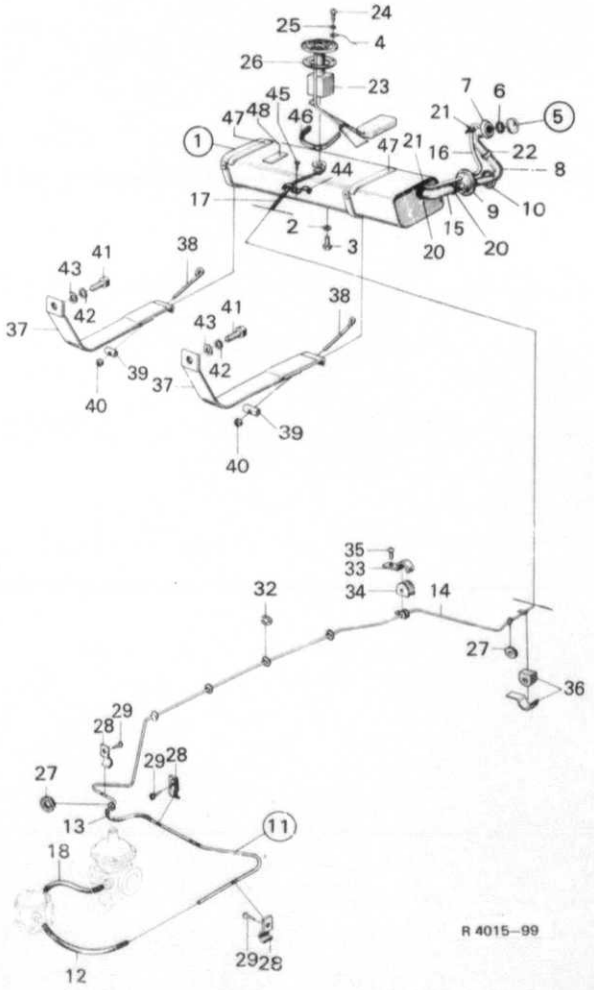
1) Ch. –99.075.331. –91306152.
2) Ch. 99722000001–. 99726000001–.

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FUEL SYSTEM
Fuel tank with lines and hoses, up to and incl. model 1969
BRÄNSLESYSTEM
Bränsletank med bränsleledningar, t.o.m. modell 1969

2 103
C24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 71 726	1	Fuel tank assy.	Bränsletank kpl.	
2	83 84 786	1	. Seal washer	. Tätningsbricka	
3	83 84 794	1	. Plug	. Plugg	
4	83 71 221	1	. Ground cable	. Jordningskabel	
5	71 65 327	1	Filler cap assy.	Tanklock kpl.	
6	78 08 322	1	. Rubber gasket	. Gummipackning	
7	70 61 138	1	Seal collar	Tätningskrage	
8	83 71 510	1	Filler pipe, upper	Påfyllningsrör, övre	
9	83 78 556	1	Grommet	Genomföringsbussning	
10	83 71 718	1	Guard ring	Skavskydd	
11	83 71 882	1	Fuel pipe, front, with hose	Bränslerör, främre, med slang	
12	83 18 099	1	. Fuel hose	. Bränsleslang	
13	83 18 073	1	. Fuel hose	. Bränsleslang	
14	83 71 916	1	Fuel pipe, rear	Bränslerör, bakre	
15	83 71 395	1	Extension hose	Skarvslang	
16	83 71 502	1	Ventilation hose	Urluftningsslang	
17	83 18 115	1	Fuel hose L = 250 mm	Bränsleslang L = 350 mm	2)
18	83 06 953	1	Fuel hose	Bränsleslang	
20	79 35 331	2	Hose clamp	Slangklamma	
21	79 35 190	2	Hose clamp	Slangklamma	
22	71 64 197	1	Rubber ring	Gummiring	
23	83 71 239	1	Fuel level transmitter	Bränslenivågivare	
24	88 06 689	5	Screw	Skruv	
25	70 36 726	5	Washer	Bricka	
26	72 32 267	1	Gasket	Packning	
27	79 61 329	2	Grommet	Genomföringsbussning	
28	83 71 551	3	Clamp	Klamma	
29	79 22 891	3	Screw	Skruv	
32	83 71 643	10	Pipe retainer	Rörhållare	
33	260106042	1	Clamp	Klamma	Saab No. 7311335.
34	260106059	1	Rubber bushing	Gummibussning	Saab No. 7311327.
35	79 22 891	1	Screw	Skruv	
36	83 71 445	1	Pipe retainer	Rörhållare	
37	83 71 767	2	Strap	Spännband	
38	83 71 817	2	Tightening screw	Spännskruv	
39	83 71 809	2	Roller	Rulle	
40	79 65 734	2	Nut	Mutter	
41	79 03 164	2	Screw	Skruv	
42	79 10 557	2	Washer	Bricka	
43	79 16 505	2	Washer	Bricka	
44	83 71 957	1	Clamp	Klamma	1)
45	79 22 891	1	Screw	Skruv	1)
46	83 71 858	1	Sealing	Tätningsprofil	
47	83 71 825	2	Cardboard	Papp	
48	83 71 833	1	Cardboard	Papp	

1) Ch. 99.007.171–.
2) Manufactured of 8315673

99 M 69–73

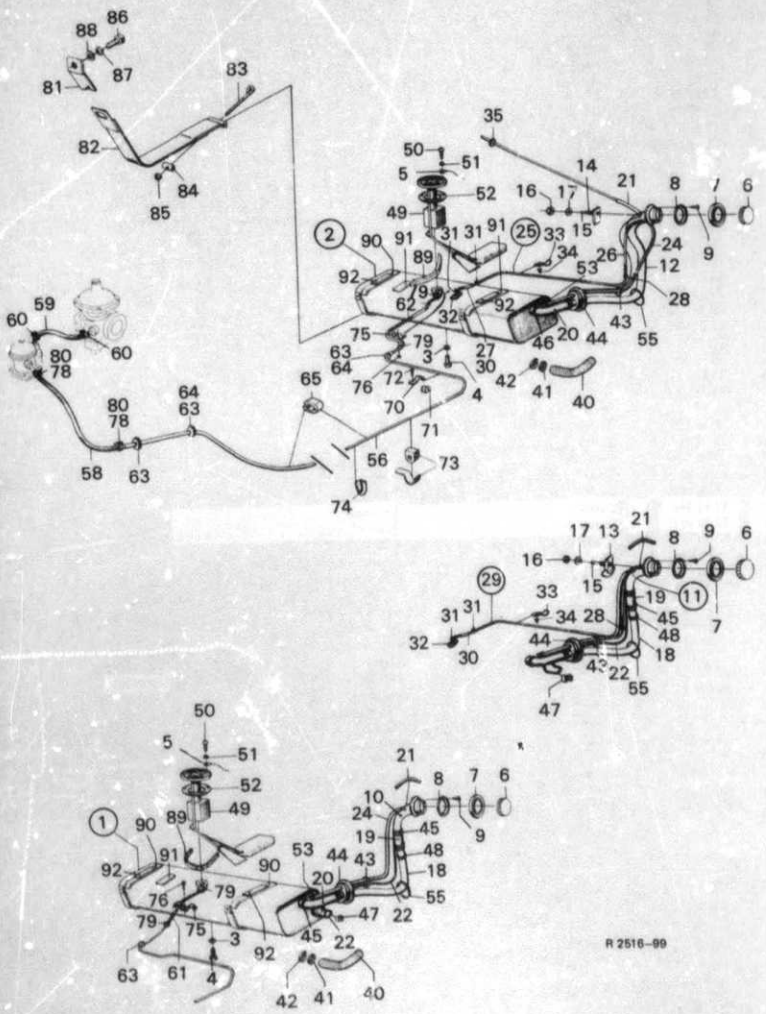
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FUEL SYSTEM 2 10:7
Fuel tank with lines and hoses, as from model 1970, carb. engine
BRÄNSLESYSTEM D2
Bränsletank med bränsleledningar, fr.o.m. modell 1970, förgasarmotor

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 71 726	1	Fuel tank assy.	Bränsletank kpl.	1)
2	83 75 628	1	Fuel tank assy.	Bränsletank kpl.	2)
3	83 84 786	1	. Seal washer	. Tätningsbricka	
4	83 84 794	1	. Plug	. Plugg	
5	83 71 221	1	. Ground cable	. Jordningskabel	
6	83 71 999	1	Filler cap	Tanklock	
7	83 77 491	1	Seal collar	Tätningskrage	
8	83 77 483	1	Retainer	Hållare	
9	79 22 800	4	Screw	Skruv	
10	83 77 368	1	Filler pipe, upper	Påfyllningsrör, övre	1)
11	83 79 083	1	Filler pipe, upper	Påfyllningsrör, övre	2, 9)
12	83 14 676	1	Filler pipe assy.	Påfyllningsrör, kpl.	10)
13	83 78 408	1	. Valve	. Ventil	2, 9)
14	83 14 742	1	. Valve	. Ventil	19)
15	83 78 416	1	. Valve seat	. Ventilsäte	2)
16	79 04 063	1	. Nut	. Mutter	2)
17	83 78 473	1	. Sealing	. Tätning	2)
18	83 77 475	1	Filler pipe	Påfyllningsrör	9)
19	71 64 171	1	Extension hose, upper	Skarvslang, övre	9)
20	83 71 395	1	Extension hose, lower	Skarvslang, nedre	
21	83 16 135	1	Extension hose L = 100 mm	Skarvslang L = 100 mm	17) *
22	83 77 707	1	Drain hose	Dräneringsslang	9, 11)
23	83 16 796	1	Drain hose	Dräneringsslang	10, 12)
24	83 71 502	1	Ventilation hose	Urluftningsslang	
25	83 79 372	1	Ventilation pipe assy.	Urluftningsrör kpl.	Superseded by 8384521
26	83 18 123	1	. Ventilation hose L = 380 mm	. Urluftningsslang L = 380 mm	17) *
27	83 16 150	1	. Extension hose	. Skarvslang	2, 5)
28	79 68 282	2	. Hose clamp	. Slangklamma	
29	83 84 521	1	Ventilation pipe	Urluftningsledning	
30	83 16 119	1	Extension hose L = 60 mm	Skarvslang L = 60 mm	6, 17) *
31	83 84 539	2	Hose clamp	Slangklamma	
32	83 78 614	1	Sealing	Tätning	2)
33	83 71 551	2	Clamp	Klamma	2, 5)
34	79 61 691	2	Pop rivet	Popnit	
33	83 71 551	1	Clamp	Klamma	6)
34	79 61 691	1	Pop rivet	Popnit	
35	83 77 988	1	Grommet	Genomföringsbussning	10, 12)
40	83 78 200	1	Protection hose	Skyddsrör	
41	83 78 192	2	Lining	Skoning	For Danish car.
42	79 63 564	2	Hose clamp	Slangklamma	
43	83 77 798	1	Guard ring	Skarvskydd	15)
43	83 17 380	1	Guard ring	Skarvskydd	16)
44	83 78 556	1	Grommet	Genomföringsbussning	13)
44	83 17 554	1	Grommet	Genomföringsbussning	14)
45	79 63 564	4	Hose clamp	Slangklamma	9)
46	79 63 564	2	Hose clamp	Slangklamma	10)
47	83 78 143	1	Clip	Clip	Ch. -99.054.909.
47	71 21 239	1	Clip	Clip	Ch. 99.054.910-. 9, 11)
48	71 64 197	1	Rubber ring	Gummiring	9)
49	83 71 239	1	Fuel level transmitter	Bränslenivågivare	
50	88 06 689	5	Screw	Skruv	
51	70 36 726	5	Washer	Bricka	
52	72 32 267	1	Gasket	Packning	
53	79 35 190	2	Hose clamp	Slangklamma	

1) Ch. 99.020.001–024.297.
2) Ch. 99.024.298–, 90600121–.
5) Ch. –99.075.331, –91606152.
6) Ch. 99722000001–, 99726000001–.
9) Ch. –99732028846.
10) Ch. 99732028847–.
11) Ch. –99736007624.
12) Ch. 99736007625–.
13) Ch. –99732035962, –99736008850.
14) Ch. 99732035963–, 99736008851–.
15) Ch. –99732039620.
16) Ch. 99732039621–.
17) Manufactured of 8315673

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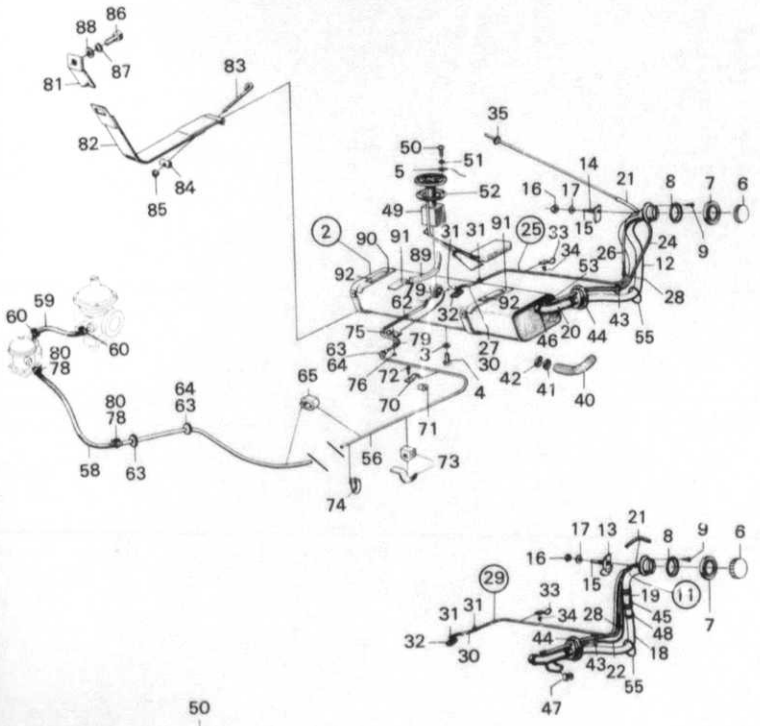
Febr. 1975

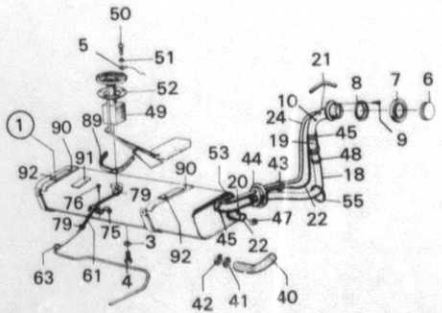
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FUEL SYSTEM
Fuel tank with lines and hoses, as from model 1970, carb. engine

BRÄNSLESYSTEM
Bränsletank med bränsleledningar, fr.o.m. modell 1970, förgasarmotor

2 10:9

D4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
55	83 71 718	1	Guard ring	Skarvskydd		
56	83 77 632	1	Fuel pipe	Bränslerör	5)	
56	83 83 549	1	Fuel pipe	Bränslerör	6, 7)	
56	83 14 056	1	Fuel pipe	Bränslerör	8)	
58	83 18 123	1	Fuel hose L = 380 mm	Bränsleslang L = 380 mm	5, 17)	*
58	83 16 366	1	Fuel hose	Bränsleslang	6)	
58	83 16 234	1	Fuel hose L = 520 mm	Bränsleslang L = 520 mm	Engine 2.0 l. 18)	*
59	83 06 953	1	Fuel hose	Bränsleslang	5)	
59	83 16 200	1	Fuel hose L = 270 mm	Bränsleslang L = 270 mm	6, 18)	*
59	83 16 382	1	Fuel hose L = 235 mm	Bränsleslang L = 235 mm	18) Engine 2.0 l.	*
60	79 68 290	2	Hose clamp	Slangklamma		
61	83 18 149	1	Fuel hose L = 450 mm	Bränsleslang L = 450 mm	7, 17)	*
62	83 16 192	1	Fuel hose L = 590 mm	Bränsleslang L = 590 mm	8, 17)	*
63	79 61 329	3	Grommet	Genomföringsbussning	7)	
63	79 61 329	1	Grommet	Genomföringsbussning	8)	
64	83 14 023	1	Grommet	Genomföringsbussning	8, 9, 11)	
64	83 14 023	1	Grommet	Genomföringsbussning	10, 12)	
64	83 16 788	1	Grommet	Genomföringsbussning		
65	83 71 643	1	Pipe retainer	Rörhållare		
70	83 77 780	1	Clamp	Klamma		
71	260106059	1	Rubber bushing	Gummibussning	Saab. No. 7311327	
72	79 22 891	1	Screw	Skruv		
73	83 71 445	1	Pipe retainer	Rörhållare	7)	
74	83 77 640	2	Clip	Clip		
75	83 71 957	1	Clamp	Klamma		
76	79 22 891	1	Screw	Skruv		
78	79 68 282	2	Hose clamp	Slangklamma	5)	
79	79 68 282	2	Hose clamp	Slangklamma		
80	79 68 290	2	Hose clamp	Slangklamma	6)	
81	83 71 767	2	Strap	Spännband	3)	
82	83 83 093	2	Strap	Spännband	4)	
83	83 71 817	2	Tightening screw	Spännskruv		
84	83 71 809	2	Roller	Rulle		
85	79 65 734	2	Nut	Mutter	(7940430)	*
86	79 03 164	2	Screw	Skruv		
87	79 10 557	2	Washer	Bricka	3)	
88	79 16 505	2	Washer	Bricka		
89	83 71 858	1	Sealing	Tätningsprofil		
90	83 71 825	2	Cardboard	Papp		
91	83 71 833	1	Cardboard	Papp		
92	83 79 166	2	Cardboard	Papp		

3) Ch. –99.072.157, –91605281.
4) Ch. 99.072.158–, 91605282–.
5) Ch. –99.075.331, –91606152.
6) Ch. 99722000001–, 99726000001–.
7) Ch. –99732012000, –99736003803.
8) Ch. 99732012001–, 99736003804–.
9) Ch. –99732028846.
10) Ch. 99732028847–.
11) Ch. –99736007624.
12) Ch. 99736007625–.
17) Manufactured of 8315673
18) Manufactured of 8315681

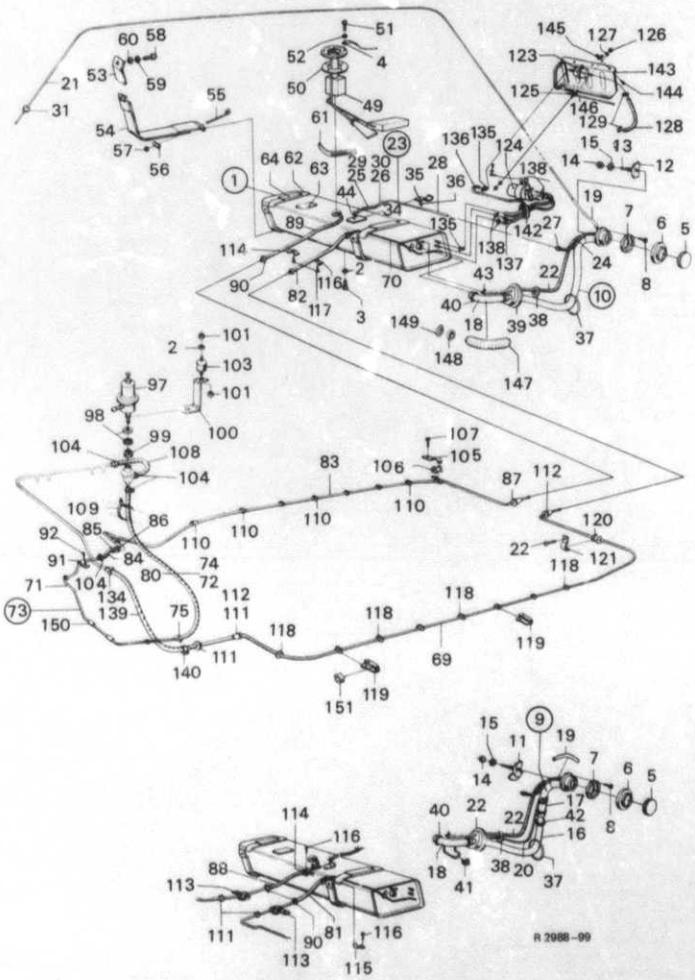
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FUEL SYSTEM
Fuel tank, lines and hoses, fuel pump etc., fuel injection engine

BRÄNSLESYSTEM
Bränsletank, bränsleledningar, bränslepump etc., bränsleinsprutningsmotor

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 76 774	1	Fuel tank assy.	Bränsletank kpl.	
2	83 84 786	1	. Seal washer	. Tätningsbricka	
3	83 84 794	1	. Plug	. Plugg	
4	83 71 221	1	. Ground cable	. Jordningskabel	
5	83 71 999	1	Filler cap	Tanklock	
6	83 77 491	1	Seal collar	Tätningskrage	
7	83 77 483	1	Retainer	Hållare	
8	79 22 800	4	Screw	Skruv	
9	83 79 083	1	Filler pipe, upper	Påfyllningsrör, övre	13)
10	83 14 676	1	Filler pipe, assy.	Påfyllningsrör kpl.	14)
11	83 78 408	1	. Valve assy.	. Ventil kpl.	13)
12	83 14 742	1	. Valve assy.	Ventil kpl.	14)
13	83 78 416	1	. Valve seat	. Ventilsäte	
14	70 04 063	1	. Nut	. Mutter	
15	83 78 473	1	. Sealing	. Tätning	
16	83 77 475	1	Filler pipe	Påfyllningsrör	13)
17	71 64 171	1	Extension hose, upper	Skarvslang, övre	13)
18	83 71 395	1	Extension hose, lower	Skarvslang, nedre	
19	83 16 135	1	Extension hose L = 100 mm	Skarvslang L = 100 mm	21)
20	83 77 707	1	Drain hose	Dräneringsslang	13, 15)
21	83 16 796	1	Drain hose	Dräneringsslang	14, 16)
22	83 71 502	1	Ventilation hose	Urluftningsslang	
23	83 79 372	1	Ventilation pipe assy.	Urluftningsrör kpl.	Superseded by 8384521 *
24	83 18 123	1	. Ventilation hose L = 380 mm	. Urluftningsslang L = 380 mm	21)
25	83 16 150	1	. Extension hose	. Skarvslang	5)
26	79 68 282	1	. Hose clamp	. Slangklamma	
27	79 68 282	1	. Hose clamp	. Slangklamma	
28	83 84 521	1	Ventilation pipe	Urluftningsledning	
29	83 16 199	1	Extension hose	Skarvslang	6)
30	79 68 282	1	Hose clamp	Slangklamma	
31	83 77 988	1	Grommet	Genomföringsbussning	14, 16)
34	83 78 614	1	Sealing	Tätning	
35	83 71 551	2	Clamp	Klamma	5)
36	79 61 691	2	Pop rivet	Popnit	
35	83 71 551	1	Clamp	Klamma	6)
36	79 61 691	1	Pop rivet	Popnit	
37	83 71 718	1	Guard	Skarvskydd	
38	83 77 798	1	Guard	Skarvskydd	19)
38	83 17 380	1	Guard	Skarvskydd	20)
39	83 78 556	1	Grommet	Genomföringsbussning	17)
39	83 17 554	1	grommet	Genomföringsbussning	18)
40	79 63 564	4	Hose clamp	Slangklamma	13)
40	79 63 564	2	Hose clamp	Slangklamma	14)
41	83 78 143	1	Clip	Clip	1)
41	71 21 239	1	Clip	Clip	2, 13, 15)
42	71 64 197	1	Rubber ring	Gummiring	13)
43	79 35 190	2	Hose clamp	Slangklamma	
44	79 68 282	1	Hose clamp	Slangklamma	
49	83 77 657	1	Fuel level, transmitter	Tankinsats, bränslemätare	
50	72 32 267	1	Gasket	Packning	
51	88 06 689	5	Screw	Skruv	
52	70 36 726	5	Washer	Bricka	
53	83 71 767	2	Strap	Spännband	3)
54	83 83 093	2	Strap	Spännband	4)
55	83 71 817	2	Tightening screw	Spännskruv	
56	83 71 809	2	Roller	Rulle	
57	79 65 734	2	Lock nut	Låsmutter	*

1) Ch. -99.054.909.
2) Ch. 99.054.910-.
3) Ch. -99.072.157, -81605281.
4) Ch. 99.072.158-, 91605282-.
5) Ch. -99.075.231, -91606152.
6) Ch. 9972000001-:9972600001-.
13) Ch. -99732028846.
14) Ch. 99732028847-.
15) Ch. 99736007624.
16) Ch. 99736007625-.
17) Ch. -99732035962, -99736008850.
18) Ch. 99732035963-, 99736008851-.
19) Ch. -99732039620.
20) Ch. 99732039621-.
21) Manufactured of 8315673)

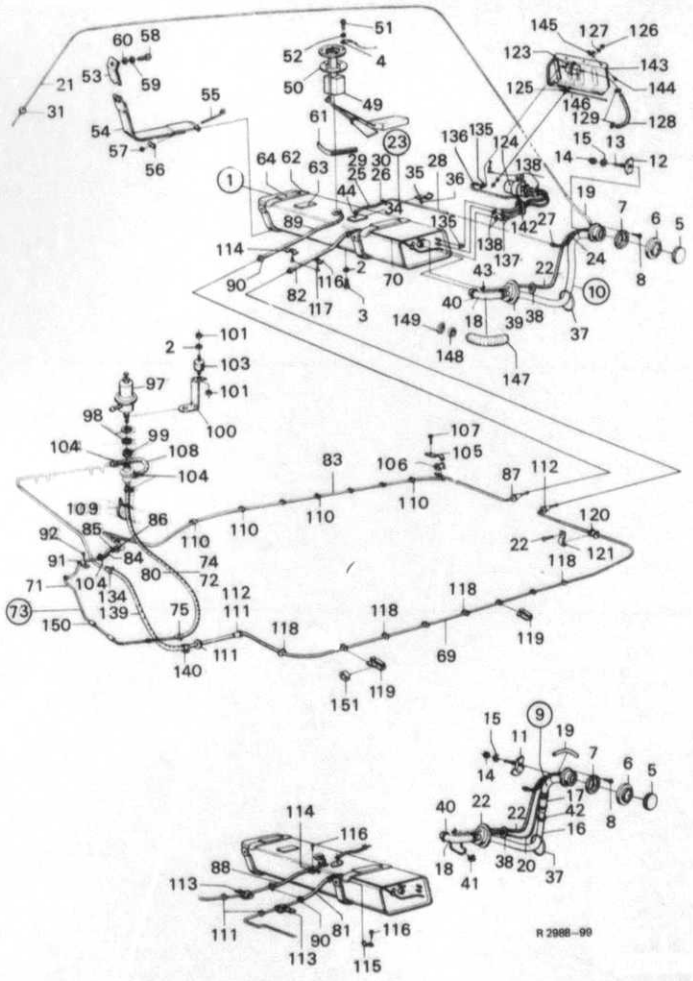
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FUEL SYSTEM
Fuel tank, lines and hoses, fuel pump etc., fuel injection engine 2 10:21
BRÄNSLESYSTEM
Bränsletank, bränsleledningar, bränslepump etc., bränsleinsprutningsmotor D8

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
58	79 03 164	2	Screw	Skruv	3)
59	79 10 557	2	Washer	Bricka	
60	79 16 505	2	Washer	Bricka	
61	83 71 858	1	Sealing	Tätningsprofil	
62	83 71 825	2	Cardboard	Papp	
63	83 71 833	1	Cardboard	Papp	
64	83 79 166	1	Cardboard	Papp	
69	83 77 632	1	Fuel pipe, pressure line	Bränslerör, tryckledning	5)
69	83 83 549	1	Fuel pipe, pressure line	Bränslerör, tryckledning	6, 11)
69	83 14 056	1	Fuel pipe, pressure line	Bränslerör, tryckledning	12)
70	83 77 665	1	Fuel pipe	Bränslerör	
71	83 76 824	1	Fuel pipe, front	Bränslerör, främre	5)
72	83 16 143	1	Fuel hose	Bränsleslang	
73	83 83 481	1	Fuel pipe assy., front	Bränslerör kpl., främre	6, 7)
73	83 14 106	1	Fuel pipe assy., front	Bränslerör kpl., främre	8, 9)
74	83 18 164	1	. Fuel hose	. Bränsleslang	6, 7)
74	83 18 214	1	. Fuel hose L = 65 mm	. Bränsleslang L = 65 mm	8, 9, 22) *
75	79 68 290	1	. Hose clamp	. Slangklamma	6, 9)
71	83 13 835	1	Fuel pipe, front	Bränslerör, främre	10)
72	83 16 390	1	Fuel hose L = 570 mm	Bränsleslang L = 570 mm	22) *
81	83 76 857	1	Fuel hose, tank	Bränsleslang, tank	11)
82	83 16 077	1	Fuel hose L = 285 mm	Bränsleslang L = 285 mm	12, 21) *
83	83 76 873	1	Fuel pipe, return line	Bränslerör, returledning	1)
83	83 81 238	1	Fuel pipe assy., return line	Bränslerör kpl., returledning	2, 11)
84	83 18 164	1	. Fuel hose	. Bränsleslang	
83	83 14 072	1	Fuel pipe assy., return line	Bränslerör kpl., returledning	12)
84	83 16 127	1	. Fuel hose L = 85 mm	. Bränsleslang L = 85 mm	12, 15, 21) *
85	79 68 290	1	. Hose clamp	. Slangklamma	2)
86	79 61 329	1	. Grommet	. Genomföringsbussning	2, 11)
87	83 14 023	2	. Grommet	. Genomföringsbussning	12)
88	83 18 115	1	Fuel hose L = 350 mm	Bränsleslang L = 350 mm	11, 21) *
89	83 16 184	1	Fuel hose L = 490 mm	Bränsleslang L = 490 mm	12, 21) *
90	79 68 282	5	Hose clamp	Slangklamma	5)
90	79 68 282	4	Hose clamp	Slangklamma	6)
91	83 71 551	2	Clamp	Klamma	
92	79 22 891	2	Screw	Skruv	
97	83 76 071	1	Pressure regulator	Tryckregulator	
98	83 76 790	2	Rubber washer	Gummibricka	5, 10)
99	83 76 808	1	Nut	Mutter	5)
99	83 52 890	1	Nut	Mutter	6) *
100	83 83 556	1	Bracket, pressure regulator	Fäste, tryckregulator	6)
101	79 14 690	2	Nut, pressure regulator	Mutter, tryckregulator	
102	79 16 497	1	Washer, pressure regulator	Bricka, tryckregulator	
103	83 76 899	1	Rubber cushion	Gummikudde	
104	79 68 290	3	Hose clamp	Slangklamma	6, 9)
105	260106042	1	Clamp	Klamma	1) Saab No. 7311335.
106	260106059	1	Rubber bushing	Gummibussning	1) Saab No. 7311327.
107	79 22 891	1	Screw	Skruv	1)
108	83 18 172	1	Fuel hose L = 180 mm	Bränsleslang L = 180 mm	5, 22) *
108	83 18 180	1	Fuel hose L = 140 mm	Bränsleslang L = 140 mm	6, 9, 22) *
108	83 16 382	1	Fuel hose L = 235 mm	Bränsleslang L = 235 mm	10, 22) *
109	83 53 583	1	Clamp	Bandklamma	
110	83 71 643	8	Pipe retainer	Rörhållare	
111	79 61 329	4	Grommet	Genomföringsbussning	11)
111	79 61 329	1	Grommet	Genomföringsbussning	12)
112	83 14 023	2	Grommet	Genomföringsbussning	12, 13, 15)

1) Ch. –99.054.909.
2) Ch. 99.054.910–.
3) Ch. –99.072.157. –91605281.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722023013, engine 2.0 i. EM. –99722024259, Denmark.
8) Ch. 99722023014–, engine 2.0 i. EM. 99722024260–, Denmark.
9) Ch. –99722031968. –99726008665.
10) Ch. 99732000001–. 99736000001–.
11) Ch. –99732011992. –99736003803.
12) Ch. 99732011993–. 99736003804–.
13) Ch. –99732028846.
15) Ch. –99736007624.
21) Manufactured of 8315673
22) Manufactured of 8315681

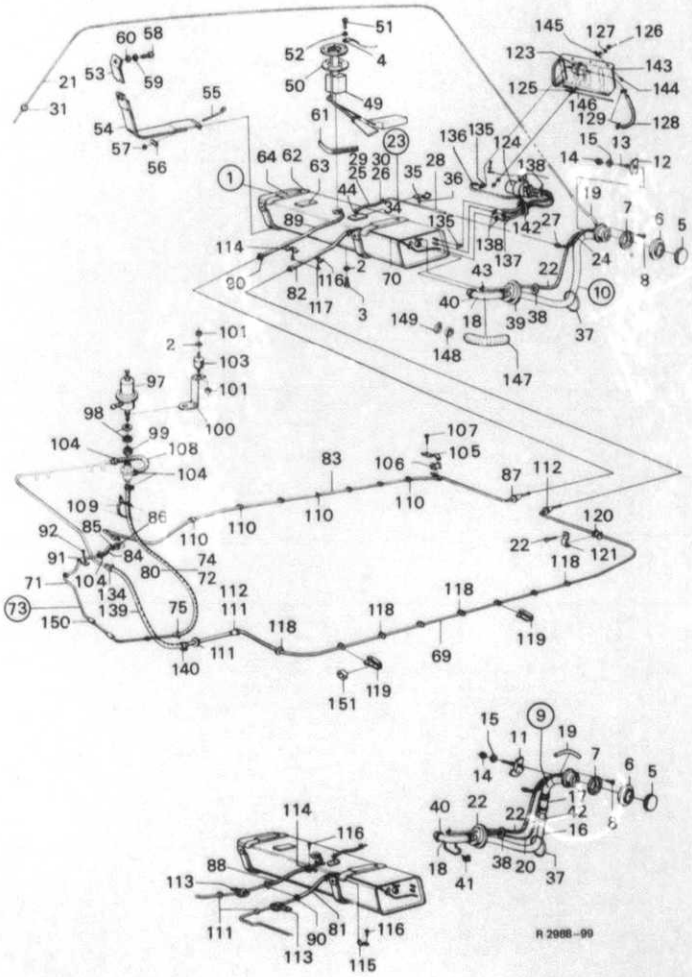
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FUEL SYSTEM
Fuel tank, lines and hoses, fuel pump etc., fuel injection engine
BRÄNSLESYSTEM
Bränsletank, bränsleledningar, bränslepump etc., bränsleinsprutningsmotor

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
112	83 16 788	2	Grommet	Genomföringsbussning	14, 16)
113	83 71 445	2	Pipe retainer	Rörhållare	11)
114	83 71 957	1	Clamp	Klamma	
115	83 71 551	1	Clamp	Klamma	11)
116	79 49 050	1	Clamp	Klamma	12)
117	79 22 891	2	Screw	Skruv	
118	83 71 643	8	Pipe retainer	Rörhållare	
119	83 77 640	2	Clip	Clip	1)
119	83 77 640	4	Clip	Clip	2)
120	260106059	1	Rubber bushing	Gummibussning	Saab No. 7311327.
121	83 77 780	1	Clamp	Klamma	
122	79 22 891	1	Screw	Skruv	
123	83 76 097	1	Fuel filter	Bränslefilter	
124	83 76 089	1	Fuel pump	Bränslepump	
125	83 76 899	2	Rubber cushion	Gummikudde	
126	79 14 690	4	Nut	Mutter	
127	80 29 969	4	Washer	Bricka	
128	83 16 242	1	Fuel hose, fuel filter pump	Bränsleslang	
129	79 68 308	2	Hose clamp	Slangklamma	
134	79 68 282	1	Hose clamp	Slangklamma	6, 7)
134	79 68 290	1	Hose clamp	Slangklamma	8, 9)
135	79 68 308	2	Hose clamp	Slangklamma	
136	83 17 778	1	Fuel hose	Bränsleslang	
137	83 16 200	2	Fuel hose	Bränsleslang	
138	79 68 290	6	Hose clamp	Slangklamma	5)
138	79 68 290	5	Hose clamp	Slangklamma	6)
135	83 12 969	1	Hose clamp	Slangklamma	6, 9) Denmark only.
135	79 67 805	1	Hose clamp	Slangklamma	10)
136	83 12 712	1	Fuel hose	Bränsleslang	6) } Denmark only.
137	83 12 704	2	Fuel hose	Bränsleslang	6) } Denmark only.
138	83 12 969	2	Hose clamp	Slangklamma	6, 9) } Denmark only.
138	79 67 805	2	Hose clamp	Slangklamma	10)
139	83 18 123	1	Fuel hose L = 380 mm	Bränsleslang L = 380 mm	5, 21) *
139	83 16 226	1	Fuel hose L = 365 mm	Bränsleslang L = 365 mm	6, 22) *
140	79 68 282	2	Hose clamp	Slangklamma	5)
140	79 68 290	2	Hose clamp	Slangklamma	6)
142	83 77 699	1	Grommet	Genomföringsbussning	
143	83 76 931	1	Pump bracket	Pumpkonsol	
144	79 22 818	3	Screw	Skruv	
145	83 76 998	3	Spring nut	Fjädermutter	
146	83 77 749	1	Rubber list	Gummilist	
147	83 78 200	1	Protection hose	Skyddsrör	} Denmark only.
148	83 78 192	2	Lining	Skoning	} Denmark only.
149	79 67 805	2	Hose clamp	Slangklamma	
150	79 63 887	2	Pipe clip	Rörclip	
151	83 71 643	2	Pipe retainer	Rörhållare	

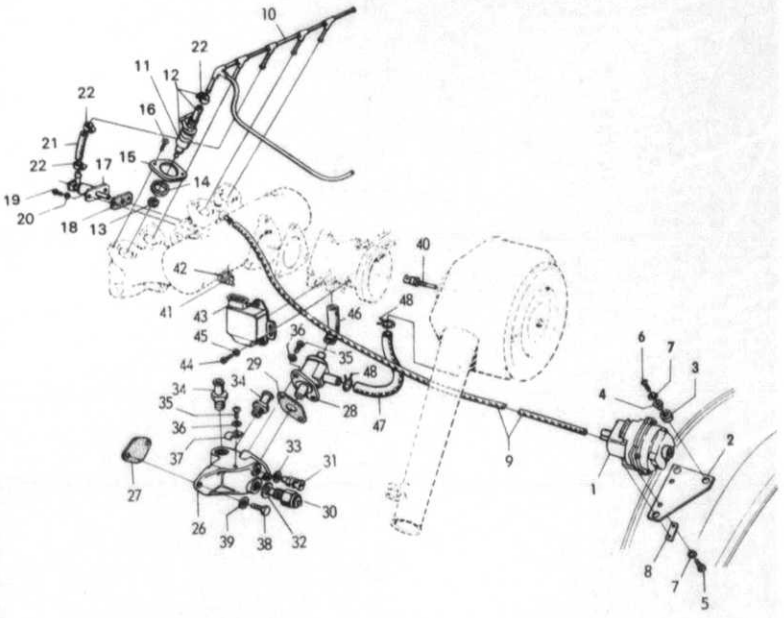
1) Ch. –99.054.909.
2) Ch. 99.054.910–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–, 99726000001–.
7) Ch. –99722023013, engine 2.0 l. EM. –99722024259, Denmark.
8) Ch. 99722023014–, engine 2.0 l. EM. 99722024260–, Denmark.
9) Ch. –99722031968. –99726008665.
10) Ch. 99732000001–, 99736000001–.
11) Ch. –99732011992. –99736003803.
12) Ch. 99732011993–, 99736003804–.
14) Ch. 99732028847–.
16) Ch. 99736007625–.
21) Manufactured of 8315673
22) Manufactured of 8315681

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FUEL SYSTEM 2 10:31
Pressure sensor, fuel distributor pipes, injection valves etc., fuel injection engine, engine 1.7 and 1.85 l
BRÄNSLESYSTEM
Tryckgivare, bränslegrenrör, insprutningsventiler etc., bränsleinsprutningsmotor, motor 1,7 och 1,85 l **D12**

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 76 022	1	Pressure sensor	Tryckgivare	5) Engine 1.7 l.
1	83 76 022	1	Pressure sensor	Tryckgivare	2)
1	83 80 701	1	Pressure sensor	Tryckgivare	3)
1	83 80 701	1	Pressure sensor	Tryckgivare	4)
2	83 77 608	1	Mounting plate	Monteringsplatta	
3	83 77 921	3	Rubber bushing	Gummibussning	
4	83 77 939	3	Spacer sleeve	Distanshylsa	
5	80 19 911	2	Screw	Skruv	
6	79 22 909	3	Screw	Skruv	
7	80 29 969	5	Washer	Bricka	
8	83 16 762	1	Contact plate	Kontaktbleck	Ch. 99.020.001-.
9	83 77 525	1	Vacuum hose	Vakuumslang	
10	83 80 594	1	Fuel distributor pipes	Förgreningsrör, bränsle	5)
10	83 12 027	1	Fuel distributor pipes	Förgreningsrör, bränsle	6)
11	83 76 055	4	Injection valve assy	Insprutningsventil kpl.	2)
11	83 54 664	4	Injection valve assy	Insprutningsventil kpl.	4) (8380719)
12	83 23 305	2	. Hose kit	. Slangsats	
13	83 76 147	4	Rubber ring	Gummiring	
14	83 76 139	4	Rubber ring	Gummiring	
15	83 76 378	4	Flange	Fläns	
16	79 34 607	8	Screw	Skruv	
17	83 76 063	1	Start valve	Startventil	
18	83 76 352	1	Gasket	Packning	
19	79 34 441	2	Screw	Skruv	
20	80 29 944	2	Washer	Bricka	
21	83 18 156	1	Fuel hose L = 45 mm	Bränsleslang L = 45 mm	7)
22	83 15 079	6	Hose clamp	Slangklamma	
26	83 08 413	1	Thermostat housing	Termostathus	
27	83 76 543	1	Gasket	Packning	
28	83 13 710	1	Thermostat valve	Termostatventil	
29	83 76 519	1	Gasket	Packning	
30	83 76 188	1	Temperature switch	Termokontakt	
31	83 76 121	1	Temperature sensor	Temperaturgivare	
32	83 76 493	1	Gasket	Packning	
33	83 76 501	1	Gasket	Packning	
34	73 10 352	1	Nipple	Nippel	
35	79 34 615	3	Screw	Skruv	
36	80 29 969	3	Washer	Bricka	
37	83 76 527	1	Pipe clamp	Rörklamma	
38	79 00 160	2	Screw	Skruv	
39	80 29 985	2	Washer	Bricka	
40	83 76 113	1	Temperatur sensor	Temperaturgivare	Ch. -99.043.053.
41	83 76 113	1	Temperature sensor	Temperaturgivare	1)
42	83 81 204	1	Fibre gasket	Fiberpackning	1)
43	83 76 030	1	Throttle valve switch	Luftspjällskontakt	
44	88 06 689	2	Screw	Skruv	
45	80 73 090	2	Washer	Bricka	
46	83 76 600	1	Air hose	Luftslang	
47	83 77 590	1	Hose	Slang	
48	79 35 216	2	Hose clamp	Slangklamma	

1) Ch. 99.050.001–, 91600001–.
2) Ch. 99.074.343–. Engine 1.85 l.
3) Ch. 99.050.001–074.342. Engine 1.85 l.
4) Ch. 99.074.343–. Engine 1.85 l, USA.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Manufactured of 8315681

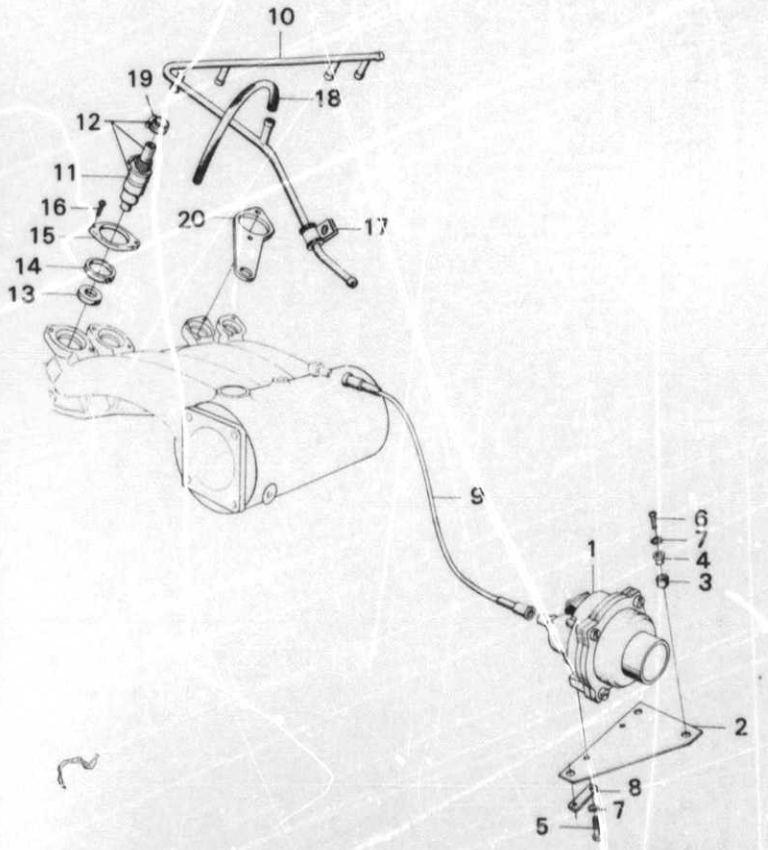
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FUEL SYSTEM
Pressure sensor, fuel distributor pipes, injection valves etc., fuel injection engine, 2.0 l

BRÄNSLESYSTEM
Tryckgivare, bränslegrenrör, insprutningsventiler etc., bränsleinsprutningsmotor, 2,0 l

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 712	1	Pressure sensor	Tryckgivare	
2	83 77 608	1	Mounting plate	Monteringsplatta	
3	83 77 921	3	Rubber bushing	Gummibussning	
4	83 77 939	3	Spacer sleeve	Distanshylsa	
5	80 19 911	2	Screw	Skruv	1)
5	80 19 887	2	Screw	Skruv	2)
6	79 22 909	3	Screw	Skruv	
7	80 29 969	5	Washer	Bricka	1)
7	80 29 969	3	Washer	Bricka	2, 3)
8	83 16 762	1	Contact plate	Kontaktbleck	
9	83 82 814	1	Vaccum hose	Vakuumslang	
10	83 50 183	1	Fuel distributor pipe	Förgreningsrör, bränsle	
11	83 54 664	4	Injection valve assy.	Insprutningsventil kpl.	
12	83 23 305	2	. Hose kit	. Slangsats	
13	83 76 147	4	Rubber ring	Gummiring	
14	83 76 139	4	Rubber ring	Gummiring	
15	83 76 378	4	Flange	Fläns	
16	80 59 396	8	Screw	Skruv	
17	13 93 115	1	Clamp	Klamma	
18	83 16 374	1	Hose L = 148 mm.	Slang L = 148 mm	4)
19	83 15 079	6	Hose clamp	Slangklamma	
20	83 52 015	1	Bracket	Fäste	2)

1) Ch. –99722031968. –99726005855.
2) Ch. 99732000001–. 99736000001–.
3) Ch –99732041390. –99736010841.
4) Manufactured of 8315681

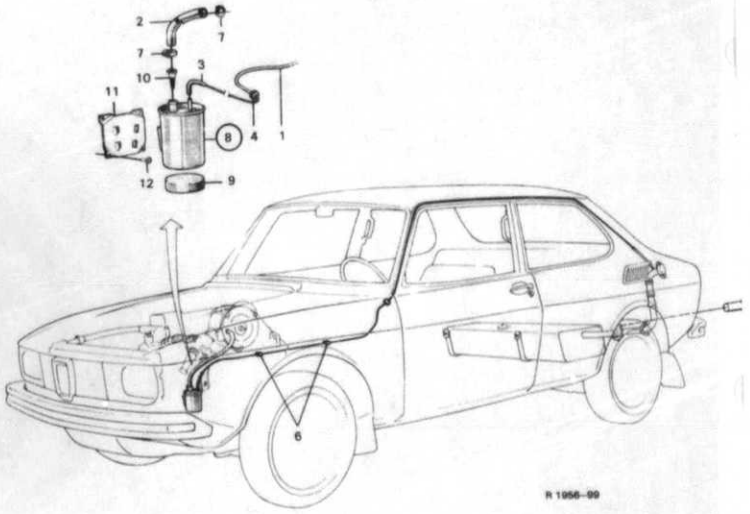
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FUEL SYSTEM
Evaporative loss control device (E.L.C.D.)
BRÄNSLESYSTEM
Slutet bränslesystem (E.L.C.D.)

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 78 093	1	Hose	Slang	1)
2	83 83 846	1	Hose	Slang	C.
2	83 78 119	1	Hose	Slang	1, 6) E.
2	83 13 967	1	Hose	Slang	7) E.
3	83 16 135	1	Extension hose L = 100 mm	Skarvslang L = 100 mm	1, 9) *
4	83 77 985	1	Grommet	Genomföringsbussning	1)
5	83 78 002	1	Rubber plug	Gummiplugg	1, 8)
6	79 33 443	2	Clip	Clip	1)
7	79 35 216	2	Hose clamp	Slangklamma	1)
8	83 81 352	1	Carbon filter assy.	Kolfilter kpl.	
9	83 81 410	1	. Air filter	. Luftfilter	
10	83 14 494	1	. Filter	. Filter	
11	83 78 135	1	Mounting rail	Fästskena	1, 4)
12	79 61 634	4	Pop rivet	Popnit	
11	83 83 036	1	Mounting rail	Fästskena	5)
12	79 61 634	3	Pop rivet	Popnit	

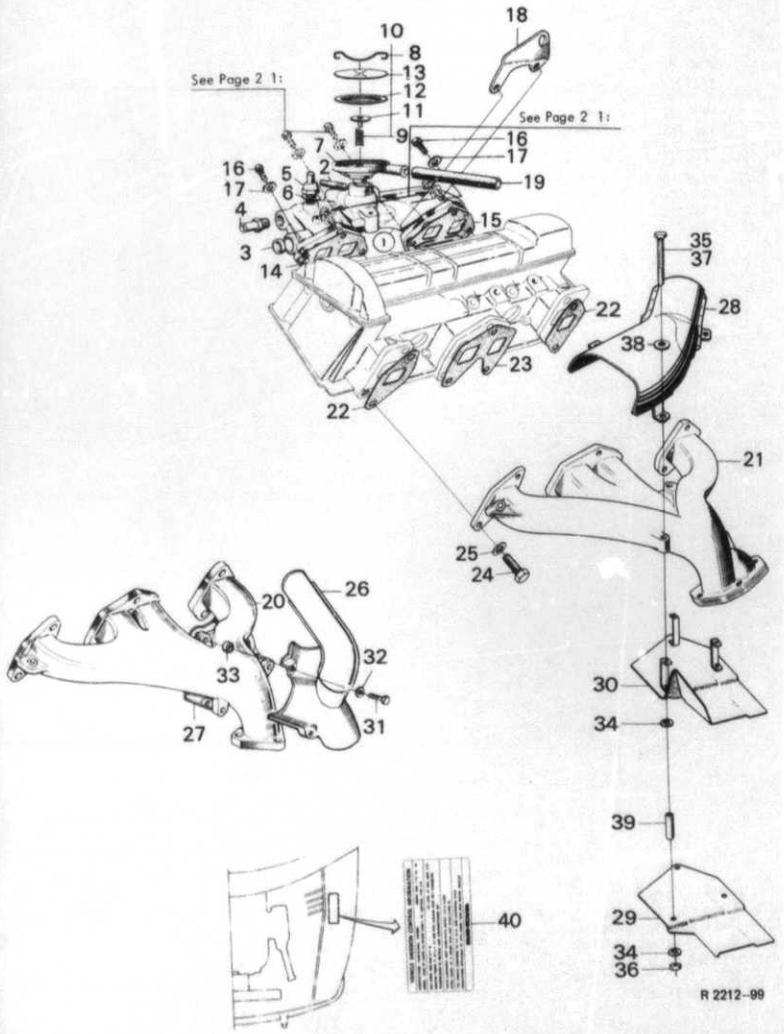
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4) Ch. –99.075.331. –91606152.
5) Ch. 99722000001–. 99726000001–.
6) Ch. –99722031968. –99726008665.
7) Ch. 99732000001–. 99736000001–.
8) Ch. –99732028846. –99736007624.
9) Manufactured of 8315673

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Pcs.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 03 612	1	Inlet manifold assy.	Insugningsrör kpl.	12)
1	83 11 797	1	Inlet manifold assy.	Insugningsrör kpl.	13)
2	83 03 638	4	. Stud	. Pinnskruv	
3	83 03 653	1	. Seal plug	. Tätningsplugg	
4	73 10 352	1	. Nipple	. Nippel	
5	83 03 679	1	. Non return valve	Backventil	
6	83 03 687	1	. Washer	. Bricka	
7	83 06 805	1	. Valve crankcase ventilation	. Ventil, vevhusventilation	
8	83 12 894	1	.. Yoke	.. Bygel	
9	83 12 902	1	.. Spring	.. Fjäder	
10	83 06 813	1	.. Repair kit	.. Reparationssats	
11	83 04 776	1	... Piston assy.	... Kolv kpl	
12	83 06 821	1	... Diaphragm	... Membran	
13	83 06 839	1	... Cover	... Lock	
14	83 03 703	1	Gasket	Packning	S
15	83 03 711	1	Gasket	Packning	S
16	79 03 172	2	Screw	Skruv	
17	83 03 398	2	Washer	Bricka	
18	83 76 618	1	Lifting eye	Lyftögla	2)
19	83 03 752	1	Hose	Slang	
20	83 03 794	1	Exhaust manifold	Avgassamlare	1)
20	83 08 686	1	Exhaust manifold	Avgassamlare	2, 4, 6, 8, 10)
21	83 10 187	1	Exhaust manifold	Avgassamlare	5, 7, 9, 11)
22	83 03 802	2	Gasket	Packning	S
23	83 03 810	1	Gasket	Packning	S
24	83 03 836	7	Screw	Skruv	
25	83 04 362	7	Washer	Bricka	
26	83 74 282	1	Preheater casing, upper	Förvärmarkåpa, övre	4, 6, 8, 10)
27	83 74 399	1	Preheater casing, lower	Förvärmarkåpa, undre	
28	83 17 711	1	Preheater casing, upper	Förvärmarkåpa, övre	5, 7, 9, 11) (8379703) *
29	83 81 790	1	Preheater casing lower	Förvärmarkåpa, undre	5, 7, 9, 11, 14)
30	83 12 936	1	Preheater casing, lower	Förvärmarkåpa, undre	15)
31	79 03 065	3	Screw	Skruv	4, 6, 8, 10)
32	79 10 540	3	Washer	Bricka	
33	83 74 936	3	Spacer sleeve	Distanshylsa	
34	80 29 969	6	Washer	Bricka	5, 7, 9, 11, 14)
35	79 03 115	3	Screw	Skruv	5, 7, 9, 11, 14)
36	79 14 690	3	Nut	Mutter	5, 7, 9, 11)
37	79 03 040	3	Screw	Skruv	15, 16)
37	80 19 978	3	Screw	Skruv	17)
38	80 29 951	1	Washer	Bricka	
39	83 81 808	3	Spacer sleeve	Distanshylsa	5, 7, 9, 11, 14)
40	83 80 727	1	Label, exhaust emission control device	Etikett, avgasreningssystem	Ch. 99.008.194-, USA.
40	83 82 376	1	Label, exhaust emission control device	Etikett, avgasreningssystem	3, 12) USA
40	83 82 962	1	Label, exhaust emission control device	Etikett, avgasreningssystem	3, 12) Engine 1.85 l, USA.
40	83 83 291	1	Label, exhaust emission control device	Etikett, avgasreningssystem	13, 16) Engine 1.85 l, USA.
40	83 84 935	1	Label, exhaust emission control device	Etikett, avgasreningssystem	17)

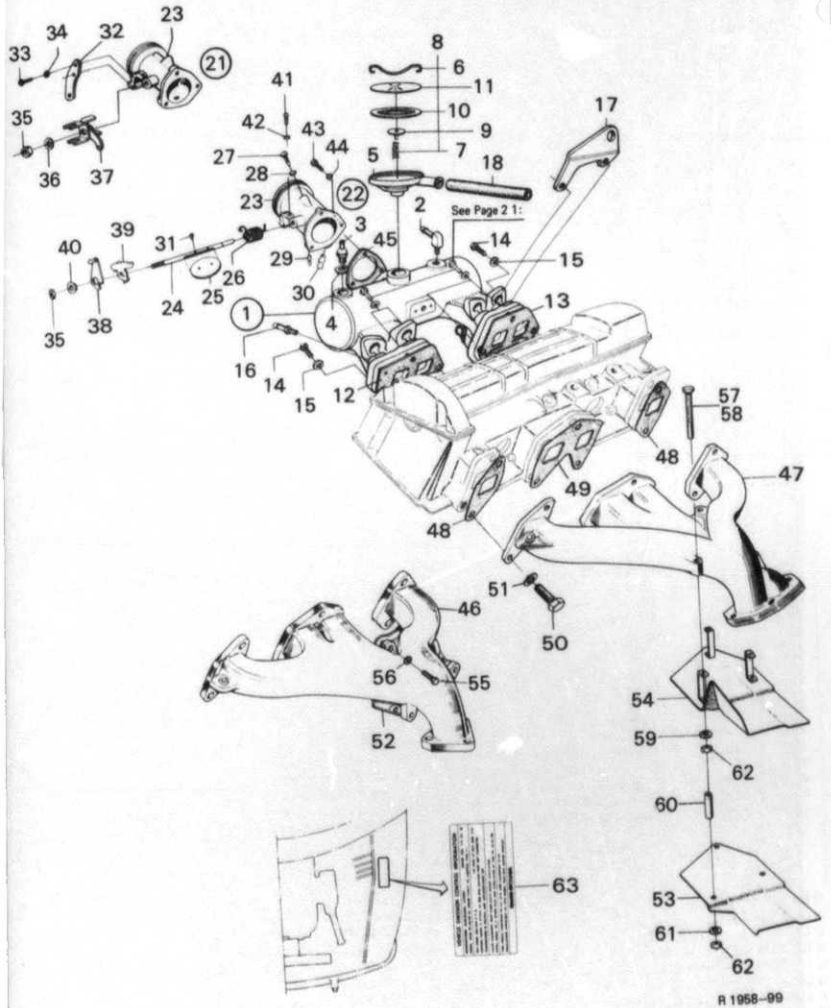
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2) Ch. 99.020.001–.
3) Ch. 99.050.001–, 91600001–.
4) Ch. –99.059.241. –91602617.
5) Ch. 99.059.242–, 91602618–.
6) Ch. –99.059.834. E.L.C.D.
7) Ch. 99.059.835–. E.L.C.D.
8) Ch. –99.060.424. –91602972. Engine 1.85 l.
9) Ch. 99.060.425–, 91602973–. Engine 1.85 l.
10) Ch. –99.060.445. –91602972. Engine 1.85 l. A.
11) Ch. 99.060.446–, 91602973–. Engine 1.85 l. A.
12) Ch. –99.075.331. –91606152.
13) Ch. 99722000001–, 99726000001–.
14) Ch. –99722025891. 15) Ch. 99722025892–. 16) Ch. –99722031968. 17) Ch. 99732000001–. } Engine 1.85 l.

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INLET- AND EXHAUST SYSTEM

Inlet manifold, throttle valve, exhaust manifold etc., fuel injection engine 1.7 and 1.85 l

INLOPPS- OCH AVGASSYSTEM

Insugningsrör, trottelspjäll, avgassamlare etc., bränsleinsprutningsmotor, 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 08 397	1	Inlet manifold assy.	Insugningsrör kpl.	1)
1	83 10 047	1	Intel manifold assy.	Insugningsrör kpl.	2)
2	83 76 345	1	. Nipple	. Nippel	
3	83 03 679	1	. Non return valve	. Backventil	
4	83 03 687	1	. Washer	. Bricka	
5	83 06 805	1	. Valve crankcase ventilation	. Ventil, vevhusventilation	
6	83 12 894	1	. . Yoke	. . Bygel	
7	83 12 902	1	. . Spring	. . Fjäder	
8	83 06 813	1	. . Repair kit	. . Reparationssats	
9	83 04 776	1	. . . Piston	. . . Kolv	S
10	83 06 821	1	. . . Diaphragm	. . . Membran	S
11	83 06 839	1	. . . Cover	. . . Lock	S
12	83 03 703	1	Gasket	Packning	S
13	83 03 711	1	Gasket	Packning	S
14	79 03 172	2	Screw	Skruv	
15	83 03 398	2	Washer	Bricka	
16	83 76 394	1	Nipple	Nippel	1)
17	83 76 618	1	Lifting eye	Lyftögla	
18	83 09 551	1	Hose	Slang	
21	83 76 386	1	Thottle valve assy.	Spjällhus kpl.	9) A.
21	83 07 902	1	Throttle valve assy.	Spjällhus kpl.	9) M. USA.
22	83 83 184	1	Throttle valve assy.	Spjällhus kpl.	10) Engine 1.85 l.
23	83 07 894	1	. Throttle housing	. Throttelhus	
24	83 07 928	1	. Throttle spindle	. Throttelaxel	
25	83 07 910	1	. Throttle	. Throttel	
26	83 07 944	1	. Torsion spring	. Vridfjäder	
27	83 07 936	1	. Adjustment screw	. Justerskruv	
28	79 04 139	1	. Lock nut	. Låsmutter	
29	83 08 363	1	. Nipple	. Nippel	
30	83 76 329	1	. Nipple	. Nippel	
31	79 29 441	2	. Screw	. Skruv	
32	89 16 439	1	. Bracket	. Fäste	Part of 8376386.
33	79 34 615	2	. Screw	. Skruv	
34	79 51 759	2	. Washer	. Bricka	
35	79 04 063	1	. Nut	. Mutter	
36	79 15 689	1	. Washer	. Bricka	
37	83 07 670	1	. Control	. Reglage	Part of 8376386, 8307902.
38	83 83 176	1	. Lever	. Hävarm	Part of 8383184.
39	83 82 392	1	. Stop plate	. Anslagsplatta	
40	83 82 384	1	. Bushing	. Bussning	
41	88 06 689	1	. Screw	. Skruv	
42	79 10 466	1	. Nut	. Mutter	
43	79 03 172	3	Screw	Skruv	
44	80 29 985	3	Washer	Bricka	
45	83 76 402	1	Gasket	Packning	
46	83 08 686	1	Exhaust manifold	Avgassamlare	3, 5, 7)
47	83 10 187	1	Exhaust manifold	Avgassamlare	4, 6, 8)
48	83 03 802	2	Gasket	Packning	S
49	83 03 810	1	Gasket	Packning	S
50	83 03 836	7	Screw	Skruv	
51	83 04 362	7	Washer	Bricka	
52	83 74 399	1	Preheater casing, lower	Förvärmarkåpa, undre	3, 5, 7)
53	83 81 790	1	Preheater casing, lower	Förvärmarkåpa, undre	4, 6, 8, 11)
54	83 12 936	1	Preheater casing, lower	Förvärmarkåpa, undre	12)
55	79 03 040	3	Screw	Skruv	3, 5, 7)
56	79 10 540	3	Washer	Bricka	

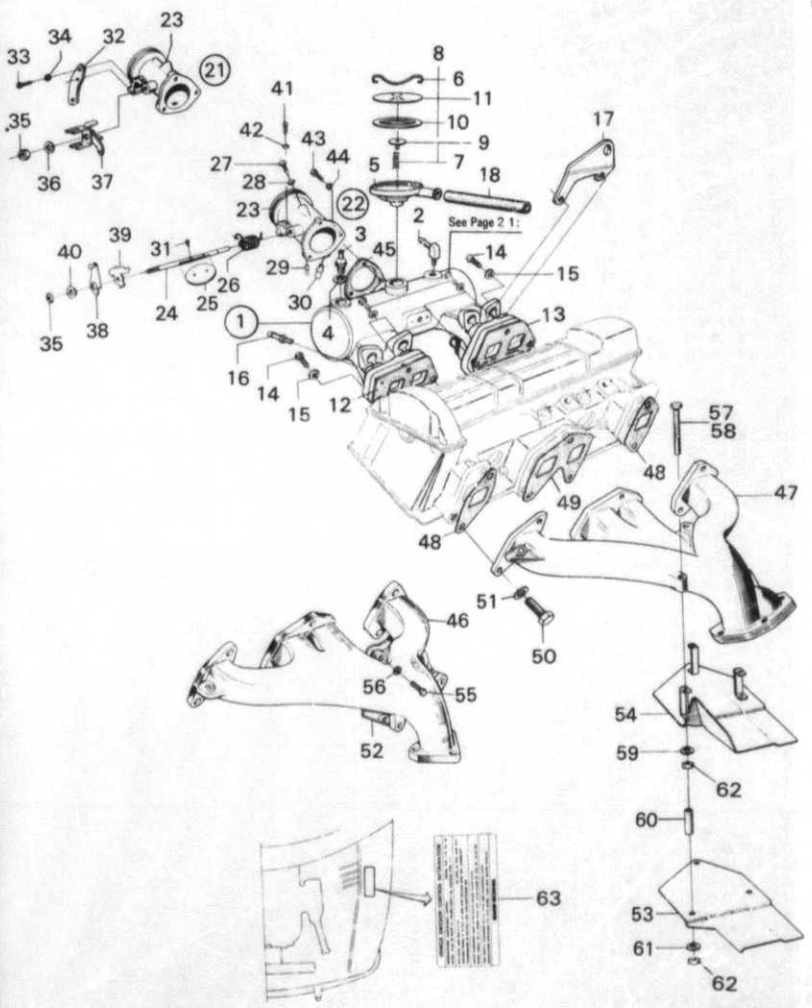
1) Ch. –99.043.053.
2) Ch. 99.050.001–.
3) Ch. –99.059.460. –91602617. M. USA.
4) Ch. 99.059.461–. 91602618–. M. USA.
5) Ch. –99.059.589. –91602617. A. USA.
6) Ch. 99.050.590–. 91602618–, A. USA.
7) Ch. –99.060.555. –91602972. Engine 1.85 l. A.
8) Ch. 99.060.556–. 91602973–. Engine 1.85 l. A.
9) Ch. –99.075.331. –91606152.
10) Ch. 99722000001–. 99726000001–.
11) Ch. –99722025891. Engine 1.85 l.
12) Ch. 99722025892–. Engine 1.85 l.

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INLET- AND EXHAUST SYSTEM 2 11:13
Inlet manifold, throttle valve, exhaust manifold etc., fuel injection engine, 1.7 and 1.85 l
INLOPPS- OCH AVGASSYSTEM D22
Insugningsrör, trottelspjäll, avgassamlare etc., bränsleinsprutningsmotor, 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
57	79 03 115	3	Screw	Skruv	4, 6, 8, 11)
58	79 03 040	3	Screw	Skruv	12)
59	80 29 969	3	Washer	Bricka	12) *
60	83 81 808	3	Spacer sleeve	Distanshylsa	4, 6, 8, 11)
61	80 29 969	3	Washer	Bricka	
62	79 14 690	3	Nut	Mutter	4, 6, 8)
63	83 80 735	1	Label, exhaust emission control device	Etikett, avgasreningssystem	1) USA
63	83 81 725	1	Label, exhaust emission control device	Etikett, avgasreningssystem	2, 9) A. USA
63	83 81 733	1	Label, exhaust emission control device	Etikett, avgasreningssystem	2, 9) Engine 1.85 l. A. USA
63	83 83 309	1	Label, exhaust emission control device	Etikett, avgasreningssystem	10, 13) Engine 1.85 l, USA
63	83 84 943	1	Label, exhaust emission control device	Etikett, avgasreningssystem	14)

1) Ch. –99.043.053.
2) Ch. 99.050.001–.
4) Ch. 99.059.461–, 91602618–. M. USA.
6) Ch. 99.059.590–, 91602618–, A. USA.
8) Ch. 99.060.556–, 91602973–, Engine 1.85 l. A.
9) Ch. –99.075.331. –91606152.
10) Ch. 99722000001–, 99726000001–.
11) Ch. –99722025891. Engine 1.85 l.
12) Ch. 99722025892–. Engine 1.85 l.
13) Ch. –99722031968.
14) Ch. 99732000001–, 99736000001–.

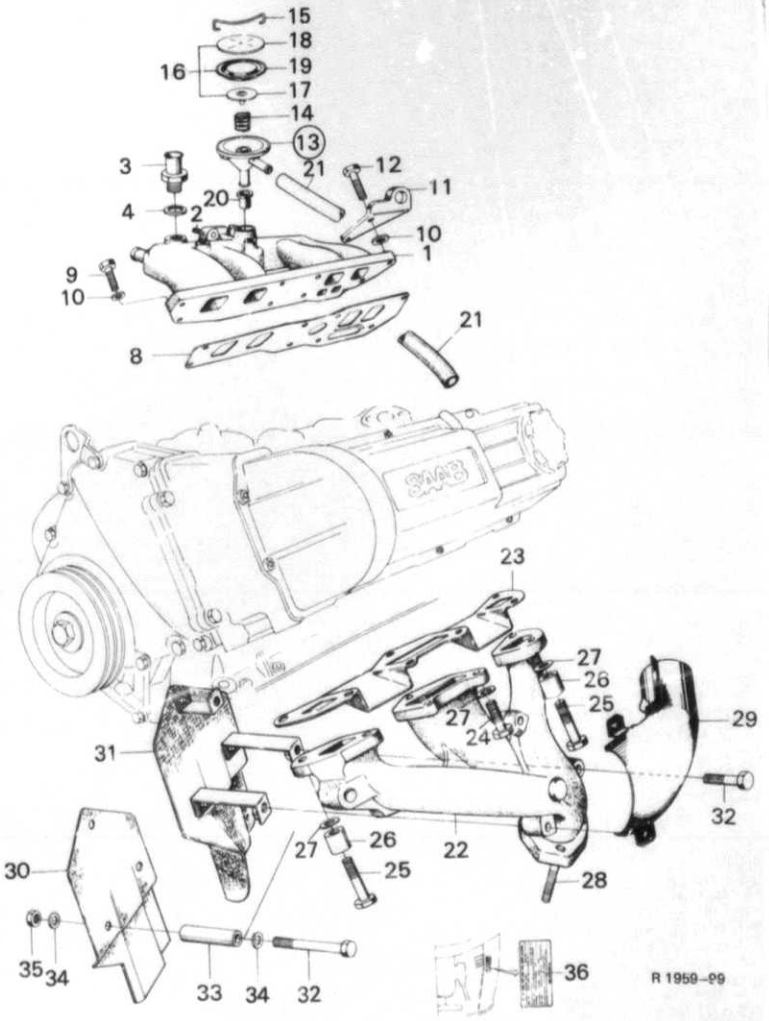
99 M 69–73
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genuine spare parts
original reservdelar

INLET- AND EXHAUST SYSTEM
Inlet manifold, exhaust manifold, preheater casing, etc., carb. engine 2.0 l

INLOPPS- OCH AVGASSYSTEM
Insugningsrör, avgassamlare, förvärmarkåpa, etc., förgasarmotor 2,0 l

2 11-21

D24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 48 468	1	Inlet manifold	Insugningsrör	3)
2	80 05 951	4	Screw	Skruv	
3	83 48 542	1	Nipple	Nippel	
4	83 24 865	1	Gasket	Packning	
8	83 48 526	1	Gasket	Packning	S
9	80 83 933	6	Screw	Skruv	
10	80 29 985	8	Washer	Bricka	
11	83 50 050	1	Lifting eye	Lyftögla	
12	80 83 941	2	Screw	Skruv	
13	83 49 979	1	Air valve assy.	Luftventil kpl.	
14	83 12 902	1	. Return spring	. Returfjäder	
15	83 12 894	1	. Lock spring	. Låsfjäder	
16	83 06 813	1	. Repair kit	. Reparationssats	
17	83 04 776	1	. . Piston	. . Kolv	
18	83 06 839	1	. . Cover	. . Lock	
19	83 06 821	1	. . Diaphragm	. . Membran	
20	83 47 569	1	Bushing	Bussning	
21	83 50 233	1	Hose, air valve – valve cover	Slang, luftventil – ventilkåpa	
22	83 52 023	1	Exhaust manifold	Avgassamlare	7)
23	83 49 045	1	Gasket	Packning	S
24	80 83 164	3	Screw	Skruv	
25	80 84 154	4	Screw	Skruv	
26	83 53 054	4	Spacer sleeve	Distanshylsa	
27	80 73 108	7	Washer	Bricka	
28	80 00 580	4	Screw	Skruv	
29	83 17 711	1	Preheater casing, upper	Förvärmarkåpa, övre	
30	83 81 790	1	Preheater casing, lower	Förvärmarkåpa, undre	1)
31	83 12 944	1	Preheater casing, lower	Förvärmarkåpa, undre	2)
32	79 03 115	3	Screw	Skruv	1)
32	79 03 040	3	Screw	Skruv	2, 5)
32	80 19 978	3	Screw	Skruv	6)
33	83 81 808	3	Spacer sleeve	Distanshylsa	1)
34	80 29 969	6	Washer	Bricka	1)
35	79 14 690	3	Nut	Mutter	
36	83 84 935	1	Label, exhaust emission control device	Etikett, avgasreningssystem	4) CM. USA

1)Ch.–99722025903.–99726007156.
2)Ch.99722025904–. 99726007157–.
3)Superseeded by 8357743+8357618+8347569
4)Ch.99732000001–.
5)Ch. –99732000757.
6)Ch. 99732000758–.

7) Superseeded by 8319402+8083131+8358129

99 M 69–73

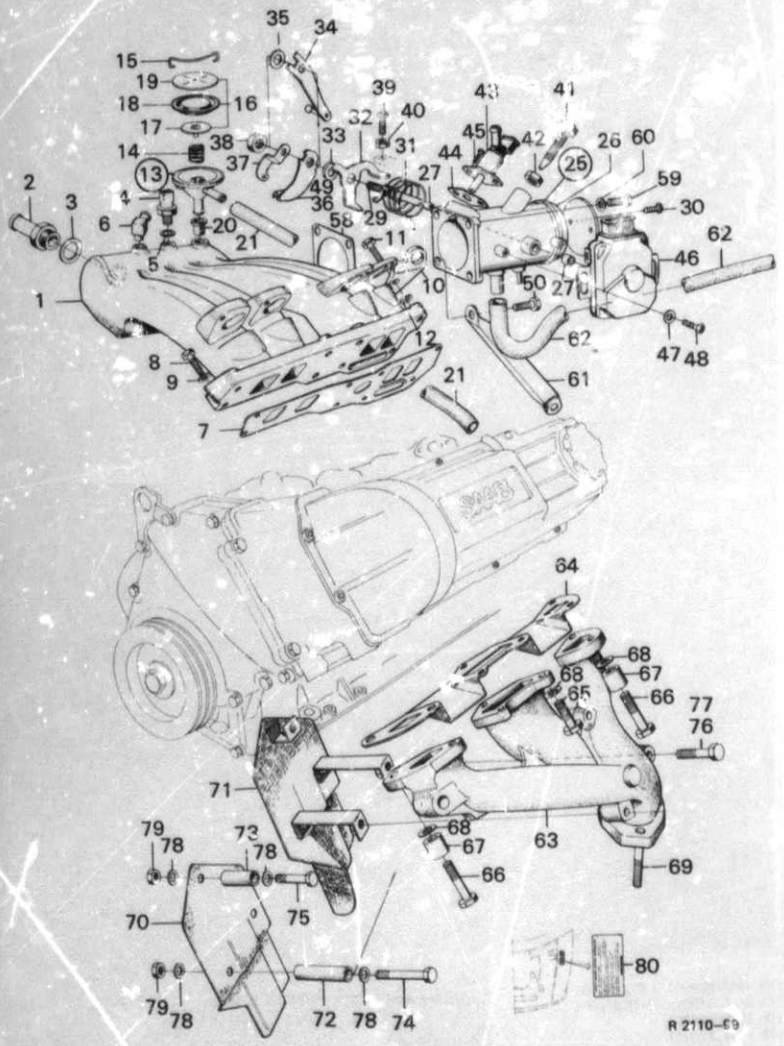
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INLET- AND EXHAUST SYSTEM 2 11:31
Inlet manifold, throttle valve, exhaust manifold etc., fuel injection engine, 2.0 l **E2**
INLOPPS- OCH AVGASSYSTEM
Insugningsrör, trottelspjäll, avgassamlare etc., bränsleinsprutningsmotor, 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 48 435	1	Inlet manifold	Insugningsrör	
2	83 48 542	1	Nipple	Nippel	
3	83 24 865	1	Gasket	Packning	
4	83 76 113	1	Temperature sensor	Temperaturgivare	
5	83 48 856	1	Gasket	Packning	
6	83 76 345	1	Nipple	Nippel	
7	83 48 518	1	Gasket	Packning	
8	80 83 933	6	Screw	Skruv	
9	80 29 985	6	Washer	Bricka	
10	83 50 050	1	Lifting eye	Lyftögla	
11	80 83 941	2	Screw	Skruv	
12	80 29 985	2	Washer	Bricka	
13	83 49 979	1	Air valve assy.	Luftventil kpl.	
14	83 12 902	1	. Return spring	. Returfjäder	
15	83 12 894	1	. Lock spring	. Låsfjäder	
16	83 06 813	1	. Repair kit	. Reparationssats	
17	83 04 776	1	.. Piston	.. Kolv	
18	83 06 821	1	.. Diaphragm	.. Membran	
19	83 06 839	1	.. Cover	.. Lock	
20	83 47 569	1	Bushing	Bussning	
21	83 50 241	1	Hose	Slang	
25	83 48 740	1	Throttle valve housing assy.	Spjällhus kpl.	3)
25	83 52 775	1	Throttle valve housing assy.	Spjällhus kpl.	4, 7) A.
25	83 54 821	1	Throttle valve housing assy.	Spjällhus kpl.	4, 10) M.
26	83 48 757	1	. Throttle valve housing with bushings	. Spjällhus med bussningar	8)
26	83 53 450	1	. Throttle valve housing with bushings	. Spjällhus med bussningar	9)
27	83 48 641	2	.. Bushings	.. Bussningar	
28	83 48 665	1	. Throttle valve	. Spjäll	8)
28	83 53 484	1	. Throttle valve	. Spjäll	9)
29	83 48 658	1	. Shaft	. Axel	8)
29	83 53 492	1	. Shaft	. Axel	9)
30	80 59 073	2	. Screw	. Skruv	Part of 8348740
31	83 07 944	1	. Spring	. Fjäder	
32	83 48 674	1	. Lever	. Hävarm	
33	83 48 682	1	. Bushing	. Bussning	Part of 8348740
34	83 48 690	1	. Lever	. Hävarm	
35	83 48 724	3	. Washer	. Bricka	Part of 8352775
36	83 15 756	1	. Cam plate	. Kamskiva	Part of 8353443
36	83 57 139	1	. Cam plate	. Kamskiva	Part of 8352775, 8353443
37	83 13 861	1	. Lever	. Hävarm	
38	80 74 106	1	. Nut	. Mutter	
39	80 59 412	1	. Screw	. Skruv	
40	80 50 593	1	. Nut	. Mutter	
41	83 48 633	1	. Screw	. Skruv	8)
41	83 53 567	1	. Screw	. Skruv	9)
42	80 73 942	1	. Nut	. Mutter	8)
42	80 50 601	1	. Nut	. Mutter	9)
43	83 48 765	1	. Start valve	. Startventil	
44	83 76 352	1	. Gasket	. Packning	
45	80 59 388	2	. Screw	. Skruv	
46	83 50 696	1	. Throttle valve switch	. Luftspjällskontakt	
47	80 29 936	2	. Washer	. Bricka	
48	80 59 230	2	. Screw	. Skruv	

3) Ch. –99722031968. –99726008665.
4) Ch. 99732000001–. 99736000001–.
7) Engine –BE20P02 2735.
8) Engine –BE20P01 6230. –BE20P02 2735.
9) Engine BE20P01 6231–. BE20P02 2736–.
10) For cars with automatic transmission cam plate 8357139 shall be replaced by cam plate 8315756.

99 M 69–73

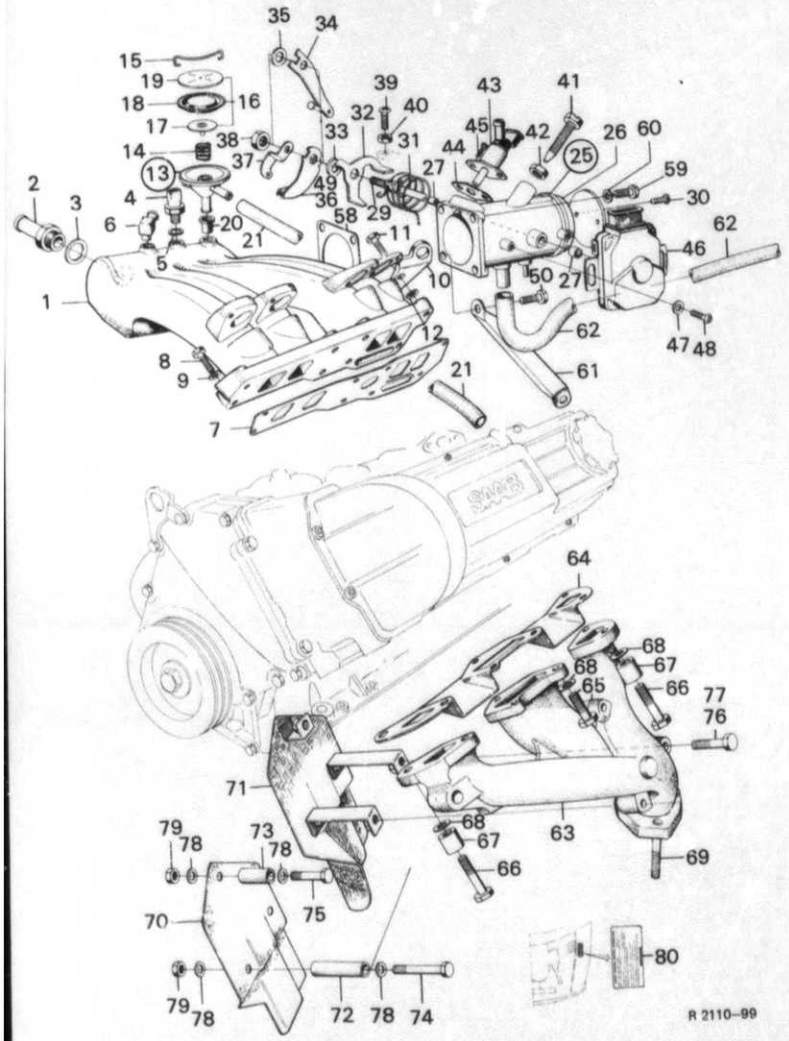
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INLET- AND EXHAUST SYSTEM

Inlet manifold, throttle valve, exhaust manifold etc., fuel injection engine, 2.0 l

INLOPPS- OCH AVGASSYSTEM

Insugningsrör, trottelhus, avgassamlare etc., bränsleinsprutningsmotor, 2.0 l

2 11:33

E4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
49	83 15 756	1	Cam plate	Kamskiva	11) A
58	83 48 823	1	Gasket	Packning	
59	80 82 950	4	Screw	Skruv	
60	80 29 985	3	Washer	Bricka	
61	83 50 746	1	Support, throttle valve – oil pump	Stöd, spjällhus – oljepump	
62	83 50 274	1	Hose, valve housing – thermostat valve	Slang, spjällhus – termostatventil	
63	83 52 023	1	Exhaust manifold	Avgassamlare	
64	83 49 045	1	Gasket	Packning	
65	80 83 164	3	Screw	Skruv	
66	80 84 154	4	Screw	Skruv	
67	83 53 054	4	Spacer sleeve	Distanshylsa	
68	80 73 108	7	Washer	Bricka	
69	80 00 580	4	Screw	Skruv	
70	83 81 790	1	Preheater casing, lower	Förvärmarkåpa, undre	1)
71	83 12 944	1	Preheater casing, lower	Förvärmarkåpa, undre	2)
72	83 13 207	2	Spacer sleeve	Distanshylsa	1) EM.
73	83 84 810	1	Spacer sleeve	Distanshylsa	
74	79 03 149	2	Screw	Skruv	
75	79 03 081	1	Screw	Skruv	
76	79 03 040	1	Screw	Skruv	2, 5)
77	80 19 978	3	Screw	Skruv	6)
78	80 29 969	6	Washer	Bricka	1)
79	79 14 690	3	Nut	Mutter	5)
80	83 84 943	1	Label, exhaust emission control device	Etikett, avgasreningssystem	4) USA

1) Ch. –99722025902. –99726007156.
2) Ch. 99722025904–. 99726007157–.
4) Ch. 99732000001–. 99736000001–.
5) Ch. –99732000757.
6) Ch. 99732000758–.
11) To be used in place of cam plate 8313413 on automatic transmission.

99 M 69–73

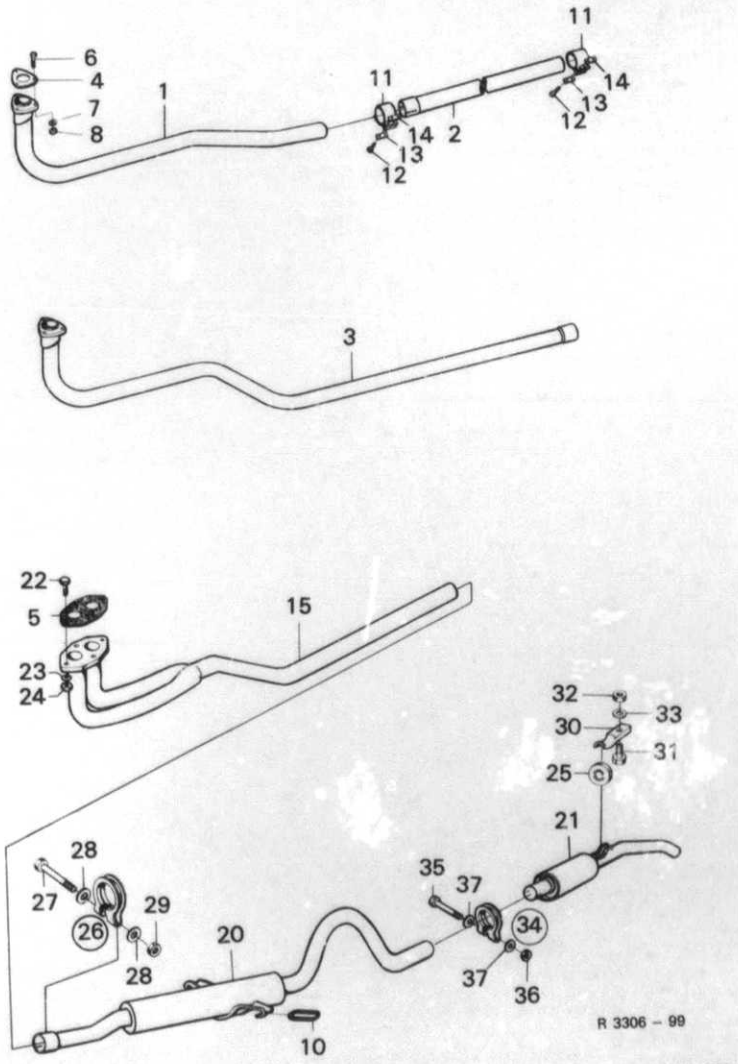
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 70 520	1	Muffler, front	Ljuddämpare, främre	1, 3, 5, 7, 9, 11, 13)
2	83 84 885	1	Exhaust pipe, center	Avgasrör, mittre	1, 3, 5, 7, 9, 11, 13)
3	83 26 126	1	Front pipe	Främre rör	Alt. to 8370520, 8384885
4	83 70 033	1	Gasket	Packning	1, 3, 5, 7, 9, 11, 13) S
5	83 80 586	1	Gasket	Packning	2, 4, 6, 8, 10, 12, 14) S
6	79 03 198	3	Screw	Skruv	1,3, 5, 7, 9, 11, 13)
6	79 03 198	4	Screw	Skruv	2, 4, 6, 8, 10, 12, 14, 15)
7	79 10 557	3	Washer	Bricka	1, 3, 5, 7, 9, 11, 13)
7	79 10 557	4	Washer	Bricka	2, 4, 6, 8, 10, 12, 14, 15)
8	79 14 708	3	Nut	Mutter	1, 3, 5, 7, 9, 11, 13)
8	79 14 708	4	Nut	Mutter	2, 4, 6, 8, 10, 12, 14, 15)
10	83 70 595	2	Rubber suspension	Gummiupphängning	S
11	83 70 322	3	Clamp	Klamma	S
12	79 03 172	6	Screw	Skruv	S 1, 3, 5, 7, 9, 11, 13)
13	71 89 061	3	Plate washer	Plåtbricka	S
14	71 89 079	3	Plate nut	Plåtmutter	S
15	83 14 775	1	Exhaust pipe, front	Avgasrör, främre	2,4,6,8,10,12,14) (8384828)*
20	83 26 142	1	Muffler, front	Ljuddämpare, främre	16) *
21	83 18 545	1	Muffler, rear	Ljuddämpare, bakre	16) *
22	80 83 958	4	Screw	Skruv	Engine 2.0 l.
23	79 16 505	4	Washer	Bricka	
24	79 67 870	4	Nut	Mutter	
24	79 65 767	4	Nut	Mutter	
25	83 20 207	1	Rubber suspension	Gummiupphängning	S
26	83 84 323	1	Clamp assy.	Klamma kpl.	S
27	80 84 006	1	. Screw	. Skruv	
28	80 29 985	2	. Washer	. Bricka	S
29	80 73 942	1	. Nut	. Mutter	
30	83 84 844	1	Suspension yoke	Upphängningsbygel	S
31	80 82 935	1	Screw	Skruv	S
32	79 65 767	1	Nut	Mutter	S
33	80 29 985	1	Washer	Bricka	
34	83 26 522	1	Clamp assy.	Klamma kpl.	
35	80 83 990	1	. Screw	. Skruv	
36	80 73 942	1	. Nut	. Mutter	
37	80 29 985	2	. Washer	. Bricka	
	83 88 530	1	Clamp kit, exhaust pipe	Klamsats, avgasrör	1, 3, 7, 9, 11, 13)
	83 89 496	1	Mounting kit, mufflers	Monteringssats, ljuddämpare	
	83 89 819	1	Kit, rear muffler	Sats, bakre ljuddämpare	

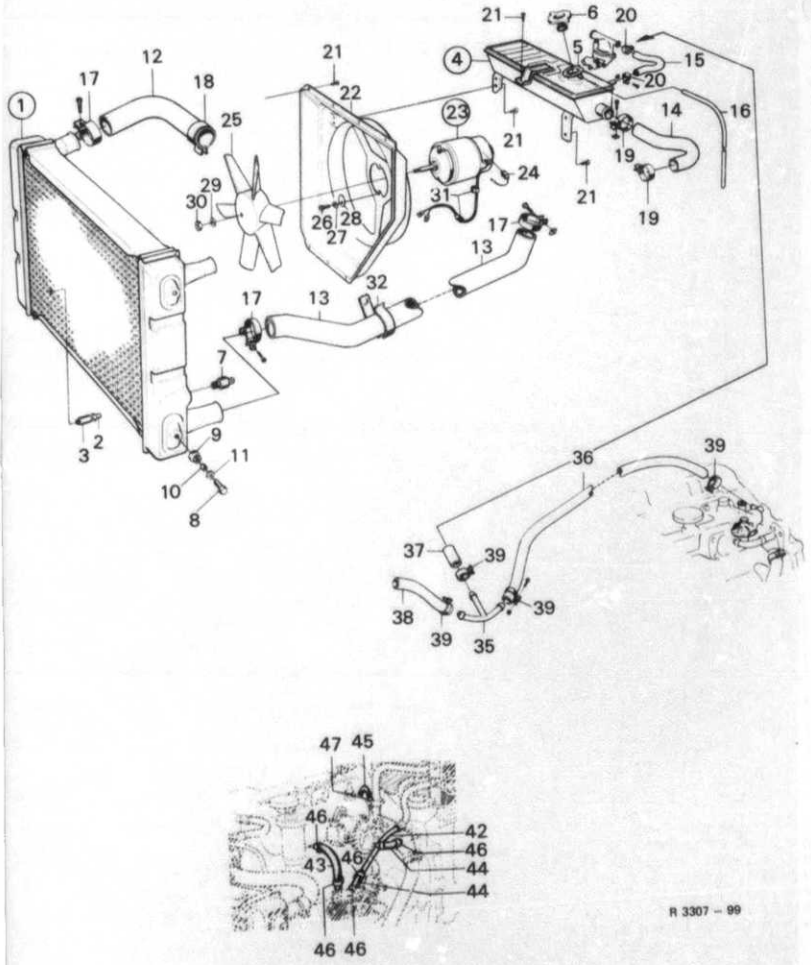
1) Ch. –99.059.241. –91602617.
2) Ch. 99.059.242–. 91602618–.
3) Ch. –99.058.460. –91602617. EM. USA.
4) Ch. 99.059.461–. 91602618–. EM. USA.
5) Ch. –99.059.589. –91602617. EA. USA.
6) Ch. 99.059.590–. 91602618–. EA. USA.
7) Ch. –99.059.834. –91602617. E.L.C.D.
8) Ch. 99.059.835–. 91602618–. E.L.C.D.
9) Ch. –99.060.424. –91602972. Engine 1.85 l.
10) Ch. 99.060.425–. 91602973–. Engine 1.85 l.
11) Ch. –99.060.445. –91602972. Engine 1.85 l. CA.
12) Ch. 99.060.446–. 91602973–. Engine 1.85 l. CA.
13) Ch. –99.060.555. –91602972. Engine 1.85 l. EA.
14) Ch. 99.060.556–. 91602973–. Engine 1.85 l. EA.
15) Ch. –99722012427. –99726004811.
16) Manufactured in accordance with the California exhaust system certification regulations.

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R 3307 – 99

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COOLING SYSTEM
Radiator, fan and connections, up to and incl. model 1970
KYLSYSTEM
Kylare, fläkt och förbindningar, t.o.m. modell 1970

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 89 736	1	Radiator assy.	Kylare kpl.	
2	83 28 916	1	. Drain cock	. Avtappningskran	
3	83 31 100	1	. O-ring	. O-ring	
2	83 18 304	1	.Drain cock	.Avtappningskran	
4	83 72 328	1	Tank assy, upper	Tank kpl., övre	
5	88 06 424	1	. Filler neck	. Påfyllningsstuds	
6	83 72 856	1	Pressure filler cap	Trycklock	
7	83 17 802	1	Thermo-contact	Termokontakt	
8	80 82 919	4	Screw	Skruv	
9	73 11 244	4	Rubber bushing	Gummibussning	
10	73 11 251	4	Spacer sleeve	Distanshylsa	
11	73 11 764	4	Washer	Bricka	
12	83 72 278	1	Water hose	Vattenslang	
13	83 72 286	1	Water hose	Vattenslang	
14	83 72 294	1	Water hose	Vattenslang	
15	83 72 617	1	Water hose	Vattenslang	
16	83 72 468	1	Drain hose	Dräneringsslang	
17	79 51 916	3	Hose clamp	Slangklamma	
18	79 51 908	1	Hose clamp	Slangklamma	
19	79 51 890	2	Hose clamp	Slangklamma	
20	79 63 507	2	Hose clamp	Slangklamma	
21	79 22 719	9	Screw	Skruv	
22	83 83 853	1	Fan housing	Fläktkåpa	
23	83 80 016	1	Fan motor assy.	Fläktmotor kpl.	
24	86 05 040	2	. Carbon-brush	. Kolborste	
25	83 72 500	1	Fan	Fläkt	
26	79 34 755	2	Screw	Skruv	
27	79 15 564	2	Washer	Bricka	
28	83 72 674	2	Washer	Bricka	
29	80 29 969	1	Washer	Bricka	
30	79 14 690	1	Nut	Mutter	
31	79 33 443	2	Cable clip	Kabelclip	
32	83 08 058	1	Hose holder	Slanghållare	
35	83 78 903	1	Branch pipe	Grenrör	S
36	83 79 091	1	Hose	Slang	S
37	83 79 216	1	Hose	Slang	1)
38	83 79 224	1	Hose	Slang	
39	79 63 499	4	Hose clamp	Slangklamma	
42	83 76 279	1	Branch pipe	Grenrör	
43	83 76 568	1	Water hose	Vattenslang	
44	83 76 584	2	Extension hose	Skarvslang	Fuel injection engine.
45	83 76 592	1	Water hose	Vattenslang	
46	79 63 531	6	Hose clamp	Slangklamma	S
47	79 63 515	2	Hose clamp	Slangklamma	

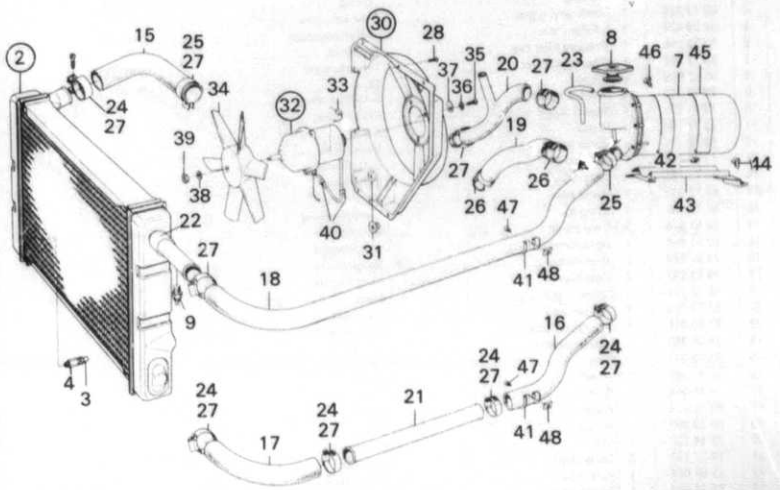
1) Ch. 99.008.194– USA Emission control.

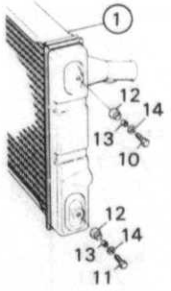
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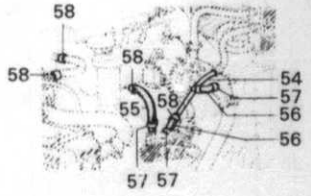
0	General, Numerical index, Compiete sets	1-A04
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Oct. 1976

SAAB

ger uine spare parts
original reservdelar

COOLING SYSTEM 2 13:7
Radiator, fan and connections, as from model 1971
KYLSYSTEM E10
Kylare, fläkt och förbindningar, fr.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 89 744	1	Radiator assy.	Kylare kpl.	6)
2	83 89 751	1	Radiator assy.	Kylare kpl.	7)
3	83 28 916	1	. Drain cock	. Avtappningskran	
4	83 31 100	1	. O-ring	. O-ring	
3	93 18 304	1	.Drain cock	.Avtappningskran	
7	83 81 840	1	Tank, upper	Tank, övre	6) E
7	83 84 612	1	Tank, upper	Tank, övre	
8	88 07 984	1	Pressure filler cap	Tryckkock	18)
9	83 17 802	1	Thermo-contact	Termokontakt	
10	79 35 893	4	Screw	Skruv	2)
10	80 82 919	3	Screw	Skruv	3)
11	79 03 172	1	Screw	Skruv	3, 6)
12	73 11 244	4	Rubber bushing	Gummibussning	
13	73 11 251	4	Spacer sleeve	Distanshylsa	
14	73 11 764	4	Washer	Bricka	
15	83 72 278	1	Water hose	Vattenslang	20)
15	83 83 028	1	Water hose	Vattenslang	21)
16	83 72 807	1	Water hose	Vattenslang	6)
16	83 82 871	1	Water hose	Vattenslang	7, 9)
17	83 72 823	1	Water hose	Vattenslang	6)
17	83 82 889	1	Water hose	Vattenslang	7, 9)
18	83 13 199	1	Water hose	Vattenslang	10)
19	83 72 799	1	Water hose	Vattenslang	16)
19	83 81 857	1	Water hose	Vattenslang	6) E
20	83 12 472	1	Water hose	Vattenslang	8, 16, 21)
20	83 12 472	1	Water hose	Vattenslang	17, 20)
20	83 14 569	1	Water hose	Vattenslang	17, 21)
21	83 72 815	1	Extension pipe	Skarvrör	9)
22	83 83 945	1	Rubber ring	Gummiring	7)
23	83 72 831	1	Drain hose	Dräneringsslang	
24	79 51 916	5	Hose clamp	Slangklamma	6)
25	79 51 908	1	Hose clamp	Slangklamma	
26	79 51 890	2	Hose clamp	Slangklamma	
27	79 03 564	8	Hose clamp	Slangklamma	7, 9)
27	79 63 564	6	Hose clamp	Slangklamma	10)
28	79 22 719	7	Screw	Skruv	14)
28	79 22 727	6	Screw	Skruv	15)
30	83 83 853	1	Fan housing	Fläktkåpa	Ch. 99.043053–99.075.331. 90601640–91606152.
30	83 83 002	1	Fan housing	Fläktkåpa	7, 14)
30	83 84 166	1	Fan housing assy.	Fläktkåpa kpl.	8) Ch. 99722030121– 9732038500 9736002451–9973609670.
30	83 19 931	1	Fan housing assy.	Fläktkåpa kpl.	Ch. 99732038501–. 9736009671–.
31	83 84 174	1	. Bushing	. Bussning	8, 15)
32	83 80 016	1	Fan motor	Fläktmotor	6)
32	85 10 562	1	Fan motor	Fläktmotor	7)
33	86 05 040	2	. Carbon-brush	. Kolborste	
34	83 72 500	1	Fan	Fläkt	6)
34	83 82 764	1	Fan	Fläkt	7, 14)

2) Ch. –99.053.241, –91602617.
3) Ch. 99.053.242–, 91602618–.
6) Ch. –99.075.331, –91606152.
7) Ch. 99722000001–, 99726000001–.
8) Ch. 90722012833–, EMS.
9) Ch. –99722027657, –99726007617.
10) Ch. 99722027658–, 99726007618–.
14) Ch. –99722030120.
15) Ch. 99722030121–.
16) Ch. –99722031968, –99726008665.
17) Ch. 99732000001–, 99736000001–.
18) Ch. –99732031902, –99736007328.
19) Ch. 99732031903–, 99736007329–.
20) Engine 1.85 l.
21) Engine 2.0 l.

99 M 69–73

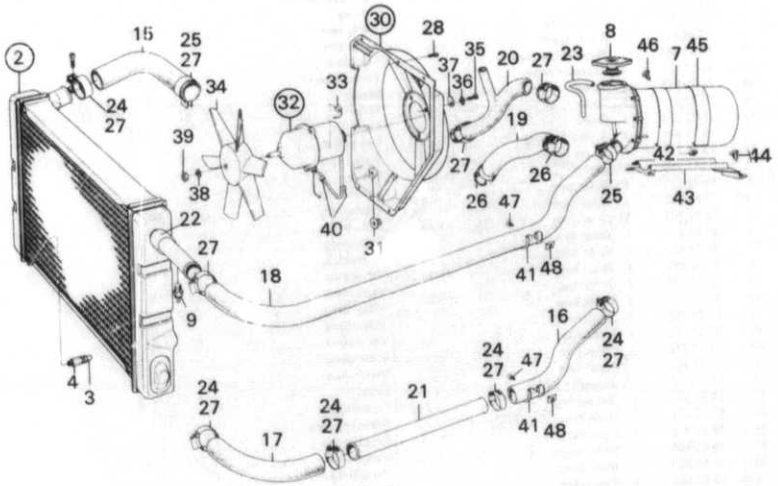
Febr. 1978

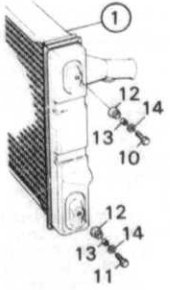
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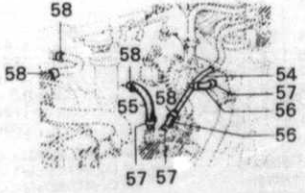
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SAAB genuine spare parts original reservdelar

COOLING SYSTEM 2 139
Radiator, fan and connections, as from model 1971
KYLSYSTEM E12
Kylare, fläkt och förbindningar, fr.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
34	83 30 896	1	Fan	Fläkt	15) *
35	79 34 755	2	Screw	Skruv	6)
36	79 15 564	2	Washer	Bricka	6)
35	79 34 755	3	Screw	Skruv	7, 14)
35	79 34 763	3	Screw	Skruv	8, 15)
36	79 15 564	3	Washer	Bricka	7)
37	83 72 674	2	Washer	Bricka	6)
38	80 29 969	1	Washer	Bricka	
39	79 14 690	1	Nut	Mutter	
40	79 33 443	2	Cable clip	Kabelclip	14)
40	71 55 500	1	Cable clip	Kabelclip	8, 15)
41	83 72 865	1	Hose holder	Slanghållare	
42	79 35 786	1	Nut	Mutter	11)
43	83 72 773	1	Bracket	Hållare	
44	79 46 734	4	Screw	Skruv	
45	83 72 781	2	Strap	Spännband	
46	79 22 933	2	Screw	Skruv	
47	79 22 727	1	Screw	Skruv	
48	79 19 574	1	Clip	Clip	
54	83 76 279	1	Branch pipe	Grenrör	
55	83 76 568	1	Water hose	Vattenslang	1) Engine 1.7 and 1.85 l.
56	83 76 584	1	Extension hose	Skarvslang	1) Engine 1.7 and 1.85 l.
57	79 63 531	6	Hose clamp	Slangklamma	1) Engine 1.7 and 1.85 l.
58	79 51 908	2	Hose clamp	Slangklamma	1) Engine 1.7 and 1.85 l.

1) E.
5) Ch. –99.075.331. –91606152.
7) Ch. 99722000001–. 99726000001–.
8) Ch. 99722012633–. EMS.
11) Ch. –99722030120. engine 1.85 l.
14) Ch. –99722030120.
15) Ch. 99722030121–.

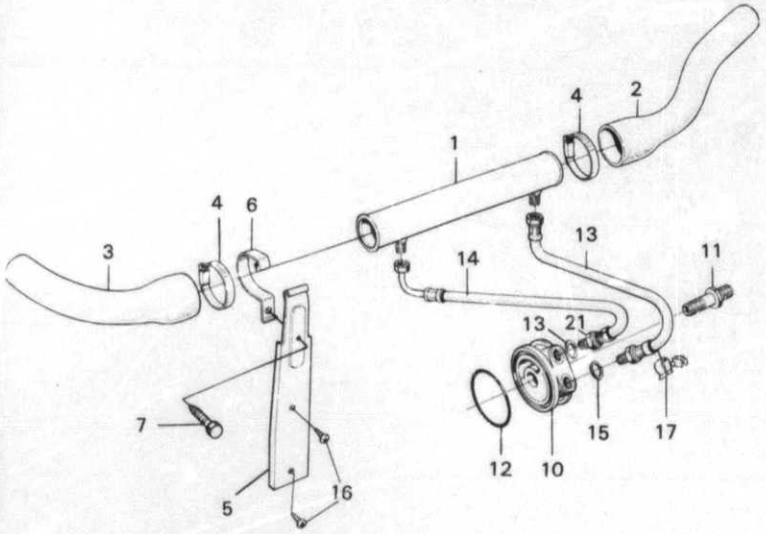
99 nl 69–73
Febr. 1979

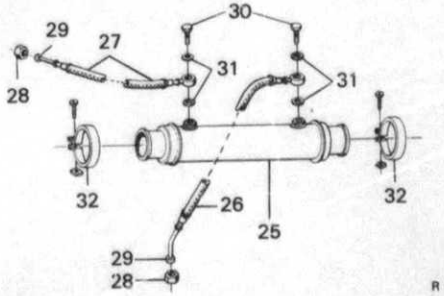
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 14 338	1	Oil cooler	Oljekylare	S
2	83 14 312	1	Water hose	Vattenslang	S
3	83 14 320	1	Water hose	Vattenslang	S
4	79 63 598	2	Hose clamp	Slangklamma	S
5	83 18 776	1	Bracket, oil cooler	Fäste, oljekylare	S
6	83 14 437	1	Clamp	Klamma	S
7	79 22 438	1	Screw	Skruv	S
10	83 14 445	1	Adapter	Adapter	S
11	83 14 452	1	Screw	Skruv	S
12	79 67 912	1	O-ring	O-ring	S
13	83 14 403	1	Oil hose	Oljeslang	S
14	83 14 411	1	Oil hose	Oljeslang	S 1)
15	83 14 395	2	Sealing ring	Tätningsring	S
16	79 22 495	2	Screw	Skruv	S
17	83 15 343	1	Clip clamp	Clipsklamma	S
25	83 44 301	1	Oil cooler	Oljekylare	S
26	87 05 071	1	Hose	Slang	S
27	87 05 089	1	Hose	Slang	S
28	87 05 097	2	Nut	Mutter	S
29	87 05 105	2	Ring	Konring	S
30	87 05 113	2	Screw	Skruv	S
31	87 05 121	4	Washer	Bricka	S
32	79 51 916	2	Hose clamp	Slangklamma	S
	83 88 811	1	Kit, engine oil cooler	Sats, motoroljekylare	Special markets only

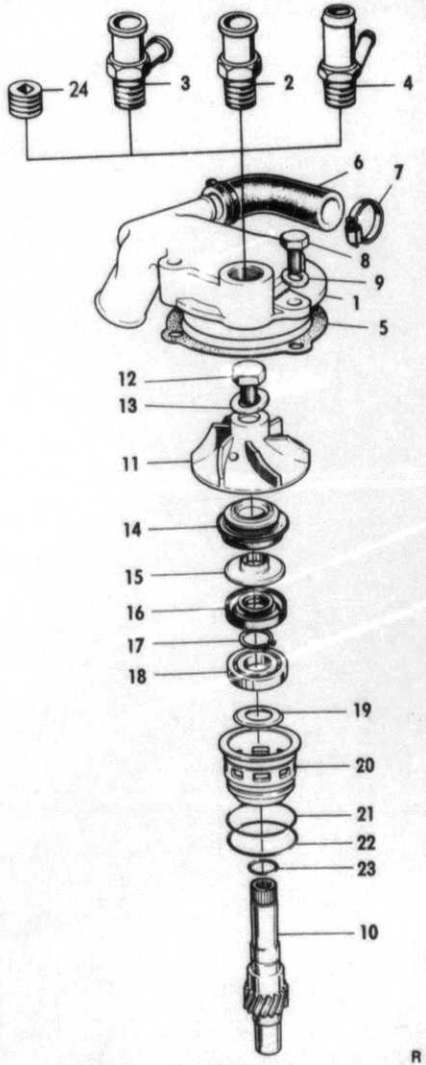
1) Superseeded by 8321233+8321225

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R 2112–99

Oct. 1976

SAAB

genuine spare parts
original reservdelar

COOLING SYSTEM
Water pump, engine 1,7 and 1.85 l
KYLSYSTEM
Vattenpump, motor 1,7 och 1,85 l

E16

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 04 339	1	Cover	Lock	2)
1	83 09 718	1	Cover	Lock	3)
2	73 10 352	1	Nipple	Nippel	
2	73 10 352	1	Nipple	Nippel	3) Fuel injection engine.
3	83 79 489	1	Nipple	Nippel	1) S
4	83 76 444	1	Nipple	Nippel	2) Fuel injection engine.
5	83 04 347	X	Gasket 0.010"	Packning 0,010"	S
5	83 04 735	X	Gasket 0.020"	Packning 0,010"	S
5	83 04 743	X	Gasket 0.030"	Packning 0,030"	S
6	83 03 976	1	By-pass hose	By-passlang	
7	79 63 531	2	Hose clamp	Slangklamma	
8	79 00 160	3	Screw	Skruv	
9	83 03 398	3	Washer	Bricka	
10	83 04 180	1	Shaft	Axel	S
11	83 04 289	1	Impeller	Skovelhjul	S
12	83 04 313	1	Screw	Skruv	S
13	83 12 639	1	Washer	Bricka	S
14	83 04 271	1	Seal	Tätning	S
15	83 04 263	1	Thrower	Bricka	S
16	83 04 255	1	Seal ring	Tätningsring	S
17	80 47 722	1	Circlip	Låsring	S (8304222) *
18	83 04 206	1	Bearing	Lager	S
19	83 04 214	1	Oil thrower ring	Avkastarring	S
20	83 04 198	1	Bearing and seal housing	Lager och tätningshus	S
21	83 04 248	1	O-ring	O-ring	S
22	83 04 230	1	O-ring	O-ring	S
23	83 04 610	1	O-ring	O-ring	S
24	87 10 857	1	Plug	Plugg	4, 5) S (8300881) *
	83 06 771	1	Repair kit	Reparationssats	
	83 89 058	1	Repair kit, water pump	Reparationssats, vattenpump	

1) Ch. 99.008.104–, USA.
2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–. 91600001–.
4) Ch. 99732000001–.
5) Engine 1.85 l.

99 M 69–73

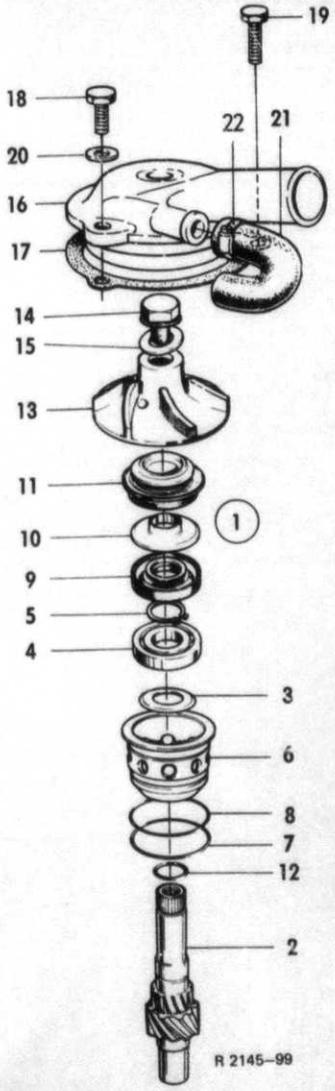
Dec. 1977

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Febr. 1975

SAAB genuine spare parts original reservdelar

COOLING SYSTEM
Water pump, engine 2.0 l
KYLSYSTEM
Vattenpump, motor 2,0 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 46 546	1	Water pump assy.	Vattenpump kpl.	
2	83 46 033	1	. Shaft, water pump	. Axel, vattenpump	
3	83 04 214	1	. Oil thrower ring	. Avkastarring	
4	83 04 206	1	. Ball bearing	. Kullager	
5	80 47 722	1	. Lock ring	. Spärring	
6	83 47 171	1	. Bearing housing	. Lagerhus	
7	83 04 230	1	. O-ring	. O-ring	
8	83 04 248	1	. O-ring	. O-ring	
9	83 04 255	1	. Seal ring	. Tätningsring	
10	83 04 263	1	. Washer	. Bricka	
11	83 04 271	1	. Seal ring	. Tätningsring	
12	83 04 610	1	. O-ring	. O-ring	
13	83 46 306	1	. Impeller	. Skovelhjul	
14	83 46 058	1	. Screw	. Skruv	
15	83 46 371	1	. Washer	. Bricka	
16	83 46 231	1	Pump cover	Pumplock	
17	83 46 090	1	Gasket	Packning	
18	80 91 738	3	Screw	Skruv	1)
18	80 91 738	2	Screw	Skruv	2)
19	80 82 943	1	Screw	Skruv	2)
20	80 29 985	3	Washer	Bricka	1)
20	80 29 985	2	Washer	Bricka	2)
21	83 50 340	1	Hose	Slang	C.
22	79 63 531	2	Hose clamp	Slangklamma	

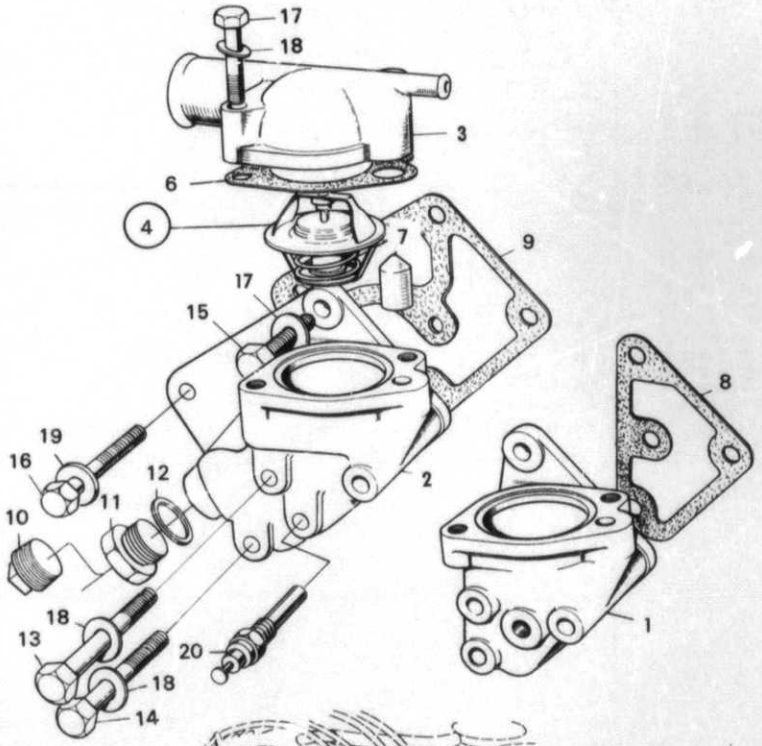
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2) Ch. 99732000001–, 99736000001–.

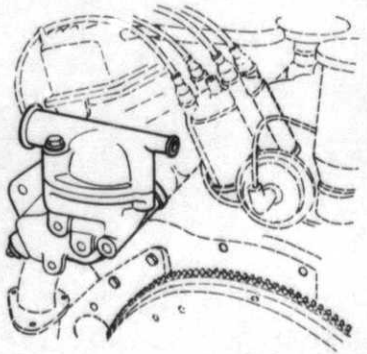
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 03 877	1	Thermostat housing	Termostathus	1)
2	83 08 108	1	Thermostat housing	Termostathus	2) S
3	83 03 950	1	Water outlet pipe	Vattenutloppsrör	5)
3	83 09 700	1	Water outlet pipe	Vattenutloppsrör	6)
4	83 80 305	1	Kit, thermostat 85°C	Sats, termostat 85°C	5) *
4	88 15 656	1	Kit, thermostat 88°C	Sats, termostat 88°C	6) *
6	83 10 740	1	. Gasket	. Packning	6) S
7	73 10 428	1	Valve body	Ventilkropp	5)
8	83 03 893	1	Gasket	Packning	1) S
9	82 08 116	1	Gasket	Packning	2) S
10	83 03 885	1	Plug	Plugg	3)
11	83 09 387	1	Plug	Plugg	4)
12	83 10 328	1	Washer	Bricka	4)
13	83 03 901	2	Screw	Skruv	
14	79 03 248	1	Screw	Skruv	
15	79 35 893	1	Screw	Skruv	1)
16	79 35 893	2	Screw	Skruv	2) S
17	83 03 968	2	Screw	Skruv	
18	83 03 398	6	Washer	Bricka	1) S
19	83 03 398	7	Washer	Bricka	2)
20	88 00 914	1	Temperature transmitter	Temperaturgivare	

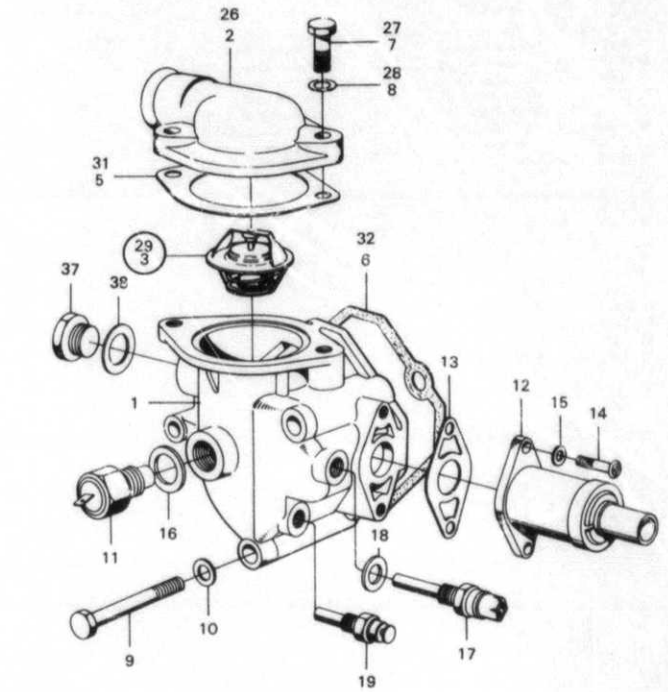
1) Ch. –99.006.623.
2) Ch. 99.006.624–.
3) Ch. –99.020.000.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –9060 1640.
6) Ch. 99.050.001–, 91600001–.

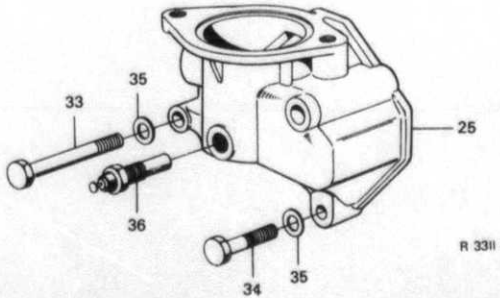
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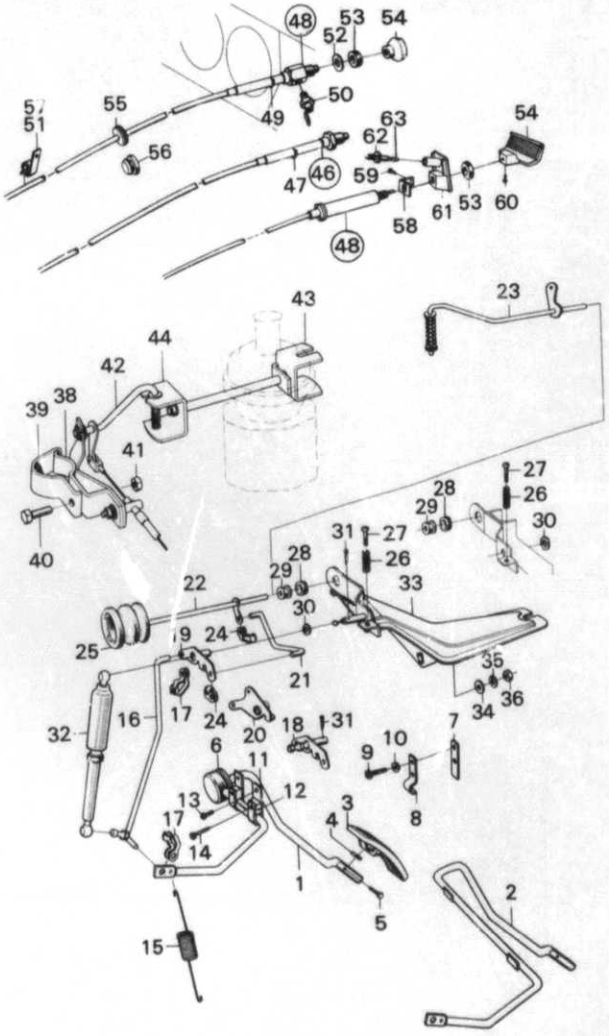
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 48 450	1	Thermostat housing	Termostathus	
2	83 47 346	1	Cover	Lock	
3	55 21 059	1	Kit, thermostat 88°C	Sats, termostat 88°C	Alternative to 5521059.
3	83 89 090	1	Kit, thermostat 92°C	Sats, termostat 92°C	S
5	83 46 827	1	Gasket	Packning	
6	83 62 659	1	Gasket	Packning	
7	80 82 968	2	Screw	Skruv	E.
8	80 29 985	2	Washer	Bricka	
9	80 84 030	3	Screw	Skruv	
10	80 29 985	3	Washer	Bricka	
11	83 76 188	1	Temperature switch	Termostatkontakt	
12	83 13 710	1	Thermostat valve	Termostatventil	
13	83 76 519	1	Gasket	Packning	
14	80 96 414	2	Screw	Skruv	
15	80 29 951	2	Washer	Bricka	
16	83 76 493	1	Gasket	Packning	
17	83 76 121	1	Temperature sensor	Temperaturgivare	
18	83 50 217	1	Gasket	Packning	
19	88 00 914	1	Temperature transmitter	Temperaturgivare	
25	83 48 054	1	Thermostat housing	Termostathus	
26	83 47 346	1	Cover	Lock	
27	80 82 968	2	Screw	Skruv	
28	80 29 985	2	Washer	Bricka	C
29	55 21 059	1	Kit, thermostat 88°C	Sats, termostat 88°C	Alternative to 5521059.
29	83 89 090	1	Kit, thermostat 92°C	Sats, termostat 92°C	S
31	83 46 827	1	Gasket	Packning	
32	83 62 659	1	Gasket	Packning	
33	80 84 022	2	Screw	Skruv	
34	80 83 941	1	Screw	Skruv	
35	80 29 985	3	Washer	Bricka	
36	88 00 914	1	Temperature transmitter	Temperaturgivare	
37	83 52 320	1	Plug	Propp	For cars with parking heater.
38	24 10 579	1	Gasket	Packning	

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R 1965–99

Febr. 1975

SAAB

genuine spare parts
original reservdelar

ENGINE CONTROL
Accelerator control, cold start control, up to and incl. model 1971

MOTORREGLAGE
Gasreglage, kallstartreglage, t.o.m. modell 1971

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E24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 10 929	1	Accelerator pedal	Gaspedal	2)
1	89 15 985	1	Accelerator pedal	Gaspedal	3, 4, 7)
1	89 17 981	1	Accelerator pedal	Gaspedal	5)
2	89 11 901	1	Accelerator pedal R.H.D.	Gaspedal R.H.D.	3, 4)
2	89 18 112	1	Accelerator pedal R.H.D.	Gaspedal R.H.D.	5)
3	71 83 965	1	Pedal plate, accelerator	Platta, gaspedal	
4	71 83 973	1	Shim	Mellanlägg	
5	79 58 770	1	Hollow rivet	Hålnit	
6	70 30 836	1	Rubber seal	Gummitätning	2)
6	89 16 181	1	Rubber seal	Gummitätning	3)
7	89 10 960	2	Spacer washer	Distansbricka	2)
8	89 10 952	2	Bearing	Lager	
9	79 22 909	4	Screw	Skruv	
10	79 33 823	4	Washer	Bricka	
11	89 17 445	2	Bearing	Lager	3)
12	89 17 437	2	Support neck	Stödlock	
13	79 22 891	2	Screw	Skruv	
14	79 22 933	2	Screw	Skruv	
15	89 11 794	1	Return spring	Returfjäder	2)
15	89 17 957	1	Return spring	Returfjäder	3)
16	89 14 483	1	Control link	Reglagelänk	
16	89 11 042	1	Control link	Reglagelänk	5, 6)
17	89 11 075	2	Clip	Clip	
18	89 14 467	1	Control arm	Svängarm	2)
19	89 15 282	1	Control arm	Svängarm	3)
20	89 17 346	1	Control arm	Svängarm	5, 6)
21	89 11 059	1	Link	Länk	
21	89 17 320	1	Link	Länk	5, 6)
22	89 11 000	1	Control shaft	Reglageaxel	
22	89 16 611	1	Control shaft	Reglageaxel	Ch 99 008.194-, USA.
23	89 17 353	1	Control shaft	Reglageaxel	5, 6)
23	83 82 772	1	Control shaft	Reglageaxel	5) CA. USA
24	89 11 067	2	Clip	Clip	
25	70 76 979	1	Rubber joint	Gummiknut	
25	70 76 979	1	Rubber joint	Gummiknut	4, 6)
26	89 11 083	1	Spring	Fjäder	
27	89 11 729	1	Screw	Skruv	
28	79 33 518	1	Grommet	Genomföring	
29	88 00 567	1	Bushing, plastic	Bussning, plast	
30	80 29 985	1	Washer	Bricka	
31	79 04 394	1	Cotter pin	Saxpinne	
32	83 81 915	1	Throttle control damper	Gasreglagedämpare	
33	83 77 111	1	Bracket	Konsol	3)
34	89 14 830	2	Washer	Bricka	
35	79 10 557	2	Washer	Bricka	
36	79 14 708	2	Nut	Mutter	
38	89 16 033	1	Bracket	Konsol	
39	89 16 066	1	Clamp	Bygel	
40	79 03 016	1	Screw	Skruv	
41	79 14 690	1	Nut	Mutter	Engine 1.85 l. CA.
42	89 15 357	1	Control shaft	Reglageaxel	
43	89 15 373	1	Clamp	Bygel	
44	89 15 381	1	Clamp	Bygel	

2) Ch. –99.020.000.
3) Ch. 99.020.001–.
4) Ch. –99.043.053. –90601640.
5) Ch. 99.050.001–. 91600001–.
6) Engine 1.85 l. A.
7) Superseeded by 8917981

99 M 69–73

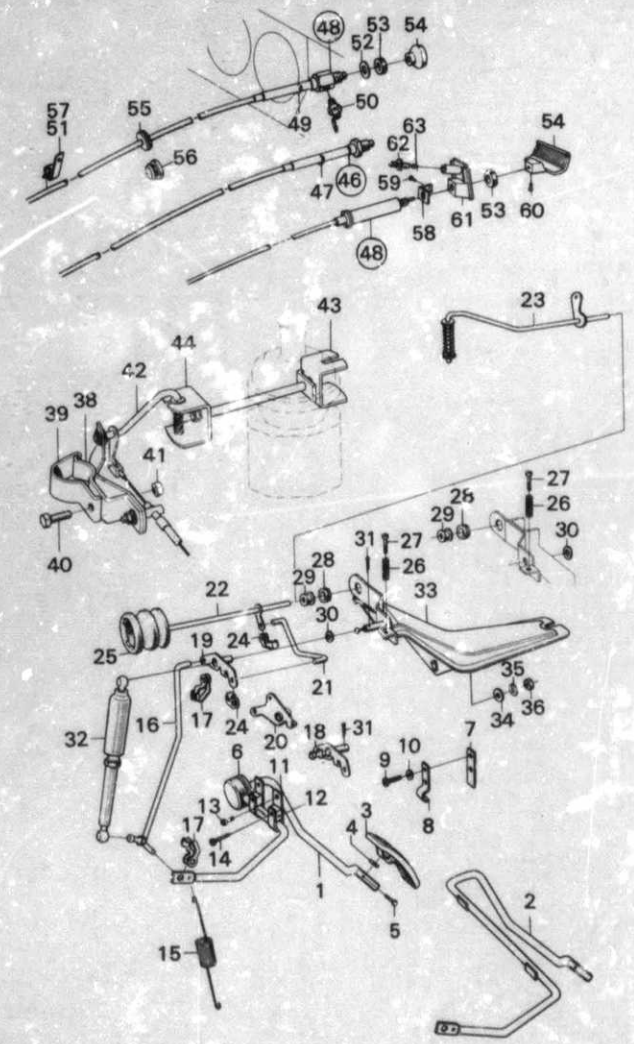
Dec. 1977

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ENGINE CONTROL
Accelerator control, cold start control, up to and incl. mods 1971

MOTORREGLAGE
Gasreglage, kallstartreglage, t.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
46	85 02 544	1	Cold start control assy.	Kallstartreglage kpl.	2)
47	85 02 759	1	. Spring	. Fjäder	2)
48	85 05 836	1	Cold start control assy.	Kallstartreglage kpl.	3, 4)
48	85 07 931	1	Cold start control assy.	Kallstartreglage kpl.	5)
48	85 02 551	1	Cold start control assy, R.H.D.	Kallstartreglage kpl., R.H.D.	3, 4)
48	85 08 210	1	Cold start control assy, R.H.D.	Kallstartreglage kpl., R.H.D.	5)
49	85 05 992	1	. Spring	. Fjäder	3)
50	85 05 927	1	Contact, cold start control	Kontakt, kallstartreglage	3, 4)
51	85 04 367	1	Cable retainer R.H.D.	Kabelhållare R.H.D.	3)
52	79 15 705	1	Washer	Bricka	4)
53	85 00 704	1	Eye nut	Ringmutter	4)
53	85 08 137	1	Eye nut	Ringmutter	5)
54	85 00 670	1	Button	Knapp	4)
54	85 07 956	1	Button	Knapp	5)
55	79 61 329	1	Grommet	Genomföringsbussning	
56	71 63 074	1	Rubber plug	Gummiplugg	Right side, L.H.D. car.
57	85 04 367	1	Retainer, cold start control	Hållare, kallstartreglage	1, 4)
58	84 25 381	1	Bracket, cold start control	Fäste, kallstartreglage	
58	84 27 254	1	Bracket, cold start control R.H.D.	Fäste, kallstartreglage R.H.D.	
59	79 61 634	2	Pop rivet	Popnit	5)
60	78 10 799	1	Screw	Skruv	5)
61	85 07 949	1	Bracket	Hållare	5)
62	85 09 697	1	Bulb socket	Lamphållare	5)
63	238 286 009	1	Bulb	Glödlampa	Saab No. 8500613.

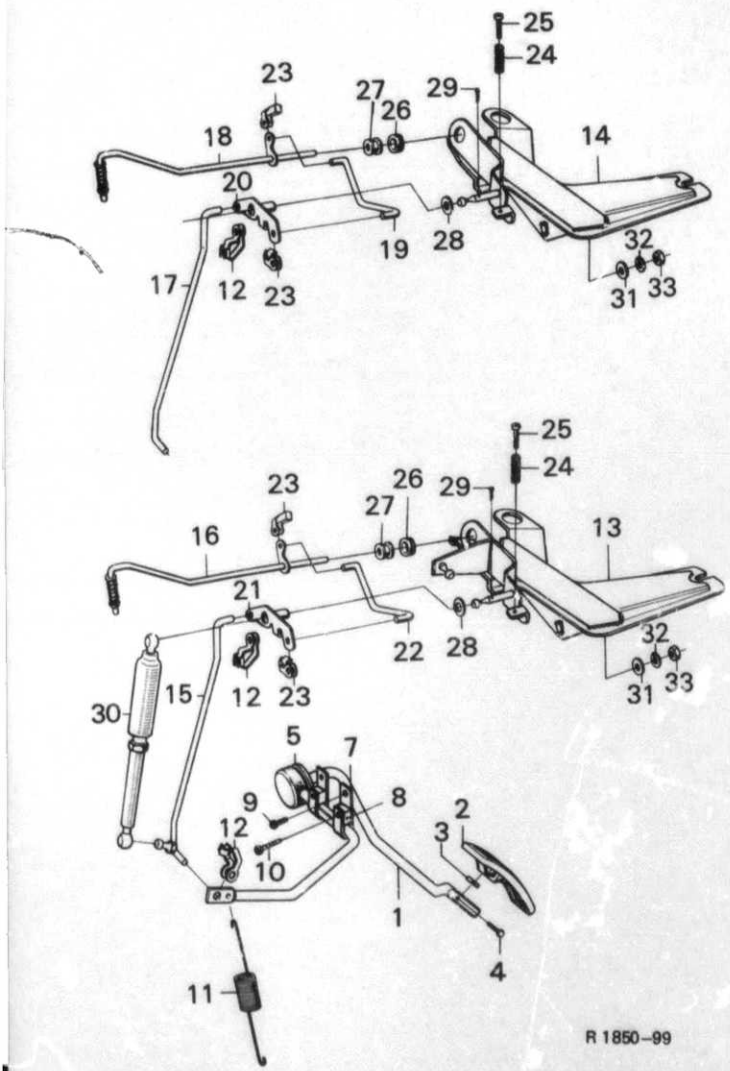
1) Ch. 99.005.546–.
2) Ch. –99.020.000.
3) Ch. 99.020.001–.
4) Ch. –99.043.053, –9060163.
5) Ch. 99.050.001–, 91600001–.

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Febr. 1975

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ENGINE CONTROL
Accelerator control ,fuel injection engine, up to end incl. model 1971
MOTORREGLAGE
Gasreglage, bränsleinsprutningsmotor, t.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 15 985	1	Accelerator pedal	Gaspedal	3, 5)
1	89 17 981	1	Accelerator pedal	Gaspedal	4)
2	71 33 965	1	Pedal plate, accelerator	Platta, gaspedal	
3	71 83 973	1	Shim	Mellanlägg	
4	79 58 770	1	Hollow rivet	Hålnit	
5	89 16 181	1	Rubber seal	Gummitätning	
7	89 17 445	2	Bearing	Lager	
8	89 17 437	2	Support neck	Stödklack	
9	79 22 891	2	Screw	Skruv	
10	79 22 933	2	Screw	Skruv	
11	89 17 957	1	Return spring	Returfjäder	
12	89 11 075	2	Clip	Clip	
13	89 16 843	1	Bracket	Konsol	1) M.
13	83 77 137	1	Bracket	Konsol	2) M.
14	89 16 835	1	Bracket	Konsol	1) A.
14	83 77 129	1	Bracket	Konsol	2) A.
15	89 16 413	1	Control link	Reglagelänk	M.
16	89 15 316	1	Control shaft	Reglageaxel	6)
17	89 16 421	1	Control link	Reglagelänk	
18	89 17 353	1	Control shaft	Reglageaxel	A.
19	89 17 320	1	Link	Länk	
20	89 17 346	1	Control arm	Svängarm	
21	89 15 282	1	Control arm	Svängarm	
22	89 11 059	1	Link	Länk	
23	89 11 067	2	Clip	Clip	
24	89 11 083	1	Spring	Fjäder	
25	89 11 729	1	Screw	Skruv	
26	79 33 518	1	Grommet	Genomföring	
27	88 00 567	1	Bushing, plastic	Bussning, plast	
28	80 29 985	1	Washer	Bricka	
29	79 04 394	1	Cotter pin	Saxpinne	
30	83 81 915	1	Throttle control damper	Gasreglagedämpare	M.
31	89 14 830	2	Washer	Bricka	
32	79 10 557	2	Washer	Bricka	
33	79 14 708	2	Nut	Mutter	

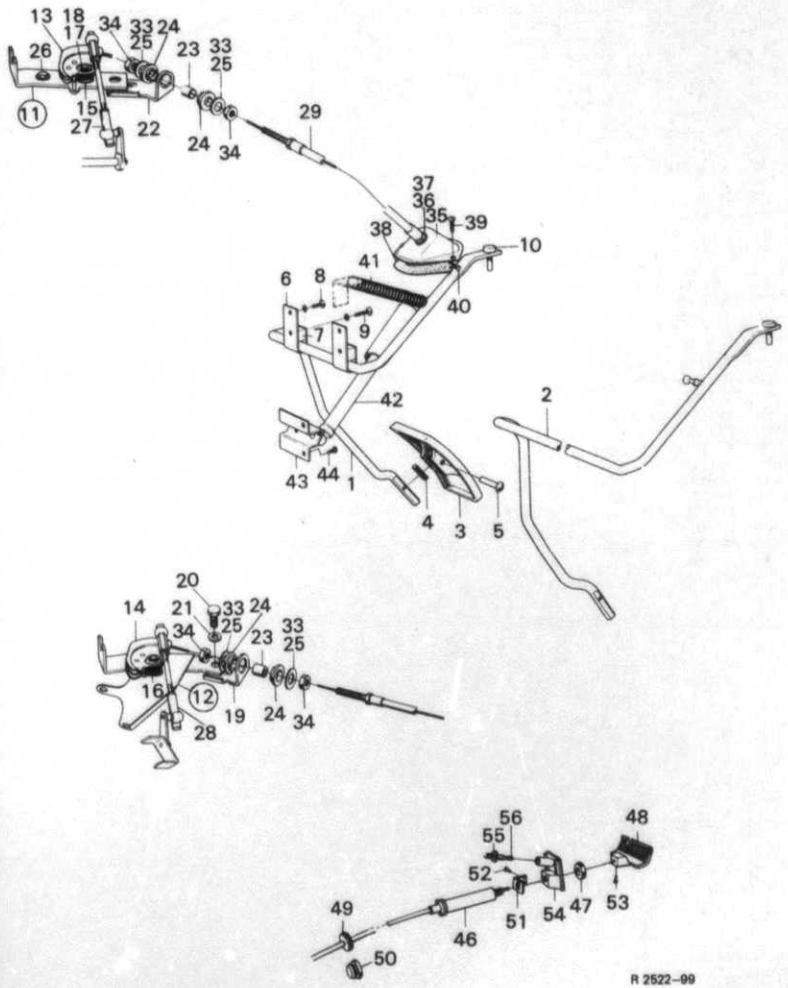
1) Ch. –99.032.842.
2) Ch. 99.032.843–.
3) Ch. –99.043.053.
4) Ch. 99.050.001–.
5) Superseeded by 8917981
6) Superseeded by 8917353

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Febr. 1975

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ENGINE CONTROL
Accelerator control, cold start control, as from model 1972, engine 1.85 l

MOTORREGLAGE
Gasreglage, kallstartreglage, fr.o.m. modell 1972, motor 1,85 l

2 19:3

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 19 029	1	Accelerator pedal	Gaspedal	
2	89 19 243	1	Accelerator pedal R.H.D.	Gaspedal R.H.D.	
3	71 83 965	1	Pedal plate, accelerator	Platta, gaspedal	
4	71 83 973	1	Shim	Mellanlägg	
5	79 58 770	1	Hollow rivet	Hålnit	
6	89 17 445	2	Bearing	Lager	
7	89 17 437	2	Support neck	Stödklack	
8	79 22 891	2	Screw	Skruv	
9	79 22 933	2	Screw	Skruv	
10	83 78 002	1	Rubber plug	Gummiplugg	
11	83 82 178	1	Accelerator control cpl.	Gasreglage kpl.	1)
11	83 13 488	1	Accelerator control cpl.	Gasreglage kpl.	2)
12	83 83 341	1	Accelerator control cpl.	Gasreglage kpl.	3)
12	83 13 504	1	Accelerator control cpl.	Gasreglage kpl.	4)
13	83 84 125	1	. Driver	. Medbringare	
14	83 82 186	1	. Driver	. Medbringare	E.
15	83 84 133	1	. Spring	. Fjäder	
16	83 82 285	1	. Spring	. Fjäder	E.
17	79 36 016	1	. Lock washer	. Spärryttare	
18	83 84 000	1	. Washer	. Bricka	
19	83 12 761	1	. Bracket	. Konsol	S
20	80 19 903	1	. Screw	. Skruv	Part of 8313504.
21	80 29 969	1	. Washer	. Bricka	
22	83 12 753	1	Bracket	Konsol	
23	70 85 541	1	Spacer sleeve	Distanshylsa	2)
24	70 85 632	2	Rubber bushing	Gummibussning	
25	79 16 505	2	Washer	Bricka	
26	79 65 544	2	Screw	Skruv	
27	83 82 616	1	Link arm	Länkarm	
28	83 82 657	1	Link arm	Länkarm	E.
29	83 82 418	1	Wire	Wire	
33	79 33 849	2	Washer	Bricka	
34	80 74 106	2	Nut	Mutter	
35	83 82 103	1	Grommet cup	Genomföringskopp	
36	83 82 723	1	Sealing	Tätning	
37	79 16 505	1	Washer	Bricka	
38	83 82 301	1	Sealing	Tätning	
39	79 22 420	2	Screw	Skruv	
40	73 19 007	1	Lock plate	Låsbleck	
41	83 83 010	1	Spring	Fjäder	
42	83 81 915	1	Throttle control damper	Gasreglagedämpare	Not for cars with automatic transmission
43	83 82 319	1	Bracket	Konsol	
44	79 22 420	2	Screw	Skruv	
46	85 07 931	1	Cold start control	Kallstartreglage	
46	85 08 210	1	Cold start R.H.D.	Kallstartreglage R.H.D.	
47	85 08 137	1	Eye nut	Ringmutter	
48	85 07 956	1	Button	Knapp	
49	79 61 329	1	Grommet	Genomföring	
50	71 63 074	1	Rubber plug	Gummiplugg	Right side, L.H.D. car.
51	84 25 381	1	Bracket, cold start control	Fäste, kallstartreglage	
51	84 27 254	1	Bracket, cold start control R.H.D.	Fäste, kallstartreglage R.H.D.	
52	79 61 634	2	Pop rivet	Popnit	
53	78 10 799	1	Screw	Skruv	
54	85 07 949	1	Bracket	Hållare	
55	85 09 697	1	Bulb socket	Lamphållare	
56	238 286 009	1	Bulb	Glödlampa	Saab No. 8500613.
	83 88 761	1	Modification kit, accelerator control	Mod. satt, gasreglage	Ch. 9972200001–, 9972600001–.

1) Ch. –99722015286. –99726005520. C.
2) CH. 99722015287–. 99726005521–. C.
3) Ch. –99722015307. –99726005520. E.
4) Ch. 99722015308–. 99726005521–. E.

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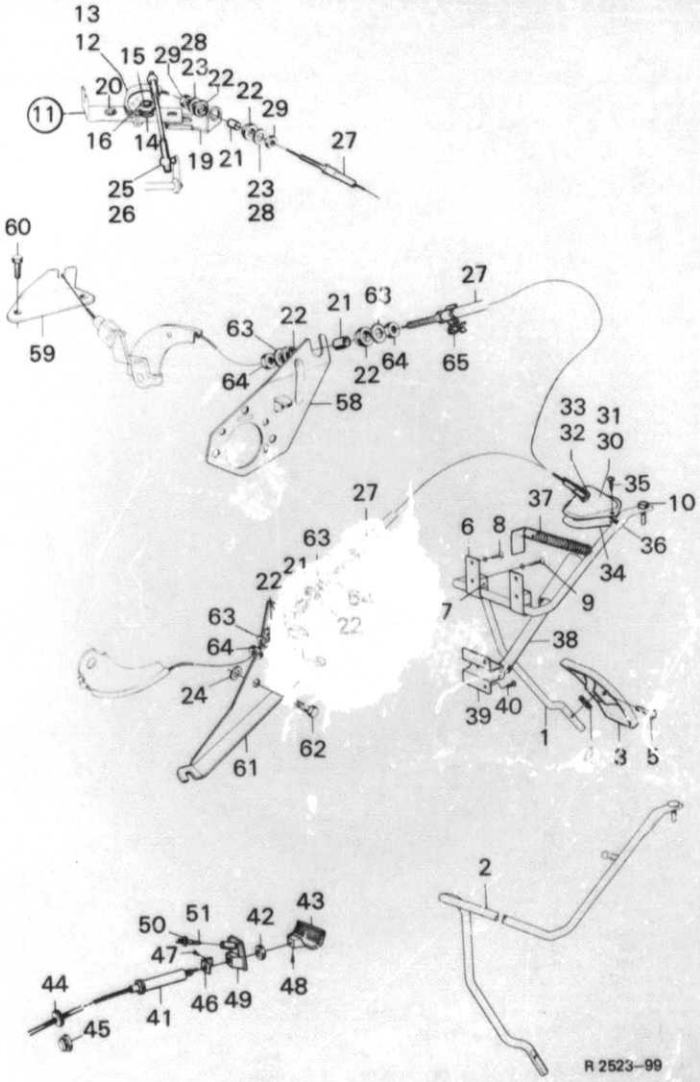
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Febr. 1975

SAAB genuine spare parts original reservdelar

ENGINE CONTROL
Accelerator control, cold start control, engine 2.0 l
MOTORREGLAGE
Gasreglage, kallstartreglage, motor 2.0 l

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 19 029	1	Accelerator pedal	Gaspedal	
2	89 19 243	1	Accelerator pedal R.H.D.	Gaspedal R.H.D.	
3	71 83 965	1	Pedal plate, accelerator	Platta, gaspedal	
4	71 83 973	1	Shim	Mellanlägg	
5	79 58 770	1	Hollow rivet	Hålnit	
6	89 17 445	2	Bearing	Lager	
7	89 17 437	2	Support neck	Stödklack	
8	79 22 891	2	Screw	Skruv	
9	79 22 933	2	Screw	Skruv	
10	83 78 002	1	Rubber plug	Gummiplugg	
11	83 13 488	1	Accelerator control assy.	Gasreglage kpl.	2, 3)
11	83 13 496	1	Accelerator control assy.	Gasreglage kpl.	1, 3)
12	83 84 125	1	. Driver	. Medbringare	2, 3)
13	83 82 277	1	. Driver	. Medbringare	1, 3)
14	83 84 133	1	. Spring	. Fjäder	
15	79 36 016	1	. Lock washer	. Spärryttare	3)
16	83 84 000	1	. Washer	. Bricka	
19	83 12 753	2	Bracket	Konsol	1, 2, 3) S
20	79 65 544	2	Screw	Skruv	3)
20	80 97 883	2	Screw	Skruv	E.
21	70 85 541	1	Spacer sleeve	Distanshylsa	1, 2, 3) S
22	70 85 632	2	Rubber bushing	Gummibussning	
21	70 85 541	1	Spacer sleeve	Distanshylsa	9, 11, 13) S
22	70 85 632	2	Rubber bhusing	Gummibussning	S
23	79 16 505	2	Washer	Bricka	1, 2, 3) S
24	80 29 969	2	Washer	Bricka	S
25	83 82 616	1	Link arm	Länkarm	2, 3)
26	83 82 632	1	Link arm	Länkarm	1, 3)
27	83 82 418	1	Wire	Wire	2, 3)
27	83 82 426	1	Wire	Wire	1, 3)
27	83 13 439	1	Wire	Wire	4, 9, 11, 13)
27	83 15 624	1	Wire	Wire	10, 12, 14)
28	79 33 849	2	Washer	Bricka	
29	80 74 106	2	Nut	Mutter	3)
30	83 82 103	1	Grommet cup	Genomföringskopp	
31	83 13 991	1	Grommet cup	Genomföringskopp	4)
32	83 82 723	1	Sealing	Tätning	
33	79 16 505	1	Washer	Bricka	
34	83 82 301	1	Sealing	Tätning	
35	79 22 347	2	Screw	Skruv	
36	73 19 007	1	Lock plate	Låsbleck	
37	83 83 010	1	Spring	Fjäder	
38	83 81 915	1	Thottle control damper	Gasreglagedämpare	
39	83 82 319	1	Bracket	Konsol	Not for cars with automatic transmission
40	79 22 420	2	Screw	Skruv	
41	85 07 931	1	Cold start control	Kallstartreglage	
41	85 08 210	1	Cold start control R.H.D.	Kallstartreglage R.H.D.	
42	85 08 137	1	Eye nut	Ringmutter	
43	85 07 956	1	Button	Knapp	
44	79 61 329	1	Grommet	Genomföring	
45	71 63 074	1	Rubber plug	Gummiplugg	Right side, L.H.D. car.
46	84 25 361	1	Bracket, cold start control	Fäste, kallstartreglage	
46	84 27 254	1	Bracket, cold start control R.H.D.	Fäste, kallstartreglage R.H.D.	
47	79 61 634	2	Pop rivet	Popnit	
48	78 10 799	1	Screw	Skruv	
49	85 07 949	1	Bracket	Hållare	

1) Ch. 99722012833–, 99726006539–. E.
2) Ch. 99722019036–. C.
3) Ch. –99722031968. –99726008665.
4) Ch. 99732000001–. 99736000001–.
9) Ch. –99732031781. C.
10) Ch. 99732031782–. C.
11) Ch. –99732033786. E.
12) Ch. 99732033787–. E.
13) Ch. –99736006429.
14) Ch. 99736006430–.

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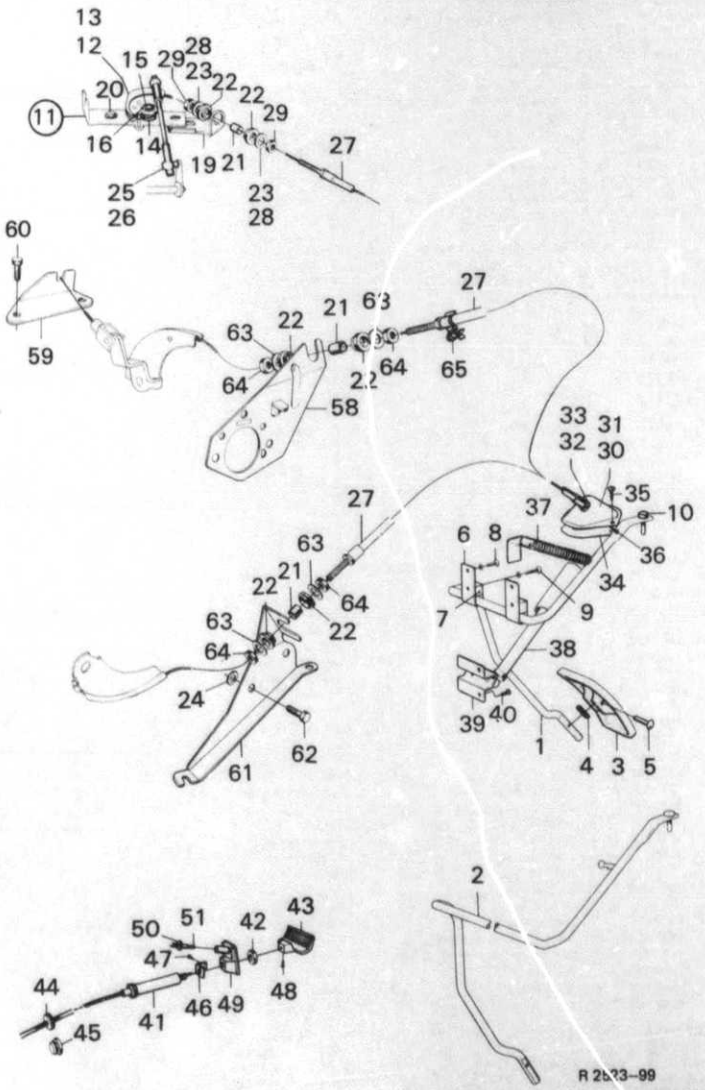
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50	85 09 697	1	Bulb socket	Lamphållare	
51	238 286 009	1	Bulb	Glödlampa	Saab No. 8500613.
58	83 13 405	1	Bracket	Hållare	4, 5) CM, CA:
58	83 15 608	1	Bracket	Hållare	6) CM, CA.
59	83 13 421	1	Bracket	Konsol	4) CA.
60	80 19 895	2	Screw	Skruv	
61	83 13 462	1	Bracket	Hållare	4, 7) EM, EA.
61	83 59 804	1	Bracket	Hållare	8) EM, EA.
62	80 19 895	2	Screw	Skruv	4) EM, EA.
63	79 16 497	2	Washer	Bricka	4)
64	80 73 942	2	Nut	Mutter	4)
65	83 15 343	1	Hose clamp	Slangklamma	Ch. 99722012833–.

4) Ch. 99732060001–, 99736000001–.
5) Engine –B20P01 13634, B20P02 3264, –B20P03 2400.
6) Engine B20P01 13635–, B20P02 3265–, B20P03 2401–.
7) Engine –BE20P01 7250, –BE20P02 3100, –99736006429.
8) Engine BE20P01 7251–, BE20P02 3101–, 99736006430–.

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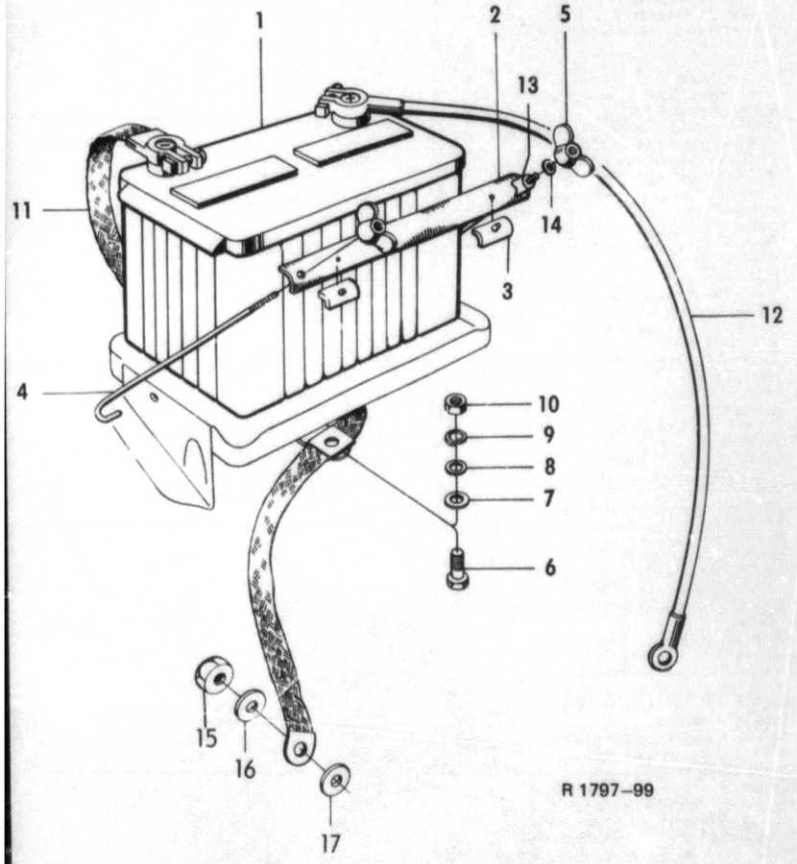
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BATTERY AND BATTERY CABLES

BATTERI OCH BATTERIKABLAR

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 02 064	1	Battery	Batteri	Dry charged
1	73 26 507	1	Battery	Batteri	Dry charged "x7"
1	85 02 064	1	Battery	Batteri	5) Norway
2	73 34 451	1	Bracket	Fästvinkel	S
3	70 88 693	2	Spacer	Mellanlägg	S
4	73 26 580	2	Hook	Hake	S
5	70 60 106	2	Wing nut	Vingmutter	S
6	79 03 016	1	Screw	Skruv	
7	70 61 328	1	Washer	Bricka	
8	80 29 969	1	Washer	Bricka	
9	79 10 540	1	Washer	Bricka	
10	79 14 690	1	Nut	Mutter	
11	73 32 596	1	Cable, battery – ground	Kabel, batteri – jord	1)
11	85 07 006	1	Cable, battery – ground	Kabel, batteri – jord	2)
12	85 03 070	1	Cable, battery – starter	Kabel, batteri – startmotor	3)
12	85 30 198	1	Cable, battery – starter	Kabel, batteri – startmotor	4) (8516064)
13	85 04 425	2	Spacer sleeve	Distanshylsa	
14	79 15 556	2	Washer	Bricka	
15	79 10 490	1	Nut	Mutter	3) A.
15	80 73 942	1	Nut	Mutter	4) A.
16	80 29 985	1	Washer	Bricka	
17	79 10 557	1	Washer	Bricka	
	82 09 686	X	Kit, battery bracket	Sats, batterihållare	

1) Ch. –99.075.331. –91606152.
2) Ch. 99722000001–. 99726000001–.
3) Ch. –99722031968. –99726008665.
4) Ch. 99732000001–. 99736000001–.

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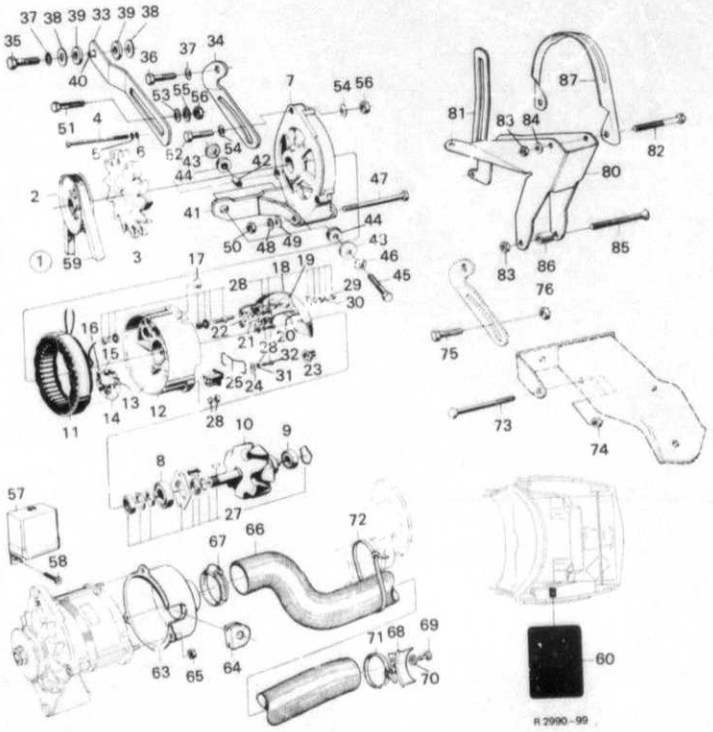
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ALTERNATOR AND CHARGING REGULATOR, BOSCH

GENERATOR OCH LADDNINGSREGULATOR, BOSCH

323

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 00 568	1	Alternator assy.	Generator kpl.	3) Bosch 0 120 400 659.
1	85 06 784	1	Alternator assy.	Generator kpl.	4, 16, 22) Bosch 0 120 400 731.
1	85 06 800	1	Alternator assy.	Generator kpl.	5) Bosch 0 120 400 729.
1	85 05 497	1	Alternator assy.	Generator kpl.	6, 14) Bosch 0 120 400 803
1	85 06 966	1	Alternator assy.	Generator kpl.	13, 14) Bosch 0 120 400 815.
1	85 06 982	1	Alternator assy.	Generator kpl.	13,15, 22) Bosch 0 120 400 832.
1	85 45 246	1	Alternator assy.	Generator kpl.	23) Bosch 0 124 400 870.
2	88 14 121	1	. Belt pulley	. Remskiva	17)
2	85 05 117	1	. Belt pulley	. Remskiva	
2	85 20 892	1	. Belt pulley	. Remskiva	10) (8513887) *
3	83 80 057	1	. Fan disc	. Fläktskiva	10)
4	78 67 237	3	. Screw	. Skruv	
4	85 05 125	3	. Screw	. Skruv	7, 18)
4	85 05 133	3	. Screw	. Skruv	8)
4	85 05 307	3	. Screw	. Skruv	9)
4	85 18 862	3	. Screw	. Skruv	19, 21)
5	78 48 500	3	. Washer	. Bricka	
6	78 67 245	3	. Washer	. Bricka	
7	88 14 212	1	. Drive end with bearing	. Drivlager	
7	88 14 212	1	. Drive end with bearing	. Drivlager	7)
7	85 05 158	1	. Drive end with bearing	. Drivlager	8)
7	88 14 147	1	. Drive end with bearing	. Drivlager	13, 18)
7	85 18 797	1	. Drive end with bearing	. Drivlager	19)
7	85 30 263	1	. Drive end with bearing	. Drivlager	21)
8	78 48 088	1	. Ball bearing	. Kullager	
8	85 05 166	1	. Ball bearing	. Kullager	8)
9	78 48 161	1	. Ball bearing	. Kullager	
10	78 48 153	1	. Rotor	. Rotor	
10	85 05 174	1	. Rotor	. Rotor	8)
10	85 05 273	1	. Rotor	. Rotor	9)
10	85 18 805	1	. Rotor	. Rotor	19)
10	85 30 271	1	. Rotor	. Rotor	21)
11	78 67 260	1	. Stator	. Stator	
11	85 05 265	1	. Stator	. Stator	9)
11	85 18 789	1	. Stator	. Stator	19)
11	85 30 265	1	. Stator	. Stator	21)
12	78 67 278	1	. Slip ring end bracket assy.	. Släpringslager kpl.	
12	85 05 182	1	. Slip ring end bracket assy.	. Släpringslager kpl.	7, 8)
12	85 05 281	1	. Slip ring end bracket assy.	. Släpringslager kpl.	9)
13	78 67 286	1	.. Slip ring bearing	.. Släpringslager	
13	85 05 190	1	.. Slip ring bearing	.. Släpringslager	7, 8)
13	85 18 813	1	.. Slip ring bearing	.. Släpringslager	19)
13	85 30 297	1	.. Slip ring bearing	.. Släpringslager	21)
14	88 14 154	1	.. Brush unit assy.	.. Borstplatta kpl.	
14	85 05 208	1	.. Brush unit assy.	.. Borstplatta kpl.	7, 8)
14	85 05 299	1	.. Brush unit assy.	.. Borstplatta kpl.	9)
14	85 18 821	1	.. Brush unit assy.	.. Borstplatta kpl.	19)
14	85 30 305	1	.. Brush unit assy.	.. Borstplatta kpl.	21,24 *
15	78 48 542	1	... Brush set	... Borstsats	
15	85 18 839	1	... Brush set	... Borstsats	19)
16	88 14 162	2	... Brush spring	... Tryckfjäder	
16	85 05 216	2	... Brush spring	... Tryckfjäder	7, 8, 21)

3) Ch. –99.033.890.
4) Ch. 99.033.891–.
5) Ch. 99.026.186–043.053, USA.
6) Ch. 99.050.001–, E and certain carb. engine, USA.
7) Part of 85 06 784.
8) Part of 85 06 800.
9) Part of 85 05 497.
10) Not incl. in alternator assy. 85 05 497, 85 45 246.
13) Engine 2.0 l.
14) Ch. –99722031968. –99726008665
15) Ch. 99732000001–. 99736000001–.
16) Engine 1.85 l.
17) Part of 83 00 568 and 85 05 497. Not incl. in alternator assy. 85 05 497.
18) Part of 85 06 966.
19) Part of 85 06 982.
21) Part of 85 45 246.
22) Ch. –99732037281.
23) Ch. 99732037282–.
24) Superseeded by 85 05 208

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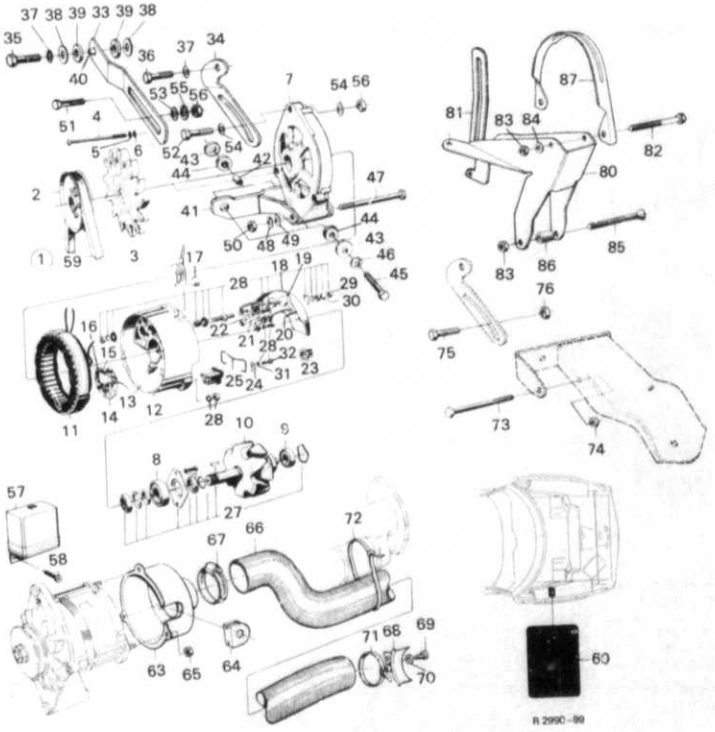
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16	88 14 162	2	. . . Brush spring	. . . Tryckfjäder	9)
16	85 18 847	2	. . . Brush spring	. . . Tryckfjäder	19)
17	78 67 302	3	. . Rectifier, negative –	. . Likriktare –	
18	78 67 310	1	. Heat sink assy.	. Kylkropp kpl.	
18	85 05 224	1	. Heat sink assy.	. Kylkropp kpl.	7, 8, 21)
18	85 18 854	1	. Heat sink assy.	. Kylkropp kpl.	19, 24)
19	78 67 328	1	. . Heat sink	. . Kylkropp kpl.	
20	78 67 336	3	. . . Rectifier, positive +	. . Likriktare +	
21	88 14 170	1	. . Rectifier plate	. . Likriktarplatta	
21	85 05 232	1	. . Rectifier plate	. . Likriktarplatta	7, 8, 21)
22	78 67 351	3	. . . Exciter diode	. . . Magnetiseringslikriktare	
22	85 05 240	3	. . . Exciter diode	. . . Magnetiseringslikriktare	7, 8, 21)
23	88 14 188	1	. Protective cover	. Skyddslock	
24	88 14 196	2	. Clamp	. Klamma	
25	88 14 204	1	. Spring	. Fjäder	
27	78 67 369	1	Part kit, rotor	Delsats, rotor	
27	85 05 257	1	Part kit, rotor	Delsats, rotor	8)
27	85 18 995	1	Part kit, rotor	Delsats, rotor	19, 21)
28	78 67 377	1	Part kit, alternator	Delsats, generator	
29	80 29 555	1	Nut	Mutter	
30	79 10 540	1	Washer	Bricka	
31	79 10 532	1	Washer	Bricka	
32	71 28 978	1	Screw	Skruv	
33	83 00 154	1	Alternator support	Generatorstöd	1)
34	83 75 594	1	Alternator support	Generatorstöd	2)
35	79 00 236	1	Screw	Skruv	1)
36	79 00 228	1	Screw	Skruv	2)
37	79 33 849	1	Washer	Bricka	
38	79 16 505	2	Washer	Bricka	
39	70 85 632	2	Rubber bushing	Gummibussning	
40	70 85 541	1	Spacer sleeve	Distanshylsa	
41	83 00 121	1	Alternator yoke	Generatorbygel	1)
42	71 87 651	2	Spacer sleeve	Distanshylsa	
43	71 87 636	4	Washer	Bricka	
44	71 87 644	4	Bushing	Gummibuss	
45	79 03 198	2	Screw	Skruv	
46	79 10 557	2	Washer	Bricka	
47	79 03 263	1	Screw	Skruv	1)
47	79 03 255	1	Screw	Skruv	2)
48	79 10 557	1	Washer	Bricka	
49	71 65 467	X	Shim	Shim	1)
50	79 14 708	1	Nut	Mutter	14)
51	79 03 180	1	Screw	Skruv	1)
52	79 03 198	1	Screw	Skruv	2)
53	80 29 985	1	Washer	Bricka	1)
54	80 29 985	2	Washer	Bricka	2)
55	79 33 849	1	Washer	Bricka	1)
56	79 14 708	1	Nut	Mutter	
57	73 34 634	1	Charging regulator	Laddningsregulator	
58	79 22 495	2	Screw	Skruv	
59	83 00 501	1	V-belt	Kilrem	1)
59	83 75 735	1	V-belt	Kilrem	2, 14)
59	83 75 735	1	V-belt	Kilrem	2, 11, 14) E. (8379117) *
59	83 84 927	1	V-belt	Kilrem	15)

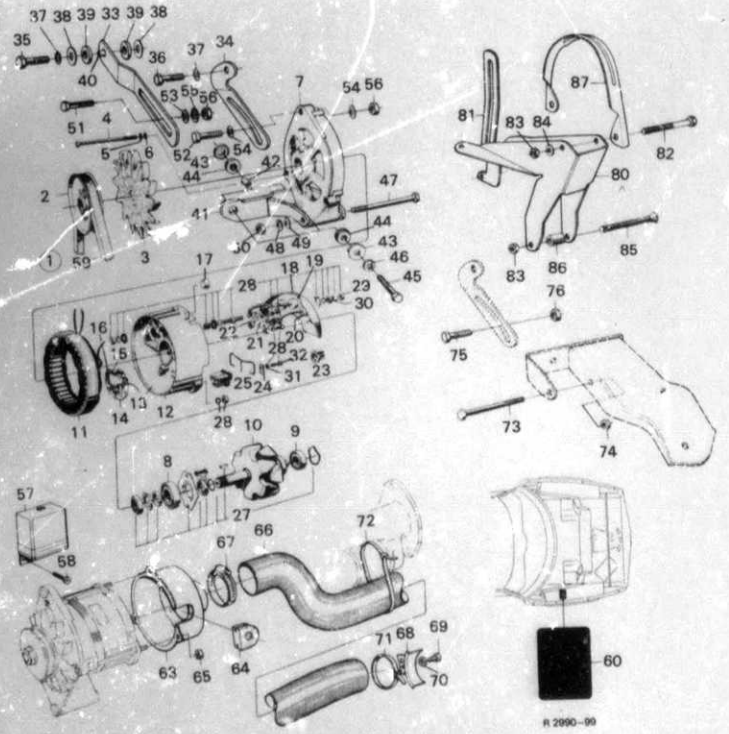
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
7) Part of 85 06 784.
8) Part of 85 06 800.
9) Part of 8505497
11) Ch. 99.026.186–. USA
14) Ch. –99722-31968. –99726008665.
15) Ch. 99732000001–. 99736000001–.
19) Part of 85 06 982.
21) Part of 85 45 246.
24) Part of Alternator assy. 85 06 982 and 85 12 451.

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59	83 75 735	1	V-belt	Kilrem	15, 16)
60	85 06 941	1	Warning label, alternator, Swedish-English text	Varningsetikett, generator, svensk-engelsk text	12)
60	85 06 925	1	Warning label, alternator, Finnish-Swedish text	Varningsetikett, generator, finsk-svensk	12)
63	85 06 842	1	Cooling cover	Kylkåpa	
64	85 06 859	1	Grommet	Genomföringsbussning	
65	80 29 548	3	Nut	Mutter	6, 14)
66	85 06 875	1	Cooling hose	Kylslang	
67	79 51 957	1	Hose clamp	Slangklamma	
68	85 06 867	1	Hose retainer	Slanghållare	
69	79 46 742	1	Screw	Skruv	6, 14, 20)
70	79 15 556	1	Washer	Bricka	
71	83 74 257	1	Strap	Spännband	6, 14)
72	85 06 [illegible]	1	Strap	Spännband	6, 14, 20)
73	80 84 022	1	Screw	Skruv	
74	80 74 106	1	Nut	Mutter	15, 16)
75	80 83 933	1	Screw	Skruv	
76	80 74 106	1	Nut	Mutter	
80	83 62 833	1	Bracket, alternator	Fäste, generator	(8351900)
81	83 16 010	1	Alternator bracket	Generatorfäste	
82	80 84 030	1	Screw	Skruv	
83	80 74 106	2	Nut	Mutter	13, 15)
84	79 33 849	1	Washer	Bricka	
85	83 52 866	1	Screw	Skruv	
86	83 52 858	1	Spacer sleeve	Distansrör	
87	83 15 400	1	Protecting cover	Skyddskåpa	13, 15, 22)
87	83 17 794	1	Protecting cover	Skyddskåpa	23)

6) Ch. 99.050.001–, USA and E
12) Ch. 99.050.001–. 91600001–.
13) Engine 2.0 I
14) Ch. –99722031968. –99726008665
15) Ch. 99732000001–. 99736000001–
16) Engine 1.65 I
20) Not A.
22) Ch. –99732037281
23) Ch. 99732037282–.

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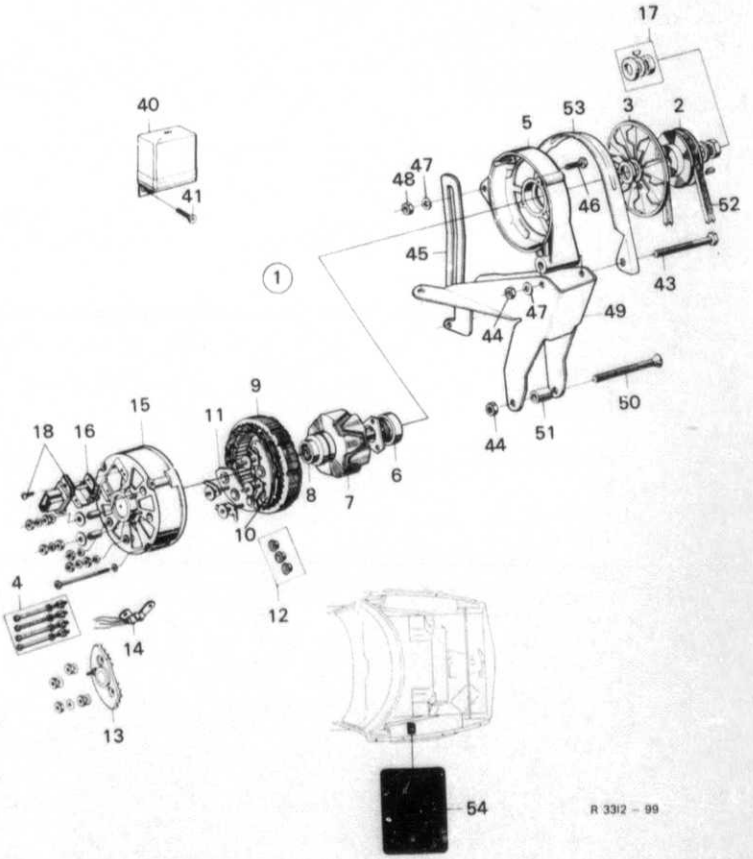
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1	85 12 311	1	Alternator assy.	Generator kpl.	1)
1	85 20 959	1	Alternator assy.	Generator kpl.	2, 7)
1	85 20 959	1	Alternator assy.	Generator kpl.	8)
2	85 17 906	1	. Belt pulley	. Remskiva	3)
2	85 17 989	1	. Belt pulley	. Remskiva	4)
2	85 20 777	1	. Belt pulley	. Remskiva	9)
3	85 17 898	1	. Fan disc	. Fläktskiva	
4	85 17 880	1	. Set of screws	. Sats, skruvar	
5	85 17 773	1	. Drive end with bearing	. Drivlagerhus	
6	85 17 799	1	. . Ball bearing	. . Kullager	
7	85 17 781	1	. Rotor assy.	. Rotor kpl.	
7	85 20 769	1	. Rotor assy.	. Rotor kpl.	9)
8	85 17 807	1	. . Ball bearing	. . Kullager	
9	85 17 765	1	. Stator assy.	. Stator kpl.	3)
9	85 17 922	1	. Stator assy.	. Stator kpl.	4)
10	85 17 831	1	. . Rectifier plate, negative –	. . Likriktarenhet –	3, 10)
10	85 17 930	1	. . Rectifier plate, negative –	. . Likriktarenhet –	4)
11	85 17 856	1	. . Rectifier plate, positive +	. . Likriktarenhet +	3)
11	85 17 948	1	. . Rectifier plate, positive +	. . Likriktarenhet +	4)
12	85 17 849	1	. . . Set of rectifier, negative –	. . . Sats, likriktare –	3)
12	85 17 864	1	. . . Set of rectifier, positive +	. . . Sats, likriktare +	4)
13	85 17 872	1	. Insulation diode	. Isolationsdiod	3)
14	85 17 955	1	. Exiter diode	. Magnetiseringsdiod	4)
15	85 17 815	1	. Slip ring end bracket	. Lagerhus, släpring	
16	85 17 823	1	. Brush unit	. Borstplatta	3)
16	85 17 971	1	. Brush unit	. Borstplatta	4)
17	85 17 997	1	. Set of nut, woodruff key and washers	. Sats, mutter, woodruffkil och brickor	3)
17	85 17 963	1	. Set of nut, woodruff key and washers	. Sats, mutter, woodruffkil och brickor	4)
17	85 20 785	1	. Set of nut, woodruff key and washers	. Sats, mutter, woodruffkil och brickor	9)
18	85 30 339	1	. Connector with screw.	. Anslutningshus med skruv	
40	85 12 352	1	Charging regulator	Laddningsregulator	1)
40	73 34 634	1	Charging regulator	Laddningsregulator	2)
41	79 22 495	2	Screw	Skruv	
43	80 84 030	1	Screw	Skruv	2)
44	80 74 106	2	Nut	Mutter	2)
45	83 16 010	1	Alternator bracket	Generatorstag	
46	80 83 933	1	Screw	Skruv	
47	79 33 849	2	Washer	Bricka	
48	80 74 106	1	Nut	Mutter	2)
49	83 52 833	1	Bracket, alternator	Fäste, generator	
50	83 52 866	1	Screw	Skruv	
51	83 52 858	1	Spacer sleeve	Distansrör	
52	83 75 735	1	V-belt	Kilrem	1)
52	83 84 927	1	V-belt	Kilrem	2)
53	83 15 400	1	Protecting cover	Skyddskåpa	2, 7)
53	83 17 794	1	Protecting cover	Skyddskåpa	8)
54	85 06 941	1	Warning label, alternator, Swedish-English text	Varningsetikett, generator, svensk-engelsk	
54	85 [illegible]925	1	Warning label, alternator, Finnish-Swedish text	Varningsetikett, generator, finsk-svensk	

1) Ch. 99722012833–99722031968. 99726006539–99726008665. EMS.
2) Ch. 99732000001–, 99736000001–.
3) Part of 85 12 311.
4) Part of 85 12 378.
7) Ch. –99732037545.
8) Ch. 99732037546–.
9) Part of 85 12 469.
10) Superseeded by 8517930

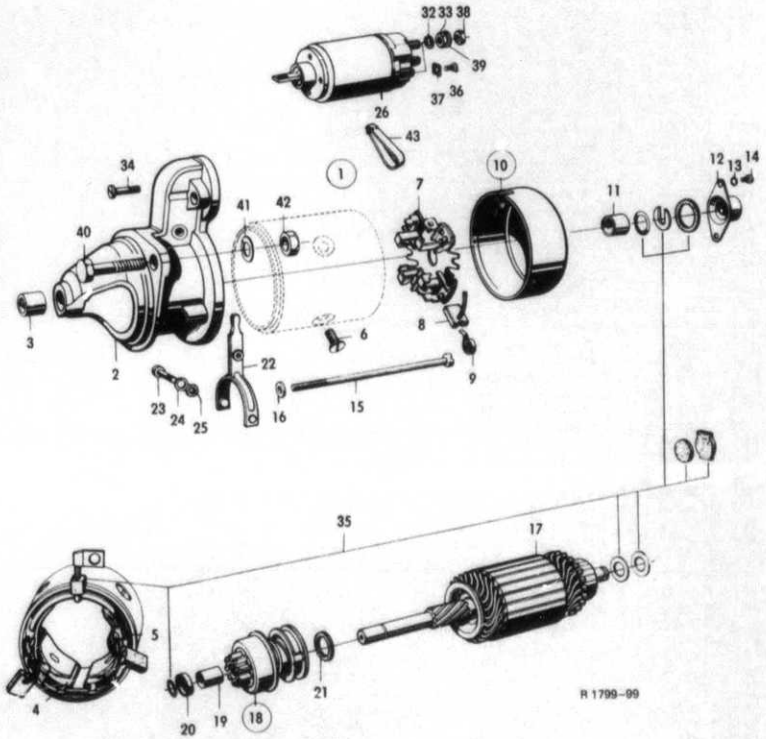
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 08 579	1	Starter assy.	Startmotor kpl.	2) Bosch 0 001 311 026.
1	83 09 643	1	Starter assy.	Startmotor kpl.	3) Bosch 0 001 311 039.
2	83 04 800	1	. Drive end bracket assy.	. Drevhus kpl.	
3	83 04 818	1	. . Bearing bushing	. . Lagerbussning	
4	83 04 826	4	. Field winding	. Fältlindning	
5	78 54 730	1	. Insulating strip	. Isolerlist	
6	83 04 834	4	. Screw	. Skruv	
7	83 04 842	1	. Brush plate	. Borstplatta	
8	83 04 859	2	. Brush set	. Brostsats	
9	78 54 904	2	. Brush spring	. Borstfjäder	
10	83 04 867	1	. Commutator bearing assy.	. Kommutatorlager kpl.	
11	78 54 870	1	. . Bearing bushing	. . Lagerbussning	
12	78 54 912	1	. Cover cap	. Kapsel	
13	78 48 484	2	. Washer	. Bricka	
14	83 04 875	2	. Screw	. Skruv	
15	83 04 883	2	. Screw	. Skruv	
15	83 88 571	2	. Screw	. Skruv	6)
16	83 04 891	2	. Washer	. Bricka	
16	83 88 589	2	. Washer	. Bricka	6)
17	83 04 909	1	. Rotor	. Rotor	
18	83 04 917	1	. Starter drive assy.	. Startmotordrev kpl.	
19	78 54 847	1	. . Bearing bushing	. . Lagerbussning	
20	83 04 925	1	. Stop ring	. Anslagsring	
21	78 54 821	1	. Gasket ring	. Packningsring	
22	83 04 933	1	. Engaging lever arm	. Kopplingsarm	
23	83 04 941	1	. Screw	. Skruv	
24	78 54 797	1	. Washer	. Bricka	
25	78 00 683	1	. Nut	. Mutter	
26	83 04 958	1	. Starter solenoid	. Manövermagnet	
32	78 27 447	2	. Washer	. Bricka	
33	78 14 619	2	. Nut	. Mutter	
34	78 54 995	2	. Screw	. Skruv	
35	78 55 000	1	. Set of washers	. Bricksatser	
36	83 04 875	2	Screw	Skruv	1)
37	71 56 185	2	Plate	Platta	1) Is deleted
38	80 74 106	1	Nut	Mutter	
39	79 10 557	1	Washer	Bricka	
40	79 03 339	2	Screw	Skruv	
41	79 10 565	2	Washer	Bricka	7)
42	79 14 716	2	Nut	Mutter	
43	85 02 726	1	Clip	Clip	Ch. 99.020.001–.

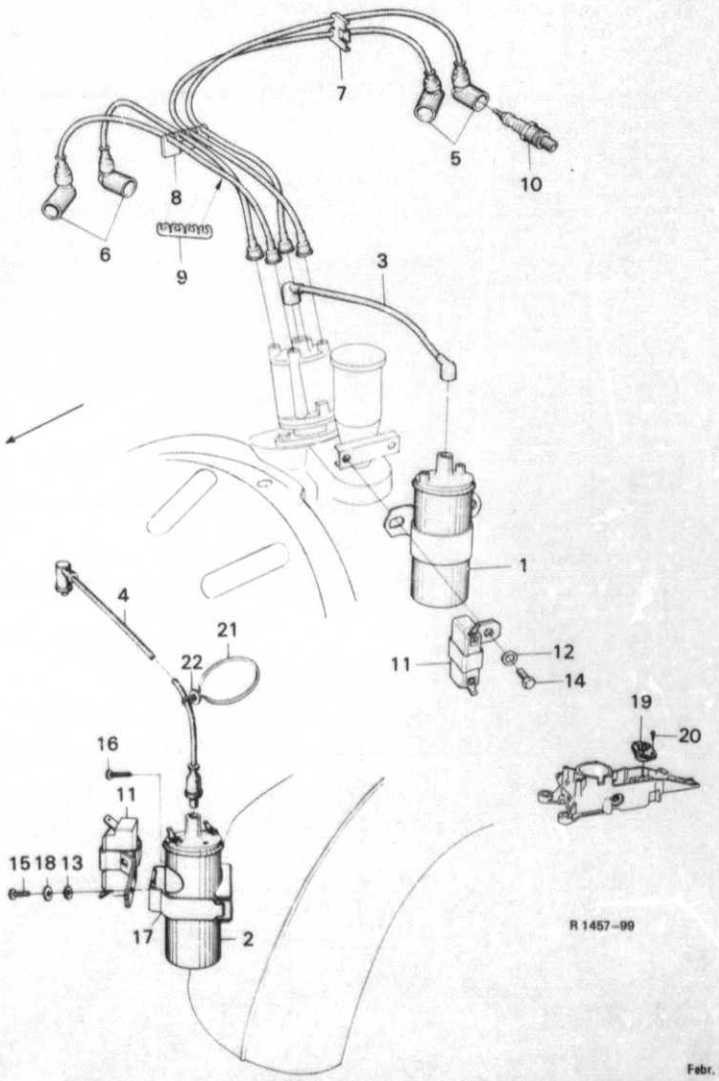
1) Ch. –99.014.259.
2) Ch. –99.033.650.
3) Ch. 99.033.651–.
4) Ch. –99.043.053. –90601640.
5) Ch. 99.050.001–, 91600001–.
6) Part of 83 09 643.
7) Ch. –99722031968. –99726008665. Engine 1.85 l.

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IGNITION SYSTEM
Ignition coil, cables, spart plugs, ignition and starter switch, ignition resitance unit

TÄNDSYSTEM
Tändspole, tändkablar, tändstift, tänd- och startkontakt, förkopplingsmotstånd

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 00 584	1	Ignition coil	Tändspole	1)
2	85 02 098	1	Ignition coil	Tändspole	5)
2	85 06 636	1	Ignition coil	Tändspole	7)
3	83 04 115	1	Ignition cable, distributor/coil	Tändkabel, tändfördelare/spole	1)
4	83 07 563	1	Ignition cable, distributor/coil	Tändkabel, tändfördelare/spole	2) S
5	83 04 123	2	Ignition cable, cyl. 1 and 2	Tändkabel, cyl. 1 och 2	Engine 1.85 l. S
5	83 52 270	2	Ignition cable, cyl. 1 and 2	Tändkabel, cyl. 1 och 2	Engine 2.0 l. S
6	83 04 131	2	Ignition cable, cyl. 3 and 4	Tändkabel, cyl. 3 och 4	Engine 1.85 l. S
6	83 52 288	2	Ignition cable, cyl. 3 and 4	Tändkabel, cyl. 3 och 4	Engine 2.0 l. S
7	83 04 149	1	Ignition cable retainer	Tändkabelhållare	
8	83 04 156	1	Ignition cable retainer	Tändkabelhållare	
8	83 49 797	2	Ignition cable retainer	Tändkabelhållare	Engine 2.0 l.
9	83 79 794	1	Ignition cable retainer	Tändkabelhållare	8)
10	232 134 007	4	Spark plug	Tändstift	6) Saab Bo. 8814345. Champion N9Y.
10	232 148 007	4	Spark plug	Tändstift	7) Saab No. 8309486. Champion N11Y
10	234 133 007	4	Spark plug	Tändstift	6) Saab No. 8814386. Bosch W 200 T30.
10	234 107 001	4	Spark plug	Tändstift	7) Saab No. 8388514. Bosch W 175 T30.
10	236 160 008	4	Spark plug	Tändstift	7) Saab No. 8350076 NGK BP-6 ES.
10	230 121 006	4	Spark plug	Tändstift	7) Saab No. 8812810. Autolite AG 22.
11	83 00 592	1	Ignition resistance unit	Förkopplingsmotstånd	
12	79 33 849	2	Washer	Bricka	1)
13	79 15 564	1	Washer	Bricka	2)
14	79 00 152	2	Screw	Skruv	1)
15	79 22 495	1	Screw	Skruv	2)
16	79 22 909	1	Screw	Skruv	2)
17	85 02 452	1	Clamp	Överfall	2)
18	80 29 969	1	Washer	Bricka	2)
19	83 74 431	1	Ignition and starter switch	Tänd- och startkontakt	3)
19	83 74 563	1	Ignition and starter switch	Tänd- och startkontakt	4)
20	71 93 576	2	Screw	Skruv	2)
21	83 75 271	1	Rubber strap	Gummiband	2)
22	83 75 289	1	Washer	Bricka	2)
	83 88 746	X	Set, ignition cables	Sats, tändkablar	Engine 1.7 and 1.85 l
	83 89 074	X	Set, ignition cables	Sats, tändkablar	Engine 2.0 l

1) Ch. –99.001.431.
2) Ch. 99.001.432–.
3) Ch. –99.005.443.
4) Ch. 99. 005.444–.
5) Ch. 99.001.432–020.000.
6) Ch. –99.014.259.
7) Ch. 99.020.001–.
8) Ch. 99.042.510–. 90601415).

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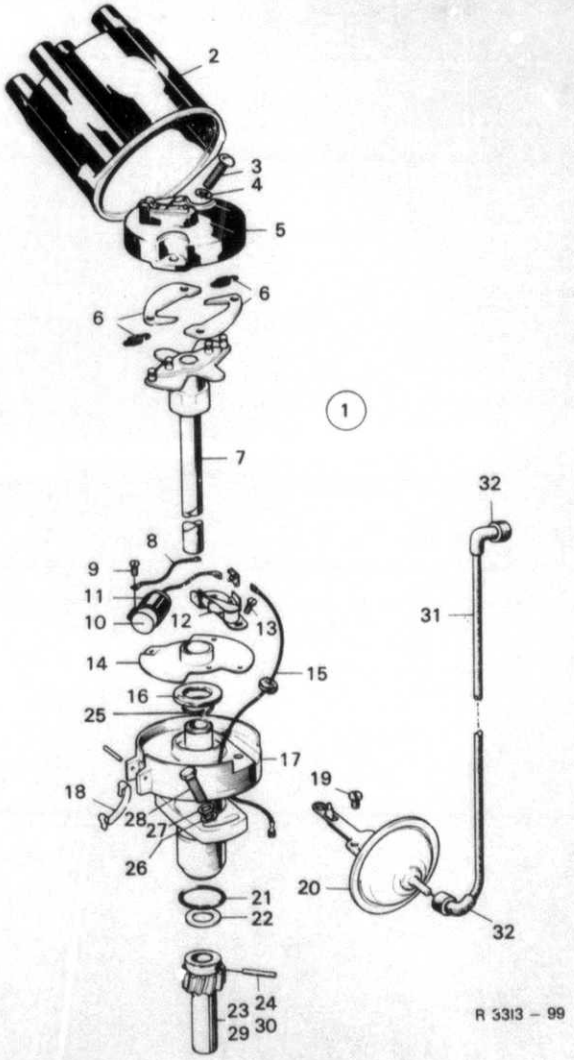
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1	83 10 799	1	Distributor assy.	Tändfördelare kpl.	
1	83 09 429	1	Distributor assy.	Tändfördelare kpl.	USA.
2	83 05 948	1	. Distributor cap	. Fördelarlock	
3	83 05 963	2	. Screw	. Skruv	
4	83 05 971	2	. Washer	. Bricka	
5	83 05 955	1	. Rotor	. Rotor	
6	83 06 086	1	. Weight spring set	. Centrifugalvikter med fjädrar	5) *
7	83 06 078	1	. Distributor shaft	. Fördelaraxel	
8	83 06 045	1	. Grounding cable	. Jordningskabel	
9	83 06 029	1	. Screw	. Skruv	
10	83 89 660	1	. Capacitor	. Kondensator	
11	83 89 678	1	. Clamp, capacitor.	. Klamma, kondensator.	
12	83 05 989	1	. Contact set	. Kontaktsats	(83 05 997) *
13	83 53 948	2	. Screw	. Skruv	
14	83 06 052	1	. Breaker plate	. Brytarplatta	
15	83 06 037	1	. Cable	. Kabel	3)
15	83 09 403	1	. Cable	. Kabel	4)
16	83 06 060	1	. Felt ring	. Filtring	
17	83 06 094	1	. Distr. housing with bearing	. Fördelarhus med lager	
18	83 06 102	2	. Clip, distr. cap attachment	. Spännfjäder, fördelarlock	
18	83 09 100	2	. Clip, distr. cap attachment	. Spännfjäder, fördelarlock	2)
19	83 06 128	2	. Screw	. Skruv	
20	83 06 110	1	. Vacuum control unit	. Vakuumregulator	
20	83 09 148	1	. Vacuum control unit	. Vakuumregulator	2)
21	83 02 671	1	. O-ring	. O-ring	S
22	83 04 065	2	. Pressure washer	. Tryckbricka	
23	83 04 073	1	. Drive gear, distributor oil pump	. Kugghjul, fördelare oljepump	Part of 8309437, 8309429.
24	83 04 081	1	. Pin	. Spännstift	
25	83 12 464	1	. Lock spring	. Låsfjäder	
26	83 02 358	2	Washer	Bricka	
27	83 04 099	2	Washer	Bricka	
28	83 04 701	2	Screw	Skruv	
29	83 04 073	1	Drive gear, distributor oil pump	Kugghjul, fördelare, oljepump	3)
30	83 04 081	1	Pin	Spännstift	
31	83 04 164	1	Vacuum hose	Vakuumslang	
32	83 04 172	2	End sleeve, vacuum hose	Ändhylsa, vakuumslang	

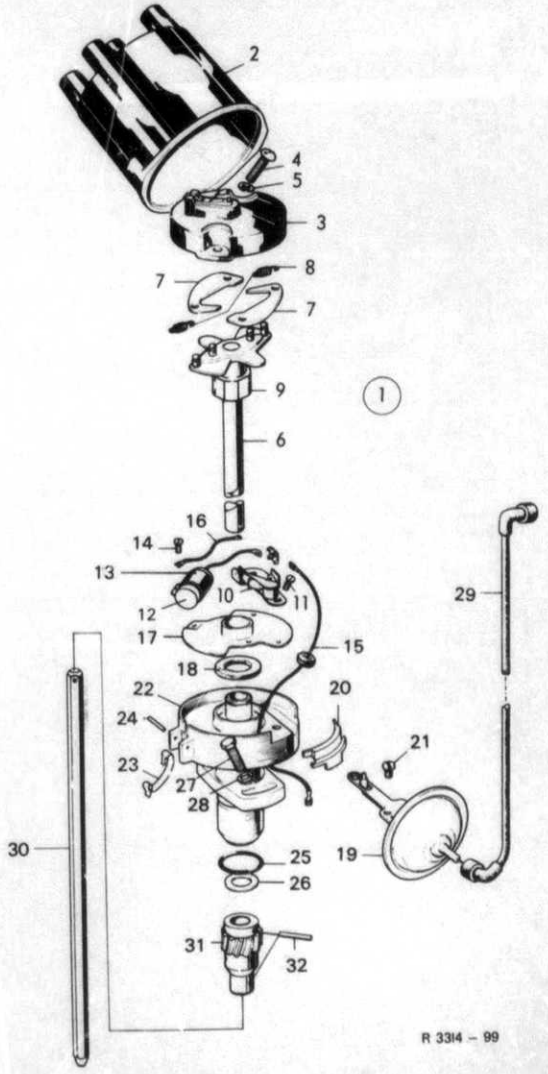
1) Ch. 99.008.194–014.259.
2) Part of 83 08 355.
3) Ch. –99.014.259.
4) Ch. 99.020.001–. 90600001–.
5) Superseded by 83 53 922+83 53 930

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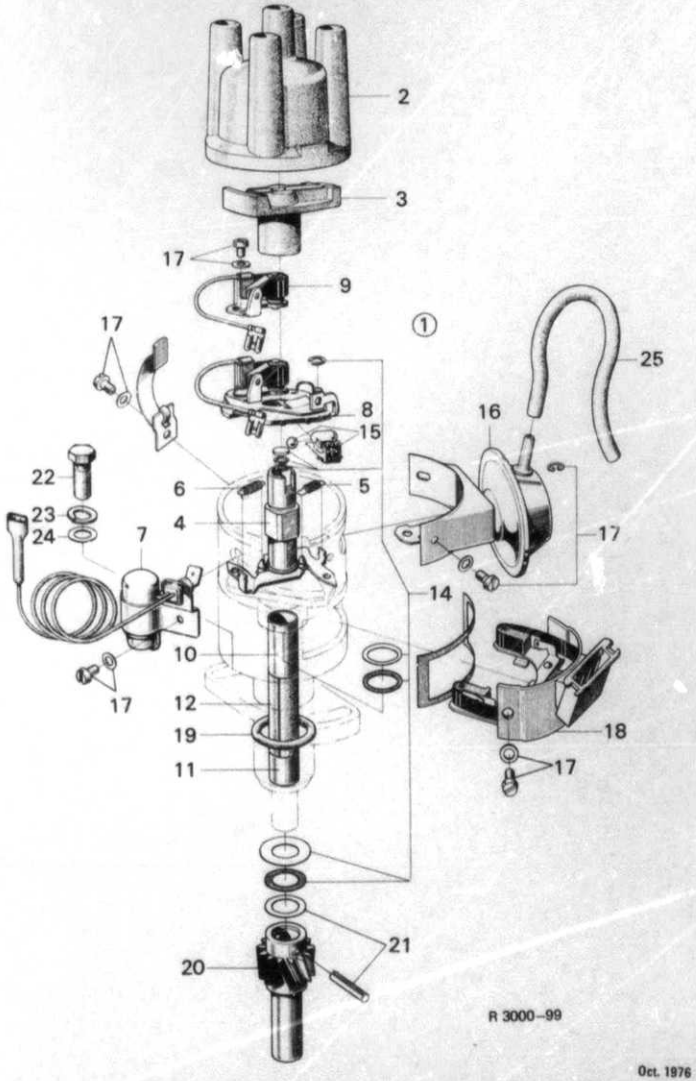
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 555	1	Distributor assy.	Tändfördelare kpl.	
1	83 52 676	1	Distributor assy.	Tändfördelare kpl.	USA.
2	83 05 948	1	. Distributor cap	. Fördelarlock	
3	83 05 955	1	. Rotor	. Rotor	
4	83 05 963	2	. Screw	. Skruv	
5	83 05 971	2	. Washer	. Bricka	
6	83 53 914	1	. Distributor shaft	. Fördelaraxel	
7	83 53 922	2	. Weight	. Vikter	
8	83 53 930	1	. Spring set	. Fjädersats	
9	83 51 264	1	. Cam	. Kam	
10	83 05 989	1	. Contact set	. Kontaktsats	
11	83 53 948	2	. Screw	. Skruv	
12	83 89 660	1	. Capacitor	. Kondensator	(8306011) *
13	83 89 678	1	. Clamp, capacitor.	. Klamma, kondensator.	*
14	83 06 029	1	. Screw	. Skruv	
15	83 51 280	1	. Cable	. Kabel	
16	83 06 045	1	. Grounding cable	. Jordningskabel	
17	83 06 052	1	. Breaker plate	. Brytarplatta	
18	83 06 060	1	. Felt ring	. Filtring	
19	83 06 110	1	. Vacuum control unit	. Vakuumregulator	Part of 8350555.
20	23 96 661	1	. Plastic cover	. Plastlock	Part of 8352676.
21	83 06 128	2	. Screw	. Skruv	
22	83 06 094	1	. Distr. housing with bearing	. Fördelarhus med lager	
23	83 06 102	2	. Clip, distr. cap attachment	. Spännfjäder, fördelarlock	
24	83 51 298	2	. Pin	. Pinne	
25	83 02 671	1	. O-ring	. O-ring	
26	83 49 490	1	. Pressure washer	. Tryckbricka	
27	80 91 720	2	Screw	Skruv	
28	80 29 951	2	Washer	Bricka	
29	83 49 904	1	Vacuum hose	Vakuumslang	
30	83 47 510	1	Shaft	Axel	
31	83 47 064	1	Gear	Kugghjul	
32	80 49 348	1	Pin	Pinne	

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IGNITION SYSTEM
Distributor, fuel injection engine, engine 1.7 and 1.85 l

TÄNDSYSTEM
Tändfördelare, bränsleinsprutningsmotor, motor 1,7 och 1,85 l

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 76 550	1	Distributor assy.	Tändfördelare kpl.	Bosch 0 231 163 007.
2	83 55 935	1	. Distributor cap	. Fördelarlock	
3	78 63 236	1	. Rotor	. Rotor	
4	83 80 362	1	. Distributor shaft	. Fördelaraxel	
5	83 80 347	1	. Spring	. Fjäder	
6	83 80 354	1	. Spring	. Fjäder	
7	83 80 313	1	. Capacitor	. Kondensator	
8	83 80 339	1	. Breaker plate assy.	. Bryterplatta kpl.	
9	78 66 353	1	. . Contact set	. . Kontaktsats	
10	83 80 370	1	. Bushing, upper	. Bussning, övre	
11	78 84 872	1	. Bushing, lower	. Bussning, undre	
12	83 80 388	1	. Lubricating felt	. Smörjfilt	
14	83 80 404	1	. Repair kit, distributor shaft	. Reparationssats, fördelaraxel	
16	83 80 321	1	. Vacuum control unit	. Vacuumregulator	
17	83 80 438	1	. Part kit	. Delsats	
18	83 80 396	1	. Breaker plate, impulse contact	. Bryterplatta, impulskontakt	
19	78 08 504	1	. O-ring	. O-ring	
20	83 04 073	1	. Drive gear	. Kugghjul	
21	83 80 446	1	. Kit, shim and pin	. Sats, shim och spännstift	
22	79 00 012	2	Screw	Skruv	Is deleted
23	79 10 540	2	Washer	Bricka	
24	80 29 939	2	Washer	Bricka	
25	73 24 601	1	Vacuum hose	Vakuumslang	1) Is deleted
26	83 79 422	1	Vacuum hose	Vakuumslang	2)

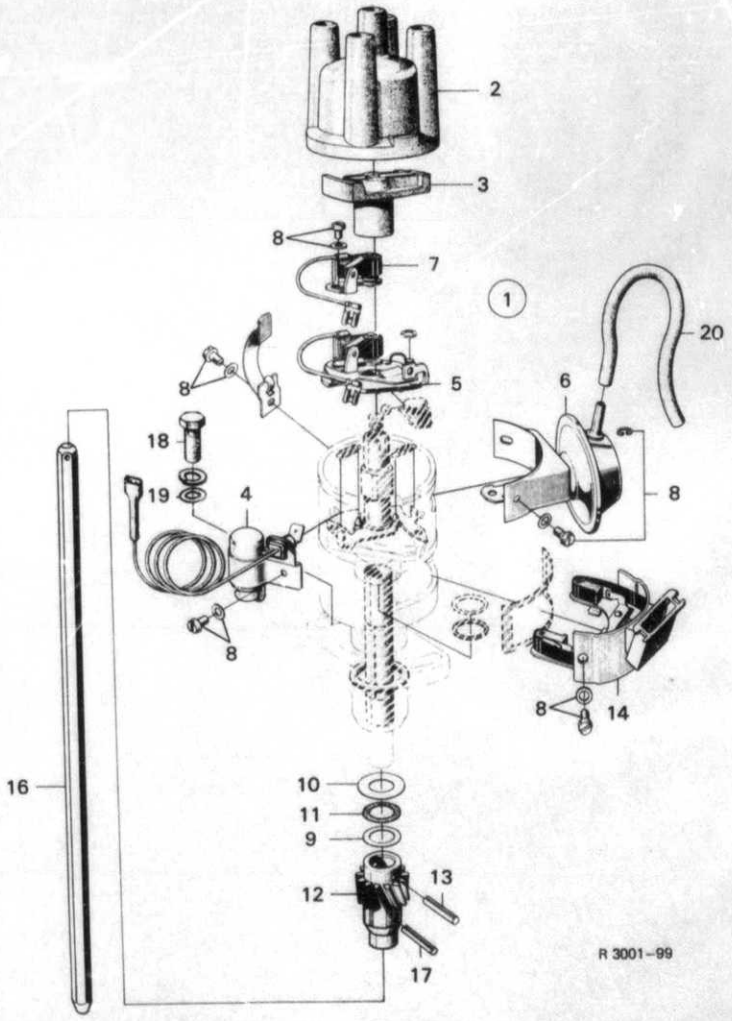
1. Ch. –99.032.138.
2) Ch. 99.032.139–.

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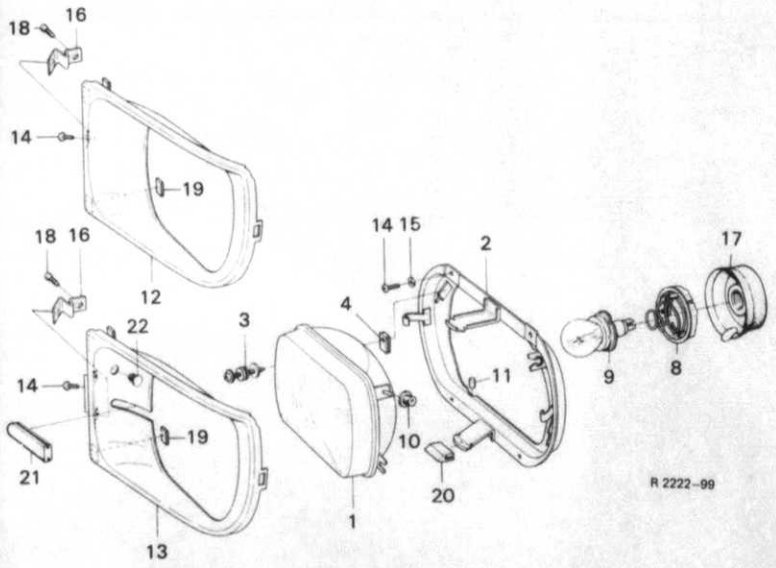
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 50 563	1	Distributor assy.	Tändfördelare kpl.	Bosch 0 231 163 025
2	83 52 346	1	. Distributor cap	. Fördelarlock	
3	78 63 236	1	. Rotor	. Rotor	
4	83 52 338	1	. Capacitor	. Kondensator	
5	83 80 339	1	. Braker plate	. Brytarplatta	
6	83 80 321	1	. Vacuum control unit	. Vakuumregulator	
7	78 66 353	1	. Contact set	. Kontaktsats	
8	83 80 438	1	. Part kit	. Delsats	
9	83 50 290	X	. Washer 0.2 mm	. Bricka 0,2 mm	
10	83 50 282	X	. Washer 0.5 mm	. Bricka 0,5 mm	
11	83 49 714	X	. Washer 0.8 mm	. Bricka 0,8 mm	
12	83 47 064	1	. Drive gear	. Kugghjul	
13	80 49 348	1	. Pin	. Pinne	
14	83 80 396	1	. Breaker plate, impulse contact	. Brytarplatta, impulskontakt	
16	83 47 510	1	Shaft	Axel	
17	80 49 348	1	Pin	Pinne	
18	80 91 720	2	Screw	Skruv	
19	80 29 951	2	Washer	Bricka	
20	83 50 266	1	Hose	Slang	

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1	85 01 918	2	Headlight insert	Strålkastarinsats	1) R.H. traffic. (7334014) *
1	85 10 943	2	Headlight insert	Strålkastarinsats	2, 8) R.H. traffic. –
1	73 43 528	2	Headlight insert	Strålkastarinsats	Robo R.H. traffic. Alternative to 8510943 10) S
1	73 34 105	2	Headlight insert	Strålkastarinsats	8) L.H. traffic.
2	85 01 959	2	Retainer plate	Fästplatta	2)
3	85 10 919	4	Setting screw	Inställningsskruv	*
4	73 34 063	4	Bushing	Bussning	
8	73 43 601	2	Bulb retainer with spring	Lamphållare med fjäder	
9	238 229 009	2	Bulb	Glödlampa	Saab No. 7108723 S
10	73 34 097	2	Bushing	Bussning	
11	73 34 253	4	Support bushing	Stödbussning	
12	85 01 157	1	Decor frame L.H.	Dekorram V	3)
12	85 01 165	1	Decor frame R.H.	Dekorram H	
13	82 16 277	1	Decor frame L.H.	Dekorram V	4, 8) S
13	82 16 285	1	Decor frame R.H.	Dekorram H	S
13	82 20 295	1	Decor frame L.H.	Dekorram V	9)
13	82 20 303	1	Decor frame R.H.	Dekorram H	
14	79 22 263	10	Screw	Skruv	3) S
14	79 22 263	12	Screw	Skruv	4) S
15	80 73 090	4	Washer	Bricka	
16	85 01 793	2	Clip	Clip	3)
16	85 01 793	4	Clip	Clip	4)
17	85 04 375	2	Sealing	Tätning	
18	79 46 742	2	Screw	Skruv	3)
18	79 46 742	4	Screw	Skruv	4)
19	85 01 884	4	Strip	List	Ch. –99.043.053.
20	85 01 447	4	Strip	List	S
21	82 17 069	2	Cover strip	Täcklist	4, 5)
22	73 78 409	2	Knob	Knapp	
	88 15 581	X	Headlight insert with bulb	Strålkastarinsats med glödlampa	Robo
	88 15 599	X	Headlight insert with bulb	Strålkastarinsats med glödlampa	Hella

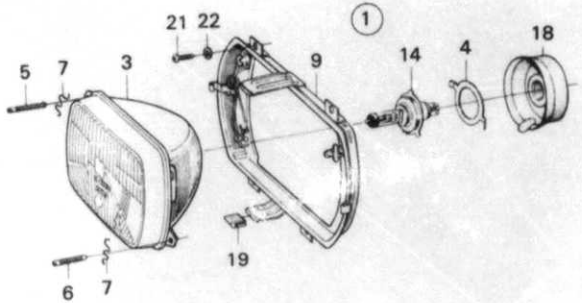
1) Ch. –99.001.824.
2) Ch. 99.001.825–.
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) For cars without headlight wipers and washers.
6) Ch. –99.073.137. –91606069.
7) Ch. 99.073.138–. 91606070–.
8) Ch. –99722031968. –99726008665.
9) Ch. 99732000001–. 99736000001–.
10) Model "X7".

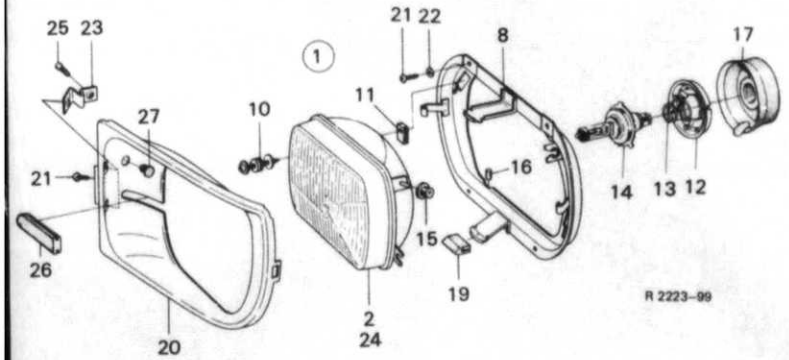
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1	85 10 901	2	Headlight assy.	Strålkastare kpl.	"Hella"
1	85 14 382	2	Headlight assy.	Strålkastare kpl.	3, 5) "CIBIE"
2	85 29 158	2	. Headlight insert assy.	. Strålkastarinsats kpl.	1) (85 10 802) *
3	85 14 390	2	. Headlight insert assy.	. Strålkastarinsats kpl.	
4	85 14 374	2	. . Bulb retainer spring	. . Lamphållarfjäder	
5	85 18 276	2	. . Setting screw (horizontal)	. . Inställningsskruv (horisontal)	2)
6	85 18 284	2	. . Setting screw (vertical)	. . Inställningsskruv (vertikal)	
7	85 18 292	4	. . Spring	. . Fjäder	
8	85 01 959	2	. Retainer plate	. Fästplatta	1)
9	85 18 268	2	. Retainer plate	. Fästplatta	2)
10	85 10 919	4	. Setting screw	. Inställningsskruv	
11	73 34 063	4	. Bushing	. Bussning	1)
12	85 10 836	2	. Bayonet ring	. Bajonettring	
13	85 10 869	2	. Spring	. Fjäder	
14	238 210 009	2	. Bulb H4	. Glödlampa H4	Saab No. 8510851.
15	73 34 097	2	. Bushing	. Bussning	
16	73 34 253	2	. Support bushing	. Stödbussning	1)
17	85 10 893	2	. Sealing	. Tätning	
18	85 14 366	2	. Sealing	. Tätning	2)
19	85 01 447	4	. Rubber strip	. Gummilist	
20	82 20 295	1	Decor frame L.H.	Dekorram V	
20	82 20 303	1	Decor frame R.H.	Dekorram H	
21	79 22 263	12	Screw	Skruv	
22	80 73 090	4	Washer	Bricka	
23	85 01 793	4	Clip	Clip	
24	85 18 466	2	Headlight insert	Strålkastarinsats	L.H. traffic. (88 54 333) *
25	79 46 742	4	Screw	Skruv	
26	82 17 069	2	Strip	Täcklist	4)
27	73 78 409	2	Knob	Knapp	

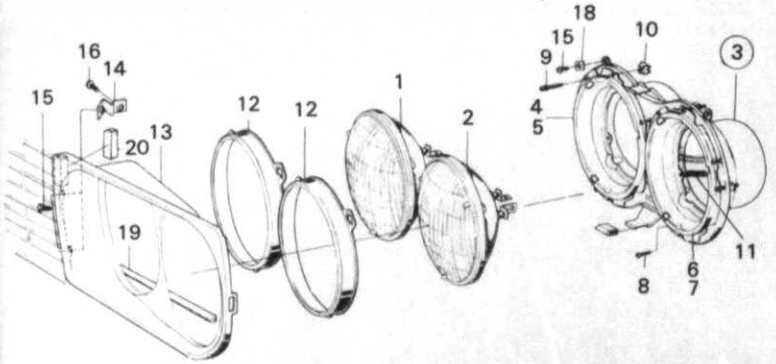
1) Part of 85 10 801.
2) Part of 85 14 382.
3) Alt. to 85 10 901.
4) For cars without headlight wipers and washers.
5) Superseeded by 8514390+8514366+238210009+8518268

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Febr. 1975

SAAB
genuine spare parts
original reservdelar

LIGHTING
Headlight, USA
BELYSNING
Strålkastare, USA

3 6:7
G22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	73 34 113	2	Headlight insert, type 1 high beam	Strålkastarinsats, typ 1 helljus	
2	73 34 121	2	Headlight insert, type 2 high and low beam	Strålkastarinsats, typ 2 hel- och halvljus	
3	85 01 231	1	Lamp cradle assy. L.H.	Fästvagga kpl. V	
3	85 01 249	1	Lamp cradle assy. R.H	Fästvagga kpl. H	
4	73 34 139	1	. Adjusting ring, inner L.H.	. Ställning, inre V	
5	73 34 147	1	. Adjusting ring, inner R.H.	. Ställring, inre H	
6	73 34 154	1	. Adjusting ring, outer L.H.	. Ställring, yttre V	
7	73 34 162	1	. Adjusting ring, outer R.H.	. Ställring, yttre H	
8	73 34 170	12	. Screw	. Skruv	
9	73 34 188	8	. Screw	. Skruv	
10	73 34 196	8	. Clip-nut	. Clip-mutter	
11	73 34 204	4	. Spring	. Fjäder	
12	73 34 246	4	Retainer ring	Glashållarring	
13	85 01 215	1	Decor frame L.H.	Dekorram V	1)
13	85 01 223	1	Decor frame R.H.	Dekorram H	1)
13	82 16 293	1	Decor frame L.H.	Dekorram V	2)
13	82 16 301	1	Decor frame R.H.	Dekorram H	2)
14	85 01 793	2	Clip	Clip	1)
14	85 01 793	4	Clip	Clip	2)
15	79 22 263	10	Screw	Skruv	1)
15	79 22 263	12	Screw	Skruv	2)
16	79 46 742	2	Screw	Skruv	1)
16	79 46 742	4	Screw	Skruv	2)
18	85 01 728	4	Washer	Bricka	1)
15	85 01 447	4	Moulding	List	
20	85 01 884	4	Moulding	List	

1) Ch. –99.043.053.
2) Ch. 99.050.001–.

99 M 69–73

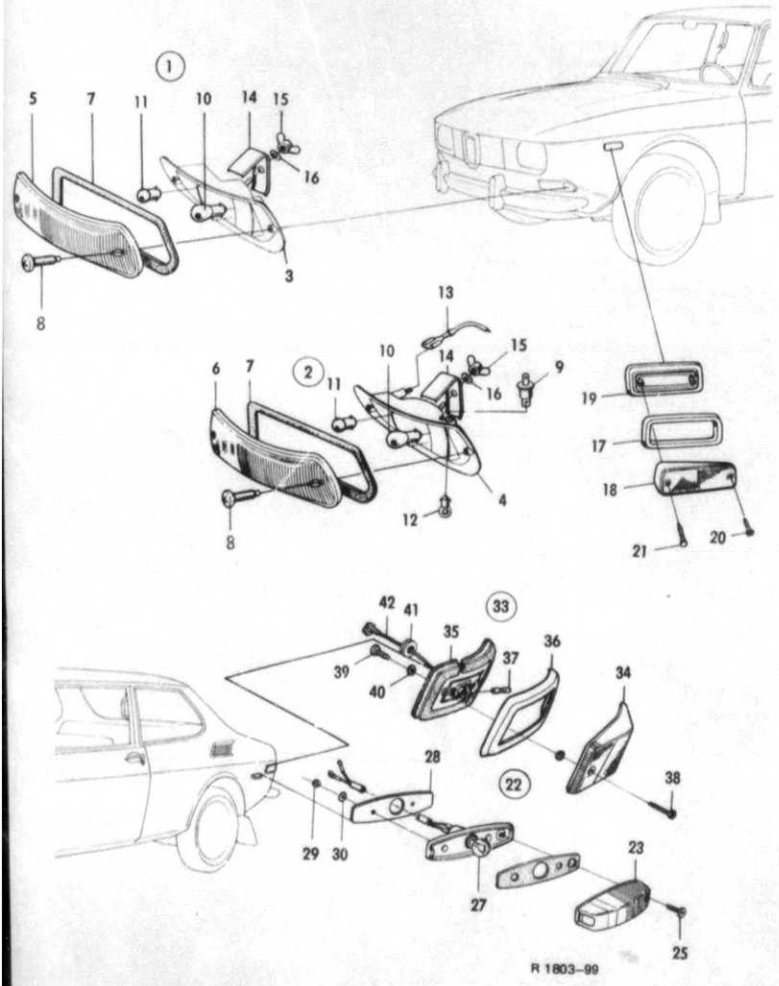
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R 1803–99

Febr. 1975

SAAB

genuine spare parts
original reservdelar

LIGHTING
Direction indic./parking- and side position light, up to and incl. model 1971

BELYSNING
Blink/parkerlykta och sidomarkeringslykta, t.o.m. modell 1971

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G24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 01 058	1	Direct. indic./parking light assy., front L.H.	Främre blink/parkerlykta kpl. V	
1	85 01 066	1	Direct. indic./parking light assy., front R.H.	Främre blink/parkerlykta kpl. H	
2	85 01 819	1	Direct. indic./parking- and side position light assy. L.H.	Främre blink/parker- och sidomarkeringslykta kpl. V	USA.
2	85 01 827	1	Direct. indic./parking- and side position light assy. R.H.	Främre blink/parker- och sidomarkeringslykta kpl. H	USA.
3	85 01 538	1	. Lamp housing L.H.	. Lamphus V	Part of 8501058.
3	85 01 546	1	. Lamp housing R.H.	. Lamphus H	Part of 8501066.
4	85 01 835	1	. Lamp housing L.H.	. Lamphus V	Part of 8501819.
4	85 01 843	1	. Lamp housing R.H.	. Lamphus H	Part of 8501827.
5	85 01 553	1	. Glass L.H.	. Glas V	S
5	85 01 561	1	. Glass R.H.	. Glas H	S
6	85 01 850	1	. Glass L.H.	. Glas V	USA.
6	85 01 868	1	. Glass R.H.	. Glas H	USA
7	85 01 595	1	. Seal L.H.	. Tätning V	S
7	85 01 603	1	. Seal R.H.	. Tätning H	S
8	85 01 587	4	. Screw	. Skruv	S
9	71 57 258	2	. Bulb socket, side position light	. Lamphållare, sidomarkeringslykta	USA.
10	238 290 001	2	. Bult, direct. indicator	. Glödlampa, blinkljus	SAAB No. 7154719.
11	238 254 007	2	. Bulb, parking light	. Glödlampa, parkerljus	SAAB No. 7154727.
12	238 274 005	2	. Bulb, side position light	. Glödlampa, sidomarkeringslykta	SAAB No. 7157308. USA.
13	85 01 876	2	. Cable	. Kabel	USA.
14	85 01 579	2	Bracket	Fästbygel	
15	73 26 069	2	Wing nut	Vingmutter	
16	79 15 556	2	Washer	Bricka	2)
17	85 01 975	2	Decor frame, side position reflector	Dekorram, sidomarkeringsreflex	
18	85 01 983	2	Reflector disc	Reflexskiva	
19	85 02 007	2	Seal	Tätning	2) USA.
20	85 06 339	2	Screw	Skruv	
21	85 06 347	2	Screw	Skruv	
22	85 01 900	2	Side position light assy., rear	Sidomarkeringslykta kpl., bakre	
23	73 42 199	2	. Glass, red	. Glas, rött	Is deleted *
25	73 42 223	2	. Screw	. Skruv	Is deleted *
27	73 42 256	2	. Bulb	. Glödlampa	1) USA.
28	73 42 231	2	. Spacer	. Mellanlägg	I s deleted *
29	79 10 458	4	Nut	Mutter	
30	79 15 648	4	Washer	Bricka	
33	85 05 539	1	Side position marking/reflector light assy., rear L.H.	Sidomarkering/reflexlykta kpl. bakre V	
33	85 05 547	1	Side position marking/reflector light assy., rear R.H.	Sidomarkering/reflexlykta kpl. bakre H	
34	85 05 638	1	. Glass L.H.	. Glas V	
34	85 05 646	1	. Glass R.H.	. Glas H	
35	85 05 695	1	. Seal L.H.	. Tätning V	
35	85 05 703	1	. Seal R.H.	. Tätning H	
36	85 05 653	1	. Frame L.H.	. Ram V	2) USA.
36	85 05 661	1	. Frame R.H.	. Ram H	
37	238 274 005	2	. Bulb	. Glödlampa	Saab No. 7157308.
38	85 05 737	4	. Screw	. Skruv	
39	79 34 433	4	. Screw	. Skruv	
40	79 15 773	2	. Washer	. Bricka	
41	79 61 311	2	. Grommet	. Genomföring	
42	85 05 851	1	. Cable L.H.	. Kabel V	
42	85 05 869	1	. Cable R.H.	. Kabel H	
	85 05 091	X	Kit, glass direct. indic. light L.H.	Sats, glas blinklykta V.	Not USA Is deleted *
	85 05 109	X	Kit, glass direct. indic. light L.H.	Sats, glas blinklykta V.	Not USA

1) Ch. –99.014.259.
2) Ch. 99.020.001–.

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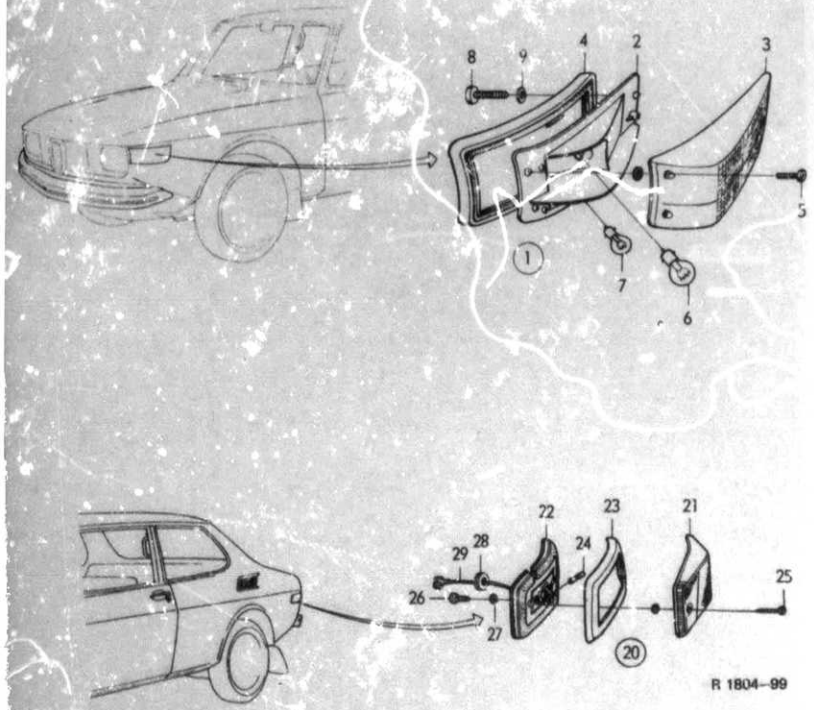
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genuine spare parts
original reservdelar

LIGHTING 3 7 5
Direction indic./parking- and side position light, as from model 1972.

BELYSNING H2
Blink/parkerlykt och sidomarkeringslykta, fr.o.m. modell 1972.

Fig.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 08 59..	1	Direct. indic./parking light assy., front L.H.	Främre blink/parkerlykta kpl. V	
1	85 08 608	1	Direct. indic./parking light assy., front R.H.	Främre blink/parkerlykta kpl. H	
1	85 08 616	1	Direct. indic./parking- and side position light assy. L.H.	Främre blink/parker- och sidomarkeringslykta kpl. V	
1	85 08 624	1	Direct. indic./parking- and side position light assy. R.H.	Främre blink/parkar- och sidomarkeringslykta kpl. H	USA.
2	85 08 657	1	. Lamp housing L.H.	. Lamphus V	
2	85 08 665	1	. Lamp housing R.H.	. Lamphus H	
3	85 08 699	1	. Glass L.H.	. Glas V	
3	85 08 707	1	. Glass R.H.	. Glas H	
3	85 08 715	1	. Glass L.H.	. Glas V	USA.
3	85 08 723	1	. Glass R.H.	. Glas H	
4	85 08 673	1	. Seal L.H.	. Tätning V	
4	85 08 681	1	. Seal R.H.	. Tätning H	
5	85 08 632	6	. Screw	. Skruv	
6	238 290 001	2	. Bult, direc. indicator	. Glödlampa, blinkljus	Saab No. 7154719.
7	238 254 007	2	. Bulb, parking light	. Glödlampa, parkerljus	Saab No. 7154727.
8	79 34 433	8	Screw	. Skruv	
9	79 15 556	8	Washer	. Bricka	
20	85 05 639	1	Side position marking/reflextor light assy., rear L.H.	Sidomarkering/reflexlykta kpl. bakre V	
20	85 05 547	1	Side position marking/relector light assy., rear R.H.	Sidomarkering/reflexlykta kpl. bakre H	
21	85 05 638	1	. Glass L.H.	. Glas V	
21	85 05 646	1	. Glass R.H.	. Glas H	
22	85 05 695	1	. Seal L.H.	. Tätning V	
22	85 05 703	1	. Seal R.H.	. Tätning H	
23	85 05 653	1	. Frame L.H.	. Ram V	USA.
23	85 05 661	1	. Frame R.H.	. Ram H	
24	238 274 005	2	. Bulb	. Glödlampa	Saab No. 7157308.
25	85 05 737	4	. Screw	. Skruv	
26	79 34 433	4	. Screw	. Skruv	
27	79 15 663	2	. Washer	. Bricka	
28	79 61 311	2	. Grommet	. Genomföring	
29	85 05 851	1	. Cable L.H.	. Kabel V	
29	85 05 869	1	. Cable R.H.	. Kabel H	

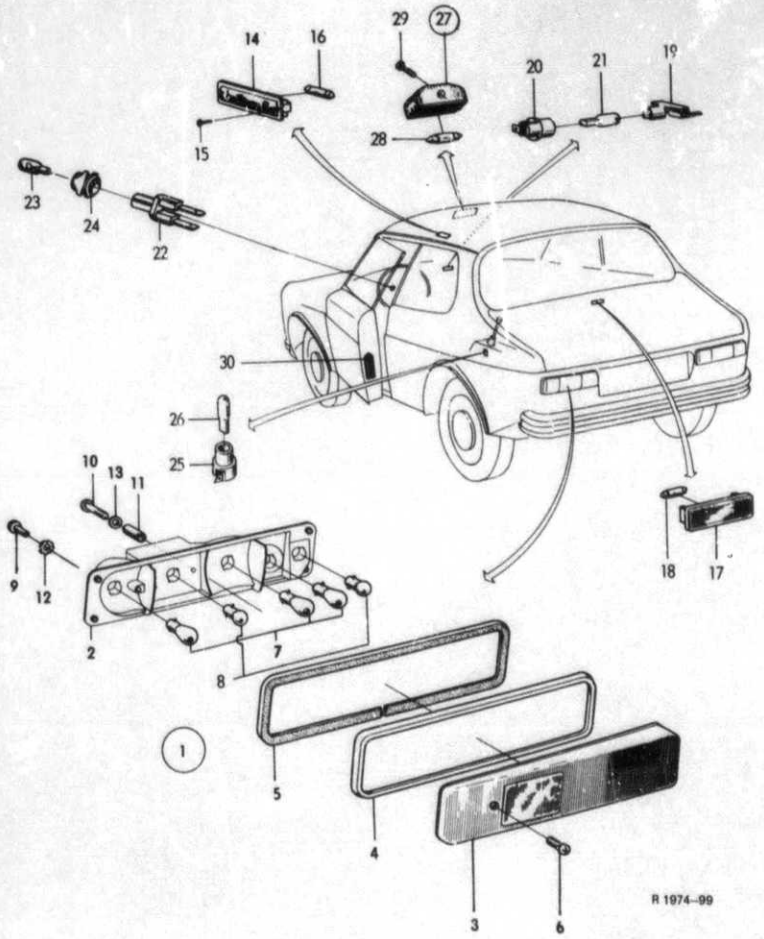
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LIGHTING
Tail light, dome light, licanse plate light and other lights

BELYSNING
Baklykta, taklampa, nummerplåtsbelysning och övrig belysning

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H4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 01 033	1	Tail light assy. L.H.	Baklykta kpl. V	1)Superseded by 8505612
1	85 01 041	1	Tail light assy. R.H.	Baklykta kpl. H	Superseded by 8505620
1	85 05 570	1	Tail light assy. L.H.	Baklykta kpl. V	2)
1	85 05 588	1	Tail light assy. R.H.	Baklykta kpl. H	
1	85 05 612	1	Tail light assy. L.H.	Baklykta kpl. V	2) Ch. –99732019189. USA
1	85 05 620	1	Tail light assy. R.H.	Baklykta kpl. H	
1	85 13 236	1	Tail light assy. L.H.	Baklykta kpl. V	Ch. 99732019190–. USA.
1	85 13 244	1	Tail light assy. R.H.	Baklykta kpl. H	
2	85 14 499	1	. Lamp housing L.H.	. Lamphus V	
2	85 14 507	1	. Lamp housing R.H.	. Lamphus H	
2	85 06 297	1	. Lamp housing L.H.	. Lamphus V	Part of 8501033, 8505570.
2	85 06 305	1	. Lamp housing R.H.	. Lamphus H	Part of 8501041, 8505588.
2	85 01 652	1	. Lamp housing L.H.	. Lamphus V	Part of 8505612.
2	85 01 660	1	. Lamp housing R.H.	. Lamphus H	Part of 8505620.
3	85 05 596	1	. Glass L.H.	. Glas V	
3	85 05 604	1	. Glass R.H.	. Glas H	
3	85 05 596	1	. Glass L.H.	. Glas V	USA. (85 05 711)
3	85 05 604	1	. Glass R.H.	. Glas H	USA. (85 05 729)
4	85 01 496	1	. Frame L.H.	. Ram V	
4	85 01 504	1	. Frame R.H.	. Ram H	
5	85 01 678	2	Seal	Tätning	
6	85 01 710	4	Screw	Skruv	
7	238 290 001	6	. Bulb, dir. indic./brake/ back-up light	. Glödlampa, blink-/broms-/ backljus	Saab No. 7154719.
8	238 254 007	4	. Bulb, licenae plate/tail light	. Glödlampa, nummerplåtbelysning/ backljus	Saab No. 7154727.
9	79 34 441	8	Screw	Skruv	
10	79 34 516	2	Screw	Skruv	
11	85 01 777	2	Spacer tube	Distansrör	
12	79 15 556	2	Washer	Bricka	
13	80 73 090	2	Washer	Bricka	1)
13	85 05 745	2	Washer	Bricka	2)
14	85 01 702	1	Dome light, interior	Taklampa	5)
14	85 18 367	1	Dome light, interior	Taklampa	6) (8508582)
15	79 65 361	2	Screw	Skruv	
16	238 265 003	1	Bulb	Glödlampa	Saab No. 8501264.
17	85 01 751	1	Trunk light	Bagagerumslampa	
18	238 265 003	1	Bulb	Glödlampa	Saab No. 8501264.
19	85 01 439	1	Bracket, heater control light	Fäste, belysn. värmereglage	
20	71 71 846	1	Bulb socket, heater control light	Lamphållare, belysning värmereglag	3)
21	238 257 008	1	Bulb, heater control light	Glödlampa, belysning värmereglage	Saab No. 7132616.
22	85 09 697	2	Bulb socket, lighting guide	Lamphållare, ljusledare	4)
23	238 286 008	2	Bulb, lighting guide	Glödlampa, ljusledare	Saab No. 8500613.
24	85 10 331	1	Bulb socket bushing	Lamphållarbussning	7)
25	72 46 622	1	Bulb socket, ignition lock light	Lamphållare, tändlåsbelysning	
26	238 271 001	1	Bulb	Glödlampa	Saab No. 7154891.
27	85 06 263	1	Rear view mirror lamp assy.	Backspegellampa kpl.	2) Saab No. 7084197.
28	238 261 002	1	. Bulb	. Glödlampa	
29	85 01 710	1	Screw	Skruv	
30	88 35 266	1	Reflector, L.H. door	Dörreflex, V dörr	
30	88 35 266	1	Reflector, L.H. rear door	Dörreflex, V bakdörr	3) 4D.
30	85 08 640	1	Reflector, L.H. rear door	Dörreflex, V bakdörr	4) 4D.

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. 99732001640–. 99726008501–.

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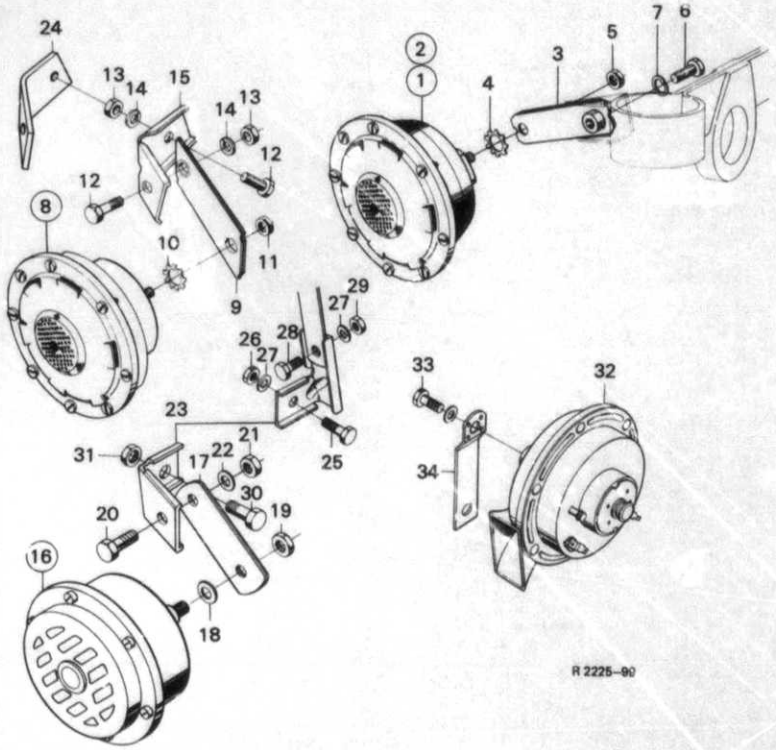
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 02 775	1	Horn assy. L.H., high tone	Signalhorn kpl. V, hög ton	
2	85 02 825	1	Horn assy. R.H., low tone	Signalhorn kpl. H, låg ton	
3	85 02 791	2	. Retainer	. Hållare	
4	85 07 809	2	. Washer	. Bricka	2)
5	71 56 805	2	. Nut	. Mutter	
6	80 82 935	2	Screw	Skruv	
7	79 10 557	2	Washer	Bricka	
8	85 21 783	1	Horn assy.	Signalhorn kpl.	7) (8511586) *
8	85 11 529	1	Horn assy.	Signalhorn kpl.	
9	85 11 545	1	. Retainer	. Hållare	
10	85 02 809	1	. Washer	. Bricka	
11	71 56 805	1	. Nut	. Mutter	3, 8)
12	79 35 885	2	Screw	Skruv	
13	79 14 708	2	Nut	Mutter	
14	79 10 557	2	Washer	Bricka	
15	85 11 537	1	Bracket	Fästvinkel	
16	85 11 719	1	Horn assy.	Signalhorn kpl.	
17	85 11 735	2	. Retainer	. Hållare	
18	85 11 743	1	. Washer	. Bricka	
19	85 11 750	1	. Nut	. Mutter	
16	85 21 783	1	Horn assy.	Signalhorn kpl.	(8511586) Alt. to 8511719.
17	85 11 545	1	. Retainer	. Hållare	
18	85 02 809	1	. Washer	. Bricka	
19	71 56 805	1	. Nut	. Mutter	
20	79 35 885	1	Screw	Skruv	
21	79 14 708	1	Nut	Mutter	
22	79 10 557	1	Washer	Bricka	
23	85 11 594	1	Bracket	Fästvinkel	
24	85 11 578	1	Bracket	Fästvinkel	7)
25	79 03 305	1	Screw	Skruv	
26	79 14 716	1	Nut	Mutter	
27	80 73 108	2	Washer	Bricka	10)
28	79 03 321	1	Screw	Skruv	
29	79 65 411	1	Nut	Mutter	
30	80 83 123	1	Screw	Skruv	
31	80 29 779	1	Nut	Mutter	
32	85 13 251	1	Horn	Signalhorn	
33	85 11 008	1	Screw	Skruv	9, 11)
34	85 10 992	1	Bracket	Fäste	

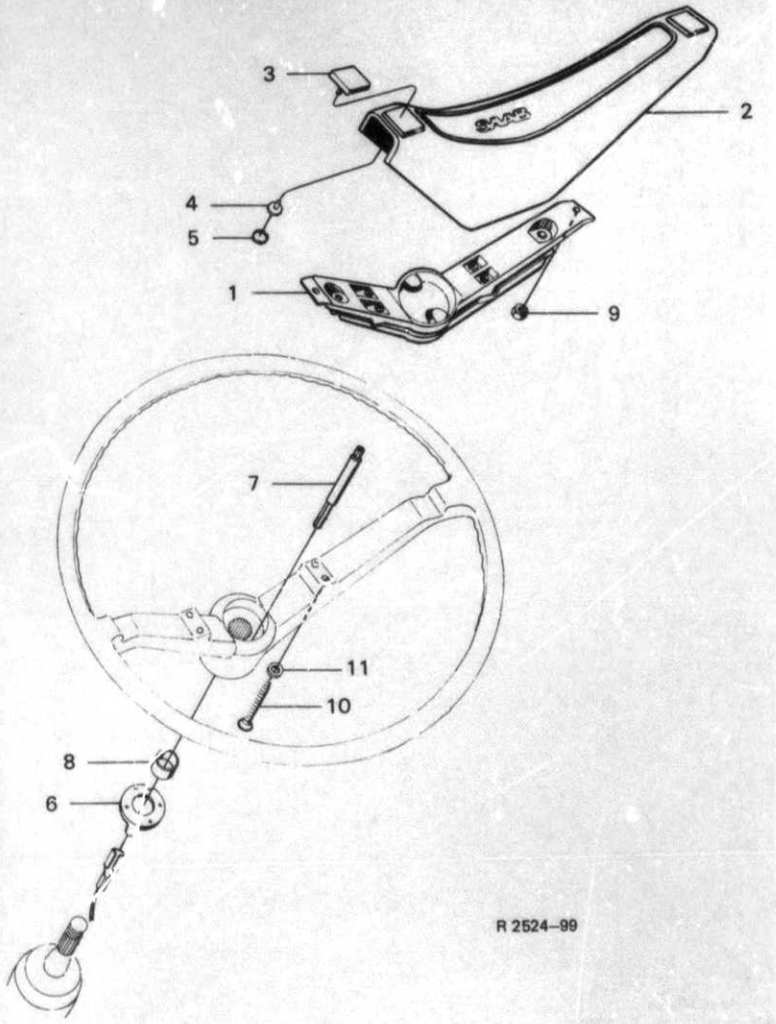
2) Ch. –99.075.231. –91606152.
3) Ch. 99722000001–, 99726000001–.
7) Ch. 99726005302–99726008665. Finland only.
8) Ch. –99722031968. –99726008665.
9) Ch. 99732000001–, 99736000001–.
10) Model "X7", not USA.
11) USA.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 06 016	1	Signal contact	Signalkontakt	1)
2	84 16 075	1	Upholstery, steering wheel	Stötskydd, ratt	1, 3)
2	84 34 953	1	Upholstery, steering wheel	Stötskydd, ratt	4) Alternative to 8416075.
2	84 37 098	1	Upholstery, steering wheel EMS	Stötskydd, ratt, EMS	2)
3	73 56 785	2	Button	Trycke	
4	73 56 793	2	Bushing	Bussning	1, 3)
5	73 56 801	2	Clip	Clip	
6	85 06 065	1	Sliding ring	Släpring	1)
7	85 06 107	1	Contact finger	Kontaktfinger	
8	85 09 234	1	Spacer sleeve	Distansring	Ch. 99.063.198–, 91604245–.
9	79 10 466	2	Nut	Mutter	1)
10	79 63 952	4	Screw	Skruv	
11	79 10 516	4	Washer	Bricka	

1) Ch. 99.020.001–.
2) Ch. 99722012833–, 99726006539–.
3) Ch. –99722015614, –99726005571–.
4) Ch. 99722015615–, 99726005572–.

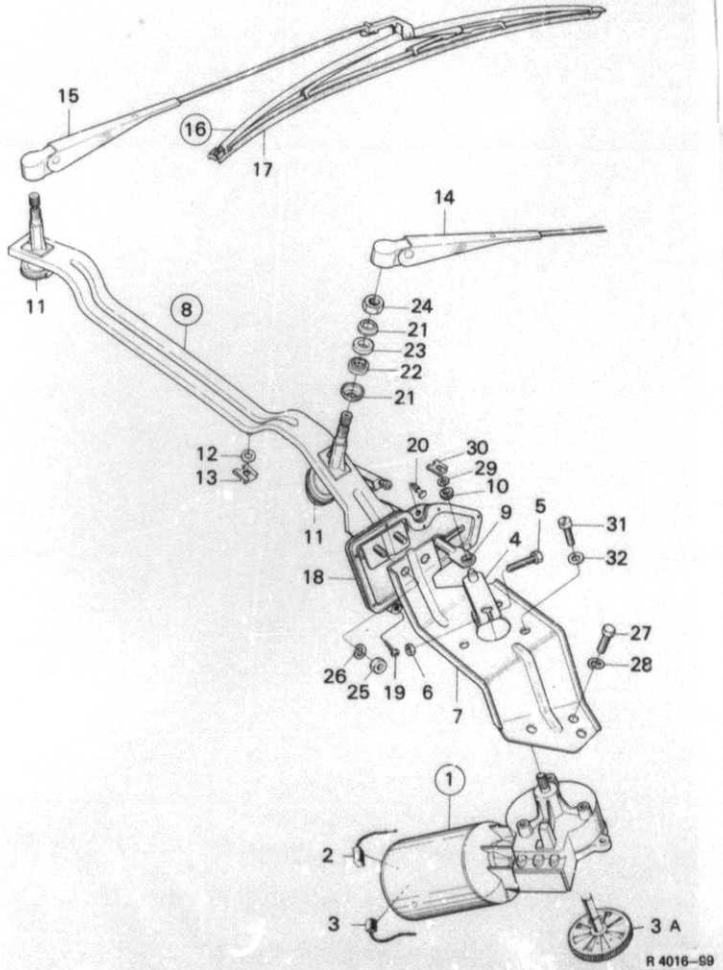
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1	85 03 724	1	Wiper motor assy.	Motor kpl., vindrutetorkare	
2	85 05 059	1	. Carbon brush	. Kolborste	
3	85 05 067	2	. Carbon brush	. Kolborste	
3a	85 57 126	1	Cog wheel.	Kugghjul	*
4	85 04 441	1	. Crank arm	. Vevarm	
5	71 29 422	1	. Screw	. Skruv	
6	71 29 455	1	. Nut	. Mutter	
7	85 03 732	1	Bracket, wiper motor	Motorfäste	Is deleted *
8	85 03 708	1	Frame with link system assy.	Montagearm med länksystem kpl.	
9	85 04 003	1	. Crank assy.	. Vevstake kpl.	
10	85 04 029	2	. . Bushing	. . Bussning	
11	85 03 963	1	. Wire	. Wire	
12	85 04 086	1	. Washer	. Bricka	
13	85 04 094	1	. Lock clip	. Spärryttare	
14	85 04 318	1	Wiper arm L.H.	Torkararm V	Superseded by 8508434
15	85 08 442	1	Wiper arm R.H.	Torkararm H	3) (8504326)
16	85 03 559	2	Wiper blade assy.	Torkarblad kpl.	
17	85 03 567	2	. Rubber profile	. Gummiprofil	Superseded by 8512592
14	85 08 434	1	Wiper arm L.H.	Torkararm V	4)
15	85 08 442	1	Wiper arm R.H.	Torkararm H	
16	85 12 584	2	Wiper blade assy.	Torkarblad kpl.	4, 6)
17	85 12 592	2	. Rubber profile	. Gummiprofil	
14	85 12 634	1	Wiper arm L.H.	Torkararm V	5) Trico EMS.
15	85 12 642	1	Wiper arm R.H.	Torkararm H	
16	85 12 659	2	Wiper blade assy.	Torkarblad kpl.	5) Anco EMS.
17	85 12 543	2	. Rubber profile	. Gummiprofil	
16	85 11 651	2	Wiper blade assy.	Torkarblad kpl.	7) Trico EMS England.
17	85 12 592	2	. Rubber profile	. Gummiprofil	
16	85 12 584	2	Wiper blade assy.	Torkarblad kpl.	7) Trico England.
17	85 12 592	2	. Rubber profile	. Gummiprofil	
16	85 12 527	2	Wiper blade assy.	Torkarblad kpl.	7)
17	85 12 543	2	. Rubber profile	. Gummiprofil	
18	85 03 773	1	Rubber seal	Gummitätning	
19	79 22 818	2	Screw	Skruv	Ch. –99.001.381.
20	85 04 235	2	Clip	Clip	Ch. 99.001.382–.
21	85 00 456	4	Washer	Bricka	
22	85 03 666	2	Rubber bushing	Gummibussning	
23	85 00 381	2	Rubber bushing	Gummibussning	
24	85 00 449	2	Nut	Mutter	
25	85 04 243	2	Nut	Mutter	
26	79 10 540	2	Washer	Bricka	
27	79 03 156	3	Screw	Skruv	
28	79 10 557	3	Washer	Bricka	
29	85 04 086	1	Washer	Bricka	
30	85 04 094	1	Lock clip	Spärryttare	
31	85 04 193	3	Screw	Skruv	
32	79 16 489	3	Washer	Bricka	

1) Ch. –99.011.986.
2) Ch. 99.011.987–.
3) Ch. –99722018273, –93726006151.
4) Ch. 99722018274–, 99726006152–.
5) Ch. 99722012833–, 99726006539–.
6) Ch. –99722031968, –99726008665.
7) Ch. 99732000001–, 99736000001–.

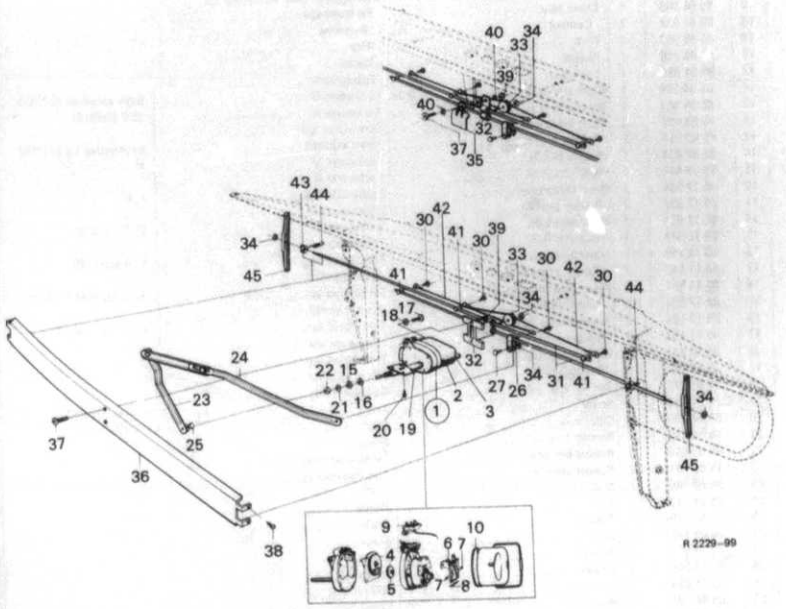
99 M 69–73
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1	85 07 089	1	Wiper motor assy., headlight	Motor kpl., strålkastartorkare	S
2	88 15 748	1	. Cover	. Kåpa	
3	88 15 755	1	. Clamp	. Bygel	
4	85 45 089	1	. Kit gear	. Sats drev	
5	85 05 448	1	. . Gear	. . Drev	
6	85 05 455	1	. Carbon retainer assy.	. Kolhållare kpl.	
7	85 05 463	2	. . Carbon brush	. . Kol	
8	85 05 471	1	. . Spring	. . Fjäder	
9	85 45 402	1	. Parking switch	. Parkeringskontakt	(85 05 489)
10	88 16 407	1	. Gasket	. Packning	
15	70 96 944	1	Nut	Mutter	S
16	88 02 175	1	Washer	Bricka	S
17	79 34 789	1	Screw	Skruv	S
18	79 10 540	1	Washer	Bricka	S
19	85 10 166	1	Bracket, wiper motor	Motorfäste	S
20	79 61 949	4	Screw	Skruv	S
21	71 55 690	1	Shaft seal	Axeltätning	S
22	71 07 238	1	Cap	Kapsel	S
23	85 07 097	1	Crank arm	Vevarm	S
24	85 07 105	1	Link	Stötstång	
25	80 19 887	1	Screw	Skruv	
26	85 08 970	1	Bushing	Ledbussning	
27	85 07 204	1	Pivot pin	Ledtapp	
30	80 19 713	4	Screw	Skruv	S
31	85 07 253	2	Shaft	Axel	
32	85 11 487	1	Center bushing	Centrumbussning	2)
32	85 10 182	1	Center bushing	Centrumbussning	3)
33	85 07 238	1	Cord pulley	Linhjul	
34	85 11 289	4	Lock clip	Spärryttare	S
35	85 08 335	1	Protecting cover	Skyddskåpa	2)
36	85 10 174	1	Protecting cover	Skyddskåpa	3)
37	79 34 607	1	Screw	Skruv	2) S
37	79 65 833	2	Screw	Skruv	3) S
38	79 22 719	4	Screw	Skruv	3) S
39	79 59 406	1	Nut	Mutter	2) S
39	80 74 098	2	Nut	Mutter	3)
40	79 15 556	1	Washer	Bricka	2) S
41	85 08 277	3	Bushing	Bussning	2)
41	85 10 208	3	Bushing	Bussning	3)
42	85 08 285	2	Cord, nylon	Lina, nylon	
43	85 08 293	2	Bushing	Bussning	
44	85 08 384	2	Spring	Fjäder	S
45	85 12 717	2	Wiper blade	Torkarblad	S
	85 05 430	X	Kit, headlight wiper	Sats, strålkastartorkare	Model 1969/70
	85 05 315	X	Kit, headlight wiper	Sats, strålkastartorkare	Model 1971 export
	85 45 055	X	Kit, headlight wiper	Sats, strålkastartorkare	4)
	85 45 063	X	Kit, headlight wiper	Sats, strålkastartorkare	5)
	88 15 649	X	Kit, wiper blad	Sats, torkarblad	2)

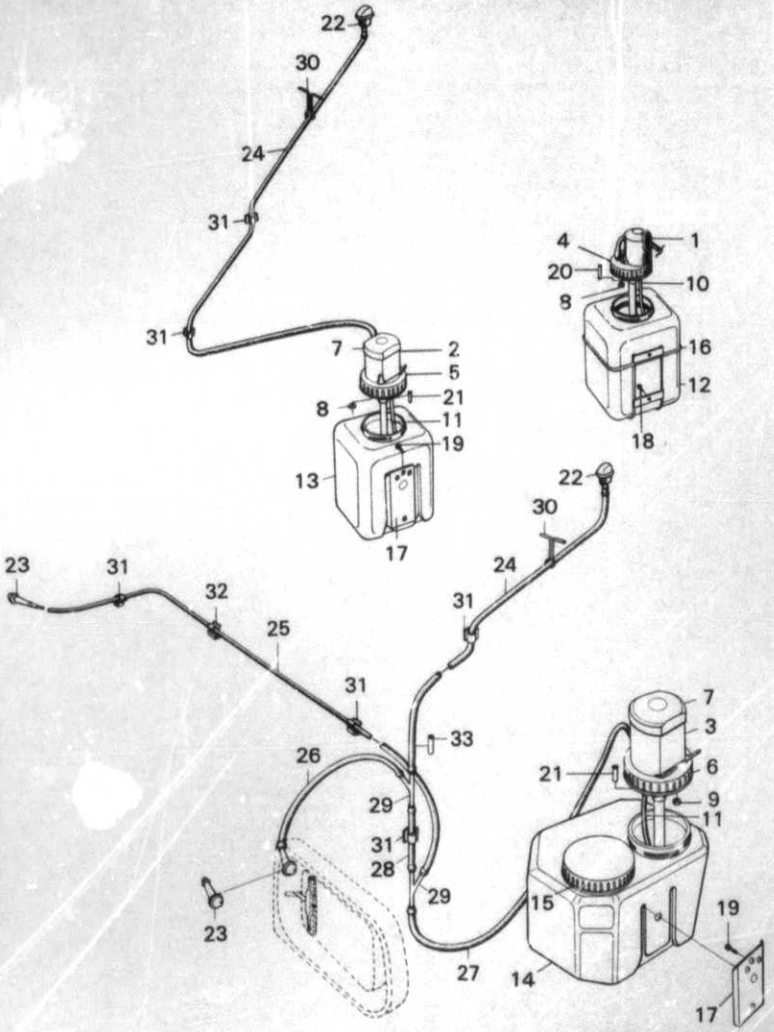
2) Ch. –99722031968. –99726008665.
3) Ch. 99732000001–. 99736000001–.
4) Ch. 99722000001–99722006104, export only.
5) Ch. 99722006105–, export only.

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SAAB

genuine spare parts
original reservdelar

ELECTRICAL EQUIPMENT, OTHER
Windshield– and headlight washer, up to and incl. model 1972

ÖVRIG ELEKTRISK UTRUSTNING
Vindrute- och strålkastarspolare, t.o.m. modell 1972

3 13.3

H14

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	73 50 564	1	Motor, windshield washer	Motor, vindrutespolare	1)
2	85 11 297	1	Motor, windshield washer	Motor, vindrutespolare	11) (73 38 130) *
2	85 11 305	1	Motor, windshield washer	Motor, vindrutespolare	12) (73 38 130) *
3	85 11 297	1	Motor, windshield- and headlights washer	Motor, vindrute- och strålkastarspolare	4, 5, 9) S
3	85 11 305	1	Motor, windshield- and headlights washer	Motor, vindrute- och strålkastarspolare	5, 6, 10)
4	73 50 572	1	Cover with pump	Lock med pump	1)
5	73 38 148	1	Cover with pump	Lock med pump	11) S
5	85 11 313	1	Cover with pump	Lock med pump	12)
6	73 38 148	2	Cover with pump	Lock med pump	4, 5, 9)
6	85 11 313	1	Cover with pump	Lock med pump	5, 6, 10)
7	85 11 404	1	Cover, motor	Lock, motor	12)
7	85 11 404	1	Cover, motor	Lock, motor	5, 6, 10)
8	71 08 251	2	Nut	Mutter	S
9	71 08 251	4	Nut	Mutter	4, 5) S
10	73 50 598	1	Hose	Slang	1)
11	73 38 155	1	Hose	Slang	1)
11	85 08 996	1	Hose	Slang	2)
11	85 08 996	2	Hose	Slang	4, 5, 9)
12	73 30 947	1	Container	Behållare	1)
13	85 07 022	1	Container	Behållare	2)
14	85 38 798	1	Container	Behållare	4, 5) S
15	85 08 986	1	Cover	Lock	5, 6, 10)
16	73 38 122	1	Basket for container	Korg	1, 17)
17	85 07 030	1	Bracket	Konsol	2)
18	79 22 800	2	Screw	Skruv	1)
19	79 21 885	2	Screw	Skruv	2)
20	73 50 580	1	Sleeve	Hylsa	
21	73 38 999	1	Sleeve	Hylsa	1) S
21	73 38 999	2	Sleeve	Hylsa	4, 5, 6)
22	85 04 144	1	Jet	Munstycke	
22	85 04 144	1	Jet	Munstycke	4, 5)
23	88 50 711	2	Jet	Munstycke	S
24	85 03 799	1	Hose	Slang	3)
24	85 08 376	1	Hose	Slang	4, 5, 9)
24	85 08 376	1	Hose	Slang	4, 11)
24	85 11 420	1	Hose	Slang	12)
24	85 11 396	1	Hose	Slang	5, 6, 10, 13)
24	85 12 568	1	Hose	Slang	14)
25	85 07 212	1	Hose R.H.	Slang H	4, 5, 6, 9) S
25	85 11 354	1	Hose R.H.	Slang H	5, 6, 10)
26	85 07 063	1	Hose L.H.	Slang V	4, 5, 6) S
27	85 08 491	1	Hose	Slang	4, 5, 6, 9) S
27	85 11 321	1	Hose	Slang	5, 6, 10)
28	85 11 362	1	Hose	Slang	5, 6, 10)
29	85 09 002	1	Y-pipe	Y-rör	4, 5, 6, 9) S
29	85 09 002	2	Y-pipe	Y-rör	5, 6, 10)
30	85 08 392	1	Hose bracket	Slanghållare	
31	79 33 443	2	Clip	Clip	
31	79 33 443	6	Clip	Clip	4, 5, 6, 9)
31	79 33 443	4	Clip	Clip	5, 6, 10, 15)
32	71 55 500	1	Clip	Clip	16)
33	85 11 388	1	Back valve	Backventil	4, 5)

1) Ch. –99.024.869.
2) Ch. 99.024.870–.
3) Ch. –99.043.053, –91601640.
4) Ch. 99.050.001–, 9160[illegible]–.
5) Sweden and special markets.
6) Headlight washer.
9) Ch. –99.069.709, –91604453.
10) Ch. 99.069.710–, 91604454–.
11) Ch. –99722006104. Special markets.
12) Ch. 99722005195–. Special markets.
13) Ch. –99722012956, –99726003663.
14) Ch. 99722-12957–, 99726002664–.
15) Ch. –99722030120, –99726005871.
16) Ch. 99722030121–, 99726005872–. Engine 1.85 l.
17) Superseeded by 8507030+8507022

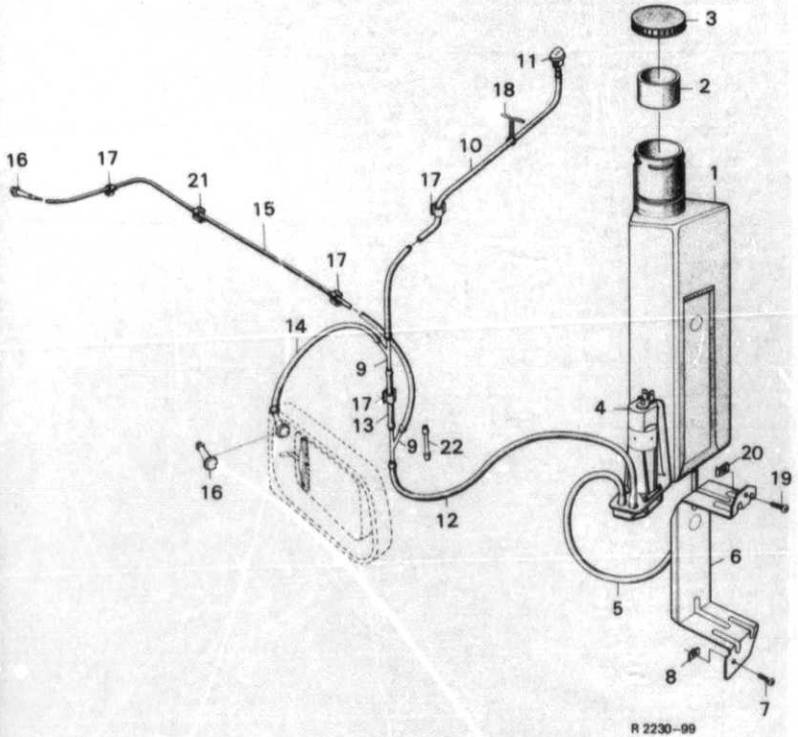
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genuine spare parts
original reservdelar

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1	85 11 438	1	Container	Behållare	
2	85 11 453	1	Filter	Filter	
3	85 08 988	1	Cover	Lock	
4	85 11 263	1	Washer pump	Spolarpump	
5	85 07 063	1	Hose	Slang	
6	85 11 479	1	Bracket	Konsol	
7	79 22 420	1	Screw	Skruv	
8	79 19 590	1	Clip	Clip	
8	79 19 582	1	Clip	Clip	1)
9	85 09 002	2	Y-pipe	Y-rör	
10	85 12 568	1	Hose	Slang	
11	85 04 144	1	Jet	Munstycke	
12	85 08 491	1	Hose	Slang	
13	85 11 362	1	Hose	Slang	
14	85 08 996	1	Hose L.H., headlight	Slang V, strålkastare	
15	85 11 446	1	Hose R.H., headlight	Slang H, strålkastare	
16	88 50 711	2	Jet, headlight	Munstycke, strålkastare	
17	79 33 443	4	Clip	Clip	
18	85 08 392	1	Retainer	Hållare	
19	79 22 354	1	Screw	Skruv	
20	79 33 682	1	Clip	Clip	
21	71 55 500	1	Clip	Clip	
22	85 08 848	1	Extension pipe	Skarvrör	1)

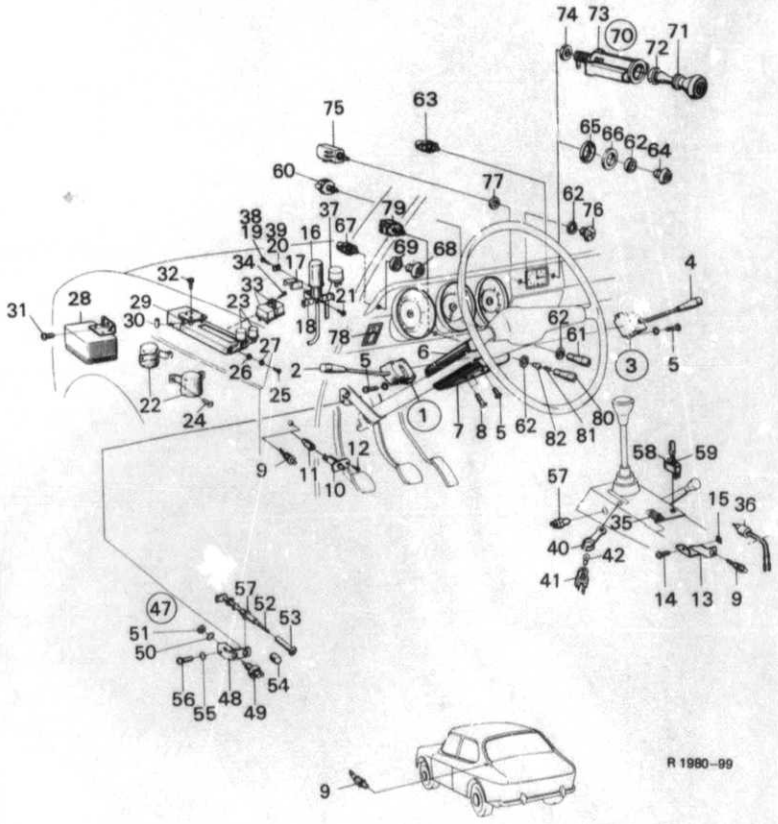
1) For cars without headlight wipers and washers.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 05 034	1	Switch with knob assy., direct. indicator	Strömställare med knapp kpl., blinkvisare	S
2	85 02 254	1	. Knob, switch, direct indicator	. Knapp, strömställare, blinkvisare	S
3	85 05 042	1	Switch with knob assy., windshield wiper/washer and signal	Strömställare med knapp kpl., vindrutetorkare/spolare, signal	4) S
3	85 05 075	1	Switch with knob assy., windshield wiper/washer	Strömställare med knapp kpl., vindrutetorkare/spolare	5) S
4	85 02 213	1	. Knob, switch, windshield wiper/washer and signal	. Knapp, strömställare, vindrutetorkare/spolare, signal	S
5	79 22 644	5	Screw	Skruv	
6	85 02 155	1	Steering column cover, upper	Rattlagerkåpa, överdel	2)
6	85 06 081	1	Steering column cover, upper	Rattlagerkåpa, överdel	3) *
7	85 02 163	1	Steering column cover, lower	Rattlagerkåpa, underdel	2)
7	85 06 099	1	Steering column cover, lower	Rattlagerkåpa, underdel	3) *
8	79 34 466	2	Screw	Skruv	
9	85 22 492	4	Contact, door, hand brake, trunk lid	Kontakt, dörr, handbroms, bagagerumslucka	4) (73 26 275)
9	85 22 492	2	Contact, hand brake, trunk lid	Kontakt, handbroms, bagagerumslucka	5) (73 26 275) *
9	85 22 492	2	Door contact, rear door	Dörrkontakt, bakdörr	4D (73 26 275) *
10	85 06 578	2	Door contact	Dörrkontakt	5)
10	85 06 586	1	Door switch, L.H. door	Dörrkontakt, V dörr	6)
10	85 06 578	1	Door switch, R.H. dorr	Dörrkontakt, H dörr	6)
11	85 06 644	2	Protective	Skydd	5)
12	79 21 885	2	Screw	Skruv	5)
13	85 02 270	1	Support, hand brake contact	Stödvinkel, handbromskontakt	
14	79 22 727	1	Screw	Skruv	4)
14	79 22 735	1	Screw	Skruv	5)
15	79 19 574	1	Clip	Clip	
16	73 08 984	1	Flasher unit	Blinkdon	
17	85 02 338	1	Clip, flasher unit	Clip, blinkdon	4)
17	85 02 338	1	Clip, flasher unit R.H.D.	Clip, blinkdon R.H.D.	
18	85 06 651	1	Retainer, flasher unit	Hållare, blindon	5)
19	79 22 735	1	Screw	Skruv	
20	79 19 574	1	Clip	Clip	
21	79 22 438	1	Screw	Skruv	
22	85 02 288	2	Relay, cooling fan and ignition lock	Relä, kylfläkt och tändlås	4)
23	85 06 545	2	Relay, cooling fan and ignition lock	Relä, kylfläkt och tändlås	5)
24	79 46 742	4	Screw, cooling fan/ign. lock	Skruv, kylfläkt och tändlås	4)
25	79 22 800	2	Screw, cooling fan/ign. lock	Skruv, kylfläkt och tändlås	5)
26	79 16 469	2	Washer	Bricka	
27	79 15 564	2	Washer	Bricka	
28	85 02 205	1	Relay, light	Ljusrelä	4) (85 02 205) *
29	85 06 511	1	Relay, light	Ljusrelä	5)
30	85 02 734	1	Spacer sleeve	Distanshylsa	5)
31	79 22 800	2	Screw	Skruv	4)
32	79 22 933	1	Screw	Skruv	5)
33	83 76 105	2	Relay, fuel injection	Relä, bränsleinsprutning	5) E
34	79 46 742	1	Screw	Skruv	5) E
35	85 06 198	1	Flip-cover switch	Tangentströmställare	5) A
36	88 36 678	1	Contact for buzzer	Summerkontakt	6)
37	88 36 686	1	Buzzer	Summer	6)
38	79 22 735	1	Screw	Skruv	6)
39	79 19 574	1	Clip	Clip	6)
40	85 02 692	1	Bracket	Hållare	5, 10)

2) Ch. –99.008.117.
3) Ch. 99.088.118–020.000.
4) Ch. –99.014.259.
5) Ch. 99.020.001–.
6) Ch. 99.027.78–, USA.

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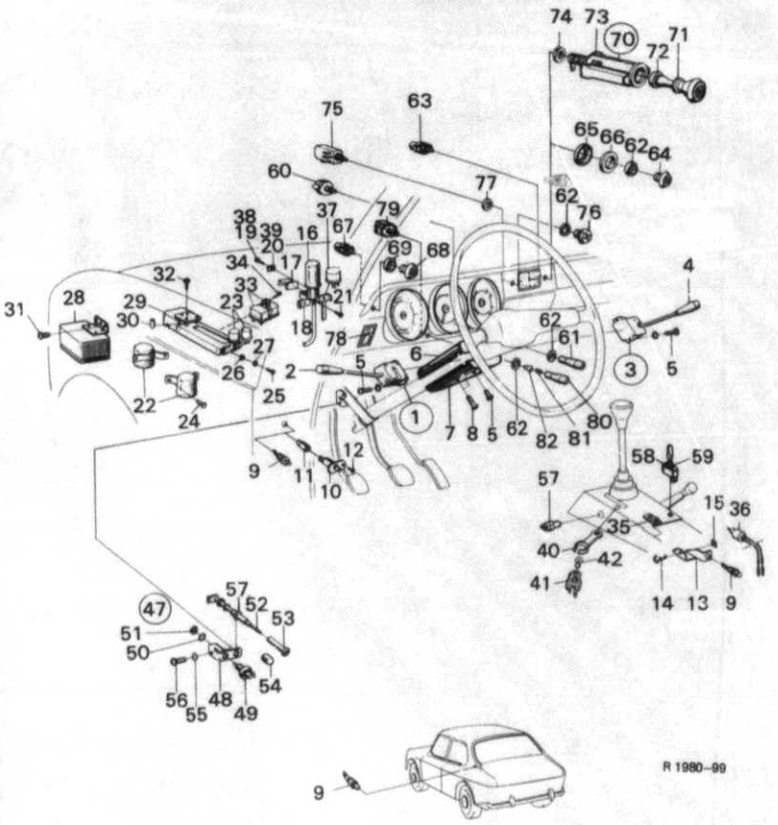
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Controls and switches, up to and incl. model 1970

ÖVRIG ELEKTRISK UTRUSTNING
Manöverdon och kontakter, t.o.m. modell 1970

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
41	85 00 712	1	Bulb socket	Lamhållare	5) A)
42	23G 286 009	1	Bulb	Glödlampa	5) A) Saab No. 9500613.
47	85 02 353	1	Contact assy., brake light, brake warning	Kontakt kpl., bromsljus, bromsvarning	
48	85 02 379	1	. Bracket	. Fäste	
49	73 34 642	1	. Brake light contact	. Bromsljuskontakt	
50	73 34 733	1	. Washer	. Bricka	
51	73 34 741	1	. Nut	. Mutter	
52	73 34 824	1	. Brake warning contact	. Bromsvarningskontakt	
53	85 02 387	1	Knob, brake warning contact	Knapp, bromsvarningskontakt	
54	85 06 164	1	Knob, brake warning contact R.H.D.	Knapp, bromsvarningskontakt R.H.D.	5)
55	79 15 549	2	Washer	Bricka	
56	79 34 292	2	Screw	Skruv	
57	83 73 268	1	Back-up light contact	Backljuskontakt	
58	85 06 156	1	Flip-over switch assy.	Vippströmställare kpl.	5)
59	85 06 180	1	Ring nut	Ringmutter	5)
60	85 00 563	1	Rheostat-switch, instruments illumination	Reostatströmställare, instrumentbelysning	
61	85 00 985	1	Knob, rheostat	Knapp, reostatströmställare	Is deleted *
62	85 00 704	4	Nut	Mutter	
63	85 00 811	1	Switch, optional extras	Strömställare, extra utrustning	
64	85 00 688	1	Knob, switch, optional extras	Knapp, strömst. extra utrustn.	Not USA.
65	85 04 383	1	Washer, front	Bricka, främre	Is deleted *
66	85 04 391	1	Washer, rear	Bricka, bakre	
67	85 00 811	1	Switch, optional extras	Strömställare, extra utrustning	
68	85 00 688	1	Knob, switch, optional extras	Knapp, strömst. extra utrustn.	5) E
69	85 00 704	1	Ring nut	Ringmutter	
70	85 04 268	1	Cigarette lighter assy.	Cigarettändare kpl.	S Superseded by 7344468
71	85 04 300	1	. Pop-out unit assy.	. Rörlig tändarenhet kpl.	
72	85 04 433	1	. . Globe filiment	. . Glödkropp	7)
73	71 56 300	1	Attachment bracket	Fästbygel	S
74	73 30 848	1	Nut	Mutter	S Is deleted *
75	71 54 164	1	Switch, ventilation fan	Strömst., ventilationsfläkt	
76	85 02 510	1	Knob, switch, ventilation fan	Knapp, strömst., vent.fläkt	
77	70 35 249	1	Rubber washer	Gummibricka	
78	85 01 009	1	Switch, light	Strömställare, ljus	
79	85 00 860	1	Switch, warning flasher	Strömställare, varningsblink	
80	85 09 944	1	Knob, warning flasher	Knapp, strömst. varningsblink	
81	73 08 992	1	Spring	Fjäder	
82	238 257 000	1	Bulb	Glödlampa	Saab No. 7084346.
	88 14 998	X	Kit, cigarette lighter	Sats, cigarettändare	

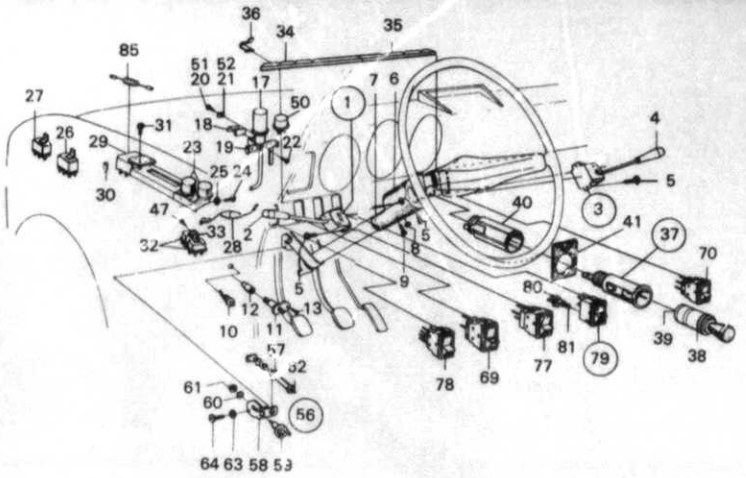
4) Ch. –99.014.259.
5) Ch. 99.020.001–.
7) Ch. –99.014.259, only USA. 99.020.001–, all cars.

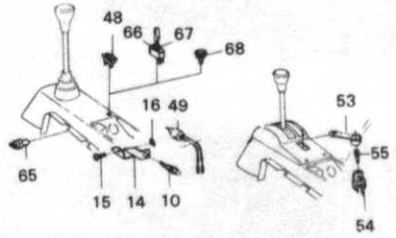
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ELECTRICAL EQUIPMENT, OTHER
Control and switches, as from model 1971
ÖVRIG ELEKTRISK UTRUSTNING
Manöverdon och kontakter, fr.o.m. modell 1971

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H22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 05 034	1	Switch with knob assy., direct. indicator	Strömställare med knapp kpl., blinkvisare	
2	85 02 254	1	. Knob	. Knapp	1)
3	85 05 075	1	Switch with knob assy., windshield wiper/washer	Strömställare med knapp kpl., vindrutetorkare/spolare	
4	85 02 213	1	. Knob	. Knapp	
1	85 30 883	1	Switch with knob assy., direct indicator	Strömställare med knapp kpl., blinkvisare	(85 05 414) *
2	85 11 107	1	. Knob	. Knapp	2)
3	85 05 422	1	Switch with kob assy., windshield wiper/washer	Strömställare med knapp kpl., vindrutetorkare/spolare	
4	85 11 214	1	. Knob	. Knapp	
5	79 22 644	5	Screw	Skruv	
6	85 06 248	1	Steering column cover, upper	Rattlagerkåpa, överdel	5)
6	85 11 158	1	Steering column cover, upper	Rattlagerkåpa, överdel	6)
6	85 07 741	1	Steering column cover, upper R.H.D.	Rattlagerkåpa, överdel R.H.D.	7)
6	85 13 293	1	Steering column cover, upper R.H.D.	Rattlagerkåpa, överdel R.H.D.	8)
7	85 06 255	1	Steering column cover, lower	Rattlagerkåpa, underdel	5)
7	85 11 206	1	Steering column cover, lower	Rattlagerkåpa, underdel	6)
7	85 07 758	1	Steering column cover, lower R.H.D.	Rattlagerkåpa, underdel R.H.D.	7)
7	85 13 301	1	Steering column cover, lower R.H.D.	Rattlagerkåpa, underdel R.H.D.	8)
8	80 73 090	1	Washer	Bricka	
9	79 34 482	3	Screw	Skruv	
10	85 22 492	2	Contact, hand brake, trunk lid	Kontakt, handbroms, bagagerumslucka	(73 26 275) *
10	85 22 492	2	Door switch, rear door	Dörrkontakt, bakdörr	4D. (73 26 275) *
11	85 06 578	2	Door switch	Dörrkontakt	
11	85 06 586	1	Door switch, L.H. door	Dörrkontakt, V dörr	USA.
11	85 06 578	1	Door switch, R.H. door	Dörrkontakt, H dörr	USA.
12	85 06 644	2	Protective	Skydd	
13	79 21 885	2	Screw	Skruv	
14	85 02 270	1	Support, hand brake contact	Stödvinkel, handbromskontakt	
15	79 22 735	1	Screw	Skruv	
16	79 19 574	1	Clip	Clip	
17	73 08 984	1	Flasher unit	Blinkdon	
17	85 17 088	1	Flasher unit, electronic	Blinkdon, elektroniskt	Ch. 99732019190–. USA.
18	85 02 338	1	Clip, flasher unit R.H.D.	Clip, blinkdon R.H.D.	
19	85 06 651	1	Retainer, flash unit	Hållare, blinkdon	
20	79 22 735	1	Screw	Skruv	
21	79 19 574	1	Clip	Clip	
22	79 22 263	1	Screw	Skruv	
23	85 06 545	2	Relay, cooling fan and ignition lock	Relä, kylfläkt och tändlås	
24	79 22 800	2	Screw	Skruv	
25	80 29 969	2	Washer	Bricka	
26	85 07 709	1	Realy, wiper/headlight	Relä, torkare/strålkastare	S
27	85 07 717	1	Control relay, wiper/headlight	Manöverrelä, torkare/strålkastare	1) S
28	85 07 725	1	Doide, windshield wiper	Diod, vindrutetorkare	S
29	85 36 310	1	Realy, light	Ljusrelä	(85 07 550) *
30	85 02 734	1	Spacer sleeve	Distanshylsa	
31	79 22 933	1	Screw	Skruv	
32	83 76 105	2	Relay, fuel injection	Relä, bränsleinsprutning	E
33	85 09 010	1	Retainer, relay	Hållare, relä	
34	85 07 998	1	Lighting guide L.H.	Ljusledare V	
35	85 08 004	1	Lighting guide R.H.	Ljusledare H	
36	85 07 865	4	Clip	Clip	

1) Ch. –99.075.331. –91606152.
2) Ch. 99722000001–. 99726000001–.
5) Ch. –99722-14158, USA. –99722017684. –99726005081.
6) Ch. 99722014159–, USA. 99722017685–. 99726005682–.
7) Ch. –99722-14616.
8) Ch. 99722014617–.

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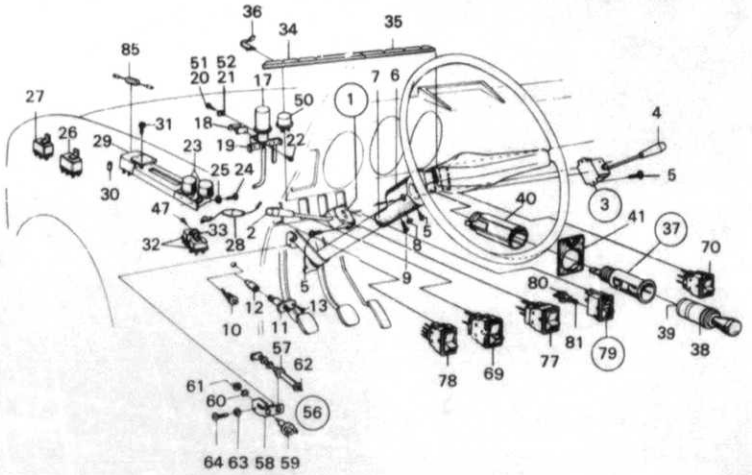
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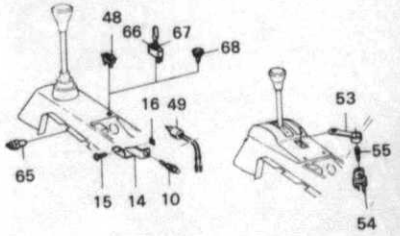
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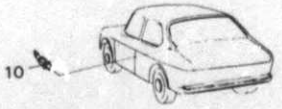
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ELECTRICAL EQUIPMENT, OTHER
Control and switches, as from model 1971
ÖVRIG ELEKTRISK UTRUSTNING
Manöverdon och kontakter, fr.o.m. modell 1971

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H24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
37	85 13 764	1	Cigarette lighter assy.	Cigarettändare kpl.	
38	85 13 772	1	. Pop-out unit assy.	. Rörlig tändaronhet kpl.	
39	85 13 798	1	. . Glove body	. . Glödkropp	4)
40	85 13 814	1	. Bracket sleeve	. Fästhylsa	
41	85 10 463	1	Cover washer	Täckbricka	
47	79 61 949	2	Screw	Skruv	E.
48	85 06 198	1	Flip-over switch	Tangentströmställare	A.
49	88 36 678	1	Contact for buzzer	Summerkontakt	
50	88 36 686	1	Buzzer	Summer	USA.
51	79 22 735	1	Screw	Skruv	
52	79 19 574	1	Clip	Clip	
53	85 02 692	1	Bracket	Hållare	
54	71 71 846	1	Bulb socket	Lamphållare	A.
55	238 357 008	1	Bulb	Glödlampa	Saab No. 7132616
56	85 09 028	1	Contact assy., brake light, brake warning	Kontakt kpl., bromsljus, broms varning	
57	85 09 036	1	. Spacer sleeve	. Distanshylsa	
58	85 02 379	1	. Bracket	. Fäste	
59	73 34 642	1	. Brake light contact	. Bromsljuskontakt	
60	73 34 733	1	. Washer	. Bricka	
61	73 34 741	1	. Nut	. Mutter	
62	73 34 824	1	. Brake warning contact	. Bromsvarningskontakt	
63	79 15 549	2	Washer	Bricka	
64	79 34 292	2	Screw	Skruv	
65	83 73 268	1	Back-up light contact	Backljuskontakt	
66	85 06 156	1	Flip-over switch	Vippströmställare	
67	85 06 180	1	Ring nut	Ringmutter	
68	85 00 878	1	Plug	Plugg	Model "X7"
69	85 08 145	1	Switch, optional extras	Strömställare, extrautrustning	3) E.
69	85 13 004	1	Switch, optional extras	Strömställare, extrautrustning	4) E.
70	85 09 713	1	Switch, ventilation fan	Strömställare, ventilationsfläkt	
70	85 12 972	1	Switch, ventilation fan	Strömställare, ventilationsfläkt	4) USA.
77	85 12 964	1	Switch, instruments illumination	Strömställare, instrumentbelysning	3) (85 07 899)
77	85 12 964	1	Switch, instruments illumination	Strömställare, instrumentbelysning	4, 10)
77	85 15 801	1	Reostat, instruments illumination	Reostat, instrumentbelysning	11)
78	85 07 881	1	Switch, light	Strömställare, ljus	
78	85 12 956	1	Switch, light	Strömställare, ljus	4) USA.
79	85 07 907	1	Switch, warning flasher	Strömställare, varningsblink	3)
79	85 32 798	1	Switch, warning flasher	Strömställare, varningsblink	4) USA. (85 12 980)
80	85 00 712	1	. Bulb socket	. Lamphållare	
81	238 286 009	1	. Bulb	. Glödlampa	Saab No. 8500613.
85	85 21 486	1	Interference damper resistance	Störningsdämpsresistans	12)

3) Ch. 9972209572. —99726003749. —9972010992, R.H.D.
4) Ch. 99722009573—. 99726003750—. 99722010993—, R.H.D.
10) Ch. —99722031968. —99726008665.
11) Ch. 99732000001—. 99736000001—.
12) Shall be used to E-version with problem on the electronik unit.

99 M 69—73

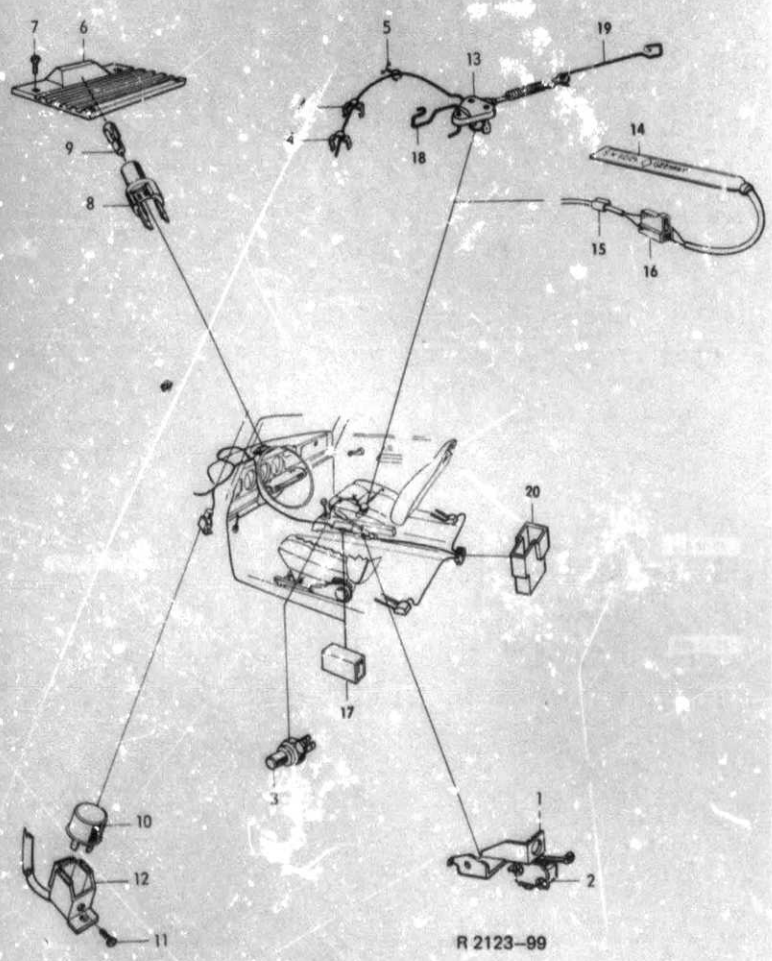
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 13 384	1	Bracket, hand brake and seat belt warning contact	Konsol, handbroms- och bältesvarningskontakt	CM and EM.
2	85 13 525	1	Switch, seat belt warning	Kontakt, bältesvarning	CM and EM.
3	85 13 558	1	Switch, gear selector lever	Kontakt, växelväljare	CA and EA.
4	85 11 073	2	Clip	Clip	
5	85 11 065	1	Clip	Clip	
6	85 13 624	1	Loud speaker trim with seat belt warning lamp	Högtalargaller med bältesvarningslampa	
7	84 27 841	4	Screw	Skruv	
8	85 09 697	1	Bulb socket	Lamphållare	
9	238266009	1	Bulb	Glödlampa	Saab No. 8500613.
10	88 36 686	1	Buzzer, seat belt warning	Summer, bältesvarning	Some markets.
11	79 61 949	1	Screw	Skruv	
12	85 09 010	1	Bracket	Fäste	
13	85 13 475	1	Switch, seat cushion	Sitskontakt	
14	88 53 905	1	Switch, seat cushion	Sitskontakt	1)
15	79 33 443	1	Clip	Clip	1)
16	71 55 036	1	Connector, 2-pole	Skarvhus, 2-pol	
17	85 06 123	1	Joint sleeve	Skarvhylsa	
18	85 13 483	1	Hook, seat cushion switch	Krok, sitskontakt	
19	85 13 491	1	Hook, seat cushion switch	Krok, sitskontakt	
20	71 55 104	1	Connector, 2-pole	Skarvhus, 2-pol	

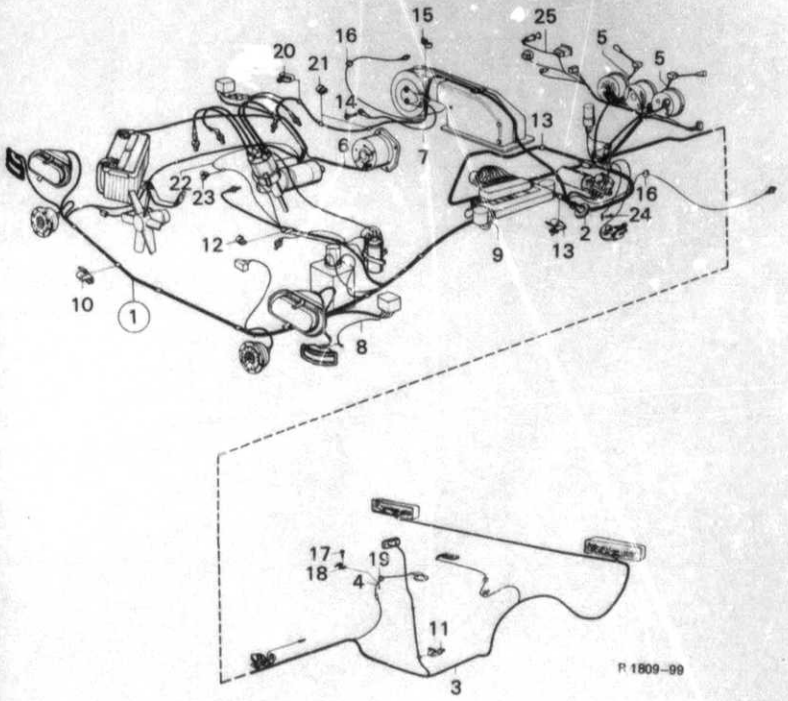
1) Model "X7".

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 03 021	1	Cable network, front	Ledningsnät, främre	
2	85 03 088	1	. Grommet	. Genomföringsbussning	
3	85 03 047	1	Cable network, rear	Ledningsnät, bakre	
4	85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränslenivågivare	
5	85 03 336	1	Cable bunch, steering column	Kabelknippe, rattlagring	
6	85 03 369	1	Cable network, starter	Ledningsnät, startmotor	
7	85 03 237	1	Grounding cable, heater fan	Jordningskabel, värmefläkt	
8	85 03 435	1	Grounding cable, light relay	Jordningskabel, ljusrelä	Is deleted *
9	85 03 260	1	Cable bunch, ignition lock relay	Kabelknippe, tändlåsrelä	
10	71 56 405	7	Cable clip	Kabelclip	
11	79 33 443	3	Cable clip	Kabelclip	1)
11	79 33 443	2	Cable clip	Kabelclip	2)
12	71 08 491	1	Cable clip	Kabelclip	2)
13	85 02 304	2	Cable clamp	Kabelklamma	
14	79 22 974	1	Screw, grounding fan motor	Skruv, jordn. fläktmotor	
15	79 49 050	1	Cable clamp, fan wire	Kabelklamma, elledn. fläkt	
16	79 61 998	5	Grommet	Genomföringsbussning	
17	79 22 891	1	Screw	Skruv	
18	79 49 035	1	Cable clamp	Kabelklamma	
19	73 26 093	1	Grommet	Genomföringsbussning	
20	71 21 239	1	Cable clip	Kabelclip	
21	71 08 491	2	Cable clip	Kabelclip	
22	83 00 675	1	Cable	Kabel	
23	83 00 683	2	Clip	Clip	
24	79 22 891	1	Screw, grounding – pedal stand	Skruv, jordning – pedalställ	
25	84 03 443	1	Cable, cigarette lighter	Kabel, cigarettändare	

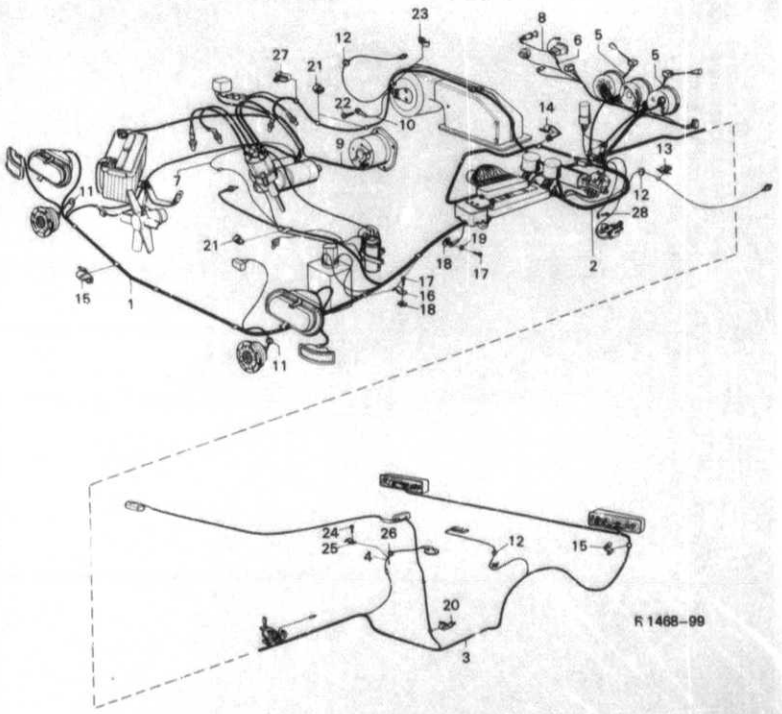
1) Ch. –99.001.431.
2) Ch. 99.001.432.

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SAAB

genuine spare parts
original reservdelar

WIRING AND FUSES
Wiring and terminal board etc., model 1970
LEDNINGAR OCH SÄKRINGAR
Ledningar och kopplingsplintar etc., modei 1970

3 15:7
I6

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1	85 04 870	1	Cable network, front	Ledningsnät, främre	
2	85 04 888	1	Cable network, center	Ledningsnät, mittre	
2	85 03 393	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	
3	85 04 896	1	Cable network, rear	Ledningsnät, bakre	
3	85 03 427	1	Cable network, rear	Ledningsnät, bakre	4D.
4	85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränslenivågivare	
5	85 04 953	1	Cable bunch, steering column	Kabelknippe, rattlagerblock	
6	85 03 401	1	Cable bunch, clock	Kabelknippe, klocka	
7	85 04 979	1	Cable, series resistance	Kabel, förkopplingsmotstånd	
8	85 03 443	1	Cable, cigarette lighter	Kabel, cigarettändare	
9	85 03 369	1	Cable network, starter	Ledningsnät, startmotor	
10	85 03 237	1	Grounding cable, heater fan	Jordningskabel, värmefläkt	
11	260107925	1	Grommet	Genomföringsbussning	Saab No. 7309370.
12	79 61 998	3	Grommet	Genomföringsbussning	
13	85 02 643	1	Clip	Clip	
14	85 02 304	1	Cable clamp	Kabelklamma	
15	71 56 409	6	Cable clip	Kabelclip	
16	79 49 084	2	Cable clamp	Kabelklamma	
17	79 22 727	3	Screw	Skruv	
18	79 19 574	4	Clip	Clip	
19	79 15 655	1	Washer	Bricka	
20	79 33 443	2	Cable clip	Kabelclip	
21	71 08 491	3	Cable clip	Kabelclip	
22	79 22 974	1	Screw, grounding fan motor	Skruv, jordning fläktmotor	
23	79 49 050	1	Cable clamp, fan wire	Kabelklamma, elledning fläkt	
24	79 22 891	1	Screw	Skruv	
25	79 49 035	1	Cable clamp	Kabelklamma	
26	71 21 239	1	Cable clip	Kabelclip	
28	79 22 891	1	Screw, grounding – pedal stand	Skruv, jordning – pedalställ	

99 M 69–73

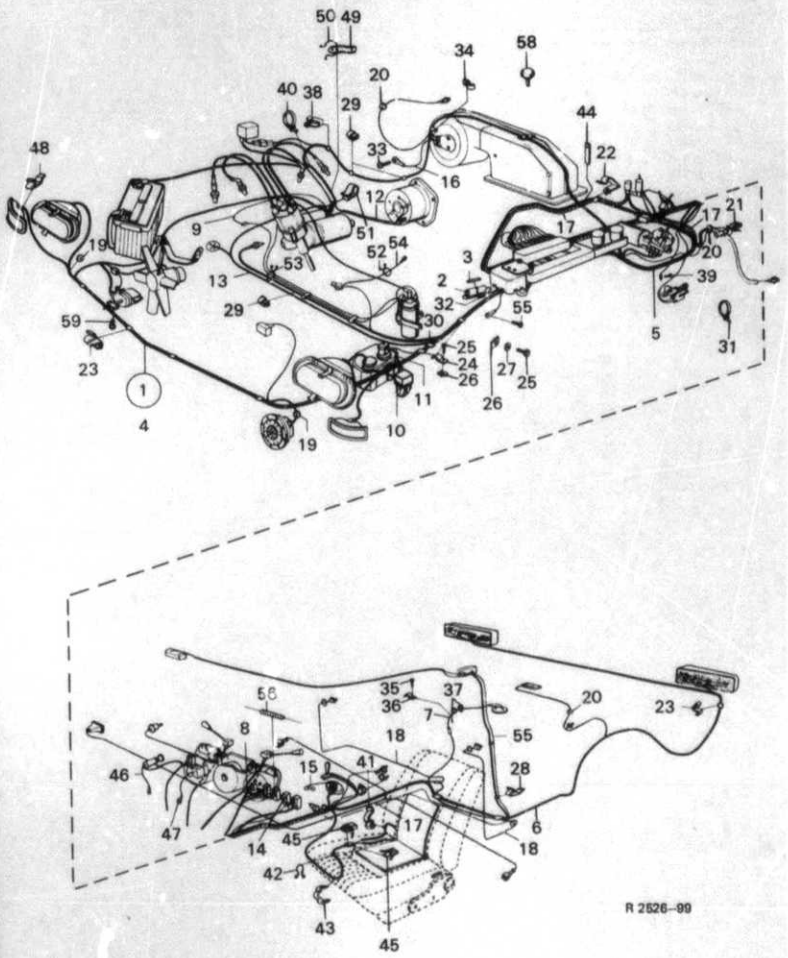
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1	85 07 360	1	Cable network, front	Ledningsnät, främre	2, 4, 6)
1	85 09 796	1	Cable network, front	Ledningsnät, främre	3, 4, 6)
2	85 09 093	1	. Fuse holder	. Säkringshållare	4, 6) S
3	85 09 465	1	. . Fuse 3 A	. . Säkring 3 A	4, 6)
4	85 07 428	1	Cable network, front	Ledningsnät, främre	2, 5)
4	85 11 776	1	Cable network, front	Ledningsnät, främre	3, 5)
5	85 07 378	1	Cable network, center	Ledningsnät, mittre	2)
5	85 11 784	1	Cable network, center	Ledningsnät, mittre	3, 14)
5	85 14 101	1	Cable network, center	Ledningsnät, mittre	13, 14)
5	85 14 044	1	Cable network, center	Ledningsnät, mittre	15)
5	85 16 825	1	Cable network, center	Ledningsnät, mittre	20)
5	85 16 866	1	Cable network, center	Ledningsnät, mittre	Ch. 99732019190), USA.
5	85 07 501	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	2)
5	85 11 792	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	3, 14)
5	85 14 051	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	15)
5	85 16 833	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	20)
6	85 04 896	1	Cable network, rear	Ledningsnät, bakre	2)
6	85 11 800	1	Cable network, rear	Ledningsnät, bakre	4, 14)
6	85 16 247	1	Cable network, rear	Ledningsnät, bakre	15)
6	85 03 427	1	Cable network, rear	Ledningsnät, bakre	2) 4D.
6	85 04 912	1	Cable network, rear	Ledningsnät, bakre	3) 4D. USA.
6	85 14 119	1	Cable network, rear	Ledningsnät, bakre	20)
7	85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränslenivågivare	
8	85 07 394	1	Cable bunch, steering column	Kabelknippe, rattlagerbock	2)
8	85 09 804	1	Cable bunch, steering column	Kabelknippe, rattlagerbock	3)
8	85 12 220	1	Cable bunch, steering column R.H.D.	Kabelknippe, rattlagerbock R.H.D.	9)
9	85 04 979	1	Cable, series resistance	Kabel, förkopplingsmotstånd	
10	85 07 436	1	Cable, headlighter wiper	Kabel, strålkastartorkare	2, 4, 6) S
11	85 07 444	1	Cable set, washer	Kabelsats, spolare	2) S
12	85 03 369	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	2)
12	85 11 826	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	3, 14)
12	85 11 826	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	20)
12	85 11 834	1	Cable network, altern. – reg. R.H.D.	Ledningsnät, gen. – reg. R.H.D.	20)
13	85 09 267	1	Cable network, automatic transmission	Ledningsnät, automatlåda	A.
14	85 07 436	1	Cable, trottle control	Kabel, choke	
15	85 09 507	1	Cable, gear pos. light	Kabel, växel-ind. belysning	A.
16	85 03 237	1	Grounding cable, heater fan	Jordningskabel, värmefläkt	
17	85 11 859	1	Cable bunch, buzzer	Kabelknippe, summer	3, 14)
17	85 12 238	1	Cable bunch, buzzer and seat belt warning	Kabelknippe, summer och bältesvarning	15)
18	85 11 875	1	Cable bunch, door switch	Kabelknippe, dörrkontakt	3) 4D.
19	260107925	2	Grommet	Genomföringsbussning	Saab No. 7309370.
20	79 61 998	3	Grommet	Genomföringsbussning	
21	85 02 643	1	Clip	Clip	
22	85 02 304	1	Cable clamp	Kabelklamma	2)
23	71 56 409	7	Cable clip	Kabelclip	
24	79 49 084	2	Cable clamp	Kabelklamma	
25	79 22 727	3	Screw	Skruv	17)
25	79 22 727	2	Screw	Skruv	18)
26	79 19 574	4	Clip	Clip	17)
26	79 19 574	3	Clip	Clip	18)
27	79 15 655	1	Washer	Bricka	17)
28	79 33 443	2	Cable clip	Kabelclip	2)
29	71 08 491	3	Cable clip	Kabelclip	
30	85 09 127	1	Cable clip	Kabelclip	

2) Ch. –99.075.331. –91606152.
3) Ch. 99722000001–, 99726000001–.
4) For cars with headlight wipers and washers.
5) For cars without headlight wipers and washers.
6) Sweden and special markets.
9) Ch. 99722010993–.
13) Ch, 99726005302–, Finland.
14) Ch. –99722031968, –99726008665.
15) Ch. 99732000001–, 99736000001–.
17) Ch. –99722027812.
18) Ch. 99722027813–.
20) Model "X7".

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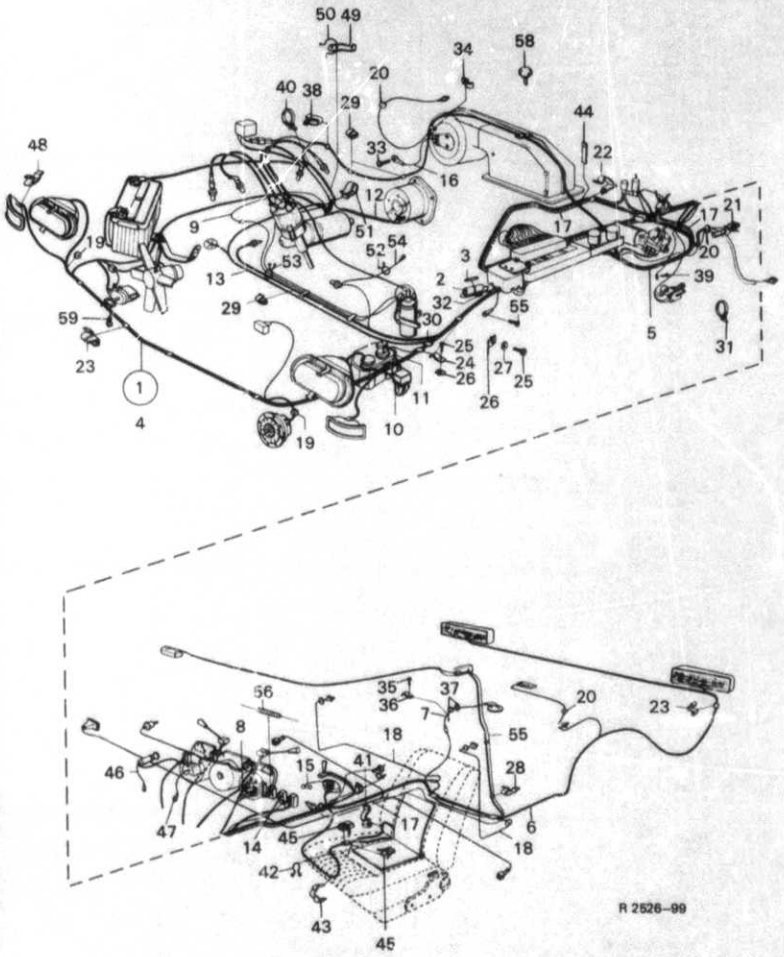
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
31	85 06 883	1	Strap R.H.D.	Spännband R.H.D.	
32	79 51 783	1	Cable clip	Kabelclip	4, 6)
33	79 22 974	1	Screw, grounding fan motor	Skruv, jordning fläktmotor	
34	79 49 050	1	Cable clamp, fan cable	Kabelklamma, elledning fläkt	
35	79 22 891	1	Screw	Skruv	
36	83 71 551	1	Cable clamp	Kabelklamma	
37	73 26 093	1	Grommet	Genomföringsbussning	17) Ch. –99736003803.
37	79 61 345	1	Grommet	Genomföringsbussning	18) Ch. 99736003804–.
38	71 56 409	1	Cable clip	Kabelclip	
39	79 22 881	1	Screw, grounding – pedal stand	Skruv, jordning – pedalställ	
40	82 74 357	1	Strap	Spännband	16)
41	85 11 057	1	Cable clip	Kabelclip	3)
42	85 11 065	1	Cable clip	Kabelclip	3) 7)
43	85 11 073	1	Cable clip	Kabelclip	3)
44	84 23 196	1	Plate clip	Plåttunga	
45	85 09 812	1	Connector, 2-pole	Skarvhus, 2-pol	3, 14)
45	85 04 771	1	Connector, 2-pole	Skarvhus, 2-pol	15)
46	85 14 127	1	Ground cable, cigarette lighter L.H.D.	Jordkabel, cigarettändare L.H.D.	14)
47	73 43 692	1	Ground cable, clock R.H.D.	Jordkabel, klocka R.H.D.	9, 14)
48	79 33 443	1	Cable clip	Kabelclip	3)
49	85 13 566	1	Cable retainer	Kabelhållare	12)
50	85 13 574	1	Clip	Clip	
51	85 13 756	1	Clip	Clip	Engine 2.0 l.
52	85 11 065	1	Clip	Clip	
53	85 11 065	1	Clip	Clip	Ch. 99722023586–.
54	85 11 867	1	Extention cable, oil pressure switch, 2.0 l	Skarvledning, oljetryckvakt, 2,0 l	14)
55	85 16 874	1	Extention cable, seat belt warning	Skarvledning, bältesvarning	20)
56	85 11 040	1	Resistance	Motstånd	21)
57	79 22 347	1	Screw	Skruv	18)
58	82 06 203	1	Plug	Plugg	20)
59	79 61 949	1	Screw	Skruv	Ch. 99722030121 –.

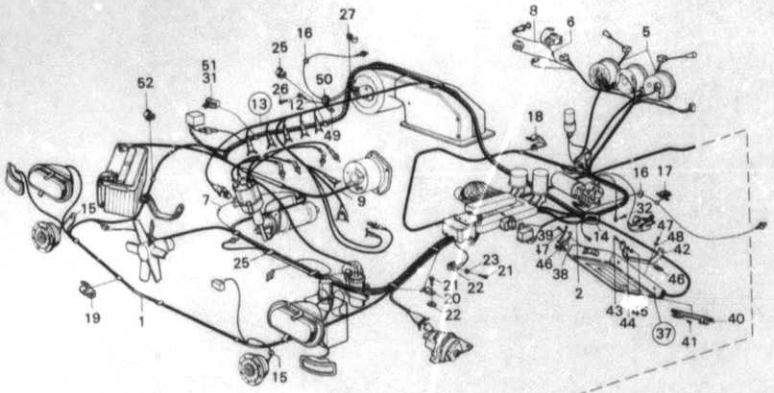
3) Ch. 99722000001–. 99726000001–.
4) For cars with headlight wipers and washers.
6) Sweden and special markets.
7) For seat with electric pad.
9) Ch. 99722010993–.
12) Ch. 99722022924–.
14) Ch. –99722031968. –99726008665.
15) Ch. 99721000001–. 99736000001–.
16) Ch. 99.059.242 –99722022923. –99726007423.
17) Ch. –99722027812.
18) Ch. 99722027813–.
20) Model "X7".
21) Part of cable network 85 07 378, 85 11 784, 85 97 501 and 85 11 792.

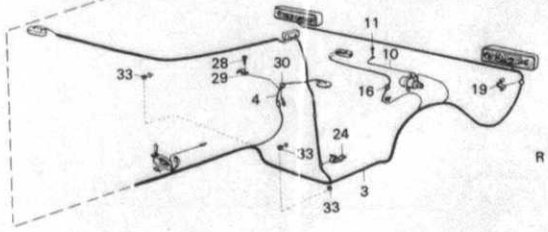
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Wiring and terminal board, electronic control unit etc., fuel injection engine, up to and incl. model 1970

LEDNINGAR OCH SÄKRINGAR I12
Ledningar och kopplingsplintar, elektroniskt styrdon etc., bränsleinsprutningsmotor t.o.m. modell 1970

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 04 870	1	Cable network, front	Ledningsnät, främre	
2	85 04 888	1	Cable network, center	Ledningsnät, mittre	
2	85 03 393	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	
3	85 04 904	1	Cable network, rear	Ledningsnät, bakre	
3	85 04 912	1	Cable network, rear	Ledningsnät, bakre	4D.
4	85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränslenivågivare	
5	85 04 953	1	Cable bunch, steering column	Kabelknippe, rattlagerbock	
6	85 03 401	1	Cable bunch, clock	Kabelknippe, klocka	
7	85 04 979	1	Cable, series resistance	Kabel, förkopplingsmotstånd	
8	85 03 443	1	Cable, cigarette lighter	Kabel, cigarettändare	
9	85 04 938	1	Cable bunch, relay starter	Kabelknippe, relä startmotor	
10	85 04 920	1	Grounding cable, fuel pump	Jordningskabel, bränslepump	
11	79 22 800	1	Screw, grounding cable	Skruv, jordningskabel	
12	85 03 237	1	Grounding cable, heater fan	Jordningskabel, värmefläkt	
13	83 76 162	1	Cable network assy.	Kabelnät kpl.	
14	83 78 028	1	. Grommet	. Genomföringsbussning	
15	260107925	1	Grommet	Genomföringsbussning	Saab No. 7309370.
16	79 61 998	3	Grommet	Genomföringsbussning	
17	85 92 643	1	Clip	Clip	
18	85 92 304	1	Cable clamp	Kabelklamma	
19	71 56 409	5	Cable clip	Kabelclip	
20	79 43 084	2	Cable clamp	Kabelklamma	
21	79 22 727	3	Screw	Skruv	
22	79 19 574	4	Clip	Clip	
23	79 15 655	1	Washer	Bricka	
24	79 33 433	2	Cable clip	Kabelclip	
25	71 08 491	3	Cable clip	Kabelclip	
26	79 22 974	1	Screw, grounding fan motor	Skruv, jordning fläktmotor	
27	79 49 050	1	Cable clamp, fan wire	Kabelklamma, elledning fläkt	
28	79 22 891	1	Screw	Skruv	
29	79 49 035	1	Cable clamp	Kabelklamma	
30	73 26 093	1	Grommet	Genomföringsbussning	
31	71 21 239	1	Cable clip	Kabelclip	
32	79 22 891	1	Screw, grounding – pedal stand	Skruv, jordning – pedalställ	
33	79 61 980	3	Grommet	Genomföringsbussning	4D.
37	83 76 014	1	Electronic control unit	Elektroniskt styrdon kpl.	
38	83 78 010	1	. Bracket angle	. Fästvinkel	
39	79 22 800	2	. Screw	. Skruv	
40	83 77 095	1	Cable protective	Kabelskydd	
41	83 77 103	2	Screw	Skruv	
42	83 76 782	1	Support	Bygel	
43	79 03 016	2	Screw	Skruv	(7935869) *
44	79 10 450	2	Washer	Bricka	
45	79 14 690	2	Nut	Mutter	
46	79 33 682	3	Nut	Mutter	
47	79 22 800	3	Screw	Skruv	
48	80 29 944	3	Washer	Bricka	
49	83 79 158	1	Bracket, cable	Fäste, kabel	
50	83 78 265	1	Strap, cable	Spännband, kabel	
51	71 56 409	2	Cable clip	Kabelclip	
52	71 08 491	1	Clip	Clip	

99 M 69–73

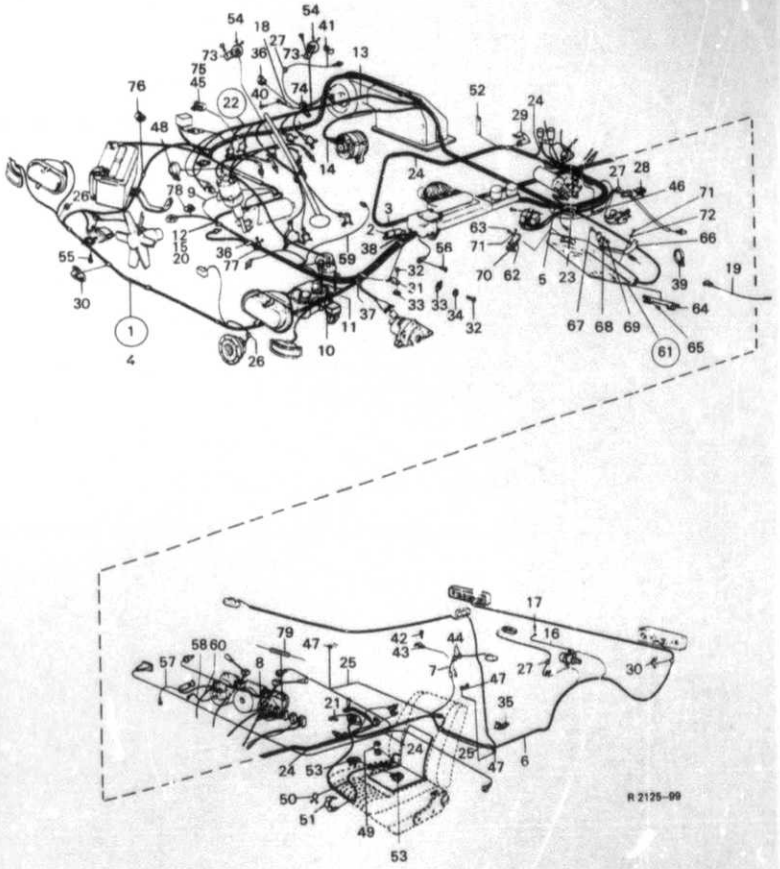
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 07 360	1	Cable network, front	Ledningsnät, främre	3, 5, 7)
1	85 09 796	1	Cable network, front	Ledningsnät, främre	4, 5, 7)
2	85 09 093	1	. Fuse holder	. Säkringshållare	5, 7)
3	85 09 465	1	. . Fuse 3 A	. . Säkring 3 A	5)
4	85 07 428	1	Cable network, front	Ledningsnät, främre	3, 6)
4	85 11 776	1	Cable network, front	Ledningsnät, främre	4, 6)
5	85 07 378	1	Cable network, center	Ledningsnät, mittre	3)
5	85 11 784	1	Cable network, center	Ledningsnät, mittre	4, 19)
5	85 14 101	1	Cable network, center	Ledningsnät, mittre	18, 19)
5	85 14 044	1	Cable network, center	Ledningsnät, mittre	20)
5	85 16 866	1	Cable network, center	Ledningsnät, mittre	Ch. 99732019190–. USA.
5	85 07 501	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	3)
5	85 11 792	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	4, 19)
5	85 14 051	1	Cable network, center R.H.D.	Ledningsnät, mittre R.H.D.	20)
6	85 04 904	1	Cable network, rear	Ledningsnät, bakre	3)
6	85 11 818	1	Cable network, rear	Ledningsnät, bakre	4, 19)
6	85 16 254	1	Cable network, rear	Ledningsnät, bakre	20)
6	85 04 912	1	Cable network, rear	Ledningsnät, bakre	3) 4D.
7	85 03 054	1	Cable set, fuel transmitter	Kabelsats, bränslenivågivare	
8	85 07 394	1	Cable bunch, steering column	Kabelknippe, rattlagerbock	3)
8	85 09 804	1	Cable bunch, steering column	Kabelknippe, rattlagerbock	4)
8	85 12 220	1	Cable bunch, steering column R.H.D.	Kabelknippe, rattlagerbock R.H.D.	14)
9	85 04 979	1	Cable, series resistance	Kabel, förkopplingsmotstånd	
10	85 07 436	1	Cable, headlight wipers	Kabel, strålkastartorkare	3, 5, 7)
11	85 07 444	1	Cable set, washer	Kabelsats, spolare	3)
12	85 07 485	1	Cable network, starter – relä	Ledningsnät, startmotor – relä	19)
13	85 09 929	1	Cable network, fuel injection . 2,0L	Ledningsnät, bränsleinsprutning 2,0L	17) 19)
14	85 07 386	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	3)
14	85 11 834	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	4, 19)
14	85 12 246	1	Cable network, altern. – reg.	Ledningsnät, gen. – reg.	17)
15	85 07 493	1	Cable network, starter – reg.	Ledningsnät, startmotor – reg.	19) USA.
16	85 04 920	1	Grounding cable, fuel pump	Jordningskabel, bränslepump	
17	79 22 800	1	Screw, grounding cable	Skruv, jordningskabel	
18	85 03 237	1	Grounding cable, heater fan	Jordningskabel, värmefläkt	
19	85 09 788	1	Connecting cable, fuel pump R.H.D.	Skarvledning, bränslepump R.H.D.	19) A.
20	85 09 267	1	Cable network, automatic transmission	Ledningsnät, automatlåda	A.
21	85 09 507	1	Cable, gear pos. light	Kabel, växel – ind.belysning	
22	83 76 162	1	Cable network assy.	Kabelnät kpl.	3)
22	85 09 937	1	Cable network assy. 1,85 L	Kabelnät kpl. 1,85 L	4, 19)
22	85 14 069	1	Cable network assy.	Kabelnät kpl.	20)
23	83 78 028	1	. Grommet	. Genomföringsbussning	
24	85 11 859	1	Cable bunch, buzzer	Kabelknippe, summer	4, 15)
24	85 12 238	1	Cable bunch, buzzer and seat belt warning	Kabelknippe, summer och bältesvarning	16)
25	85 11 875	1	Cable bunch, door switch	Kabelknippe, dörrkontakt	4) 4D.
26	260107925	2	Grommet	Genomföringsbussning	Saab No. 73 09370.
27	79 61 998	3	Grommet	Genomföringsbussning	
28	8b 02 643	1	Clip	Clip	
29	85 02 304	1	Cable clamp	Kabelklamma	
30	71 56 409	6	Cable clip	Kabelclip	
31	79 49 084	2	Cable clamp	Kabelklamma	
32	79 22 727	3	Screw	Skruv	21)
32	79 22 727	2	Screw	Skruv	22)

3) Ch. –99.075.331. –91606152.
4) Ch. 99722000001–. 99726000001–.
5) For cars with headlight wipers and washers.
6) For cars without headlight wipers and washers.
14) Ch. 99722010993–.
15) Ch. –99722014158, USA.
16) Ch. –99722027812.
17) Ch. 99722012833–. 99726006539–.
18) Ch. 99726005302–, Finland.
19) Ch. –99722031968. –99726008665.
20) Ch. 99732000001–. 99736000001–.
21) Ch. –99722027812.
22) Ch. 99722027813–.

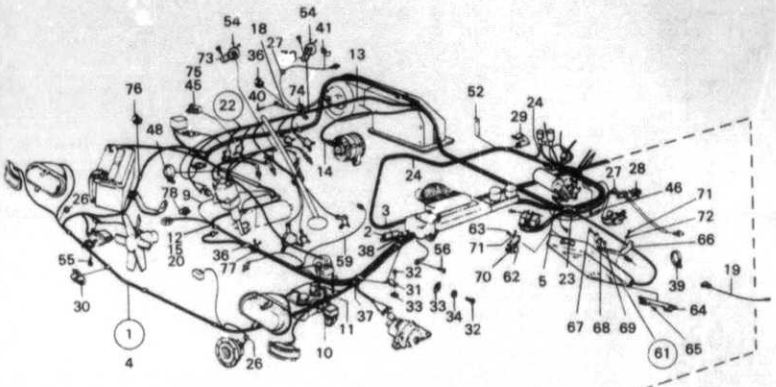
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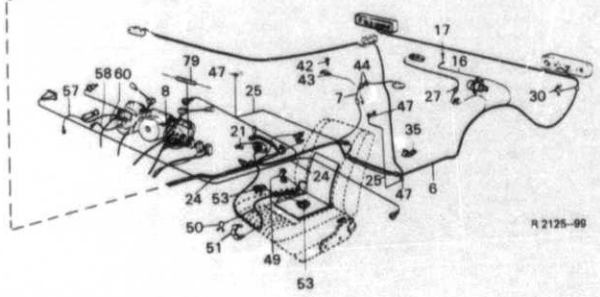
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33	79 19 574	4	Clip	Clip	21)
33	79 19 574	3	Clip	Clip	22)
34	79 15 655	1	Washer	Bricka	21)
35	79 33 443	2	Cable clip	Kabelclip	3)
36	71 08 491	3	Cable clip	Kabelclip	
37	85 09 127	1	Cable clip	Kabelclip	
38	79 51 783	1	Cable clip	Kabelclip	5, 7)
39	85 06 883	1	Strap R.H.D.	Spännband R.H.D.	
40	79 22 974	1	Screw, grounding fan motor	Skruv, jordning fläktmotor	
41	79 49 050	1	Cable clamp, fan cable	Kabelklamma, elledning	
42	79 22 891	1	Screw	Skruv	
43	79 49 035	1	Cable clamp	Kabelklamma	
44	73 26 093	1	Grommet	Genomföringsbussning	21)
44	79 61 345	1	Grommet	Genomföringsbussning	22)
45	71 21 239	1	Cable clip	Kabelclip	
46	79 22 891	1	Screw, grounding – pedalstand	Skruv, jordning – pedalställ	
47	79 61 980	3	Grommet	Genomföringsbussning	4D.
48	83 74 357	1	Strap	Spännband	Ch. 99.052.242–99732009038.
48	85 17 109	2	Strap	Spännband	Ch. 99732009039–.
					997360004269–.
49	85 11 057	1	Cable clip	Kabelclip	4)
50	85 11 065	1	Cable clip	Kabelclip	4)
51	85 11 073	1	Cable clip	Kabelclip	4) 8)
52	84 23 196	1	Plate clip	Plåttunga	4)
53	85 09 812	1	Connector, 2-pole	Skarvhus, 2-pol	4, 19)
53	85 04 771	1	Connector, 2-pole	Skarvhus, 2-pol	20)
54	85 13 574	1	Clip	Clip	17)
55	79 61 949	1	Screw	Skruv	17) Ch. 99722030121–. 1.85 l.
56	79 22 347	1	Screw	Skruv	22)
57	85 14 127	1	Grounding cable, cigarette lighter	Jordkabel, cigarettändare	13)
58	73 43 692	1	Grounding cable, clock R.H.D.	Jordkabel, klocka R.H.D.	14)
59	85 11 867	1	Extension cable, oil pressure switch	Skarvledning, oljetryckvakt	17)
60	85 11 842	1	Cable bunch, tachometer	Kabelknippe, varvräknare	17) EMS.
60	85 18 072	1	Cable bunch, tachometer R.H.D.	Kabelknippe, varvräknare R.H.D.	20) EMS England.
61	83 76 014	1	Electronic control unit	Elektroniskt styrdon kpl.	9)
61	83 76 014	1	Electronic control unit	Elektroniskt styrdon kpl.	10)
61	83 80 693	1	Electronic control unit	Elektroniskt styrdon kpl.	11)
61	83 80 693	1	Electronic control unit	Elektroniskt styrdon kpl.	12)
61	83 50 704	1	Electronic control unit	Elektroniskt styrdon kpl.	17)
62	83 78 010	1	. Bracket angle	. Fästvinkel	
63	79 22 800	2	. Screw	. Skruv	
64	83 77 095	1	Cable protective	Kabelskydd	
65	83 77 103	2	Screw	Skruv	
66	83 76 782	1	Support	Bygel	
67	79 03 016	2	Screw	Skruv	(7935869)
68	79 10 540	2	Washer	Bricka	
69	79 14 690	2	Nut	Mutter	
70	79 33 682	3	Nut	Mutter	
71	79 22 800	3	Screw	Skruv	
72	79 15 663	3	Washer	Bricka	
73	83 79 158	1	Bracket, cable	Fäste, kabel	Engine 1.85 l.
74	83 79 265	1	Strap, cable	Spännband, kabel	
75	71 56 409	2	Cable clip	Kabelclip	

3) Ch. –99.075.331. –81006152.
4) Ch. 99722000001–, 99726000001–.
5) For cars with headlight wipers and washers.
7) Sweden and special markets.
9) Ch. –99.074.342. Engine 1.7 l.
10) Ch. 99.074.343–. Engine 1.85 l.
11) Ch. 99.050.001–074.342. Engine 1.85 l.
12) Ch. 99.074.343–. Engine 1.85 l. USA.
13) Ch. 99722009573–, 99726033750–.
14) Ch. 99722010993–.
17) Ch. 99722012822–. 99726006539–.
19) Ch. –99722031868. –99726008665.
20) Ch. 9973000001–, 99736000001–.
21) Ch. –99722027812
22) Ch. 99722027813–
23) Part of cable network 8507378, 8511784, 8507501 and 8511792.

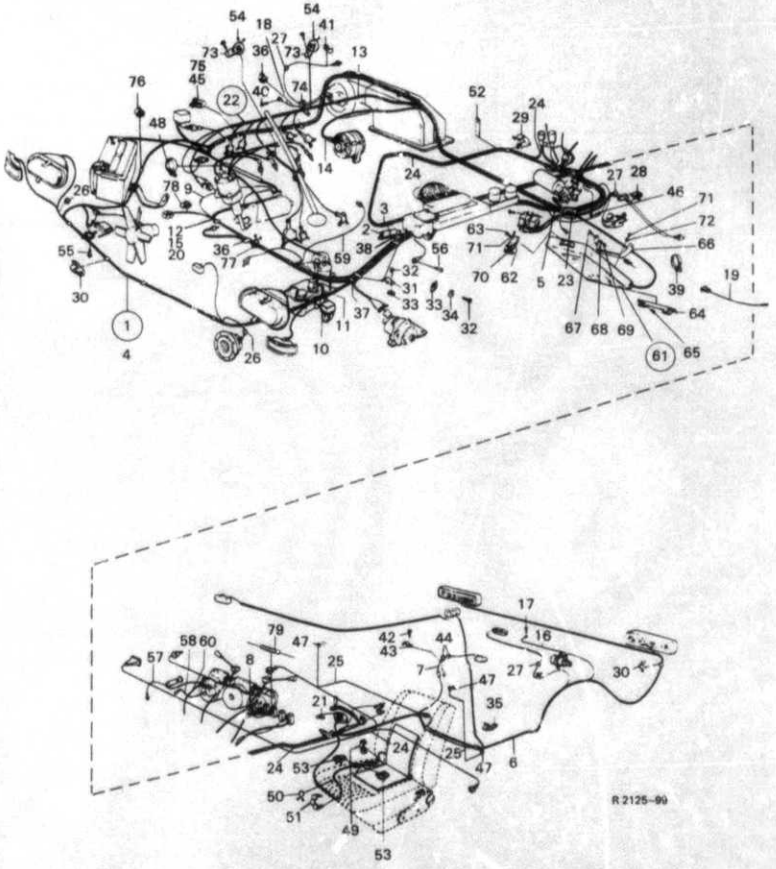
99 M 69–73
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WIRING AND FUSES
Wiring and terminal board, electronic control unit etc., fuel injection engine, as from model 1971
LEDNINGAR OCH SÄKRINGAR
Ledningar och kopplingsplintar, elektroniskt styrdon etc., bränsleinsprutningsmotor, fr.o.m. modell 1971

3 15:23
I18

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
76	71 08 491	1	Clip	Clip	
77	85 11 065	1	Clip	Clip	17)
78	71 21 239	1	Clip	Clip	Engine 2.0 I, USA.
79	85 11 040	1	Resistance	Motstånd	23)

17) Ch. 99722012822–. 9726006539–.
23) Part of cable network 8507378, 8511784, 8507501 and 8511792.

99 M 60–73

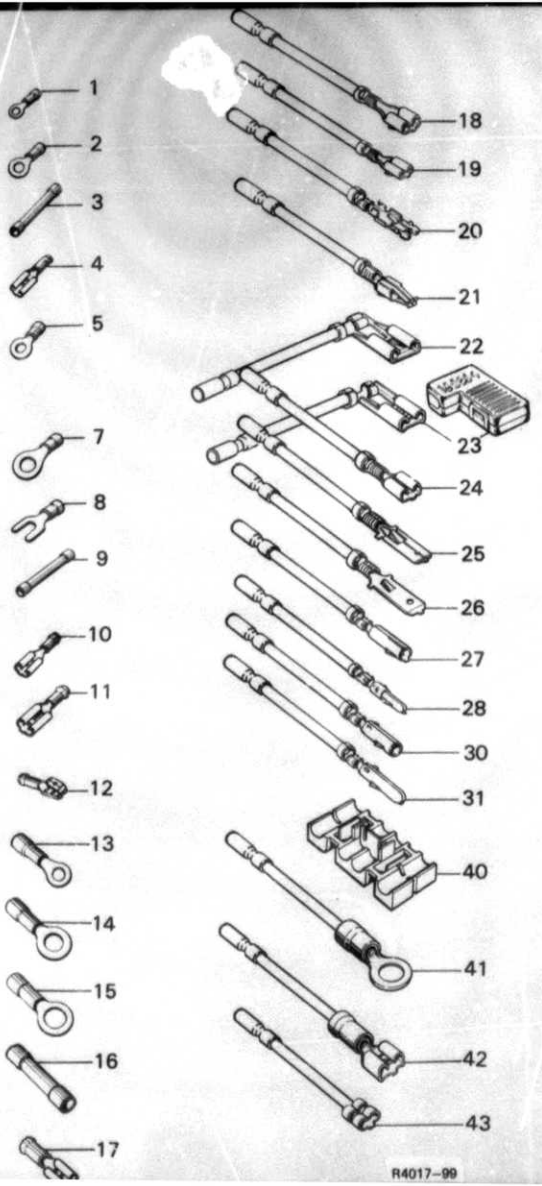
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R4017–99

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	253 152 903	X	Cable terminal M4	Kabelsko M4	Saab No. 71 55 221
2	253 153 001	X	Cable terminal M5	Kabelsko M5	Saab No. 71 55 229 1)
3	253 164 008	X	Joint sleeve	Skarvhylsa	1) Saab No. 71 55 203
4	253 168 009	X	Cable terminal	Kabelsko	Saab No. 78 29 609
5	253 172 001	X	Cable terminal M4	Kabelsko M4	Saab No. 71 55 237
7	253 174 007	X	Cable terminal M6	Kabelsko M6	Saab No. 78 29 617 2)
9	253 188 007	X	Joint sleeve	Skarvhylsa	Saab No. 71 55 146
10	253 195 002	X	Cable terminal	Kabelsko	Saab No. 78 29 625
11	253 197 008	X	Terminal, Headlight	Lyktanslutning	Saab No. 78 29 633
12	253 196 000	X	Faston Piggy-back	Snabbförgrening	Saab No. 78 29 641
13	253 210 009	X	Cable terminal M5	Kabelsko M5	Saab No. 71 55 658
14	253 211 007	X	Cable terminal M6	Kabelsko M6	Saab No. 78 29 666
15	253 212 005	X	Cable terminal M8	Kabelsko M8	Saab No. 78 29 674 3)
16	253 221 006	X	Joint sleeve	Skarvhylsa	Saab No. 71 55 633
17	253 226 005	X	Cable terminal	Kabelsko	Saab No. 78 29 682
18	85 22 567	X	Cable terminal	Kabelsko	
19	85 22 75	X	Cable terminal	Kabelsko	4)
20	85 22 609	X	Cable terminal	Kabelsko	
21	85 22 617	X	Cable terminal	Kabelsko	
22	85 22 518	X	Cable terminal	Kabelsko	
23	85 22 526	X	Cable terminal	Kabelsko	
24	85 22 534	X	Cable terminal	Kabelsko	
25	85 22 542	X	Cable terminal	Kabelsko	5)
26	85 22 559	X	Cable terminal	Kabelsko	
27	85 22 583	X	Cable terminal	Kabelsko	
28	85 22 591	X	Cable terminal	Kabelsko	
30	85 29 281	X	Cable terminal	Kabelsko	
31	85 29 299	X	Cable terminal	Kabelsko	
40	85 21 668	X	Bridge connector	Ledningsöverkoppling	Area 0.8–2.1 mm^2
41	79 59 348	X	Cable terminal M8	Kabelsko M8	Area 1.0–2.5 mm^2
42	79 69 230	X	Cable terminal M8	Kabelsko M8	Area 1.0–3.4 mm^2
43	71 55 179	X	Cable terminal, end sleeve	Kabelsko, ändhylsa	Area 0.75–1.5 mm^2

Pliers for crimping splice and cable terminals, see group 1, "Special Tools".

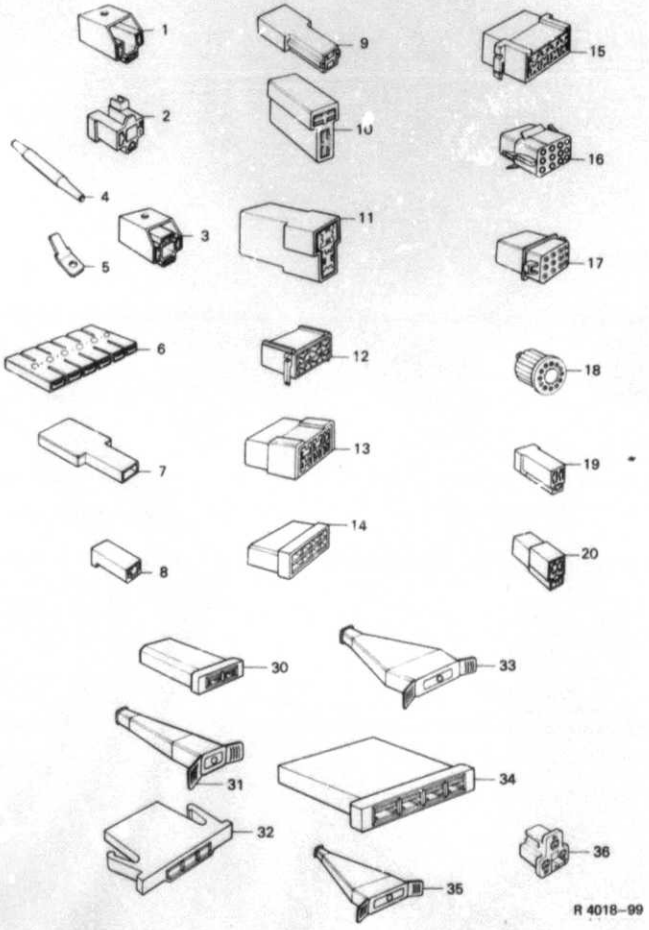
1) Red color code (area 0.5–1.5 mm^2)
2) Blue color code (area 1.5–2.5 mm^2)
3) Yellow color code (area 3–6 mm^2)
4) Blue color code (area 1.0 mm^2)
5) Green color code (area 1.5 mm^2)

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1	95 03 112	X	Connecting housing, headlight and relay, 3-pole	Kontakthus, lykt- och reläanslutning, 3-pol	
2	88 08 867	X	Connecting housing, headlight angular, 3-pole	Kontakthus, lyktanslutning vinkel 3-pol	
3	85 03 484	X	Connecting housing, relay, 4-pole	Kontakthus, relä, 4-pol	
4	78 29 690	X	Joint sleeve	Skarvhylsa	
5	253 265 003	X	Tongue for terminal	Flatstift för snabbanslutning	Saab No. 78 29 708.
6	253 300 008	X	Connector block for terminal, 6-pole	Koppling för snabbanslutning 6-pol	Saab No. 78 29 716.
7	253 302 004	X	Joint connector for terminal, 1 x 2-pole	Skarvstycke för snabbanslutning, 1 x 2-pol	Saab No. 78 29 724.
8	71 55 112	X	Connector, 1-pole	Skarvhus, 1-pol	
9	71 55 120	X	Connector, 1-pole	Skarvhus, 1-pol	
10	71 55 096	X	Connector, 2-pole	Skarvhus, 2-pol	
11	71 55 104	X	Connector, 2-pole	Skarvhus, 2-pol	
12	71 55 070	X	Connector, 6-pole	Skarvhus, 6-pol	
13	71 55 088	X	Connector, 6-pole	Skarvhus, 6-pol	
14	85 03 229	X	Connector, 8-pole	Skarvhus, 8-pol	
15	85 03 211	X	Connector, 8-pole	Skarvhus, 8-pol	
16	85 03 138	X	Connector, 12-pole	Skarvhus, 12-pol	
17	85 03 146	X	Connector, 12-pole	Skarvhus, 12-pol	
18	85 03 120	X	Connecting housing, 12-pole	Kontakthus, 12-pol	
19	73 42 892	X	Connector, 3-pole	Skarvhus, 3-pol	
20	73 42 900	X	Connector, 3-pole	Skarvhus, 3-pol	
30	83 78 630	X	Connector, 2-pol	Skarvhus, 2-pol	Injection valve
31	83 78 648	X	Protective rubber	Gummiskydd	Injection valve
32	83 78 655	X	Connector, 3-pole	Skarvhus, 3-pol	Distributor, fuel injection engine 1)
33	83 78 663	X	Protective rubber	Gummiskydd	Distributor, fuel injection engine 1)
34	83 78 671	X	Connector, 4-pole	Skarvhus, 4-pol	Pressure sensor and throttle valve switch.
35	83 78 689	X	Protective rubber	Gummiskydd	Pressure sensor and throttle valve switch.
36	73 34 592	X	Connector 3-pole	Skarvhus 3-pol	

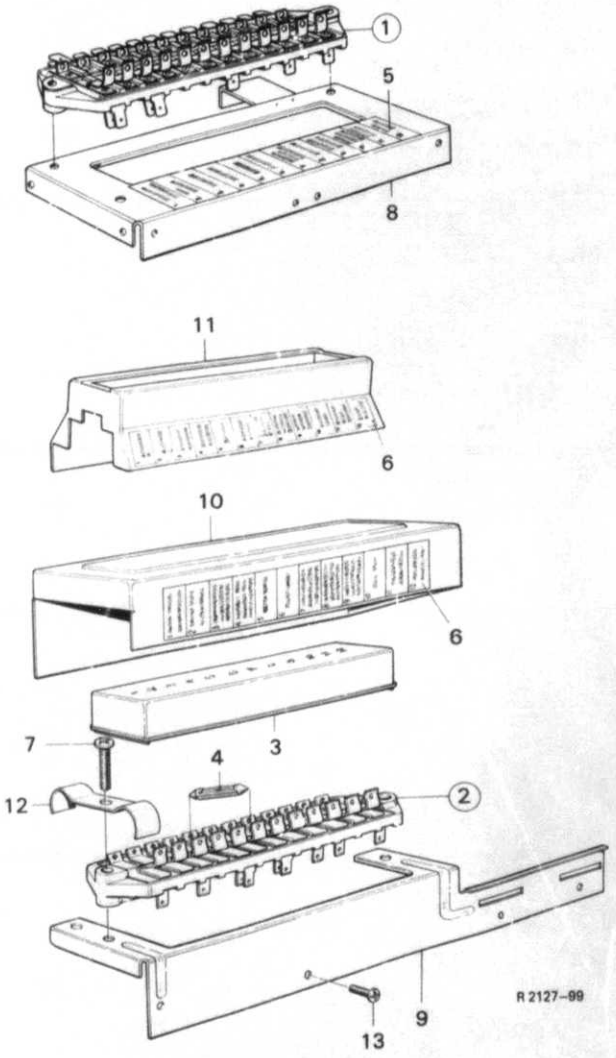
1) Ch. 99.020.001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 02 171	1	Fuse box assy.	Säkringsdosa kpl.	1)
1	85 06 537	1	Fuse box assy.	Säkringsdosa kpl	3)
2	85 13 597	1	Fuse box assy.	Säkringsdosa kpl.	4) (8507527)
3	85 02 197	1	. Cover	. Lock	
4	241 250 000	12	. Fuse	. Säkring	Saab No. 95 28 143
5	85 02 312	1	Label, Swedish text	Textskylt, svensk	1)
5	85 02 326	1	Label, English text	Textskylt, engelsk	
5	85 06 552	1	Label, Swedish text	Textskylt, svensk	3)
5	85 06 115	1	Label, English text	Textskylt, engelsk	
6	85 07 683	1	Label, Swedish text	Textskylt, svensk	
6	85 07 691	1	Label, English text	Textskylt, engelsk	4, 5)
6	85 09 184	1	Label, Finnish text	Textskylt, finsk	
6	85 11 131	1	Label, Swedish text	Textskylt, svensk	
6	85 11 149	1	Label, English text	Textskylt, engelsk	6)
6	85 11 156	1	Label, Finnish text	Textskylt, finsk	
6	85 17 021	1	Label, Germany text	Textskylt, tysk	8)
7	79 22 295	2	Screw	Skruv	1)
7	79 22 933	2	Screw	Skruv	2)
8	85 02 296	1	Bracket	Konsol	1)
8	85 06 628	1	Bracket	Konsol	3)
9	85 07 543	1	Bracket	Konsol	4)
10	85 07 519	1	Protective cover	Skyddskåpa	8)
11	85 13 517	1	Protective cover	Skyddskåpa	4)
12	85 07 535	2	Holder, protective cover	Hållare, skyddskåpa	
13	79 22 818	2	Screw	Skruv	

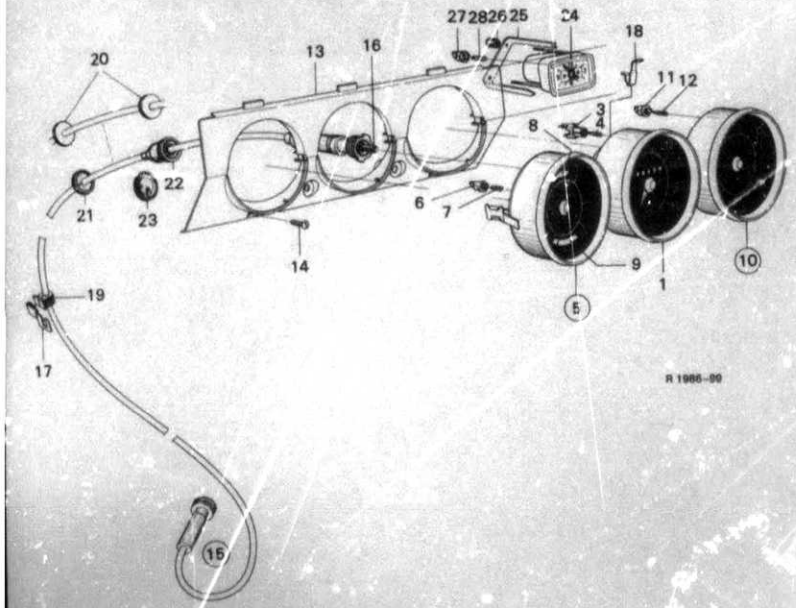
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053.
4) Ch. 99.050.001–. 916000001–.
5) Ch. –99.075.331. –916b6152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

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Up to and incl. model 1970
INSTRUMENT
T.o.m. modell 1970

3 183
J2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 00 548	1	Speed- and odometer, Km.	Hastighets- och vägmätare, Km.	3)
1	85 05 893	1	Speed- and odometer, Km.	Hastighets- och vägmätare, Km.	4)
1	85 00 845	1	Speed- and odometer, Miles	Hastighets- och vägmätare, Miles	3)
1	85 05 919	1	Speed- and odometer, Miles, with tripmeter	Hastighets- och vägmätare, Miles, med trippmeter	4) USA
1	85 05 976	1	Speed- and odometer, Km., with tripmeter	Hastighets- och vägmätare, Km., med trippmeter	4) E.
1	85 00 837	1	Speed- and odometer, Km. R.H.D.	Hastighets- och vägmätare, Km. R.H.D.	4)
1	85 00 829	1	Speed- and odometer, Miles R.H.D.	Hastighets- och vägmätare, Miles R.H.D.	4)
3	85 00 712	2	Bulb socket	Lamphållare	
4	238 286 009	2	Bulb	Glödlampa	Saab No. 85 00 613.
5	85 00 555	1	Combined instrument assy.	Kombinationsinstrument kpl.	Temperature/Fuel. 3)
5	85 05 935	1	Combined instrument assy.	Kombinationsinstrument kpl.	4)
6	85 00 597	3	. Bulb socket	. Lamphållare	
7	238 286 009	3	. Bulb	. Glödlampa	Saab No. 85 00 613.
8	85 04 284	1	. Temperature gauge	. Temperaturmätare	
9	85 04 282	1	. Fuel gauge	. Bränslemätare	
10	85 00 571	1	Control unit instr. assy.	Kontrollenhet kpl.	3)
10	85 05 760	1	Control unit instr. assy.	Kontrollenhet kpl.	4)
10	85 05 984	1	Control unit instr. assy.	Kontrollenhet kpl	4) E.
11	85 00 597	8	. Bulb socket	. Lamphållare	
12	238 286 009	8	. Bulb	. Glödlampa	Saab No. 85 00 613.
13	85 00 530	1	Instrument, retainer plate	Fästplatta, instrument	
14	79 22 347	2	Screw	Skruv	
15	73 43 288	1	Speedometer wire assy.	Hastighetsmätare kpl.	3)
16	73 08 547	1	. Wire	. Böjlig axel	3)
15	85 05 802	1	Speedometer wire	Hastighetsmätarkabel	
16	85 05 879	1	. Wire	. Böjlig axel	4)
15	85 02 619	1	Speedometer wire assy. R.H.D.	Hastighetsmätarkabel kpl. R.H.D.	
16	85 02 627	1	. Wire	. Böjlig axel	
17	85 00 910	1	Clip	Clip	
18	85 02 685	1	Clip	Clip	
19	85 00 928	1	Cable reteiner	Kabelhållare	
20	85 02 718	2	Grommet	Genomföringsbussning	3)
21	85 02 668	1	Grommet	Genomföringsbussning	4)
22	85 02 676	1	Grommet	Genomföringsbussning	
23	85 02 577	1	Grommet R.H.D.	Genomföringsbussning R.H.D.	
24	85 00 968	1	Clock	Klocka	S
25	85 00 902	1	Attachment bracket	Fästbygel	S
26	71 54 099	2	Nut	Mutter	6S
27	85 00 712	1	Bulb socket	Lamphållare	S
28	238 286 009	1	Bulb	Glödlampa	Saab No. 85 00 613. 6
	88 16 438	X	Kit, clock	Sats, klocka	

3) Ch. –99.014.259.
4) Ch. 99.020.001–.
6) Ch. –99.014.259, only USA. 99.020.001–, all cars.

99 M 69–73

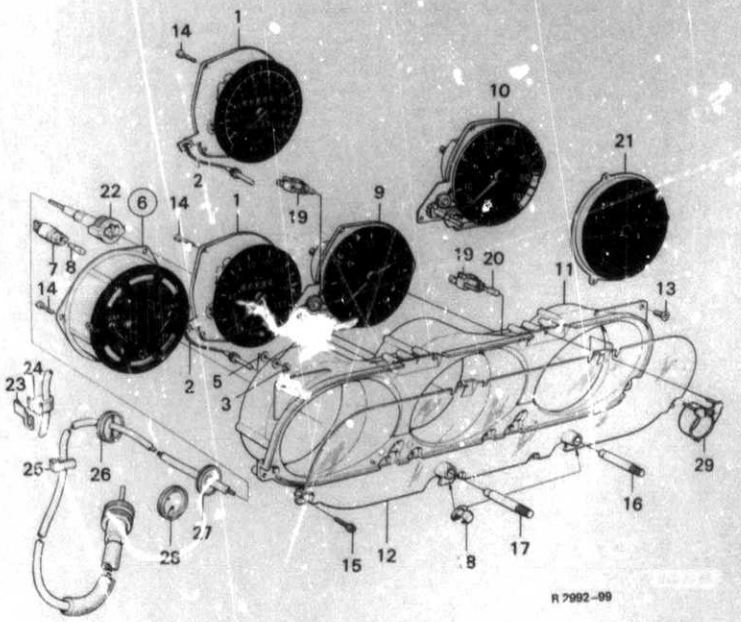
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SAAB
genuine spare parts
original reservdelar

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As from model 1971
INSTRUMENT
Fr.o.m. modell 1971

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J4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	85 08 061	1	Speed- and odometer, Km.	Hastighets- och vägmätare, Km.	5)
1	85 13 913	1	Speed- and odometer, Km.	Hastighets- och vägmätare, Km.	6)
1	85 08 24.	1	Speed- and odometer, Miles, with tripmeter	Hastighets- och vägmätare, Miles, med trippmeter	1) Not USA.
1	85 10 349	1	Speed- and odometer, Km./Miles, with tripmeter R.H.D.	Hastighets- och vägmätare, Km./Miles, med trippmeter R.H.D.	2, 5)
1	85 08 244	1	Speed- and odometer, Miles with tripmeter	Hastighets- och vägmätare, Miles, med trippmeter	5) C, E and EMS, USA.
1	85 31 162	1	Speed- and odometer, Miles/Km. with tripmeter	Hastighets- och vägmätare, Miles/Km. trippmeter	6) R.H.D. and USA (851 947) *
1	85 08 236	1	Speed- and odometer, Km. with tripmeter	Hastighets- och vägmätare, Km. med med trippmeter	5) E and EMS.
1	85 13 921	1	Speed- and odometer, Km. with tripmeter	Hastighets- och vägmätare Km. med trippmeter	6) E.
2	85 12 907	1	Wire, tripmeter	Wire, trippmeter	
3	85 12 915	1	Lock clip	Låsring	
4	85 12 923	2	Washer	Bricka	
5	85 12 931	1	Washer	Bricka	
6	85 08 079	1	Combined instrument assy.	Kombinationsinstrument kpl.	5)
6	85 31 139	1	Combined instrument assy.	Kombinationsinstrument kpl.	6) (85 13 954) *
7	85 00 597	6	Bulb socket	Lamphållare	
8	238 286 009	6	Bulb	Glödlampa	Saab No. 85 00 613.
9	85 08 087	1	Clock	Klocka	5)
9	85 32 384	1	Clock	Klocka	6) (85 13 962) *
10	85 10 281	1	Tachometer with clock	Varvräknare med klocka	5) EMS.
10	85 31 170	1	Tachometer with clock	Varvräknare med klocka	6) EMS. (85 13 970) *
11	85 08 053	1	Instrument casing	Instrumenthus	
12	85 08 095	1	Covering glass	Täckglas	
13	79 22 347	4	Screw	Skruv	
14	79 22 222	14	Screw, instruments	Skruv, instrument	
15	79 22 156	6	Screw, covering glass	Skruv, täckglas	
16	85 09 721	1	Knob, clock	Knapp, klocka	3)
16	85 09 721	1	Knob, clock	Knapp, klocka	4)
17	85 09 721	1	Knob, tripmeter	Knapp, trippmeter	
18	85 07 873	1	Plug	Plugg	
18	85 07 873	2	Plug	Plugg	7)
19	85 09 697	2	Bulb socket	Lamphållare	
20	238 286 009	2	Bulb	Glödlampa	Saab No. 85 00 613.
21	85 13 988	1	Cover plate, clock	Täckbricka, klocka	7)
22	85 08 152	1	Speedometer wire	Hastighetsmätarkabel	5, 7)
22	85 08 186	1	Speedometer wire R.H.D.	Hastighetsmätarkabel R.H.D	
22	85 22 039	1	Speedometer wire	Hastighetsmätarkabel	6)
22	85 15 983	1	Speedometer wire R.H.D.	Hastighetsmätarkabel R.H.D.	
23	85 00 910	1	Clip	Clip	5)
24	85 00 928	1	Cable retainer	Kabelhållare	
25	85 12 899	1	Clip	Clip	6)
26	85 02 668	1	Grommet	Genomföringsbussning	
27	85 02 668	1	Grommet	Genomföringsbussning	
28	85 02 577	1	Grommet R.H.D.	Genomföringsbussning R.H.D	
29	85 32 806	2	Light filter, green	Lampfilter, grönt	

1) Ch. –99.075.331. –91606152.
2) Ch. 99722000001–, 99726000001–.
3) Ch. –99722027908. –99726007520.
4) Ch. 99722027909–, 99726007521–.
5) Ch. –99722631968. –99726098665.
6) Ch. 99732000001–, 99736000001–.
7) Model "X7".

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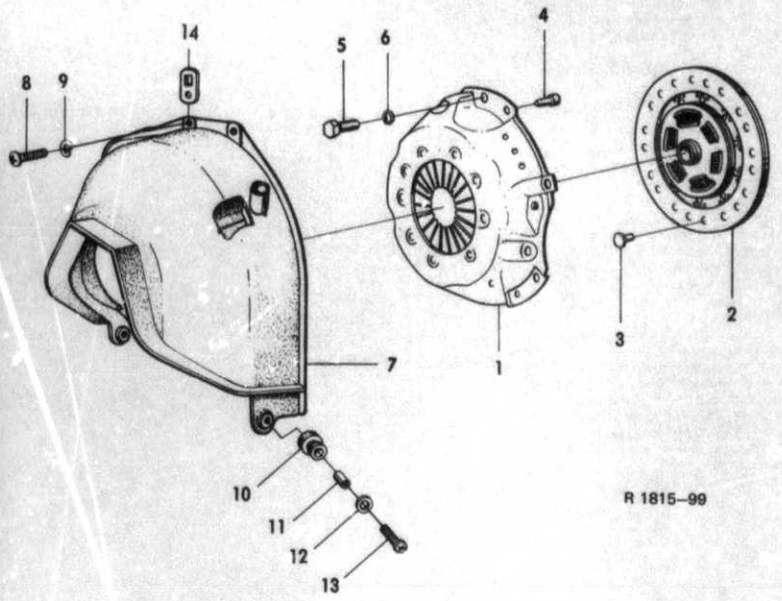
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1	87 04 116	1	Pressure plate	Tryckskiva	S
2	83 07 498	1	Clutch disc	Lamell	S
3	83 00 469	20	Rivet	Nit	S
4	83 00 337	3	Guide pin	Styrstift	1)
4	83 07 407	3	Guide pin	Styrstift	2)
5	83 00 873	6	Screw	Skruv	
5	80 82 968	5	Screw	Skruv	7)
6	79 10 557	6	Washer	Bricka	10)
6	80 29 985	6	Washer	Bricka	11)
7	83 00 030	1	Clutch cover	Kopplingskåpa	3)
7	83 81 949	1	Clutch cover	Kopplingskåpa	4, 14) S
8	83 00 279	1	Screw	Skruv	8)
8	80 82 927	1	Screw	Skruv	9)
8	80 82 935	1	Screw	Skruv	7)
9	79 10 557	1	Washer	Bricka	
9	80 29 985	1	Washer	Bricka	7)
10	73 11 244	2	Bushing	Bussning	12)
10	83 85 320	2	Bushing	Bussning	13)
11	73 11 251	2	Spacer sleeve	Distanshylsa	12)
12	73 11 764	2	Washer	Bricka	8)
12	73 11 772	2	Washer	Bricka	9)
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13	80 83 933	2	Screw	Skruv	4)
14	83 83 218	1	Bracket	Fästöra	6)
	83 80 214	1	Clutch disc lining set with rivet	Lamellbeläggsats med nit	
	87 80 207	1	Repair kit, clutch	Kopplingssats	

1) Ch. –99.002.522, excl. 2.437, 2.478, 2.482.
2) Ch. 99.002.523–, and 2.437, 2.478, 2.482.
3) Ch. –99.075.331. –91606152.
4) Ch. 99722000001–. 99726000001–.

6) Carburetor engine 1.85 l.
7) Engine 2.0 l.

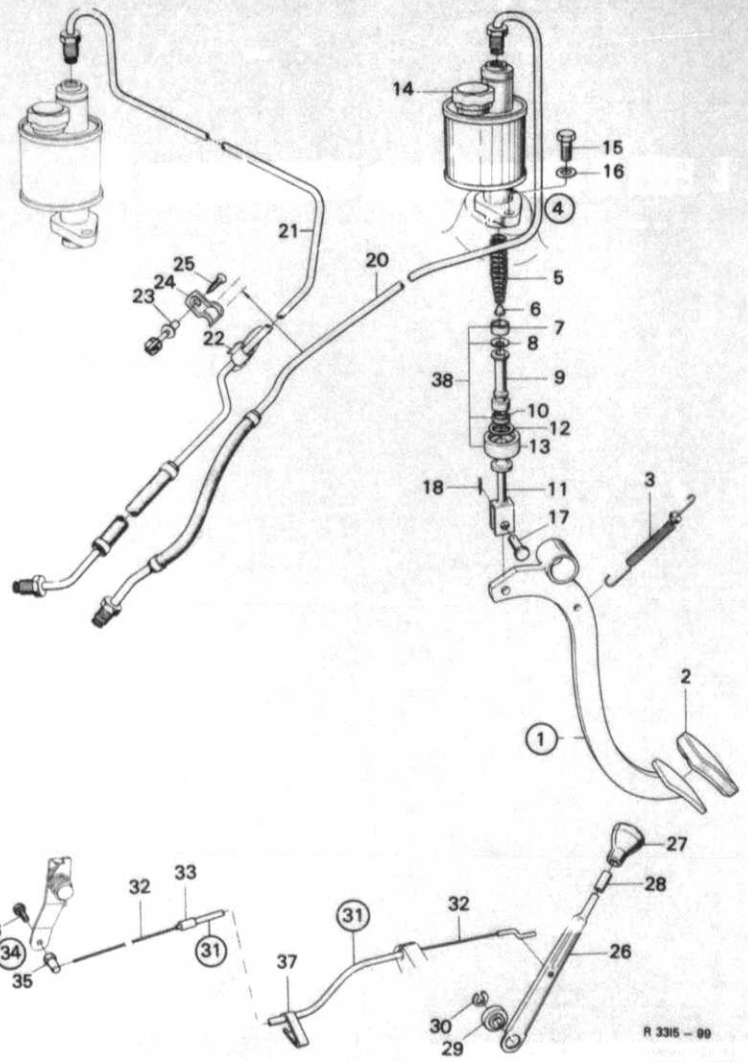
8) Ch. –99722031968. –99726008665.
9) Ch. 99732000001–. 99736000001–.
10) Engine 1.85 l up to and incl. ch. 99722031968. 99726008665.
11) Engine 1.85 and 2.01 l as from ch. 99732000001–. 99736000001–.
12) Ch. –99732013693. –99736003767.
13) Ch. 99732013694–. 99736003766–.
14) Superseded by 8321358 and 8321291

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genuine spare parts
original reservdelar

CLUTCH CONTROL
Pedal, master cylinder, freewheel control
KOPPLINGSMANÖVRERING
Pedal, huvudcylinder, frihjulsmanövrering

4 2:3
J12

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	89 02 421	1	Clutch pedal assy.	Kopplingspedal kpl.		
1	89 11 950	1	Clutch pedas assy., R.H.D.	Kopplingspedal kpl., R.H.D.		
2	71 93 188	1	. Pedal rubber	. Pedalgummi		
3	89 15 043	1	Spring	Fjäder	Ch. –99.008.193	
3	89 15 159	1	Spring	Fjäder	Ch. 99.008.194–.	
4	73 52 586	1	Master cylinder assy.	Huvudcylinder kpl.		
5	73 13 158	1	. Spring	. Fjäder		
6	73 13 166	1	. Spring retainer	. Fjäderhållare		
7	89 03 304	1	. Gasket	. Packning	S	
8	73 13 182	1	. Washer	. Bricka	S	
9	73 13 90	1	. Piston	. Kolv		
10	89 30 034	1	. Seal	. Packning	S	
11	73 48 964	1	. Push rod	. Stötstång		
12	73 13 232	1	. Lock ring	. Låsring		
13	73 13 240	1	. Seal bellows	. Tätningsbälg	S	
14	73 12 176	1	. Cover	. Lock		
15	79 03 164	2	Screw	Skruv		
16	79 33 849	2	Washer	Bricka		
17	79 09 963	1	Shaft bolt	Axelbult		
18	79 04 394	1	Split pin	Saxpinne		
					(89 09 095)	*
					(89 18 047)	*
20	89 19 516	1	Hose	Slang		*
					(89 11 869)	*
					(89 18 419)	*
21	89 19 532	1	Hose R.H.D.	Slang R.H.D.		
22	89 09 640	1	Clip	Clip	1)	
23	79 63 887	2	Clip R.H.D.	Clip R.H.D.		
					(83 71 551)	*
24	83 71 551	1	Clamp	Klamma		
					(79 22 891)	*
25	79 22 891	1	Screw	Skruv		
26	83 73 292	1	Freewheel lever	Frihjulsspak		
27	83 73 763	1	Knob	Knopp		
28	83 73 946	1	Bushing	Bussning		
29	83 73 821	1	Bushing	Bussning		
30	79 36 024	1	Lock washer	Spärryttare		
31	83 73 508	1	Freewheel cable assy.	Frihjulskabel kpl.	For cars with free-wheel	
32	83 73 516	1	. Wire	. Wire		
33	83 73 532	1	Sleeve	Hylsa		
34	83 73 540	1	Wire lock assy.	Wirelås kpl.		
35	83 73 557	1	. Lock nut	. Låsmutter		
36	80 19 713	1	. Lock screw	. Låsskruv		
37	87 01 567	1	Retainer	Hållare	2)	
38	89 10 341	1	Repair kit, master cylinder	Reparationssats, huvudcylinder		

1) Ch. –99 043.053, –90601640.
2) Ch. 99.050.001–. 91600001–.

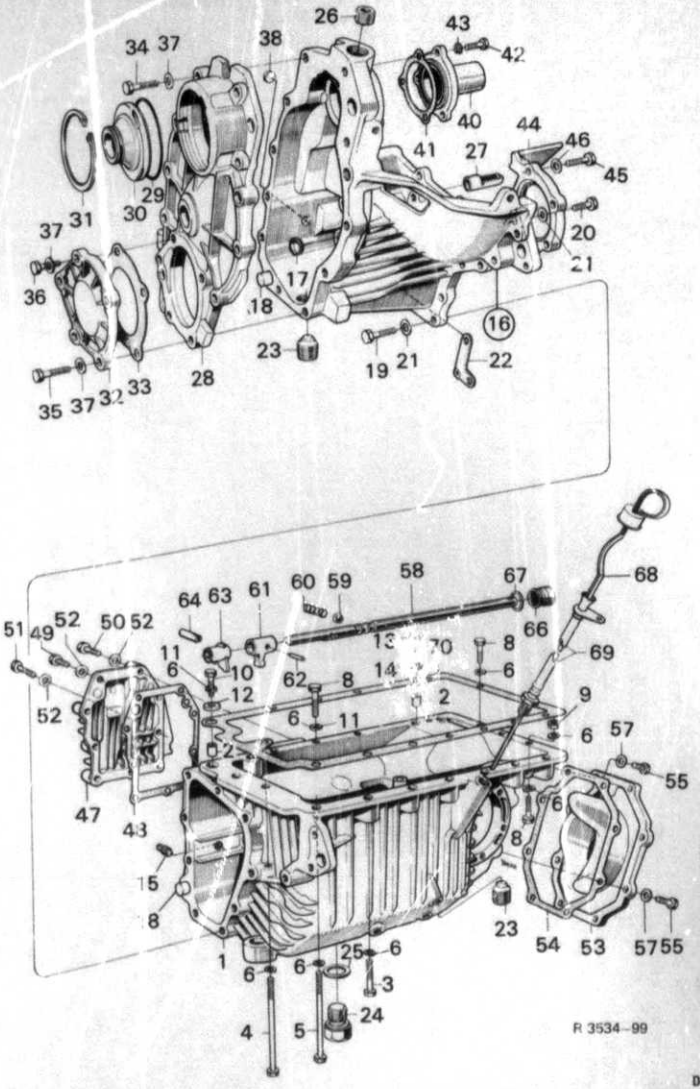
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GEAR BOX
Gear box assy., oil pan up to and incl. ch. 99722003498. 99726001716
VÄXELLÅDA
Växellådshus, oljesump, t.o.m. ch. 99722003498. 99726001716

Pos.	Part No. Artikelnr.	Qty./Antal 83 42 008	87 02 102	87 02 417	Description	Benämning	Remarks Anmärkningar
	83 42 008	1			Gear box assy. with freewheel	Växellåda kpl. med frihjul	Ch. –99.014.259 7) *
	87 02 102		1		Gear box assy. with freewheel	Växellåda kpl. med frihjul	5, 7)
	87 02 417			1	Gear box assy. without freewheel	Växellåda kpl. utan frihjul	6, 7)
1	83 42 016	1			Gear box case	Växellådshus	
1	87 02 011		1	1	Gear box case	Växellådshus	
2	83 00 725	2	2	2	Guide bushing	Styrbussning	
3	79 00 194	6	6	6	Screw	Skruv	
4	83 00 063	1	1		Screw	Skruv	
5	79 00 285	1	1	1	Screw	Skruv	
6	79 33 849	11	11	14	Washer	Bricka	
7	79 03 172	1	1		Screw	Skruv	
7	80 82 968			1	Screw	Skruv	S
8	79 03 180	5	5	5	Screw	Skruv	
9	79 14 708	1	1		Nut	Mutter	
9	80 74 106			1	Nut	Mutter	
10	79 03 214	1	1	1	Screw	Skruv	
11	79 10 557	6	6		Washer	Bricka	
12	83 00 055	2	2	1	Washer	Bricka	
13	79 03 503			1	Screw	Skruv	
14	80 30 017			1	Washer	Bricka	
15	87 00 221	1	1	1	Level plug	Nivåplugg	
16	83 44 640	1	1	1	Primary gear case assy.	Primärväxelhus kpl.	
17	79 58 531	1	1	1	Seal washer	Tätningsbricka	
18	83 42 594	4	4	4	Cylindrical pin	Cylindrisk pinne	
19	79 03 180	10	10	10	Screw	Skruv	
20	79 03 172	1	1	1	Screw	Skruv	
21	79 33 849	11	11	11	Washer	Bricka	
22	83 43 287	1	1		Support angle, freewheel cable	Stödvinkel, frihjulskabel	
23	83 43 972	2			Drain plug, gear box	Avtappningspluog, växellåda	1)
23	87 03 399	2	2		Drain plug, gear box	Avtappningsplugg, växellåda	3)
23	87 03 399		1	1	Drain plug, gear box	Avtappningsplugg, växellåda	4)
24	70 36 668	1			Drain plug, engine	Avtappningsplugg, motor	1)
24	88 49 606	1	1	1	Drain plug, engine	Avtappningsplugg, motor	2)
25	88 49 614	1	1	1	Gasket	Packning	2)
26	70 36 668	1			Filling plug	Påfyllningsplugg	Gear box –6.858.
26	87 10 857	1	1	1	Filling plug	Påfyllningsplugg	Gear box 6.859–.
27	83 42 180	1	1	1	Oil catcher	Oljefångare	
28	83 42 040	1	1	1	Bearing house	Lagerhus	
29	83 43 634	1	1	1	O-ring	O-ring	S
30	83 43 642	1	1	1	Cover, bearing house, upper	Kåpa, lagerhus, övre	
31	83 40 614	1	1	1	Lock ring	Låsring	
32	83 42 271	1	1	1	Cover, bearing house, lower	Kåpa, lagerhus, nedre	
33	83 42 081	1	1	1	Gasket	Packning	S
	79 03 198	8	8	8	Screw	Skruv	
	79 03 206	3	3	3	Screw	Skruv	
	79 03 172	2	2	2	Screw	Skruv	
37	79 33 849	13	13	13	Washer	Bricka	
38	79 58 317			1	Seal washer	Tätningsbricka	
40	83 43 037	1	1	1	Sleeve	Hylsa	
41	83 41 885	1	1	1	Gasket	Packning	S
42	79 03 016	3	3	3	Screw	Skruv	

1) Gear box –6.779.
2) Gear box 6.780–.
3) Gear box 6.780–36.471
4) Gear box 36.472–.
5) Engine 1.7 l. Ch. 99.020.001–075.331. –91606152.
6) Engine 1.85 l. Ch. 99.056.804–99722003498. –99726001716.
7) Superseded by 8703605 and set 8780173.

99 M 69–73

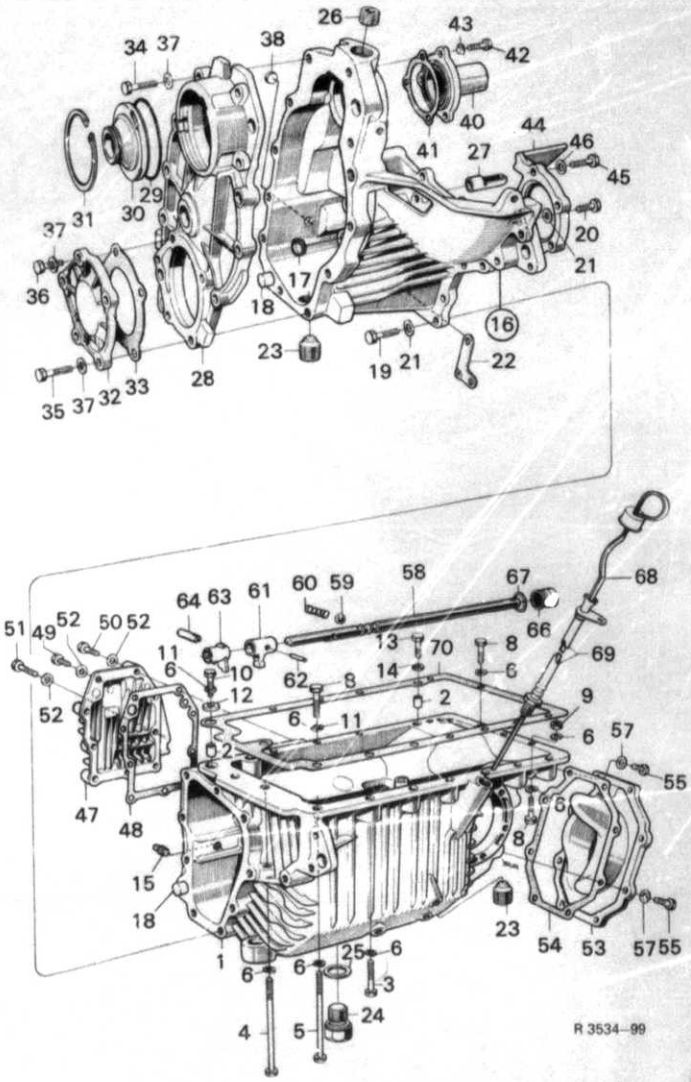
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GEAR BOX
Gear box case, oil pan, up to and incl. ch. 99722003498. 99726001716
VÄXELLÅDA
Växellådshus, oljesump, t.o.m. ch. 99722003498. 99726001716

Pos.	Part No. Artikelnr.	Qty./Antal 83 42 008	87 02 102	87 02 417	Description	Benämning	Remarks Anmärkningar
43	79 10 540	3	3	3	Washer	Bricka	
44	83 42 099	1	1	1	Bearing support	Lagerstöd	
45	79 03 180	4	4	4	Screw	Skruv	
46	79 33 849	4	4	4	Washer	Bricka	
47	83 42 263	1	1	1	Cover	Lock	
48	83 42 065	1	1	1	Gasket	Packning	S
49	79 03 164	1	1	1	Screw	Skruv	
50	79 03 180	6	6	6	Screw	Skruv	
51	79 03 206	2	2	2	Screw	Skruv	
52	79 33 849	9	9	9	Washer	Bricka	
53	83 42 057	1	1	1	Cover rear	Kåpa, bakre	
54	83 42 073	1	1	1	Gasket	Packning	S
55	79 03 180	8	8	8	Screw	Skruv	
57	79 33 849	8	8	8	Washer	Bricka	
58	83 42 917	1	1	1	Gear selector rod	Växelväljarstång	
59	83 41 257	1	1	1	Ball	Kula	
60	83 40 184	1	1	1	Spring	Fjäder	
61	83 43 014	1	1	1	Driver	Medbringare	
62	79 56 337	1	1	1	Tension pin	Spännstift	
63	87 00 163	1	1	1	Detent	Spärr	
64	83 41 828	1	1	1	Guide pin	Styrtapp	
65	83 44 079	1			Seal bellows	Tätningsbälg	Gear box –11.842. S
66	83 44 335	1	1	1	Seal bellows	Tätningsbälg	Gear box 11.843–.
67	87 03 183	1	1	1	Ring	Ring	Gear box 11.843–. *
68	83 81 097		1	1	Dipstick	Oljemätsticka	4) | 1)
66	83 11 433			1	Dipstick	Oljemätsticka	5) | 1)
69	83 42 420	1	1	1	Tube, dipstick	Rör, oljemätsticka	4) | 1)
69	83 12 506			1	Tube, dipstick	Rör, oljemätsticka	5) | 1)
70	83 00 790	1	1	1	Gasket	Packning	S
	87 80 173		1	1	Assembling kit	Monteringssats	To be used together with gear box 8702003 in order to replace gear boxes 8702102, 8702412.

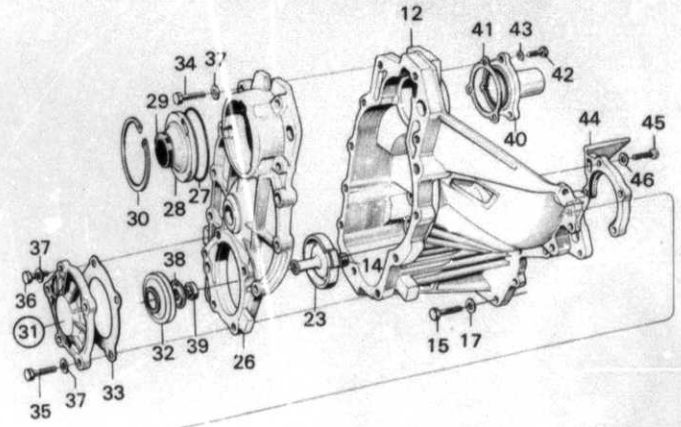
1) Not included in gear box assy.
4) Ch. –99.075.331. –91606152.
5) Ch. 99722000001–. 99726000001–.

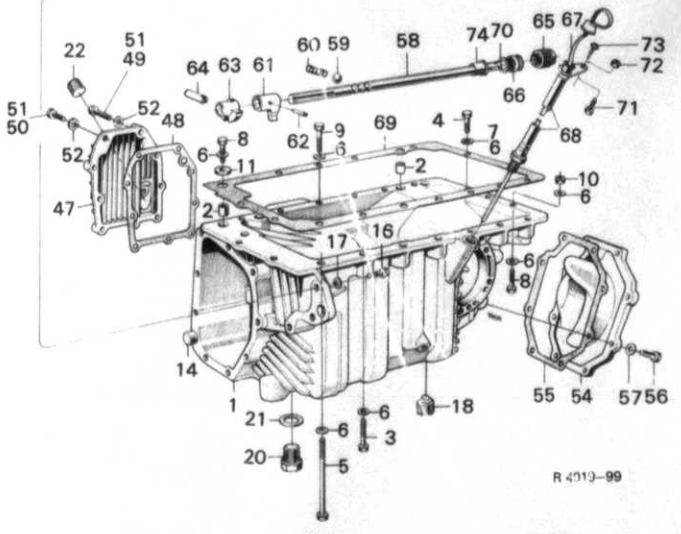
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GEAR BOX
Gear box case, oil pan, as from ch. 99722003499. 99726001717
VÄXELLÅDA
Växellådshus, oljesump, fr.o.m. ch. 99722003499. 99726001717

437
J18

Pos.	Part No. Artikelnr.	Qty /Antal 87 02 003	87 02 602	87 03 605	Description	Benämning	Remarks Anmärkningar
	87 02 003	1			Gear box assy.	Växellåda kpl.	3, 8)
	87 02 607		1		Gear box assy.	Växellåda kpl.	3, 4, 8)
	87 03 605			1	Gear box assy.	Växellåda kpl.	5, 10)
1	87 04 231	1	1	1	Gear box case	Växellådshus	
2	83 00 725	2	2	2	Guide bushing	Styrbussning	
3	79 00 194	6			Screw	Skruv	
3	80 83 958		6	6	Screw	Skruv	
4	80 82 968	1			Screw	Skruv	S
4	80 98 089		1	1	Screw	Skruv	
5	79 00 285	1			Screw	Skruv	
5	79 65 569		1	1	Screw	Skruv	
6	79 33 849	15			Washer	Bricka	
6	80 29 985		14	13	Washer	Bricka	
7	83 80 982		1	1	Washer	Bricka	
8	80 83 974	2			Screw	Skruv	S
8	80 83 966		1	1	Screw	Skruv	
9	80 83 933	5	7	7	Screw	Skruv	S
10	80 74 106	1	1	1	Nut	Mutter	
11	83 00 055	2	1	1	Washer	Bricka	
12	87 03 928	1	1	1	Primary gear case	Primärväxelhus	
14	83 42 594	4	4	4	Cylindrical pin	Cylindrisk pinne	
15	80 83 933	10	10	10	Screw	Skruv	
16	80 82 968	1	1	1	Screw	Skruv	
17	80 29 985	11	11	11	Washer	Bricka	
18	87 03 399	1	1	1	Drain plug, gear box	Avtappningsplugg, växellåda	
20	83 00 758	1	1	1	Drain plug, engine	Avtappningsplugg, motor	
21	83 07 506	1	1	1	Gasket	Packning	
22	87 10 857	1	1	1	Filling plug	Påfyllningsplugg	
23	87 12 333	1	1	1	Oil collector plate	Oljeuppsamlingsplåt	(87 02 565)
26	87 01 740	1	1	1	Bearing house	Lagerhus	
27	83 43 634	1	1	1	O-ring	O-ring	S
28	87 01 971	1	1	1	Cover, bearing house, upper assy.	Klipa, lagerhus, övre kpl.	
29	87 02 276	1	1	1	Cover, vent	Lock, urluftning	
30	83 40 814	1	1	1	Lock ring	Låsring	
31	87 00 841	1	1	1	Cover assy., bearing house, lower	Kåpa kpl., lagerhus nedre	
32	87 00 866	1	1	1	Washer	Bricka	
33	83 42 081	1	1	1	Gasket	Packning	
34	80 83 941	8	8	8	Screw	Skruv	
35	80 83 966	3	3	3	Screw	Skruv	
36	80 82 968	2	2	2	Screw	Skruv	
37	80 29 985	13	13	13	Washer	Bricka	
38	71 67 455	1	1	1	Diaphragm	Membran	
39	70 72 895	1	1	1	Plunger	Plunge	
40	83 43 030	1	1	1	Sleeve	Hylsa	
41	83 41 885	1	1	1	Gasket	Packning	S
42	80 19 929	3	3	3	Screw	Skruv	

3) Ch. ~99732007242. ~99736002317. Gear box –437.751.
4) For engine 2.0 l.
5) Ch. ~99732007243–. ~99736002318–. Gear box 500.001–
8) Superseded by 8703605.
9) When replacing 8345019, bushing 8703654 must be used.
10) Ersatt av växell. 8713257+sats 8389951. För bilar där man bytt till detta utförande skall reservdelar för växellåda 8711558 användas med följande undantag: Primärväxellock 8713232 och Lamellaxel 8713141 skall användas. Detaljer för differentialväxeln se växellåda 8703605.

Detaljer för differentialväxeln se växellåda 8703605.

10) Replaced by gear box 8713257+kit 8389991. For cars that have been changed to this design, spre parts for gear box 8711558 shall be used with the following exception: Primary gear cover 8713232 and Clutch shaft 8713141 shall be used. Spare parts for differential gear se gear box 8703605.

99 M 60 –73

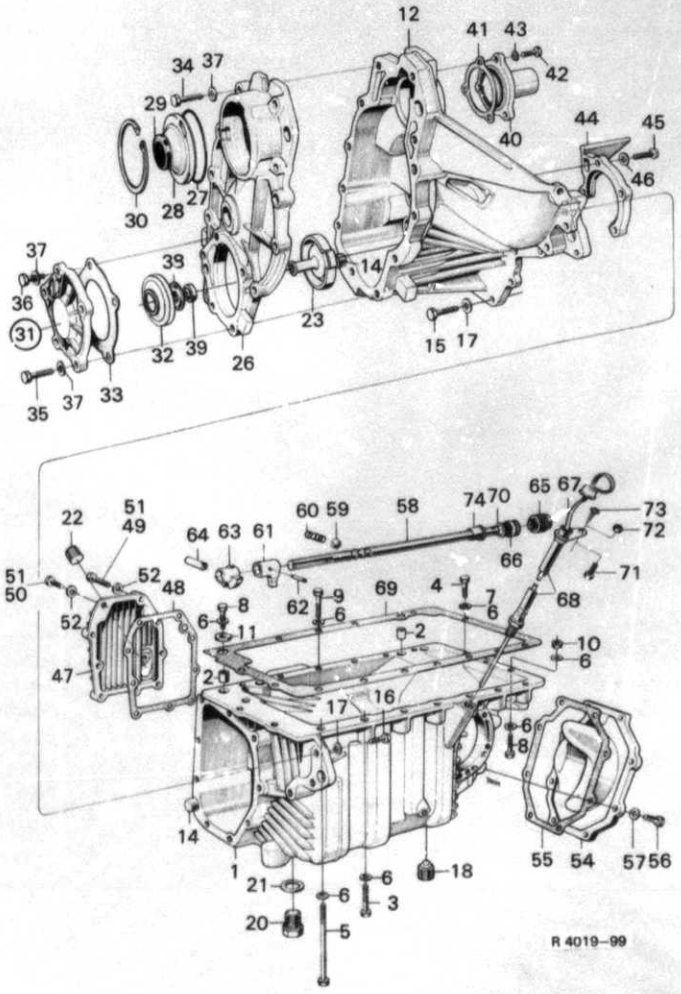
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Drive shafts, outer universal joint
Rear axle, see group 7



Pos.	Part No. Artikelnr.	Qty./Antal 87 02 003	87 02 602	87 03 605	Description	Benämning	Remarks Anmärkningar
43	79 10 540	3	3	3	Washer	Bricka	
44	87 00 775	1	1	1	Bearing support	Lagerstöd	
45	80 59 800	4	4		Screw	Skruv	Gear box –424.664.
45	87 03 852	4	4	4	Screw	Skruv	Gear box 424.665–.
46	80 29 985	4	4		Washer	Bricka	Gear box –424.664.
47	87 02 979	1	1	1	Cover	Kåpa	
48	87 03 001	1	1	1	Gasket	Packning	$
49	80 83 933	8			Screw	Skruv	1)
50	80 82 968	1			Screw	Skruv	
51	80 82 943	9	9	9	Screw	Skruv	2)
52	80 29 985	9	9	9	Washer	Bricka	
54	87 00 213	1	1		Cover, rear	Kåpa, bakre	
54	87 03 571			1	Cover, rear	Kåpa, bakre	
55	87 00 924	1	1	1	Gasket	Packning	$
56	80 83 933	8	8	8	Screw	Skruv	
57	80 29 985	8	8	8	Washer	Bricka	
58	87 00 528	1	1	1	Gear selector rod	Växelväljarstång	
59	83 41 257	1	1	1	Ball	Kula	
60	87 00 544	1	1	1	Spring	Fjäder	
61	83 43 014	1	1	1	Driver	Medbringare	
62	79 56 337	1	1	1	Tension pin	Spännstift	
63	87 00 569	1	1	1	Detent	Spärr	
64	87 12 952	1	1	1	Guide pin	Styrtapp	(87 01 625) *
65	83 44 343	1	1	1	Seal bellows	Tätningsbälg	
66	83 44 335	1	1	1	Seal ring	Tätningsring	
67	83 11 433	1	1	1	Dipstick	Oljemätsticka	$
68	83 11 482	1		1	Tube, dipstick	Rör, oljemätsticka	$
68	83 11 425		1	1	Tube, dipstick	Rör, oljemätsticka	Engine 2.0.1. E.
69	83 14 502	1	1	1	Gasket	Packning	
70	87 03 183	1	1	1	Ring	Ring	
71	80 59 552		1	1	Screw	Skruv	E. 6)
72	80 29 555		1	1	Nut	Mutter	
73	79 22 420		1	1	Screw	Skruv	7)
74	87 03 654			1	Bushing	Bussning	

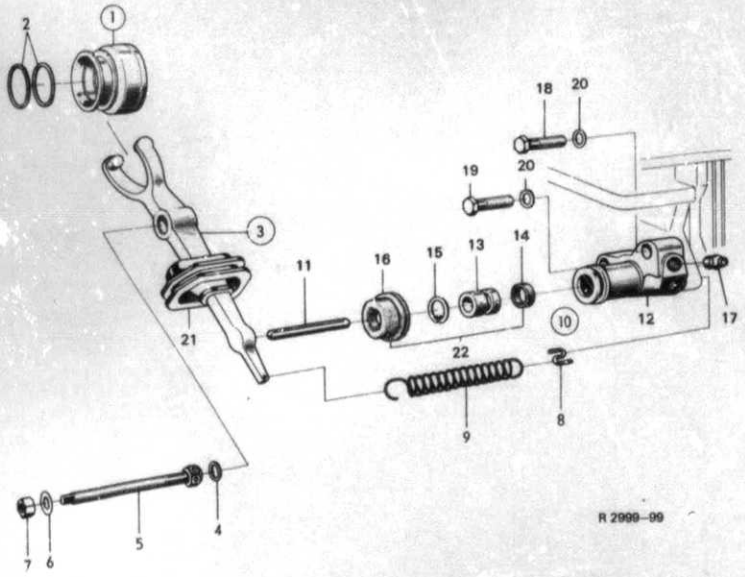
1) For gear box cover 8702979, made of aluminium. Gear box –420.557.
2) For gear box cover 8702979, made of steel.
6) Ch. –99722031968. –99726008617.
7) Ch. 99732000001–. 99736000001–.

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R 2999–99

Oct. 1975

SAAB genuine spare parts original reservdelar

GEAR BOX
Clutch lever, release bearing, slave cylinder
VÄXELLÅDA
Kopplingsarm, urtrampningslager, slavcylinder

4 4.3
J22

Pos.	Part No. Artikelnr.	Qty./Antal 83 43 008 87 01 690 87 02 417 87 03 003 87 03 602 87 03 908	Description	Benämning	Remarks Anmärkningar
1	87 01 708	1 1	Release bering assy.	Urtrampningslager kpl.	S
2	87 01 690	2 2	. O-ring	. O-ring	
3	83 41 992	1 1	Clutch lever assy.	Kopplingsarm kpl.	
4	83 40 358	1 1	. Lock ring	. Låsring	
5	83 43 865	1	Adjustment screw	Justerskruv	
5	87 01 831	1	Adjustment screw	Justerskruv	
6	79 33 864	1 1	Washer	Bricka	
7	79 04 162	1	Lock nut	Låsmutter	
7	80 74 114	1	Lock nut	Låsmutter	
8	83 43 162	1 1	Hook	Krok	
9	87 03 910	1 1	Spring	Fjäder	
10	83 41 976	1 1	Slave cylinder assy.	Slavcylinder kpl.	1) *
11	83 43 337	1 1	. Push rod	. Stötstång	
12	87 11 368	1 1	. House, slave cyl. assy.	. Hus, slavcylinder kpl.	
13	83 43 345	1 1	.. Piston	.. Kolv	
14	71 75 318	1 1	.. Rubber seal	.. Gummitätning	S
15	83 43 378	1 1	.. Lock ring	.. Låsring	
16	83 43 386	1 1	.. Rubber dust-cover	.. Gummiskydd	S
17	83 43 394	1 1	.. Bleeding nipple	.. Urluftningsnippel	
18	79 03 198	1	Screw	Skruv	
18	80 83 958	1	Screw	Skruv	
19	79 03 230	1	Screw	Skruv	
19	80 84 006	1	Screw	Skruv	
20	79 10 557	2 2	Washer	Bricka	
21	83 44 210	1 1	Seal bellows	Tätningsbälg	
22	83 80 065	1 1	Repair kit, slave cylinder	Reparationssats, slavcylinder	

1) Supersede by 87 11 368 + push rod 83 43 337 *

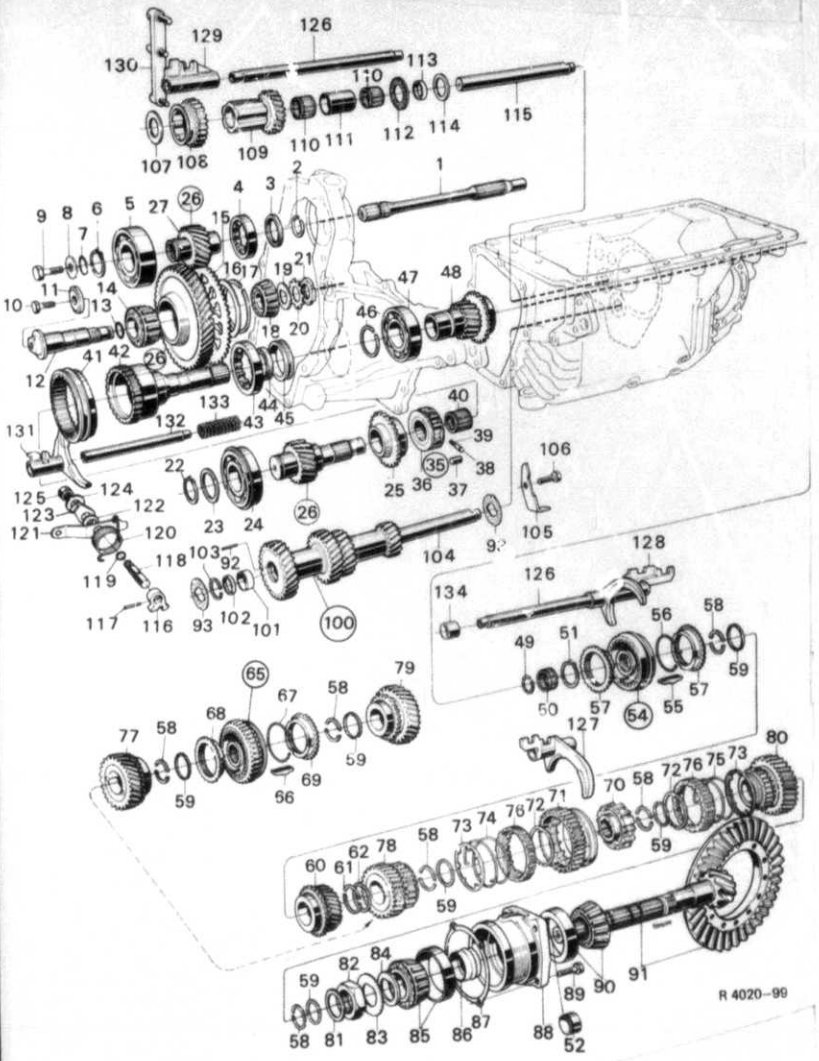
99 M 69–73
Febr.1979

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Feb 1979

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GEAR BOX

Shafts, gears, gear shift bars, up to and incl. ch. 99722003498, 99726001716

VÄXELLÅDA

Axlar, kugghjul, växelförare, t.o.m. ch. 99722003498, 99726001716

Pos.	Part No. Artikelnr.	Qty./Antal 83 42 008	87 02 102	87 02 417	Description	Benämning	Remarks Anmärkningar
1	83 43 824	1	1	1	Clutch shaft	Lamellaxel	
2	83 43 832	1	1	1	Lock ring	Låsring	
3	87 02 540	1	1	1	Seal ring	Tätningsring	S
4	83 40 556	1	1	1	Roller bearing	Rullager	
5	83 44 319	1	1	1	Ball bearing	Kullager	
6	79 15 200	1	1	1	Lock ring	Spårring	
7	83 40 507	1	1	1	O-ring	O-ring	S
8	83 40 515	1	1	1	Washer	Bricka	
9	83 41 646	1	1	1	Screw	Skruv	
10	79 03 172	1	1	1	Screw	Skruv	
11	83 40 697	1	1	1	Washer	Bricka	
12	83 40 622	1	1	1	Shaft	Axel	
13	83 40 689	1	1	1	O-ring	O-ring	
14	83 40 648	1	1	1	Roller bearing, cone	Rullager, innerring	
15	83 43 451	1	1		Friction wheel	Friktionshjul	Gear box –24.622.
16	83 43 469	1	1		Ring	Ring	Gear box –24.622.
17	83 44 038	1	1		Snap ring	Sprängring	
18	83 40 630	1	1	1	Roller bearing, cone	Rullager, innerring	
19	83 41 943	1	1	1	Washer	Bricka	
20	83 41 950	1	1	1	Lock washer	Låsbricka	
21	83 40 671	1	1	1	Nut	Mutter	
22	79 15 200	1	1	1	Lock ring	Spårring	
23	83 40 721	1	1	1	Supporting washer	Stödbricka	
24	83 44 327	1	1	1	Ball bearing	Kullager	
25	83 43 303	1	1		Carrier gear	Medbringardrev	
26	83 80 206	1	1		Set of gears, primary gear assy	Drevsats, primärväxel kpl	5) *
26	87 80 140			1	Set of gears, primary gear assy	Drevsats, primärväxel kpl	5) **
27	83 42 909	1	1		. Primary gear	. Drev, primärväxel	*
27	87 00 791			1	. Primary gear	. Drev, primärväxel	**
35	87 11 129	1	1		Freewheel assy.	Frihjul kpl.	
36	87 04 025	1	1		. Freewheel hub	. Frihjulsnav	Part of 87 04 017
36	87 11 137	1	1		. Freewheel hub	. Frihjulsnav	Part of 87 11 129
37	83 43 519	10	10		. Roller	. Rulle	
38	83 43 527	20	20		. Plunger	. Plunge	Part of 87 04 017
38	87 11 848	20	20		. Plunger	. Plunge	Part of 87 11 129
39	83 43 535	20	20		. Spring	. Fjäder	Part of 87 04 017
39	87 11 830	20	20		. Spring	. Fjäder	Part of 87 11 129
40	83 40 739	1	1		Needle bearing	Nållager	
41	83 40 457	1	1		Coupling muff	Kopplingsmuff	
42	83 43 204	1	1		Shaft, freewheel	Axel, frihjul	
43	83 40 747	1	1		Roller bearing	Rullager	
44	83 42 495	1	1	1	Seal ring	Tätningsring	
45	83 42 529	1	1	1	Seal ring	Tätningsring	
46	79 15 234	1	1	1	Lock ring	Spårring	
47	83 40 838	1	1	1	Ball bearing	Kullager	
48	83 43 196	1	1	1	Gear	Kugghjul	
49	79 51 437	1			Lock ring	Spårring	1)
49	79 51 429	1	1	1	Lock ring	Spårring	2)
50	70 74 149	1			Needle bearing	Nållager	1)
50	83 43 618	1	1	1	Needle bearing	Nållager	2) S
51	79 15 184	1	1	1	Lock ring	Spårring	
52	87 03 894	1	1	1	Inner ring, pinion shaft	Innerring, pinjongaxel	See SI section 430–.
54	83 43 915	1	1	1	Synchronization, 3rd and 4th assy.	Synkronisering, 3:an och 4:an kpl.	

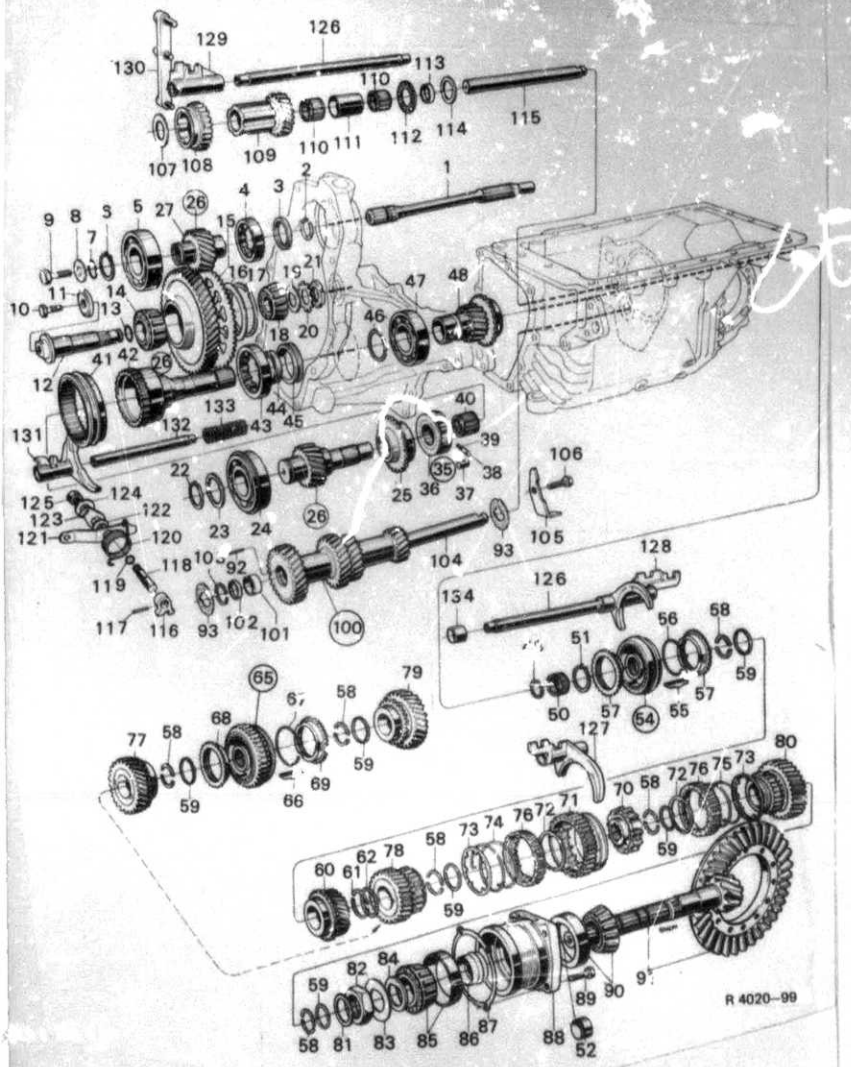
1) Ch. –99 001 500.
2) Ch. 99 001 501–.
5) Consisting 3 gears.

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Rear axle, see group 7



Pos.	Part No. Artikelnr.	Qty /Antal 84 42 008	87 02 102	87 02 417	Description	Benämning	Remarks Anmärkningar
55	83 43 881	3	3	3	. Driver	Medbringare	
56	83 43 531	2	2	2	Spring ring	Fjäderring	
57	83 44 764	2	2	2	Synchronizing ring 3rd and 4th	Synkroniseringsring 3:an och 4:an	S
58	87 01 757	8	8	8	Spacer washer	Distansbricka	S
59	83 40 986	4	4	4	Ring	Ring	
60	83 43 154	1	1		Gear, 3rd	Kugghjul, 3:an	Gear box –18.628. 6
60	83 44 814	1	1	1	Gear, 3rd	Kugghjul, 3:an	Gear box 18.674–. S
61	83 40 960	2	2	2	Spacer washer	Distansbricka	
62	83 40 994	1	1	1	Ring	Ring	
76	83 43 907	1	1		Synchronization, 1st and 2nd assy.	Synkronisering, 1:an och 2:an kpl.	
66	83 43 881	3	3		. Driver	. Medbringare	3)
67	83 43 923	2	2		. Spring ring	. Fjäderring	
68	83 44 764	1	1		Synchronizing ring, 2nd	Synkroniseringsring, 2:an	S
69	83 43 840	1	1		Synchronizing ring, 1st	Synkroniseringsring, 1:an	
70	83 44 830		1	2	Synchronizing hub	Synkroniseringsnav	
71	83 44 848		1	2	Synchronizing muff	Synkroniseringsmuff	S
72	83 44 871		2	2	Locking ring	Låsring	
73	83 44 889		2	2	Guide ring	Styrring	4)
74	83 44 459		1	1	Catch spring, 2nd gear	Spärrfjäder, 2:an	
75	83 44 855		1	1	Catch spring 1st gear	Spärrfjäder, 1:an	
76	83 44 772		2	2	Synchronizing ring, 1st and 2nd	Synkroniseringsring, 1:an och 2:an	S
77	83 40 945	1	1		Gear, 2nd	Kugghjul, 2:an	3)
78	83 44 798		1	1	Gear, 2nd	Kugghjul, 2:an	4)
79	83 40 952	1	1		Gear, 1st	Kugghjul, 1:an	3)
80	83 44 780		1	1	Gear, 1st	Kugghjul, 1:an	4)
81	83 43 212	X		X	Shim	Shim	
82	83 42 727	1	1	1	Nut	Mutter	
83	83 41 802	1	1	1	Lock washer	Låsbricka	S
84	83 41 794	1	1	1	Washer	Bricka	
85	83 41 026	1	1	1	Roller bearing	Rullager	S
86	83 42 735	1	1	1	Sleeve	Hylsa	S
87	83 41 752	X	X	X	Shim 0.10 mm	Shim 0,10 mm	
87	83 41 760	X	X	X	Shim 0.15 mm	Shim 0,15 mm	
87	83 41 778	X	X	X	Shim 0.30 mm	Shim 0,30 mm	
87	83 44 723	X	X	X	Shim 0.50 mm	Shim 0,50 mm	
88	83 41 745	1	1	1	Bearing housing	Lagerhus	
89	79 03 180	4	4	4	Screw	Skruv	
90	83 41 034	1	1	1	Roller bearing	Rullager	S
91	83 43 188	1	1	1	Pinion and crown wheel	Pinjong och kronhjul	
92	83 44 087	50	50	50	Needle roller	Nålrulle	
93	83 41 125	2	2	2	Thrust washer	Tryckbricka	
100	83 43 311	1	1		Intermediate gear assy.	Mellandrev kpl.	Gear box –18.623. 6)
100	83 44 822	1	1	1	Intermediate gear assy.	Mellandrev kpl.	Gear box 18.624 –. S
101	83 43 592	2	2	2	. Spacer sleeve	. Distanshylsa	
102	83 43 436	2	2	2	. Stop ring	. Stoppring	
103	83 43 428	2	2	2	. Lock ring	. Spärring	
104	83 42 669	1	1	1	Shaft, intermediate gear	Axel, mellandrev	
105	83 42 677	1	1	1	Lock plate	Låsplatta	

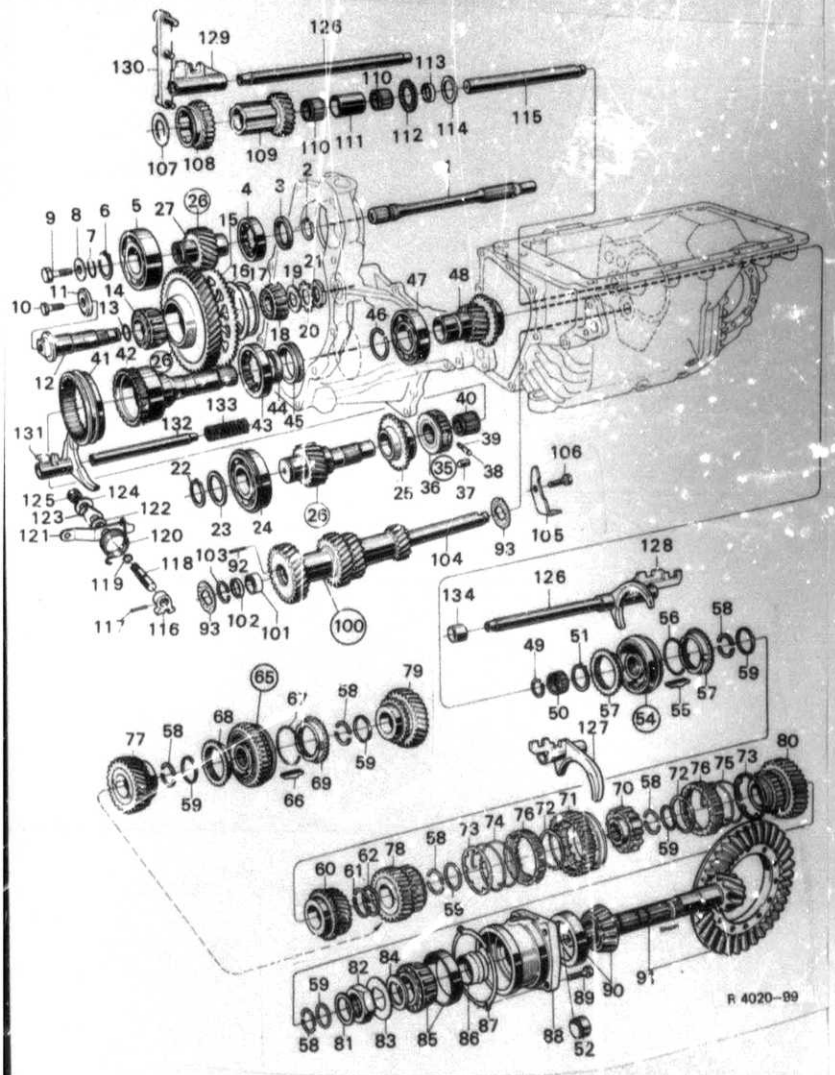
3) Gear box –38.686.
4) Gear box 38.687–.
6) Superseded by gear set 8386297

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Febr 1979

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GEAR BOX 4 5:7
Shafts, gears, gear shift bars, up to and incl. ch. 8?722003498. 99726001716
VÄXELLÅDA **K4**
Axlar, kugghjul, växelförare, t.o.m. ch. 997220034?8. 99726001716

Pos.	Part No. Artikelnr.	Qty./Antal 83 42 008	87 02 102	87 02 417	Description	Benämning	Remarks Anmärkningar
106	79 35 893	1	1	1	Screw	Skruv	
107	83 41 935	1	1	1	Thrust washer	Tryckbricka	
108	83 41 224	1	1		Gear	Kugghjul	Gear box –38 686.
108	87 01 138		1	1	Gear	Kugghjul	Gear box 38.687–
109	83 42 230	1	1	1	Reverse gear	Backdrev	
110	70 74 347	2	2	2	Needle bearing	Nållager	
111	83 42 222	1	1	1	Spacer sleeve	Distanshylsa	
112	83 41 182	1	1	1	Thrust bearing	Axiallager	
113	83 41 208	1	1	1	Washer	Bricka	
114	83 41 190	1	1	1	Thrust disc	Axialskiva	
115	83 42 214	1	1	1	Shaft, reverse gear	Axel, backdrev	
116	83 42 149	1	1		Driver	Medbringare	
117	79 66 220	1	1		Tension pin	Spännstift	
118	83 42 131	1	1		Shaft	Axel	
119	83 42 172	1	1		O-ring	O-ring	
120	83 43 253	1	1		Spring	Fjäder	
121	83 43 261	1	1		Lever	Hävarm	
122	80 30 017	1	1		Washer	Bricka	
123	83 43 279	1	1		Driver	Medbringare	
124	83 42 164	1	1		Lock washer	Låsbricka	
125	79 16 724	1	1		Nut	Mutter	
126	83 41 836	2	2	2	Gear shift shaft	Växelföraraxel	
127	87 00 171	1	1		Gear shift fork 1–2	Växelförargaffel 1–2	Gear box –38.686.
127	83 44 533		1	1	Gear shift fork 1–2	Växelförargaffel 1–2	Gear box 38.687 –
128	87 00 189	1	1	1	Gear shift fork 3–4	Växelförargaffel 3–4	
129	83 41 869	1	1	1	Gear shift fork R	Växelförargaffel R	
130	83 41 901	1	1	1	Lever	Hävarm	
131	83 42 628	1	1		Fork	Gaffel	
132	83 42 685	1	1		Shaft	Axel	
133	83 43 816	1	1		Spring	Fjäder	
134	87 03 688	1	1	1	Spacer sleeve	Distanshylsa	See SI section 430. S
	87 80 421	1	1	1	Repair kit	Reparationssats	*
	87 80 447	1	1	1	Bearing kit	Lagersats	*
	83 80 297	1	1	1	Gear set	Drevsats	Gear box –18.623 *

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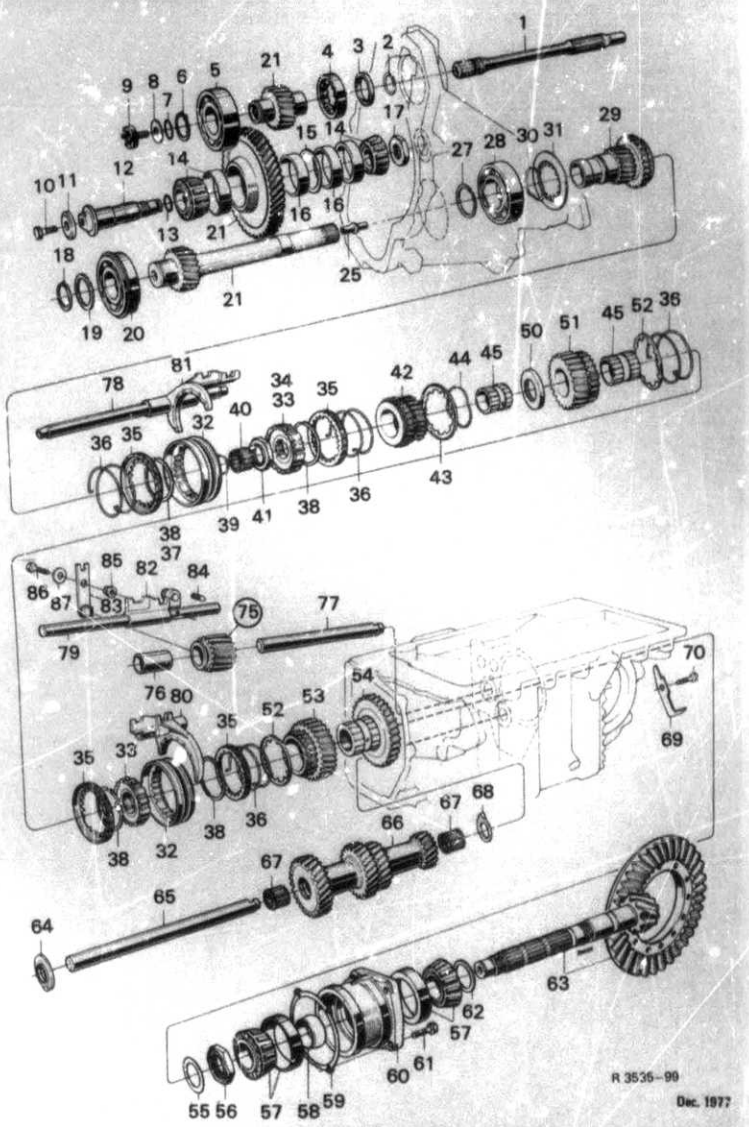
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Dec. 1977

SAAB

genuine spare parts
original reservdelar

GEAR BOX
Shafts, gears, gear shift bars, as from ch. 9972200349. 99726001717.
VÄXELLÅDA
Axlar, kugghjul, växelförare, fr.o.m. ch. 9972200349. 99726001717.

4 5:13
K6

Pos.	Part No. Artikelnr.	Qty./Antal 87 02 003	87 02 602	87 03 605	Description	Benämning	Remarks Anmärkningar
1	87 00 890	1		1	Clutch shaft	Lamellaxel	Engine 1.85 l. } 3)
1	87 02 532		1	1	Clutch shaft	Lamellaxel	Engine 2.0 l. }
2	83 43 832	1	1	1	Lock ring	Låsring	
3	87 02 540	1	1	1	Seal ring	Tätningsring	S
4	83 40 556	1	1	1	Roller bearing	Rullager	
5	83 44 319	1	1	1	Ball bearing	Kullager	
6	79 15 200	1	1	1	Lock ring	Spårring	
7	83 40 507	1	1	1	O-ring	O-ring	S
8	83 40 515	1	1	1	Washer	Bricka	
9	87 01 963	1	1	1	Screw	Skruv	
10	80 82 968	1	1	1	Screw	Skruv	
11	83 40 697	1	1	1	Washer	Bricka	
12	87 01 955	1	1	1	Shaft	Axel	
13	87 01 120	1	1	1	O-ring	O-ring	
14	87 01 906	2	2	2	Roller bearing	Rullager	
15	79 15 010	1	1	1	Lock ring	Låsring	
16	87 01 948	2	2	2	Spacer ring	Distansring	
17	87 01 112	1	1	1	Nut	Mutter	
18	79 15 200	1	1	1	Lock ring	Spårring	
19	83 40 721	1	1	1	Supporting washer	Stödbricka	
20	83 44 327	1	1	1	Ball bearing	Kullager	
21	87 00 333	1	1		Set of gears, primary gear	Drevsats, primärväxel	
21	87 03 977			1	Set of gears, primary gear	Drevsats, primärväxel	
25	87 11 392	1	1	1	Connecting pipe	Förbindelserör	(87 00 874)
27	79 15 267	1	1	1	Lock ring	Spårring	
28	87 00 767	1	1	1	Ball bearing	Kullager	
29	87 01 765	1	1	1	Gear 4th	Kugghjul 4:an	6)
30	87 02 748	1	1	1	Lock ring	Låsring	6)
31	87 02 755	1	1	1	Guide ring	Styrring	6)
29	87 04 926			1	Gear 4th	Kugghjul 4:an	7)
30	87 02 748			1	Lock ring	Låsring	7)
31	87 02 755			1	Guide ring	Styrring	7)
32	87 01 911	2	2	2	Synchronizing muff	Synkroniseringsmuff	
33	87 00 401	2	2		Synchronizing hub	Synkroniseringsnav	4)
33	87 10 403	1	1	1	Synchronizing hub	Synkroniseringsnav	} 5)
34	87 04 090	1	1	1	Synchronizing hub	Synkroniseringsnav	
35	87 00 387	4	4	4	Synchronizing ring	Synkroniseringsring	
36	87 11 103	4	4	4	Catch spring	Spärrfjäder	
37	87 03 587	1			Lock ring	Låsring	} 2)
38	87 00 395	3			Lock ring	Låsring	
38	87 00 395	4	4		Lock ring	Låsring	1)
38	87 04 942			4	Lock ring	Låsring	Gear box 557 270–.
39	79 51 437	1	1	1	Lock ring	Låsring	
40	87 00 478	1	1	1	Needle bearing	Nållager	
41	87 02 128	1	1		Nut	Mutter	4) S
41	87 04 108	1	1	1	Nut	Mutter	5) S
42	87 01 781	1	1	1	Gear, 3rd	Kugghjul 3:an	6)
43	87 02 730	1	1	1	Guide ring	Styrring	6)
44	87 02 722	1	1	1	Lock ring	Låsring	6)

1) Gear box 400.001–400.127. 404.222–406.753. 407.318–.
2) Gear box 400.128–404.221. 406.754–407.317.
3) Clutch shaft is not delivered with gear box assy. 8703605.
4) Gear box –435.021.
5) Gear box 436.022–.
6) Gear box –538.730.
7) Gear box 538.731–.

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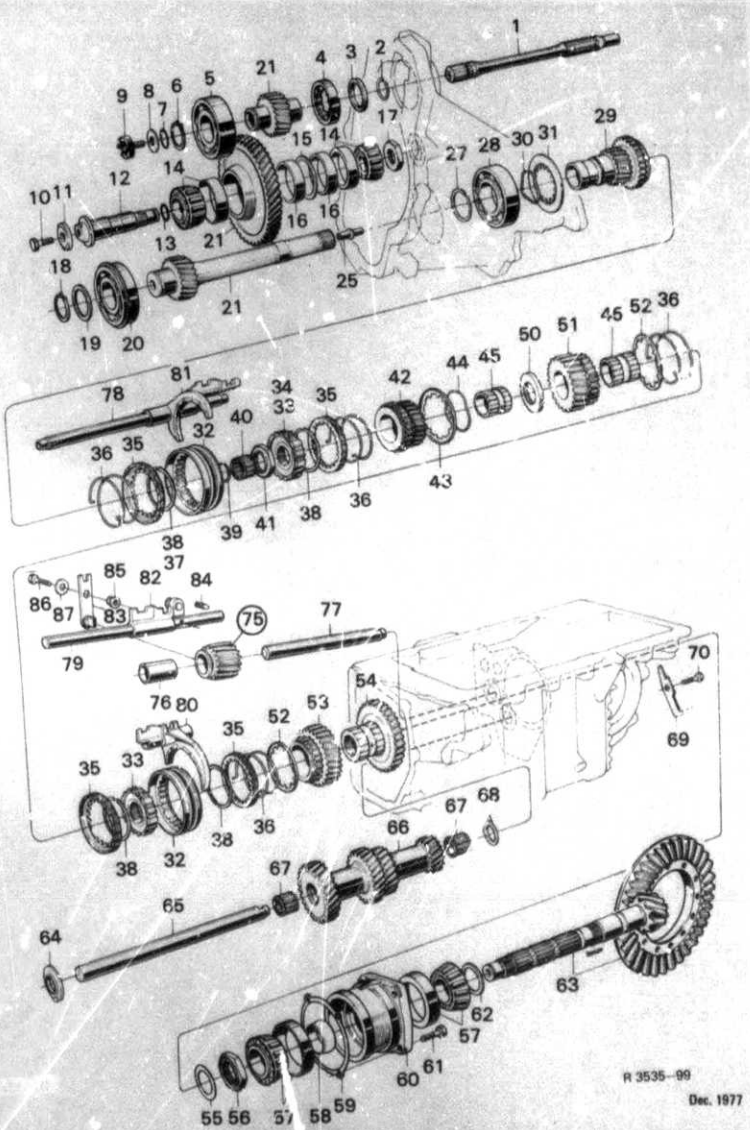
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Rear axle, see group 7



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SAAB genuine spare parts original reservdelar

GEAR BOX
Shafts, gears, gear shift bars, as from ch. 99722003499. 99726001717

VÄXELLÅDA
Axlar, kugghjul, växelförare, fr.o.m. ch. 99722003499. 99726001717

4 5 15

K

Pos.	Part No. Artikelnr.	Qty./Antal 87 02 003	87 02 602	87 03 605	Description	Benämning	Remarks Anmärkningar
42	87 04 934			1	Gear, 3rd	Kugghjul, 3:an	7)
43	87 02 730			1	. Guide ring	. Styrring	7)
44	87 02 722			1	. Lock ring	. Låsring	7)
45	87 00 205	2	2	2	Bushing	Bussning	
50	87 00 239	1	1	1	Thrust washer	Tryckbricka	
51	87 01 773	1	1	1	Gear, 2nd	Kugghjul, 2:an	
52	87 00 361	2	2	2	Guide ring	Styrring	
52	87 00 080	1	1		Gear, 1st	Kugghjul, 1:an	
53	87 03 761			1	Gear, 1st	Kugghjul, 1:an	
54	87 02 714	1	1		Reverse gear	Backdrev	
54	87 03 753			1	Reverse gear	Backdrev	
55	87 03 340	X	X	X	Shim 0,3 mm	Shim 0,3 mm	
55	87 03 357	X	X	X	Shim 0,4 mm	Shim 0,4 mm	
55	87 03 365	X	X	X	Shim 0,5 mm	Shim 0,5 mm	
56	87 02 359	1	1	1	Nut	Mutter	S
57	83 41 034	2	2	2	Roller bearing	Rullager	S
58	87 03 530	1	1	1	Collapsible spacer	Spännhylsa	S
59	83 41 752	X	X	X	Shim 0,10 mm	Shim 0,10 mm	
59	83 41 760	X	X	X	Shim 0,15 mm	Shim 0,15 mm	
59	83 41 778	X	X	X	Shim 0,30 mm	Shim 0,30 mm	
59	83 44 723	X	X	X	Shim 0,50 mm	Shim 0,50 mm	
60	87 02 649	1	1		Bearing house	Lagerhus	
60	87 03 514			1	Bearing house	Lagerhus	Gear box –524.875.
60	87 04 215			1	Bearing house	Lagerhus	Gear box 524.876–.
61	80 83 933	4	4		Screw	Skruv	
61	80 82 968			1	Screw	Skruv	
62	87 02 896	1	1		Spacer washer	Distansbricka	
63	87 80 116	1	1		Pinion and crown wheel	Pinjong och kronhjul	
63	87 03 639			1	Pinion and crown wheel	Pinjong och kronhjul	
64	87 02 664	1	1	1	Thrust washer	Tryckbricka	
65	87 01 435	1	1	1	Shaft, intermediate gear	Axel, mellandrev	
66	87 01 443	1	1		Intermediate gear	Mellandrev	
66	87 03 735			1	Intermediate gear	Mellandrev	
67	87 01 880	2	2	2	Needle bearing	Nållager	
68	87 03 134	1	1	1	Thrust washer	Tryckbricka	
69	87 00 114	1	1	1	Lock plate	Låsplatta	
70	80 82 950	1	1	1	Screw	Skruv	
75	87 04 355	1	1		Sliding reverse gear assy.	Backdrev, skjutbart, kpl.	
75	87 03 548			1	Sliding reverse gear assy.	Backdrev, skjutbart, kpl.	
76	87 03 332	1	1	1	. Bushing	. Bussning	
77	87 00 130	1	1	1	Shaft, reverse gear	Axel, backdrev	
78	87 00 585	1	1	1	Gear shift shaft	Växelföraraxel	
79	87 01 989	1	1	1	Gear shift shaft, reverse gear	Växelföraraxel, backdrev	
80	87 13 091	1	1	1	Gear shift fork 1–2	Växelförargaffel 1–2	(87 00 601) *
81	87 00 619	1	1	1	Gear shift fork 3–4	Växelförargaffel 3–4	
82	87 14 792	1	1	1	Gear shift fork R	Växelförargaffel R	(87 02 094) *
83	87 02 045	1	1	1	Lever	Hävarm	
84	79 65 320	1	1	1	Screw	Skruv	
85	87 02 086	1	1	1	Sleeve	Hylsa	
86	80 19 929	1	1	1	Screw	Skruv	
87	80 29 969	1	1	1	Washer	Bricka	
	87 80 439	1	1	1	Repair kit	Reparationssats	
	87 80 454	1	1	1	Bearing kit	Lagersats	

7) Gear box 538.731–.

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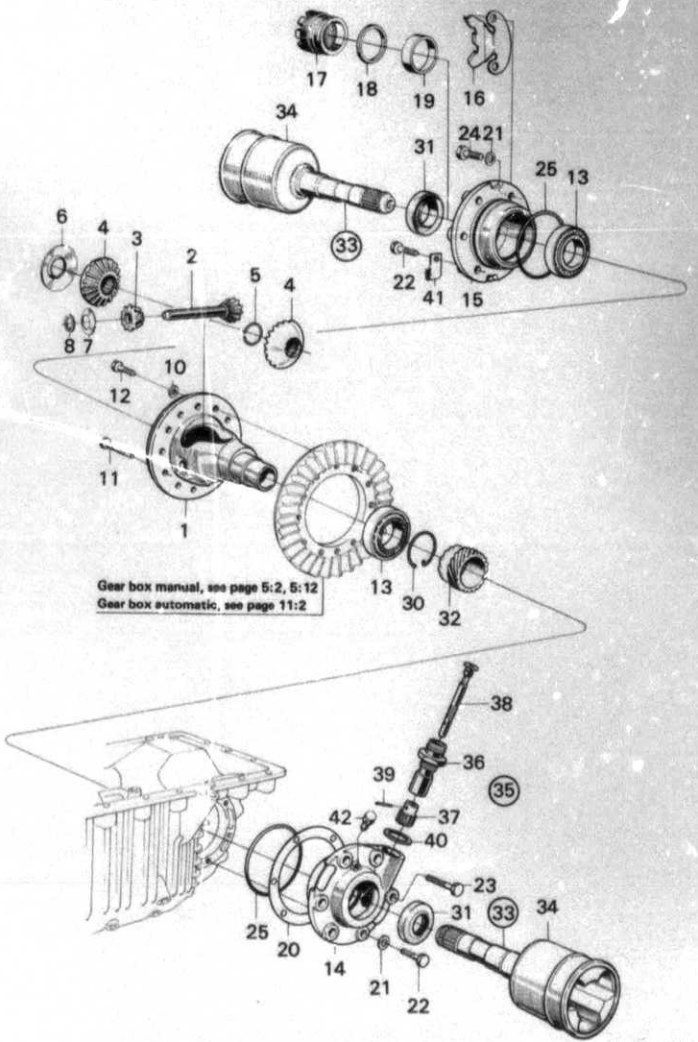
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Gear box manual, see page 5:2, 5:12
Gear box automatic, see page 11:2

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Pos.	Part No. Artikelnr.	Qty./Antal 83 43 006 87 03 410 87 03 600	87 03 003 87 03 602 87 03 606	83 44 004 87 03 353	87 08 602 87 03 502 Automatic	Description	Benämning	Remarks Anmärkningar
1	83 42 891	1	1	1		Differential case	Differentialhus	
1	87 03 324		1			Differential case	Differentialhus	9)
1	87 03 324				1	Differential case	Differentialhus	
2	71 25 149	1	1	1		Shaft	Axel	
2	87 03 472		1			Shaft	Axel	9)
2	87 03 472				1	Shaft	Axel	
3	70 73 422	2	2	2		Differential pinion	Differentialdrev	8)
3	87 03 274		2		2	Differential pinion	Differentialdrev	9)
4	83 42 875	2	2	2		Differential side gear	Differentialhjul	8)
4	87 03 290		2		2	Differential side gear	Differentialhjul	9)
5	83 42 859	2	2	2	2	Lock ring	Låsring	
6	87 03 415		2		2	Thrust washer	Slitbricka	9)
7	87 03 282		2		2	Thrust washer	Slitbricka	
8	80 47 722		2		2	Lock ring	Spårring	
10	80 29 985	12	12	12	12	Washer	Bricka	
11	71 25 156	2		2		Screw	Skruv	
11	87 01 872		2			Screw	Skruv	8)
11	87 03 241		2		2	Screw	Skruv	9)
12	79 00 178	10		10		Screw	Skruv	
12	80 82 868		10			Screw	Skruv	8)
12	87 03 241		10		10	Screw	Skruv	9)
13	89 09 378	2	2	2	2	Roller bearing	Rullager	
14	83 40 101	1	1			Bearing seat L.H.	Lagersäte V	
14	87 05 055			1		Bearing seat L.H.	Lagersäte V	6)
14	83 40 101			1	1	Bearing seat L.H.	Lagersäte V	7)
15	83 42 893	1				Bearing seat R.H.	Lagersäte H	1)
15	83 43 626	1	1	1		Bearing seat R.H.	Lagersäte H	2, 8)
15	87 03 480		1		1	Bearing seat R.H.	Lagersäte H	9)
16	83 41 497	1				Lock washer	Låsbricka	
17	83 41 3[illegible]	1				Adjustment sleeve	Justerhylsa	3)
18	83 41 406	1				O-ring	O-ring	
19	83 41 422	1				Spacer sleeve	Distanshylsa	
20	83 41 604	X	X	X	X	Shim 0.10 mm	Shim 0,10 mm	
20	83 41 612	X	X	X	X	Shim 0.15 mm	Shim 0,15 mm	
20	83 41 620	X	X	X	X	Shim 0.30 mm	Shim 0,30 mm	
20	83 41 638	X	X	X	X	Shim 0.50 mm	Shim 0,50 mm	
21	79 33 849	11		12	12	Washer	Bricka	
21	80 29 985		12			Washer	Bricka	
22	79 03 180	11		11		Screw	Skruv	
22	80 83 933				11	Screw	Skruv	
22	80 83 941		9			Screw	Skruv	
23	79 03 206	1		1		Screw	Skruv	
23	80 83 966		1		1	Screw	Skruv	
24	80 83 933		2			Screw	Skruv	
25	83 42 701	2	2	2	2	O-ring	O-ring	S
30	83 42 966	1	1	1	1	Lock ring	Stoppring	
31	71 67 463	2	2	2	2	Seal ring	Tätningsring	S
32	83 42 958	1	1	1	1	Speedometer drive gear	Hastighetsmätardrev	
33	83 42 933	2				Driver, inner assy.	Medbringare, inre kpl.	4)
33	87 04 199	2	2	2	2	Driver, inner assy.	Medbringare, inre kpl.	5, 10)
33	87 04 199		2		2	Driver, inner assy.	Medbringare, inre kpl.	11)

1) Ch. –99.004.006. Not spare part. Use 8343626.
2) Ch. 99.004.007–.
3) Ch. –99.004.006.
4) Ch. –99.014.259.
5) Ch. 99.020.001.
6) Gear box –299U.2531.
7) Gear box 269U. 2532–.
8) Part of 8702003, 8702602.
9) Part of 8703605.
10) Manual gear box –512.686. Automatic gear box ch. ~–99732022999.
11) Manual gear box 512.687–. Automatic gear box ch. ~99732023000–.

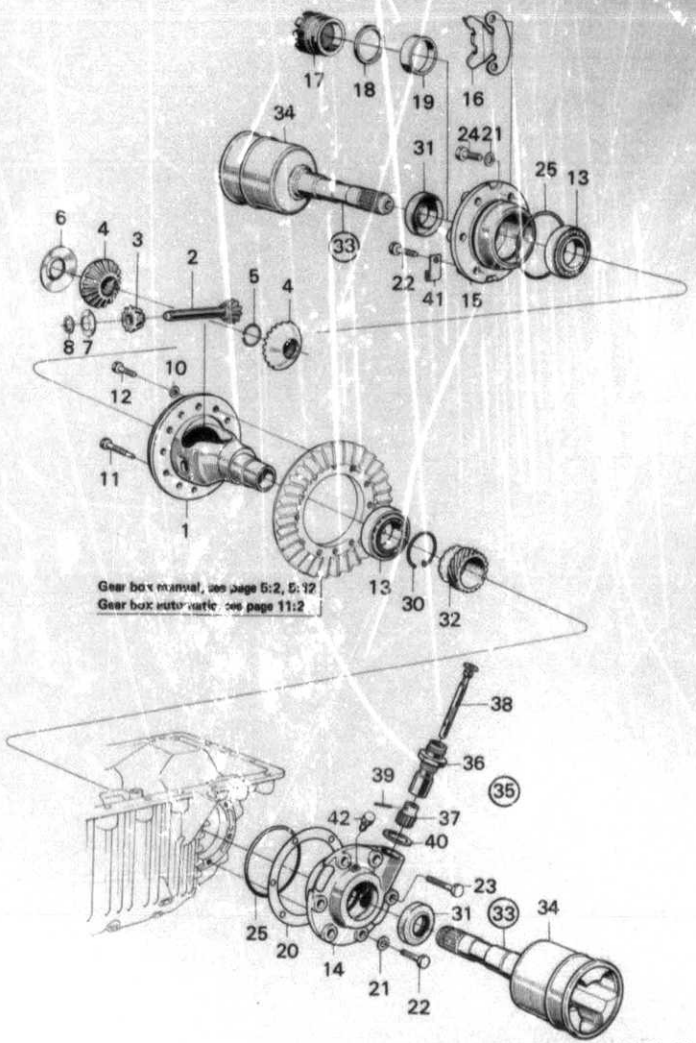
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Gear box manual, see page 5:2, 5:12
Gear box automatic see page 11:2

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Pos.	Part No. Artikelnr.	Qty./Antal: 83 32 005 83 32 107 83 32 417	87 02 003 87 02 605 87 03 608	83 44 004 87 03 253	87 03 604 Automatic	Description	Benämning	Remarks Anmärkningar
34	71 67 042	2				. Sleeve	. Hylsa	4)
35	83 41 448	1	1	1	1	Speedometer drive assy.	Hastighetsmätardrivning kpl.	
36	83 41 455	1	1	1	1	. Guide sleeve	. Styrhylsa	
37	83 41 463	1	1	1	1	. Gear	. Kugghjul	
38	83 41 471	1	1	1	1	. Shaft	. Axel	
39	87 03 811	1	1	1	1	. Tension pin	. Spännstift	
40	83 41 430	1	1	1	1	Gasket	Packning	5
41	83 43 530	1				Retainer, freewheel cable	Hållare, frihjulskabel	Not for 8702417.
42	87 06 048			1	1	Vent nipple	Urluftningsnippel	6)

4) Ch. –99.014.259.
6) Gear box –269U.2331.

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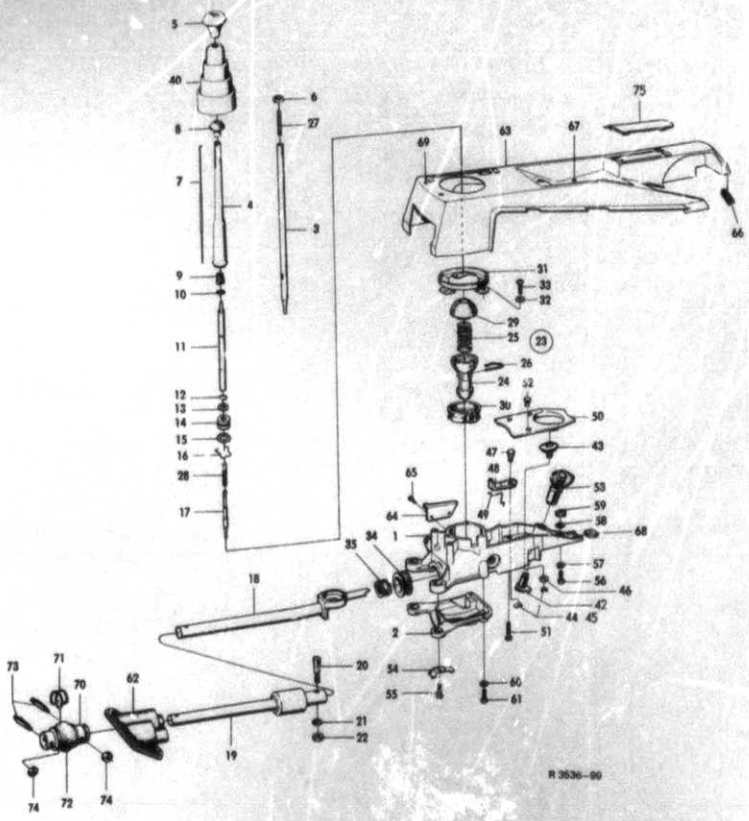
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Rear axle, see group 7



Dec. 1977

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 78 317	1	Gear lever housing, upper	Växelspakshus, övre	
2	83 84 729	1	Gear lever housing, lower	Växelspakshus, nedre	5
3	83 74 993	1	Gear shift lever	Växelspak	5)
4	83 85 049	1	Gear shift lever	Växelspak	7)
5	83 74 571	1	Knob	Knopp	5)
5	83 81 774	1	Knob	Knopp	7)
6	83 74 613	1	Lock nut	Låsmutter	5)
7	87 01 559	1	Pawl rod	Spärrstång	7)
7	87 01 427	1	Pawl rod	Spärrstång	11)
8	87 01 419	1	Carrier	Medbringare	7)
9	83 11 912	1	Rubber bushing	Gummibussning	7, 10)
9	83 85 064	1	Rubber bushing	Gummibussning	11)
10	83 11 888	1	Washer	Bricka	7, 10)
10	83 17 596	1	Washer	Bricka	11)
11	83 81 782	1	Tube	Rör	7, 10)
11	83 85 056	1	Tube	Rör	11)
12	79 15 077	1	Lock ring	Spårring	7)
13	83 11 904	1	Washer	Bricka	7)
14	83 11 920	1	Rubber bushing	Gummibussning	7)
15	83 11 896	1	Washer	Bricka	7)
16	87 01 724	1	Stop ring	Stoppring	6)
16	79 14 849	1	Stop ring	Stoppring	7)
17	87 01 393	1	Ratch pin	Spärrtapp	7)
18	83 75 032	1	Gear shift rod	Växelstång	
19	83 75 057	1	Vibration damper	Vibrationsdämpare	
20	83 75 172	1	Pin	Pinne	
21	83 75 198	1	Washer	Bricka	
22	79 61 964	1	Nut	Mutter	
23	83 80 271	1	Kit, gear shift lever bearing	Sats, växelspaksring	2)
24	83 75 982	1	Carrier	Medbringare	3) S
25	83 77 970	1	Spring	Fjäder	S
26	83 75 024	1	Pin	Pinne	
27	83 77 517	1	Spring	Fjäder	4)
28	87 01 385	1	Spring	Fjäder	7)
29	83 75 990	1	Bearing	Lager	3) S
30	83 76 006	1	Lever bearing	Spaklagring	S
31	83 74 043	1	Cover	Lock	2)
31	83 77 434	1	Cover	Lock	3)
32	79 51 759	3	Washer	Bricka	
33	79 34 607	3	Screw	Skruv	
34	83 75 156	1	Rubber bushing	Gummibussning	
35	83 73 078	1	Bearing	Lager	
40	83 73 730	1	Rubber bellows	Gummidamask	2)
40	83 77 459	1	Rubber bellows	Gummidamask	4)
40	87 01 476	1	Rubber bellows	Gummidamask	7, 12)
40	83 17 661	1	Rubber bellows	Gummidamask	13)
42	83 33 650	1	Gear	Drev	
43	83 80 289	1	Cog wheel with lock ring	Kugghjul med låsring	2)
43	83 78 283	1	Cog wheel	Kugghjul	3) S
44	79 51 353	1	Lock ring	Låsring	2) S
45	79 51 353	2	Lock ring	Låsring	3) S
46	80 29 985	1	Washer	Bricka	6)
47	83 78 275	1	Pin	Tapp	

2) Ch. –99.014.259.
3) Ch. 99.020.001–.
4) Ch. 99.020.001–039.547.
5) Ch. –99.039.547. –90601186.
6) To be used together with gear lever 8701294. Ch. 99.039.548–058.455. 90601187–91603226.
7) Ch. 99.039.548–. 90601187–.
10) Ch. –99732023124. –99736005834.
11) Ch. 99732023125–. 99736005835–.
12) Ch. –99732023383. –99736005479.
13) Ch. 99732023384–. 99736005480–.

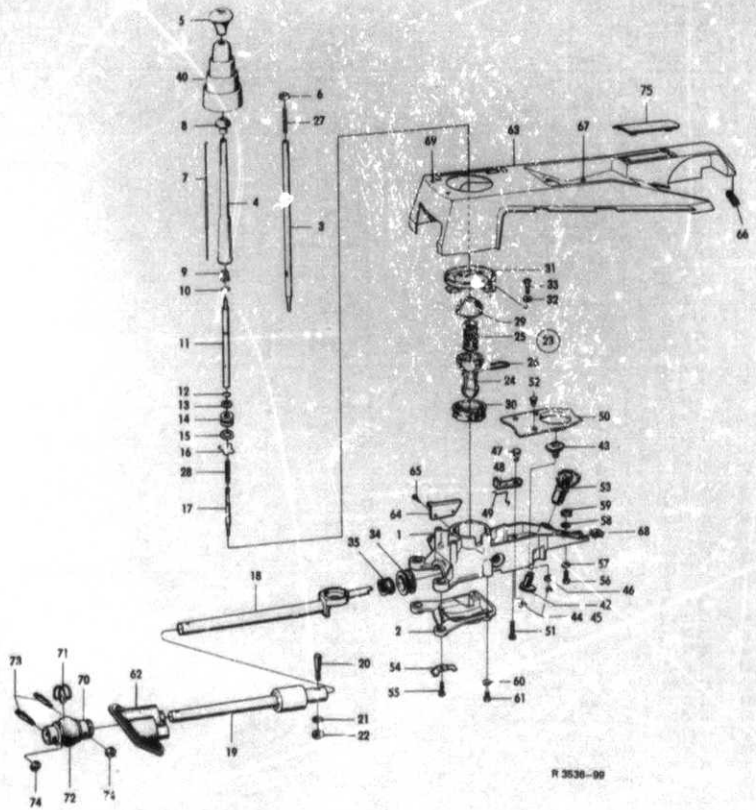
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Pos.	Part No. Artikelnr.	Qty Antal 99	Description	Benämning	Remarks Anmärkningar
48	83 73 144	1	Lock arm	Låsarm	
49	83 75 074	1	Spring	Fjäder	
50	83 75 750	1	Cover	Lock	5)
50	82 75 339	1	Cover	Lock	6)
51	79 34 375	3	Screw	Skruv	5)
51	79 34 672	3	Screw	Skruv	6)
52	83 75 362	3	Nut	Mutter	
53	84 18 428	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	7)
53	83 12 225	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	8)
54	83 74 753	2	Adjustment washer	Justerbricka	
55	83 73 235	2	Screw	Skruv	
56	79 35 889	1	Screw	Skruv	
57	79 16 497	1	Washer	Bricka	
58	79 33 823	3	Washer	Bricka	
59	83 73 714	3	Nut	Mutter	
60	79 33 823	2	Washer	Bricka	
61	79 34 789	2	Screw	Skruv	(8773748) *
62	83 73 771	1	Rubber bellows	Gummidamask	
63	86 04 563	1	Cover	Kåpa	7)
63	84 31 686	1	Cover	Kåpa	8)
64	83 71 548	1	Guide plate	Gejdplåt	1)
65	79 22 891	2	Screw	Skruv	
67	79 22 206	1	Screw	Skruv	
68	79 62 251	1	Clip	Clip	
69	79 34 292	2	Screw	Skruv	
70	83 78 044	1	Joint, gear shift rod	Växelstångsknut	
71	71 62 886	1	Spring	Fjäder	
72	83 75 164	1	Rubber protective	Gummiskydd	
73	73 17 233	2	Pin	Pinne	
74	79 61 964	2	Nut	Mutter	
75	84 37 253	1	Cover plate, heating control	Täckbricka, värmereglage	"X7"

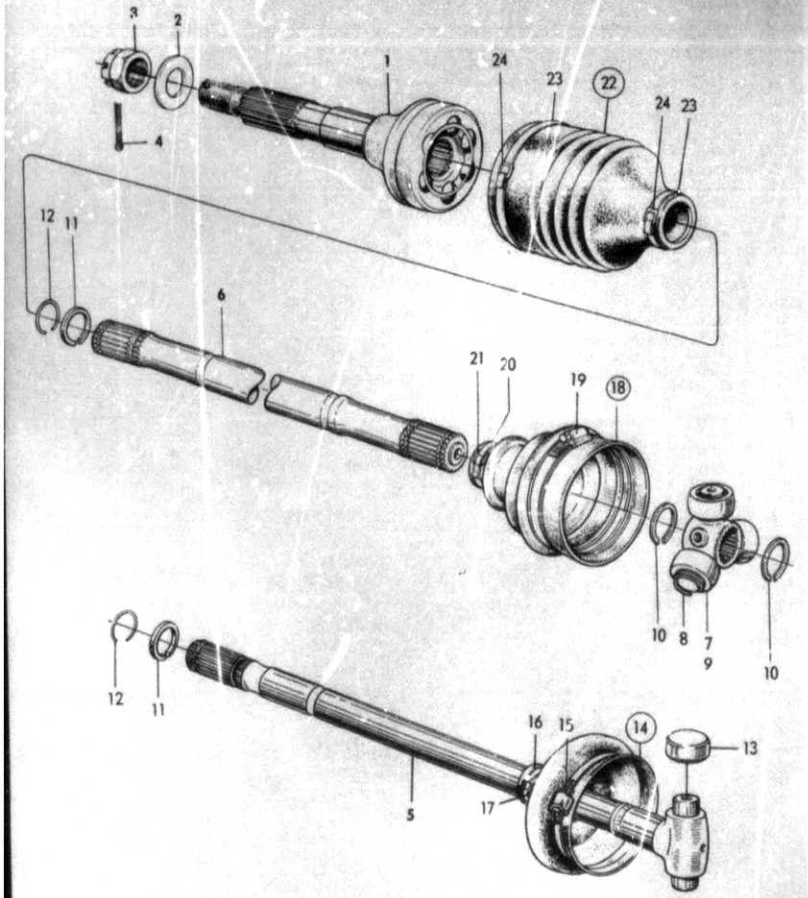
1) For cars with freewheel.
5) Ch. –99.007.427.
6) Ch. 99.007.428–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722000001–, 99726000001–.

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R 1993–99

Febr. 1975

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 09 368	2	Outer universal joint	Yttre knut	
2	80 73 132	2	Washer	Bricka	
3	89 06 679	2	Castle nut	Kronmutter	
4	79 04 550	2	Cotter pin	Saxpinne	
5	89 05 374	1	Drive shaft, inner L.H.	Drivaxel, inre V	1)
5	89 05 382	1	Drive shaft, inner R.H.	Drivaxel, inre H	1)
6	89 16 355	1	Drive shaft, inner L.H.	Drivaxel, inre V	2)
6	89 16 363	1	Drive shaft, inner R.H.	Drivaxel, inre H	2)
7	89 20 076	2	Driver assy.	Medbringare kpl.	3) (8916876) *
8	89 20 050	6	. Lock ring	. Låsring	(8916942) *
9	89 20 076	2	Driver	Medbringare	4)
10	89 16 975	4	Lock ring	Låsring	2)
11	73 12 630	2	Stop ring	Stoppring	
12	73 12 622	2	Lock ring	Låsring	
13	71 67 018	4	Bearing	Lager	
14	89 10 374	2	Rubber bellows assy.	Gummibälg kpl.	
15	79 63 630	2	. Clamp	. Klamma	1) S
16	70 79 056	2	. Strap	. Bandjärn	S
17	70 48 473	2	. Clamp	. Klamma	S
18	89 10 416	2	Rubber bellows assy.	Gummibälg kpl.	
19	79 63 622	2	. Clamp	. Klamma	2) S
20	70 48 465	2	. Strap	. Bandjärn	S
21	70 48 473	2	. Clamp	. Klamma	S
22	89 10 275	2	Rubber bellows assy.	Gummibälg kpl.	
23	71 67 117	4	. Strap	. Bandjärn	S
24	70 48 473	4	. Clamp	. Klamma	S

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–99722018876. –99726006339.
4) Ch. 99722018877–. 99726006340–.

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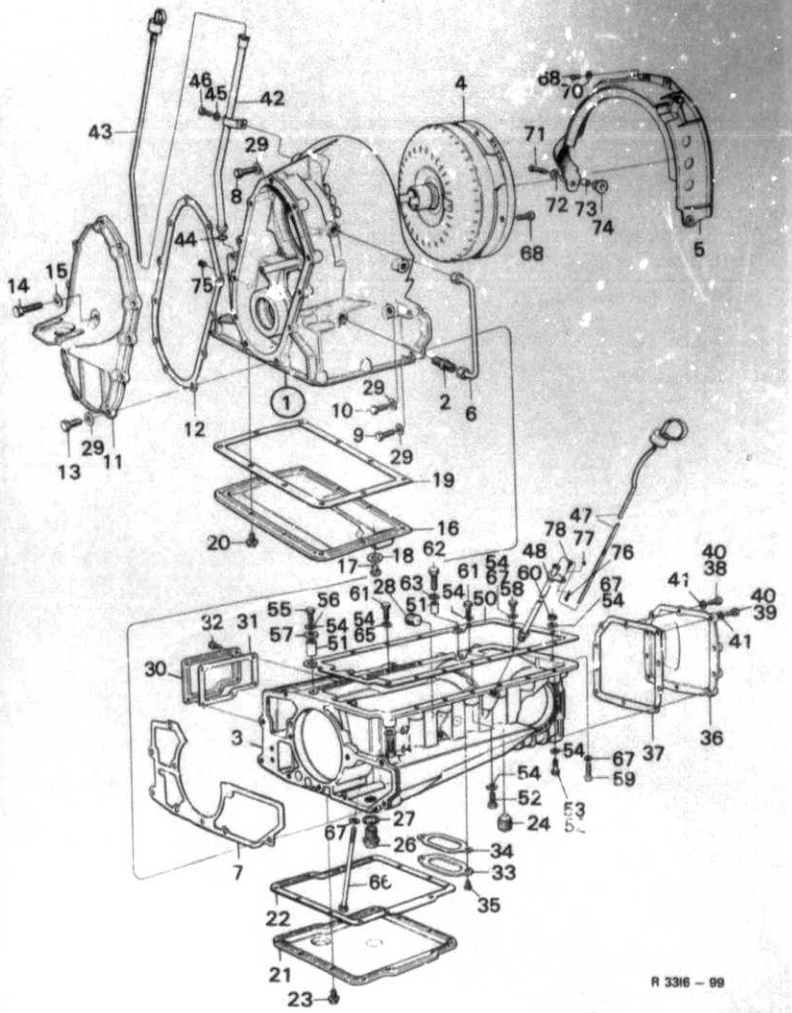
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R 3316 – 99

Oct. 1976

SAAB genuine spare parts / original reservdelar

GEAR BOX, AUTOMATIC
Converter, converter housing, covers, etc.
VÄXELLÅDA, AUTOMATISK
Momentomvandlare, momentomvandlarhus, kåpor, etc.

4 10:3
K20

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
								Borg-Warner:
	83 44 004	1				Automatic gear box assy.	Automatväxellåda kpl.	BW 35 T8.
	87 05 253		1			Automatic gear box assy.	Automatväxellåda kpl.	BW 269U.
	87 09 602			1		Automatic gear box assy.	Automatväxellåda kpl.	BW 451Y. 21)
	87 03 506				1	Automatic gear box assy.	Automatväxellåda kpl.	20) BW 399R. Altern.
1	87 09 511	1				Housing, converter assy.	Hus, momentomvandlare kpl.	BW 393K.
1	87 09 529		1			Housing, converter assy.	Hus, momentomvandlare kpl.	(87 08 984) *
1	87 09 131			1	1	Housing, converter assy.	Hus, momentomvandlare kpl.	8
2	87 05 386	2	2	2	2	Nipple	Nippel	
3	87 09 172			1	1	Gear box case and servos	Växellådshus med servo	
4	87 09 123	1	1	1	1	Converter	Momentomvandlare	
5	83 21 341	1	1	1	1	Cover, converter	Kåpa, momentomvandlare	*
6	87 05 477	1	1	1	1	Tube	Rör	
7	87 05 865	1	1	1	1	Gasket	Packning	S
8	87 08 349	5	5			Screw	Skruv	
8	80 82 968			5	5	Screw	Skruv	
9	87 03 547	2	2			Screw	Skruv	
9	80 82 992			2	2	Screw	Skruv	
10	87 05 881	3	3			Screw	Skruv	
10	80 82 984			3	3	Screw	Skruv	
11	87 08 323	1				Front cover	Främre lock	
11	87 09 313		1	1	1	Front cover	Främre lock	S
12	87 08 331	1				Gasket	Packning	S
12	87 08 968		1	1	1	Gasket	Packning	S
13	87 08 349	11	11			Screw	Skruv	
13	80 82 968			11	11	Screw	Skruv	S
14	87 05 198	1	1			Screw	Skruv	S
14	80 82 968			1	1	Screw	Skruv	S
15	87 05 204	1	1	1	1	Seal washer	Tätningsbricka	S
16	87 08 356	1	1	1	1	Oil pan, front	Oljesump, främre	
17	87 08 380	1	1	1	1	Drain plug, gear box	Avtappningsplugg, växellåda	
18	87 08 398	1	1	1	1	Washer	Bricka	S
19	87 08 406	1	1	1	1	Gasket	Packning	S
20	87 06 087	10	10	10	10	Screw	Skruv	
21	87 08 448	1	1	1	1	Oil pan, rear	Oljesump, bakre	
22	87 08 455	1	1	1	1	Gasket	Packning	S
23	87 06 087	12	12	12	12	Screw	Skruv	
24	87 03 399	1	1	1	1	Drain plug, final drive	Avtappningsplugg, slutväxel	
26	83 44 178	1	1			Drain plug, engine	Avtappningsplugg, motor	
26	83 00 758			1	1	Drain plug, engine	Avtappningsplugg, motor	
27	83 44 509	1	1			Gasket	Packning	
27	83 07 506			1	1	Gasket	Packning	
28	87 10 857	1	1	1	1	Level plug	Nivåplugg	
29	79 10 557			21	21	Washer	Bricka	S

8) Ch. –9972003779.
9) Ch. 9972003780–.
10) Gear box –269U.2531.
11) Gear box 269U.2532–.
12) Ch. –9972027000.
13) Ch. 99722027001 –
20) Gear box 8703506 is delivered with throttle cable 8709099, intended for cars with injection engine. For cars with carburetor engine, cable 8709107 should be used.
21) Altern. for gear box 8344004 and 8705253.

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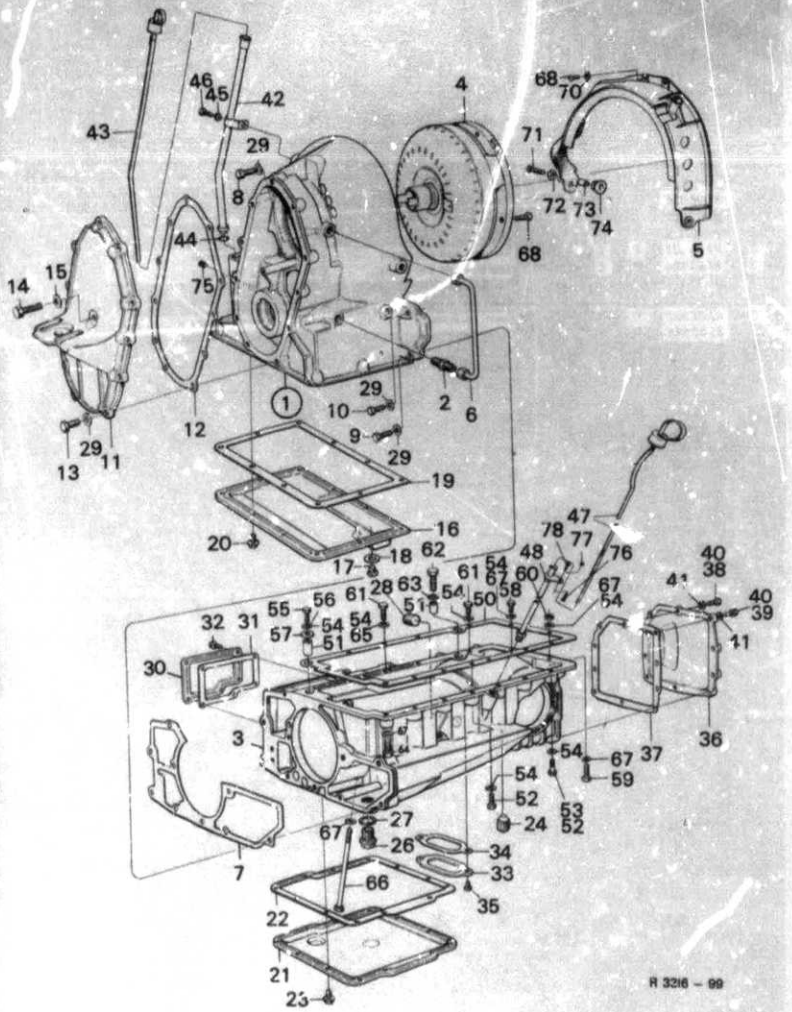
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Oct. 1976

SAAB
genuine spare parts
original reservdelar

GEAR BOX, AUTOMATIC
Converter, converter housing, covers, etc.
VÄXELLÅDA, AUTOMATISK
Momentomvandlare, momentomvandlarhus, kåpor, etc.

4 105
K22

Pos.	Part No. Art.-satnr.	Qty./Antal 83 44 004	87 05 252	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
30	87 08 422	1	1	1	1	Cover, side	Sidolucka	
31	87 08 430	1	1	1	1	Gasket	Packning	5
32	87 06 087	5	5	5	5	Screw	Skruv	
33	87 CE 463	1	1	1	1	Cover, inspection	Inspektionslucka	
34	87 08 471	1	1	1	1	Gasket	Packning	5
35	87 08 489	2	2	2	2	Screw	Skruv	
36	83 44 061	1				Cover, rear	Kåpa, bakre	10) (8703423) *
36	87 04 157		1	1	1	Cover, rear	Kåpa, bakre	11)
37	83 44 095	1	1			Gasket	Packning	10)
37	87 03 464		1	1	1	Gasket	Packning	11)
38	79 03 180	9	9			Screw	Skruv	10)
39	79 03 172	1	1			Screw	Skruv	10)
40	79 03 164		10			Screw	Skruv	11)
40	80 82 943			9	9	Screw	Skruv	
41	79 33 849	10	10			Washer	Bricka	10)
41	80 29 985		10	10	10	Washer	Bricka	11) (7910367) *
42	83 44 186	1	1	1	1	Oil filler neck	Oljepåfyllningsrör	
43	83 44 194	1	1	1	1	Dipstick, gear box	Oljemätsticka, växellåda	
44	83 02 371	1	1	1	1	O-ring	O-ring	
45	80 29 985	1	1	1	1	Washer	Bricka	
46	79 00 160	1	1	1	1	Screw	Skruv	
								(8342453) *
47	83 81 097	1				Dipstick, engine	Oljemätsticka, motor	6) *
47	83 11 433	1	1	1	1	Dipstick, engine	Oljemätsticka, motor	7)
48	83 42 420	1				Tube, dipstick	Rör, oljemätsticka	6)
48	83 12 506	1	1	1		Tube, dipstick	Rör, oljemätsticka	7)
48	83 11 482				1	Tube, dipstick	Rör, oljemätsticka	
50	83 00 790	1				Gasket	Packning	Ch. –99722003498.
50	83 14 502		1	1	1	Gasket	Packning	Ch 99722003499–.
51	83 00 725	2	2	2	2	Guide bushing	Styrbussning	
52	79 00 194	6	6			Screw	Skruv	
52	80 83 958			6	6	Screw	Skruv	
53	79 03 206	1				Screw	Skruv	6)
54	79 33 849	7				Washer	Bricka	1)
54	79 33 849	6				Washer	Bricka	3)
54	79 33 849	14	14	14	14	Washer	Bricka	7) Engine 1.85 l.
55	79 03 214	1	1			Screw	Skruv	
55	80 83 974			1	1	Screw	Skruv	
56	79 10 557	1				Washer	Bricka	6)
57	83 00 055	1	1	1	1	Washer	Bricka	
58	79 03 172	1				Screw	Skruv	6)
58	79 03 180	1	1			Screw	Skruv	7) Engine 1.85 l.
58	80 98 089			1	1	Screw	Skruv	
59	79 03 180	1				Screw	Skruv	6)
59	79 03 206	1	1			Screw	Skruv	7) Engine 1.85 l.
59	80 83 966			1	1	Screw	Skruv	
60	79 14 708	1				Nut	Mutter	6)
60	[illegible]106	1	1	1	1	Nut	Mutter	7)
61	[illegible]03 180	4	4			Screw	Skruv	
61	80 83 933			6	6	Screw	Skruv	

1) Ch. –99.043.053. –9060160.
3) Ch. 99.050.001–075.331. 91600001–91606152.
6) Ch. –99.075.331. –91606152.
7) Ch. 99722000001–. 99726000001–.
10) Gear box –269U.2531.
11) Gear box 269U.2532 .

99 M 69–73

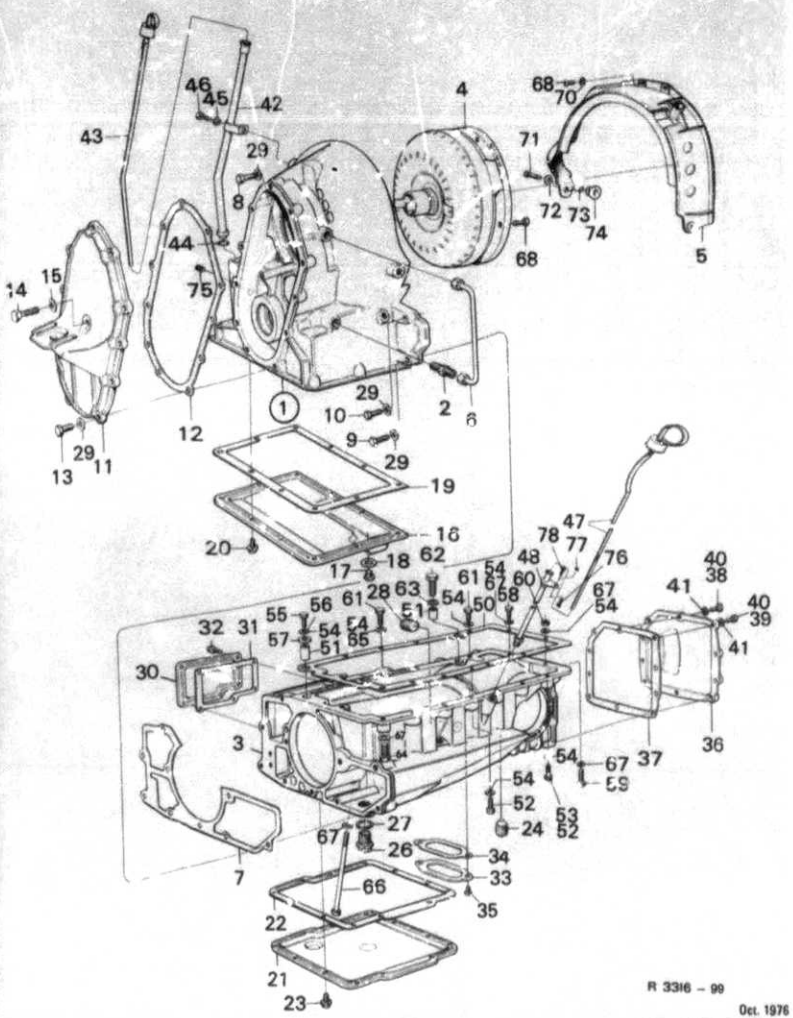
Oct. 1976

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R 3316 – 99

Oct. 1976

SAAB

genuine spare part
original reservdelar

GEAR BOX, AUTOMATIC
Converter, converter housing, covers, etc.
VÄXELLÅDA, AUTOMATISK
Momentomvandlare, momentomvandlarhus, kåpor, etc.

4:107

K24

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkning
62	79 03 503	1	1	1	1	Screw	Skruv	
63	80 30 017	1	1	1	1	Washer	Bricka	7) Engine 1.85 l.
64	79 00 186	1	1			Screw	Skruv	
64	80 83 958			1	1	Screw	Skruv	
65	79 10 557	4				Washer	Bricka	6)
66	83 00 053	1				Screw	Skruv	1)
67	79 33 849	4				Washer	Bricka	1)
67	79 33 849	3	3	3	3	Washer	Bricka	2) (7900301)
68	80 83 115	4	4	4	4	Screw	Skruv	
69	83 00 279	1	1	1	1	Screw	Skruv	
70	79 10 557	1	1	1	1	Washer	Bricka	
71	83 07 118	2	2	2	2	Screw	Skruv	
72	73 11 764	2	2			Washer	Bricka	
72	73 11 772			1	1	Washer	Bricka	
73	73 11 251	2	2		2	Spacer sleeve	Distansbr	16)
74	73 11 244	2	2		2	Bushing	Bussning	16)
74	83 85 320			2	2	Bushing	Bussning	17)
75	87 05 469	1	1	1	1	Plug	Plugg	
76	80 59 552			1	1	Screw	Skruv	14)
77	80 29 555			1	1	Nut	Mutter	
78	79 22 420				2	Screw	Skruv	15)
	87 80 033	1				Gasket kit	Packningssats	
	87 05 238		1	1	1	Gasket kit	Packningssats	
	87 80 629	1	1			Gasket kit	Packningssats	Altern. to 87 80 033 and 87 05 238
	87 80 637			1	1	Gasket kit	Packningssats	Altern. to 87 05 238
	87 09 511	1				Kit, converter housing	Sats, momentomvandlarhus	
	87 09 529		1			Kit converter housing	Sats, momentomvandlarhus	

1) Ch. –99.043.053, –90601640.
2) Ch. 99.050.001–, 91000001–.
6) Ch. –99.075.331, –91606152.
7) Ch. 99722000001–, 99726000001–.
14) Ch. –99722031968, –99726008665.
15) Ch. 99732000001–, 99736000001–.
16) Ch. –99739013693, –99736003767.
17) Ch. 99732013894–, 99736003768–.

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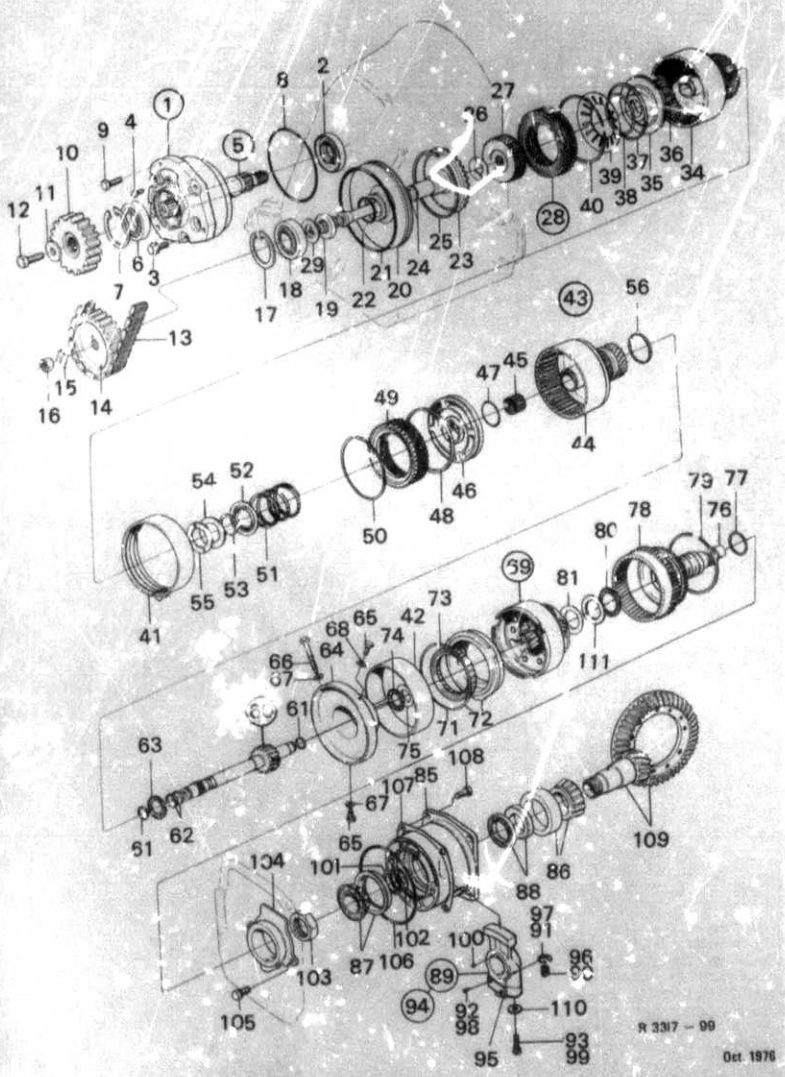
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genuine spare part.
original reservdelar

GEAR BOX, AUTOMATIC
Primary gear, planetary gear, pinion and crown wheel
VÄXELLÅDA, AUTOMATISK
Primärkrev, planet axel, pinjong och kronhjul

4 113
L2

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 08 602	87 03 506	Description	Benämning	Remarks Anmärkningar
1	83 25 011	1	1	1	1	Oil pump assy.	Oljepump kpl.	1)
2	87 05 618	1	1	1	1	. Seal ring	. Tätningsring	S
3	87 05 659	5	5	5	5	. Screw	. Skruv	
4	87 05 667	1	1	1	1	. Screw	. Skruv	
5	87 05 675	1	1	1	1	Shaft, turbine assy.	Axel, turbin kpl.	
6	87 05 436	1	1	1	1	. Ball bearing	. Kullager	
7	87 05 444	1	1	1	1	Lock ring	Låsring	
8	87 05 725	1	1	1	1	O-ring	O-ring	S
9	87 05 782	3	3			Screw	Skruv	
9	80 82 943			3	3	Screw	Skruv	
10	87 07 531	1	1	1		Sprocket, turbine shaft	Kedjehjul, turbinaxel	
10	87 09 255				1	Sprocket, turbine shaft	Kedjehjul, turbinaxel	
11	87 07 564	1	1	1	1	Washer	Bricka	
12	87 07 572	1	1	1	1	Screw	Skruv	
13	87 07 556	1	1	1		Chain	Kedja	
13	87 09 271				1	Chain	Kedja	
14	87 07 549	1	1	1		Sprocket, input shaft	Kedjehjul, ingående axel	
14	87 09 263				1	Sprocket, input shaft	Kedjehjul, ingående axel	
15	87 07 580	1	1	1	1	Lock washer	Låsbricka	
16	87 07 598	1	1	1	1	Nut	Mutter	
17	87 05 444	1	1	1	1	Lock ring	Låsring	
18	87 05 436	1	1	1	1	Ball bearing	Kullager	
19	87 07 523	1	1	1	1	Washer	Bricka	
20	87 05 790	1	1	1	1	Plate, end sealing	Tätningslock	
21	87 05 808	1	1	1	1	O-ring	O-ring	S
22	87 05 816	1	1	1	1	O-ring	O-ring	S
23	87 06 467	1	1	1	1	Shaft, input	Axel, ingående	
24	87 08 638	2	2	2	2	Sealing ring	Tätningsring	
25	87 06 491	1	1	1	1	Lock ring	Låsring	
26	87 06 442	1	1	1	1	Thrust washer	Tryckbricka	S
27	87 09 446	1	1	1	1	Clutch hub, front	Kopplingsnav, främre	
28	87 80 066	1	1	1	1	Front clutch plate kit	Lamellsats, främre	
29	87 08 729	X	X	X	X	Shim	Shim	
34	87 06 319	1	1	1	1	Cylinder	Cylinder	
35	87 06 786			1	1	Piston and valve	Kolv och ventil	
36	87 06 327	1	1	1	1	O-ring	O-ring	S
37	87 06 335	1	1	1	1	Sealing ring	Tätningsring	S
38	87 06 343	1	1	1	1	Ring	Ring	
39	87 06 350	1	1	1	1	Spring	Fjäder	S
40	87 06 368	1	1	1	1	Lock ring	Låsring	S
41	83 28 544	1	1	1	1	Brake lining, front	Bromsband, främre	
42	83 25 003			1	1	Brake lining, rear	Bromsband, bakre	
43	87 80 108	1	1			Kit, front drum	Sats, främre trumma	
43	83 36 224			1	1	Kit, front drum	Sats, främre trumma	
44	83 33 023			1	1	. Front drum	. Främre trumma	S
45	87 06 582	1	1	1	1	. Needle bearing	. Nållager	S
46	87 08 794	1	1	1	1	Piston and reed	Kolv med ventil	
47	87 06 129	1	1	1	1	O-ring	O-ring	S
48	87 06 616	1	1	1	1	Sealing ring	Tätningsring	S
49	87 09 487	1	1	1	1	Rear clutch plate kit	Lamellsats, bakre	

1) When repairing oil pump on gear box 8344004 and 8705255, use kit 8709503.

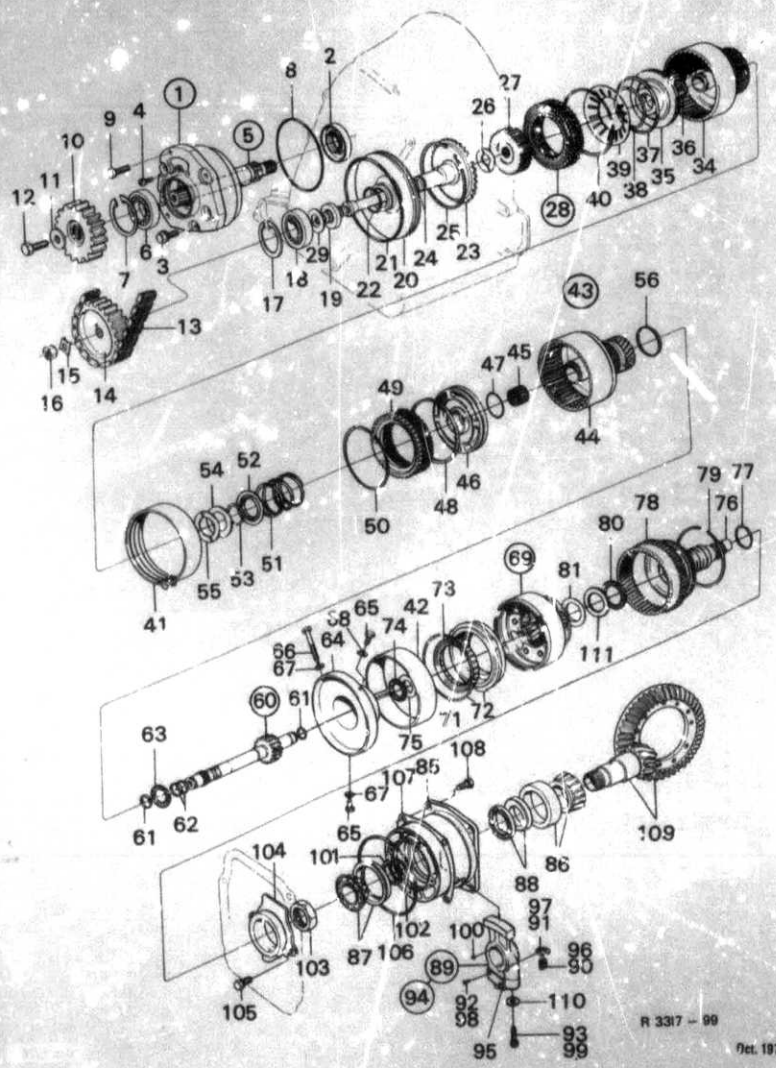
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Febr. 1979

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genuine spare parts
original reservdelar

GEAR BOX, AUTOMATIC
Primary gear, planetary gear, pinion and crown wheel
VÄXELLÅDA, AUTOMATISK
Primärdrev, planetväxel, pinjong och kronhjul

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 09 739	87 13 506	Description	Benämning	Remarks Anmärkningar
50	87 06 491	1	1	1	1	Locking	Låsring	
51	87 06 665	1	1	1	1	Spring	Fjäder	
52	87 06 673	1	1	1	1	Seat	Säte	
53	87 06 681	1	1	1	1	Lock ring	Låsring	
54	87 06 715	1	1	1	1	Thrust washer	Tryckbricka	S
55	87 06 715	1	1	1	1	Thrust washer	Tryckbricka	S
56	87 06 707	3	3	3	3	Sealring ring	Tätningsring	
60	87 09 339	1	1	1	1	Forward sun gear assy.	Solhjul kpl.	S
61	87 06 764	2	2	2	2	Sealring ring	Tätningsring	S
62	87 06 772	2	2	2	2	Sealing ring	Tätningsring	S
63	87 06 796	1	1	1	1	Needle thrust bearing	Axialnållager	S
64	87 06 806	1	1	1	1	Support bearing	Stödlager	
65	87 06 830	2	2	2	2	Screw	Skruv	
66	87 06 848	1	1	1	1	Screw	Skruv	
67	87 06 855	2	2	3	3	Lock washer	Låsbricka	S
68	87 06 863	1	1			Rubber washer	Gummibricka	
69	87 06 871	1	1			Planetary gear assy.	Planetväxel kpl.	6)
69	87 09 206			1	1	Planetary gear assy.	Planetväxel kpl.	S
71	87 06 491	1				Lock ring	Låsring	
72	87 05 212		1	1	1	Kit, outer race	Sats, yttre frihjulsbana	
71	87 05 170		1	1	1	Locking wire	Låstråd	S
73	87 07 051	1	1	1	1	One way clutch	Frihjul	
74	87 06 798	1	1			Needle thrust bearing	Axialnållager	
74	87 09 347			1	1	Needle thrust bearing	Axialnållager	S
75	87 07 068	1	1	1	1	Plate needle bearing	Nållagerbricka	S
76	87 09 4.1	1	1	1	1	Driven shaft	Utgående axel	
77	87 06 707	3	3	3	3	Sealing ring	Tätningsring	S
78	87 07 440	1	1	1	1	Ring gear	Ringhjul	
79	87 07 457	1	1	1	1	Lock ring	Låsring	
80	87 07 465	1	1			Needle thrust bearing	Axialnållager	
80	83 25 334			1	1	Needle thrust bearing	Axialnållager	S
81	87 08 703	X	X	X	X	Shim 0.010" (0.25 mm)	Shim 0,010" (0,25 mm)	
85	87 07 143	1				Housing, pinion bearing	Pinjonglagerhus	5) Gear box –35TB. 2848.
85	87 08 828	1	1			Housing, pinion bearing	Pinjonglagerhus	Gear box 35TB. 2849–
85	87 08 828		1			Housing, pinion bearing	Pinjonglagerhus	Gear box –269U. 2531S
85	87 08 222		1	1	1	Housing, pinion bearing	Pinjonglagerhus	Gear box 269U. 2532–
86	87 07 150	1				Pinion bearing	Pinjonglager	Gear box –35TB. 2848S
86	87 08 836	1	1			Pinion bearing	Pinjonglager	Gear box 35TB. 2849–S
86	83 25 045			1	1	Pinion bearing	Pinjonglager	
87	87 07 168	1	1	1	1	Pinion bearing	Pinjonglager	
88	87 07 176	2	2	2	2	Sealing ring	Tätningsring	S
89	87 08 844	1	1	1		Governor assy.	Regulator kpl.	
89	87 09 230				1	Governor assy.	Regulator kpl.	
90	87 07 234	1				Spring	Fjäder	S
90	87 09 248		1	1	1	Spring	Fjäder	

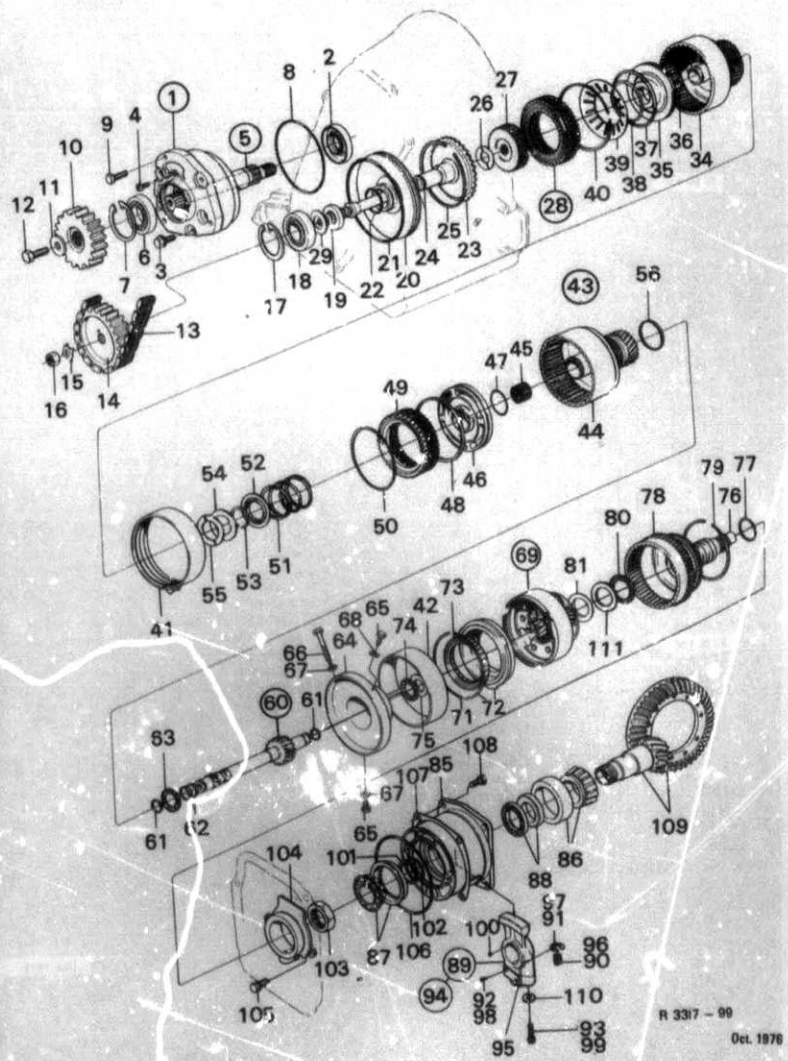
5) Is deleted.
6) Superseded by 8709339 and 8709206.

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SAAB
genuine spare parts
original reservdelar

GEAR BOX, AUTOMATIC
Primary gear, planetary gear, pinion and crow wheel
VÄXELLÅDA, AUTOMATISK
Primärdrev, planetväxel, pinjong och kronhjul

Pos.	Part No. Artikelnr.	Qty/Antal 83 44 665	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
91	87 07 259	1				. Retainer	. Hållare	S
91	87 08 851		1	1	1	. Lockring	. Spänning	
92	87 07 275	2	2	2	2	. Screw	. Skruv	S
93	87 07 291	2	2			. Screw	. Skruv	S
93	83 25 722			2	2	Screw	Skruv	S
94	87 09 230				1	Governor assy.	Regulator kpl.	
95	87 09 321				1	. Governor, service unit	. Regulator, serviceenhet	
96	87 09 248				1	. . Spring	. . Fjäder	
97	87 08 851				1	. . Lock ring	. . Spänning	
98	87 07 275				2	. . Screw	. . Skruv	S
99	87 07 291				2	. . Screw	. . Skruv	S
100	87 05 691	1				Ball	Kula	
101	87 07 309	2				Spacer washer	Distansbricka	1)
101	87 08 869	2	2	2	2	Spacer washer	Distansbricka	2). S
102	87 07 317	X	X	X	X	Shim 0.012" (0.30 mm)	Shim 0,012" (0,30 mm)	
102	87 07 325	X	X	X	X	Shim 0.004" (0.10 mm)	Shim 0,004" (0,10 mm)	
102	87 07 333	X	X	X	X	Shim 0.006" (0.15 mm)	Shim 0,006" (0,15 mm)	
103	87 07 358	1				Nut	Mutter	1)
103	87 08 877	1	1	1	1	Nut	Mutter	2). S
104	87 09 453	1	1	1	1	Housing, sealing ring	Tätningshus	
105	87 07 374	2	2	2	2	Screw	Skruv	
106	87 07 382	1	1	1	1	O-ring	O-ring	S
107	87 07 481	X	X			Shim 0.004" (0.10 mm)	Shim 0,004" (0,10 mm)	3)
107	87 09 354		X	X	X	Shim 0.004" (0.10 mm)	Shim 0,004" (0,10 mm)	4)
107	87 07 499	X	X			Shim 0.006" (0.15 mm)	Shim 0,006" (0,15 mm)	3)
107	87 09 362		X	X	X	Shim 0.006" (0.15 mm)	Shim 0,006" (0,15 mm)	4)
107	87 07 507	X	X			Shim 0.012" (0.30 mm)	Shim 0,012" (0,30 mm)	3)
107	87 09 370		X	X	X	Shim 0.012" (0.30 mm)	Shim 0,012" (0,30 mm)	4)
108	87 07 515	4	4	4	4	Screw	Skruv	S
109	87 80 215	1				Pinion and crown wheel	Pinjong och kronhjul	1)
109	87 04 892	1	1			Pinion and crown wheel	Pinjong och kronhjul	S
109	87 33 563			1	1	Pinion and crown wheel	Pinjong och kronhjul	
110	79 33 823			2	2	Washer	Bricka	
111	83 25 342			1	1	Washer	Bricka	
	87 80 041	1	1	1	1	Oil ring kit	Oljeringsats	
	87 80 058			1	1	Thrust washer kit	Tryckbricksats	
	87 80 025			1	1	Rubber ring and oil seal kit	Gummi- och tätningsringsats	
	87 80 645	1	1	1	1	Rubber ring and oil seal kit	Gummi- och tätningsringsats	Altern. to 8780041 and 8780025.
	87 80 096	1	1	1		Governor kit	Regulatorsats	
	87 09 503	1	1			Kit, oil pump	Sats, oljepump	
	87 09 545			1	1	Kit, planetary gear	Sats, planetväxel	
	87 80 215	1	1			Kit, pinion and crown wheel	Sats, pinjong och kronhjul	
	83 80 263	1				Kit, sealing, gear selector shaft	Sats, tätning växelväljaraxel	Gear box –11.842
	87 80 652	1	1	1	1	Kit, shim	Shimsats	

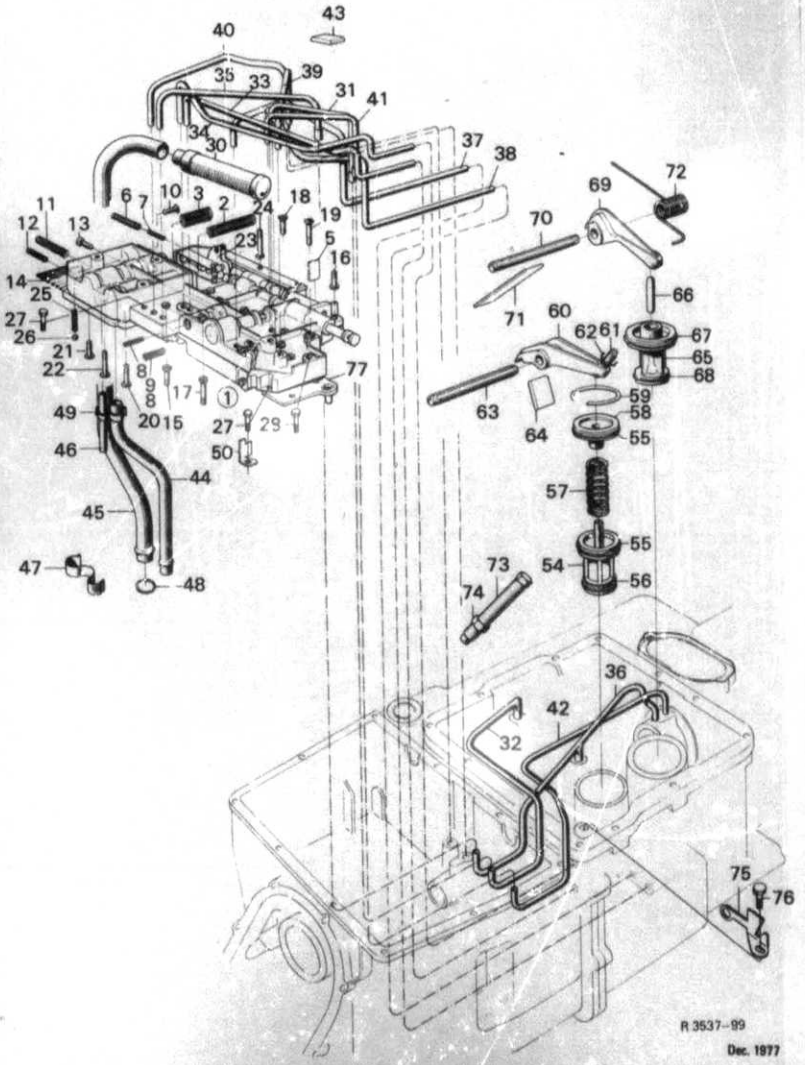
1) Gear box –35TB. 2848.
2) Gear box 35TB. 2849–.
3) Gear box –269U. 2531.
4) Gear box 269U. 2532–.

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GEAR BOX, AUTOMATIC
Valve bodies, control system
VÄXELLÅDA, AUTOMATISK
Ventilhus, kontrollsystem

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
1	87 08 885	1	1	1		Valve bodies assy.	Ventilhus kpl.	
1	87 09 289				1	Valve bodies assy.	Ventilhus kpl.	
2	87 07 648	1	1	1	1	Spring	Fjäder	S
3	87 07 671	1	1	1	1	Spring	Fjäder	S
5	87 07 747	1	1	1	1	Stop	Stopp	
6	87 07 721	1	1	1	1	Spring	Fjäder	S
7	87 07 754	1	1	1	1	Spring	Fjäder	S
8	87 07 788	1	1	1	1	Spring	Fjäder	S
9	87 09 065	1	1	1	1	Spring	Fjäder	
10	87 07 887	3	3	3	3	Screw	Skruv	
11	87 07 929	1	1	1	1	Spring	Fjäder	S
12	87 07 952	1	1	1	1	Spring	Fjäder	S 1)
13	87 07 986	6	6	6	6	Screw	Skruv	
14	87 07 994	1				Plate	Mellanplatta	
14	87 08 893		1	1	1	Plate	Mellanplatta	
15	87 08 026	5	5	5	5	Screw	Skruv	
16	87 07 887	2	2	2	2	Screw	Skruv	
17	87 08 034	1	1	1	1	Screw	Skruv	
18	87 08 026	2	2	2	2	Screw	Skruv	
19	87 08 042	2	2			Screw	Skruv	
19	87 09 479			2	2	Screw	Skruv	
20	87 08 026	1	1	1	1	Screw	Skruv	
21	87 07 887	6	6	6	6	Screw	Skruv	
22	87 08 042	1	1			Screw	Skruv	
22	87 09 479			1	1	Screw	Skruv	
23	87 08 059	1	1	1		Cam, kick-down	Kam, kick-down	
23	87 09 297				1	Cam, kick-down	Kam, kick-down	
24	87 08 174	2	2	2	2	Screw	Skruv	
25	87 09 073		1			Spring	Fjäder	
25	83 28 338			1	1	Spring	Fjäder	
26	87 05 691		1	1	1	Ball	Kula	
27	87 08 687	2				Screw	Skruv	
28	87 08 695	1	1	1	1	Screw	Skruv	
30	87 08 182	1	1	1	1	Oil filter	Oljefilter	
31	87 09 412	1				Tube, rear clutch-converter housing	Rör, bakre koppling-moment-omvandlarhus	
31	87 09 420		1			Tube, rear clutch-converter housing	Rör, bakre koppling-moment-omvandlarhus	
31	87 09 412			1	1	Tube, rear clutch-converter housing	Rör, bakre koppling-moment-omvandlarhus	
32	87 09 420		1	1	1	Tube, rear clutch-trans.m. case	Rör, bakre koppl.-växellåd-kåpa	
33	87 08 224	1	1	1	1	Tube, front servo, apply	Rör, främre servo, ansättni	
34	87 08 927	1	1	1	1	Tube, front servo, release	Rör, främre servo, urkopplin	
35	87 08 240	1	1	1	1	Tube, converter housing	Rör, momentomvandlarhus	
36	87 08 257	1	1	1	1	Tube, transmission case	Rör, växellådskåpa	
37	87 08 935		1	1	1	Tube, rear servo, upper	Rör, bakre servo, övre	
38	87 08 943		1	1	1	Tube, rear servo, lower	Rör, bakre servo, undre	

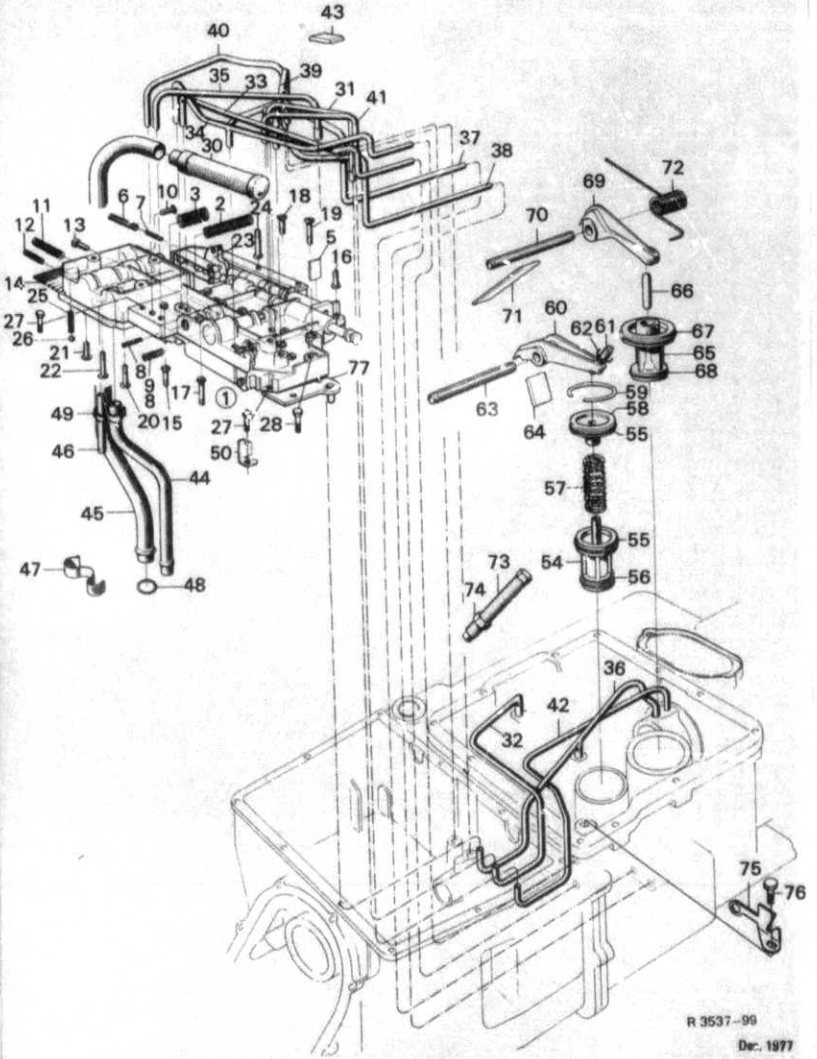
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R 3537–99

Dec. 1977

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GEAR BOX, AUTOMATIC
Valve bodies, control system
VÄXELLÅDA, AUTOMATISK
Ventilhus, kontrollsystem

4 12:5

L10

Pos.	Part No. Artikelnr.	Qty./Antal 87 05 252	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
39	87 08 281	1	1	1	1	Tube, front clutch and governor	Rör, främre koppl. + regulator	
40	87 08 299	1	1	1	1	Tube, front lube	Rör, främre smörjning	
41	87 08 315	1	1			Tube, return, governor – converter housing	Rör, retur, regulator – momentomvandlarhus	
41	87 09 578			1	1	Tube, return, governor – converter housing	Rör, retur, regulator – momentomvandlarhus	S
42	87 08 307	1	1			Tube, return, governor – transmission case	Rör, retur, regulator – växellådshus	
42	87 09 586			1	1	Tube, return, governor – transmission case	Rör, retur- regulator – växellådshus	S
43	87 08 414	1	1	1	1	Magnet	Magnet	
44	87 09 164	1	1	1	1	Tube	Rör	
45	87 05 759	1	1	1	1	Tube	Rör	
46	87 05 768	1	1	1	1	Tube	Rör	
47	83 32 515	1	1	1	1	Clip	Clip	(87 05 774) *
48	87 05 733	1	1	1	1	O-ring	O-ring	S
49	87 08 760	1	1	1	1	Clip	Clip	
50	87 09 881	1	1	1	1	Retainer	Hållare	
54	87 03 057	1	1	1	1	Piston kit, front servo	Kolvsats, främre servo	
55	87 07 972	2	2			O-ring	O-ring	S
55	83 25 144			2	2	O-ring	O-ring	S
56	87 05 980	1	1			O-ring	O-ring	S
56	83 25 151			1	1	O-ring	O-ring	S
57	87 05 994	1	1	1	1	Spring	Fjäder	
58	87 06 012	1	1	1	1	Piston	Kolv	
59	87 06 020	1	1	1	1	Lock ring	Låsring	
60	87 06 038	1	1	1	1	Lever	Hävarm	
61	87 06 045	1	1	1	1	Adjusting screw	Justerskruv	
62	87 06 053	1	1	1	1	Spring	Fjäder	
63	87 06 061	1	1	1	1	Pivot pin	Axel	
64	87 07 119	1	1	1	1	Thrust link, front	Tryckstång, främre	
65	87 06 095	1	1			Piston	Kolv	Gear box –269U. 4764.
65	87 09 198			1	1	Piston	Kolv	Gear box 269U.4765–.
66	87 06 103	1	1	1	1	Rod	Stötstång	
67	87 06 111	1	1			O-ring	O-ring	Gear box –369U.4764. S
67	87 09 610			1	1	O-ring	O-ring	Gear box 269U.4765–. S
68	87 06 129	1	1	1	1	O-ring	O-ring	S
69	87 06 137	1	1	1	1	Lever	Hävarm	
70	87 06 061	1	1	1	1	Pivot pin	Axel	
71	87 07 127	1				Thrust link, rear	Tryckstång, bakre	
71	87 05 220		1	1	1	Thrust link, rear	Tryckstång, bakre	
72	87 06 145	1	1	1	1	Spring	Fjäder	
73	87 06 152	1	1	1	1	Adjusting screw	Justerskruv	
74	87 06 160	1	1	1	1	Nut	Mutter	
75	87 09 008	1	1	1	1	Cam plate	Kamplåt	
76	87 06 087	1	1	1	1	Screw	Skruv	
77	87 08 620	1	1	1	1	Retainer	Hållare	
	87 80 124	1				Spring kit, valve bodies	Fjädersats, ventilhus	
	87 09 552	1		1	1	Tube kit, return pipe governor	Rörsats, returledning regulator	

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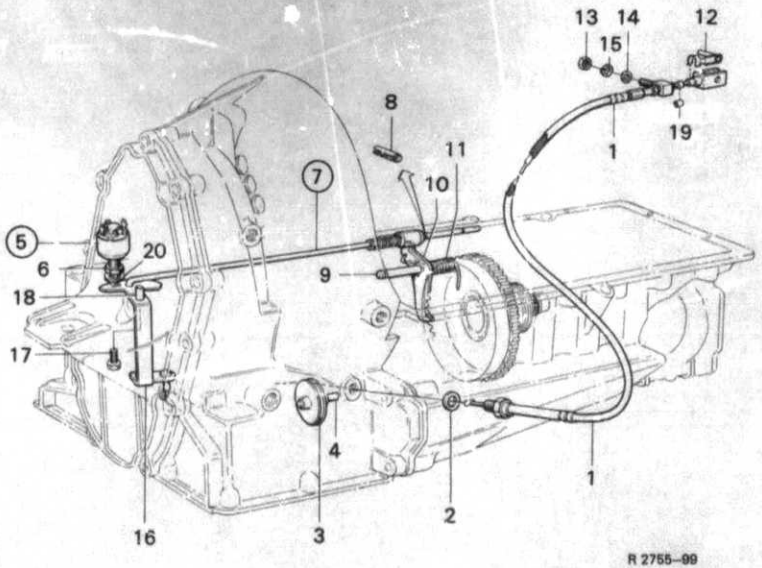
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GEAR BOX, AUTOMATIC
Controls in gear box housing
VÄXELLÅDA, AUTOMATISK
Reglage i växellådshus

4 133

L12

Pos.	Part No. Artikelnr.	Qty./Antal 83 44 004	87 05 253	87 09 602	87 03 506	Description	Benämning	Remarks Anmärkningar
1	87 08 190	1				Cable	Trottelkabel	2)
1	87 09 024	1				Cable	Trottelkabel	3)
1	87 09 032		1			Cable	Trottelkabel	2)
1	87 09 040		1	1		Cable	Trottelkabel	3)
1	87 09 099				1	Cable	Trottelkabel	For fuel injection engine.
1	87 09 107				1	Cable	Trottelkabel	For carburetor engine.
2	83 88 191	1	1	1	1	Seal washer	Tätningsbricka	S (87 08 497)
3	87 05 410	1				Pulley, cable	Brytskiva, kabel	
3	87 08 778		1	1	1	Pulley, cable	Brytskiva, kabel	
4	87 05 428	1	1	1	1	Pin, pulley	Axel, brytskiva	
5	87 05 451	1	1	1	1	Switch, start inhibitor and reverse light assy.	Start- and backljuskontakt kpl.	
6	87 05 899	1	1	1	1	Nut	Mutter	
7	87 06 178	1	1	1	1	Selector rod assy., short	Väljarstång kpl., kort	
7	87 09 537	1	1	1	1	Selector rod assy., long	Väljarstång kpl., lång	
8	87 06 210	1	1	1	1	Tension pin	Spännstift	
9	87 06 228	1	1	1	1	Pin	Pinne	
10	87 05 139	1	1	1	1	Parking brake pawl	Parkeringspärr	
11	87 05 244	1	1	1	1	Spring	Fjäder	
12	83 08 389	1	1	1	1	Clip	Clip	
13	79 04 055	1				Nut	Mutter	
14	80 29 969	1				Washer	Bricka	
15	79 10 540	1				Washer	Bricka	
16	87 05 824	1	1	1	1	Cam	Kam	
17	87 08 539	1	1			Screw	Skruv	
18	87 09 156			1	1	Pivot pin	Lagertapp	
19	87 09 305	1	1	1	1	Cable stop	Kabelstopp	
20	83 88 191	1	1	1	1	Washer, fibre	Bricka, fiber	S

2) Ch. –99.075.331, –91606152.
3) Ch. 99722000001–, 99726000001–.

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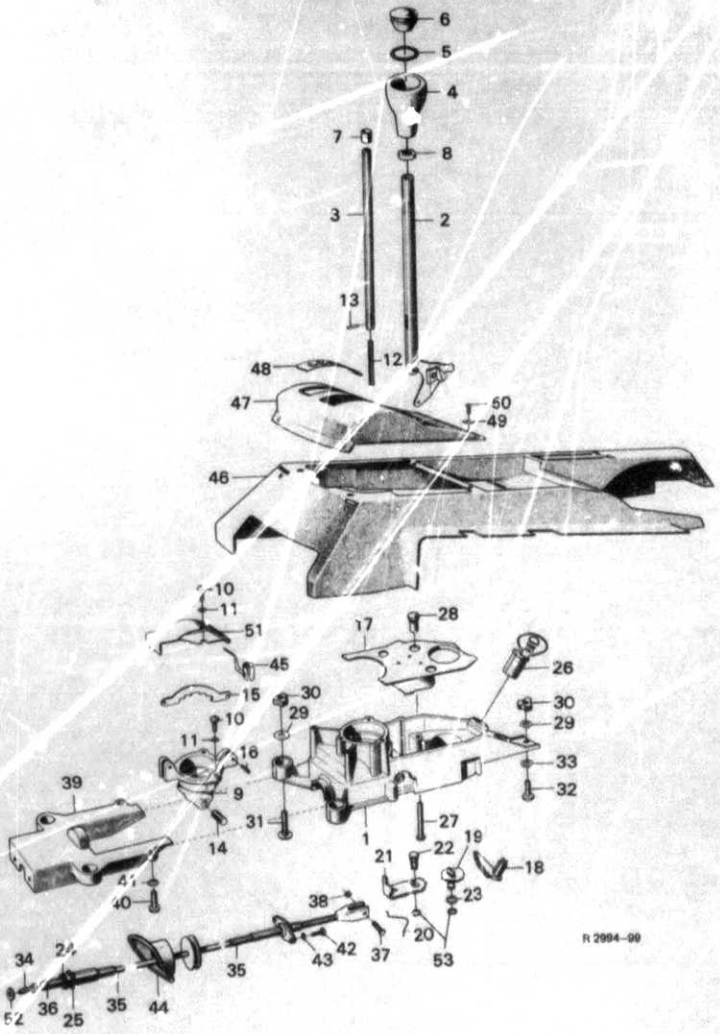
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Oct. 1975

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GEAR BOX CONTROL, AUTOMATIC
Gear selector lever, gear selector lever housing, gear selector cable
VÄXELLÄDSMANÖVRERING, AUTOMATISK
Växelväljarspak, växelväljarspakshus, växelväljarkabel

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	83 78 317	1	Gear lever housing	Växelspakshus	
2	83 75 412	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	3)
2	83 12 589	1	Gear selector lever tube, outer	Växelväljarspaksrör, yttre	4)
3	83 75 446	1	Gear selector lever tube, inner	Växelväljarspaksrör, inre	
4	83 75 461	1	Knob, gear selector lever	Knapp, växelväljarspak	
5	87 05 022	1	O-ring	O-ring	
6	83 75 487	1	Catch button	Spärrknapp	
7	83 75 925	1	Tolerance ring	Toleransring	
8	83 75 479	1	Nut	Mutter	
9	83 75 388	1	Bearing, gear selector lever	Lagring, växelväljarspak	
10	79 34 615	3	Screw	Skruv	
11	79 51 756	3	Washer	Bricka	
12	83 75 453	*	Spring	Fjäder	
13	93 18 197	1	Pin	Pinne	(83 75 941) *
14	79 46 926	1	Pin	Pinne	
15	83 75 396	1	Ratch sector	Spärrsektor	
16	79 56 105	2	Tension pin	Spännstift	
17	83 75 404	1	Cover	Lock	
18	83 33 650	1	Gear	Drev	
19	83 78 283	1	Cog wheel	Kugghjul	
20	83 75 374	1	Spring	Fjäder	
21	83 75 144	1	Lock arm	Låsarm	
22	83 78 275	1	Pin	Tapp	
23	90 29 985	1	Washer	Bricka	
24	79 66 825	1	O-ring	O-ring	
25	83 82 954	X	Shim	Shim	Max. 3 off.
26	84 18 428	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	1)
26	83 12 225	1	Lock cylinder with 2 keys	Låscylinder med 2 nycklar	2)
27	79 34 672	3	Screw	Skruv	
28	83 75 362	3	Nut	Mutter	
29	79 33 823	3	Washer	Bricka	
30	83 73 714	3	Nut	Mutter	
31	83 73 235	2	Screw	Skruv	
32	79 03 016	1	Screw	Skruv	
33	79 16 497	1	Washer	Bricka	
34	79 03 018	1	Screw	Skruv	
35	83 12 977	1	Gear selector cable assy	Växelväljarkabel kpl.	
36	83 10 880	1	Lock ring	Låsring	
37	79 56 188	1	Pivot pin	Axeltapp	Ch. -99.056.932.
37	88 48 590	1	Pivot pin	Axeltapp	Ch. 99.056.933-.
38	79 65 309	1	Lock clip	Spärring	
39	83 75 495	1	Bracket, gear selector cable	Fäste, växelväljarkabel	
40	79 34 771	2	Screw	Skruv	
41	79 33 823	2	Washer	Bricka	
42	88 06 680	2	Screw	Skruv	
43	79 33 807	2	Washer	Bricka	
44	83 75 958	1	Rubber bellows	Gummimanask	
45	83 44 731	1	Pointer, gear position	Visare, växelläge	
46	86 03 334	1	Cover	Kåpa	
47	84 22 164	1	Indicator cover	Indikatorkåpa	
48	86 03 326	1	Scale, gear selector lever	Skala, växelväljare	
49	79 62 251	4	Clip	Clip	
50	79 21 281	4	Screw	Skruv	
51	84 22 032	1	Guide for lighting	Ljusledare	
52	80 29 269	1	Washer	Bricka	
53	79 51 353	2	Lock ring	Låsring	

1) Ch. -99.075.331, -91606152.
2) Ch. 99726000001-, 99726000001-.
3) Ch. -99722011600, -99722013991, USA.
4) Ch. 99722018601-, 99722013993-, USA.

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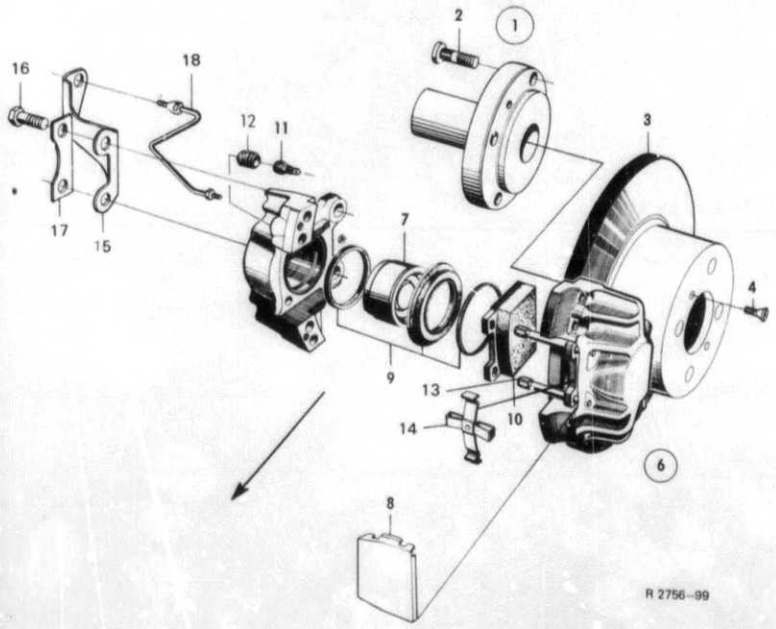
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FRONT WHEEL BRAKE

FRAMHJULSBROMS

5 13

A4

Pos.	Part No. Artikelnr.	Qty. Antal 95	Description	Benämning	Remarks Anmärkningar
1	89 09 061	2	Wheel hub assy.	Hjulnav kpl.	
2	89 07 941	8	. Wheel screw	. Hjulskruv	
3	89 04 575	2	Brake disc	Bromsskiva	
4	79 37 949	4	Screw	Skruv	(8907834), (8907842)*
6	89 19 755	1	Brake housing assy. L.H.	Bromshus kpl. V	
6	89 19 783	1	Brake housing assy. R.H.	Bromshus kpl. H	
7	89 08 717	4	. Piston	. Kolv	1)
7	89 19 748	4	. Piston	. Kolv	2)
8	89 08 816	2	. Protective plate	. Skyddsplåt	
9	89 10 309	2	. Gasket set	. Packningssats	(8910317) *
10	78 72 906	1	. Brake pad set	. Bromsklotssats	(8994618) *
10	89 94 667	1	. Brake pad set	. Bromsklotssats	Taxi. See SI section 517–(8910580)
11	89 08 568	2	. Bleeding screw assy.	. Luftningsskruv kpl.	
12	89 08 876	2	. . Protective cover	. . Skyddskåpa	
13	89 94 726	1	. Kit, lock pin	. Sats, låspinne	
14	89 94 659	1	. Set, retaining spring	. Sats, hållfjäder	
15	89 09 434	1	Brake hose bracket L.H.	Bromsslangkonsol V	
15	89 09 442	1	Brake hose bracket R.H.	Bromsslangkonsol H	
16	89 09 431	4	Screw	Skruv	
17	89 04 864	2	Lock plate	Låsbricka	S
18	89 17 452	1	Brake pipe L.H.	Bromsrör V	
18	89 17 460	1	Brake pipe R.H.	Bromsrör H	

1) Ch. –99.075.331, –91606152.
2) Ch. 99722000001–, 99726000001–.

99 M 69–/3

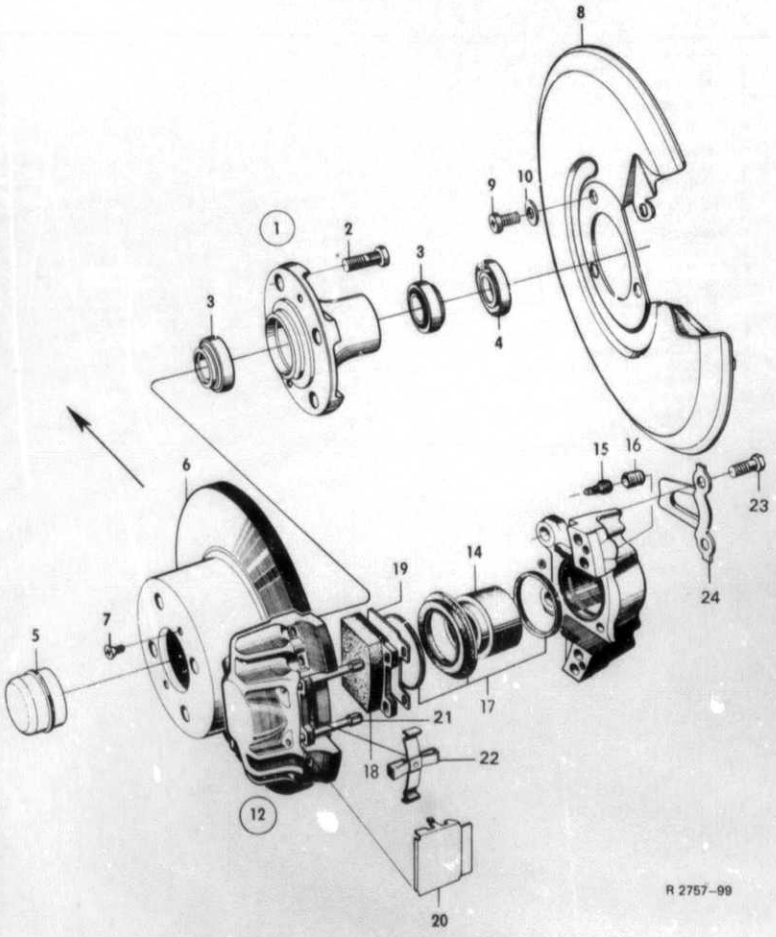
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REAR WHEEL BRAKE

BAKHJULSBROMS

5 2:3

A6

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 06 273	2	Wheel hub with screw assy.	Hjulnav med skruv kpl.	
2	89 07 941	8	. Wheel screw	. Hjulskruv	
3	89 06 240	4	Roller bearing, conical	Rullager, koniskt	
4	89 06 232	2	Shaft seal	Axeltätning	
5	70 34 523	2	Cap	Kapsel	
6	89 04 575	2	Brake disc	Bromsskriva	
7	75 37 949	4	Screw	Skruv	
8	89 07 909	1	Protective plate R.H.	Skyddsplåt H	1)
8	89 18 930	1	Protective plate L.H.	Skyddsplåt V	2)
8	89 18 948	1	Protective plate R.H.	Skyddsplåt H	2)
9	79 34 755	6	Screw	Skruv	
10	79 10 540	6	Washer	Bricka	
12	89 07 875	1	Brake housing assy. L.H.	Bromshus kpl. V	1)
12	89 07 883	1	Brake housing assy. R.H.	Bromshus kpl. H	1)
12	89 19 797	1	Brake housing assy. L.H.	Bromshus kpl. V	2)
12	89 19 805	1	Brake housing assy. R.H.	Bromshus kpl. H	2)
14	89 08 493	4	. Piston	. Kolv	
15	89 08 568	2	. Bleeding screw	. Luftningsskruv	
16	89 08 576	2	. . Protective cover	. . Skyddskåpa	
17	89 10 325	2	. Gasket set	. Packningssats	
18	89 10 333	1	. Brake pad set	. Bromsklotssats	1)
18	89 94 832	1	. Brake pad set	. Bromsklotssats	2)
18	89 94 675	1	. Brake pad set	. Bromsklotssats	Taxi SI section 517–
19	89 11 737	2	. Twist stop L.H.	. Vridstopp V	
19	89 11 745	2	. Twist stop R.H.	. Vridstopp H	
20	89 08 824	2	. Protective plate	. Skyddsplåt	
21	89 94 626	1	. Kit, lock pin	. Sats, låspinne	
22	89 94 709	1	. Set, retaining spring	. Sats, hållfjäder	
23	89 09 533	4	Screw	Skruv	
24	89 18 922	2	Lock plate	Låsplåt	2)

1) Ch. –99.075.331, –91606152.
2) Ch. 99722000001–, 99726000001–.

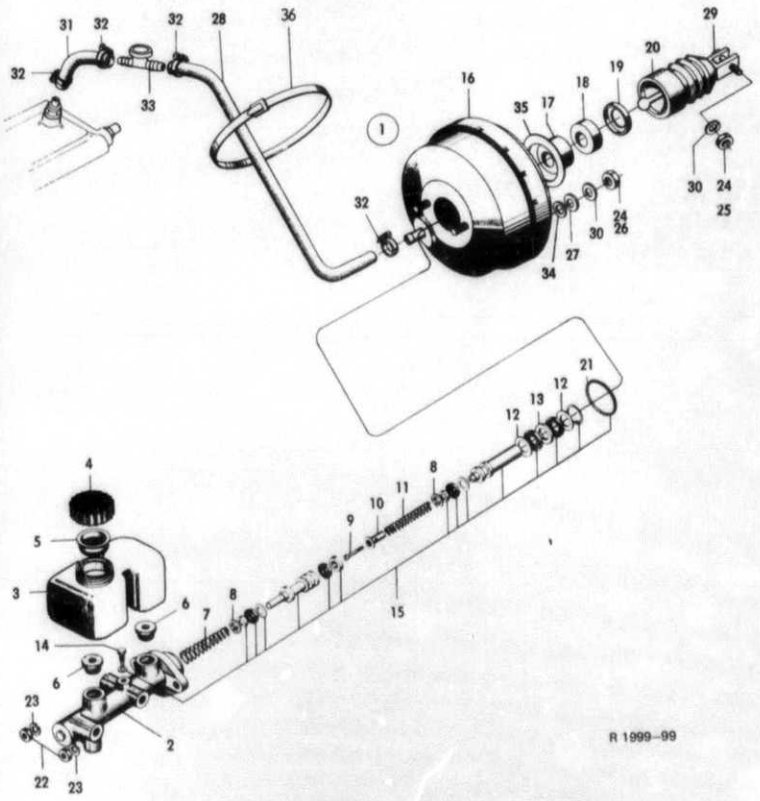
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FOOTBRAKE SYSTEM
Master cylinder and power brake unit
FOTBROMSSYSTEM
Huvudcylinder och vakuumservo

5 3:3
A8

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 07 925	1	Master cylinder with power brake unit assy.	Huvudcylinder med vakuum-servo kpl.	2)
1	89 17 684	1	Master cylinder with power brake unit assy.	Huvudcylinder med vakuum-servo kpl.	3)
2	89 08 832	1	. Master cylinder assy.	. Huvudcylinder kpl.	2)
2	89 18 526	1	. Master cylinder assy.	. Huvudcylinder kpl.	3) 7)
3	89 09 863	1	.. Container assy.	.. Behållare kpl.	
4	89 08 873	1	... Cover	... Lock	
5	89 08 881	1	... Strainer	... Sil	
6	89 08 899	2	.. Rubber collar	.. Gummikrage	
7	89 09 707	1	.. Spring	.. Fjäder	
8	89 09 715	2	.. Spring seat	.. Fjädersäte	2)
8	89 18 559	2	.. Spring seat	.. Fjädersäte	3)
9	89 09 772	1	.. Screw	.. Skruv	2)
9	89 18 617	1	.. Screw	.. Skruv	3)
10	89 09 780	1	.. Sleeve	.. Hylsa	2)
10	89 18 625	1	.. Sleeve	.. Hylsa	3)
11	89 09 798	1	.. Spring	.. Fjäder	
12	89 09 814	2	.. Washer	.. Bricka	S
13	89 09 830	1	.. Ring	.. Ring	
14	89 09 855	1	.. Screw	.. Skruv	
15	89 10 267	1	.. Repair kit, master cylinder	.. Reparationssats, huvudcyl.	2)
15	89 10 440	1	.. Repair kit, master cylinder	.. Reparationssats, huvudcyl.	3)
16	89 08 840	1	. Power brake assy.	. Vakuumservo kpl.	2)
16	89 18 666	1	. Power brake assy.	. Vakuumservo kpl.	3)
17	89 09 186	1	.. Filter	.. Filter	
18	89 09 178	1	.. Muffler	.. Ljuddämpare	
19	89 09 194	1	.. Retainer	.. Hållare	
20	89 09 160	1	.. Rubber bellows	.. Gummibälg	2)
20	89 18 674	1	.. Rubber bellows	.. Gummibälg	3)
21	89 09 889	1	. O-ring	. O-ring	S
22	80 74 106	2	. Nut	. Mutter	
23	79 10 557	2	. Washer	. Bricka	
24	79 04 063	5	Nut	Mutter	2)
25	79 04 063	1	Nut	Mutter	3)
26	80 74 106	4	Nut	Mutter	3)
27	80 29 985	1	Washer	Bricka	2)
27	80 29 985	4	Washer	Bricka	3)
28	89 08 915	1	Vacuum hose, long	Vakuumslang, lång	2)
28	89 17 890	1	Vacuum hose, long	Vakuumslang, lång	3)
28	89 19 631	1	Vacuum hose, long	Vakuumslang, lång	Engine 2,0 L. E.
29	89 07 826	1	Eccentric pin	Excentertapp	
30	79 10 557	5	Washer	Bricka	
31	89 10 903	1	Vacuum hose, short	Vakuumslang, kort	
32	79 63 515	4	Hose clamp	Slangklamma	
33	89 10 762	1	Non-return valve	Backventil	Ch. –99.029.617.
33	89 22 965	1	Non-return valve	Backventil	
34	89 14 830	4	Seal washer	Tätningsbricka	
35	89 14 848	1	Seal ring	Tätningsring	
36	83 74 357	1	Strap	Spännband	4)

2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–, 91600001–.
4) Ch. 9972000001–, 99726000001–. Carburetor engine only, engine 1.85 l.
5) Ch. 99.029.618–99732030038. 90600001–.
6) Ch. 99732030039–.
7) Superseeded by 89 18 534 + 89 09 863

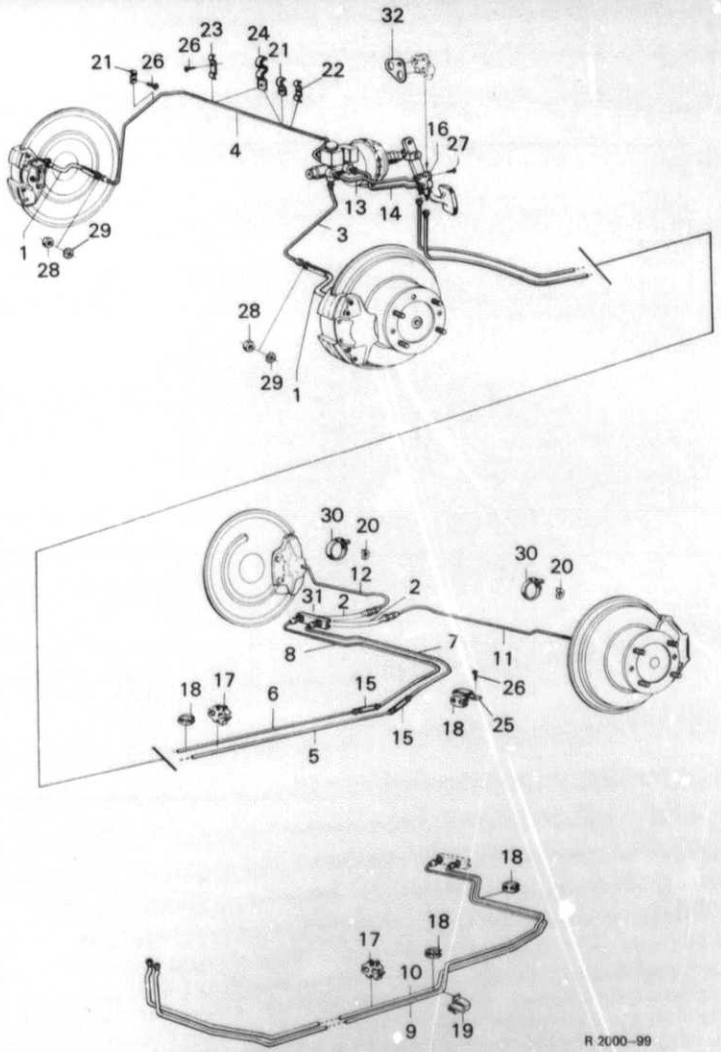
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 09 426	2	Brake hose	Bromsslang	
2	89 07 750	2	Brake hose	Bromsslang	
3	89 04 260	1	Brake pipe L.H., wheel house	Bromsrör V, hjulhus	
4	89 04 294	1	Brake pipe R.H., wheel house	Bromsrör H, hjulhus	1)
4	89 16 371	1	Brake pipe R.H., wheel house	Bromsrör H, hjulhus	3)
4	89 17 700	1	Brake pipe R.H., wheel house	Bromsrör H, hjulhus	5)
5	89 04 328	1	Brake pipe L.H.	Bromsrör V	
6	89 04 351	1	Brake pipe R.H.	Bromsrör H	
7	89 04 385	1	Brake pipe L.H., rear	Bromsrör V, bakre	
8	89 04 419	1	Brake pipe R.H., rear	Bromsrör H, bakre	
9	89 17 163	1	Brake pipe L.H.	Bromsrör V	4D.
10	89 17 197	1	Brake pipe R.H.	Bromsrör H	4D.
11	89 17 510	1	Brake pipe L.H., rear	Bromsrör V, bakre	
12	89 17 528	1	Brake pipe R.H., rear	Bromsrör H, bakre	
13	89 11 513	1	Brake pipe, mastercyl. – cowl	Bromsrör, huvudcyl. – torped	4)
13	89 17 692	1	Brake pipe, mastercyl. – cowl	Bromsrör, huvudcyl. – torped	5)
14	89 11 521	1	Brake pipe, mastercyl. – cowl	Bromsrör, huvudcyl. – torped	4)
14	89 17 726	1	Brake pipe, mastercyl. – cowl	Bromsrör, huvudcyl. – torped	5)
15	72 34 149	2	Fitting	Förskruvning	
16	89 10 895	1	Fitting	Förskruvning	
17	89 11 547	4	Pipe retainer	Rörhållare	Ch. –99.008.253.
17	89 11 547	10	Pipe retainer	Rörhållare	Ch. 99.008.254–99722031968.
17	89 11 547	9	Pipe retainer	Rörhållare	7) 4D.
18	89 08 162	3	Pipe retainer	Rörhållare	7)
18	89 08 162	13	Pipe retainer	Rörhållare	8)
18	89 08 162	10	Pipe retainer	Rörhållare	7) 4D.
18	89 08 162	19	Pipe retainer	Rörhållare	8) 4D.
19	71 56 409	1	Clip	Clip	4D.
20	89 08 113	2	Pipe retainer	Rörhållare	9)
20	89 19 490	2	Pipe retainer	Rörhållare	10)
21	89 07 966	1	Pipe clamp	Rörklamma	1)
21	89 07 966	2	Pipe clamp	Rörklamma	2)
21	89 07 966	3	Pipe clamp	Rörklamma	6, 7) E.
22	89 07 131	1	Pipe clamp	Rörklamma	1)
23	89 11 562	1	Pipe clamp	Rörklamma	
24	89 17 288	2	Pipe clamp	Rörklamma	3)
25	89 07 123	1	Pipe clamp	Rörklamma	
26	79 22 891	3	Screw	Skruv	1)
26	79 22 891	4	Screw	Skruv	2)
26	79 22 891	5	Screw	Skruv	6, 7) E.
27	79 22 909	1	Screw	Skruv	
28	79 04 147	8	Nut	Mutter	
29	79 15 580	8	Washer	Bricka	
30	73 37 082	2	Hose clamp	Slangklamma	
31	89 08 147	1	Lock plate	Låsplåt	
32	89 16 983	1	Gasket	Packning	2)

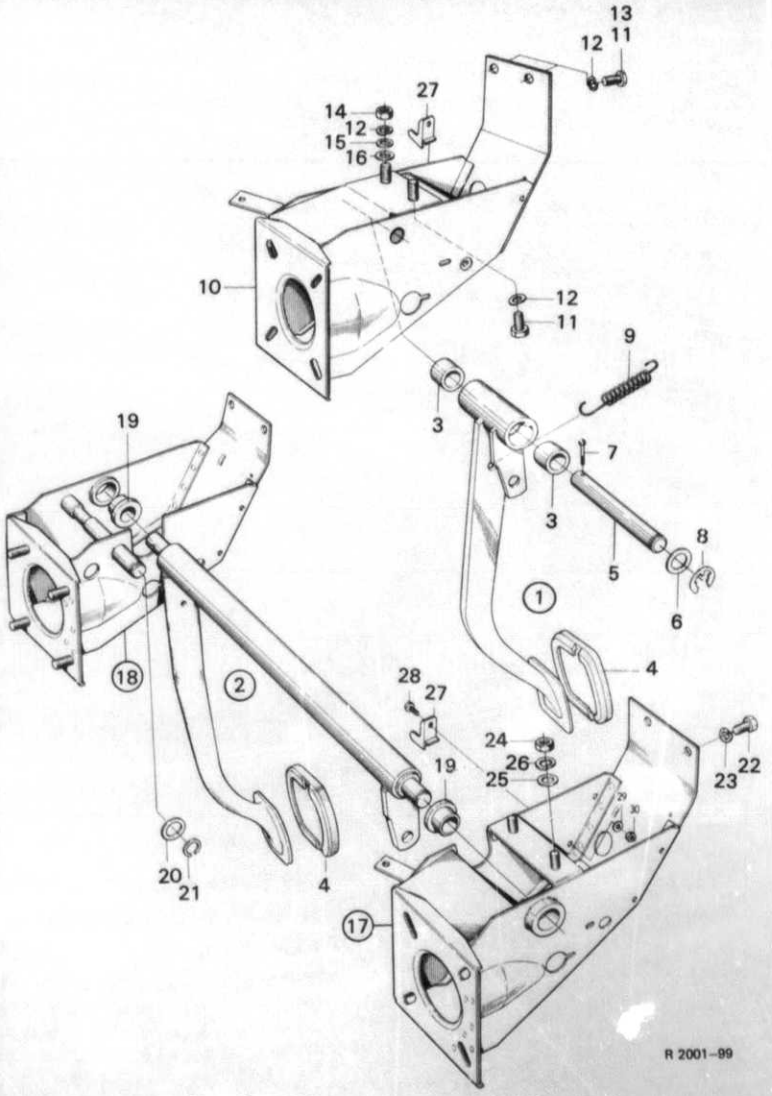
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. 90600001–90601640.
4) Ch. –99.043.053. –90601640.
5) Ch. 99.050.001–. 91600001–.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.
9) Ch. –99732000928. –99736000959.
10) Ch. 99732000929–. 99736000960–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 02 397	1	Brake pedal assy.	Bromspedal kpl.	
1	89 16 074	1	Brake pedal assy.	Bromspedal kpl.	5) A.
2	89 11 984	1	Brake pedal assy. R.H.D.	Bromspedal kpl. R.H.D.	
2	89 18 492	1	Brake pedal assy. R.H.D.	Bromspedal kpl. R.H.D.	8)
3	73 01 104	2	. Bushing	. Bussning	Part of 8902397, 8916074.
4	71 93 188	1	. Pedal rubber	. Pedalgummi	Part of 8902397, 8911984.
4	89 16 272	1	. Pedal rubber	. Pedalgummi	Part of 8918492, 8916074. (8902454)
5	89 18 237	1	Shaft	Axel	7)
5	89 16 280	1	Shaft	Axel	13) A.
5	89 21 207	1	Shaft	Axel	14) A.
6	85 21 916	X	Washer	Bricka	
7	89 24 763	2	Cotter pin	Saxpinne	6)
7	89 24 763	1	Cotter pin	Saxpinne	7)
8	79 63 150	1	Lock washer	Spårryttare	7) For 8918237, 8921207.
9	89 04 963	1	Spring	Fjäder	1)
9	89 14 442	1	Spring	Fjäder	2)
10	89 02 314	1	Bracket	Konsol	1)
10	89 14 434	1	Bracket	Konsol	3)
10	89 22 122	1	Bracket	Konsol	5)
11	79 03 156	4	Screw	Skruv	4)
12	79 33 849	4	Washer	Bricka	
13	79 03 156	2	Screw	Skruv	5)
14	79 14 708	2	Nut	Mutter	5)
15	80 29 985	1	Washer	Bricka	Ch. –99.088.000.
16	89 14 830	2	Washer	Bricka	
17	89 12 032	1	Bracket L.H. R.H.D.	Konsol V.R.H.D	11)
18	89 12 123	1	Bracket R.H. R.H.D.	Konsol H.R.H.D.	
17	89 19 391	1	Bracket L.H. R.H.D.	Konsol V.R.H.D.	12)
18	89 19 318	1	Bracket R.H. R.H.D.	Konsol H.R.H.D.	
19	89 12 115	2	. Bushing R.H.D.	. Bussning R.H.D.	
20	85 21 916	1	Washer R.H.D.	Bricka R.H.D.	
21	79 63 150	2	Lock washer R.H.D.	Spårryttare R.H.D.	
22	79 03 156	4	Screw R.H.D.	Skruv R.H.D.	
23	79 33 849	12	Washer R.H.D.	Bricka R.H.D.	
24	79 14 708	8	Nut R.H.D.	Mutter R.H.D.	
25	89 14 830	8	Seal washer R.H.D.	Tätningsbricka R.H.D.	
26	80 29 985	1	Washer R.H.D.	Bricka R.H.D.	
27	89 21 082	1	Stop, accelerator control	Stopp, gasreglage	12)
28	79 03 156	1	Screw R.H.D.	Skruv R.H.D.	
29	79 33 849	1	Washer R.H.D.	Bricka R.H.D.	
30	79 14 708	1	Nut R.H.D.	Mutter R.H.D.	

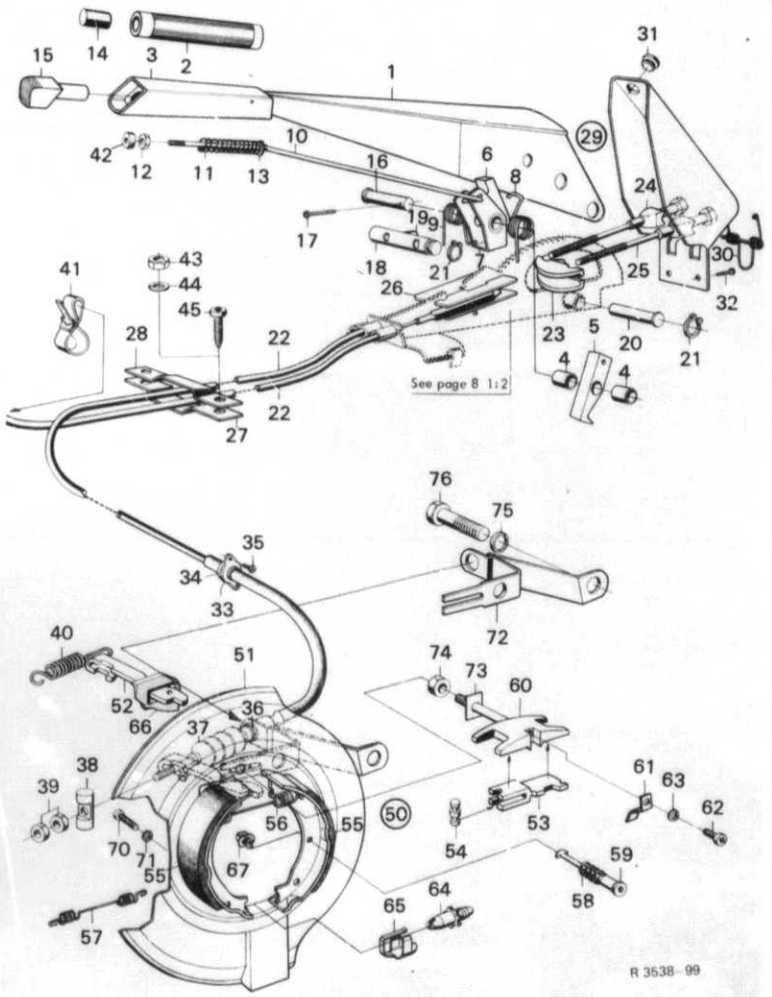
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2) Ch. 99.008.194–.
3) Ch. 99.008.154–014.259.
4) Ch. –99.014.259.
5) Ch. 99.020.001–.
6) Ch. –99.043.053. –90601640.
7) Ch. 99.050.001–. 91600001–.
8) For cars with automatic transmission.
11) Ch. –99.075.331. –91606152.
12) Ch. 99722000001–. 99726000001–.
13) Ch. 99.020.001–99722031194.
14) Ch. 99722031195–.

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1	89 03 692	1	Lever	Spak	1, 7)
1	89 17 775	1	Lever with washer	Spak med bricka	2)
2	73 41 365	1	Handle	Handtag	1)
3	89 17 791	1	Handle	Handtag	2)
4	89 03 551	2	Spacer tube	Distansrör	1)
5	89 03 544	1	Ratchet pawl	Spärr	1)
6	89 17 833	1	Ratchet pawl, inner	Spärr, inre	2, 5)
6	89 21 363	1	Ratchet pawl, inner	Spärr, inre	6)
7	89 17 841	1	Ratchet pawl, outer	Spärr, yttre	
8	89 17 866	1	Spring, inner ratchet pawl	Fjäder, inre spärr	2)
9	89 17 874	1	Spring, outer ratchet pawl	Fjäder, yttre spärr	
10	89 03 577	1	Pawl rod	Spärrstång	1)
10	89 17 817	1	Pawl rod	Spärrstång	2)
11	71 80 607	1	Spring	Fjäder	1)
11	89 17 825	1	Spring	Fjäder	2)
12	79 10 474	1	Nut	Mutter	1)
13	80 29 944	1	Washer	Bricka	2)
14	70 29 465	1	Button	Tryckknapp	1)
15	89 17 809	1	Button	Tryckknapp	2)
16	79 46 080	1	Shaft bolt	Axelbult	
17	79 26 918	1	Cotter pin	Saxpinne	
18	89 07 768	1	Shaft	Axel	
19	89 03 619	1	Guide pin	Styrpinne	
20	89 03 783	1	Shaft bolt	Axelbult	
21	79 15 093	2	Ring	Spärring	
22	89 27 709	2	Handbrake cable	Handbromskabel	
23	89 03 627	1	Yoke	Ok	
24	89 03 585	2	Spacer piece	Distansstycke	
25	89 09 913	2	Adjusting screw	Justerskruv	
26	89 07 776	1	Turn stop	Vridstopp	
27	89 03 569	1	Cable retainer	Kabelhållare	
28	89 07 818	1	Cable retainer	Kabelhållare	
29	84 75 659	1	Cover assy. handbrake lever	Kåpa kpl. handbromsspak	
30	84 10 102	1	. Spring	. Fjäder	
31	71 63 066	1	. Rubber plug	. Gummiplugg	
32	79 61 949	2	Screw	Skruv	
33	89 08 121	2	Retainer	Hållare	
34	89 08 139	2	Ring	Ring	
35	79 22 891	4	Screw	Skruv	
36	79 15 127	2	Ring	Spärring	
37	89 07 990	2	Protective bellows	Skyddsbälg	
38	89 07 982	2	Transverse piece	Tvärstycke	
39	79 14 690	4	Nut	Mutter	
40	89 07 974	2	Spring	Fjäder	
41	89 08 006	1	Cable retainer	Kabelhållare	
42	89 18 906	1	Gasket	Packning	2)
43	79 14 690	2	Nut	Mutter	3)
44	79 10 540	2	Washer	Bricka	3)
45	79 22 503	2	Screw	Skruv	4)
50	89 07 859	1	Handbrake assy. L.H.	Handbroms kpl. V	1)
50	89 07 867	1	Handbrake assy. R.H.	Handbroms kpl. H	
50	89 27 592	1	Handbrake assy. L.H.	Handbroms kpl. V	2
50	89 19 102	1	Handbrake assy. R.H.	Handbroms kpl. H	
51	89 19 110	1	. Protective plate L.H.	. Skyddsplåt V.	

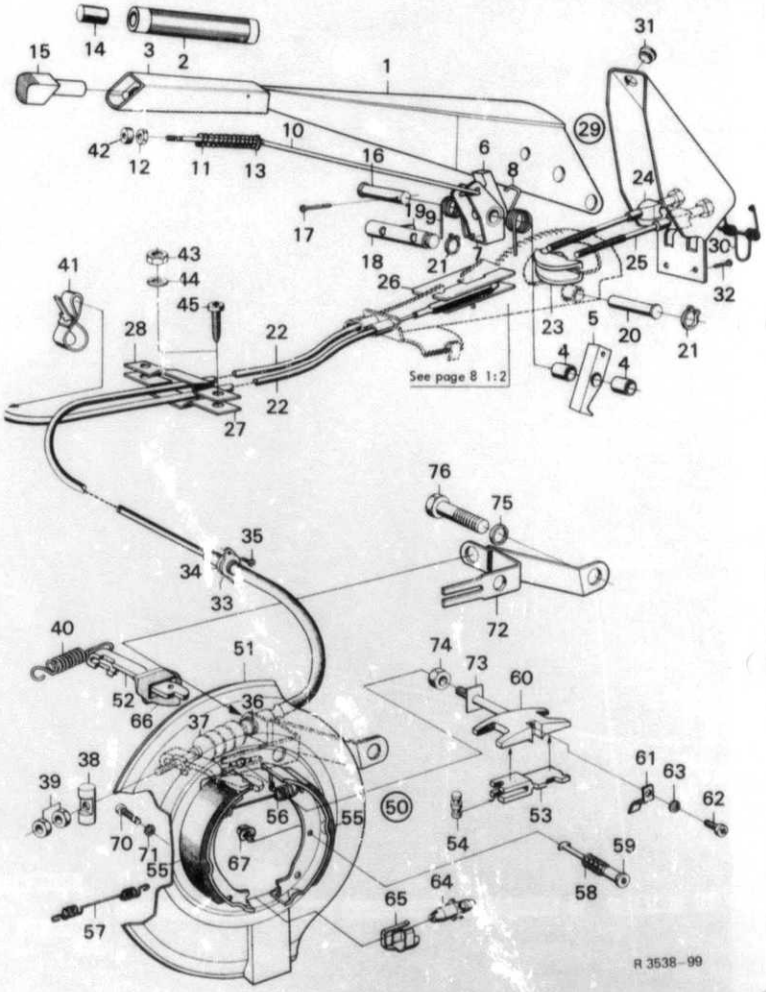
1) Ch. –99.043.053. –90601640.
2) Ch. 99.050.001–. 91600001–.
3) Ch. –9972201242?. –9972600481?.
4) Ch. 9972201242?–. 9972600481?–.
5) Ch. –9972040864.
6) Ch. 9732040865–.
7) Superseded by 8917775, 8917791, 8917809, 8917817, 8917825

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HANDBRAKE SYSTEM

HANDBROMSSYSTEM

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
51	89 19 128	1	. Protective plate R.H.	. Skyddsplåt H	2)
52	89 08 238	1	. Lever arm L.H.	. Hävarm V	
52	89 08 246	1	. Lever arm R.H.	. Hävarm H	
53	89 08 253	1	. Pressure rod L.H.	. Tryckstång V	
53	89 08 261	1	. Pressure rod R.H.	. Tryckstång H	
54	89 08 428	2	. Bearing pin	. Lagertapp	
55	89 08 279	4	. Brake shoe	. Bromsback	
56	89 08 311	2	. Spring	. Dragfjäder	
57	89 08 329	2	. Spring	. Dragfjäder	
58	89 08 337	4	. Pressure spring	. Tryckfjäder	
59	89 08 345	4	. Tension pin	. Spännstift	
60	89 08 352	2	. Support piece	. Stödbock	
61	89 08 360	2	. Spring plate	. Hållfjäder	
62	89 08 436	2	. Screw	. Skruv	
63	79 51 759	2	. Washer	. Bricka	
64	89 19 052	2	. Nut	. Justermutter	
65	89 08 410	2	. Spring	. Spärrfjäder	
66	89 19 177	1	. Seal L.H.	. Tätning V	2)
66	89 19 185	1	. Seal R.H.	. Tätning H	2)
67	89 19 086	4	. Cover	. Huv	
70	79 34 805	4	Screw	Skruv	
71	79 15 564	4	Washer	Bricka	
72	89 08 030	1	Cable bracket L.H.	Kabelfäste V	
72	89 08 048	1	Cable bracket R.H.	Kabelfäste H	
73	89 08 022	2	Lock plate	Låsplåt	
74	79 04 097	2	Nut	Mutter	
75	79 10 573	2	Washer	Bricka	
76	79 03 461	2	Screw	Skruv	

2) Ch. 99722000001–, 99726000001–.

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TRAIN AVANT, DIRECTION

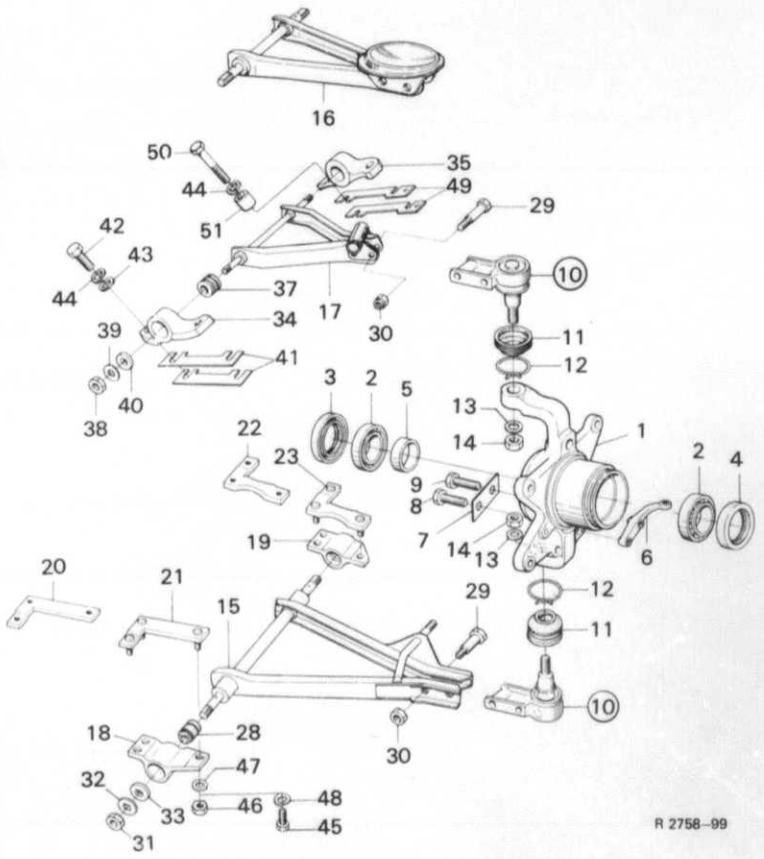
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FRONT WHEEL SUSPENSION

FRAMVAGN

6 1:3

A22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 09 046	2	Steering knuckle housing	Styrspindelhus	7)
1	89 19 649	2	Steering knuckle housing	Styrspindelhus	8)
2	89 09 376	4	Roller bearing	Rullager	S
3	89 09 301	2	Schaft seal, inner	Axeltätning inre	S
4	89 05 309	2	Schaft seal, outer	Axeltätning, yttre	S
5	89 09 053	2	Spacer sleeve	Distanshylsa	
5	89 17 965	2	Spacer sleeve, undersize	Distanshylsa, underdim.	
6	89 04 617	1	Steering arm L.H.	Styrarm V.	9)
6	89 04 625	1	Steering arm, R. H.	Styrarm H.	
6	89 19 995	1	Steering arm L.H.	Styrarm V.	10)
6	89 20 001	1	Steering arm R.H.	Styrarm H.	
7	89 04 922	2	Lock washer	Låsbricka	
8	79 65 692	2	Screw	Skruv	
9	79 65 700	2	Screw	Skruv	
10	89 05 416	4	En piece assy.	Ändstycke kpl	
11	89 05 432	4	Seal bellows	Tätningsbälg	S
12	89 05 440	4	Lock ring	Låsring	S
13	80 73 124	4	Washer	Bricka	
14	79 18 733	4	Nut	Mutter	
15	89 07 636	1	Control arm, lower L.H.	Svängarm, nedre V.	
15	89 07 644	1	Control arm, lower R.H.	Svängarm, nedre H.	
16	89 17 379	1	Control arm, upper L.H.	Svängarm, övre V.	9)
16	89 16 546	1	Control arm, upper R.H.	Svängarm, övre H.	
17	89 19 896	1	Control arm, upper L.H.	Svängarm, övre V.	10)
17	89 19 904	1	Control arm, upper R.H.	Svängarm, övre H.	
18	89 07 032	1	Bearing, front L.H.	Lager, främre V	
18	89 07 040	1	Bearing, front R.H.	Lager, främre H	
19	89 07 065	1	Bearing, rear L.H.	Lager, bakre V	
19	89 07 073	1	Bearing, rear R.H.	Lager, bakre H	
20	82 06 690	1	Nut washer, front L.H.	Mutterbricka, främre V	5)
20	82 06 708	1	Nut washer, front R.H.	Mutterbricka, främre H	
21	82 17 010	1	Bracket, front L.H.	Fäste, främre V	6)
21	82 17 028	1	Bracket, front R.H.	Fäste, främre H	
22	82 06 674	1	Nut washer, rear L.H.	Mutterbricka, bakre V	5)
22	82 06 682	1	Nut washer, rear R.H.	Mutterbricka, bakre H	
23	89 23 234	1	Bracket, rear L.H.	Fäste, bakre V	6)
23	89 18 302	1	Bracket, rear R.H.	Fäste, bakre H	
28	71 84 443	4	Bushing	Bussning	
29	73 28 289	8	Screw	Skruv	
30	79 18 717	8	Nut	Mutter	
31	79 04 113	4	Nut	Mutter	
32	70 71 939	4	Lock washer	Låsbricka	
33	70 70 642	4	Washer	Bricka	
34	71 75 441	1	Bearing, front L.H.	Lager, främre V	
35	71 75 433	1	Bearing, rear L.H.	Lager, bakre V	
35	73 37 330	1	Bearing, rear L.H.	Lager, bakre V	Alternative to 7175433.
34	71 75 433	1	Bearing, front R.H.	Lager, främre H	
35	71 75 441	1	Bearing, rear R.H.	Lager, bakre H	
35	73 37 348	1	Bearing, rear R.H.	Lager, Bakre H	Alternative to 7175441.
37	71 63 603	4	Bushing	Bushing	
38	79 04 097	4	Nut	Mutter	
39	70 70 626	4	Lock washer	Låsbricka	
40	70 70 667	4	Washer	Bricka	
41	70 71 061	X	Spacer 0.5 mm	Mellanlägg 0,5 mm	

5) Ch. -99.072.872, -91605410.
6) Ch. 99.072.873-, 91605411-.
7) Ch. -99.075.331, -99726003266.
8) Ch. 9972200000-, 99726003267-.
9) Ch. -99722031968, -00726008665.
10) Ch. 997320C0001–, 99736000001–.

99 M 69–73

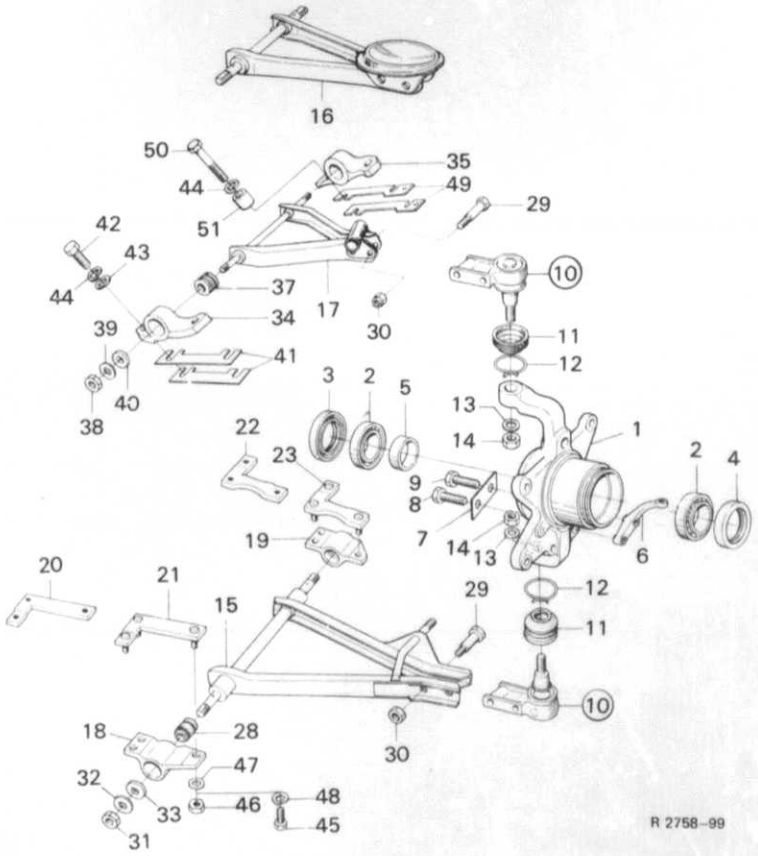
Febr 1979

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FRONT WHEEL SUSPENSION

FRAMVAGN

6 1:5

A24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
41	70 71 079	X	Spacer 1.0 mm	Mellanlägg 1,0 mm	
41	70 71 087	X	Spacer 2.0 mm	Mellanlägg 2,0 mm	
42	79 03 347	8	Screw	Skruv	3)
42	79 03 347	7	Screw	Skruv	4)
43	80 29 993	8	Washer	Bricka	
44	79 10 565	8	Washer	Bricka	
45	89 09 491	12	Screw	Skruv	5)
46	79 40 455	12	Nut	Mutter	6)
47	80 30 017	12	Washer	Bricka	
48	79 10 573	12	Washer	Bricka	5)
49	89 18 245	X	Spacer 0.5 mm	Mellanlägg 0,5 mm	
49	89 18 252	X	Spacer 1.0 mm	Mellanlägg 1,0 mm	3)
49	89 18 260	X	Spacer 2.0 mm	Mellanlägg 2,0 mm	
50	79 03 370	1	Screw	Skruv	
51	89 17 619	1	Spacer sleeve	Distansl ysa	
	89 10 473	X	Kit bearing, front wheel	Sats, framhjulslager	
					(89 10 424) *

3) Ch. -99.014.259.
4) Ch. 99.070.001-
5) ch. -99.072.872, -91605410.
6) Ch. 99.072.873-, 91605411-.

99 M 69–73

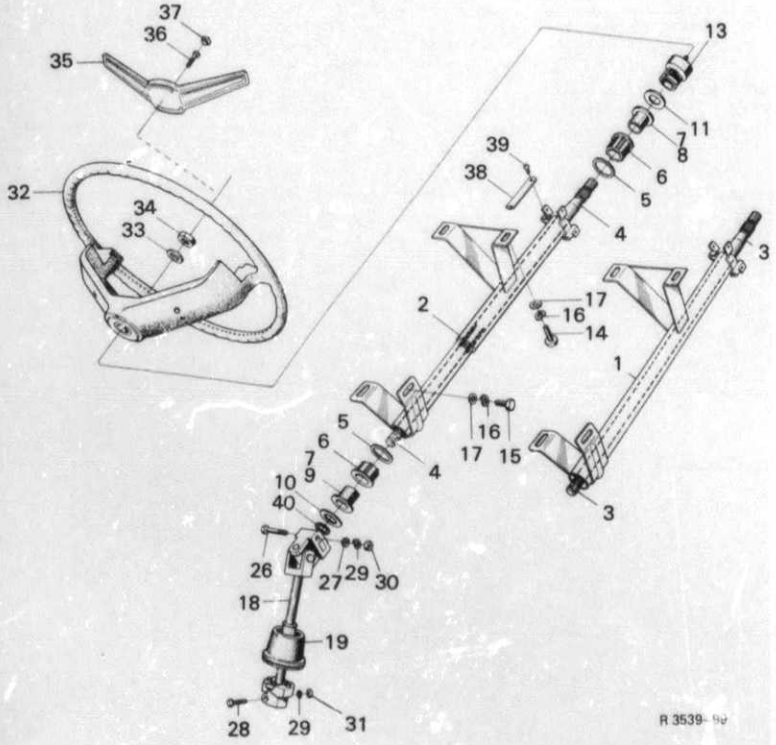
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STEERING DEVICE
Steering wheel, column tube, steering wheel shaft
STYRINRÄTTNING
Ratt, rattrör, rattstång

6 2:3
B2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 05 838	1	Column tube	Rattrör	2)
2	89 14 715	1	Column tube	Rattrör	3) type: telescopic.
2	89 12 354	1	Column tube R.H.D.	Rattrör R.H.D.	Type: telescopic.
3	89 01 753	1	Steering wheel shaft	Rattstång	2)
4	89 94 923	1	Steering wheel shaft	Rattstång	3) type: telescopic.(8916660)
5	89 05 861	2	Washer	Bricka	
6	89 05 796	2	Rubber bushing	Gummmibussning	
7	89 04 906	2	Bushing	Bussning	2)
8	89 04 906	1	Bushing	Bussning	3)
9	89 15 076	1	Bushing	Bussning	3)
10	89 05 879	1	Washer	Bricka	
11	89 05 887	1	Washer	Bricka	
13	89 17 098	1	Actuator	Medbringare	
14	79 03 156	2	Screw	Skruv	
15	79 03 156	2	Screw	Skruv	8)
15	79 35 885	1	Screw	Skruv	9)
16	79 33 849	4	Washer	Bricka	
17	80 29 985	4	Washer	Bricka	7) (8916314)
18	89 20 613	1	Intermediate shaft assy	Mellanaxel kpl	
19	89 16 132	1	. Seal bellows	. Tätningsbälg	
26	79 65 676	1	Screw	Skruv	
27	80 29 985	1	Washer	Bricka	2)
28	79 03 180	1	Screw	Skruv	
29	79 10 557	2	Washer	Bricka	2)
30	79 14 708	2	Nut	Mutter	2)
30	79 65 734	1	Nut	Mutter	3)
31	79 63 390	1	Nut	Mutter	3)
32	89 02 256	1	Steering wheel	Ratt	4)
32	89 16 488	1	Steering wheel	Ratt	5)
32	89 19 268	1	Steering wheel	Ratt	EMS.
33	80 30 058	1	Washer	Bricka	
34	79 04 170	1	Nut	Mutter	
35	84 10 144	1	Safety pad. steering wheel	Stötskydd, ratt	4)
36	79 34 482	1	Screw	Skruv	4)
37	84 10 235	1	Plug	Plugg	4)
38	89 17 106	1	Grounding plate	Jordningsbleck	5)
39	79 22 644	1	Screw	Skruv	5)
40	89 18 443	1	Rubber washer	Gummibricka	6)

2) Ch. -99.008.869.
3) Ch. 99.008.870-.
4) Ch. -99.014.259.
5) Ch. 99.020.001-.
6) Ch. 99.050.001-, 91600972-.
7) Ch. -99.075.331, -91606152.
8) Ch. -99722031968. -99726008665.
9) Ch. 99732000001-, 99736000001-.

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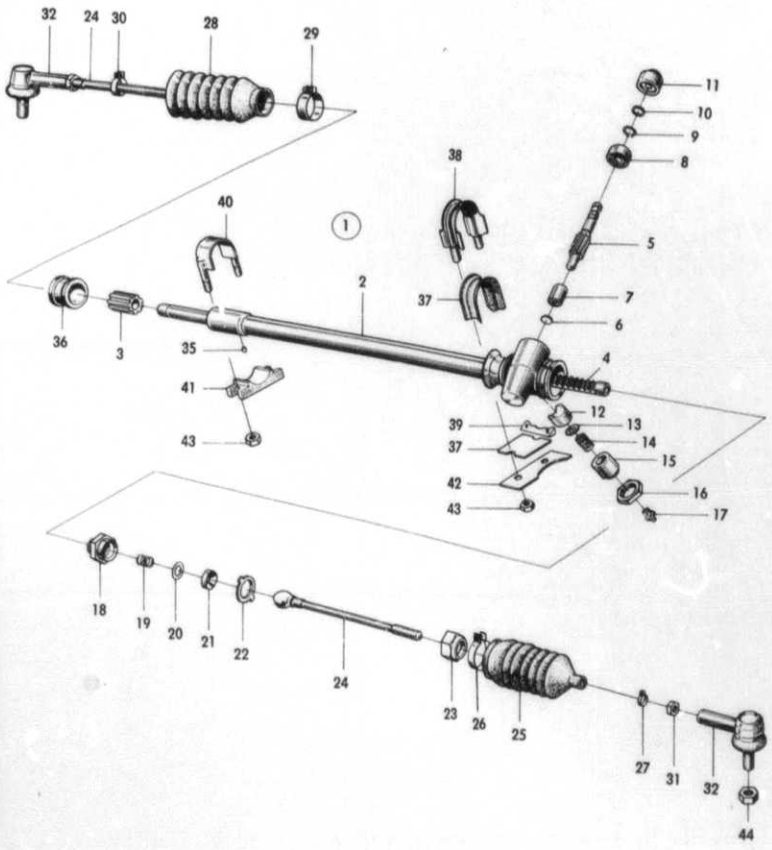
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STEERING DEVICE
Steering gear, up to incl. ch. 99.022.278
STYRINRÄTTNING
Styrväxel, t.o.m. ch. -99.022.278

6 3:3
B4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 02 892	1	Steering gear with tie rods assy.	Styrväxel med stag kpl.	1) *
2	89 02 900	1	. Steering gear housing assy.	. Styrväxelhus pkl.	
3	89 02 934	1	. . Bushing	. . Bussning	
4	89 02 967	1	. Rack	. Kuggstång	
5	89 02 975	1	. Pinion	. Kuggdrev	
6	89 02 942	1	. Bearing plate	. Lagerplatta	
7	89 02 959	1	. Bushing	. Bussning	
8	89 02 983	1	. Ball bearing	. Kullager	
9	89 03 007	1	. Lock ring	. Låsring	
10	89 02 991	1	. Seal ring	. Tätningsring	
11	89 03 031	1	. Fitting	. Förskruvning	
12	8903 015	1	. Piston	. Kolv	
13	89 11 836	1	. Washer	. Bricka	
14	89 11 828	1	. Spring	. Fjäder	
15	89 03 056	1	. Fitting	. Förskruvning	
16	80 03 049	1	. Lock nut	. Låsmutter	
17	79 13 841	1	. Grease nipple	. Smörjnippel	
18	89 14 764	2	. End piece	. Ändstycke	
19	89 03 080	2	. Spring	. Fjäder	
20	89 03 106	X	. Shim 0,25 mm	. Shim 0,25 mm	
20	89 03 114	X	. Shim 0,1 mm	. Shim 0,1 mm	
21	89 03 098	2	. Bearing cup, inner	. Lagerskål, inre	
22	89 03 130	2	. Washer	. Bricka	
23	89 03 148	2	. Bearing cup, outer	. Lagerskål, yttre	
24	89 03 155	2	. Tie rod	. Styrstag	
25	89 10 283	1	. Bellows L.H. assy.	. Bälg V kpl	
26	73 41 738	1	. . Clamp	. . Klamma	S
27	89 03 189	1	. . Clamp	. . Klamma	S
28	89 10 291	1	. Bellows R.H. assy.	. Bälg H kpl.	
29	89 03 122	1	. . Clamp	. . Klamma	S
30	89 03 189	1	. . Clamp	. . Klamma	S
31	79 04 162	2	. Lock nut	. Låsmutter	
32	89 03 197	2	. Tie rod end	. Styrstagsända	
35	89 02 736	1	. Plastic plug	. Plastplugg	
36	89 12 776	1	. Rubber bushing	. Gummibussning	
37	89 14 459	1	. Rubber spacer	. Gummimellanlägg	
38	89 11 109	1	Cap	Överfall	
39	89 14 822	1	Rubber spacer	Gummimellanlägg	
40	89 02 066	1	Cap	Överfall	
41	89 02 058	1	Spacing piese	Mellanstycke	
42	89 11 133	1	Washer	Bricka	
43	79 40 448	4	Nut	Mutter	
44	79 18 725	2	Nut	Mutter	

1) Superseded by 8922676. Page 6 4:3.

99 M 69–73

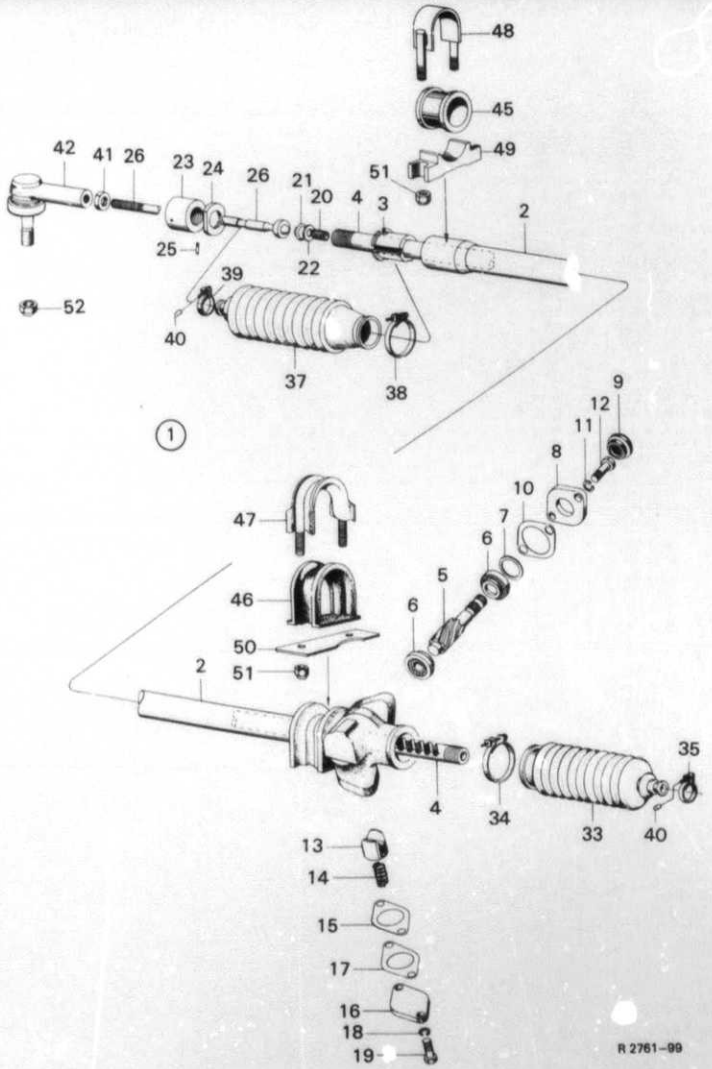
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STEERING DEVICE
Steering gear as from ch. 99.022.279–
STYRINRÄTTNING
Styrväxel fr.o.m. ch. 99.022.279–.

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B6

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 22 676	1	Steering gear with tie rods assy	Styrväxel med stag kpl	1) (8915480) *
1	89 20 092	1	Steering gear with tie rods assy	Styrväxel med stag kpl	2)
1	89 29 960	1	Steering gear with tie rods assy.	Styrväxel med stag kpl.	(8912396) *
			R.H.D.	R.H.D.	1)
1	89 20 100	1	Steering gear with tie rods assy.	Styrväxel med stag kpl.	
			R.H.D.	R.H.D.	2)
2	89 15 498	1	. Steering gear housing assy.	. Styrväxelhus kpl	1)
2	89 20 837	1	. Steering gear housing assy	. Styrväxelhus kpl	2)
2	89 12 404	1	. Steering gear housing assy.	. Styrväxelhus kpl.	
			R.H.D.	R.H.D.	1)
2	89 20 845	1	. Steering gear housing assy.	. Styrväxelhus kpl.	
			R.H.D.	R.H.D.	2)
3	89 15 530	1	. . Bushing	. Bussning	1)
3	89 20 811	1	. . Bushing	. . Bussning	2)
4	89 15 639	1	. Rack	. Kuggstång	1)
4	89 22 171	1	. Rack	. Kuggstång	2)
4	8912 552	1	. Rack R.H.D.	. Kuggstång R.H.D.	1)
4	89 22 189	1	. Rack R.H.D.	. Kuggstång R.H.D.	2)
5	89 15 548	1	. Pinion	. Kuggdrev	
5	89 12 461	1	. Pinion R.H.D.	. Kuggdrev R.H.D.	
6	89 15 555	2	. Ball bearing	. Kullager	
7	89 15 563	X	. Shim 0.127 mm	. Shim 0,127 mm	
7	89 15 571	X	. Shim 0.190 mm	. Shim 0,190 mm	
7	89 15 589	X	. Shim 0.254 mm	. Shim 0,245 mm	
7	89 15 597	X	. Shim 2.33 mm	. Shim 2,33 m	
8	89 15 605	1	. Cover	. Lock	
9	89 15 621	1	. Seal ring	. Tätningsring	
10	89 15 613	1	. Gasket	. Packning	
11	79 10 557	2	. Washer	. Bricka	
12	79 35 893	2	. Screw	. Skruv	
13	89 15 647	1	. Piston	. Kolv	1)
13	89 20 829	1	. Piston	. Kolv	2)
14	89 15 654	1	. Spring	. Fjäder	
15	89 15 670	X	. Shim 0.127 mm	. Shim 0,127 mm	
15	89 15 688	X	. Shim 0.190 mm	. Shim 0,0190 mm	
15	89 15 696	X	. Shim 0.254 mm	. Shim 0.254 mm	
15	89 15 704	X	. Shim 0.381 mm	. Shim 0,381 mm	
15	89 15 712	X	. Shim 0.508 mm	. Shim 0,508 mm	
16	89 15 720	1	. Cover	. Lock	
17	89 15 738	1	. Gasket	. Packning	
18	79 10 540	2	. Washer	. Bricka	
19	79 35 877	2	. Screw	. Skruv	
20	89 15 746	2	. Spring	. Fjäder	1)
20	89 20 795	2	. Spring	. Fjäder	2)
21	89 15 753	2	. Bearing cup, inner	. Lagerskål, inre	1)
21	89 20 787	2	. Bearing cup, inner	. Lagerskål, inre	2)
22	89 20 803	2	. Washer	. Bricka	2)
23	89 15 761	2	. Bearing cup, outer	. Lagerskål, yttre	
24	89 15 779	2	. Lock nut	. Låsmutter	1)
24	89 22 197	2	. Lock nut	. Låsmutter	3)
24	89 15 779	2	. Lock nut	. Låsmutter	4)
25	89 15 787	2	. Lock pin	. Låsstift	
26	89 15 795	2	. Tie rod	. Styrstag	1)
26	89 22 163	2	. Tie rod	. Styrstag	2)
33	89 10 390	1	. Bellows L.H. assy.	. Bälg V kpl.	1)
33	89 10 523	1	. Bellows L.H. asy.	. Bälg V kpl.	2)

1) Ch. -9972203196B. -9972600866B.
2) Ch. 9973200000l-. 9973600000l-.
3) Ch. 9973200000l -9973200577B. 9973600000l -9973600130B.
4) Ch. 9973200577B-, 9973600130B-.

99 M 69–73

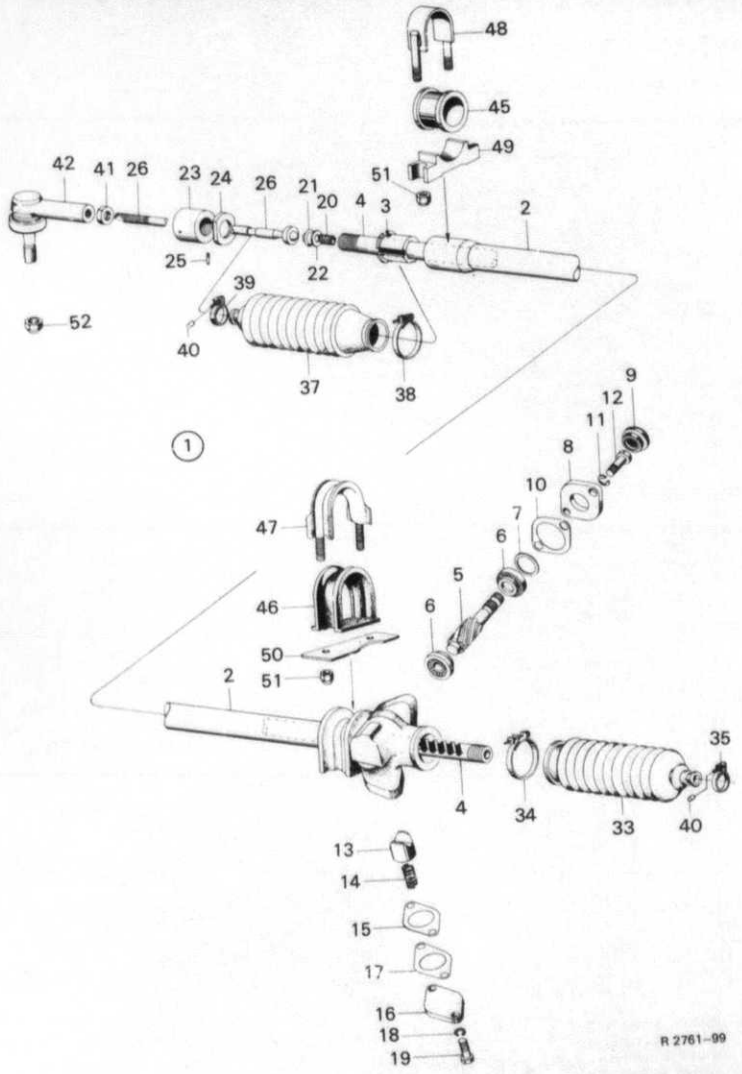
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STEERING DEVICE
Steering gear as from ch. 99.022.279
STYRINRÄTTNING
Styrväxel fr.o.m. ch. 99.022.279–

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B8

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
34	89 15 829	1	.. Clamp	.. Klamma	S
35	89 20 183	1	.. Clamp	.. Klamma	S
36	89 20 191	1	.. Cover	.. Huva	2)
37	89 10 408	1	. Bellows R.H. assy.	. Bälg H kpl.	1)
37	89 10 531	1	. Bellows R.H. assy.	. Bälg H kpl	2)
38	89 15 837	1	.. Clamp	.. Klamma	S 1) S (8915845) *
39	89 20 183	1	.. Clamp	.. Klamma	S
40	89 20 191	1	.. Cover	.. Huva	2)
41	79 04 162	2	. Lock nut	. Låsmutter	
42	89 03 197	2	. Tie rod end	. Styrstagsända	(8918021) (8903288)
46	89 12 776	1	. Rubber bushing	. Gummibussning	
46	89 14 459	1	. Rubber spacer	. Gummimellanlägg	
47	89 11 109	1	Cap	Överfall	
48	89 02 066	1	Cap	Överfall	
49	89 02 058	1	Spacing piece	Mellanlycke	
50	89 11 133	1	Washer	Bricka	
51	79 40 448	4	Nut	Mutter	
52	79 18 725	2	Nut	Mutter	

1) Ch. -9972031968, -9972600865.
2) Ch. 9973200001-, 9973600001-.

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SUSPENSION, ROUES

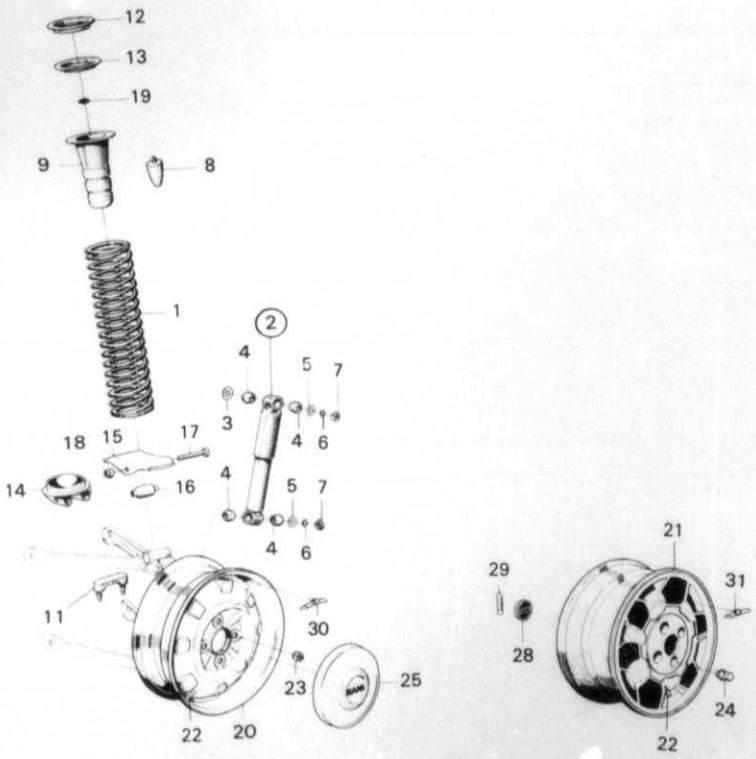
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1	89 09 004	2	Spring	Fjäder	Ch. –99.026.041.
1	89 11 760	2	Spring	Fjäder	9)
1	89 19 193	2	Spring	Fjäder	11, 14)
1	89 21 090	2	Spring	Fjäder	15, 17)
1	89 17 312	2	Spring	Fjäder	10) } 8)
1	89 19 193	2	Spring	Fjäder	11, 14)
1	89 16 140	2	Spring	Fjäder	7) } 13)
1	89 19 219	2	Spring	Fjäder	11, 14)
1	89 19 987	2	Spring	Fjäder	12, 14)
2	89 10 457	2	Kit, shock absorber assy	Sats, stödämpare kpl.	3)
2	89 94 907	2	Kit, shock absorber assy	Sats, stödämpare kpl.	Altern. to 9910457
3	71 09 341	2	. Washer	. Bricka	S
4	89 20 894	8	. Bushing	. Bussning	S
5	89 20 019	4	. Washer	. Bricka	S
6	79 15 705	4	. Washer	. Bricka	S
7	79 04 089	4	. Nut	. Mutter	S
8	89 21 462	2	Rubber buffer, upper	Gummibuffert, övre	14)
9	89 19 847	2	Rubber buffer, upper	Gummibuffert, övre	15)
11	89 09 152	2	Rubber buffer, lower	Gummibuffert, nedre	
12	89 06 869	2	Spacer	Mellanlägg	14)
13	89 01 217	2	Support spring	Stödring	14)
13	89 19 862	2	Support ring	Stödring	15)
13	89 21 108	2	Support ring	Stödring	15, 16)
14	89 06 828	2	Spring support	Fjäderstöd	6)
15	89 19 870	2	Spring support	Fjäderstöd	} 15)
16	89 31 974	2	Bushing	Bussning	
17	79 03 743	2	Screw	Skruv	
18	79 40 463	2	Nut	Mutter	
19	79 10 599	2	Washer	Bricka	
20	89 10 812	5	Wheel	Hjul	10)
20	89 18 807	5	Wheel	Hjul	11)
20	89 10 812	5	Wheel	Hjul	"X7"
21	89 18 757	5	Wheel	Hjul	EMS.
22	(60) 900 001	5	Valve	Ventil	Saab No 8907545.
23	89 09 145	16	Nut	Mutter	
24	(19) 11 973	16	Nut	Mutter	EMS. Saab No. 8919656
25	89 07 503	4	Hub cap	Hjulkapsel	14)
25	89 20 027	4	Hub cap	Hjulkapsel	15)
28	89 18 823	5	Emblem	Emblem	EMS.
29	89 20 134	5	Clip	Clip	EMS.
30	89 17 387	X	Counter weight 15 g	Balanseringsvikt 15 g	
30	89 17 395	X	Counter weight 30 g	Balanseringsvikt 30 g	
30	89 17 403	X	Counter weight 40 g	Balanseringsvikt 40 g	
30	89 17 411	X	Counter weight 60 g	Balanseringsvikt 60 g	
31	89 19 664	X	Counter weight 15 g	Balanseringsvikt 15 g	} EMS.
31	89 19 672	X	Counter weight 30 g	Balanseringsvikt 30 g	
31	89 19 680	X	Counter weight 45 g	Balanseringsvikt 45 g	
31	89 19 698	X	Counter weight 60 g	Balanseringsvikt 60 g	

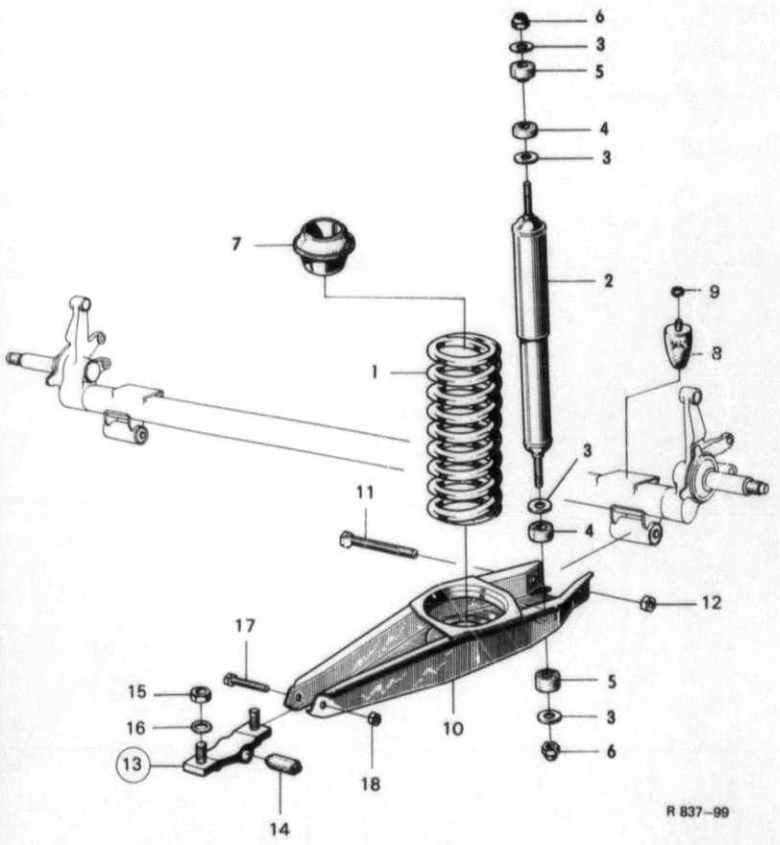
1) Sweden and exports Europe, USA. Ch. –99.060.629. –91605313.
2) Exports other countries. Ch. –99.060.629. –91605313.
6) Ch. –99.014.259.
7) Ch. 99.020.001–075.331. –91606152.
8) For cars with automatic transmission.
9) Ch. 99.026.042–075.331. –91605152.
10) Ch. –99.075.331. –91606152.
11) Ch. 99722000001–. 99726000001–.
12) Alternative, spring H.D. -type. Ch. 99722000001–. 99726000001–.
13) Only some markets.
14) Ch. –99722031968. –99726008665.
15) Ch. 99732000001–. 93736000001–.
16) CA, 4D. EA, 2D. EA, 4D.
17) All versions.

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REAR SUSPENSION

BAKRE FJÄDRING

723

B16

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 09 012	2	Spring	Fjäder	4)
1	89 16 157	2	Spring	Fjäder	3)
1	89 19 201	2	Spring	Fjäder	5)
2	89 10 465	2	Shock absorber	Stötdämpare	
2	89 94 915	2	Kit, shock absorber assy	Sats, stötdämpare kpl.	Altern. to 8910465
3	89 11 141	8	Washer	Bricka	S
4	71 83 817	4	Bushing	Bussning	S
5	73 28 396	4	Bushing	Bussning	S
6	79 04 071	4	Nut	Mutter	S
7	89 19 813	2	Spring insulator	Fjäderisolator	
8	89 21 462	2	Rubber buffer	Gummibuffert	
9	79 10 599	2	Washer	Bricka	
10	76 03 327	1	Spring link L.H.	Fjäderlänk V	
10	76 03 335	1	Spring link R.H.	Fjäderlänk H	
11	89 06 117	2	Screw	Skruv	
12	79 40 463	2	Nut	Mutter	
13	89 01 902	2	Bearing with screw assy.	Lager med skruv kpl.	
14	89 31 982	2	. Bushing	. Bussning	*
15	79 14 724	4	Nut	Mutter	
16	79 10 573	4	Washer	Bricka	
17	79 03 552	2	Screw	Skruv	
18	79 40 455	2	Nut	Mutter	

1) Sweden and exports Europe, USA. Ch. –99.060.629. –91605313.
2) Exports other countries. Ch. –99.060.629. –91605313.
3) Only some markets. Ch. 99.020.001–075.331. –91806152.
4) Ch. –99.075.331. –91606152.
5) Ch. 99722000001–. 99726000001–.

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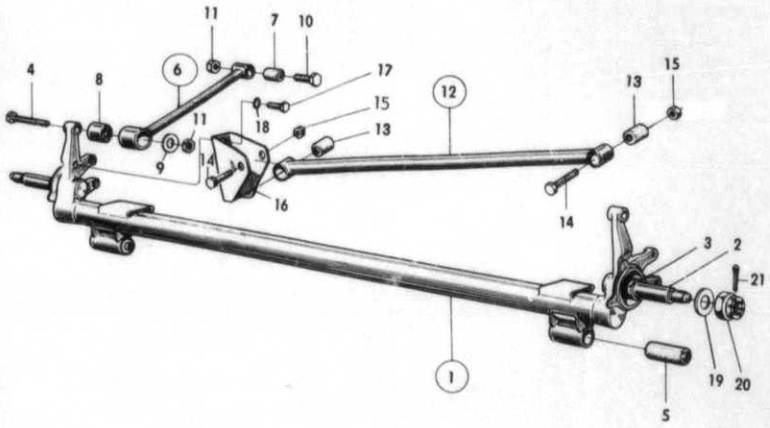
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REAR AXLE

BAKAXEL

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 06 026	1	Rear axle with stub axle assy.	Bakaxel med axeltappar kpl	
2	89 06 877	2	. Stub axle	. Axeltapp	
3	89 07 271	2	. Sleeve	. Hylsa	
4	89 07 396	2	. Pin	. Tapp	
5	89 31 974	2	. Bushing	. Bussning	*
6	89 11 653	2	Link assy.	Länk kpl.	**
7	89 32 741	2	. Bushing	. Bussning	
8	89 08 675	2	. Bushing	. Bussning	
9	89 09 632	2	Washer	Bricka	
10	79 03 529	2	Screw	Skruv	
11	79 40 455	4	Nut	Mutter	
12	89 09 269	1	Cross bar assy.	Tvärstag kpl.	*
13	89 32 014	2	. Bushing	. Bussning	
14	79 03 537	2	Screw	Skruv	
15	79 40 455	2	Nut	Mutter	
16	89 09 277	1	Bracket	Fäste	
17	79 03 313	2	Screw	Skruv	
18	79 10 565	2	Washer	Bricka	
19	89 07 263	2	Washer	Bricka	
20	89 06 679	2	Crown nut	Kronmutter	1)
20	89 20 282	2	Lock nut	Låsmutter	2)
21	79 04 550	2	Cotter pin	Saxpinne	1)

1) Ch. –99722024170. –99726006846.
2) Ch. 99722024171–. 99726006847–.

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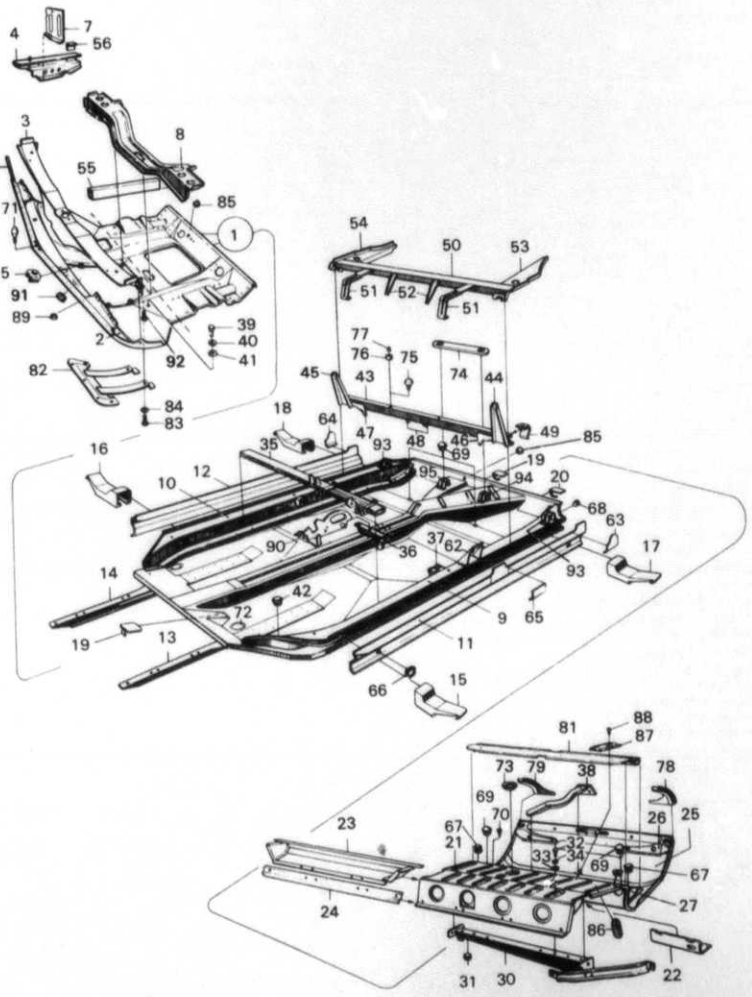
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R 3319 – 99

Oct. 1976

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	82 09 512	1	Body	Karosskrov	
	82 09 546	1	Body R.H.D.	Karosskrov R.H.D.	9)
	82 09 553	1	Body	Karosskrov	4 D
	82 09 561	1	Body R.H.D.	Karosskrov R.H.D.	4 D
1	82 00 289	1	Floor assy., front	Golv kpl., främre	3)
1	82 10 965	1	Floor assy., front	Golv kpl., främre	7)
1	82 16 038	1	Floor assy., front	Golv kpl., främre	8, 13)
1	82 28 264	1	Floor assy., front	Golv kpl., främre	14) *
2	82 08 555	1	. Front part assy., floor	. Främre del kpl., golv	3)
2	82 16 053	1	. Front part assy., floor	. Främre del kpl., golv	4,13) *
2	82 28 272	1	. Front part assy., floor	. Främre del kpl., golv	14) *
3	82 19 586	1	. . Engine member, front	. . Motorbalk, främre	4, 13)
3	82 18 497	1	. . Engine member, front	. . Motorbalk, främre	14)
4	82 18 679	1	. Bumper member L.H.	. Stötfångarbalk V	14)
4	82 18 687	1	. Bumper member R.H.	. Stötfångarbalk H	14)
5	79 35 802	9	. Caged nut	. Kargmutter	
6	82 09 975	1	. Reinforcement	. Förstärkning	
7	82 18 612	1	Shelf bracket	Hyllstöd	
8	82 09 306	1	Floor member	Golvbalk	3)
8	76 00 844	1	Floor member	Golvbalk	4) (8210825)
9	82 34 635	1	Scuff plate, inner part L.H.	Tröskel, innerdel V	*
10	82 34 643	1	Scuff plate, inner part R.H.	Tröskel, innerdel H	*
11	76 00 745	1	Scuff plate, outer part L.H.	Tröskel, ytterdel V	(8201790)
11	76 01 339	1	Scuff plate, outer part L.H.	Tröskel, ytterdel V	4 D (8242372)
12	76 00 752	1	Scuff plate, outer part R.H.	Tröskel, ytterdel H	(8201808)
12	76 01 347	1	Scuff plate, outer part R.H.	Tröskel, ytterdel H	4 D (8242380)
13	82 03 432	1	Reinforcement member L.H.	Förstärkningsbalk V	
14	82 03 440	1	Reinforcement member R.H.	Förstärkningsbalk H	
15	82 04 810	1	Jack support, front L.H.	Domkraftfäste, främre V	
16	82 04 828	1	Jack support, front R.H.	Domkraftfäste, främre H	
17	82 04 836	1	Jack support, rear L.H.	Domkraftfäste, bakre V	
18	82 04 844	1	Jack support, rear R.H.	Domkraftfäste, bakre H	
19	82 07 045	3	Suspension hook	Upphängningskrok	3)
19	82 15 246	3	Suspension hook	Upphängningskrok	14, 15)
19	82 15 246	1	Suspension hook	Upphängningskrok	16)
20	82 15 212	1	Suspension hook	Upphängningskrok	
21	82 24 743	1	Floor assy., rear	Bakre golv, kpl.	*
22	82 01 527	1	. Jack support	. Domkraftstöd	
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24	82 23 836	1	Cross member	Tvärbalk	20) *
25	82 00 933	1	Panel assy., rear	Plåt kpl., bakre	13)
25	82 18 943	1	Panel assy., rear	Plåt kpl., bakre	14)
26	82 01 584	1	. Cross member	. Tvärbalk	
27	82 04 992	1	. Support, plate luggage	. Stöd, platta bagage	
30	82 08 274	1	Transverse load member	Sidolastbalk	1)
31	71 62 308	3	Rubber plug	Gummiplugg	17)
31	71 62 308	2	Rubber plug	Gummiplugg	18)
32	79 35 588	9	Screw	Skruv	1)
33	79 16 505	5	Washer	Bricka	
34	79 10 557	9	Washer	Bricka	
35	82 02 012	1	Seat member, front	Stolbalk, främre	3)
35	82 15 667	1	Seat member, front	Stolbalk, främre	5)
35	82 11 963	1	Seat member, front	Stolbalk, främre	6)

1) Ch. –99.002.199.
3) Ch. –99.014.259
4) Ch. 99.020.001–.
5) Ch. 99.020.001–024.774.
6) Ch. 99.024.775–043.053. 90600001–90601640.
7) Ch. 99.020.001–043.053. 90600001–90601640.
8) Ch. 99.050.001–. 91600001–.
9) Only latest design. State car colour code.
13) Ch. –99.075.331. –91606152.
14) Ch. 9972200001–. 9972600001–.
15) Ch. –99722012427. –99726004811.
16) Ch. 99722012428–. 99726004812–.
17) Ch. –99722031968. –99726008665.
18) Ch. 99732000001–. 99736000001–.
19) Ch. –99732012241. –99736003803.
20) Ch. 99732012242–. 99736003804–.

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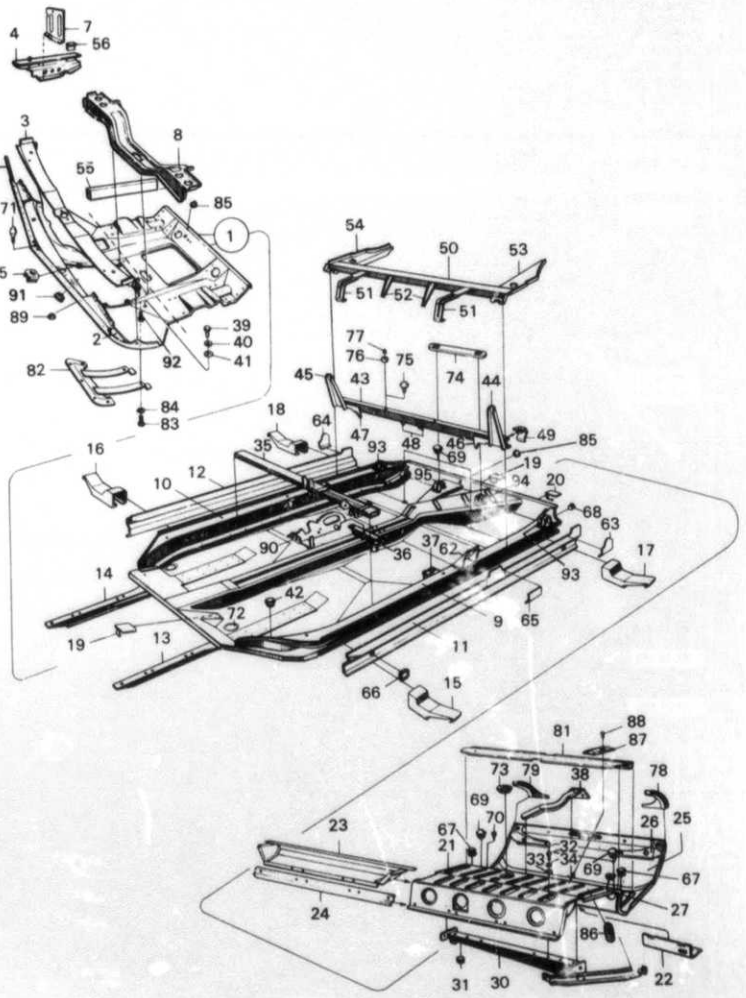
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SAAB
genuine spare parts
original reservdelar

MAIN BODY
Floor
KAROSSERISTOMME
Golv

8 1:5
C10

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
35	82 16 483	1	Seat member, front	Stolbalk, främre	8)
35	82 11 971	1	Seat member, front R.H.D.	Stolbalk, främre R.H.D.	7)
35	82 16 491	1	Seat member, front R.H.D.	Stolbalk, främre R.H.D.	8)
36	82 02 061	1	Bracket, center	Konsol, mittre	15)
36	82 21 855	1	Bracket, center	Konsol, mittre	16)
36	82 21 863	1	Bracket, center R.H.D.	Konsol, mittre R.H.D.	16)
37	82 05 338	1	Bracket, outer L.H.	Konsol, yttre V	
37	82 21 871	1	Bracket, outer L.H. R.H.D.	Konsol, yttre V R.H.D.	16)
37	82 05 346	1	Bracket, outer R.H.	Konsol, yttre H	15)
37	82 21 889	1	Bracket, outer R.H.	Konsol, yttre H	16)
37	82 05 346	1	Bracket, outer R.H. R.H.D.	Konsol, yttre H. R.H.D.	16)
38	82 09 363	1	Stay	Stag	13)
38	82 19 081	1	Stay	Stag	14)
39	79 03 313	2	Screw	Skruv	
40	79 10 565	2	Washer	Bricka	
41	79 16 513	2	Washer	Bricka	
42	82 06 096	5	Rubber plug	Gummiplugg	
43	76 00 059	1	Seat member	Sitsbalk	(8202202)
44	82 02 210	1	Support plate L.H.	Stödplåt V	
45	82 02 228	1	Support plate R.H.	Stödplåt H	
46	76 00 786	1	Attachment plate, outer L.H.	Fästplåt, yttre V	(8203010)
47	76 00 794	1	Attachment plate, outer R.H.	Fästplåt, yttre H	(8203028)
49	82 42 737	2	Reinforcement	Förstärkning	8, 10)
50	76 02 394	1	Seat member	Sitsbalk	(82 42 067
51	82 42 471	2	Support	Stöd	
52	82 42 083	2	Stay	Stag	4 D
53	82 42 091	1	Attachment plate L.H.	Anslutningsplåt V	
54	82 42 109	1	Attachment plate R.H.	Anslutningsplåt H	
55	82 19 131	1	Reinforcement L.H.	Förstärkning V	8, 13
55	82 19 149	1	Reinforcement R.H.	Förstärkning H	
56	82 18 596	1	Reinforcement L.H.	Förstärkning V	14)
56	82 18 604	1	Reinforcement R.H.	Förstärkning H	
62	82 42 539	2	Bracket, safety belt	Konsol, säkerhetsbälte	Ch. 99.034.001–, 4 D
63	82 42 398	1	Attachment plate L.H.	Anslutningsplåt V	
64	82 42 406	1	Attachment plate R.H.	Anslutningsplåt H	4 D
65	82 42 554	2	Filling plate	Fyllnadsplåt	
66	82 04 661	4	Rubber plug	Gummiplugg	
67	71 63 066	15	Rubber plug	Gummiplugg	
68	71 63 074	4	Rubber plug	Gummiplugg	
69	82 04 760	4	Rubber plug	Gummiplugg	
70	71 16 452	3	Rubber plug	Gummiplugg	
71	70 35 801	3	Rubber plug	Gummiplugg	
72	73 13 752	4	Cover	Lock	
73	82 07 326	1	Cover	Lock	
74	76 03 459	1	Cover plate	Täckplåt	(82 11 195)
75	82 09 009	2	Rubber plug	Gummiplugg	Ch. –99.031.999.
76	82 11 674	2	Rubber plug	Gummiplugg	Ch. 99.032.000–.
77	82 15 683	2	Pop rivet	Popnit	Ch. 99.032.000–.
78	76 00 620	1	Extension plate L.H.	Skarvplåt V	(8200891)
79	76 00 638	1	Extension plate R.H.	Skarvplåt H	(8200909)
81	82 07 235	1	Cross member	Tvärbalk	13)
81	82 18 752	1	Cross member	Tvärbalk	14)
82	82 10 197	1	Lid	Lucka	4, 11)
82	76 00 877	1	Lid	Lucka	12) (8216954)
83	79 35 885	9	Screw	Skruv	4, 11)

4) Ch. 99.020.001–.
7) Ch. 99.020.001–043.053. 90600001–90601640.
8) Ch. 99.050.001–. 91600001–.
10) For ev. mounting af automatic reel type safety belt.
11) Ch. –99.058.000. –91601909.
12) Ch. 99.058.001–. 91601910–.
13) Ch. –99.075.331. –91606152.
14) Ch. 99722000001–. 99726000001–.
15) Ch. –99722027714. –99726006739.
16) Ch. 99722027715–. 99726006740–.

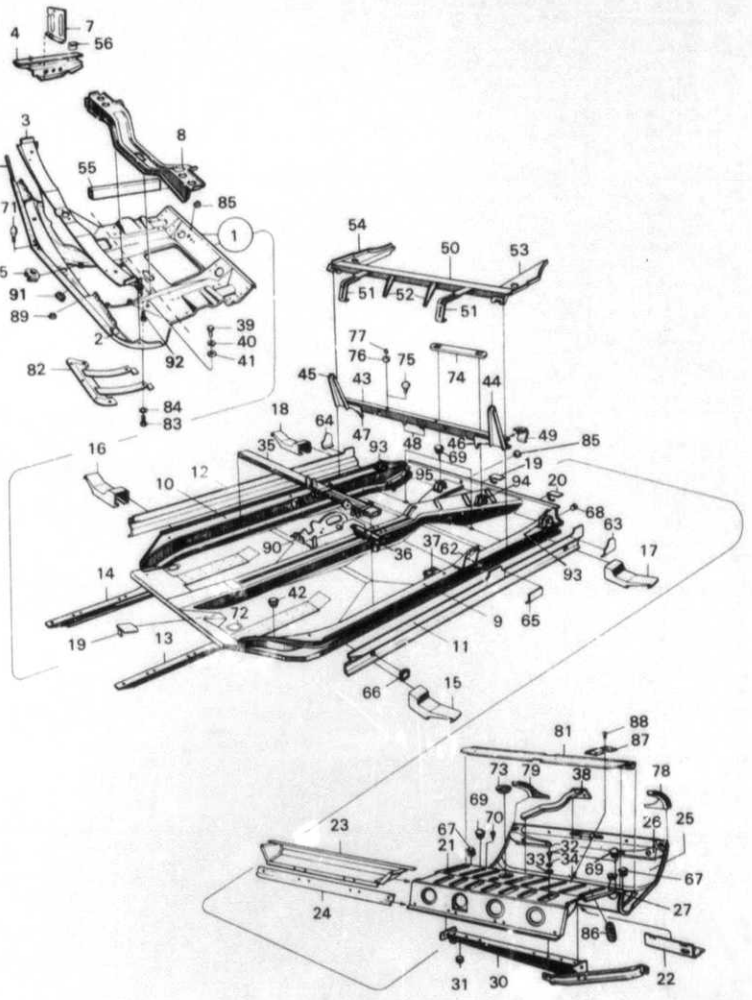
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83	79 35 885	7	Screw	Skruv	12)
84	79 10 557	9	Washer	Bricka	4, 11)
84	79 10 557	7	Washer	Bricka	12)
85	82 17 416	2	Rubber plug	Gummiplugg	
86	82 11 500	1	Rubber seal	Gummitätning	4)
87	82 11 898	1	Protective plate	Skyddsplåt	4, 13)
87	82 19 362	1	Protective plate	Skyddsplåt	14)
88	79 22 800	1	Screw	Skruv	4)
89	71 63 074	1	Rubber plug R.H.D.	Gummiplugg R.H.D.	
90	82 07 631	1	Segment, handbrake	Segment, handbroms	
91	71 55 708	1	Rubber plug	Gummiplugg	8)
92	79 03 164	2	Screw	Skruv	12)
93	82 05 452	2	Support, seat cushion	Stöd, sittdyna	
94	82 05 981	1	Support, seat cushion L.H.	Stöd, sittdyna V	
95	82 05 999	1	Support, seat cushion R.H.	Stöd, sittdyna H	

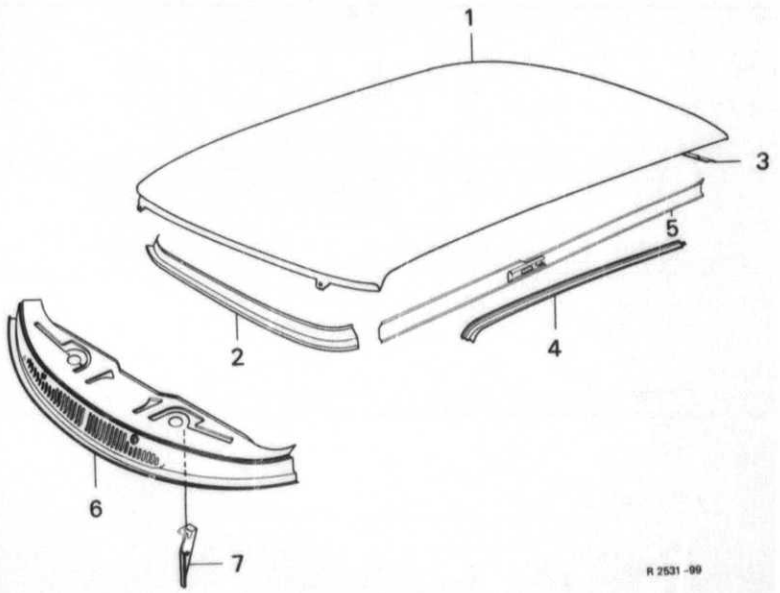
4) Ch. 99.020.001–.
8) Ch. 99.050.001–, 91600001–.
11) Ch. –99.058.000, –91601909.
12) Ch. 99.058.001–, 91601910–.
13) Ch. –99.075.331, –91606152.
14) Ch. 99722000001–, 99726000001–.
19) Ch. –99732012241.
20) Ch. 99732012242–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	76 00 760	1	Roof panel	Takplåt	(8202095)
2	76 00 885	1	Roof member, front	Takbalk, främre	(8219933)
3	82 15 261	1	Roof member, rear	Takbalk, bakre	
4	76 00 729	1	Water channel L.H.	Takränna V	(8201774)
4	76 00 737	1	Water channel R.H.	Takränna H	(8201782)
4	76 01 313	1	Water channel L.H.	Takränna V	4 D (8242232)
4	76 01 321	1	Water channel R.H.	Takränna H	(8242240)
5	82 06 732	1	Side member L.H.	Sidobalk V	3)
5	82 19 388	1	Side member L.H.	Sidobalk V	4)
5	82 09 322	1	Side member R.H.	Sidobalk H	
5	82 42 513	1	Side member L.H.	Sidobalk V	3) 4 D
5	82 43 057	1	Side member L.H.	Sidobalk V	4) 4 D
5	82 42 521	1	Side member R.H.	Sidobalk H	4 D
6	82 00 602	1	Windshield member assy	Vindrutebalk kpl.	1)
6	82 16 505	1	Windshield member assy	Vindrutebalk kpl.	2, 5)
6	82 21 228	1	Windshield member assy	Vindrutebalk kpl.	6)
6	82 15 071	1	Windshield member assy R.H.D	Vindrutebalk kpl., R.H.D	1)
6	82 21 236	1	Windhsield member assy., R.H.D	Vindrutebalk kpl., R.H.D	2)
7	82 09 280	1	. Support angle	. Stödvinkel	

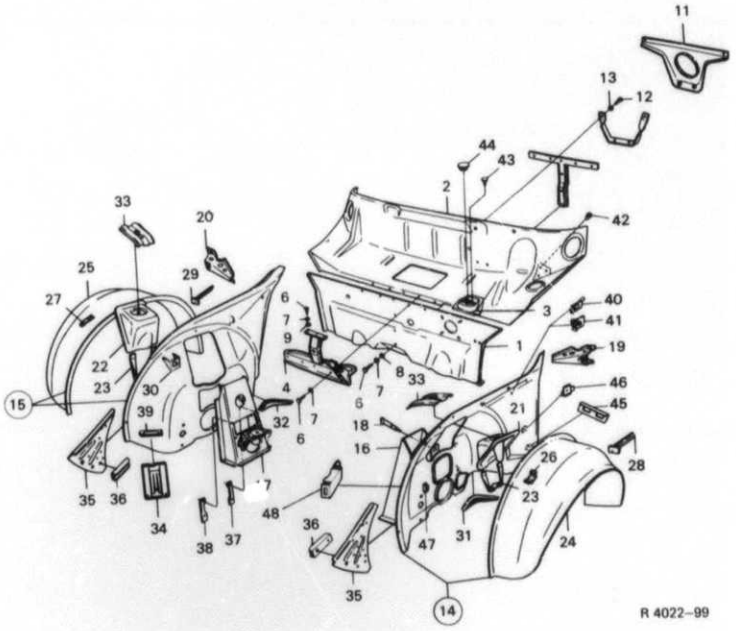
1) Ch. –99.043.053. –90601640
2) Ch. 99.050.001–. 91600001–.
3) Ch. –99.075.331. –91306152.
4) Ch. 99722000001–. 99726000001–.
5) Ch. –99722011961. –99726004590.
6) Ch. 99722011962–. 99726004591–.
9) Ch. –99722031968. –99726008665.
10) Ch. 99732000001–. 99736000001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 11 153	1	Dash panel, lower	Torpedplåt, nedre	4)
1	82 15 105	1	Dash panel, lower R.H.D.	Torpedplåt, nedre R.H.D.	
2	82 00 768	1	Dash panel assy., upper	Torpedplåt, kpl., övre	3) (8211161)
2	82 16 376	1	Dash panel assy., upper	Torpedplåt, kpl., övre	
2	82 15 113	1	Dash panel assy., upper R.H.D	Torpedplåt, kpl., övre R.H.D	5)
2	82 16 384	1	Dash panel assy., upper R.H.D	Torpedplåt, kpl., övre R.H.D	6)
3	76 00 612	1	. Bracket	. Konsol	(8200719)
4	82 09 157	1	Member, dash panel	Balk, torpedplåt	
6	79 35 885	12	Screw	Skruv	3)
7	79 10 557	12	Washer	Bricka	
8	79 16 505	3	Washer	Bricka	
9	80 29 985	3	Washer	Bricka	
11	82 09 314	1	Support, steering column tube	Stöd, ratttrör	2)
11	82 29 239	11	Support, steering column tube R.H.D	Stöd rattrör R.H.D.	
12	79 35 885	2	Screw	Skruv	1)
13	79 10 557	2	Washer	Bricka	
14	82 10 692	1	Wheel housing assy., front L.H	Hjulhus kpl., främre V	13)
15	82 10 700	1	Wheel housing assy., front R.H	Hjulhus kpl., främre H	(8216194) (8216202)
14	82 19 396	1	Wheel housing assy., front L.H	Hjulhus kpl., främre V	6, 9)
15	82 19 404	1	Wheel housing assy., front R.H	Hjulhus kpl., främre H	
14	82 21 079	1	Wheel housing assy., front L.H	Hjulhus kpl., främre V	10)
15	82 21 087	1	Wheel housing assy., front R.H	Hjulhus kpl., främre H	
16	82 10 718	1	. Bearing bracket L.H	. Lagerkonsol V	3)
17	82 00 388	1	. Bearing bracket R.H	. Lagerkonsol H	
16	82 10 718	1	. Bearing bracket L.H	. Lagerkonsol V	5)
16	82 16 152	1	. Bearing bracket L.H	. Lagerkonsol V	6)
17	76 01 057	1	. Bearing bracket R.H	. Lagerkonsol H	4) (82 10 726)
18	82 00 750	2	.. Pin	.. Tapp	
19	82 02 699	1	. Bracket L.H	. Konsol V	
20	82 02 707	1	. Bracket R.H	. Konsol H	
21	82 00 479	1	. Spring support L.H	. Fjäderstöd V	9)
22	82 00 487	1	. Spring support R.H	. Fjäderstöd H	
21	82 21 053	1	. Spring support L.H	. Fjäderstöd V	10)
22	82 21 061	1	. Spring support R.H	. Fjäderstöd H	
23	82 00 735	2	.. Stop, lower	.. Stopp, nedre	
24	76 01 073	1	. Wheel housing, outer L.H	. Hjulhus, yttre V	3) (82 00 636)
25	76 01 081	1	. Wheel housing, outer R.H	. Hjulhus, yttre H	(82 00 644)
24	76 01 073	1	. Wheel housing, outer L.H	. Hjulhus, yttre V	4) (82 15 337)
26	82 11 484	1	.. Bracket	.. Konsol	
25	82 15 345	1	. Wheel housing, outer R.H	. Hjulhus, yttre H	4)
27	82 10 924	1	.. Bracket	.. Konsol	
28	82 07 771	1	. Support L.H	. Stötta V	
29	82 07 789	1	. Support R.H	. Stötta H	
30	82 10 106	1	Bracket, side support	Konsol, sidostöd	R.H. only.
31	82 09 330	1	Protective plate L.H	Skyddsplåt V	
32	82 09 348	1	Protective plate R.H	Skyddsplåt H	
33	82 06 740	2	Reinforcement	Förstärkning	

1) Ch. –99.008.489.
2) Ch. 99.008.490–.
3) Ch. –99.014.259.
4) Ch. 99.020.001–.
5) Ch. 99.020.001–043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
9) Ch. –9972031968. –99726008665.
10) Ch. 99732000001–. 99736000001–.
13) Ch. –99.043.053. –90601640.

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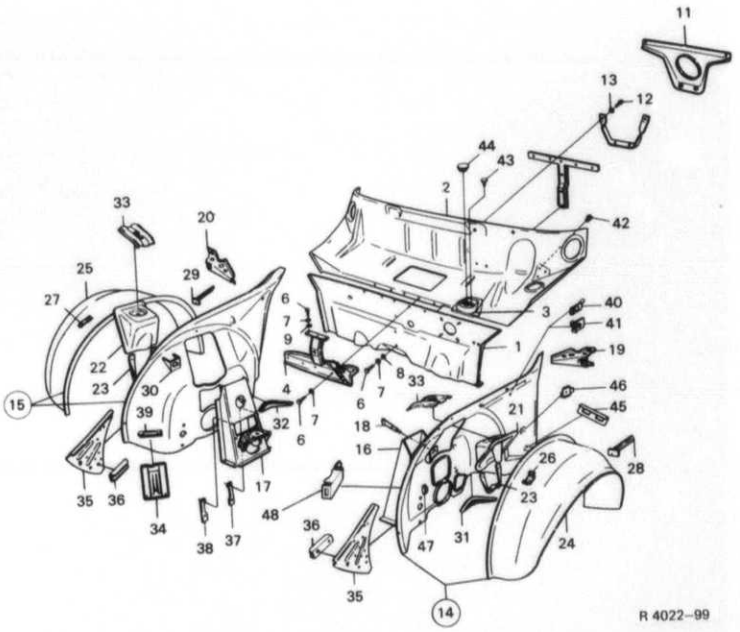
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34	76 00 802	1	Battery shelf	Batterihylla	(8203317)
35	82 03 051	2	Support plate	Stödplåt	3)
35	76 00 851	2	Support plate	Stödplåt	4, 7) (8210981)
35	82 18 513	1	Support plate L.H	Stödplåt V	8)
35	76 00 976	1	Support plate R.H	Stödplåt H	(82 18 521)
36	82 18 547	2	Reinforcement	Förstärkning	8)
37	82 00 412	2	Nut washer, rear	Mutterbricka, bakre	
38	82 00 438	2	Nut washer, front	Mutterbricka, främre	
39	82 06 500	1	Support plate	Stödplåt	
40	82 08 894	1	Grommet, hood control	Genomföring, huvreglage	3)
41	82 11 377	1	Grommet, hood control	Genomföring, huvreglage	4)
42	71 63 074	1	Rubber plug	Gummiplugg	
43	84 34 078	2	Sleeve	Hylsa	A.
44	82 04 760	1	Rubber plug	Gummiplugg	
45	82 10 015	1	Bracket, foot rest, lower	Hållare, fotstöd, nedre	9)
45	82 17 176	1	Bracket, foot rest, lower	Hållare, fotstöd, nedre	10, 11)
45	76 00 983	1	Bracket, foot rest, lower	Hållare, fotstöd, nedre	12) (8221988)
46	82 10 023	1	Bracket, foot rest, upper	Hållare, fotstöd, övre	
47	76 00 018	2	Lock plate, brake hose	Låsplåt, bromsslang	(7347289)
48	88 16 720	1	Bracket, ignition coil	Hållare, tändspole	

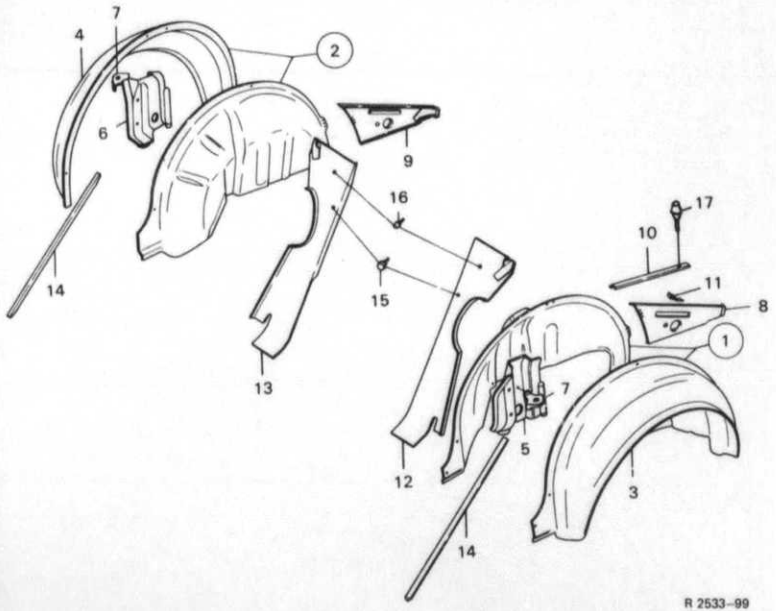
3) Ch. –99.014.259.
4) Ch. 99.020.001–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722000001–. 99726000001–.
9) Ch. –99722008282. –99726001868.
10) Ch. 99722008283–. 99726001870–.
11) Ch. –99722031968. –99726008665.
12) Ch. 99732000001–. 99736000001–.

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1	82 01 816	1	Wheel housing assy., rear L.H	Hjulhus kpl., bakre V	
2	82 01 824	1	Wheel housing assy., rear R.H	Hjulhus kpl., bakre H	
3	76 00 927	1	. Wheel housing plate, outer L.H.	. Hjulhusplåt, yttre V	(82 01 998) *
4	76 00 935	1	. Wheel housing plate, outer R.H.	. Hjulhusplåt, yttre H	(82 02 004) *
5	82 04 851	1	. Spring bracket L.H.	. Fjäderkonsol V	
6	82 04 869	1	. Spring bracket R.H	. Fjäderkonsol H	
7	82 02 848	2	. . Shock absorber bracket	. Stötdämparfäste	
8	82 07 219	1	Reinforcement plate L.H	Förstärkningsplåt V	1)
9	82 07 227	1	Reinforcement plate R.H	Förstärkningsplåt H	1)
8	82 18 711	1	Reinforcement plate L.H.	Förstärkningsplåt V	2)
9	82 18 729	1	Reinforcement plate R.H	Förstärkningsplåt H	2)
10	82 05 429	1	Support plate	Stödplåt	1) L.H. only.
10	82 19 057	1	Support plate L.H	Stödplåt V	2)
10	82 19 065	1	Support plate R.H	Stödplåt H	2)
11	82 06 245	1	Retainer	Hållare	L.H. only.
12	82 07 078	1	Support plate L.H	Stödplåt V	
13	76 01 107	1	Support plate R.H	Stödplåt H	(82 07 086) *
12	82 42 570	1	Support plate L.H	Stödplåt V	4 D
13	82 42 588	1	Support pla te R.H	Stödplåt H	4 D
14	82 07 995	2	Stay	Stag	1)
14	82 18 661	1	Stay	Stag	2)
15	82 06 203	2	Rubber plug	Gummiplugg	
16	82 17 135	2	Rubber plug	Gummiplugg	
17	70 35 801	2	Rubber plug	Gummiplugg	

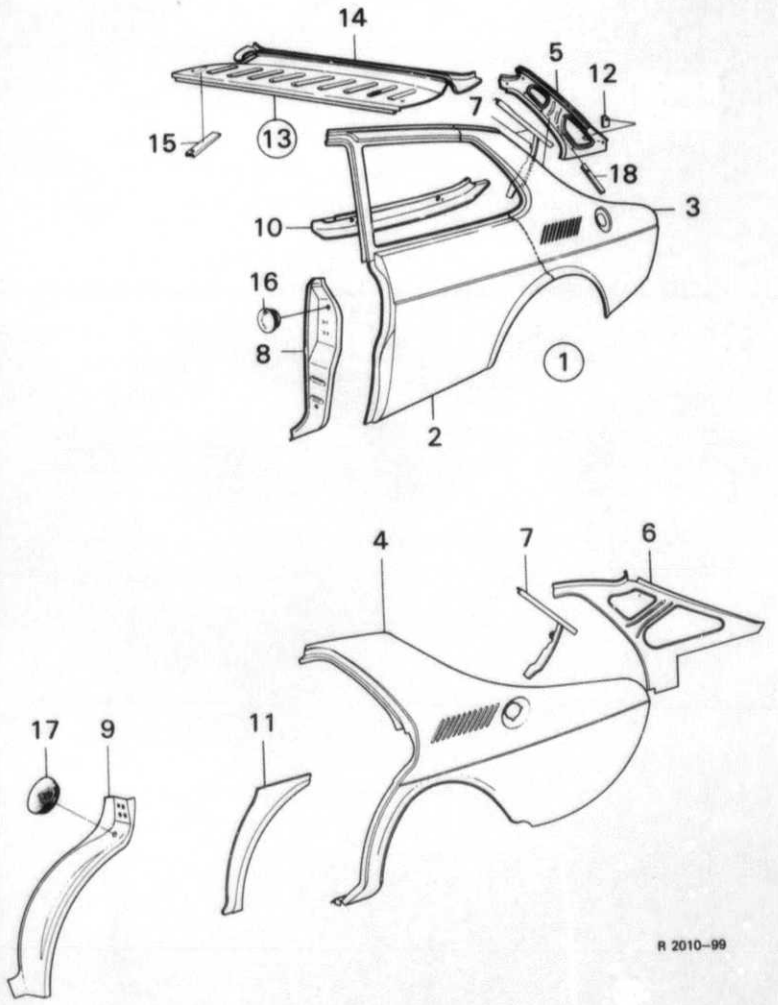
1) Ch. -99.075.331. -91606152.
2) Ch. 99722000001-. 99726000001-.

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SAAB

genuine spare part
original reservdelar

MAIN BODY
Valances
KAROSSERISTOMME
Sidoplåtar

85:3
C22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 01 535	1	Valance assy., outer L.H	Sidoplåt kpl., yttre V	1)
1	82 39 675	1	Valance assy., outer L.H	Sidoplåt kpl., yttre V	2)
1	82 01 543	1	Valance assy., outer R.H	Sidoplåt kpl., yttre H	
2	82 08 597	1	. Valance part, front L.H	. Främre del, sidoplåt V	
2	82 08 605	1	. Valance part, front R.H	. Främre del, sidoplåt H	
3	82 08 613	1	. Valance part, rear L.H	. Bakre del, sidoplåt V	1)
3	82 11 096	1	. Valance part, rear L.H	. Bakre del, sidoplåt V	2)
3	82 08 621	1	. Valance part, rear R.H	. Bakre del, sidoplåt H	
4	76 01 297	1	Valance, outer L.H	Sidoplåt, yttre V	4 D (8242117)
4	76 01 305	1	Valance, outer R.H	Sidoplåt, yttre H	(8242125)
5	76 00 992	1	Valance, inner L.H	Sidoplåt, inre V	(82 01 717)
5	82 01 725	1	Valance, inner R.H	Sidoplåt, inre H	
6	82 42 299	1	Valance, inner L.H	Sidoplåt, inre V	4 D
6	82 42 307	1	Valance, inner R.H	Sidoplåt, inre H	
7	82 06 799	1	Reinforcement L.H	Förstärkning V	5)
7	82 06 807	1	Reinforcement R.H	Förstärkning H	
8	76 00 828	1	Plate, rear pillar L.H	Plåt, bakre stolpe V	(8210148)
8	76 00 836	1	Plate, rear pillar R.H	Plåt, bakre stolpe H	(8210155)
9	76 01 370	1	Plate, rear pillar L.H	Plåt, bakre stolpe V	4 D (8242497)
9	76 01 388	1	Plate, rear pillar R.H	Plåt, bakre stolpe H	(8242505)
10	76 00 687	1	Side member, lower L.H	Sidobalk, nedre V	(8201675)
10	76 00 695	1	Side member, lower R.H	Sidobalk, nedre H	(8201683)
11	76 01 354	1	Attachment plate L.H	Anslutningsplåt V	4 D (8242414)
11	76 01 362	1	Attachment plate R.H	Anslutningsplåt H	(8242422)
12	82 01 733	2	Washer	Bricka	
13	82 00 180	1	Cross member assy.	Tvärbalk kpl.	
14	82 02 160	1	. Water channel	. Vattenränna	
15	82 06 062	2	. Bracket, safety belt	. Fäste, säkerhetsbälte	
16	70 38 342	4	Rubber plug	Gummiplugg	
17	82 41 325	2	Rubber plug	Gummiplugg	4 D
18	82 16 913	2	Plate nut	Brickmutter	4)

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
4) Ch. 99.050.001–, 91600001–.
5) Ch. –99722001630.

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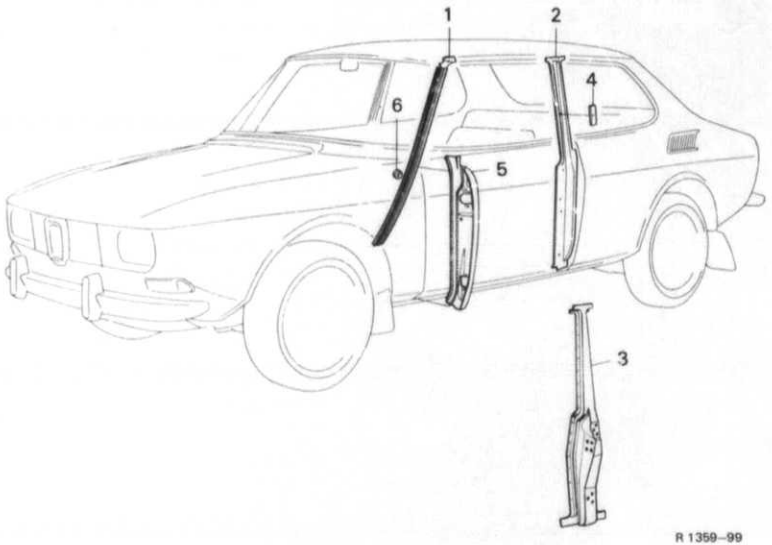
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1	82 00 297	1	Pillar, front L.H.	Stolpe, främre V		
1	82 00 305	1	Pillar, front R.H.	Stolpe, främre H		
2	76 00 703	1	Pillar, rear L.H.	Stolpe, bakre V	(8201758)	*
2	76 00 711	1	Pillar, rear R.H.	Stolpe, bakre H	(8201766)	*
3	76 01 271	1	Pillar L.H.	Stolpe V	4 D (8240574)	*
3	76 01 289	1	Pillar R.H.	Stolpe H	(8240582)	*
4	82 01 691	2	Nut	Mutter		
5	76 00 646	1	Plate, front pillar L.H.	Plåt, främre stolpe V	(8200974)	*
5	76 00 653	1	Plate, front pillar R.H.	Plåt, främre stolpe H	(8200982)	*
6	82 11 336	1	Rubber plug	Gummiplugg	1)	

1) Ch. 99.020.001–

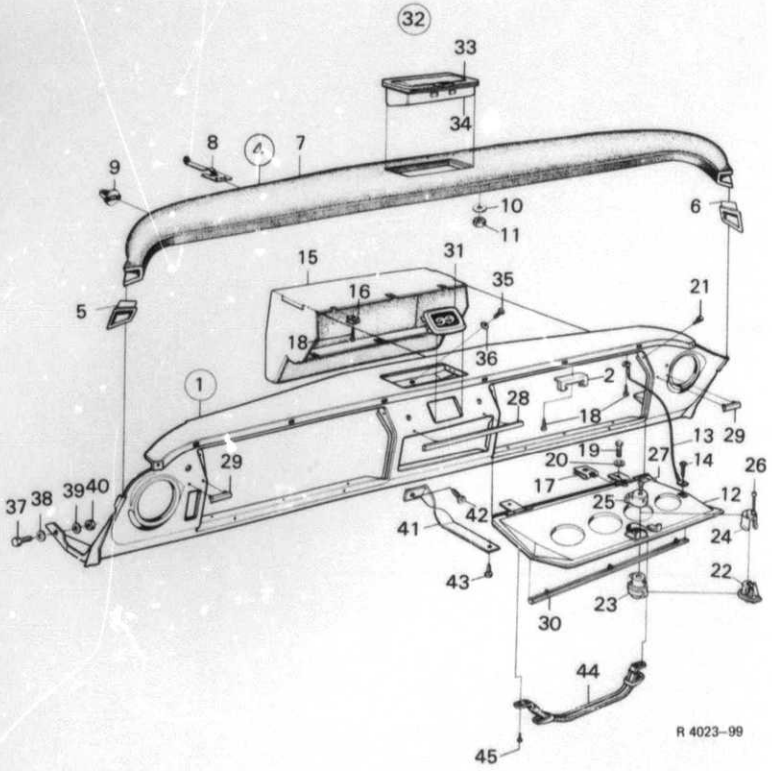
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Febr 1979

SAAB

genuine spare parts
original reservdelar

INSTRUMENT PANEL
Instrument panel, up to and incl. model 1970
INSTRUMENTPANEL
Instrumentpanel, t.o.m. model 1970

8 7:3

D2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 19 491	1	Panel sheet assy.	Panelplåt kpl.	
1	84 20 754	1	Panel sheet assy R.H.D.	Panelplåt kpl. R.H.D.	
2	84 19 699	1	. Lock sheet	. Låsbleck	
4	84 01 549	1	Upholstery assy.	Stötskydd kpl.	
5	84 01 598	1	. Stiffener sleeve L.H.	. Förstyvningshylsa V	
6	84 01 614	1	. Stiffener sleeve R.H.	. Förstyvningshylsa H	
7	84 40 851	1	Upholstery	Stötskydd	4 D
8	84 01 796	6	Clip	Clip	
9	84 03 289	6	Clip	Clip	
10	79 15 564	4	Washer	Bricka	4 D
11	79 14 690	4	Nut	Mutter	
12	84 01 606	1	Glove compartment lid	Handskfacklucka	2)
12	84 19 509	1	Glove compartment lid	Handskfacklucka	3)
13	84 35 059	1	Lid stop	Luckstopp	
14	79 22 206	1	Screw	Skruv	2)
14	79 22 636	1	Screw	Skruv	3)
15	84 00 640	1	Glove compartment	Handskfack	Ch. –99.006.222.
15	84 09 195	1	Glove compartment	Handskfack	Ch. 99.006.223–.
16	79 67 251	3	Spring nut	Fjädermutter	
17	84 14 872	3	Spring nut	Fjädermutter	
18	79 22 222	3	Screw	Skruv	
19	84 09 252	3	Screw	Skruv	
20	79 15 655	6	Washer	Bricka	
21	84 09 070	4	Rubber buffer	Gummikuts	
22	78 24 238	1	Glove compartment lock	Handskfacklås	2) Without key.
23	84 19 517	1	Glove compartment lock	Handskfacklås	3) Without key.
24	71 61 060	1	Casing	Kåpa	2)
25	84 35 125	1	Casing	Kåpa	3)
26	71 61 078	2	Screw	Skruv	2)
27	84 19 640	1	Screw	Skruv	3)
28	84 01 697	1	Moulding, middle	Dekorlist, mittre	
29	84 01 705	2	Moulding, outer	Dekorlist, yttre	
30	84 01 713	1	Moulding, lid	Dekorlist, lucka	
31	84 01 838	1	Emblem	Emblem	
32	84 01 556	1	Ashtray assy.	Askkopp kpl.	
33	84 01 846	1	. Lid	. Lock	
34	84 01 903	1	. Box	. Låda	
35	79 34 763	1	Screw	Skruv	
36	79 15 564	1	Washer	Bricka	
37	79 35 901	2	Screw	Skruv	2)
37	79 03 164	1	Screw	Skruv	3)
38	80 29 985	2	Washer	Bricka	
39	79 10 565	2	Washer	Bricka	
40	79 14 716	2	Nut	Mutter	
41	84 14 682	1	Support	Stöd	
42	79 22 974	1	Screw	Skruv	
43	79 46 734	1	Screw	Skruv	
44	84 09 138	1	Curve handle	Kurvhandtag	
45	79 34 433	4	Screw	Skruv	

2) Ch. –99.014.259.
3) Ch. 99.020.001–.

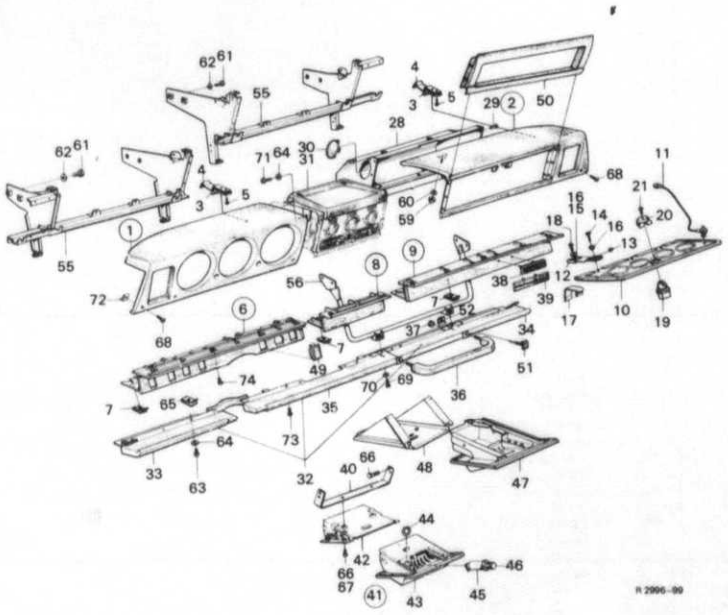
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1	84 22 271	1	Upholstery, instrument side	Stötskydd, instrumentsida	5)
1	84 22 289	1	Upholstery, instrument side R.H.D.	Stötskydd, instrumentsida R.H.D.	7)
1	84 35 794	1	Upholstery assy., instrument side	Stötskydd, kpl., instrumentsida	6)
1	84 35 802	1	Upholstery assy., instrument side R.H.D.	Stötskydd, kpl., instrumentsida R.H.D.	8)
3	84 35 752	2	. Hook	. Hake	6)
4	84 35 745	2	. Spring	. Fjäder	6)
5	79 61 943	4	. Screw	. Skruv	6)
2	84 25 878	1	Upholstery, glove compartment lock side	Stötskydd, handskfacksida	5)
2	84 25 886	1	Upholstery, glove compartment lock side R.H.D.	Stötskydd, handskfacksida R.H.D.	Ch. –99722011966.
2	84 35 869	1	Upholstery assy., glove compartment lock side	Stötskydd kpl., handskfacksida	6)
2	84 35 851	1	Upholstery assy., glove compartment lock side R.H.D.	Stötskydd kpl., handskfacksida R.H.D.	Ch. 99722011967–.
3	84 35 752	2	. Hook	. Hake	6)
4	84 35 745	2	. Spring	. Fjäder	6)
5	79 61 949	4	. Screw	. Skruv	6)
6	85 10 497	1	Switch panel assy., L.H.	Strömställarpanel kpl., V	16)
6	85 20 272	1	Switch panel assy., L.H.	Strömställarpanel kpl., V	17)
6	85 15 769	1	Switch panel assy., L.H.	Strömställarpanel kpl., V	"X7"
6	85 09 655	1	Switch panel assy., L.H. R.H.D.	Strömställarpanel kpl., V.R.H.D.	
7	84 26 264	3	. Clip	. Clip	
8	85 09 671	1	Switch panel assy., center	Strömställarpanel kpl., mittre	
8	85 15 777	1	Switch panel assy., center	Strömställarpanel kpl., mittre	"X7"
7	84 26 264	2	. Clip	. Clip	
9	85 09 648	1	Switch panel assy., R.H.	Strömställarpanel kpl., H	9)
9	85 20 298	1	Switch panel assy., R.H.	Strömställarpanel kpl., H	11)
9	85 15 785	1	Switch panel assy., R.H.	Strömställarpanel kpl., H	"X7"
9	85 09 663	1	Switch panel assy., R.H. R.H.D.	Strömställarpanel kpl., H.R.H.D.	7)
9	85 12 857	1	Switch panel assy., R.H. R.H.D.	Strömställarpanel kpl., H.R.H.D.	8)
9	85 15 676	1	Switch panel assy., R.H. R.H.D.	Strömställarpanel kpl., H.R.H.D.	17)
7	84 26 264	2	. Clip	. Clip	
10	84 35 117	1	Glove compartment lid assy.	Handskfacklucka kpl.	
11	84 35 059	1	. Lid stop	. Luckstopp	
12	84 22 552	3	Hinge	Gångjärn	
13	79 40 406	4	Nut	Mutter	14)
14	79 65 601	3	Screw	Skruv	15)
15	84 13 429	3	Washer	Bricka	14)
16	84 13 429	6	Washer	Bricka	15)
17	84 27 742	1	Clip	Clip	15)
18	84 08 882	3	Screw	Skruv	
19	84 22 578	1	Glove compartment lock	Handskfacklås	Without key.
20	84 35 125	1	Casing	Kåpa	
21	84 19 640	1	Screw	Skruv	
28	84 22 404	1	Glove compartment	Handskfack	
28	84 27 999	1	Glove compartment R.H.D.	Handskfack R.H.D.	
29	79 61 634	4	Pop rivet	Popnit	Ch. –99722001519.
29	79 61 691	4	Pop rivet	Popnit	Ch. 99722001520–.

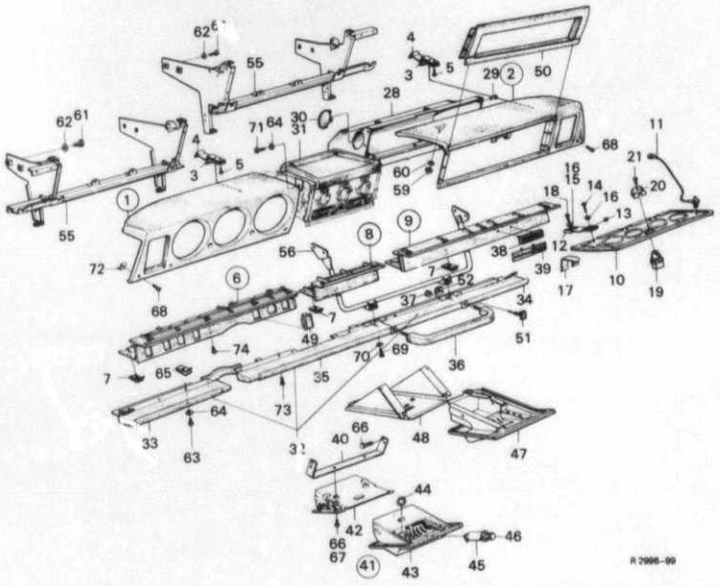
5) Ch. –99722011961. –99726004590.
6) Ch. 99722011962–. 99726004591–.
7) Ch. –99722010992.
8) Ch. 99722010993–99722031968.
9) Ch. –99722009572. –99726003749.
11) Ch. 99722009573–. 99726003750–.
14) Ch. –99722016867. –99726005463.
15) Ch. 99722016868–. 99726005464–.
16) Ch. –99722031968. –99726008665.
17) Ch. 9973200001–. 9973600001–.

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INSTRUMENT PANEL
Instrument panel, as from model 1971
INSTRUMENTPANEL
Instrumentpanel, fr.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
30	84 26 116	1	Cover	Lock	
31	84 22 990	1	Keeping box	Förvaringsfack	
31	84 29 300	1	Keeping box R.H.D.	Förvaringsfack R.H.D.	
32	84 26 942	1	Knee shelter R.H.D.	Knäskydd R.H.D.	
33	84 34 250	1	Knee shelter L.H.	Knäskydd V	
34	84 34 243	1	Knee shelter R.H.	Knäskydd H	
35	84 34 235	1	Knee shelter, center part	Knäskydd, mittdel	
36	84 53 177	1	Curve handle	Kurvhandtag	
37	84 36 363	2	Nut	Mutter	9)
37	79 14 708	2	Nut	Mutter	11, 22)
37	80 74 106	2	Nut	Mutter	23)
38	84 26 785	1	Emblem "SAAB 99"	Emblem "SAAB 99"	
39	84 32 551	1	Emblem "electronic special"	Emblem "electronic special"	EMS.
40	84 29 110	1	Mounting plate, ashtray	Fästplåt, askkopp	
41	84 25 738	1	Ashtray with cigarette lighter assy.	Askkopp med cigarettändare kpl.	9, 10, 13)
42	84 22 586	1	. Box	. Askkoppshus	9, 10, 13)
43	84 22 602	1	. Ashtray with cigarette lighter	. Askkopp med cigarettändare	9, 10, 13)
44	84 29 268	1	. Clip	. Clip	9)
45	84 28 732	1	. Cigarette lighter assy.	. Cigarettändare kpl.	9, 10, 13)
46	84 28 773	1	.. Pop-out unit	.. Rörlig tändarenhet	9, 10, 13)
47	84 54 639	1	Ashtray	Askkopp	11, 12)
48	84 34 326	1	Housing, ashtray	Hus, askkopp	11, 12)
49	85 13 996	1	Cover plate	Täckbricka	22)
49	85 13 996	3	Cover plate	Täckbricka	"X7"
50	84 36 917	1	Frame, glove compartment	Ram, handskfack	21)
51	84 37 394	2	Cover plate, curve handle	Täckbricka, kurvhandtag	21)
52	79 19 509	2	Clip, cover plate	Clip, täckbricka	21)
55	84 25 712	1	Support L.H.	Panelstöd V	
55	84 25 720	1	Support R.H.	Panelstöd H	
55	84 27 973	1	Support L.H. R.H.D.	Panelstöd V.R.H.D.	
55	84 27 981	1	Support R.H. R.H.D.	Panelstöd H.R.H.D.	
56	84 29 102	1	Stay	Stag	18)
56	82 19 966	1	Stay	Stag	19)
56	84 29 094	1	Stay R.H.D.	Stag R.H.D.	
59	79 10 474	4	Nut	Mutter	Ch. 99722011961. –99722011966, R.H.D.
60	79 16 489	4	Washer	Bricka	
61	79 03 156	8	Screw	Skruv	
62	79 15 572	8	Washer	Bricka	
63	79 22 735	7	Screw	Skruv	9)
63	79 22 727	8	Screw	Skruv	11)
64	80 73 090	9	Washer	Bricka	
65	84 26 264	6	Clip	Clip	11)
66	79 22 206	6	Screw	Skruv	9, 10)
66	79 22 206	4	Screw	Skruv	11, 12)
67	79 67 748	2	Screw	Skruv	11, 12)
68	84 27 841	6	Screw	Skruv	
69	79 34 771	2	Screw	Skruv	9)
70	79 15 564	2	Washer	Bricka	9)

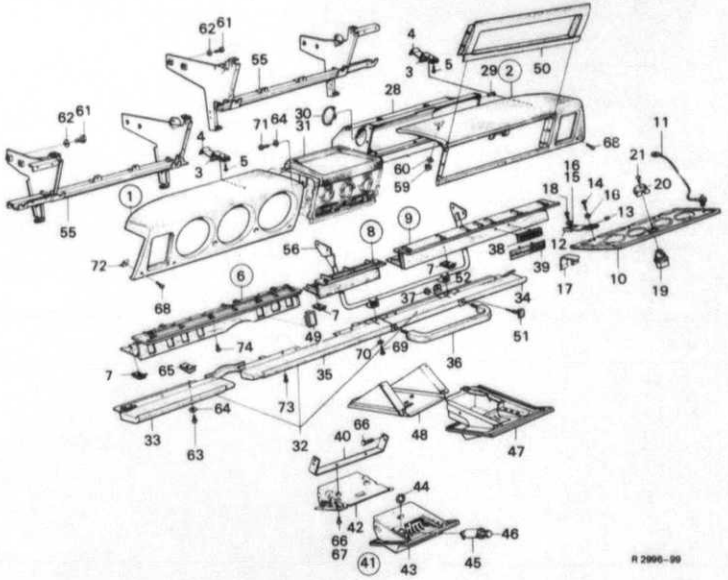
1) Ch. –99.073.331. –9160612.
2) Ch. 99722000001–. 99726000001–.
9) Ch. –99722009572. –99726003749.
10) Ch. –99722010992, R.H.D.
11) Ch. 99722009573–. 99726003750–.
12) Ch. 99722010993–, R.H.D.
13) Cigarette lighter as from ch. No. above, see group 3.
18) Ch. –99722009600. –99726003749.
19) Ch. 99722009601–. 99726003750–.
21) "X7", not USA
22) Ch. –99732036384. –99736007302.
23) Ch. 99732036385–. 99736007303–.

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genuine spare parts
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INSTRUMENT PANEL

Instrument panel, as from model 1971

INSTRUMENTPANEL

Instrumentpanel, fr.o.m. modell 1971

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
71	79 22 354	2	Screw	Skruv	
72	86 02 658	4	Clip	Clip	
73	79 34 458	4	Screw	Skruv	9)
73	79 22 354	4	Screw	Skruv	11)
74	79 61 949	12	Screw	Skruv	

9) Ch. –99722009572. –99726003749.
11) Ch. 99722009573–. 99726003750–.

99 M 69–73

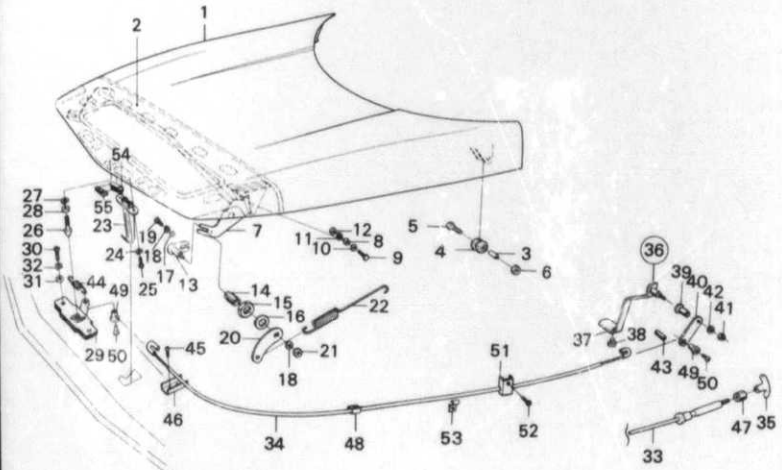
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1	82 21 129	1	Hood assy.	Motorhuv kpl.	
2	76 02 493	1	. Cross member, front	. Spant, främre	(82 02 301)
3	82 03 374	2	Spacer tube	Distansrör	
4	82 02 491	2	Roll	Rulle	
5	79 54 993	2	Screw	Skruv	
6	79 40 422	2	Nut	Mutter	
7	82 19 461	1	Hinge	Gångjärn	
8	82 03 267	2	Spacer tube	Distansrör	
9	79 03 172	2	Screw	Skruv	
10	80 29 985	2	Washer	Bricka	
11	79 10 557	2	Washer	Bricka	
12	79 14 708	2	Nut	Mutter	
13	82 18 265	2	Driver	Medbringare	
14	82 19 248	2	Bushing	Bussning	
15	82 34 825	2	Nut	Mutter	
16	72 16 864	2	Washer	Bricka	
17	80 29 985	2	Washer	Bricka	
18	79 10 557	4	Washer	Bricka	
19	79 03 164	2	Screw	Skruv	
20	82 02 368	2	Arm	Arm	
21	79 14 708	2	Nut	Mutter	
22	82 01 709	2	Spring	Fjäder	1)
22	82 10 916	2	Spring	Fjäder	2, 5)
22	82 18 430	2	Spring	Fjäder	6)
23	82 03 499	1	Hook	Hake	
24	79 10 532	2	Washer	Bricka	
25	79 34 441	2	Screw	Skruv	
26	82 03 218	1	Locking pin	Låstapp	
27	79 10 557	1	Washer	Bricka	
28	79 14 708	1	Nut	Mutter	
29	84 10 920	1	Hood lock	Huvlås	
30	79 03 016	2	Screw	Skruv	
31	71 19 845	2	Washer	Bricka	
32	79 10 540	2	Washer	Bricka	
33	84 10 938	1	Control cable	Reglagewire	1)
34	82 21 905	1	Control cable	Reglagewire	
35	71 75 904	1	Handle	Handtag	1)
36	82 11 401	1	Control arm assy.	Reglagearm kpl	3)
36	82 16 855	1	Control arm assy.	Reglagearm kpl.	4)
37	82 11 393	1	. Handle	. Handtag	3)
37	82 16 871	1	. Handle	. Handtag	4)
38	80 59 206	1	. Screw	. Skruv	4) (79 34 276)
39	82 11 518	1	Bushing	Bussning	
40	82 11 427	1	Arm	Arm	2)
41	79 14 690	1	Nut	Mutter	
42	79 10 540	1	Washer	Bricka	
43	82 15 378	1	Rubber ring	Gummiring	
44	71 23 193	1	Spring	Fjäder	
45	79 22 909	2	Screw	Skruv	

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. –90501640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.

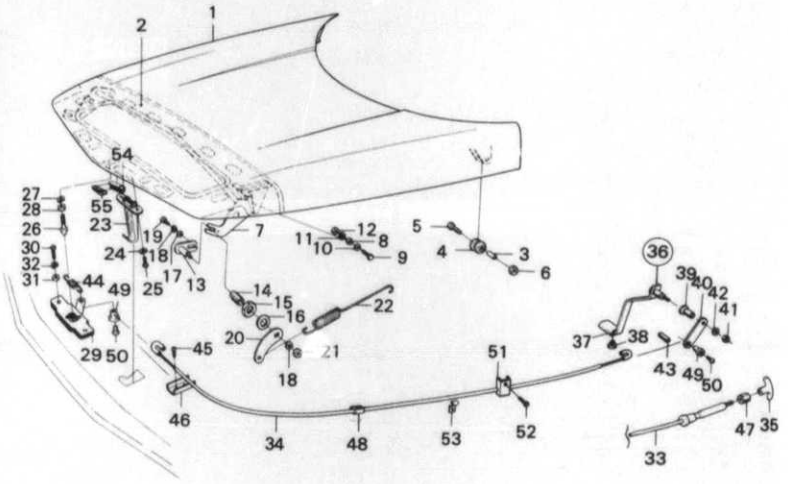
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HOOD, FRONT, FENDERS
Hood, hood hinges and hood lock
MOTORHUV, FRONT, SKÄRMAR
Motorhuv, huvgångjärn och huvlås

8 8:5

D12

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
46	84 10 953	1	Clamp	Överfall	
47	84 10 946	1	Nut	Mutter	1)
48	79 33 443	1	Clip	Clip	Ch. –99.043.053. –90601640.
49	73 02 359	1	Bushing	Bussning	7)
50	79 34 433	1	Screw	Skruv	7)
51	82 11 468	1	Retainer	Hållare	2)
52	79 22 891	1	Screw	Skruv	2)
53	86 00 256	1	Clip	Clip	4, 7)
54	82 25 500	1	Rubber buffer	Gummibuffert	"X7".
55	82 25 435	1	Clip	Clip	

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
4) Ch. 99.050.001–, 91600001–.
7) Ch. –99722030786. –99736000239.

99 M 69–73

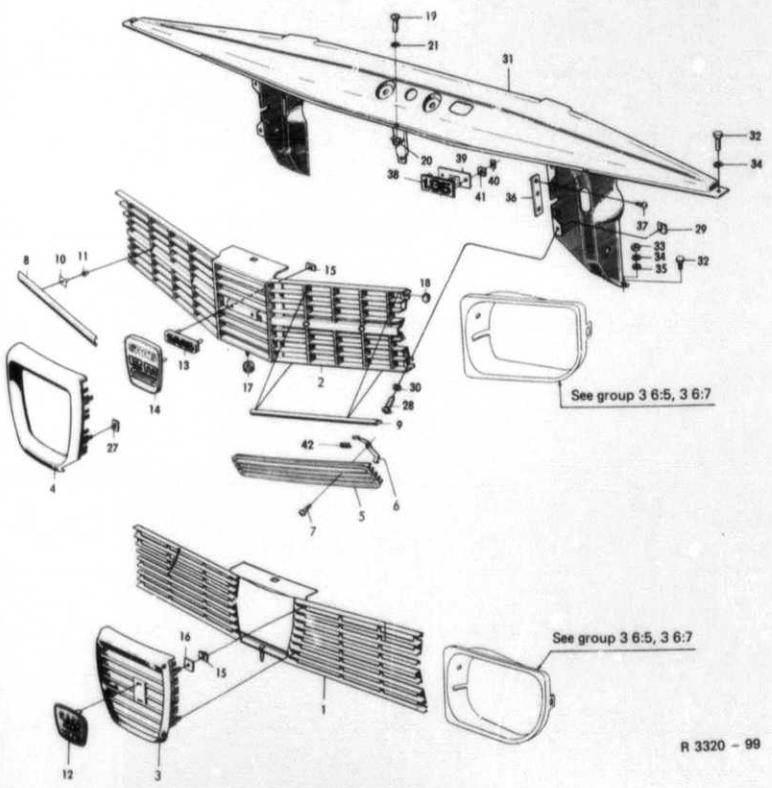
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1	82 16 236	1	Grille plate	Grillplåt	10)
2	82 22 671	1	Grille plate	Grillplåt	11)
3	86 01 056	1	Grille, middle	Grill, mittre	10)
4	82 23 752	1	Grille frame	Grillarm	11)
5	82 16 079	1	Grille, lower L.H.	Grill, nedre V	7, 8)
5	82 16 087	1	Grille, lower R.H.	Grill, nedre H	7, 8)
5	82 22 739	1	Grille, lower L.H.	Grill, nedre V	11) USA.
5	82 22 747	1	Grille, lower R.H.	Grill, nedre H	11) USA.
6	82 16 111	4	Yoke	Bygel	7, 8)
6	82 16 111	4	Yoke	Bygel	11) USA.
7	84 10 961	4	Screw	Skruv	7, 8)
7	84 10 961	4	Screw	Skruv	11) USA.
8	82 18 778	1	Moulding L.H.	Dekorlist V	10) EMS.
8	82 18 786	1	Moulding R.H.	Dekorlist H	10) EMS.
8	82 18 778	1	Moulding L.H.	Dekorlist V	11)
8	82 18 786	1	Moulding R.H.	Dekorlist H	11)
9	82 22 705	4	Moulding	Dekorlist	11) EMS
10	73 73 251	4	Clip	Clip	10) EMS
10	73 73 251	4	Clip	Clip	11)
11	73 73 269	4	Bushing	Bussning	10) EMS.
11	73 73 269	4	Bushing	Bussning	11)
12	82 15 865	1	Emblem	Emblem	10)
13	82 21 699	1	Emblem	Emblem	11)
14	82 22 689	1	Emblem	Emblem	EMS
15	79 19 509	2	Clip	Clip	4)
16	71 10 851	2	Seal washer	Tätningsbricka	4, 10)
17	82 20 238	1	Grommet	Genomföring	
18	82 20 956	4	Rubber plug	Gummiplugg	11)
19	79 34 441	1	Screw	Skruv	
20	79 35 778	1	Coged nut	Korgmutter	
21	79 10 532	1	Washer	Bricka	
27	86 01 650	4	Washer	Bricka	
28	79 22 727	4	Screw	Skruv	
29	79 35 729	4	Spring nut	Fjädermutter	
30	80 73 090	4	Washer	Bricka	
31	82 16 426	1	Member, upper	Balk, övre	8)
31	82 18 620	1	Member, upper	Balk, övre	9, 10)
31	82 09 827	1	Member, upper	Balk, övre	11)
32	79 35 885	2	Screw	Skruv	1)
32	79 35 885	4	Screw	Skruv	2, 8)
32	79 35 885	2	Screw	Skruv	9)
33	79 14 708	2	Nut	Mutter	
34	79 10 557	4	Washer	Bricka	
35	79 16 505	2	Washer	Bricka	
36	82 15 097	2	Bracket	Fästplåt	6)
37	79 22 800	4	Screw	Skruv	6)
38	82 18 869	1	Emblem "1.85"	Emblem "1.85"	
39	82 18 877	1	Mounting plate	Fästplåt	7)
40	82 17 150	2	Clip	Clip	
41	71 10 851	2	Seal washer	Tätningsbricka	

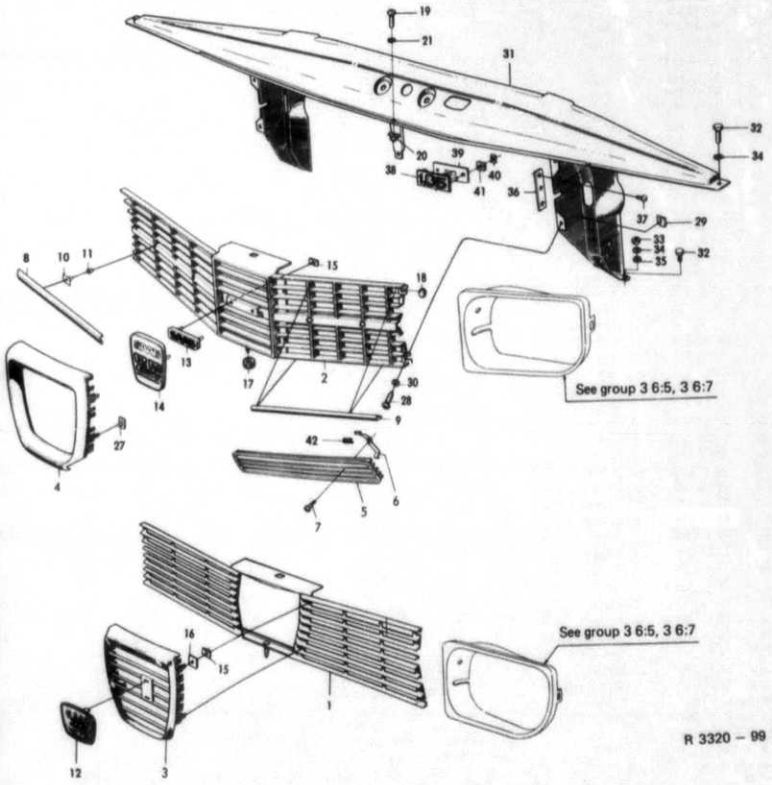
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. –99.038.945. –90600850.
4) Ch. 99.038.946–. 90600851–.
6) Ch. –99.043.053. –90601640.
7) Ch. 99.050.001–. 91600001–.
8) Ch. –99.075.331. –91606152.
9) Ch. 99722000001–. 99726000001–.
10) Ch. –99722031968. –99726008665.
11) Ch. 99732000001–. 99736000001–.

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42	82 18 927	4	Pad	Mellanlägg	7, 8)
42	82 18 927	4	Pad	Mellanlägg	11) USA.

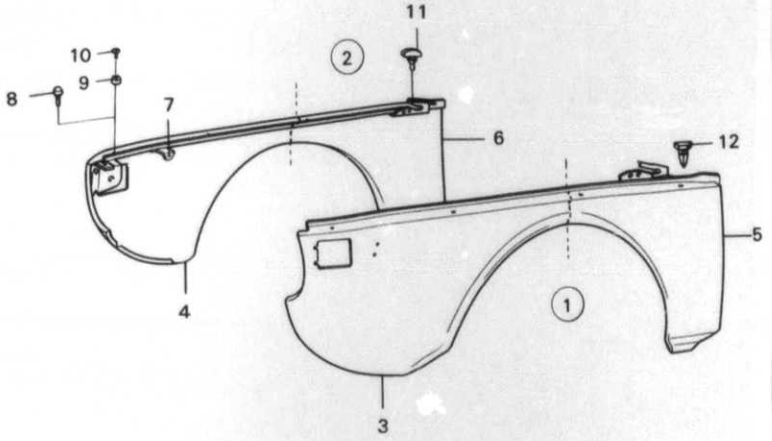
7) Ch. 99.050.001–, 91600001–.
8) Ch. –99.075.331. –91606152.
11) Ch. 99732000001–, 99736000001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 00 313	1	Front fender assy , L.H.	Framskärm kpl., V	5)
2	82 00 321	1	Front fender assy., R.H.	Framskärm kpl., H	
1	82 18 398	1	Front fender assy., L.H.	Framskärm kpl., V	6)
2	82 18 406	1	Front fender assy., R.H.	Framskärm kpl., H	
3	82 08 514	1	. Fender part, front L.H.	. Skärmdel, främre V	5)
4	82 08 522	1	. Fender part, front R.H.	. Skärmdel, främre H	
3	82 19 198	1	. Fender part, front L.H.	. Skärmdel, främre V	6)
4	82 19 206	1	. Fender part, front R.H.	. Skärmdel, främre H	
5	82 08 654	1	. Fender part, rear L.H.	. Skärmdel, bakre V.	*
6	82 08 662	1	. Fender part, rear R.H.	. Skärmdel, bakre H.	*
7	82 03 416	2	Spring retainer	Fjäderfäste	1) Part of 8208514/522.
8	82 06 203	6	Rubber buffer	Gummibuffert	3)
9	82 11 674	6	Rubber buffer	Gummibuffert	4)
10	82 15 683	6	Pop rivet	Popnit	
11	82 11 294	2	Rubber buffer	Gummibuffert	2)
12	73 23 579	2	Clip	Clip	6)

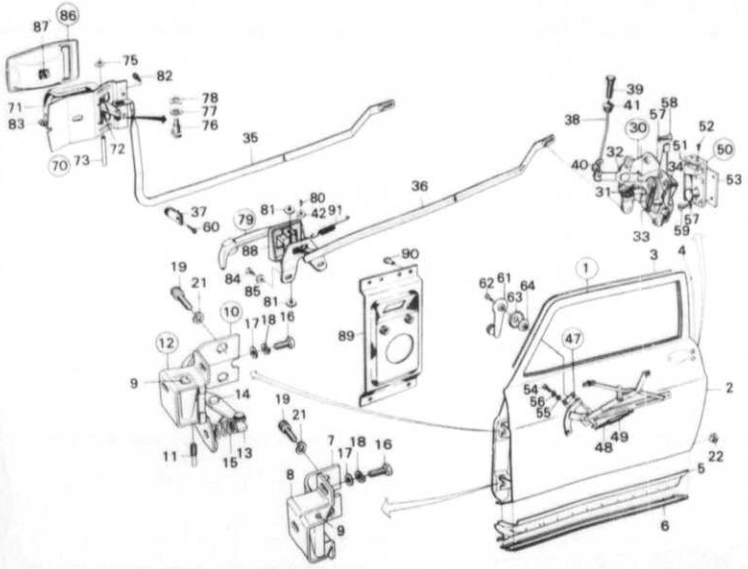
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. –99.040.406.
4) Ch. 99.040.407–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–, 99726000001–.

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SAAB
genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock, etc., 2-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås etc., 2-dörrars

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 00 214	1	Door assy., L.H.	Dörr kpl., V	1)
1	82 00 222	1	Door assy., R.H.	Dörr kpl., H	
1	82 15 394	1	Door assy., L.H.	Dörr kpl., V	2, 10)
1	82 15 402	1	Door assy., R.H.	Dörr kpl., H	
1	82 20 154	1	Door assy., L.H.	Dörr kpl., V	11)
1	82 20 162	1	Door assy., R.H.	Dörr kpl., H	
2	76 02 022	1	. Outer plate L.H.	. Ytterplåt V	(8201170) *
2	76 02 030	1	. Outer plate R.H.	. Ytterplåt H	(8201188) *
3	82 24 917	1	. Plate channel, door seal L.H.	. Plåtskena, dörrtätning V	
3	82 24 925	1	. Plate channel, door seal R.H.	. Plåtskena, dörrtätning H	
4	82 24 933	2	. Plate channel, door seal	. Plåtskena, dörrtätning	
5	82 17 432	1	. Part of inner plate, door L.H.	. Del av innerplåt, dörr V	
5	82 17 440	1	. Part of inner plate, door R.H.	. Del av innerplåt, dörr H	
6	82 15 899	1	. Part of outer plate, door L.H.	. Del av ytterplåt, dörr V	
6	82 15 907	1	. Part of outer plate, door R.H.	. Del av ytterplåt, dörr H	
7	82 05 890	2	Hinge, lower	Gångjärn, nedre	
8	82 05 908	2	Hinge half, lower	Gångjärnshalva, nedre	
9	82 43 578	4	Pin	Tapp	
10	82 06 435	1	Hinge half assy., upper L.H.	Gångjärnshalva kpl., övre V	
10	82 06 443	1	Hinge half assy., upper R.H.	Gångjärnshalva kpl., övre H	
11	82 06 393	2	. Pin	. Tapp	
12	82 07 557	1	Hinge half with stop assy., L.H.	Gångjärnshalva med stopp kpl., V	
12	82 07 565	1	Hinge half with stop assy., R.H.	Gångjärnshalva med stopp kpl., H	
13	82 07 573	1	. Lever L.H.	. Hävarm V	
13	82 07 581	1	. Lever R.H.	. Hävarm H	
14	82 06 476	2	. Pin	. Tapp	
15	82 06 369	2	. Spring	. Fjäder	
16	79 03 164	12	Screw	Skruv	
17	80 29 985	12	Washer	Bricka	
18	79 10 557	12	Washer	Bricka	
19	79 60 511	12	Screw	Skruv	
21	79 10 557	12	Washer	Bricka	9)
22	70 38 342	2	Rubber plug	Gummiplugg	
30	84 17 651	1	Door lock assy., L.H.	Dörrlås kpl., V	1)
30	84 17 669	1	Door lock assy., R.H.	Dörrlås kpl., H	
30	84 18 253	1	Door lock assy., L.H.	Dörrlås kpl., V	3)
30	84 25 209	1	Door lock assy., R.H.	Dörrlås kpl., H	
30	84 25 191	1	Door lock assy., L.H.	Dörrlås kpl., V	4, 7)
30	84 25 209	1	Door lock assy., R.H.	Dörrlås kpl., H	
30	84 32 536	1	Door lock assy., L.H.	Dörrlås kpl., V	8)
30	84 32 544	1	Door lock assy., R.H.	Dörrlås kpl., H	
31	73 35 425	2	. Spring	. Fjäder	
32	73 35 433	1	. Spring L.H.	. Fjäder V	
32	73 35 441	1	. Spring R.H.	. Fjäder H	
33	73 35 458	2	. Spring	. Fjäder	
34	84 17 644	2	. Spring	. Fjäder	1)
34	84 18 352	2	. Spring	. Fjäder	2)
35	84 02 052	1	Operating link L.H.	Manöverlänk V	1)
35	84 02 059	1	Operating link R.H.	Manöverlänk H	
36	84 18 451	1	Operating link L.H.	Manöverlänk V	2)
36	84 18 469	1	Operating link R.H.	Manöverlänk H	
37	84 02 067	4	Retainer	Stödlock	1)

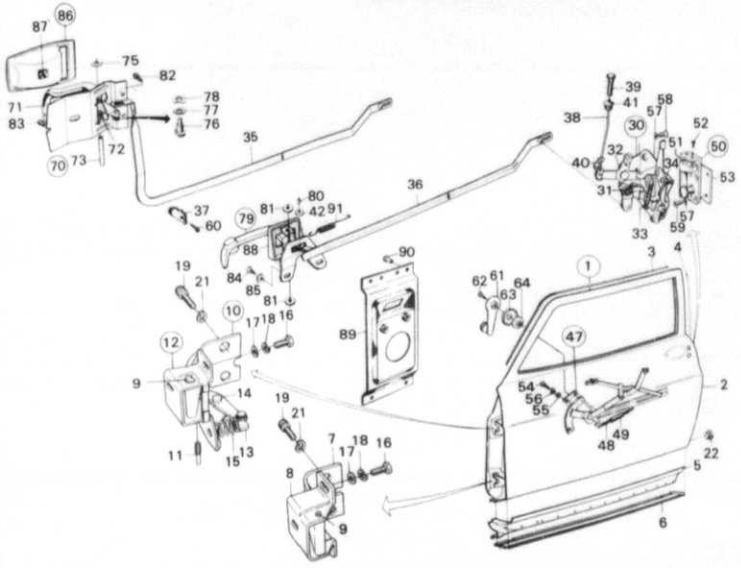
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–038.079. –90601194.
4) Ch. 99.038.080–, 90601195–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722000001–, 99726000001–.
9) Ch. 99722013979–, 99726004929–.
10) Ch. –99722031968. –99726008665.
11) Ch. 99732000001–, 99736000001–.

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SAAB

genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock, etc., 2-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås, etc., 2-dörrars

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
38	84 08 379	1	Link L.H.	Länk V	5)
38	84 08 387	1	Link R.H.	Länk H	
38	84 29 136	1	Link L.H.	Länk V	6)
38	84 29 144	1	Link R.H.	Länk H	
39	84 09 187	2	Knob	Knapp	5)
39	73 35 128	2	Knob	Knapp	6)
40	71 53 695	2	Clip	Clip	
41	73 40 979	2	Bushing	Bussning	6)
42	71 66 937	2	Washer	Bricka	Ch. 99722010368–.
47	84 03 412	1	Window regulator assy., L.H.	Fönsterhiss kpl., V	
47	84 03 420	1	Window regulator assy., R.H.	Fönsterhiss kpl., H	
48	84 03 438	2	. Spring	. Fjäder	
49	84 03 446	2	. Rubber hose	. Gummislang	
50	73 29 691	1	Striker plate assy., L.H.	Slutbleck kpl., V	1)
50	73 29 709	1	Striker plate assy., R.H.	Slutbleck kpl., H	
50	84 37 113	1	Striker plate assy., L.H.	Slutbleck kpl., V	2, 10)
50	84 18 287	1	Striker plate assy., R.H.	Slutbleck kpl., H	
50	84 37 113	1	Striker plate assy., L.H.	Slutbleck kpl., V	11)
50	84 37 121	1	Striker plate assy., R.H.	Slutbleck kpl., H	
51	73 29 824	2	. Wedge piece	. Kilstycke	
52	73 29 832	4	. Screw	. Skruv	
53	84 02 257	2	Nut plate	Brickmutter	
54	79 34 730	12	Screw	Skruv	
55	79 16 497	8	Washer	Bricka	
56	79 15 564	12	Washer	Bricka	
57	79 34 136	14	Washer	Bricka	
58	79 37 949	6	Screw	Skruv	
59	79 37 956	8	Screw	Skruv	
60	79 22 263	4	Screw	Skruv	1)
61	84 02 273	2	Crank, window regulator	Hissvev	
62	73 39 385	2	Screw	Skruv	
63	84 02 497	2	Spacer	Mellanlägg	
64	84 02 190	2	Washer	Bricka	
70	84 03 321	1	Door handle, inner assy. L.H.	Innerhandtag kpl. V	
70	84 03 339	1	Door handle, inner assy. R.H.	Innerhandtag kpl. H	
71	84 03 354	2	. Handle	. Handtag	1)
72	84 03 305	2	. Spring	. Fjäder	
73	84 03 396	2	. Rivet pin	. Nitstift	
75	79 33 815	2	. Washer	. Bricka	
76	84 08 460	2	. Rivet	. Nit	1)
77	84 08 478	2	. Washer	. Bricka	
78	79 33 823	2	. Washer	. Bricka	
79	84 18 493	1	Door handle, inner assy. L.H.	Innerhandtag kpl. V	
79	84 18 501	1	Door handle, inner assy. R.H.	Innerhandtag kpl. H	2)
80	84 19 749	2	. Rivet	. Nit	
81	84 21 992	4	. Washer	. Bricka	
82	79 22 420	4	Screw	Skruv	1)
83	79 46 742	2	Screw	Skruv	
84	79 34 763	4	Screw	Skruv	2)
85	79 15 564	4	Washer	Bricka	
86	84 45 785	2	Cover assy.	Kåpa kpl.	1)
87	84 03 529	2	. Clip	. Clip	
88	84 18 402	2	Cover	Kåpa	2)
89	76 03 392	2	Attachment plate	Fästplåt, innerhandtag	
90	79 61 634	10	Pop rivet	Popnit	

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 99600001–.
10) Ch. –99722031968. –99726008665.
11) Ch. 99732000001–. 99736000001–.

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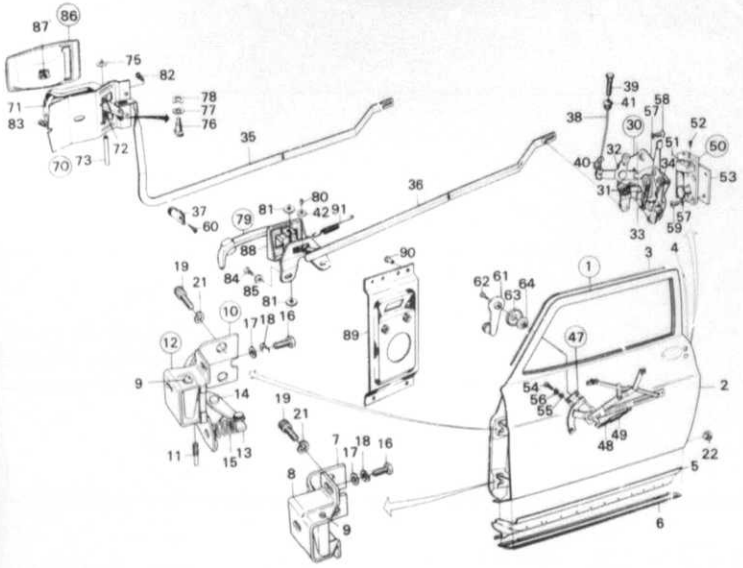
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SAAB

genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock etc., 2-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås, etc., 2-dörrars

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
91	84 56 261	2	Spring	Fjäder	2) See SI section 830–*
	82 09 694	X	Kit, rivet inner plate, door	Sats, nit innerplåt, dörr	

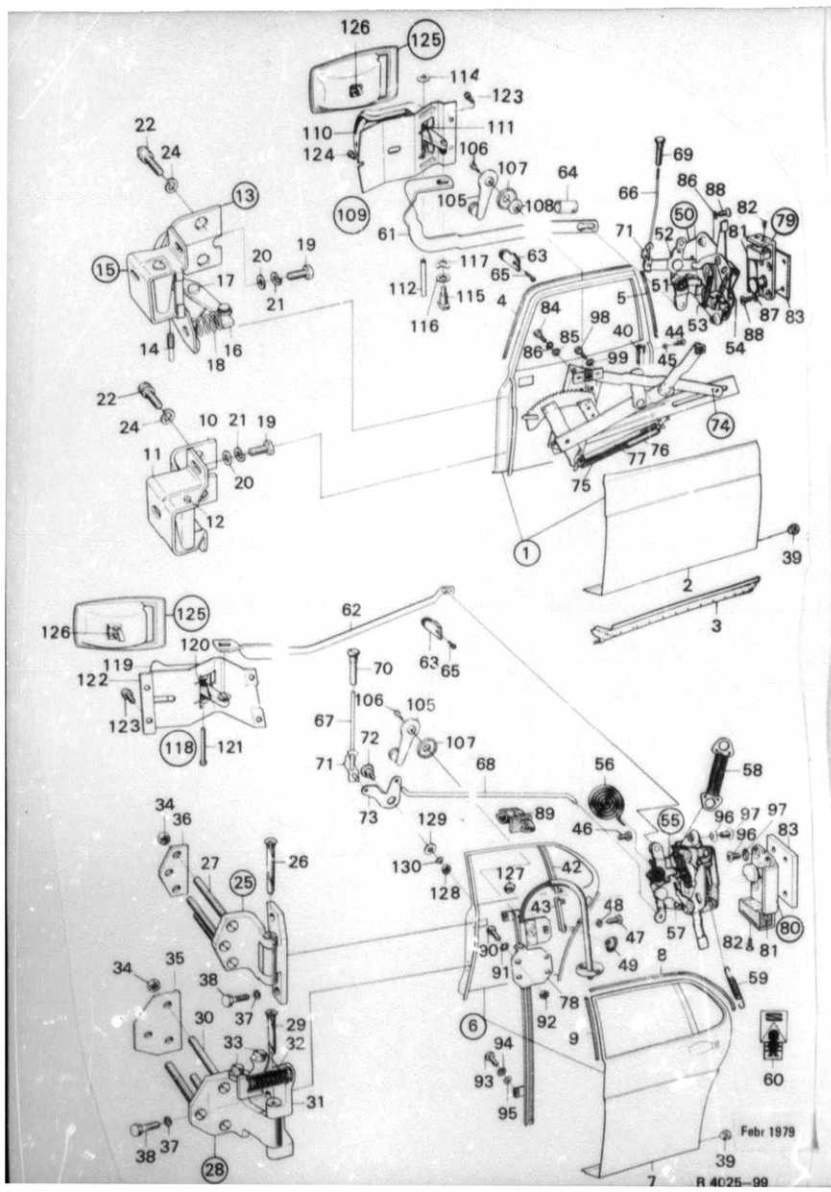
2) Ch. 99.020.001–.

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genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock, etc., 4-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar, inkl. gångjärn, lås, etc., 4-dörrars

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E2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 40 111	1	Door assy., front L.H.	Dörr kpl., främre V	7)
1	82 40 129	1	Door assy., front R.H.	Dörr kpl., främre H	7)
1	82 42 851	1	Door assy., front L.H.	Dörr kpl., främre V	8)
1	82 43 768	1	Door assy., front R.H.	Dörr kpl., främre H	8)
2	76 02 048	1	. Outer plate L.H.	. Ytterplåt V	(8240137)
2	76 01 263	1	. Outer plate R.H.	. Ytterplåt H	(8240145)
3	82 17 432	1	. Inner plate, door L.H.	. Innerplåt, dörr V	
3	82 17 440	1	. Inner plate, door R.H.	. Innerplåt, dörr H	
4	82 24 917	1	. Plate channel, door seal L.H.	. Plåtskena, dörrtätning V	
4	82 24 925	1	. Plate channel, door seal R.H.	. Plåtskena, dörrtätning H	
5	82 24 933	2	. Plate channel, door seal	. Plåtskena, dörrtätning	
6	82 42 950	1	Door assy., rear L.H.	Dörr kpl., bakre V	7)
6	82 40 483	1	Door assy., rear R.H.	Dörr kpl., bakre H	7)
6	82 42 950	1	Door assy., rear L.H.	Dörr kpl., bakre V	8)
6	82 42 968	1	Door assy., rear R.H.	Dörr kpl., bakre H	8)
7	82 40 491	1	. Outer plate L.H.	. Ytterplåt V	
7	82 40 509	1	. Outer plate R.H.	. Ytterplåt H	
8	82 43 990	1	. Plate channel, door seal L.H.	. Plåtskena, dörrtätning V	
8	82 44 006	1	. Plate channel, door seal R.H.	. Plåtskena, dörrtätning H	
9	82 24 933	2	. Plate channel, door seal	. Plåtskena, dörrtätning	
10	82 05 890	2	Hinge, lower	Gångjärn, nedre	
11	82 05 908	2	Hinge half, lower	Gångjärnshalva, nedre	
12	82 43 578	4	Hinge pin	Gångjärnstapp	
13	82 06 435	1	Hinge half assy., upper L.H.	Gångjärnshalva kpl., övre V	
13	82 06 443	1	Hinge half assy., upper R.H.	Gångjärnshalva kpl., övre H	
14	82 06 393	2	. Pin	. Tapp	
15	82 07 557	1	Hinge half with stop assy., L.H.	Gångjärnshalva med stopp kpl., V	
15	82 07 565	1	Hinge half with stop assy., R.H.	Gångjärnshalva med stopp kpl., H	
16	82 07 573	1	. Lever L.H.	. Hävarm V	
16	82 07 581	1	. Lever R.H.	. Hävarm H	
17	82 06 476	2	. Pin	. Tapp	
18	82 06 369	2	. Spring	. Fjäder	
19	79 03 164	12	Screw	Skruv	
20	80 29 985	12	Washer	Bricka	
21	79 10 557	12	Washer	Bricka	
22	79 60 511	12	Screw	Skruv	
24	79 10 557	12	Washer	Bricka	
25	82 41 036	1	Hinge assy., upper L.H.	Gångjärn kpl., övre V	
25	82 41 044	1	Hinge assy., upper R.H.	Gångjärn kpl., övre H	
26	82 43 578	2	. Pin	. Tapp	
27	82 41 093	6	. Screw	. Skruv	
28	82 43 511	1	Hinge assy., lower L.H.	Gångjärn kpl., nedre V	
28	82 43 529	1	Hinge assy., lower R.H.	Gångjärn kpl., nedre H	
29	82 43 578	2	. Pin	. Tapp	
30	82 41 101	6	. Screw	. Skruv	
31	82 41 218	1	. Bracket L.H.	. Fäste V	5)
31	82 43 594	1	. Bracket L.H.	. Fäste V	6)
31	82 41 226	1	. Bracket R.H.	. Fäste H	5)
31	82 43 602	1	. Bracket R.H.	. Fäste H	6)
32	82 41 275	2	. Spring	. Fjäder	5)
32	82 43 651	1	. Spring	. Fjäder	6)
33	82 43 669	4	. Knurled bolt	. Räffelbult	

5) Ch. –99732004849, –99736001597.
6) Ch. 99732004850–, 99736001598–.
7) Ch. –99722031968, –99726008665.
8) Ch. 99732000001–, 99736000001–.

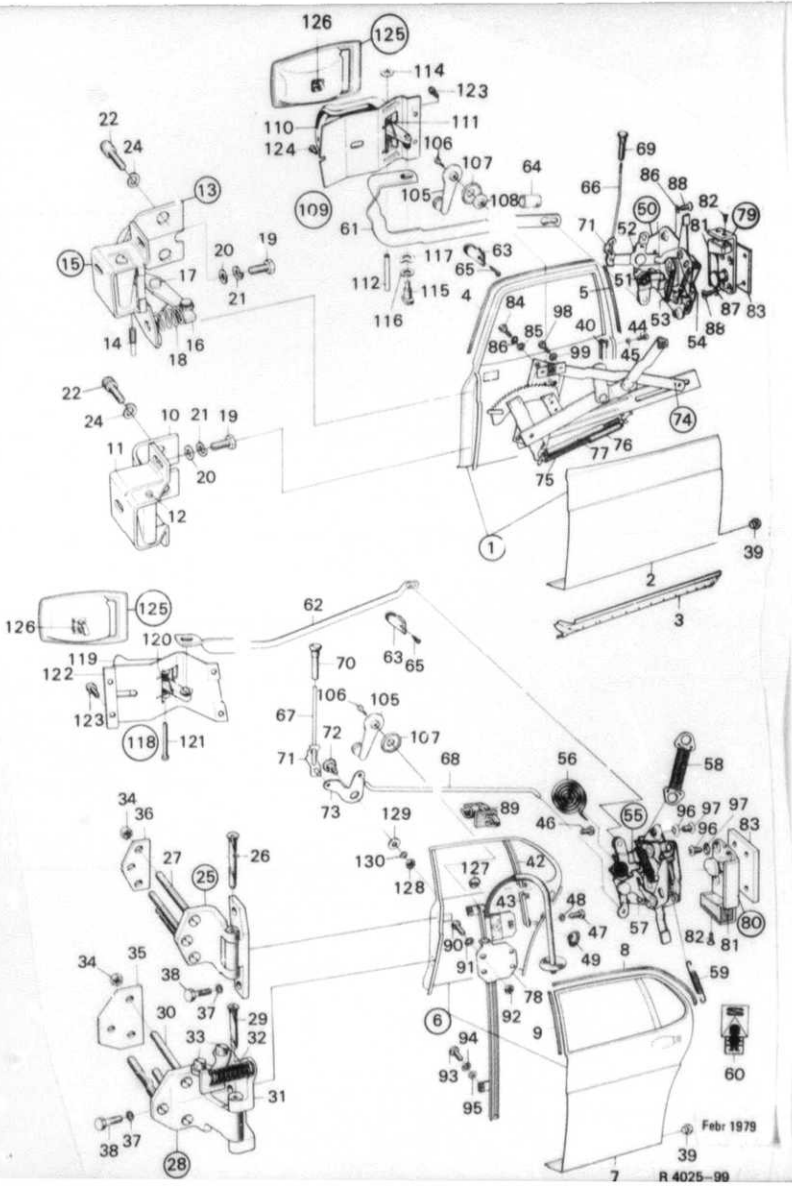
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SAAB
genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock, etc., 4-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås, etc., 4-dörrars

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E4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
34	79 64 711	12	Nut	Mutter	
35	82 41 291	2	Washer, lower	Bricka, nedre	
36	82 41 119	2	Washer, upper	Bricka, övre	
37	79 10 557	10	Washer	Bricka	
38	79 55 149	10	Screw	Skruv	7)
38	79 03 172	10	Screw	Skruv	8)
39	70 38 342	4	Rubber plug	Gummiplugg	Ch. 99722013979–, 99726004929–.
40	82 41 598	1	Channel, front door L.H.	Styrprofil, framdörr V	
40	76 03 111	1	Channel, front door R.H.	Styrprofil, framdörr H	(82 41 606)
42	82 41 457	1	Channel, rear door, upper L.H.	Styrprofil, bakdörr, övre V	
42	82 41 465	1	Channel, rear door, upper R.H.	Styrprofil, bakdörr, övre H	
43	82 41 978	1	Channel, rear door, lower L.H.	Styrprofil, bakdörr, nedre V	
43	82 41 986	1	Channel, rear door, lower R.H.	Styrprofil, bakdörr, nedre H	
44	79 37 949	4	Screw	Skruv	7)
44	79 34 763	4	Screw	Skruv	8)
45	79 34 136	4	Washer	Bricka	7)
46	79 36 180	4	Screw	Skruv	
47	79 34 433	4	Screw	Skruv	
48	70 88 073	4	Washer	Bricka	
49	82 04 760	2	Rubber plug	Gummiplugg	
50	84 42 972	1	Door lock assy., front door L.H.	Dörrlås kpl., framdörr V	3)
50	84 42 980	1	Door lock assy., front door R.H.	Dörrlås kpl., framdörr H	
50	84 43 657	1	Door lock assy., front door L.H.	Dörrlås kpl., framdörr V	4)
50	84 43 669	1	Door lock assy., front door R.H.	Dörrlås kpl., framdörr H	
51	73 35 425	2	. Spring	. Fjäder	
52	73 35 433	1	. Spring L.H.	. Fjäder V	
52	73 35 441	1	. Spring R.H.	. Fjäder H	
53	73 35 458	2	. Spring	. Fjäder	
54	84 18 352	2	. Spring	. Fjäder	
55	84 41 511	1	Door lock assy., rear door L.H.	Dörrlås kpl., bakdörr V	1)
55	84 41 529	1	Door lock assy., rear door R.H.	Dörrlås kpl., bakdörr H	
55	84 42 915	1	Door lock assy., rear door L.H.	Dörrlås kpl., bakdörr V	2, 7)
55	84 42 923	1	Door lock assy., rear door R.H.	Dörrlås kpl., bakdörr H	
55	84 45 439	1	Door lock assy., rear door L.H.	Dörrlås kpl., bakdörr V	8)
55	84 45 421	1	Door lock assy., rear door R.H.	Dörrlås kpl., bakdörr H	
56	73 35 425	2	. Spring	. Fjäder	
57	73 35 433	1	. Spring L.H.	. Fjäder V	
57	73 35 441	1	. Spring R.H.	. Fjäder H	
58	73 82 898	2	. Spring	. Fjäder	
59	84 45 629	2	. Spring	. Fjäder	8)
60	84 45 637	2	Label	Etikett	8)
61	84 15 796	1	Operating link, front door L.H.	Manöverlänk, framdörr V	
61	84 15 804	1	Operating link, front door R.H.	Manöverlänk, framdörr H	
62	84 15 895	1	Operating link, rear door L.H.	Manöverlänk, bakdörr V	
62	84 15 903	1	Operating link, rear door R.H.	Manöverlänk, bakdörr H	
63	84 02 067	6	Retainer	Stödklack	
64	84 42 428	6	Plastic hose	Plastslang	
65	79 22 263	6	Screw	Skruv	
66	84 25 217	1	Link, front door L.H.	Länk, framdörr V	
66	84 25 225	1	Link, front door R.H.	Länk, framdörr H	
67	84 15 911	2	Link, rear door	Länk, bakdörr	

1) Ch. –99.043.053. –90601640.
2) Ch. 99.050.001–. 91600001–.
3) Ch. –99.075.331. –91606152.
4) Ch. 99722000b01–. 99726000001–.
7) Ch. –u9722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

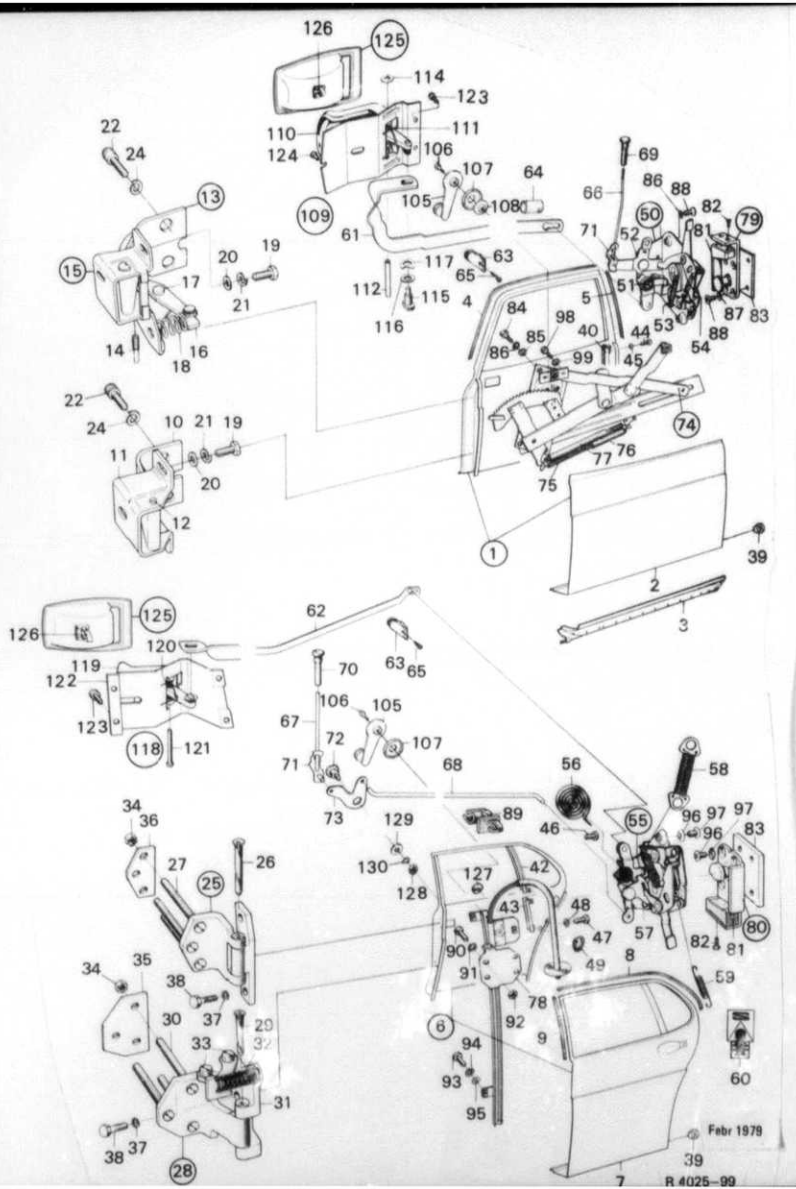
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SAAB genuine spare parts original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock etc., 4-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås, etc., 4-dörrars

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E6

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
68	84 15 929	2	Link, rear door	Länk, bakdörr	
69	84 09 187	2	Knob, front door	Knapp, framdörr	
70	73 35 128	2	Knob, rear door	Knapp, bakdörr	
71	71 53 695	8	Clip	Clip	
72	84 41 925	2	Screw	Skruv	
73	84 15 820	1	Lever arm L.H.	Hävarm V	
73	84 15 887	1	Lever arm R.H.	Hävarm H	
74	84 15 838	1	Window regulator assy., front door L.H.	Fönsterhiss kpl., framdörr V	
74	82 46 100	1	Window regulator assy., front door R.H.	Fönsterhiss kpl., framdörr H	
75	84 03 081	4	. Spring	. Fjäder	
76	84 03 446	4	. Rubber hose	. Gummislang	1)
76	84 03 446	2	. Rubber hose	. Gummislang	2)
77	84 23 444	2	. Rubber hose	. Gummislang	
78	84 15 952	1	Window regulator, rear door L.H.	Fönsterhiss, bakdörr V	
78	84 15 960	1	Window regulator, rear door R.H.	Fönsterhiss, bakdörr H	
79	84 37 113	1	Striker plate assy., front door L.H.	Slutbleck kpl., framdörr V	7)
79	84 18 287	1	Striker plate assy., front door R.H.	Slutbleck kpl., framdörr H	
79	84 37 113	1	Striker plate assy., front door L.H.	Slutbleck kpl., framdörr V	8)
79	84 37 121	1	Striker plate assy., front door R.H.	Slutbleck kpl., framdörr H	
80	84 18 287	1	Striker plate assy., rear door L.H.	Slutbleck kpl., bakdörr V	7)
80	84 37 113	1	Striker plate assy., rear door R.H.	Slutbleck kpl., bakdörr H	
80	84 37 121	1	Striker plate assy., rear door L.H.	Slutbleck kpl., bakdörr V	8)
80	84 37 113	1	Striker plate assy., rear door R.H.	Slutbleck kpl., bakdörr H	
81	73 29 824	4	. Wedge piece	. Kilstycke	
82	73 29 832	4	. Screw	. Skruv	
83	84 02 257	4	Nut plate	Brickmutter	
84	79 34 763	3	Screw	Skruv	
85	79 16 497	8	Washer	Bricka	
86	79 15 564	8	Washer	Bricka	
87	79 34 136	14	Washer	Bricka	
88	79 37 949	6	Screw	Skruv	
89	84 16 620	2	Guide	Styrning	9)
89	84 44 614	2	Guide	Styrning	10)
90	79 34 433	4	Screw	Skruv	
91	79 10 532	4	Washer	Bricka	
92	79 10 474	4	Nut	Mutter	Ch. –99722001225.
93	79 34 763	6	Screw	Skruv	
94	79 10 540	4	Washer	Bricka	
95	80 29 969	4	Washer	Bricka	
96	79 37 949	14	Screw	Skruv	
97	79 34 136	14	Washer	Bricka	
98	79 34 755	4	Screw	Skruv	
99	79 15 564	4	Washer	Bricka	
105	84 02 273	4	Crank window regulator	Hissvev	
106	73 39 385	4	Screw	Skruv	
107	84 02 497	4	Spacer	Mellanlägg	
108	84 02 190	2	Washer	Bricka	
109	84 03 321	1	Door handle, inner assy., front door L.H.	Innerhandtag kpl., framdörr V	
109	84 03 339	1	Door handle, inner assy., front door R.H.	Innerhandtag kpl., framdörr H	
110	84 03 354	2	. Handle	. Handtag	
111	84 03 305	2	. Spring	. Fjäder	
112	84 03 396	2	. Rivet pin	. Nitstift	

1) Ch. –99.04[illegible]53. –90601640.
2) Ch. 99.050.001–. 91600001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.
9) Ch. –99732004161. –99736001692.
10) Ch. 99732004162–. 99736001693–.

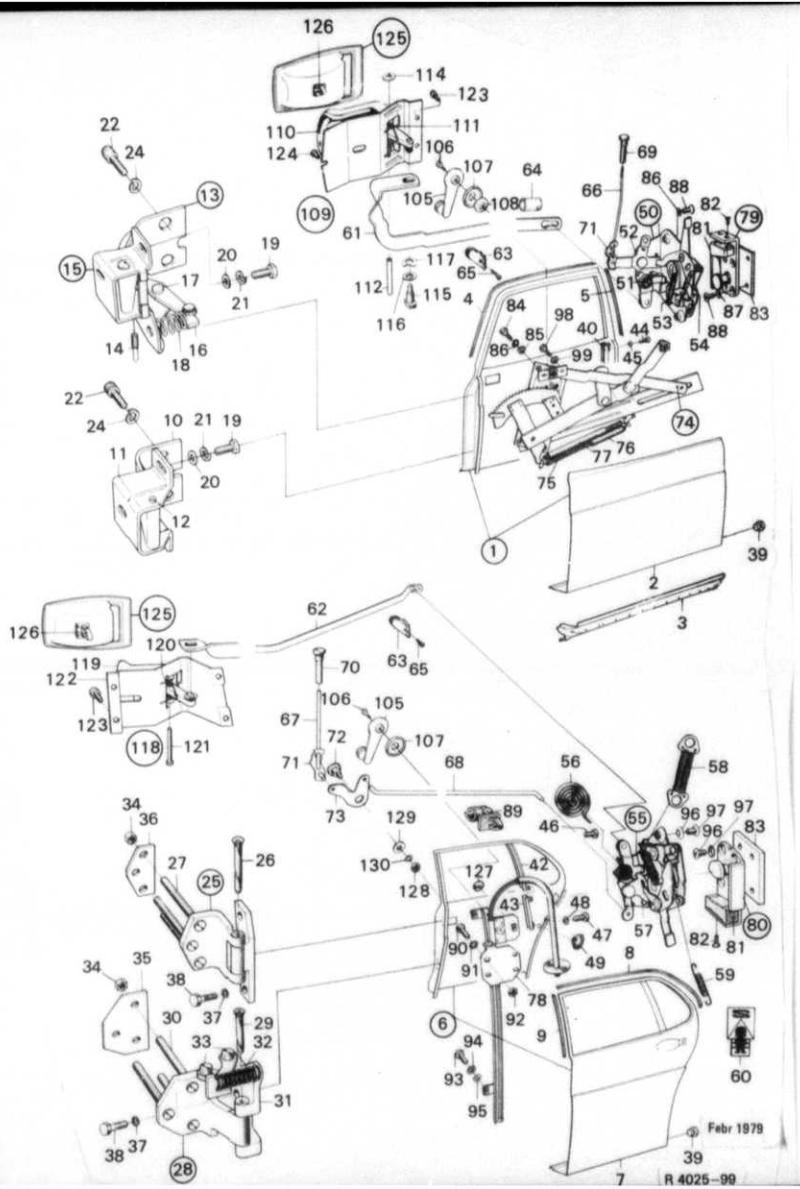
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SAAB
genuine spare parts
original reservdelar

DOORS, TRUNK LID
Doors incl. hinges, lock, etc., 4-doors
DÖRRAR, BAGAGERUMSLUCKA
Dörrar inkl. gångjärn, lås, etc., 4-dörrars

8 11:23

E8

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
114	79 33 815	2	. Washer	. Bricka	
115	84 08 460	2	. Rivet	. Nit	
116	84 08 478	2	. Washer	. Bricka	
117	79 33 823	2	. Washer	. Bricka	
118	84 15 937	1	Door handle, inner assy., rear door L.H.	Innerhandtag kpl., bakdörr V	
118	84 15 945	1	Door handle, inner assy., rear door R.H.	Innerhandtag kpl., bakdörr H	
119	84 03 354	2	. Handle	. Handtag	
120	84 03 305	2	. Spring	. Fjäder	
121	84 03 396	2	. Rivet pin	. Nitstift	
122	84 15 994	1	. Bottom plate L.H.	. Bottenplatta V	
122	84 16 000	1	. Bottom plate R.H.	. Bottenplatta H	
123	79 22 420	12	Screw	Skruv	
124	79 46 742	2	Screw	Skruv	
125	84 45 785	4	Cover assy.	Kåpa kpl.	
126	84 03 529	4	. Clip	. Clip	
127	70 12 305	2	Washer	Bricka	
128	79 10 474	2	Nut	Mutter	
129	79 15 663	2	Washer	Bricka	
130	79 33 856	2	Washer	Bricka	

9) Ch. –9973202812**4**. –9973600641**1**.
10) Ch. 9973202812**5**–. 9973600641**2**–.

99 M 69–73

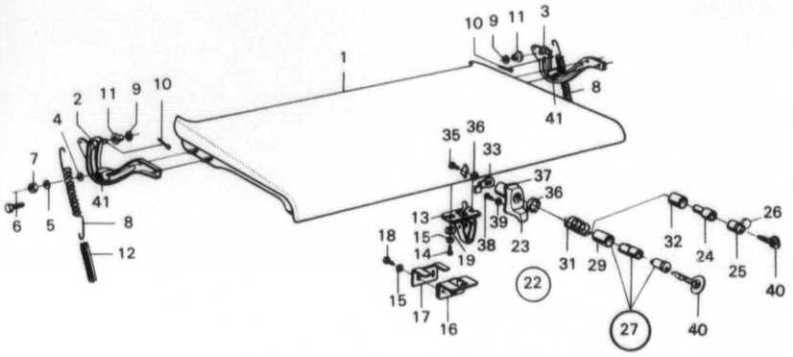
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SAAB

genuine spare parts
original reservdelar

DOORS, TRUNK LID
Trunk lid, hinges, lock
DÖRRAR, BAGAGERUMSLUCKA
Bagagerumslucka, gångjärn, lås

8 12:3

E10

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 21 095	1	Trunk lid	Bagagerumslucka	
2	82 05 759	1	Hinge L.H.	Gångjärn V	
3	82 05 767	1	Hinge R.H.	Gångjärn H	
4	70 61 328	4	Washer	Bricka	
5	79 10 557	4	Washer	Bricka	4)
6	79 03 164	4	Screw	Skruv	Ch. –99.011.750.
7	79 14 708	4	Nut	Mutter	Ch. 99.011.751–.
8	82 05 007	2	Spring	Fjäder	
9	80 29 993	2	Washer	Bricka	
10	79 26 926	2	Cotter pin	Saxpinne	
11	82 06 328	2	Bushing	Bussning	
12	82 07 375	2	Rubber damper	Gummidämpare	1)
13	84 03 123	1	Trunk lid	Bagagerumslås	4)
13	84 03 123	1	Trunk lock	Bagagerumslås	5) *
14	79 34 789	2	Screw	Skruv	
15	79 10 540	4	Washer	Bricka	
16	84 23 154	1	Striker plate	Slutblåck	
17	84 09 005	1	Stiffening plate	Förstärkningsplåt	
18	79 03 008	2	Screw	Skruv	
19	79 16 497	2	Washer	Bricka	
22	84 12 538	1	Handle with lock assy.	Handtag med lås kpl.	4)
22	78 72 518	1	Handle with lock assy.	Handtag med lås kpl.	5) (84 70 056) *
23	84 03 024	1	. Handle	. Handtag	4)
23	84 30 621	1	. Handle	. Handtag	5)
24	84 86 789	1	. Sleeve	. Hylsa	4)
25	84 12 488	1	. Lock cylinder	. Låscylinder	4)
26	78 68 698	1	. . Cover with rivet	. . Lock med nit	4)
27	78 72 476	1	. Sleeve with lock cylinder	. Hylsa med låscylinder	(84 32 866, 84 70 106) * 5)
29	84 32 932	1	. . Sleeve	. . Hylsa	
31	84 18 956	1	. Spring	. Fjäder	4)
31	84 32 957	1	. Spring	. Fjäder	5)
32	71 85 622	1	. Sleeve	. Hylsa	4)
33	84 03 057	1	. Driver	. Medbringare	4)
33	84 32 619	1	. Driver	. Medbringare	5)
34	79 15 556	1	. Washer	. Bricka	
35	79 34 417	1	. Screw	. Skruv	
36	84 23 295	1	. Seal ring	. Tätningsring	
37	82 38 347	1	Gasket	Packning	*
38	74 34 442	2	Screw	Skruv	
39	79 10 532	2	Washer	Bricka	
40	84 12 496	X	Key blank	Nyckelämne	Marked 20. 4)
40	84 70 064	X	Key blank	Nyckelämne	Code 30. 5)
41	82 11 245	2	Buffer	Buffert	3)

1) Ch. –99.014.259.
3) Ch. –99.043.053. –90601640.
4) Ch. –99.075.331. –91606152.
5) Ch. 99722000001–. 99726000001–.

99 M 69–73

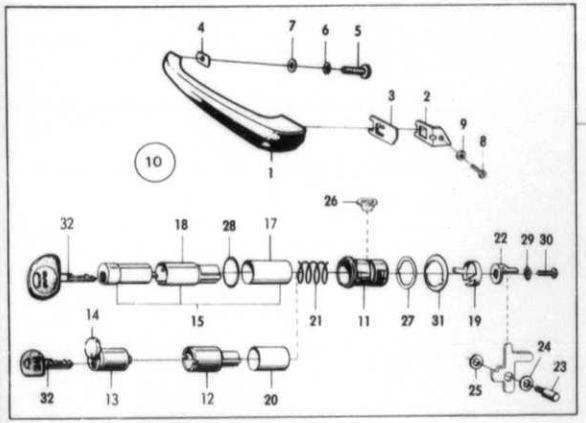
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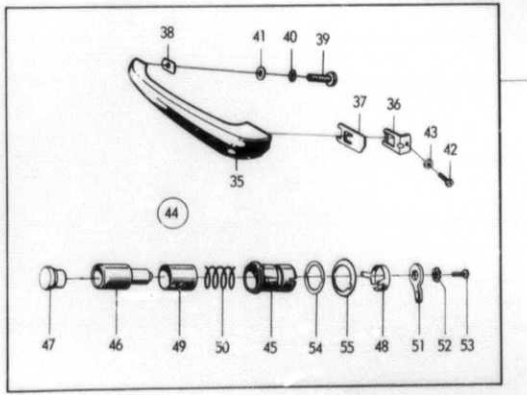
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SAAB genuine spare parts original reservdelar

DOORS, TRUNK LID
Outside handle, push button
DÖRRAR, BAGAGERUMSLUCKA
Yttre handtag, tryckknapp

8 133

E12

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 08 262	2	Outside handle	Ytterhandtag	
2	84 08 270	1	Retainer L.H.	Hållare V	
2	84 08 286	1	Retainer R.H.	Hållare H	
2	84 40 091	1	Retainer L.H.	Hållare V	4 D
2	84 40 109	1	Retainer R.H.	Hållare H	4 D
3	84 02 232	2	Pad	Mellanlägg	
4	84 29 441	2	Pad	Mellanlägg	
5	79 34 300	2	Screw	Skruv	
6	79 10 524	2	Washer	Bricka	
7	70 88 073	2	Washer	Bricka	4 D
8	79 34 797	2	Screw	Skruv	
9	79 10 540	2	Washer	Bricka	
10	84 12 397	2	Push button assy. with 2 keys	Tryckknapp kpl. med 2 nycklar	1)
10	84 70 023	2	Push button assy. with 2 keys	Tryckknapp kpl. med 2 nycklar	2,6) *
10	78 72 492	1	Push button assy. with 2 keys L.H.	Tryckknapp kpl. med 2 nycklar V	7) (84 70 031) *
10	78 72 500	1	Push button assy. with 2 keys R.H.	Tryckknapp kpl. med 2 nycklar H	(84 70 098) *
11	84 08 346	2	. Sleeve	. Hylsa	6)
11	84 31 777	2	. Sleeve	. Hylsa	7)
12	84 12 249	2	. Push button with sleeve	. Tryckknapp med hylsa	6)
13	84 12 355	2	. Lock cylinder	. Låscylinder	1)
13	84 12 488	2	. Lock cylinder	. Låscylinder	2, 6)
14	78 68 698	1	. . Cover with rivet L.H.	. . Lock med nit V	6)
14	78 68 706	1	. . Cover with river R.H.	. . Lock med nit H	6)
15	78 72 484	2	. Push button with lock cylinder	. Tryckknapp med låscylinder	(84 32 866, 84 70 106) * 7)
17	84 32 932	2	. . Sleeve	. . Hylsa	
18	84 86 789	2	. . Sleeve	. . Hylsa	
19	84 08 353	2	. Spring ring	. Fjäderring	
20	84 40 257	2	. Sleeve	. Hylsa	6)
21	84 13 916	2	. Spring	. Fjäder	4)
21	84 23 261	2	. Spring	. Fjäder	5, 6)
21	84 32 957	2	. Spring	. Fjäder	7)
22a	84 02 208	2	. Driver	. Medbringare	6) *
22b	84 31 959	1	. Driver L.H.	. Medbringare V	7) Part of 8470031. *
22b	84 31 967	1	. Driver R.H.	. Medbringare H	7) Part of 8470098. *
23	71 61 169	2	. Pin	. Tapp	6)
24	71 85 119	2	. Washer	. Bricka	6)
25	71 85 127	2	. Washer	. Bricka	
26	84 23 279	8	. Sliding head	. Glidklack	5, 6)
27	84 08 361	2	. Gasket	. Packning	
28	84 32 940	2	. Seal ring	. Tätningsring	
29	79 15 556	2	. Washer	. Bricka	7)
30	79 34 417	2	. Screw	. Skruv	7)
31	84 08 452	2	Washer	Bricka	
32	84 12 496	X	Key blank	Nyckelämne	Marked 20. 6)
32	84 70 064	X	Key blank	Nyckelämne	Code 30. 7)
35	84 08 262	2	Outside handle	Ytterhandtag	4D
36	84 15 879	2	Retainer	Hållare	4D
37	84 02 232	2	Pad	Mellanlägg	4D
38	84 29 441	2	Pad	Mellanlägg	4D
39	79 34 300	2	Screw	Skruv	4D
40	79 10 524	2	Washer	Bricka	4D

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. –90601640.
4) Ch. –99.043.053. –90601640.
5) Ch. 99.050.001–. 91600001–.
6) Ch. –99.075.331. –91606152.
7) Ch. 99722000001–. 99726000001–.

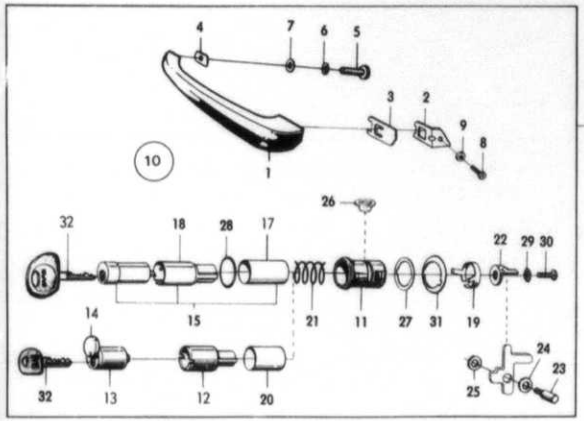
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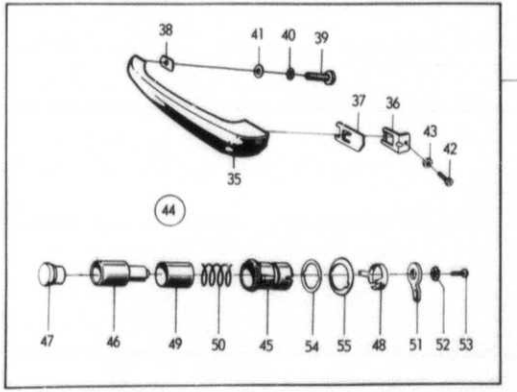
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41	70 88 073	2	Washer	Bricka	
42	79 37 949	2	Screw	Skruv	
43	79 34 110	2	Washer	Bricka	
44	84 16 174	2	Push button assy.	Tryckknapp kpl.	
45	84 08 346	2	. Sleeve	. Hylsa	4 D (84 08 246) *
46	73 22 837	2	. Inner sleeve	. Innerhylsa	
47	73 22 845	2	. Button	. Knapp	
48	84 08 353	2	. Spring ring	. Fjäderring	
49	84 40 257	2	. Sleeve	. Hylsa	
50	84 13 916	2	. Spring	. Fjäder	
51	73 22 803	2	. Driver	. Medbringare	
52	79 15 549	2	. Washer	. Bricka	
53	79 34 284	2	. Screw	. Skruv	
54	84 08 361	2	. Gasket	. Packning	
55	84 08 452	2	Washer	Bricka	

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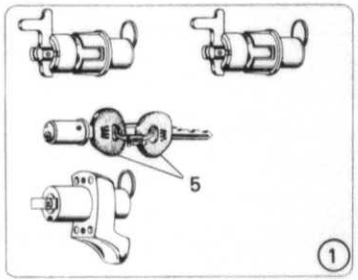
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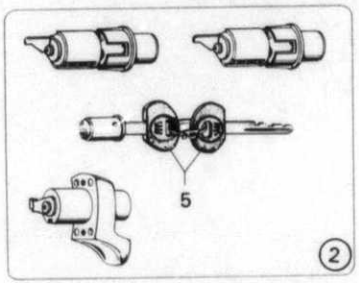
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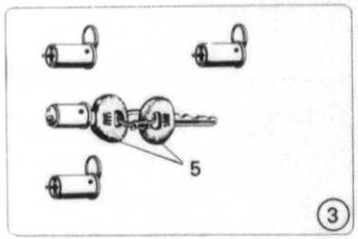
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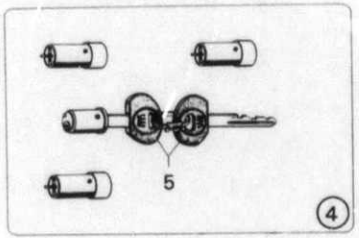
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 13 452	1	Lock set (door L.H. and R.H. + ignition + luggage compartment)	Låssats (dörr V och H + tändning + bagagerum)	1)
1	84 17 586	1	Lock set (door L.H. and R.H. + ignition + luggage compartment)	Låssats (dörr V och H + tändning + bagagerum)	2)
1	84 18 378	1	Lock set (door L.H. and R.H. + ignition + luggage compartment)	Låssats (dörr V och H + tändning + bagagerum)	5)
2	78 72 526	1	Lock set (door L.H. and R.H. + luggage compartment)	Låssats (dörr V och H + bagage-rum)	8) (84 32 601) *
3	84 12 512	1	Lock cylinder set (door L.H. and R.H. + ignition + luggage compartment)	Låscylindersats (dörr V och H + tändning + bagagerum)	4)
4	78 72 534	1	Lock cylinder set (door L.H. and R.H. + luggage compartment)	Låscylindersats (dörr V och H + bagage-rum)	8) (84 70 072) *
5	84 12 900	2	Key safety cover	Nyckelskydd	
			To get a common, genuine key the following parts and units of the lock are made upon stating the key's No. (Supplied without keys.)	För erhållande av gemensam originalnyckel kan följande detaljer och enheter till lås tillverkas efter uppgivet nyckel-nummer. (Levereras utan nycklar.)	
	84 13 460	X	Push button	Tryckknapp	3)
	82 28 450	X	Push button	Tryckknapp	5)
	84 32 577	X	Push button L.H., pin-type	Tryckknapp V, stift-typ	8) *
	84 32 585	X	Push button R.H., pin-type	Tryckknapp H, stift-typ	8) *
	78 72 575	X	Push button L.H., disc-type	Tryckknapp V, skiv-typ	8) Alt. to 84 32 577 *
	78 72 583	X	Push button R.H., disc-type	Tryckknapp H, skiv-typ	8) Alt. to 84 32 585 *
	84 70 130	X	Push button with lock cylinder	Tryckknapp med låscylinder	8)
	84 18 907	X	Handle assy. luggage compartment	Handtag kpl bagagerum	4)
	84 32 569	X	Handle assy. luggage compartment, pin-type	Handtag kpl bagagerum, stift-typ	8) *
	78 72 591	X	Handle assy. luggage compartment, disc-type	Handtag kpl bagagerum, skiv-typ	8) Alt. to 84 32 569 *
	73 59 870	X	Lock cylinder, door	Låscylinder, dörr	3)
	84 18 394	X	Lock cylinder, door	Låscylinder, dörr	5)
	84 31 991	X	Lock cylinder, door, pin-type	Låscylinder, dörr, stift-typ	8) *
	78 72 559	X	Lock cylinder, door, L.H., disc-type	Låscylinder, dörr, V, skiv-typ	8) Alt. to 84 31 991 *
	78 72 567	X	Lock cylinder, door, R.H., disc-type	Låscylinder, dörr, H, skiv-typ	8) Alt. to 84 31 991 *
	88 14 972	X	Lock cylinder, ignition	Låscylinder, tändning	3)
	84 12 520	X	Lock cylinder, ignition	Låscylinder, tändning	5)

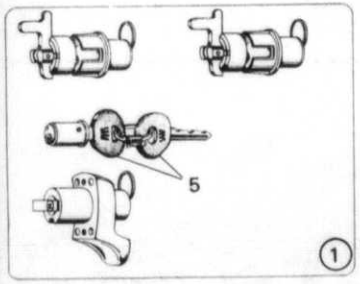
1) Ch. –99.002.636.
2) Ch. 99.002.637–014.259.
3) Ch. –99.014.259.
4) Ch. –075.331. –91606152.
5) Ch. 99.020.001–075.331. –91606152.
8) Ch. 99722000001–, 99726000001–.

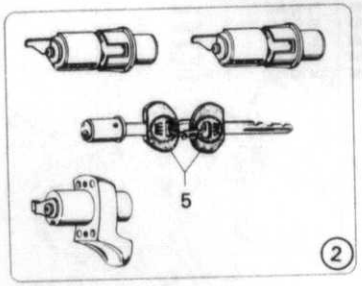
99 M 69–73
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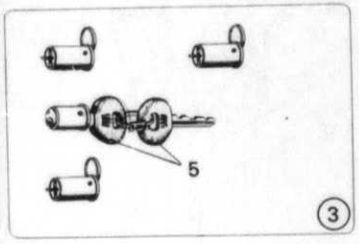
Febr. 1975

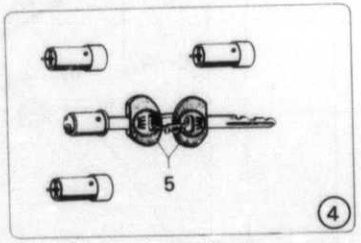
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	84 70 080	X	Lock cylinder, ignition	Låscylinder, tändning	8)
	73 59 870	X	Lock cylinder, luggage compartment	Låscylinder, bagagerum	3)
	84 18 394	X	Lock cylinder, luggage compartment	Låscylinder, bagagerum	5)
	84 31 991	X	Lock cylinder, luggage compartment, pin-type	Låscylinder, bagagerum, stift-typ	8) *
	78 72 559	X	Lock cylinder, luggage compartment, disc-type	Låscylinder, bagagerum, skiv-typ	8) Alt. to 84 31 991 *
	84 12 272	X	Spare key	Reservnyckel	Marked 0. 3)
	84 12 504	X	Spare key	Reservnyckel	Marked 20. 5)
	84 32 593	X	Spare key	Reservnyckel	Code 30. 8)

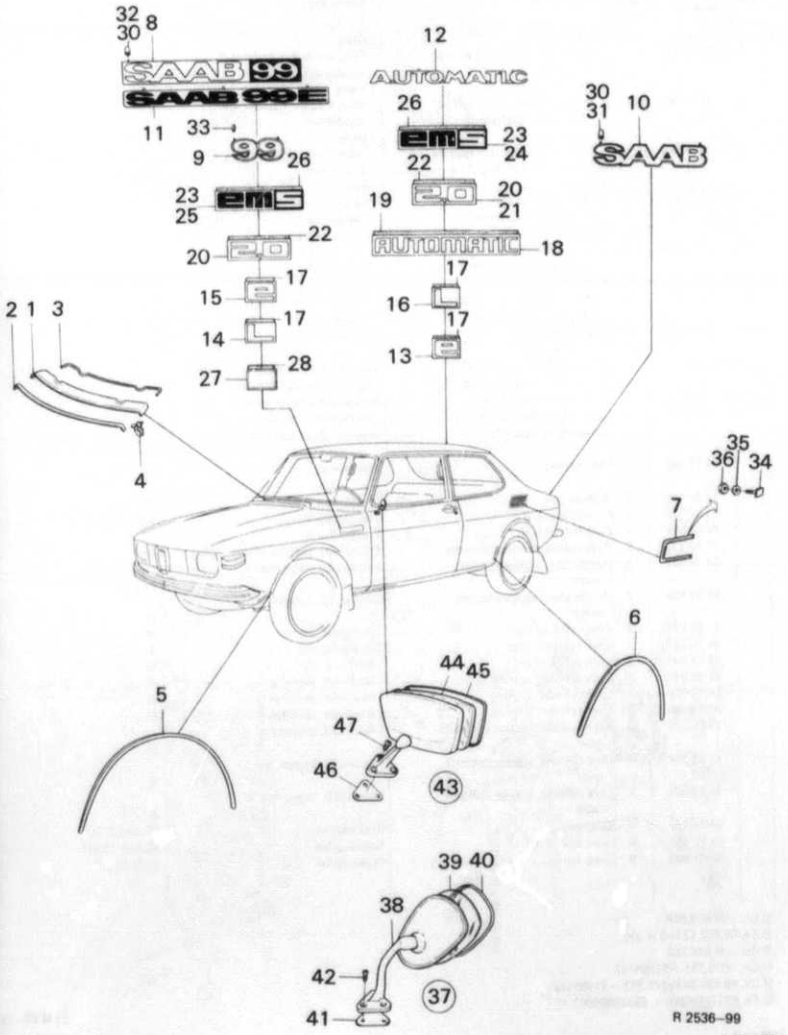
3) Ch. –99.014.259.
5) Ch. 99.020.001–075.331. –91606152.
8) Ch. 99722000001–. 99726000001–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	86 01 098	1	Air deflector	Luftskärm	Ch. –99.029.178.
1	76 03 376	1	Air deflector	Luftskärm	Ch. 99.029.179–. (8603276)
2	86 01 148	1	Moulding	Dekorlist	Ch. –99.029.178.
3	86 01 247	1	Seal strip	Tätningslist	
4	86 01 510	3	Clip	Clip	Ch. –99.011.456.
4	86 01 718	3	Clip	Clip	Ch. 99.011.457–.
5	86 01 577	2	Moulding, front fender	Dekorlist, framskärm	
6	82 25 492	2	Moulding, valance	Dekorlist, sidoplåt	
7	86 01 114	1	Moulding, air outlet L.H.	Dekorlist, luftutsläpp V	
7	86 01 122	1	Moulding, air outlet R.H.	Dekorlist, luftutsläpp H	
8	86 03 128	2	Emblem "SAAB 99"	Emblem "SAAB 99"	7)
9	82 20 816	2	Emblem "99"	Emblem "99"	8)
10	86 03 110	1	Emblem "SAAB"	Emblem "SAAB"	7)
10	82 20 501	1	Emblem "SAAB"	Emblem "SAAB"	8)
11	82 11 666	1	Emblem "SAAB 99 E"	Emblem "SAAB 99 E"	7)
12	82 11 534	1	Emblem "AUTOMATIC"	Emblem "AUTOMATIC"	7)
13	82 20 782	1	Emblem "E"	Emblem "E"	
14	82 23 745	2	Emblem "L"	Emblem "L"	
15	82 23 737	2	Emblem "E"	Emblem "E"	9)
16	82 21 665	1	Emblem "L"	Emblem "L"	9)
17	82 20 790	3	. Tape	. Tape	14) 8)
18	82 37 711	1	Emblem "AUTOMATIC"	Emblem "AUTOMATIC"	
19	82 20 477	1	. Tape	. Tape	14)
20	82 20 485	3	Emblem "2.0"	Emblem "2.0"	7)
21	82 20 485	1	Emblem "2.0"	Emblem "2.0"	8)
22	82 20 493	3	. Tape	. Tape	7, 14)
22	82 20 493	1	. Tape	. Tape	8, 14)
23	82 20 766	3	Emblem "ems"	Emblem "ems"	7)
24	82 20 766	1	Emblem "ems"	Emblem "ems"	8)
25	82 23 729	2	Emblem "ems"	Emblem "ems"	8)
26	82 20 774	3	. Tape	. Tape	14)
27	82 21 756	2	Emblem	Emblem	"X7"
28	82 20 790	2	. Tape	. Tape	14)
30	82 25 625	10	Plastic rivet	Plastnit	5)
30	82 25 625	4	Plastic rivet	Plastnit	6, 7)
31	82 25 625	2	Plastic rivet	Plastnit	8)
32	82 20 186	6	Plastic rivet	Plastnit	6, 7)
33	82 20 196	4	Clip	Clip	8, 12)
33	82 25 625	4	Clip	Clip	13)
34	82 37 844	4	Screw	Skruv	
35	80 73 090	4	Washer	Bricka	
36	79 10 466	4	Nut	Mutter	
37	78 70 637	2	Mirror assy.	Backspegel kpl.	1) "X7"
39	78 32 694	2	. Glass	. Glas	1) "X7"
40	73 85 776	2	. Glass retainer	. Glashållarring	
41	71 86 885	2	. Gasket	. Mellanlägg	S
42	73 53 055	6	. Screw	. Skruv	S
43	84 70 601	1	Mirror assy. L.H.	Backspegel kpl. V	2)
43	84 70 619	1	Mirror assy. R.H.	Backspegel kpl. H	2)
43	84 70 692	1	Mirror assy. L.H.	Backspegel kpl. V	USA. 2)
43	84 70 700	1	Mirror assy. R.H.	Backspegel kpl. H	USA. 2)
44	84 27 262	2	. Glass	. Glas	3) Not USA

1) Ch. –99.043.053. –90601640.
2) Ch. 99.050.001–, 91600001–.
3) Ch. –99.075.331. –91606152.
4) Ch. 99722000001–, 99726000001–.
5) Ch. –99722003467. –99726001677.
6) Ch. 99722003468–, 99726001678–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–, 99736000001–.
9) Also for "X7", California.
12) Ch. –99732032214. –99736007903.
13) Ch. 99732032215–, 99736007904–.
14) Superseded by 8283715,
see page 8 15:5

99 M 69–73

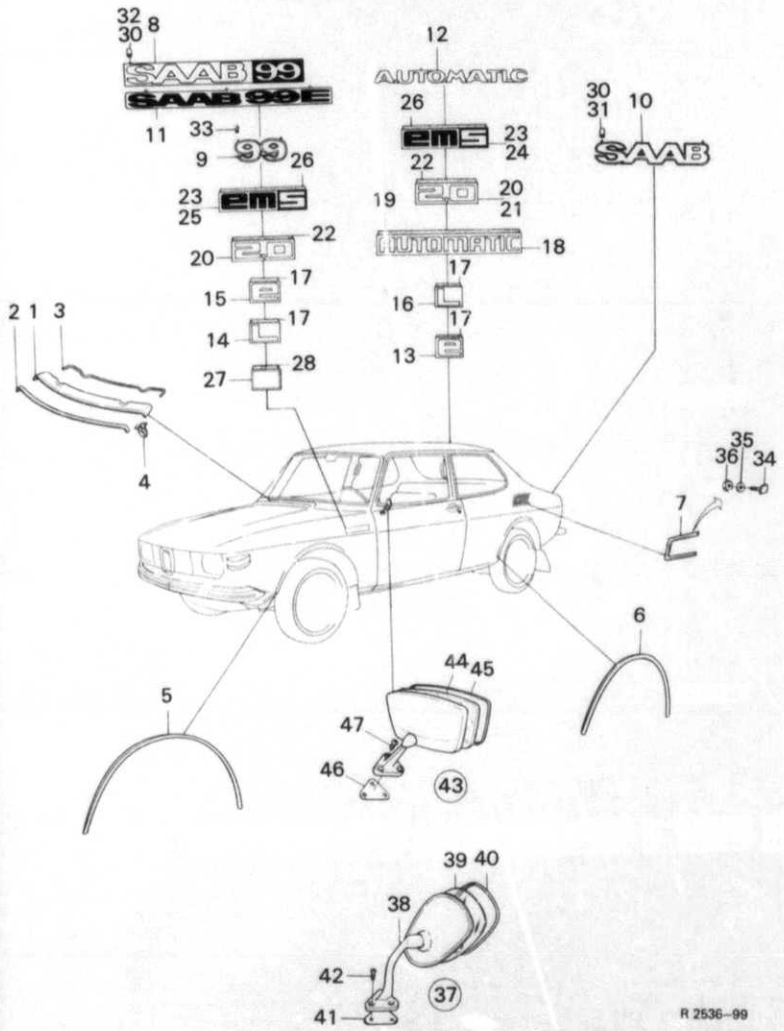
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SAAB genuine spare parts original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS
External details
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Utvändiga detaljer

8 15:5

E22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
44	84 34 847	2	. Glass	. Glas	4) Not USA
45	84 72 409	2	. Glass retainer	. Glashållarring	
46	71 86 885	2	. Gasket	. Mellanlägg	2) S
47	73 53 055	6	. Screw	. Skruv	S
	82 83 715	X	Tape for emblem	Tape för emblem	1 coil = 3 m. (8283715)*

2) Ch. 99.050.001–, 91600001–.
4) Ch. 99722000001–, 99726000001–.

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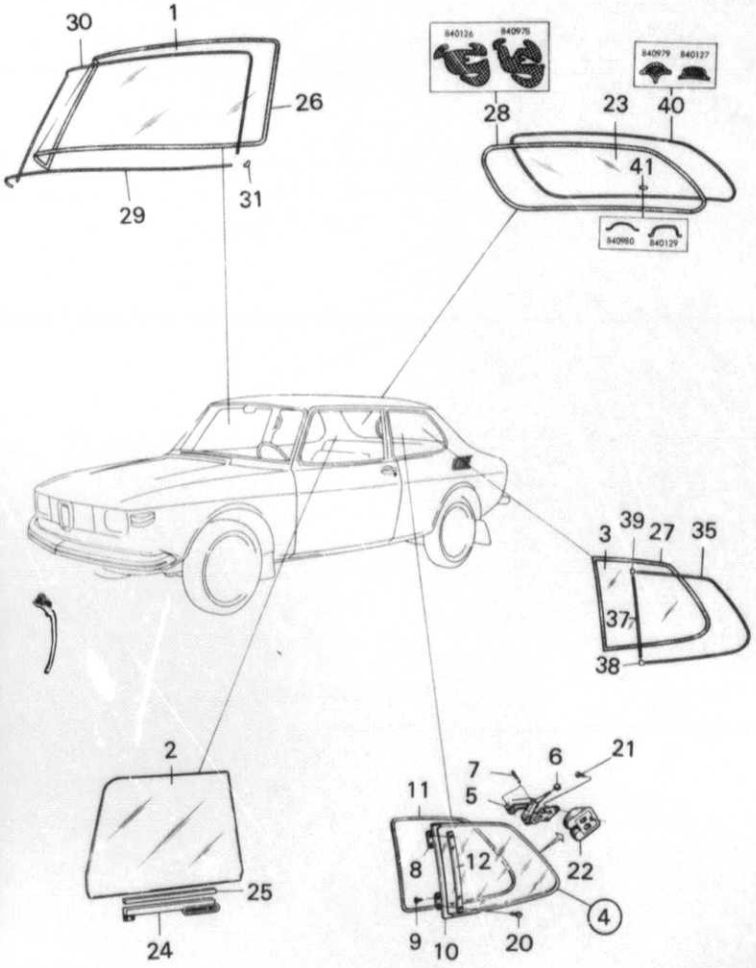
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Febr. 1975

SAAB genuine spare parts original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS
Glass and sealings, 2-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Glas och tätningslister, 2-dörrars

8 16:3

E24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 38 727	1	Glass, windshield	Glas, vindruta	9)
1	82 22 564	1	Glass, windshield	Glas, vindruta	10)
1	82 38 735	1	Glass, windshield, green	Glas, vindruta, grön	6)
2	84 02 919	1	Glass, door window L.H.	Glas, dörruta V	9)
2	84 17 529	1	Glass, door window, green L.H.	Glas, dörruta, grön V	6)
2	84 02 901	1	Glass, door window R.H.	Glas, dörruta H	9)
2	84 17 537	1	Glass, door window, green R.H.	Glas, dörruta, grön H	6)
3	84 02 935	1	Glass, side window L.H.	Glas, sidoruta V	9)
3	84 17 719	1	Glass, side window, green L.H.	Glas, sidoruta, grön V	6)
3	84 02 943	1	Glass, side window R.H.	Glas, sidoruta H	9)
3	84 17 727	1	Glas, side window, green R.H.	Glas, sidoruta, grön H	6)
4	84 12 439	1	Opening rear side window assy. L.H.	Öppningsbar sidoruta kpl. V	
4	84 12 447	1	Opening rear side window assy. R.H.	Öppningsbar sidoruta kpl. H	
4	84 12 454	1	Opening rear side window assy. green glass L.H.	Öppningsbar sidoruta kpl. grönt glas V	6)
4	84 12 462	1	Opening rear side window assy. green glass R.H.	Öppningsbar sidoruta kpl. grönt glas H	6)
5	84 01 150	2	. Lock assy.	. Lås kpl.	,5)
6	73 40 839	2	. . Ball	. . Kula	
7	79 18 279	2	. . Tension pin	. . Spännstift	
8	84 00 699	4	. Hinge plate	. Gångjärnsplåt	
9	82 15 840	8	. Screw	. Skruv	
10	84 01 093	1	. Moulding L.H.	. Dekorationslist V	
10	84 01 101	1	. Moulding R.H.	. Dekorationslist H	
11	84 01 135	2	Weather strip	Tätningslist	
12	84 18 931	2	Fixing strip L.H.	Skena V	
20	82 24 941	4	Screw	Skruv	
21	79 22 446	6	Screw	Skruv	
22	73 44 476	2	Padding	Stötskydd	6)
23	84 01 077	1	Glass, rear window	Glas, bakruta	7)
23	82 17 267	1	Glass, rear window	Glas, bakruta	8, 9)
23	84 17 545	1	Glass, rear window, green	Glas, bakruta, grön	6, 7)
23	82 17 275	1	Glass, rear window, green	Glas, bakruta, grön	6, 8)
24	82 25 930	1	Glass retainer L.H.	Rutfäste V	
24	82 25 948	1	Glass retainer R.H.	Rutfäste H	
26	84 02 760	1	Weatherstrip, windshield	Gummilist, vindruta	1)
26	82 36 598	1	Weatherstrip, windshield	Gummilist, vindruta	3)
27	84 07 397	1	Weatherstrip, side window L.H.	Gummilist, sidoruta V	
27	84 07 405	1	Weatherstrip, side window R.H.	Gummilist, sidoruta H	
27	82 22 531	1	Weatherstrip, side window L.H.	Gummilist, sidoruta V	13)
27	82 22 549	1	Weatherstrip, side window R.H.	Gummilist, sidoruta H	13)
28	84 01 267	1	Weatherstrip, rear window	Gummilist, bakruta	1)
28	84 09 781	1	Weatherstrip, rear window	Gummilist, bakruta	2)
28	84 01 267	1	Weatherstrip, rear window	Gummilist, bakruta	4)
29	84 02 786	1	Moulding, windshield, lower	Dekorationslist, vindruta, nedre	1)
29	84 09 831	1	Moulding, windshield, lower	Dekorationslist, vindruta, nedre	3)
29	82 22 598	1	Moulding, windshield, lower	Dekorationslist, vindruta, nedre	13)
30	84 02 794	1	Moulding, windshield, upper	Dekorationslist, vindruta, övre	1)
30	84 09 849	1	Moulding, windshield, upper	Dekorationslist, vindruta, övre	3)
30	82 22 606	1	Moulding, windshield, upper	Dekorationslist, vindruta, övre	13)

1) Ch. –99.001.478.
2) Ch. 99.001.479–022.473.
3) Ch. 99.001.479–.
4) Ch. 99.022.474–.
5) Ch. 99.020.001–.
6) USA.
7) Ch. –99.071.691.
8) Ch. 99.071.692–.
9) Also for "X7", USA
10) "X7", Schweiz, Austria, Jugoslavia and EG-countries
12) Ch. 99732009972– 99736004979–.
13) "X7", not USA.

99 M 69–73

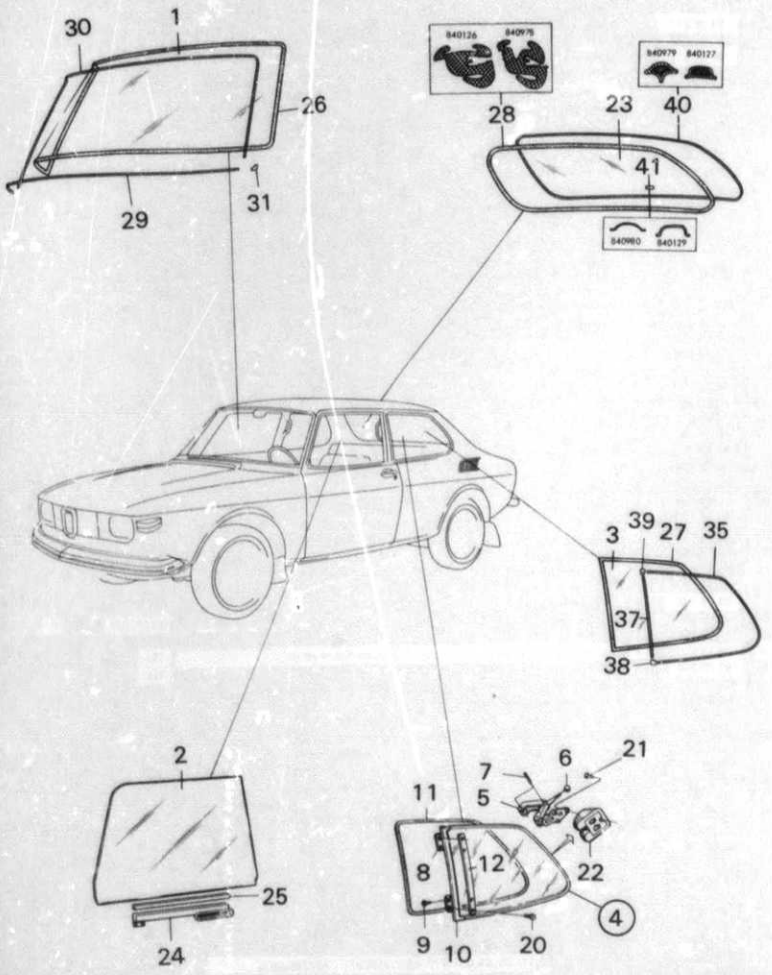
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SAAB

genuine spare parts
original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS

Glass and sealings, 2-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Glas och tätningslister, 2-dörrars

8 16:5

F2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
					(8402836)	*
31	84 09 856	2	Joint piece, windshield	Skarvstycke, vindruta		*
31	82 22 622	2	Joint piece, windshield	Skarvstycke, vindruta	13)	
35	84 02 992	1	Moulding, side window L.H.	Dekorationslist sidoruta V		
35	84 03 008	1	Moulding, side window R.H.	Dekorationslist, sidoruta H		
37	84 09 575	2	Moulding, side window	Dekorationslist, sidoruta		
38	84 02 968	2	Joint piece, lower	Skarvstycke, nedre		
39	84 02 976	2	Joint piece, upper	Skarvstycke, övre		
40	84 01 275	1	Moulding, rear window	Dekorationslist, bakruta	1)	
40	84 09 799	1	Moulding, rear window	Dekorationslist, bakruta	2)	
40	84 01 275	1	Moulding, rear window	Dekorationslist, bakruta	4)	
40	82 22 648	1	Moulding, rear window	Dekorationslist, bakruta	13)	
41	84 01 291	1	Joint piece	Skarvstycke	1)	
					(8409807)	*
41	84 01 291	1	Joint piece	Skarvstycke	3)	*
41	82 22 663	1	Joint piece	Skarvstycke	13)	

1) Ch. –99.001.478.
2) Ch. 99.001.479–022.473.
3) Ch. 99.001.479–.
4) Ch. 99.022.474–.
13) "X7", not USA.

99 M 69–73

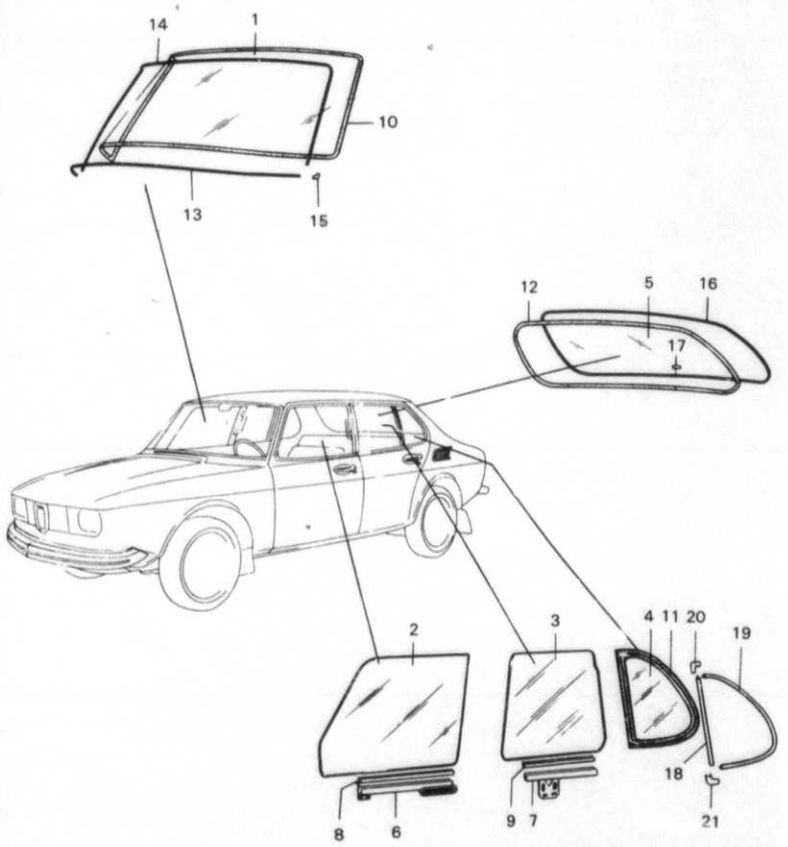
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R 1864–99

Febr. 1975

SAAB
genuine spare parts
original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS
Glass and sealings, 4-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Glas och tätningslister, 4-dörrars

8 16:11

F4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 38 727	1	Glass, windshield	Glas, vindruta	
1	82 38 735	1	Glass, windshield, green	Glas, vindruta, grön	3)
2	84 15 010	1	Glass, door window L.H.	Glas, dörruta V	
2	82 15 576	1	Glass, door window green L.H.	Glas, dörruta grön V	3) 1)
2	84 15 028	1	Glass, door window R.H.	Glas, dörruta H	
2	82 15 584	1	Glass, door window green R.H.	Glas, dörruta grön H	3)
3	84 15 036	1	Glass, door window L.H.	Glas, dörruta V	
3	82 15 592	1	Glass, door window green L.H.	Glas, dörruta grön V	3)
3	84 15 044	1	Glass, door window R.H.	Glas, dörruta H	
3	82 15 600	1	Glass, door window green R.H.	Glas, dörruta grön H	3)
4	84 15 051	1	Glass, door window fixed L.H.	Glas, dörruta fast del V	2)
4	84 15 069	1	Glass, door window fixed R.H.	Glas, dörruta fast del H	2)
4	82 15 618	1	Glass, door window fixed, green L.H.	Glas, dörruta fast del, grön V	3)
4	82 15 626	1	Glass, door window fixed, green R.H.	Glas, dörruta fast del, grön H	3)
5	84 01 077	1	Glass, rear window	Glas, bakruta	4)
5	82 17 267	1	Glass, rear window	Glas, bakruta	5)
5	84 17 545	1	Glass, rear window green	Glas, bakruta grön	3, 4)
5	82 17 275	1	Glass, rear window green	Glas, bakruta grön	5)
6	82 25 955	1	Glass retainer L.H.	Rutfäste V	1)
6	82 25 963	1	Glass retainer R.H.	Rutfäste H	1)
7	82 25 971	1	Glass retainer L.H.	Rutfäste V	2)
7	82 25 989	1	Glass retainer R.H.	Rutfäste H	2)
8	82 25 997	2	Pad, door window	Mellanlägg, dörruta	
9	82 25 997	1	Pad, door window	Mellanlägg, dörruta	
10	82 36 598	1	Weatherstrip, windshield	Gummilist, vindruta	
11	82 44 774	1	Weatherstrip, fixed door window L.H.	Gummilist, fast dörruta V	2)
11	82 44 782	1	Weatherstrip, fixed door window R.H.	Gummilist, fast dörruta H	2)
12	84 01 267	1	Weatherstrip, rear window	Gummilist, bakruta	
13	84 09 831	1	Moulding, windshield, lower	Dekorationslist, vindruta, nedre	
14	84 09 849	1	Moulding, windshield, upper	Dekorationslist, vindruta, övre	
15	84 09 856	2	Joint piece, windshield	Skarvstycke, vindruta	
16	84 09 799	1	Moulding, rear window	Dekorationslist, bakruta	
17	84 09 291	1	Joint piece	Skarvstycke	
18	84 15 689	2	Moulding front, door window	Dekorationslist främre, dörruta	
19	84 15 697	1	Moulding rear, door window L.H.	Dekorationslist bakre, dörruta V	2)
19	84 15 440	1	Moulding rear, door window R.H.	Dekorationslist bakre, dörruta H	2)
20	84 02 968	2	Joint piece, upper	Skarvstycke övre	
21	84 15 473	2	Joint piece, lower	Skarvstycke, nedre	

1) Front door.
2) Rear door.
3) USA.
4) Ch. –99.071.691, –91605025.
5) Ch. 99.071.692–, 91605026–.

99 M 69–73

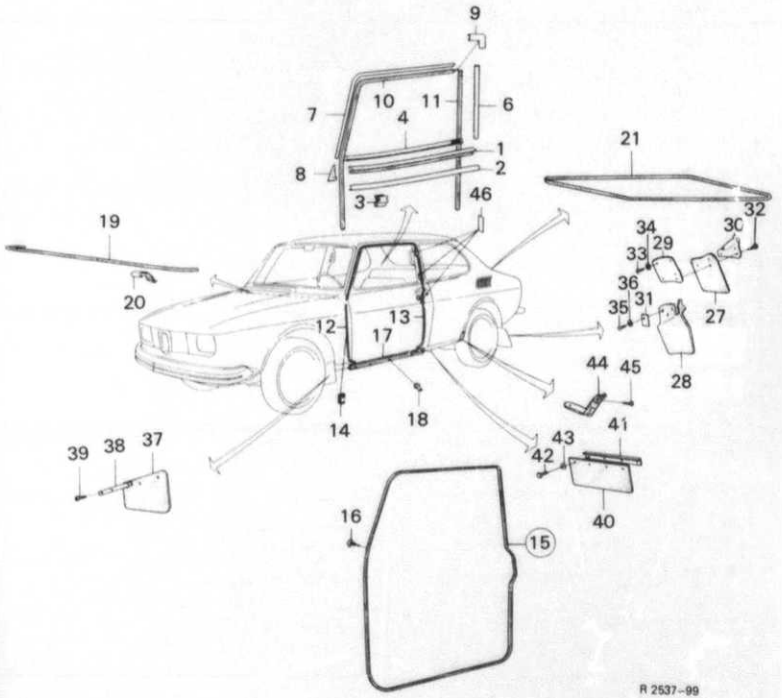
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R 2537–99

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 25 740	2	Rubber seal, outer	Gummilist, yttre	*
1	82 21 046	2	Rubber seal, outer	Gummilist, yttre	'X7", not USA.
2	84 07 298	1	Moulding L.H.	Dekorationslist V	
2	84 07 306	1	Moulding R.H.	Dekorationslist H	
3	84 07 363	18	Clip	Clip	
4	84 09 658	2	Seal, inner	Tätning, inre	
6	84 02 737	1	Moulding, rear L.H.	Dekorationslist, bakre V	6)
6	84 02 729	1	Moulding, rear R.H.	Dekorationslist, bakre H	
6	82 19 651	1	Moulding, rear L.H.	Dekorationslist, bakre V	7)
6	82 19 669	1	Moulding, rear R.H.	Dekorationslist, bakre H	
7	84 02 851	1	Moulding, front L.H.	Dekorationslist, främre V	6)
7	84 02 869	1	Moulding, front R.H.	Dekorationslist, främre H	
7	82 19 735	1	Moulding, front L.H.	Dekorationslist, främre V	7)
7	82 19 743	1	Moulding, front R.H.	Dekorationslist, främre H	
8	84 02 752	1	Cover plate L.H.	Täckplåt V	
8	84 02 745	1	Cover plate R.H.	Täckplåt H	
9	82 19 776	2	Cover plate	Täckplåt	7)
10	84 07 314	2	Seal, door frame, front	Tätning, dörrbåge, främre	
11	82 47 744	2	Seal, door frame, rear	Tätning, dörrbåge, bakre	* †
12	84 09 674	2	Seal strip, door opening, front	Tätningslist, dörröppning, främre	
13	84 09 682	2	Seal strip, door opening, rear	Tätningslist, dörröppning, bakre	
14	84 12 215	24	Clip	Clip	Ch. –99.043.053.
15	82 39 295	1	Door seal assy., L.H.	Dörrtätningslist kpl., V	*
15	82 39 287	1	Door seal assy., R.H.	Dörrtätningslist kpl., H	*
16	84 12 256	80	Clip	Clip	
17	84 13 619	7	Protective strip	Skyddslist	
18	82 33 645	12	Pop rivet	Popnit	
19	84 02 885	1	Hood seal	Huvtätning	
20	84 07 488	5	Clip	Clip	
21	82 22 754	1	Seal, trunk lid	Tätning, bagagerumslucka	
27	82 07 136	1	Mud guard, rear L.H.	Stänkskydd, bakre V	1) S
27	82 07 144	1	Mud guard, rear R.H.	Stänkskydd, bakre H	S
27	82 11 997	1	Mud guard, rear L.H.	Stänkskydd, bakre V	2, 4) S
27	82 12 003	1	Mud guard, rear R.H.	Stänkskydd, bakre H	S
27	82 19 636	1	Mud guard, rear L.H.	Stänkskydd, bakre V	5, 12) S
27	82 19 644	1	Mud guard, rear R.H.	Stänkskydd, bakre H	S
28	82 21 996	1	Mud guard, rear L.H.	Stänkskydd, bakre V	13)
28	82 22 002	1	Mud guard, rear R.H.	Stänkskydd, bakre H	
29	82 07 052	1	Bracket L.H.	Fäste V	
29	82 07 060	1	Bracket R.H.	Fäste H	
30	82 10 056	1	Decoration sheet L.H.	Dekorplåt V	12)
30	82 10 064	1	Decoration sheet R.H.	Dekorplåt H	
31	82 27 738	2	Support plate	Stödplåt	13)
32	79 22 982	6	Screw	Skruv	S
33	79 22 974	6	Screw	Skruv	12)
34	79 10 540	6	Washer	Bricka	
35	79 22 503	6	Screw	Skruv	13)
36	79 16 497	6	Washer	Bricka	
37	82 07 011	1	Mud guard, front L.H.	Stänkskydd, främre V	
37	82 07 029	1	Mud guard, front R.H.	Stänkskydd, främre H	
38	82 07 037	2	Attachment plate	Fästplåt	
39	79 22 917	6	Screw	Skruv	
40	82 09 405	2	Mud guard, middle	Stänkskydd, mittre	
41	82 09 413	2	Bracket	Fäste	
42	79 22 982	8	Screw	Skruv	

1) Ch. –99.038.795. –90601106.
2) Ch. 99.038.796–. 90601107–.
4) Ch. –99.075.331. –90606152.
5) Ch. 99722000001–. 99726000001–.
6) Ch. –99722006353. –99726002372.
7) Ch. 99722006354–. 99726002373–
12) Ch. –99732030999. –99736007119.
13) Ch. 99732031000–. 99736007120–.

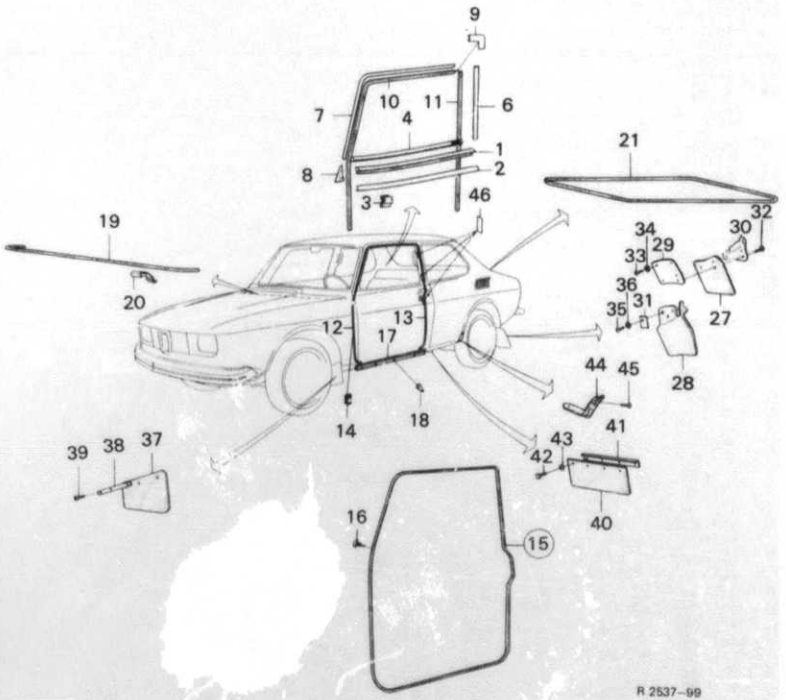
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SAAB

genuine spare parts
original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS
Other sealings, mud guards, 2-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Övriga tätningslister, stänkskydd, 2-dörrars

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
43	79 16 497	8	Washer	Bricka	(8603177) * (8603185) *
44	82 21 012	1	Rubber protection L.H.	Gummiskydd V	
44	82 21 020	1	Rubber protection R.H.	Gummiskydd H	
44	82 09 708	6	Screw	Skruv	
46	84 06 142	X	Tape, double side adhesive	Tape, dubbelhäftande	1 coil=50 m. (No. 8406142)

8) Ch. –99722015959. –99726005252.
9) Ch. 99722015960–. 99726005253–.

99 M 69–73

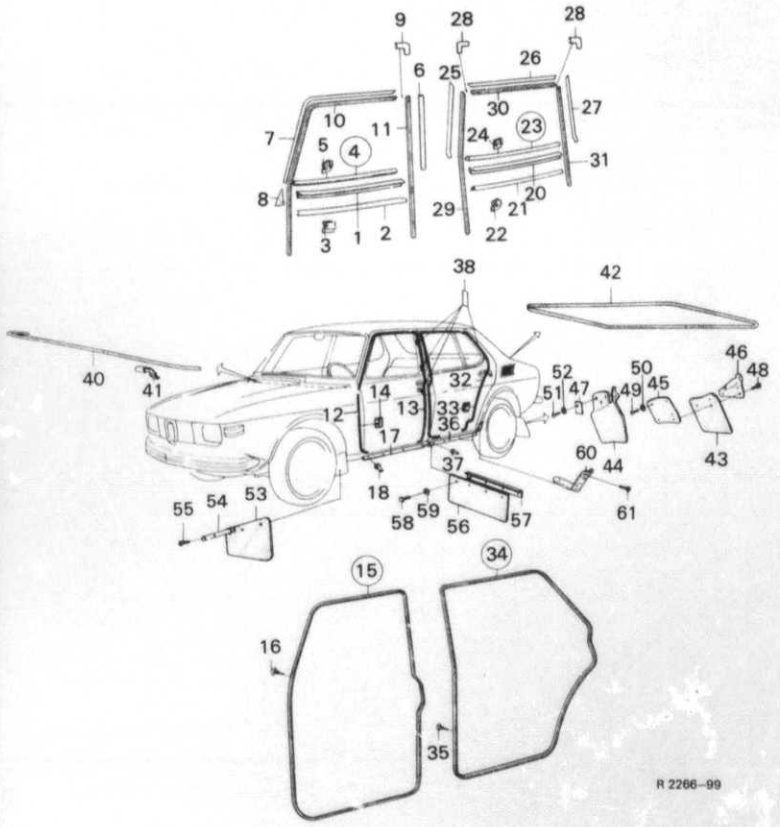
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SAAB genuine spare parts original reservdelar

EXTERNAL DETAILS, GLASS, SEALINGS
Other sealings, mud guards, 4-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Övriga tätningslister, stänkskydd, 4-dörrars

8 17-9
F10

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 25 757	2	Rubber seal, outer	Gummilist, yttre	
2	84 15 275	1	Moulding L.H.	Dekorationslist V	
2	84 15 283	1	Moulding R.H.	Dekorationslist H	
3	84 07 363	14	Clip	Clip	
4	84 40 711	2	Seal assy., inner	Tätning kpl., inre	
5	71 52 333	8	. Clip	. Clip	
6	84 16 158	1	Moulding, rear L.H.	Dekorationslist, bakre V	6)
6	84 16 166	1	Moulding, rear R.H.	Dekorationslist, bakre H	
6	82 19 651	1	Moulding, rear L.H.	Dekorationslist, bakre V	7)
6	82 19 669	1	Moulding, rear R.H.	Dekorationslist, bakre H	
7	84 15 234	1	Moulding, front L.H.	Dekorationslist, främre V	6)
7	84 15 242	1	Moulding, front R.H.	Dekorationslist främre H	
7	82 19 719	1	Moulding, front L.H.	Dekorationslist, främre V	7)
7	82 19 727	1	Moulding, front R.H.	Dekorationslist, främre H	
8	84 02 752	1	Cover plate L.H.	Täckplåt V	1)
8	84 02 745	1	Cover plate R.H.	Täckplåt H	
9	82 19 776	2	Cover plate	Täckplåt	7)
10	84 15 291	2	Seal, door frame, front	Tätning, dörrbåge, främre	
11	82 47 744	2	Seal, door frame, rear	Tätning, dörrbåge, bakre	*
12	84 09 674	2	Seal strip, door opening, front	Tätningslist, dörröppning, främre	
13	84 41 271	2	Seal strip, door opening, rear	Tätningslist, dörröppning, bakre	
14	84 12 215	24	Clip	Clip	
15	82 46 555	1	Door seal assy., L.H.	Dörrtätningslist kpl., V	*
15	82 46 563	1	Door seal assy., R.H.	Dörrtätningslist kpl., H	*
16	84 12 256	72	. Clip	. Clip	10)
17	84 40 620	2	Protective strip	Skyddslist	
18	82 33 645	12	Pop rivet	Popnit	S
20	82 25 765	2	Rubber seal, outer	Gummilist, yttre	*
21	84 15 382	2	Moulding	Dekorationslist	
22	84 07 363	12	Clip	Clip	
23	84 40 729	2	Seal assy., inner	Tätning kpl., inre	
24	71 52 333	8	. Clip	. Clip	
25	84 15 416	1	Moulding, front L.H.	Dekorationslist, främre V	6)
25	84 16 216	1	Moulding, front R.H.	Dekorationslist, främre H	
25	82 20 410	1	Moulding, front L.H.	Dekorationslist, främre V	7)
25	82 20 428	1	Moulding, front R.H.	Dekorationslist, främre H	2)
26	84 15 424	1	Moulding, upper L.H.	Dekorationslist, övre V	6)
26	84 16 224	1	Moulding, upper R.H.	Dekorationslist, övre H	
26	82 19 677	2	Moulding, upper	Dekorationslist, övre	7)
27	84 16 190	1	Moulding, rear L.H.	Dekorationslist, bakre V	6)
27	84 16 208	1	Moulding, rear R.H.	Dekorationslist, bakre H	
27	82 19 693	1	Moulding, rear L.H.	Dekorationslist, bakre V	
27	82 19 701	1	Moulding, rear R.H.	Dekorationslist, bakre H	7)
28	82 19 784	4	Cover plate	Täckplåt	
29	84 15 499	2	Seal, door frame, front	Tätning, dörrbåge, främre	
30	84 15 507	2	Seal, door frame, upper	Tätning, dörrbåge, övre	
31	84 15 515	2	Seal, rear	Tätning, bakre	
32	84 41 289	2	Seal strip, door opening	Tätningslist, dörröppning	
32	84 45 355	2	Seal strip, door opening	Tätningslist, dörröppning	Taxi
33	84 12 215	24	Clip	Clip	10) 2)
34	84 15 531	1	Door seal L.H.	Dörrtätningslist V	13)
34	85 15 549	1	Door seal R.H.	Dörrtätningslist H	13)
34	82 46 639	1	Door seal L.H.	Dörrtätningslist V.	14) *
34	82 46 647	1	Door seal R.H.	Dörrtätningslist H.	14) *
35	84 12 256	74	. Clip	. Clip	S
36	84 40 612	2	Protective strip	Skyddslist	
37	82 33 645	8	Pop rivet	Popnit	S
38	84 06 142	X	Tape, double side adhesive	Tape, dubbelhäftande	1 coil=50 m (No. 840614)

1) Front door.
2) Rear door.
6) Ch. –99722006353. –99726002372.
7) Ch. 99722006354–. 99726002373–.
10) After Ch. 99732004066, 99736003535 use tape 8406142.
13) Ch. –99732028982.
14) Ch. 99732028983–.

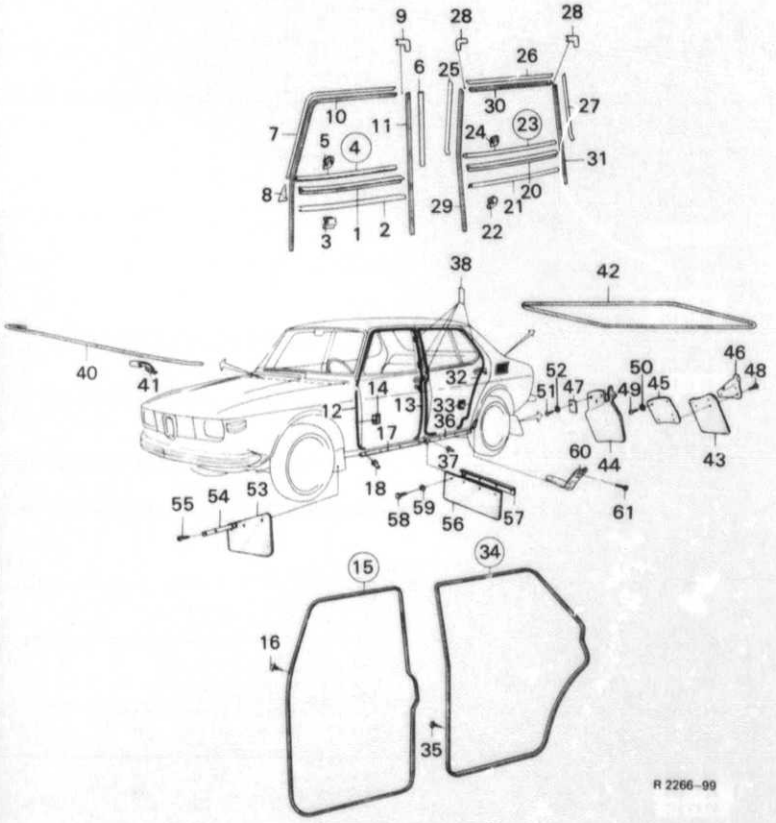
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EXTERNAL DETAILS, GLASS, SEALINGS
Other sealings, mud guards, 4-doors
UTVÄNDIGA DETALJER, GLAS, TÄTNINGSLISTER
Övriga tätningslister, stänkskydd, 4-dörrars

8 17:11

F12

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
40	84 02 885	1	Hood seal	Huvtätning	
41	84 07 488	5	Clip	Clip	
42	82 22 754	1	Seal, trunk lid	Tätning, bagagerumslucka	(84 01 457) *
43	82 07 136	1	Mud guard, rear L.H.	Stänkskydd, bakre V	Ch. -99.038.795. S
43	82 07 144	1	Mud guard, rear R.H.	Stänkskydd, bakre H	-90601106. S
43	82 11 997	1	Mud guard, rear L.H.	Stänkskydd, bakre V	Ch. 99.038.796-. 4) S
43	82 12 003	1	Mud guard, rear R.H.	Stänkskydd, bakre H	S
43	82 19 636	1	Mud guard, rear L.H.	Stänkskydd, bakre V	5, 11) S
43	82 19 644	1	Mud guard, rear R.H.	Stänkskydd, bakre H	S
44	82 21 996	1	Mud guard, rear L.H.	Stänkskydd, bakre V	12)
44	82 22 002	1	Mud guard, rear R.H.	Stänkskydd, bakre H	
45	82 07 052	1	Bracket L.H.	Fäste V	
45	82 07 060	1	Bracket R.H.	Fäste H	11)
46	82 10 056	1	Decoration sheet L.H.	Dekorplåt V	
46	82 10 064	1	Decoration sheet R.H.	Dekorplåt H	
47	82 27 738	2	Support plate	Stödplåt	12)
48	79 22 982	6	Screw	Skruv	S
49	79 22 974	6	Screw	Skruv	11)
50	79 10 540	6	Washer	Bricka	
51	79 22 503	6	Screw	Skruv	12)
52	79 16 497	6	Washer	Bricka	
53	82 07 011	1	Mud guard, front L.H.	Stänkskydd, främre V	
53	82 07 029	1	Mud guard, front R.H.	Stänkskydd, främre H	
54	82 07 037	2	Attachment plate	Fästplåt	
55	79 22 511	6	Screw	Skruv	
56	82 09 405	2	Mud guard, middle	Stänkskydd, mittre	
57	82 09 413	2	Bracket	Fäste	
58	79 22 982	8	Screw	Skruv	
59	79 16 497	8	Washer	Bricka	
					(8242679) *
					(8242687) *
60	82 21 012	1	Rubber protection L.H.	Gummiskydd V	
60	82 21 020	1	Rubber protection R.H.	Gummiskydd H	
61	84 09 708	6	Screw	Skruv	
	82 09 523	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	Ch. -99.038.795. -90601106
	82 09 538	X	Kit, mud guard rear R.H.	Sats, stänkskydd,bakre H	
	82 09 611	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	Ch. 99.038.796-. 075.331.
	82 09 629	X	Kit, mud guard rear R.H.	Sats, stänkskydd bakre H	
	82 09 660	X	Kit, mud guard rear L.H.	Sats, stänkskydd bakre V	5)
	82 09 678	X	Kit, mud guard rear R.H.	Sats, stänkskydd bakre H	

4) Ch. -99.075.331 -91606152.
5) Ch. 99722000001-. 99726000001-.
11) Ch. -99732030999. -99736007119.
12) Ch. 99732031000-. 99736007120-.

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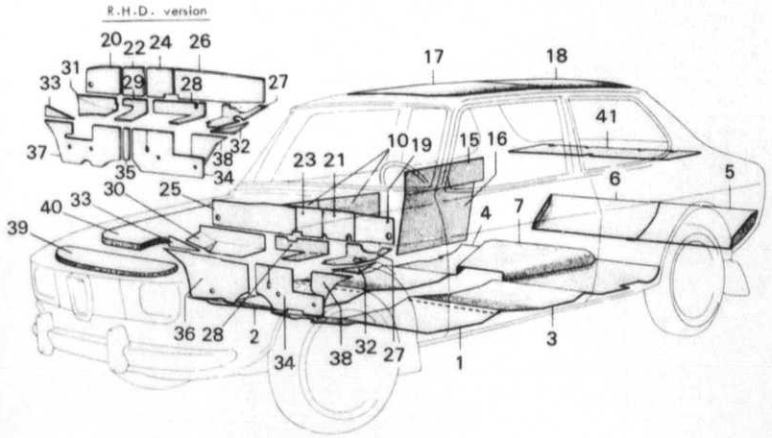
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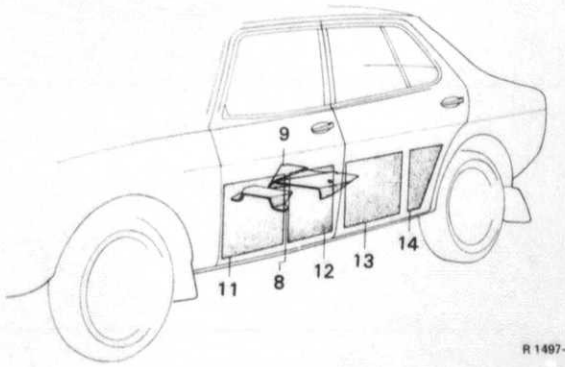
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1	84 09 435	1	Insul. mat, front floor L.H.	Isoleringsmatta, främre golv V		
2	84 09 443	1	Insul. mat, front floor R.H.	Isoleringsmatta, främre golv H		
3	84 09 450	1	Insul. mat, centre floor L.H.	Isoleringsmatta, mittre golv V		
3	84 41 313	1	Insul. mat, centre floor L.H.	Isoleringsmatta, mittre golv V	3)	
4	84 09 468	1	Insul. mat, centre floor R.H.	Isoleringsmatta, mittre golv H		
4	84 41 321	1	Insul. mat, centre floor R.H.	Isoleringsmatta, mittre golv H	3)	
5	84 09 476	1	Insul. mat, luggage compartment L.H.	Isoleringsmatta, bagagerum V		
6	84 09 484	1	Insul. mat, luggage compartment R.H.	Isoleringsmatta, bagagerum H		
7	84 10 011	1	Insul. mat, tunnel	Isoleringsmatta, tunnel		
8	84 42 618	1	Insul. mat, tunnel front	Isoleringsmatta, tunnel, främre	3)	
9	84 41 339	1	Insul. mat, tunnel, rear	Isoleringsmatta, tunnel, bakre		
10	84 10 078	4	Insul. board, door	Pappskiva, dörr		
11	84 10 078	2	Insul. board, front door	Pappskiva, framdörr	(8441354)	*
12	84 10 078	2	Insul. board, front door	Pappskiva, framdörr	(8442626)	*
13	84 10 078	2	Insul. board, rear door	Pappskiva, bakdörr	(8441354) 3)	*
14	84 42 592	1	Insul. board, rear door L.H.	Pappskiva, bakdörr V		
14	84 42 600	1	Insul. board, rear door R.H.	Pappskiva, bakdörr H		
15	84 10 037	2	Insul. board, upper, valance	Pappskiva, övre, sidoplåt		
16	84 10 052	1	Insul. board, lower, valance L.H.	Pappskiva, nedre, sidoplåt V		
16	84 10 060	1	Insul. board, lower, valance R.H.	Pappskiva, nedre, sidoplåt H		
17	84 10 128	1	Insul. mat, front, roof	Isoleringsmatta, främre, tak		
18	84 10 128	1	Insul. mat, rear, roof	Isoleringsmatta, bakre, tak		
			Insul. mats, dash panel:	Isoleringsmattor, torped:		
19	84 19 079	1	Insul. mat	Isoleringsmatta		
20	84 19 848	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
21	84 19 087	1	Insul. mat	Isoleringsmatta		
22	84 19 830	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
23	84 19 095	1	Insul. mat	Isoleringsmatta		
24	84 19 822	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
25	84 11 530	1	Insul. mat	Isoleringsmatta		
26	84 19 202	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
27	84 11 639	1	Insul. mat	Isoleringsmatta		
28	84 11 555	1	Insul. mat, centre	Isoleringsmatta, mittre		
29	84 22 008	1	Insul. mat, R.H.D.	Isoleringsmatta, R.H.D.		
30	84 11 597	1	Insul. mat	Isoleringsmatta		
31	84 19 798	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
32	84 11 670	1	Insul. mat	Isoleringsmatta		
33	84 11 688	1	Insul. mat	Isoleringsmatta		
34	84 11 613	1	Insul. mat	Isoleringsmatta		
35	84 22 016	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
36	84 11 571	1	Insul. mat	Isoleringsmatta		
37	84 19 806	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.		
38	84 11 654	1	Insul. mat	Isoleringsmatta	(8413379)	*
						*
39	84 22 107	1	Insul. mat, front hood	Isoleringsmatta, främre, huv		
40	84 58 044	1	Insul. mat, rear hood	Isoleringsmatta, bakre, huv	(8422115)	*
41	84 11 720	1	Insul. mat, shelf	Isoleringsmatta, hatthylla		

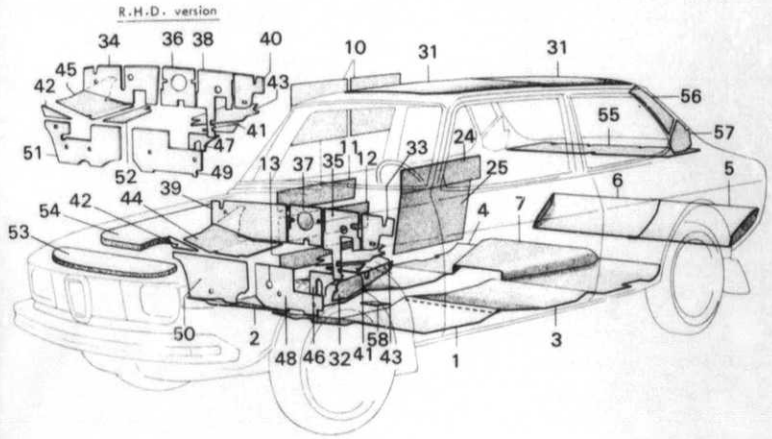
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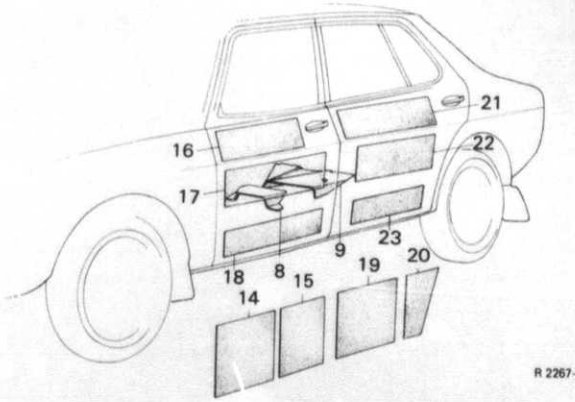
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R 2267–99

Febr. 1975

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 09 435	1	Insul. mat, front floor L.H.	Isoleringsmatta, främre golv V	
2	84 09 443	1	Insul. mat, front floor R.H.	Isoleringsmatta, främre golv H	
3	84 09 450	1	Insul. mat, center floor L.H.	Isoleringsmatta, mittre golv V	
3	84 41 313	1	Insul. mat, center floor L.H.	Isoleringsmatta, mittre golv V	1)
4	84 09 468	1	Insul. mat, center floor R.H.	Isoleringsmatta, mittre golv H	
4	84 41 321	1	Insul. mat, center floor R.H.	Isoleringsmatta, mittre golv H	1)
5	84 09 476	1	Insul. mat, luggage compartment L.H.	Isoleringsmatta, bagagerum V	
6	84 09 484	1	Insul. mat, luggage compartment R.H.	Isoleringsmatta, bagagerum H	
7	84 10 011	1	Insul. mat, tunnel	Isoleringsmatta, tunnel	
8	84 42 618	1	Insul. mat, tunnel, front	Isoleringsmatta, tunnel, främre	1)
9	84 41 339	1	Insul. mat, tunnel, rear	Isoleringsmatta, tunnel, bakre	1)
10	84 10 078	4	Insul. board, door	Pappskiva, dörr	4)
11	84 38 418	2	Insul. board upper, door	Pappskiva övre, dörr	
12	84 38 426	2	Insul. board center, door	Pappskiva mittre, dörr	5)
13	84 38 434	2	Insul. biard lower, door	Pappskiva nedre, dörr	
14	84 10 078	2	Insul. board, front door	Pappskiva, framdörr	
15	84 10 078	2	Insul. board, front door	Pappskiva, framdörr	4) (8442626) *
16	84 38 418	2	Insul. board upper, front door	Pappskiva övre, framdörr	1)
17	84 38 426	2	Insul. board center, front door	Pappskiva mittre, framdörr	5)
18	84 38 434	2	Insul. board lower, front door	Pappskiva nedre, framdörr	
19	84 10 078	2	Insul. board, rear door	Pappskiva, bakdörr	
20	84 42 592	1	Insul. board, rear door L.H.	Pappskiva, bakdörr V	4)
20	84 42 600	1	Insul. board, rear door R.H.	Pappskiva, bakdörr H	
21	84 38 418	2	Insul. board upper, rear door	Pappskiva övre, bakdörr	
22	84 45 371	2	Insul. board center, rear door	Pappskiva mittre, bakdörr	5)
23	84 45 389	2	Insul. board lower, rear door	Pappskiva nedre, bakdörr	
24	84 10 037	2	Insul. board, upper valance	Pappskiva, övre sidoplåt	
25	84 10 052	1	Insul. board, lower valance L.H.	Pappskiva, nedre sidoplåt V	4)
25	84 10 060	1	Insul. board, lower valance R.H.	Pappskiva, nedre sidoplåt H	
25	84 38 400	2	Insul. board, valance	Pappskiva, sidoplåt	5)
31	84 10 128	2	Insul. mat, roof	Isoleringsmatta, tak	4)
31	84 38 376	2	Insul. mat, roof	Isoleringsmatta, tak	5)
32	84 28 138	1	Insul. mat, wheel housing L.H.	Isoleringsmatta, hjulhus V	
32	84 28 146	1	Insul. mat, wheel housing R.H.	Isoleringsmatta, hjulhus H	
			Insul. mats, dash panel:	Isoleringsmattor, torped:	
33	84 28 054	1	Insul. mat	Isoleringsmatta	
34	84 28 641	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
35	84 28 088	1	Insul. mat	Isoleringsmatta	2)
35	84 32 668	1	Insul. mat	Isoleringsmatta	3, 4)
35	84 38 590	1	Insul. mat	Isoleringsmatta	5)
36	84 28 070	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
37	84 28 070	1	Insul. mat	Isoleringsmatta	
38	84 28 658	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	4)
38	84 38 608	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	5)
39	84 28 062	1	Insul. mat	Isoleringsmatta	
40	84 28 054	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
41	84 11 670	1	Insul. mat	Isoleringsmatta	
42	84 11 688	1	Insul. mat	Isoleringsmatta	
43	84 28 096	1	Insul. mat	Isoleringsmatta	
44	84 28 104	1	Insul. mat	Isoleringsmatta	
45	84 28 666	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
46	84 28 179	1	Insul. mat	Isoleringsmatta	
47	84 11 654	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
48	84 28 112	1	Insul. mat	Isoleringsmatta	2)
48	84 32 676	1	Insul. mat	Isoleringsmatta	3)

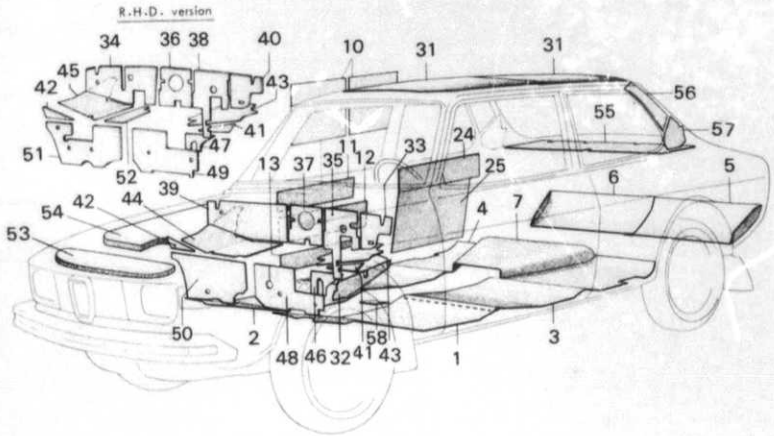
1) 4 D
2) Ch. –99.075.331. –91606152.
3) Ch. 99722000001–. 99726000001–.
4) Ch. –99722031968. –99726008665.
5) Ch. 99732000001–. 99736000001–.

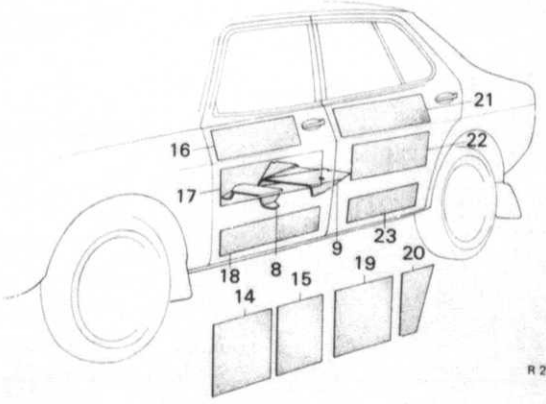
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Febr. 1975

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
49	84 28 674	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
50	84 28 120	1	Insul. mat	Isoleringsmatta	
51	84 28 682	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
52	84 28 690	1	Insul. mat R.H.D.	Isoleringsmatta R.H.D.	
53	84 22 107	1	Insul. mat, front, hoood	Isoleringsmatta, främre, huv	4)
54	84 58 044	1	Insul. mat, rear, hood	Isoleringsmatta, bakre, huv	(8422115) *
55	84 11 720	1	Insul. mat, shelf	Isoleringsmatta, hatthylla	
56	84 28 203	1	Insul. mat, upper L.H.	Isoleringsmatta, övre V	
56	84 28 229	1	Insul. mat, upper R.H.	Isoleringsmatta, övre H	
57	84 28 211	1	Insul. mat, lower L.H.	Isoleringsmatta, nedre V	
57	84 28 237	1	Insul. mat, lower R.H.	Isoleringsmatta, nedre H	
58	84 34 961	2	Insul. mat	Isoleringsmatta	Ch. 99722001500–. (8439960) *

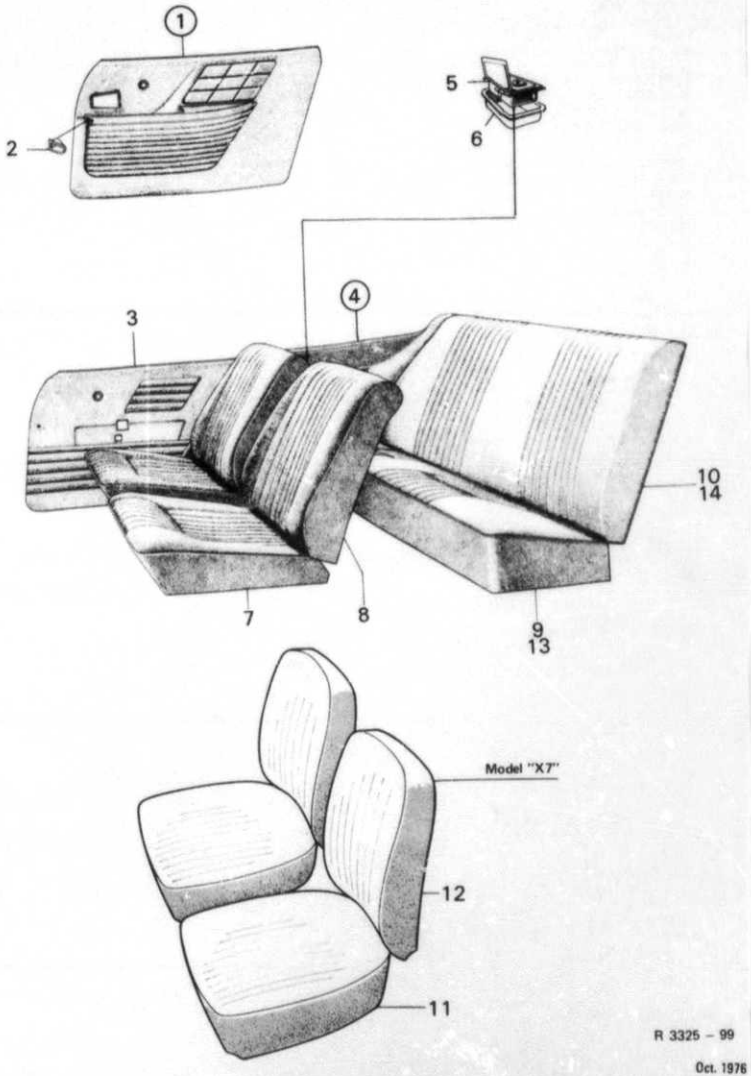
4) Ch. –99722031968, –9972608665.

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R 3325 – 99

Oct. 1976

SAAB genuine spare parts original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT
Upholstery, 2-doors
KLADSEL, INVÄNDIG UTRUSTNING, BÄTTRINGSFÄRG
Kladsel, 2-dörrars

8 19:3

F20

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 04 733	1	Door trim assy. L.H.	Dörrklädsel kpl. V	1)
1	84 04 741	1	Door trim assy. R.H.	Dörrklädsel kpl. H	1)
2	84 10 995	4	Cover	Kåpa	1
3	84 12 553	1	Door trim L.H., black	Dörrklädsel V, svart	3) Car colour R2. Y5, Gn6.
3	84 12 561	1	Door trim R.H., black	Dörrklädsel H, svart	
3	84 12 579	1	Door trim L.H., red	Dörrklädsel V, röd	3) Car colour W1.
3	84 12 587	1	Door trim R.H., red	Dörrklädsel H, röd	
3	84 12 579	1	Door trim L.H., red	Dörrklädsel V, röd	3) Car colour W1, USA.
3	84 12 587	1	Door trim R.H., red	Dörrklädsel H, röd	
3	84 12 595	1	Door trim L.H., blue	Dörrklädsel V, blå	3) Car colour B7.
3	84 12 603	1	Door trim R.H., blue	Dörrklädsel H, blå	
3	84 12 611	1	Door trim L.H., brown	Dörrklädsel V, brun	3) Car colour Y6.
3	84 12 629	1	Door trim R.H., brown	Dörrklädsel H, brun	
3	84 12 611	1	Door trim L.H., brown	Dörrklädsel V, brun	3) Car colour Y6, USA.
3	84 12 629	1	Door trim R.H., brown	Dörrklädsel H, brun	
3	84 27 130	1	Door trim L.H., black	Dörrklädsel V, svart	4,5) Car colour R2, Y6.
3	84 27 148	1	Door trim R.H., black	Dörrklädsel H, svart	
3	84 27 312	1	Door trim L.H., red	Dörrklädsel V, röd	4, 5) Car colour W1, RB1,
3	84 27 320	1	Door trim R.H., red	Dörrklädsel H, röd	Bk 1 USA.
3	84 27 395	1	Door trim L.H., blue	Dörrklädsel V, blå	4, 5) Car colour B7.
3	84 27 403	1	Door trim R.H., blue	Dörrklädsel H, blå	
3	84 27 478	1	Door trim L.H., brown	Dörrklädsel V, brun	4, 5) Car colour Y6, Gn7.
3	84 27 486	1	Door trim R.H., brown	Dörrklädsel H, brun	
3	84 38 251	1	Door trim L.H., red	Dörrklädsel V, röd	6, 7) Car colour R2.)
3	84 38 269	1	Door trim R.H., red	Dörrklädsel H, röd	
3	84 38 251	1	Door trim L.H., red	Dörrklädsel V, röd	
3	84 38 269	1	Door trim R.H., red	Dörrklädsel H, röd	Car colour R2. 8)
3	84 38 293	1	Door trim L.H., green	Dörrklädsel V, grön	6) Car colour W1, Gn8,
3	84 38 301	1	Door trim R.H., green	Dörrklädsel H, grön	Gn9, Y9.
3	84 38 335	1	Door trim L.H., brown	Dörrklädsel V, brun	6) Car colour Y8 Bk1, YR2, RB2,
3	84 38 343	1	Door trim R.H., brown	Dörrklädsel H, brun	YR4, Gn7, B7, B8,
4	84 03 719	1	Side trim assy. L.H.	Sidklädsel kpl. V	1)
4	84 03 727	1	Side trim assy. R.H.	Sidklädsel kpl. H	1)
4	84 19 970	1	Side trim assy. L.H., black	Sidklädsel kpl. V, svart	Car colour R2, Y5, Gn6.
4	84 19 988	1	Side trim assy. R.H., black	Sidklädsel kpl. H, svart	
4	84 20 051	1	Side trim assy. L.H., red	Sidklädsel kpl. V, röd	3) Car colour W1.
4	84 20 069	1	Side trim assy. R.H., red	Sidklädsel kpl. H, röd	
4	84 20 051	1	Side trim assy. L.H., red	Sidklädsel kpl. V, röd	3) Car colour W1, USA.
4	84 20 069	1	Side trim assy. R.H., red	Sidklädsel kpl. H, röd	
4	84 20 218	1	Side trim assy. L.H., blue	Sidklädsel kpl. V, blå	3) Car colour B7.
4	84 20 226	1	Side trim assy. R.H., blue	Sidklädsel kpl. H, blå	
4	84 20 135	1	Side trim assy. L.H., brown	Sidklädsel kpl. V, brun	3) Car colour Y6.
4	84 20 143	1	Side trim assy. R.H., brown	Sidklädsel kpl. H, brun	
4	84 20 135	1	Side trim assy. L.H., brown	Sidklädsel kpl. V, brun	3) Car colour Y6, USA.
4	84 20 143	1	Side trim assy. R.H., brown	Sidklädsel kpl. H, brun	
4	84 27 171	1	Side trim assy. L.H., black	Sidklädsel kpl. V, svart	4, 5) Car colour R2, Y6.
4	84 27 189	1	Side trim assy. R.H., black	Sidklädsel kpl. H, svart	
4	84 27 353	1	Side trim assy. L.H., red	Sidklädsel kpl. V, röd	4, 5) Car colour W1, RB1,
4	84 27 361	1	Side trim assy. R.H., red	Sidklädsel kpl. H, röd	Bk1 USA.
4	84 27 437	1	Side trim assy. L.H., blue	Sidklädsel kpl. V, blå	4, 5) Car colour B7.
4	84 27 445	1	Side trim assy. R.H., blue	Sidklädsel kpl. H, blå	
4	84 27 510	1	Side trim assy. L.H., brown	Sidklädsel kpl. V, brun	4, 5) Car colour Y6, Gn7.
	84 27 528	1	Side trim assy. R.H., brown	Sidklädsel kpl. H, brun	

1) Ch. –99.014.259.
3) Ch. 99.020.001–043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

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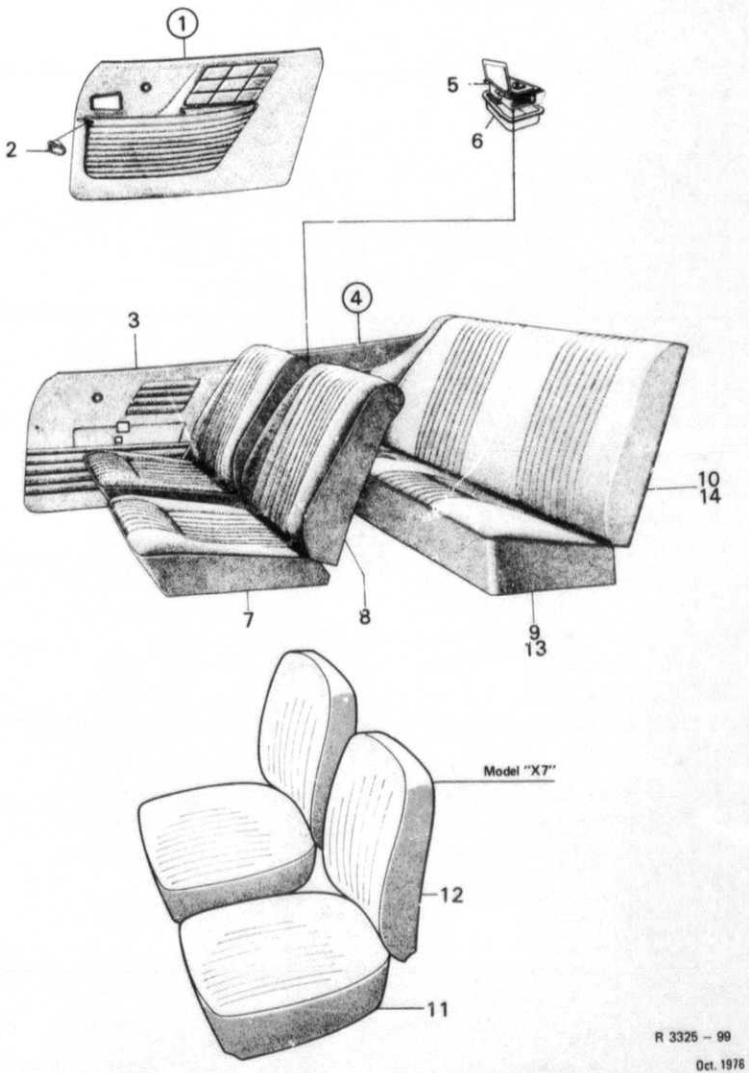
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R 3325 – 99

Oct. 1976

SAAB genuine spare parts original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT

Upholstery, 2-doors

KLÄDSEL, INVÄNDIG UTRUSTNING, BÄTTRINGSFÄRG

Klädsel, 2-dörrars

8 19:5

F22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
4	84 33 336	1	Side trim assy. L.H., red	Sidklädsel kpl. V, röd	6, 7) Car colour R2.
4	84 33 344	1	Side trim assy. R.H., red	Sidklädsel kpl. H, röd	
		1			
		1			
		1			
		1			
4	84 37 956	1	Side trim assy. L.H., red	Sidklädsel kpl. V, röd	8) Car colour R2.
4	84 37 964	1	Side trim assy. R.H., red	Sidklädsel kpl. H, röd	
4	84 38 111	1	Side trim assy. L.H., green	Sidklädsel kpl. V, grön	6) Car colour W1, Gn8, Gn9,
4	84 38 129	1	Side trim assy. R.H., green	Sidklädsel kpl. H, grön	Y9.
4	84 38 038	1	Side trim assy. L.H., brown	Sidklädsel kpl. V, brun	6) Car colour Y8, Bk1, UR2,
4	84 38 046	1	Side trim assy. R.H., brown	Sidklädsel kpl. H, brun	Yr4, RB2, Gn7, B7, B8.
5	84 03 776	1	. Ashtray L.H.	. Askkopp V	2, 9)
5	84 03 784	1	. Ashtray R.H.	. Askkopp H	9)
5	84 36 933	1	. Ashtray L.H.	. Askkopp V	10)
5	84 36 941	1	. Ashtray R.H.	. Askkopp H	
6	84 14 856	1	. Cover R.H.	. Käpa H	Ch. 99.003.420–014.259.
6	84 21 323	1	. Cover L.H.	. Käpa V	4)
6	84 14 856	1	. Cover R.H.	. Käpa H	
7	84 13 031	2	Seat cover, front seat, black	Sitspåse, framstol, svart	11) *
8	84 13 049	2	Back cover, front seat, black	Ryggpåse, framstol, svart	1)Car colour R2, Y5
9	84 13 056	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	11) GN6 *
10	84 13 064	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	
7	84 13 114	2	Seat cover, front seat, red	Sitspåse, framstol, röd	1) Car colour W1.
8	84 13 122	2	Back cover, front seat, red	Ryggpåse, framstol, röd	
9	84 13 130	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	11) *
10	84 13 148	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	
7	84 13 031	2	Seat cover, front seat, black	Sitspåse, framstol, svart	11) *
8	84 13 049	2	Back cover, front seat, black	Ryggpåse, framstol, svart	1)Car colour W1,USA
9	84 13 056	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	11) *
10	84 13 064	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	
7	84 13 072	2	Seat cover, front seat, gray	Sitspåse, framstol, grå	1)Car colour Bk1,B6
8	84 13 080	2	Back cover, front seat, gray	Ryggpåse, framstol, grå	
9	84 13 096	1	Seat cover, rear seat, gray	Sitspåse, baksäte, grå	11) *
10	84 13 106	1	Back cover, rear seat, gray	Ryggpåse, baksäte, grå	
7	84 18 014	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	1)Car colour B6,USA.
8	84 18 022	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	
9	84 18 030	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	11) *
10	84 18 048	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	11) *
7	84 19 913	2	Seat cover, front seat, black	Sitspåse, framstol, svart	2,5)Car colour R2,Y5,Y6
8	84 19 921	2	Back cover, front seat, black	Ryggpåse, framstol, svart	
9	84 19 939	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	
10	84 19 947	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	11) *
7	84 20 234	2	Seat cover, front seat, black	Sitspåse, framstol, svart	2,5)Car colour R2,Y5,Y6.
8	84 20 242	2	Back cover, front seat, black	Ryggpåse, framstol, svart	
9	84 20 259	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	11)USA. *
10	84 20 267	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	11) *

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.
9) Ch. –99732011181. –99736003853.
10) Ch. 99732011182–. 99736003854–.
11) Is deleted

99 M 69–73

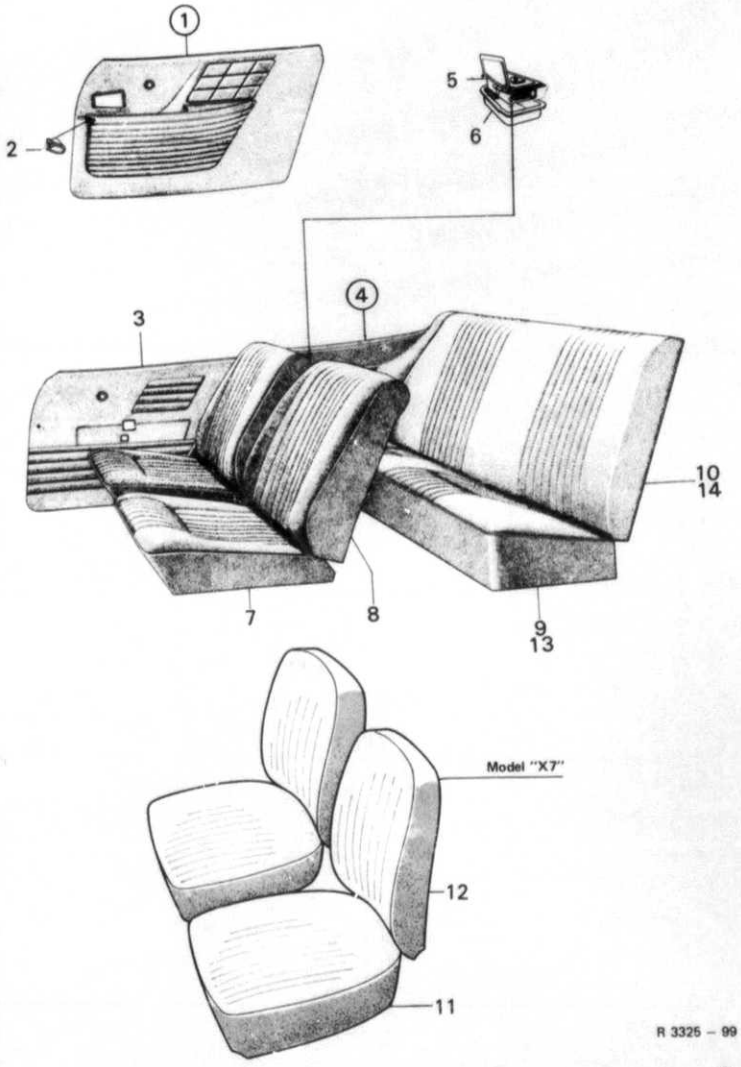
Febr 1979

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Oct. 1976

SAAB

genuine spare parts
original reservdelar

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7	84 19 996	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
8	84 20 002	2	Back cover, front seat, red	Ryggpåse, framstol, röd	2, 5) Car colour W1, RB1.
9	84 20 010	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	
10	84 20 028	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	
7	84 20 275	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
8	84 20 283	2	Back cover, front seat, red	Ryggpåse, framstol, röd	11) 2,5) Car colour W1, Bk1,
9	84 20 291	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	11) RB1, USA *
10	84 20 309	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	*
7	84 20 150	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	
8	84 20 168	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	3) Car colour B7.
9	84 20 176	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	
10	84 20 184	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	
7	84 27 098	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	
8	84 27 106	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	11) 4,5) Car colour B7 *
9	84 27 114	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	11) *
10	84 27 122	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	
7	84 20 358	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	
8	84 20 366	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	2, 5) Car colour B7, USA.
9	84 20 374	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	
10	84 20 382	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	
7	84 20 077	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
8	84 20 085	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	11) 2,5) Car colour Gn6, *
9	84 20 093	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	Bk1, Y6 *
10	84 20 101	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	11)
7	84 20 317	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
8	84 20 325	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	2,5) Car colour Gn6, Y6, USA *
9	84 20 333	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	
10	84 20 341	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	11) *
7	84 37 915	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
8	84 37 923	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6, 7) Car colour R2.
9	84 37 931	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	
10	84 33 286	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	
7	84 37 915	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
8	84 37 923	2	Back cover, front seat, red	Ryggpåse, framstol, röd	8) Car colour R2.
9	84 37 931	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	
10	84 37 949	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	

2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –9\`075.331. –91606152.
6) Ch. 997z2000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.
11) Is deleted

99 M 69–73

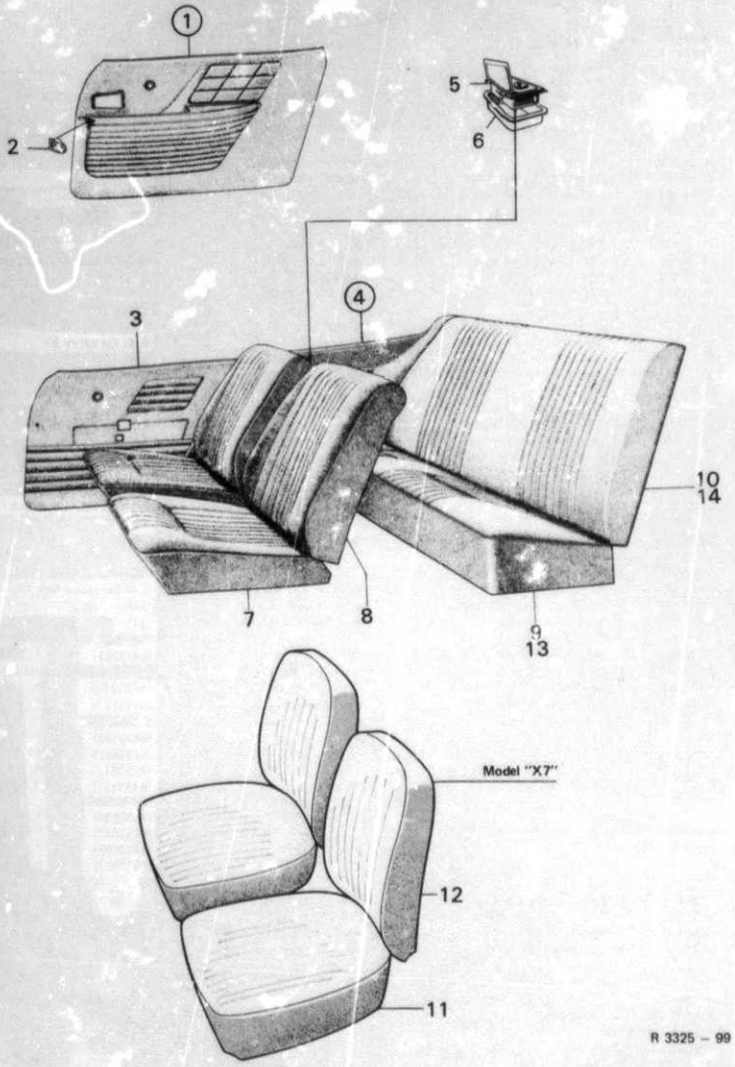
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Oct. 1976

SAAB genuine spare parts original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT
Upholstery, 2-doors
KLÄDSEL, INVÄNDIG UTRUSTNING, BÄTTRINGSFÄRG
Klädsel, 2-dörrars

8 199

G2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
11	73 82 492	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
12	73 82 500	2	Back cover, front seat, red	Ryggpåse, framstol, röd	"X7" Car colour R2,
13	84 37 931	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	USA.
14	84 37 949	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	
7	84 38 079	2	Seat cover, front seat, green	Sitspåse, framstol, grön	
8	84 38 087	2	Back cover, front seat, green	Ryggpåse, framstol, grön	6) Car colour W1, Gn8,
9	84 38 095	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	Gn9, Y9.
10	84 38 103	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	
11	73 82 575	2	Seat cover, front seat, green	Sitspåse, framstol, grön	
12	73 82 583	2	Back cover, front seat, green	Ryggpåse, framstol, grön	"X7" Car colour W1, Gn8,
13	84 38 095	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	Gn9, Y9.
14	84 38 103	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	
7	84 37 998	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
8	84 38 004	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	6) Car colour Y8, Bk1, YR2,
9	84 38 012	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	YR4, B7, B8, RB2, Gn7.
10	84 38 020	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	
11	73 82 658	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
12	73 82 666	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	"X7" Car colour Y8, B8.
13	84 38 012	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	
14	84 38 020	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	
	73 49 863	X	Cloth, black	Tyg, svart	1) Car colour R2, Y5, Gn6, W1, USA.
	73 49 863	X	Cloth, black	Tyg, svart	3) Car colour R2, Y6.
	73 49 863	X	Cloth, black	Tyg, svart	5) 4 D. Car colour R2, Y6.
	73 44 112	X	Cloth, black	Tyg, svart	4, 5) Car colour R2, Y5, Y6.
	84 19 400	X	Cloth, black	Tyg, svart	2, 5) Car colour R2, Y5, Y6. USA.
	73 49 921	X	Cloth, red	Tyg, rött	5) Car colour W1, RB1. *
	84 19 426	X	Cloth, red	Tyg, rött	5) Car colour W1, Bk1, RB1. USA.
	73 77 617	X	Cloth, red	Tyg, rött	6, 7) Car colour R2.
	84 37 840	X	Cloth, red	Tyg, rött	8) Car colour R2.
	73 49 889	X	Cloth, gray	Tyg, grått	1) Car colour Bk1, B6.
	73 49 897	X	Cloth, gray	Tyg, grått	5) 4 D. Car colour Bk1.
	84 14 906	X	Cloth, blue	Tyg, blått	1) Car colour B6, USA.
	84 19 442	X	Cloth, blue	Tyg, blått	3) Car colour B7. *
	73 75 876	X	Cloth, blue	Tyg, blått	4, 5) Car colour B7.
	84 19 442	X	Cloth, blue	Tyg, blått	2, 5) Car colour B7. USA.
	84 19 368	X	Cloth, brown	Tyg, brunt	2, 5) Car colour Gn6, Bk1. * Y6.
	84 19 467	X	Cloth, brown	Tyg, brunt	2, 5) Car colour Gn6, Y6. USA
	84 37 873	X	Cloth, brown	Tyg brunt	6, 7) Car colour Y8, Bk1, RB2, Gn7, YR2, YR4, B7, B8. *
	84 37 907	X	Cloth, green	Tyg, grönt	6) Car colour W1, Gn8, Gn9, Y9.

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

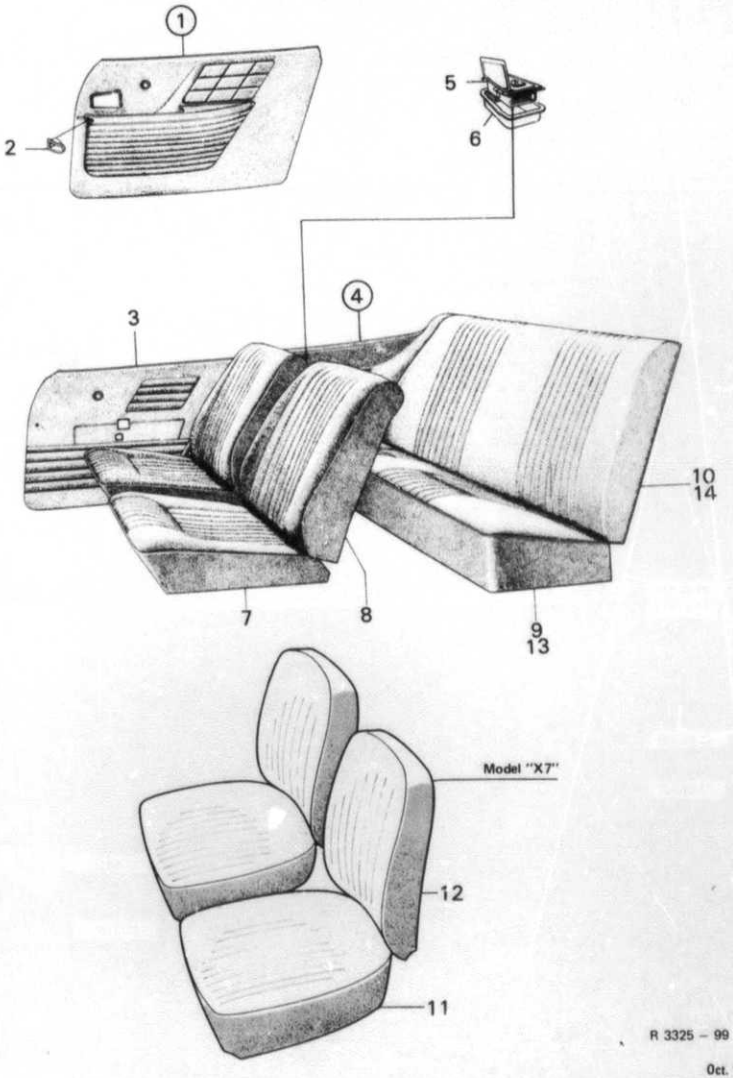
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	84 11 753	X	Coated fabric, black	Vävplast, svart	1) Car colour R2, Y5, Gn6, W1. USA.
	73 58 104	X	Coated fabric, black	Vävplast, svart	5) Car colour Bk1, R2, Y5, Y6.
	73 58 120	X	Coated fabric, red	Vävplast, röd	2, 5) Car colour W1, RB1, BK1 USA.
	73 77 369	X	Coated fabric, red	Vävplast, röd	6, 7) Car colour R2.
	84 37 758	X	Coated fabric, red	Vävplast, röd	8) Car colour R2.
				Vävplast, blå	
	73 58 153	X	Coated fabric, brown	Vävplast, brun	2, 5) Car colour Gn6, Bk1, Y6.
	84 37 774	X	Coated fabric, brown	Vävplast, brun	6) Car colour Y8. Bk1, YR2, YR4, B7, B8, RB2, Gn7, Gn8
	73 77 401	X	Coated fabric, green	Vävplast, grön	6, 7) Car colour W1, Gn8.
	84 37 790	X	Coated fabric, green	Vävplast, grön	8) Car colour W1, Gn8, Gn9, Y9.
	73 44 260	X	Plastic strip for covers, black	Kederlist för klädselpåsar, svart	2, 5)
	73 58 237	X	Plastic strip for covers, red	Kederlist för klädselpåsar, röd	5)
	73 58 245	X	Plastic strip for covers, blue	Kederlist för klädselpåsar, blå	5)
	73 77 344	X	Plastic strip for covers, red	Kederlist för klädselpåsar, röd	6)
	73 77 336	X	Plastic strip for covers, green	Kederlist för klädselpåsar, grön	6)
	73 58 252	X	Plastic strip for covers, brown	Kederlist för klädselpåsar, brun	

The upholstery are expected to be kept in stock at least two years after we have ceased mounting the particular upholstery in the serial production. Cloth, coated fabrics and plastic strips, however, will still be stocked and available for purchase by the meter.

Klädslarna beräknas finnas i lager minst två år efter det vi slutat montera dem i serieproduktionen. Tyg, plast och keder kommer dock att lagerföras såsom metervara.

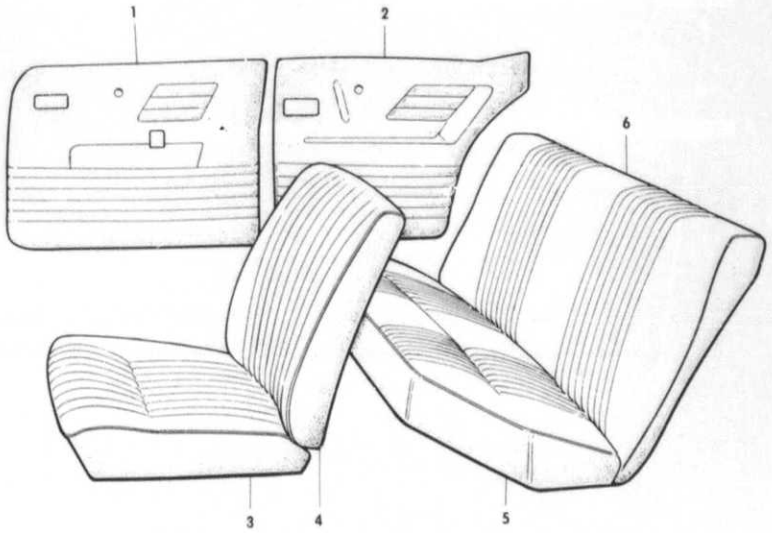
1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. 99.020.001–043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

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1	84 42 071	1	Door trim L.H., black	Dörrklädsel V, svart	1)
1	84 42 089	1	Door trim R.H., black	Dörrklädsel H, svart	1) 5) Car colour R2,
2	84 42 113	1	Door trom L.H., black	Dörrklädsel V, svart	2) 5.
2	84 42 121	1	Door trim R.H., black	Dörrklädsel H, svart	2)
1	84 42 154	1	Door trim L.H., red	Dörrklädsel V, röd	1)
1	84 42 162	1	Door trim R.H., red	Dörrklädsel H, röd	1) 5) Car colour W1, RB1,
2	84 42 196	1	Door trim L.H., red	Dörrklädsel V, röd	2) Bk1 USA.
2	84 42 204	1	Door trim R.H., red	Dörrklädsel H, röd	2)
1	84 42 238	1	Door trim L.H., brown	Dörrklädsel V, brun	1)
1	84 42 246	1	Door trim R.H., brown	Dörrklädsel H, brun	1) 5) Car colour Y6, Gn7.
2	84 42 279	1	Door trim L.H., brown	Dörrklädsel V, brun	2)
2	84 42 287	1	Door trim R.H., brown	Dörrklädsel H, brun	2)
1	84 42 311	1	Door trim L.H., blue	Dörrklädsel V, blå	1)
1	84 42 329	1	Door trim R.H., blue	Dörrklädsel H, blå	1) Car colour B7. 5)
2	84 42 352	1	Door trim L.H., blue	Dörrklädsel V, blå	2)
2	84 42 360	1	Door trim R.H., blue	Dörrklädsel H. blå	2)
1	84 45 132	1	Door trim L.H., red	Dörrklädsel V, röd	1)
1	84 43 863	1	Door trim R.H., red	Dörrklädsel H, röd	1) Car colour R2. 6, 7)
2	84 43 897	1	Door trim L.H., red	Dörrklädsel V, röd	2)
2	84 43 905	1	Door trim R.H., red	Dörrklädsel H, röd	2)
1	84 45 215	1	Door trim L.H., green	Dörrklädsel V, grön	1)
1	84 45 223	1	Door trim R.H., green	Dörrklädsel H, grön	1) 6, 7) Car colour W1, Gn8.
2	84 43 970	1	Door trim L.H., green	Dörrklädsel V, grön	2)
2	84 43 988	1	Door trim R.H., green	Dörrklädsel H, grön	2)
1	84 45 298	1	Door trim L.H., brown	Dörrklädsel V, brun	1)
1	84 45 306	1	Door trim R.H., brown	Dörrklädsel H, brun	1) 6, 7) Car colour B7, Bk1,
2	84 44 051	1	Door trim L.H., brown	Dörrklädsel V, brun	2) Gn7, Y8.
2	84 44 069	1	Door trim R.H., brown	Dörrklädsel H, brun	2)
1	84 45 132	1	Door trim L.H., red	Dörrklädsel V, röd	1)
1	84 45 140	1	Door trim R.H., red	Dörrklädsel H, röd	1) 8) Car colour R2.
2	84 45 173	1	Door trim L.H., red	Dörrklädsel V, röd	2)
2	84 45 181	1	Door trim R.H., red	Dörrklädsel H, röd	2)
1	84 45 215	1	Door trim L.H., green	Dörrklädsel V, grön	1)
1	84 45 223	1	Door trim R.H., green	Dörrklädsel H, grön	1) 8) Car colour W1, Gn8,
2	84 45 256	1	Door trim L.H., green	Dörrklädsel V, grön	2) Gn9, Y9.
2	84 45 264	1	Door trim R.H., green	Dörrklädsel H, grön	2)
1	84 45 298	1	Door trim L.H., brown	Dörrklädsel V, brun	1)
1	84 45 306	1	Door trim R.H., brown	Dörrklädsel H, brun	1) 8) Car colour Y8, Bk1,
2	84 45 330	1	Door trim L.H., brown	Dörrklädsel V, brun	2) YR2, YR4, B8.
2	84 45 348	1	Door trim R.H., brown	Dörrklädsel H, brun	2)
3	84 19 913	2	Seat cover, front seat, black	Sitspåse, framstol, svart	
4	84 19 921	2	Back cover, front seat, black	Ryggpåse, framstol, svart	5) Car colour R2, Y6.
5	84 42 055	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	
6	84 42 063	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	

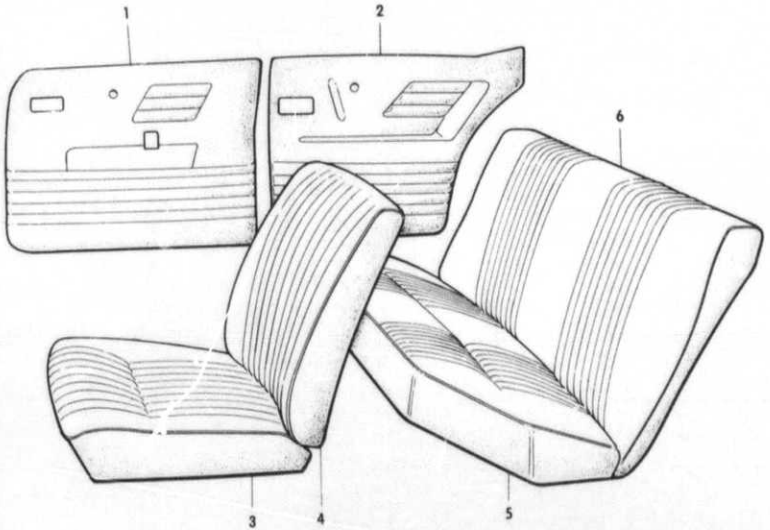
1) Front door.
2) Rear door.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.

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3	84 20 234	2	Seat cover, front seat, black	Sitspåse, framstol, svart	5) Car colour R2, Y6.
4	84 20 242	2	Back cover, front seat, black	Ryggpåse, framstol, svart	USA.
5	84 42 469	1	Seat cover, rear seat, black	Sitspåse, baksäte, svart	
6	84 42 477	1	Back cover, rear seat, black	Ryggpåse, baksäte, svart	
3	84 16 885	2	Seat cover, front seat, gray-black	Sitspåse, framstol, grå-svart	
4	84 16 893	2	Back cover, front seat, gray-black	Ryggpåse, framstol, grå-svart	5) Car colour Bk1.
5	84 16 901	1	Seat cover, rear seat, gray-black	Sitspåse, baksäte, grå-svart	
6	84 16 919	1	Back cover, rear seat, gray-black	Ryggpåse, baksäte, grå-svart	
3	84 19 996	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
4	84 20 002	2	Back cover, front seat, red	Ryggpåse, framstol, röd	5) Car colour W1, RB1
5	84 42 139	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	9) *
6	84 42 147	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	
3	84 20 275	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
4	84 20 283	2	Back cover, front seat, red	Ryggpåse, framstol, röd	9) 5) Car colour W1, Bk1,
5	84 42 485	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	9) RB1 *
6	84 42 493	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	9) USA *
3	84 20 077	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
4	84 20 085	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	9) 5) Car colour Y6, Gn7. *
5	84 42 212	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	
6	84 42 220	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	
3	84 20 317	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	
4	84 20 325	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	5) Car colour Y6, Gn7
5	84 42 501	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	USA
6	84 42 519	1	Back cover, rear seat, brown	Ryggpåse, baksäte, brun	9) *
3	84 20 150	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	
4	84 20 168	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	3) Car colour B7
5	84 42 295	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	9) *
6	84 42 303		Back cover, rear seat, blue	Ryggpåse, baksäte, blå	9) *
3	84 27 098	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	9) *
4	84 27 106	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	9) 4,5) Car colour B7. *
5	84 42 899	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	
6	84 42 907	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	
3	84 20 358	2	Seat cover, front seat, blue	Sitspåse, framstol, blå	
4	84 20 366	2	Back cover, front seat, blue	Ryggpåse, framstol, blå	5) Car colour B7. USA
5	84 42 527	1	Seat cover, rear seat, blue	Sitspåse, baksäte, blå	9) *
6	84 42 535	1	Back cover, rear seat, blue	Ryggpåse, baksäte, blå	9) *
3	84 37 915	2	Seat cover, front seat, red	Sitspåse, framstol, röd	
4	84 37 923	2	Back cover, front seat, red	Ryggpåse, framstol, röd	6, 7) Car colour R2.
5	84 45 116	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	(8443830)
6	84 43 848	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	

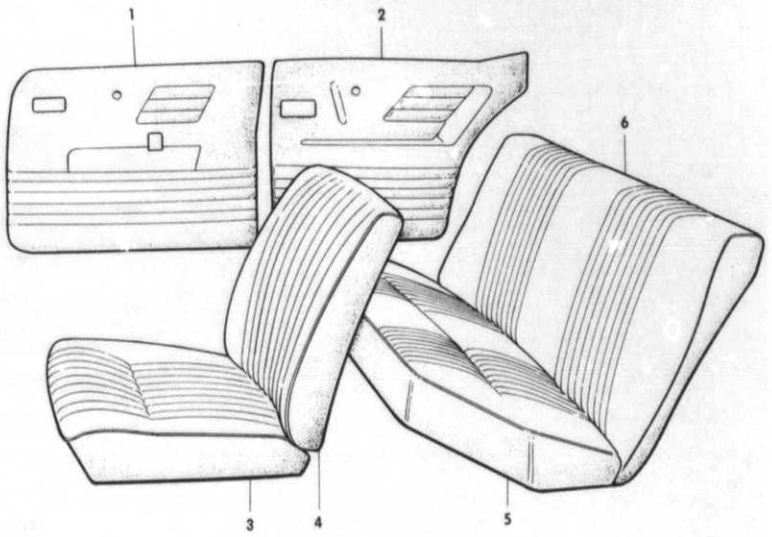
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–. 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 9972200001–. 99726000001–.
7) Ch. –99722031968. –99726008665.
9) Is deleted

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3	84 37 915	2	Seat cover, front seat, red	Sitspåse, framstol, röd	8) Car colour R2
4	84 37 923	2	Back cover, front seat, red	Ryggpåse, framstol, röd	
5	84 45 116	1	Seat cover, rear seat, red	Sitspåse, baksäte, röd	
6	84 45 124	1	Back cover, rear seat, red	Ryggpåse, baksäte, röd	9)
3	84 38 079	2	Seat cover, front seat, green	Sitspåse, framstol, grön	6) Car colour Wq, Gn8, Gn9, Y9.
4	84 38 087	2	Back cover, front seat, green	Ryggpåse, framstol, grön	
5	84 45 199	1	Seat cover, rear seat, green	Sitspåse, baksäte, grön	
6	84 45 207	1	Back cover, rear seat, green	Ryggpåse, baksäte, grön	
3	84 37 998	2	Seat cover, front seat, brown	Sitspåse, framstol, brun	7) Car colour Y8, Bk1, YR2, RB2, YR4, Gn7, B7, B8.
4	84 38 004	2	Back cover, front seat, brown	Ryggpåse, framstol, brun	
5	84 45 272	1	Seat cover, rear seat, brown	Sitspåse, baksäte, brun	
6	84 45 280	1	Back cover, rear seat, brown	Ryggpåse, baksäte, grön	
			Cloth, coated fabric and plastic strips for upholstery cover, see page 8 19:9–19:11.	Tyg, vävplast och kederlister för klädselpåsar, se sid. 8 19:9–19:11.	

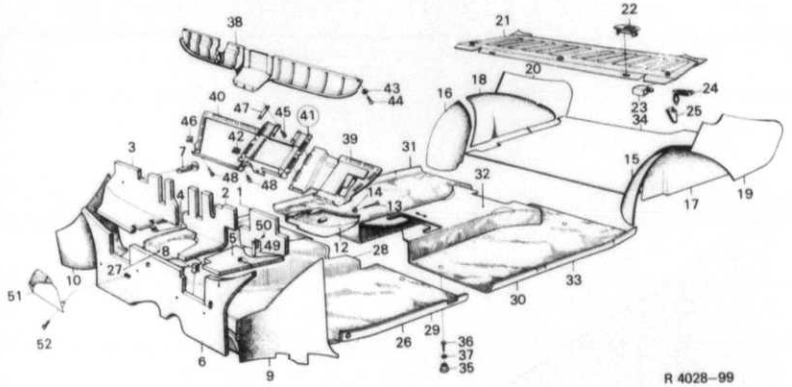
6) Ch. 99722000001–, 99726000001–.
7) Ch. –99722031968. –99726008665.
8) 99732000001–, 99736000001–.
9) I s deleted

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1	84 14 120	1	Dash panel lining, upper part L.H.	Torpedklädsel, övre del V	5)
1	84 28 385	1	Dash panel lining, upper part L.H.	Torpedklädsel, övre del V	6)
2	84 14 187	1	Dash panel lining, upper part center	Torpedklädsel, övre del mittre	5)
2	84 28 419	1	Dash panel lining, upper part, center	Torpedklädsel, övre del, mittre	6, 7)
2	84 22 149	1	Dash panel lining, upper part, center R.H.D.	Torpedklädsel, övre del, mittre R.H.D.	7)
2	84 33 211	1	Dash panel lining, upper part, center	Torpedklädsel, övre del, mittre	8, 9)
2	84 37 600	1	Dash panel lining, upper part center	Torpedklädsel, övre del, mittre	10)
3	84 14 096	1	Dash panel lining, upper part R.H.	Torpedklädsel, övre del H	5)
3	84 28 344	1	Dash panel lining, upper part R.H.	Torpedklädsel, övre del H	6)
3	84 19 863	1	Dash panel lining, upper part R.H. R.H.D.	Torpedklädsel, övre del H R.H.D.	5)
3	84 28 799	1	Dash panel lining, upper part R.H. R.H.D.	Torpedklädsel, övre del H R.H.D.	6)
4	84 13 890	1	Washer	Bricka	
5	84 14 153	1	Dash panel lining L.H.	Torpedklädsel V	
6	84 14 229	1	Dash panel lining, lower part	Torpedklädsel, nedre del	7)
6	84 32 973	1	Dash panel lining, lower part L.H.	Torpedklädsel, nedre del V	8)
6	84 33 013	1	Dash panel lining, lower part R.H.	Torpedklädsel, nedre del H	8)
6	84 19 855	1	Dash panel lining, lower part R.H.D.	Torpedklädsel, nedre del R.H.D.	7)
6	84 32 510	1	Dash panel lining, lower part R.H.D.	Torpedklädsel, nedre del R.H.D.	8)
7	84 37 048	3	Clip	Clip	
7	84 37 048	4	Clip R.H.D.	Clip R.H.D.	10)
8	84 14 211	1	Clip	Clip	
9	84 19 210	1	Lining, front wheel housing L.H., gray	Klädsel, främre hjulhus V, grå	4)
9	84 27 239	1	Lining, front wheel housing L.H., gray	Klädsel, främre hjulhus V, grå	6, 7)
9	84 19 236	1	Lining, front wheel housing L.H., brown	Klädsel, främre hjulhus V, brun	4)
9	84 27 577	1	Lining, front wheel housing L.H., brown	Klädsel, främre hjulhus V, brun	6, 7)
9	84 33 955	1	Lining, front wheel housing L.H., red	Klädsel, främre hjulhus V, röd	8, 9)
9	84 33 997	1	Lining, front wheel housing L.H., green	Klädsel, främre hjulhus V, grön	
9	84 33 971	1	Lining, front wheel housing L.H., brown	Klädsel, främre hjulhus V, brun	
9	84 36 651	1	Lining, front wheel housing L.H., red	Klädsel, främre hjulhus V, röd	
9	84 36 693	1	Lining, front wheel housing L.H., green	Klädsel, främre hjulhus V, grön	10)
9	84 36 677	1	Lining, front wheel housing L.H., brown	Klädsel, främre hjulhus V, brun	
9	84 37 055	1	Lining, front wheel housing L.H.	Klädsel, främre hjulhus V	"X7", not USA
10	84 19 228	1	Lining, front wheel housing R.H., gray	Klädsel, främre hjulhus H, grå	4)
10	84 27 247	1	Lining, front wheel housing R.H., gray	Klädsel, främre hjulhus H, grå	6, 7)
10	84 19 244	1	Lining, front wheel housing R.H., brown	Klädsel, främre hjulhus H, brun	4)
10	84 27 585	1	Lining, front wheel housing R.H., brown	Klädsel, främre hjulhus H, brun	6, 7)

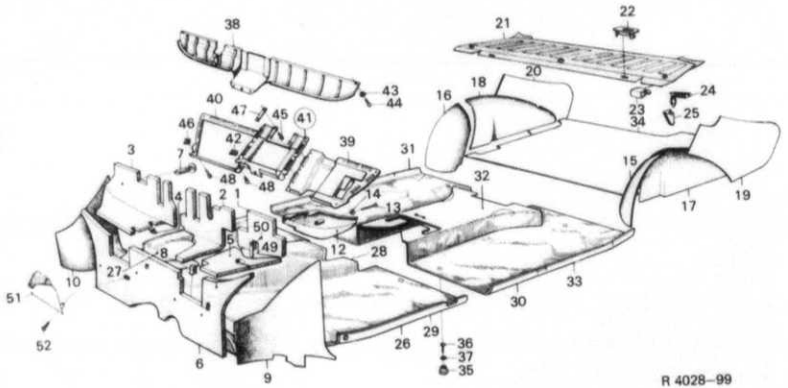
2) Ch. –99.014.259.
4) Ch. 99.020.001–043.053. –90601640.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722000001–. 99726000001–.
9) Ch. –997220319e8. –99726008665.
10) Ch. 99732000001–. 99736000001–.

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10	84 33 963	1	Lining, front wheel housing R.H., red	Klädsel, främre hjulhus H, röd	
10	84 34 003	1	Lining, front wheel housing R.H., green	Klädsel, främre hjulhus H, grön	8, 9)
10	84 33 989	1	Lining, front wheel housing R.H., brown	Klädsel, främre hjulhus H, brun	
10	84 36 669	1	Lining, front wheel housing R.H., red	Klädsel, främre hjulhus H, röd	
10	84 36 701	1	Lining, front wheel housing R.H., green	Klädsel, främre hjulhus H, grön	10)
10	84 36 685	1	Lining, front wheel housing R.H., brown	Klädsel, främre hjulhus H, brun	
10	84 37 063	1	Lining, front wheel housing R.H.	Klädsel, främre hjulhus H	"X7", not USA.
12	84 07 595	1	Cable retainer	Kabelhållare	Ch. –99.006.222.
12	84 13 395	1	Cable retainer	Kabelhållare	Ch. 99.006.223–014.259.
13	79 22 396	1	Screw	Skruv	2)
14	80 29 944	1	Washer	Bricka	2)
15	84 08 510	1	Rear wheel housing lining, front part L.H.	Bakre hjulhusklädsel, främre del V	
15	84 41 297	1	Rear wheel housing lining, front part L.H.	Bakre hjulhusklädsel, främre del V	4-door.
16	84 08 528	1	Rear wheel housing lining, front part R.H.	Bakre hjulhusklädsel, främre del H	
16	84 41 305	1	Rear wheel housing lining, front part R.H.	Bakre hjulhusklädsel, främre del H	4-door.
17	84 08 536	1	Rear wheel housing lining, rear part L.H.	Bakre hjulhusklädsel, bakre del V	
18	84 08 544	1	Rear wheel housing lining, rear part R.H.	Bakre hjulhusklädsel, bakre del H	
19	84 06 258	1	Side-lining, luggage compartment L.H.	Sidklädsel, bagagerum V	
20	84 06 266	1	Side-lining, luggage compartment R.H.	Sidklädsel, bagagerum H	
21	84 06 969	1	Lining, shelf	Klädsel, hatthylla	2)
21	84 18 816	1	Lining, shelf	Klädsel, hatthylla	4)
21	84 50 876	1	Lining, shelf	Klädsel, hatthylla	6)
22	84 07 744	2	Bushing	Bussning	
23	84 00 350	9	Clip	Clip	
24	84 06 118	4	Clip	Clip	
25	84 34 078	4	Sleeve	Hylsa	
26	84 14 799	1	Carpet, front, red L.H.	Matta, främre, röd V	2)
26	84 14 716	1	Carpet, front, gray L.H.	Matta, främre, grå V	2)
26	84 18 055	1	Carpet, front, gray L.H.	Matta, främre, grå V	1)
26	84 18 055	1	Carpet, front, gray L.H.	Matta, främre, grå V	3, 7)
26	84 19 376	1	Carpet, front, gray L.H. R.H.D.	Matta, främre, grå V R.H.D.	7)
26	84 18 972	1	Carpet, front, brown L.H.	Matta, främre, brun V	3, 7)
26	84 19 392	1	Carpet, front, brown L.H. R.H.D.	Matta, främre, brun V R.H.D.	7)
26	84 33 716	1	Carpet, front, red L.H.	Matta, främre, röd V	
26	84 34 011	1	Carpet, front, red L.H. R.H.D.	Matta, främre, röd V R.H.D.	
26	84 33 831	1	Carpet, front, green L.H.	Matta, främre, grön V	8, 9)
26	84 34 052	1	Carpet, front, green L.H. R.H.D.	Matta, främre, grön V R.H.D.	
26	84 33 773	1	Carpet, front, brown L.H.	Matta, främre, brun V	
26	84 34 037	1	Carpet, front, brown L.H. R.H.D.	Matta, främre, brun V R.H.D.	
27	84 14 807	1	Carpet, front, red R.H.	Matta, främre, röd H	2)

1) For car colour 86 USA, up to ch. –99.014.259.
2) Ch. –99.014.259.
3) Ch. 99.020.001–.
4) Ch. 99.020.001–043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99.72000001–. 99726000001–.
9) Ch. –99722031968. –99726008665.
10) Ch. 99732000001–. 99736000001–.

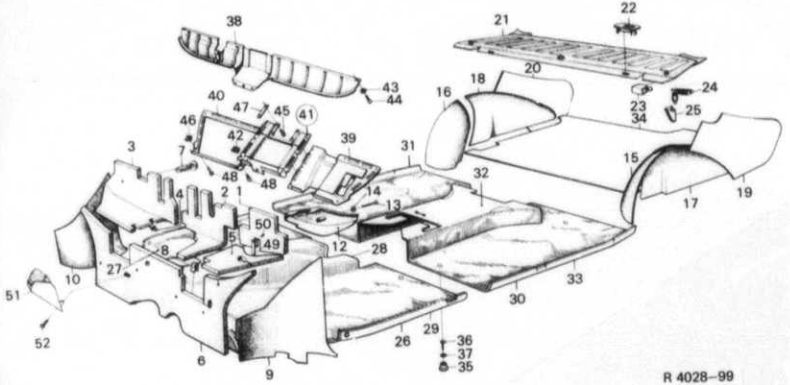
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27	84 14 724	1	Carpet, front gray R.H.	Matta, främre, grå H	2)
27	84 18 063	1	Carpet, front gray R.H.	Matta, främre, grå H	1)
27	84 18 063	1	Carpet, front gray R.H.	Matta, främre, grå H	3, 7)
27	84 18 980	1	Carpet, front, brown R.H.	Matta, främre, brun H	3, 7)
27	84 19 046	1	Carpet, front, gray R.H. R.H.D.	Matta, främre, grå H R.H.D.	7)
27	84 19 061	1	Carpet, front, brown R.H. R.H.D.	Matta, främre, brun H R.H.D.	7)
27	84 33 724	1	Carpet, front, red R.H.	Matta, främre, röd H	
27	84 34 045	1	Carpet, front, red R.H. R.H.D.	Matta, främre, röd H R.H.D.	
27	84 33 849	1	Carpet, front, green R.H.	Matta, främre, grön H	8, 9)
27	84 34 086	1	Carpet, front, green R.H. R.H.D.	Matta, främre, grön H R.H.D.	
27	84 33 781	1	Carpet, front, brown R.H.	Matta, främre, brun H	
27	84 34 060	1	Carpet, front, brown R.H. R.H.D.	Matta, främre, brun R.H.D.	
28	84 14 831	1	Carpet, front, red, center	Matta, främre, röd, mittre	2)
28	84 14 732	1	Carpet, front, gray, center	Matta, främre, grå, mittre	2)
28	84 18 097	1	Carpet, front, gray, center	Matta, främre, grå, mittre	1)
28	84 18 097	1	Carpet, front, gray, center	Matta, främre, grå, mittre	3, 7
28	84 18 998	1	Carpet, front, brown, center	Matta, främre, brun, mittre	3, 7)
28	84 33 757	1	Carpet, front, red, center	Matta, främre, röd, mittre	
28	84 33 872	1	Carpet, front, green, center	Matta, främre, grön, mittre	3, 9)
28	84 33 815	1	Carpet, front, brown, center	Matta, främre, brun, mittre	
29	84 36 149	1	Carpet, front, red	Matta, främre, röd	
29	84 36 172	1	Carpet, front, red R.H.D.	Matta, främre, röd R.H.D.	
29	84 36 164	1	Carpet, front, green	Matta, främre, grön	10)
29	84 36 198	1	Carpet, front, green R.H.D.	Matta, främre, grön R.H.D.	
29	84 36 156	1	Carpet, front, brown	Matta, främre, brun	
29	84 36 180	1	Carpet, front, brown R.H.D.	Matta, främre, brun R.H.D.	
29	84 36 636	1	Carpet, front, rubber, black	Matta, främre, gummi, svart	"X7", not USA.
30	84 14 815	1	Carpet, rear, red L.H.	Matta, bakre, röd V	2)
30	84 14 757	1	Carpet, rear, gray L.H.	Matta, bakre, grå V	2)
30	84 18 071	1	Carpet, rear, gray L.H.	Matta, bakre, grå V	1)
30	84 18 071	1	Carpet, rear, gray L.H.	Matta, bakre, grå V	3, 7)
30	84 42 394	1	Carpet, rear, gray L.H.	Matta, bakre, grå V	4 D. 7)
30	84 19 012	1	Carpet, rear, brown L.H.	Matta, bakre, brun V	3, 7
30	84 42 436	1	Carpet, rear, brown L.H.	Matta, bakre, brun V	4 D. 7)
30	84 33 732	1	Carpet, rear, red L.H.	Matta, bakre, röd V	
30	84 44 093	1	Carpet, rear, red L.H.	Matta, bakre, röd V	4 D
30	84 33 856	1	Carpet, rear, green L.H.	Matta, bakre, grön V	8, 9)
30	84 44 135	1	Carpet, rear, green L.H.	Matta, bakre, grön V	4 D
30	84 33 799	1	Carpet, rear, brown L.H.	Matta, bakre, brun V	
30	84 44 119	1	Carpet, rear, brown L.H.	Matta, bakre, brun	4 D
31	84 14 823	1	Carpet, rear, red R.H.	Matta, bakre, röd H	2)
31	84 14 765	1	Carpet, rear, gray R.H.	Matta, bakre, grå H	2)
31	84 18 089	1	Carpet, rear, gray R.H.	Matta, bakre, grå H	1)
31	84 18 089	1	Carpet, rear, gray R.H.	Matta, bakre, grå H	3, 7)
31	84 42 402	1	Carpet, rear, gray R.H.	Matta, bakre, grå H	4 D. 7)
31	84 19 020	1	Carpet, rear, brown R.H.	Matta, bakre, brun H	3, 7)
31	84 42 444	1	Carpet, rear, brown R.H.	Matta, bakre, brun H	4 D. 7)
31	84 33 740	1	Carpet, rear, red R.H.	Matta, bakre, röd H	
31	84 44 101	1	Carpet, rear, red R.H.	Matta, bakre, röd H	4 D
31	84 33 864	1	Carpet, rear, green R.H.	Matta, bakre, grön H	8, 9)
31	84 44 143	1	Carpet, rear, green R.H.	Matta, bakre, grön H	4 D
31	84 33 807	1	Carpet, rear, brown R.H.	Matta, bakre, brun H	
31	84 44 127	1	Carpet, rear, brown R.H.	Matta, bakre, brun H	4 D
32	84 14 849	1	Carpet, rear, red, red, center	Matta, bakre, röd mittre	2)
32	84 14 773	1	Carpet, rear, gray, center	Matta, bakre, grå, mittre	2)
32	84 18 105	1	Carpet, rear, gray, center	Matta, bakre, grå, mittre	1)

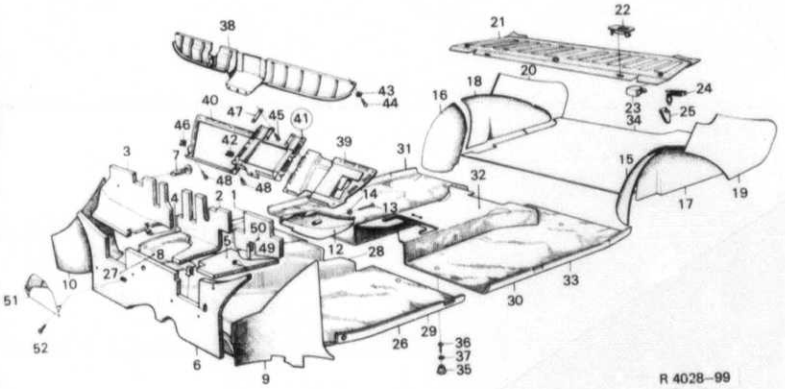
1) For car colour, 86 USA, up to ch. –99.014.259.
2) Ch. –99.014.259.
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32	84 18 105	1	Carpet, rear, gray, center	Matta, bakre, grå, mittre	3, 7)
32	84 42 410	1	Carpet, rear, gray, center	Matta, bakre, grå, mittre	4 D. 7)
32	84 19 038	1	Carpet, rear, brown, center	Matta, bakre, brun, mittre	3, 7)
32	84 42 451	1	Carpet, rear, brown, center	Matta, bakre, brun, mittre	4 D. 7)
32	84 33 765	1	Carpet, rear, red, center	Matta, bakre, röd, mittre	
32	84 44 150	1	Carpet, rear, red, center	Matta, bakre, röd, mittre	4 D
32	84 33 880	1	Carpet, rear, green, center	Matta, bakre, grön, mittre	
32	84 44 176	1	Carpet, rear, green, center	Matta, bakre, grön, mittre	4 D > 8, 9)
32	84 33 823	1	Carpet, rear, brown, center	Matta, bakre, brun, mittre	
32	84 44 168	1	Carpet, rear, brown, center	Matta, bakre, brun, mittre	4 D
33	84 36 206	1	Carpet, rear, red	Matta, bakre, röd	
33	84 36 883	1	Carpet, rear, red	Matta, bakre, röd	USA.
33	84 36 297	1	Carpet, rear, red	Matta, bakre, röd	4 D
33	84 36 722	1	Carpet, rear, green	Matta, bakre, grön	
33	84 36 909	1	Carpet, rear, green	Matta, bakre, grön	USA. > 10)
33	84 36 313	1	Carpet, rear, green	Matta, bakre, grön	4 D
33	84 36 214	1	Carpet, rear, brown	Matta, bakre, brun	
33	84 36 891	1	Carpet, rear, brown	Matta, bakre, brun	USA.
33	84 36 305	1	Carpet, rear, brown	Matta, bakre, brun	4 D
33	84 36 644	1	Carpet, rear, rubber, black	Matta, bakre, gummi, svart	"X7", not USA.
34	84 08 221	1	Mat, luggage compartment	Matta, bagagerum	
34	84 53 953	1	Mat, luggage compartment	Matta, bagagerum	"X7".
35	73 46 232	8	Carpet retainer	Mattfäste	7)
35	73 46 232	16	Carpet retainer	Mattfäste	8)
36	79 22 206	8	Screw	Skruv	7)
36	79 22 206	16	Screw	Skruv	8)
37	70 88 073	8	Washer	Bricka	7)
37	70 88 073	12	Washer	Bricka	8)
38	84 17 636	1	Trim screen	Skärm	4)
38	84 17 776	1	Trim screen R.H.D.	Skärm R.H.D.	4)
39	84 22 354	1	Trim screen L.H.	Skärm V	
39	84 26 298	1	Trim screen L.H. R.H.D.	Skärm V R.H.D.	> 6)
40	84 22 362	1	Trim screen R.H.	Skärm H	
40	84 26 306	1	Trim screen R.H. R.H.D.	Skärm H R.H.D.	
41	84 22 370	1	Trim screen, center	Skärm, mittre	(84 25 951) *
42	84 26 264	4	Clip	Clip	4)
43	80 29 944	2	Washer	Bricka	4)
44	79 22 818	2	Screw	Skruv	
45	84 26 892	4	Screw	Skruv	
46	73 54 871	2	Clip	Clip	> 6)
47	84 26 447	2	Plate nut	Plåtmutter	
48	79 67 581	13	Screw	Skruv	
49	84 23 196	1	Plate R.H.D.	Plåt R.H.D.	5)
50	79 22 438	1	Screw R.H.D.	Skruv R.H.D.	5)
51	84 31 942	1	Cover, throttle control damper R.H.D.	Kåpa, gasreglagedämpare R.H.D.	> 8) Not EA.
52	79 22 354	1	Screw	Skruv	
	84 70 502	X	Kit, fastening of carpets	Sats, infästningsdetaljer för mattor	10)

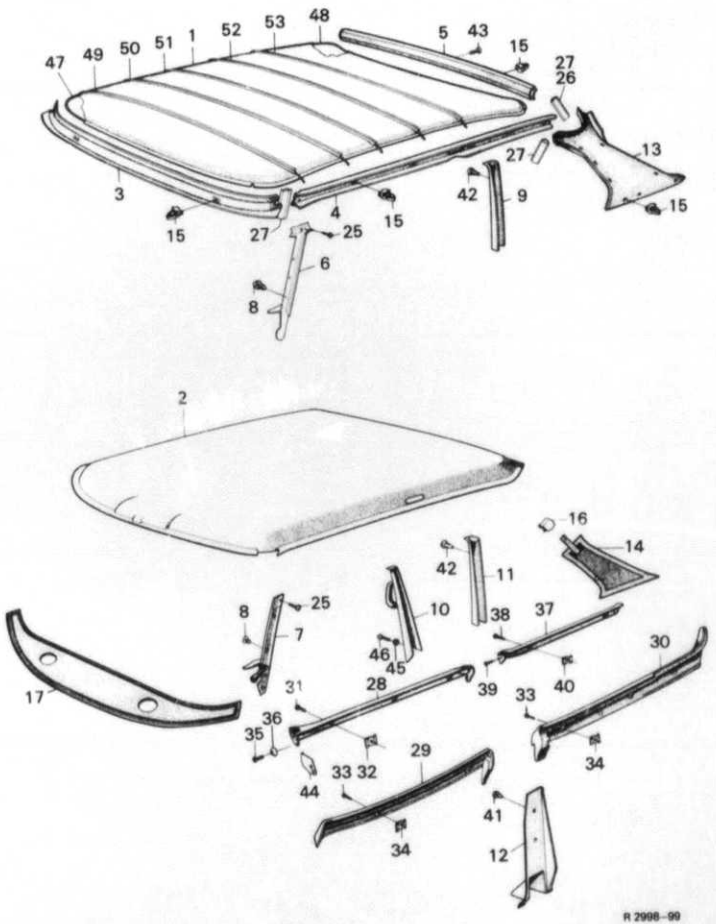
3) Ch. 99.020.001–.
4) Ch. 99.020.001–043.053. –90601640.
5) Ch. 99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Ch. –99.075.331. –91606152.
8) Ch. 99722001–. 99726000001–.
9) Ch. –99722001968. –99726008665.
10) Ch. 99732001–. 99736000001–.

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R 2998–99

Oct. 1975

SAAB genuine spare parts original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT
Headlining, pillar lining, etc.
KLÄDSEL, INVÄNDIG UTRUSTNING, BATTRINGSFÄRG
Takklädsel, stolpklädsel, etc.

8 21:3

G20

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 05 136	1	Headlining	Takklädsel	8)
2	84 38 442	1	Headlining	Takklädsel	9)
2	84 45 397	1	Headlining	Takklädsel	9) 4 D
3	84 05 862	1	Upholstery, front roof member	Stötskydd, främre takbalk	2)
3	84 24 798	1	Upholstery, front roof member	Stötskydd, främre takbalk	3, 8)
4	84 05 912	1	Upholstery, side member L.H.	Stötskydd, sidobalk V	2)
4	84 05 920	1	Upholstery, side member R.H.	Stötskydd, sidobalk H	
4	84 24 830	1	Upholstery, side member L.H.	Stötskydd, sidobalk V	3, 4)
4	84 24 848	1	Upholstery, side member R.H.	Stötskydd, sidobalk H	3, 8)
4	84 32 015	1	Upholstery, side member L.H.	Stötskydd, sidobalk V	5, 8)
4	84 16 034	1	Upholstery, side member L.H.	Stötskydd, sidobalk V	8) 4 D
4	84 16 042	1	Upholstery, side member R.H.	Stötskydd, sidobalk H	
5	84 05 979	1	Upholstery, rear roof member	Stötskydd, bakre takbalk	8)
6	84 06 050	1	Upholstery, windshield pillar L.H.	Stötskydd, vindrutestolpe V	2)
6	84 06 068	1	Upholstery, windshield pillar R.H.	Stötskydd, vindrutestolpe H	
6	84 40 810	1	Upholstery, windshield pillar L.H.	Stötskydd, vindrutestolpe V	2) 4 D
6	84 40 828	1	Upholstery, windshield pillar R.H.	Stötskydd, vindrutestolpe H	
6	84 24 772	1	Upholstery, windshield pillar L.H.	Stötskydd, vindrutestolpe V	3, 8)
6	84 24 780	1	Upholstery, windshield pillar R.H.	Stötskydd, vindrutestolpe H	
7	84 32 791	1	Upholstery, windshield pillar L.H.	Stötskydd, vindrutestolpe V	9)
7	84 32 809	1	Upholstery, windshield pillar R.H.	Stötskydd, vindrutestolpe H	
8	84 09 757	4	Clip	Clip	
9	84 06 092	1	Upholstery, door pillar L.H.	Stötskydd, dörrstolpe V	2)
9	84 24 145	1	Upholstery, door pillar R.H.	Stötskydd, dörrstolpe H	
10	84 24 137	1	Upholstery, door pillar L.H.	Stötskydd, dörrstolpe V	3, 8)
10	84 24 145	1	Upholstery, door pillar R.H.	Stötskydd, dörrstolpe H	
10	84 34 474	1	Upholstery, door pillar L.H.	Stötskydd, dörrstolpe V	9)
10	84 34 482	1	Upholstery, door pillar R.H.	Stötskydd, dörrstolpe H	
11	84 16 018	1	Upholstery, door pillar L.H.	Stötskydd, dörrstolpe V	8) 4 D
11	84 16 026	1	Upholstery, door pillar R.H.	Stötskydd, dörrstolpe H	
11	84 44 390	1	Upholstery, door pillar L.H.	Stötskydd, dörrstolpe V	9) 4 D
11	84 44 408	1	Upholstery, door pillar R.H.	Stötskydd, dörrstolpe H	
12	84 16 232	1	Upholstery, lower door pillar L.H.	Stötskydd, nedre dörrstolpe V	6) 4 D
12	84 16 240	1	Upholstery, lower door pillar R.H.	Stötskydd, nedre dörrstolpe H	
12	84 45 074	1	Upholstery, lower door pillar L.H.	Stötskydd, nedre dörrstolpe V	7) 4 D
12	84 45 066	1	Upholstery, lower door pillar R.H.	Stötskydd, nedre dörrstolpe H	
12	84 44 978	1	Upholstery, lower door pillar L.H.	Stötskydd, nedre dörrstolpe V	7) USA. 4 D
12	84 44 986	1	Upholstery, lower door pillar R.H.	Stötskydd, nedre dörrstolpe H	
13	84 06 175	1	Upholstery L.H.	Stötskydd V	2)
13	84 27 791	1	Upholstery L.H.	Stötskydd V	3, 8)
13	84 20 697	1	Upholstery L.H.	Stötskydd V	1, 2)
13	84 28 013	1	Upholstery L.H.	Stötskydd V	1, 3, 8)
13	84 16 059	1	Upholstery L.H.	Stötskydd V	2) 4 D
13	84 42 774	1	Upholstery L.H.	Stötskydd V	3, 8) 4 D
13	84 06 183	1	Upholstery R.H.	Stötskydd H	2)
13	84 27 809	1	Upholstery R.H.	Stötskydd H	3, 8)
13	84 20 705	1	Upholstery R.H.	Stötskydd H	1, 2)
13	84 28 021	1	Upholstery R.H.	Stötskydd H	1, 3, 8)
13	84 16 067	1	Upholstery R.H.	Stötskydd H	2) 4 D
13	84 42 782	1	Upholstery R.H.	Stötskydd H	3, 8) 4 D
14	84 38 509	1	Upholstery L.H.	Stötskydd V	9)
14	84 50 835	1	Upholstery L.H.	Stötskydd V	1, 9)
14	84 45 405	1	Upholstery L.H.	Stötskydd V	9) 4 D
14	84 38 517	1	Upholstery R.H.	Stötskydd H	9)
14	84 50 843	1	Upholstery R.H.	Stötskydd H	1, 9)

1) Opening rear side window.
2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–. 91600001–.
4) Ch. –99.075.331. –91606152.
5) Ch. 99722000001–. 99726000001–.
6) Ch. –99722014158.
7) Ch. 99722014159–.
8) Ch. –99722031968. –99726008665.
9) Ch. 99722000001–. 99736000001–.

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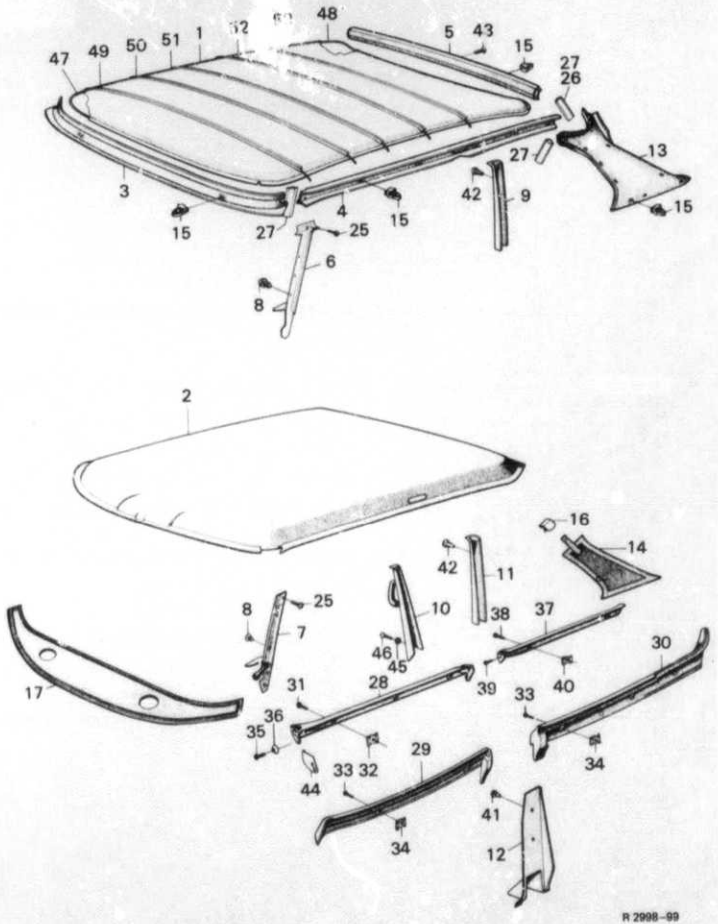
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14	84 45 413	1	Upholstery R.H.	Stötskydd H	9) 4 D
15	84 05 870	29	Clip	Clip	2)
15	84 05 870	27	Clip	Clip	3, 8)
15	84 05 870	31	Clip	Clip	8) 4 D
16	84 00 350	2	Clip	Clip	9)
16	84 00 350	4	Clip	Clip	9) 4 D
17	84 08 551	1	Lining, windshield member	Klädsel, vindrutebalk	2) (8428260) *
17	84 50 900	1	Lining, windshield member	Klädsel, vindrutebalk	3) *
17	84 13 494	1	Lining, windshield member	Klädsel, vindrutebalk	Ch. 99.008.194–043.053. USA.
17	84 24 970	1	Lining, windshield member	Klädsel, vindrutebalk	Ch. 99.050.001–075.331. USA.
17	84 32 452	1	Lining, windshield member	Klädsel, vindrutebalk	5, 6) USA.
17	84 44 630	1	Lining, windshield member	Klädsel, vindrutebalk	7, 8) USA.
17	84 50 918	1	Lining, windshield member	Klädsel, vindrutebalk	9) USA.
25	84 08 882	4	Screw	Skruv	(8421935) * (8423063) *
27	84 28 948	4	Covering ribbon	Täckband	6)
26	84 28 948	2	Covering ribbon	Täckband	1, 3, 6)
27	84 28 955	2	Covering ribbon	Täckband	
27	84 21 943	4	Covering ribbon	Täckband	
28	84 08 973	1	Strip, door L.H.	List, dörr V	2)
28	84 08 981	1	Strip, door R.H.	List, dörr H	
29	84 40 117	1	Strip, front door L.H.	List, framdörr V	
29	84 40 125	1	Strip, front door R.H.	List, framdörr H	4 D
30	84 40 133	1	Strip, rear door L.H.	List, bakdörr V	
30	84 40 141	1	Strip, rear door R.H.	List, bakdörr H	
31	84 10 961	6	Screw	Skruv	2)
32	86 01 916	6	Clip	Clip	(8423246) *
33	79 22 305	10	Screw	Skruv	4 D
34	86 01 916	10	Clip	Clip	
35	84 08 882	4	Screw	Skruv	
36	84 13 429	4	Washer	Bricka	
37	84 05 078	1	Strip, side trim L.H.	List, sidklädsel V	
37	84 05 066	1	Strip, side trim R.H.	List, sidklädsel H	2)
38	84 10 961	4	Screw	Skruv	
39	84 08 882	2	Screw	Skruv	
40	86 01 916	4	Clip	Clip	
41	84 40 661	4	Clip	Clip	4 D
42	73 50 432	2	Plastic plug	Plastplugg	
43	84 26 199	1	Screw	Skruv	3, 6)
44	84 29 318	1	Washer, door strip L.H.	Bricka, dörrlist V	2)
44	84 29 326	1	Washer, door strip R.H.	Bricka, dörrlist H	
45	84 10 961	2	Washer	Bricka	3)
46	84 13 429	2	Screw	Skruv	
47	84 05 177	1	Bow, front	Båge, främre	
48	84 05 185	2	Bow, rear	Båge, bakre	
49	84 05 193	1	Rib	Spant	8) Marked: Black-Black
50	84 05 201	1	Rib	Spant	8) Marked: Yellow-Black
51	84 05 219	1	Rib	Spant	8) Marked: Blue-Black
52	84 05 227	1	Rib	Spant	8) Marked: Green-Black
52	84 42 683	1	Rib	Spant	8) Marked: Yellow-Yellow 4D
53	84 05 375	1	Rib	Spant	8) Marked: Red-Black
53	84 42 691	1	Rib	Spant	8) Marked: Blue-Blue 4D

1) Opening rear side window.
2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–. 91600001–.
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9) Ch. 99732000001–. 99736000001–.

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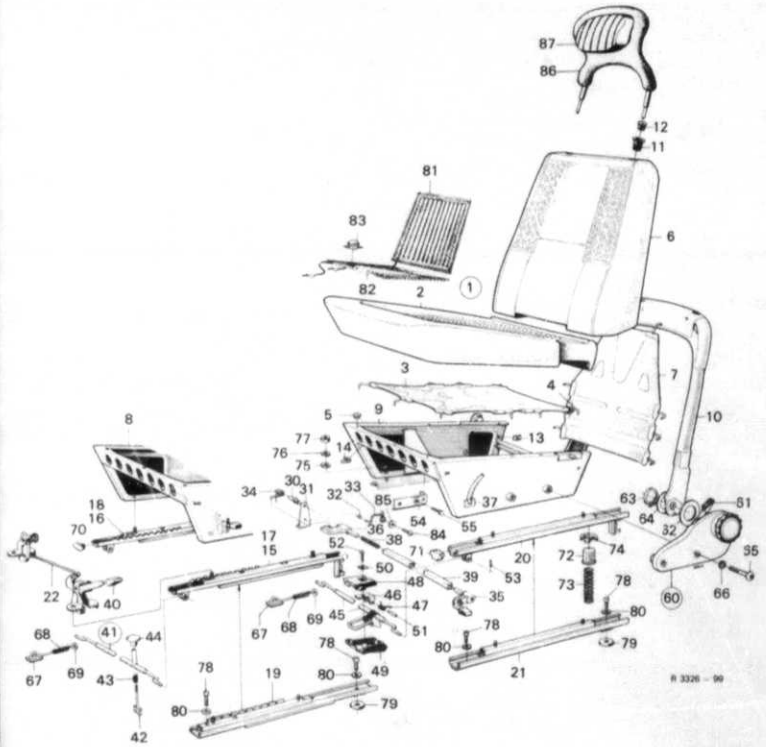
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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 25 142	1	Seat assy. L.H.	Stol kpl. V	10, 19)
1	84 32 718	1	Seat assy. with electric pad L.H.	Stol kpl. med El. värmesits V	20)
1	84 33 096	1	Seat assy. L.H. R.H.D.	Stol kpl. V R.H.D.	
1	84 00 244	1	Seat assy. R.H.	Stol kpl. H	6) State upholstery
1	84 21 059	1	Seat assy. R.H.	Stol kpl. H	8) colour and car
1	84 32 726	1	Seat assy. R.H.	Stol kpl. H	10) colour code
1	84 21 828	1	Seat assy. R.H. R.H.D.	Stol kpl. H R.H.D.	12)
1	84 28 567	1	Seat assy. R.H. R.H.D.	Stol kpl. H R.H.D.	19)
1	84 33 104	1	Seat assy. with electric pad R.H. R.H.D.	Stol kpl. med El. värmesits H R.H.D.	20)
2	84 10 318	2	Seat cushion	Sittdyna	25)
2	84 78 562	2	Seat cushion	Sittdyna	26)
3	84 72 334	2	Rubber platform, cushion	Gummiduk	
4	84 09 963	4	Hook	Hake	
5	84 07 983	34	Bushing	Bussning	
6	84 07 017	2	Back cushion	Ryggdyna	Ch. –99.021.257.
6	84 51 197	2	Back cushion	Ryggdyna	Ch. 99.021.258–.
7	84 08 213	2	Rubber platform, cushion	Gummiduk	
8	84 04 055	1	Seat frame L.H.	Sitsram V	9)
8	84 04 063	1	Seat frame R.H.	Sitsram H	
9	84 32 858	1	Seat frame L.H.	Sitsram V	10)
9	84 33 070	1	Seat frame R.H.	Sitsram H	
10	84 12 835	1	Back rest frame L.H.	Ryggram V	
10	84 12 843	1	Back rest frame R.H.	Ryggram H	
11	84 12 892	4	Grommet	Genomföring	
12	84 12 934	4	Cover	Lock	
13	79 19 509	8	Clip	Clip	
14	84 00 350	20	Clip	Clip	
15	84 07 157	1	Runner, outer	Stolskena, yttre	9) For L.H. seat.
16	84 07 165	1	Runner, inner	Stolskena, inre	
17	84 07 165	1	Runner, outer	Stolskena, yttre	6) For R.H. seat.
18	84 07 157	1	Runner, inner	Stolskena, inre	
19	84 20 804	1	Runner, outer	Stolskena, yttre	8) For R.H. seat.
19	84 20 796	1	Runner, inner	Stolskena, inre	
20	84 23 204	1	Runner L.H.	Stolskena V	10, 23) For L.H. seat.
20	84 23 212	1	Runner R.H.	Stolskena H	
20	84 35 331	1	Runner L.H.	Stolskena V	24) For L.H. seat.
20	84 35 349	1	Runner R.H.	Stolskena H	
21	84 23 220	1	Runner L.H.	Stolskena V	10, 23) For R.H. seat.
21	84 23 238	1	Runner R.H.	Stolskena H	
21	84 35 356	1	Runner L.H.	Stolskena V	24) For R.H. seat.
21	84 35 364	1	Runner R.H.	Stolskena H	
20	84 23 204	1	Runner L.H., R.H.D.	Stolskena V, R.H.D.	10, 21) For R.H. seat.
20	84 23 212	1	Runner R.H., R.H.D.	Stolskena H, R.H.D.	
20	84 35 331	1	Runner L.H., R.H.D.	Stolskena V, R.H.D.	22) For R.H. seat.
20	84 35 349	1	Runner R.H., R.H.D.	Stolskena H, R.H.D.	

6) Ch. –99.014.259.
8) Ch. 99.020.001–024.774, –90600106.
9) Ch. –99.024.774, –90600106.
10) Ch. 99.024.775–, 90600107–.
11) Ch. 99.024.775–043.053, 90600107–90601640.
12) Ch. –99.43.053, –90601640.
19) Ch. –99.075.331, –91606152.
20) Ch. 99722000001–, 99726000001–.
21) Ch. –99722013692.
22) Ch. 99722013693–.
23) Ch. –99722017700, –99722013692, R.H.D. –99726006151, –99722013973, USA.
24) Ch. 99722017701–, 99722013693–, R.H.D. 99726006152–, 99722013974–, USA.
25) Ch. –99722031968, –99726008665.
26) Ch. 99732000001–, 99736000001–.

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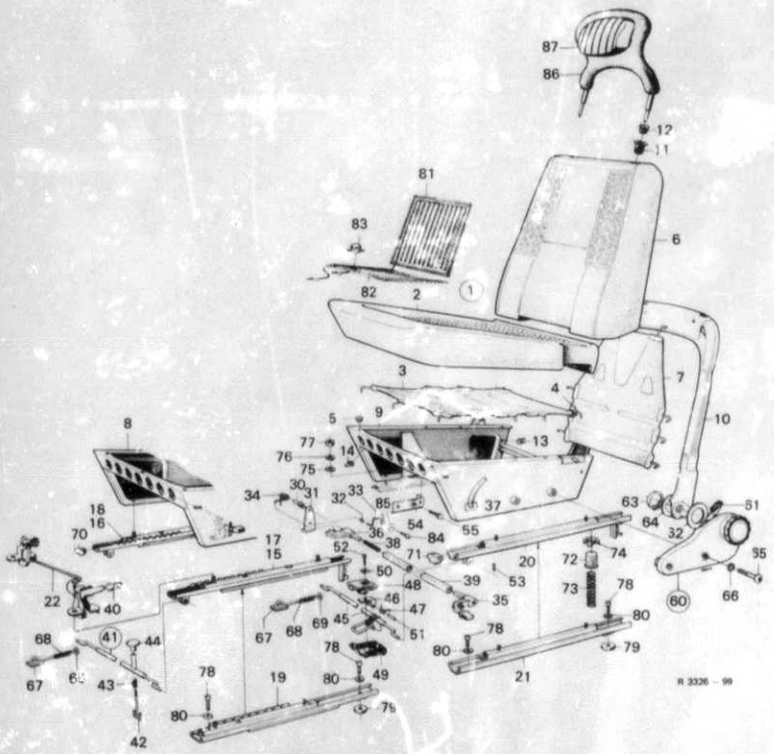
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21	84 23 220	1	Runner L.H., R.H.D.	Stolskena V, R.H.D.	For L.H. seat. 10, 21)
21	84 23 238	1	Runner R.H., R.H.D.	Stolskena H, R.H.D.	
21	84 35 356	1	Runner L.H., R.H.D.	Stolskena V, R.H.D.	For L.H. seat. 22)
21	84 35 364	1	Runner R.H., R.H.D.	Stolskena H, R.H.D.	
22	84 04 212	1	Catch L.H.	Spärr V	9)
22	84 04 220	1	Catch R.H.	Spärr H	
30	84 34 839	4	Eccentric shaft	Excenteraxel	
31	84 21 711	4	Lock arm	Låsarm	15)
31	84 34 912	4	Lock arm with bushing	Låsarm med bussning	16)
32	84 21 729	4	Bushing	Bussning	15)
33	84 21 737	2	Spring L.H.	Fjäder V	17)
33	84 29 011	2	Spring L.H.	Fjäder V	18, 23)
33	84 35 215	2	Spring L.H.	Fjäder V	24) 10)
33	84 21 745	2	Spring R.H.	Fjäder H	17)
33	84 29 029	2	Spring R.H.	Fjäder H	18, 23)
33	84 35 323	2	Spring R.H.	Fjäder H	24)
34	84 21 752	2	Spring L.H.	Fjäder V	15)
34	84 29 037	2	Spring L.H.	Fjäder V	16)
34	84 21 760	2	Spring R.H.	Fjäder H	15)
34	84 29 045	2	Spring R.H.	Fjäder H	16)
35	84 19 327	2	Control arm	Reglagearm	
36	84 19 335	2	Turnable sleeve	Vridhylsa	12)
36	84 23 147	2	Turnable sleeve	Vridhylsa	13)
37	84 04 188	2	Bushing	Bussning	
38	84 21 778	2	Spring	Fjäder	
39	84 21 786	2	Middle tube	Mellanrör	
40	84 07 215	2	Knob	Knopp	9)
41	84 08 130	1	Adjustment shaft L.H.	Justeraxel V	12)
41	84 08 148	1	Adjustment shaft R.H.	Justeraxel H	6)
41	84 08 148	1	Adjustment shaft R.H. R.H.D.	Justeraxel H, R.H.D.	11)
42	84 08 122	2	Catch rod	Spärrstång	6)
42	84 08 122	1	Catch rod	Spärrstång	11)
43	84 06 647	2	Spring	Fjäder	6)
43	84 06 647	1	Spring	Fjäder	11)
44	84 06 662	2	Knob	Knopp	6)
44	84 06 662	1	Knob	Knopp	11)
45	84 38 616	1	Adjustment shaft	Justeraxel	
46	84 25 100	1	Key lever	Tangent	
47	84 25 118	1	Spring	Fjäder	
48	84 25 035	1	Upper part	Överhalva	13)
49	84 25 043	1	Lower part	Underhalva	
50	84 25 126	1	Washer	Bricka	
51	84 26 173	1	Pin	Pinne	
52	79 22 396	1	Screw	Skruv	
53	79 56 212	4	Tension pin	Spännstift	6)
53	79 56 212	2	Tension pin	Spännstift	7)
54	84 29 177	2	Support plate L.H.	Stödplåt V	
54	84 29 185	2	Support plate R.H.	Stödplåt H	14)
55	84 29 235	4	Screw	Skruv	

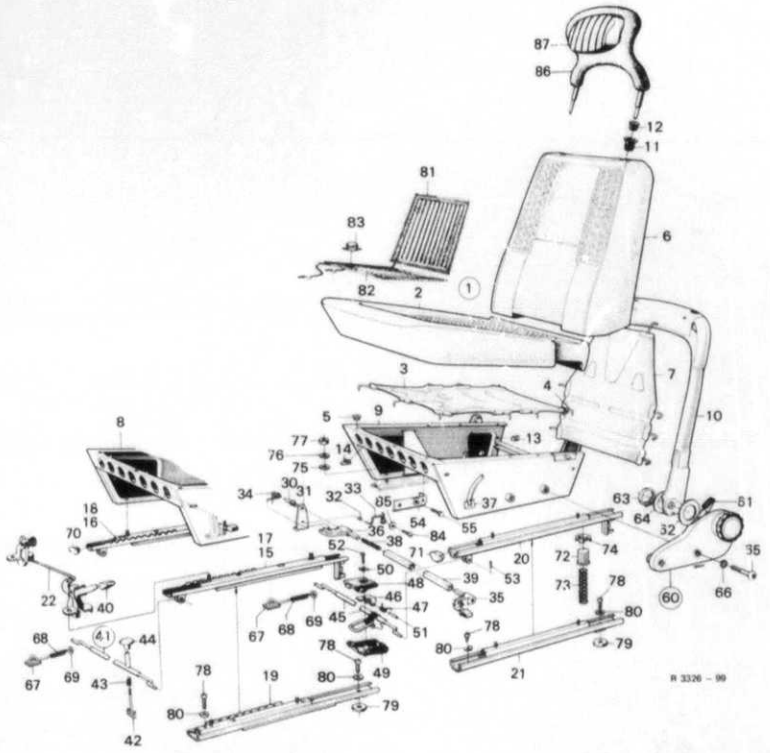
6) Ch. –99.014.259.
7) Ch. 99.020.001–.
9) Ch. –99.024.774, –90600106.
10) Ch. 99 024.775–, 90600107–.
11) Ch. 99.020.001–043.053, –90601640.
12) Ch. –99.043.053, –90601640.
13) Ch. 99.050.001–, 91600001–.
14) Ch. 99.052.001–.
15) Ch. –99.027.500.
16) Ch. 99.027.510–.
17) Ch. –99.035.100.
18) Ch. 99.035.101–.
21) Ch. –99722013692.
22) Ch. 99722013693–.
23) Ch. –99722017700, –99722013692, R.H.D. –99726006151, –99722013973, USA.
24) Ch. 99722017701–, 99722013693–, R.H.D. 9972600152–, 99722013974–, USA.
25) Ch. –99722031968, –9972600665.
26) Ch. 99732000001–, 99736000001–.

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60	84 17 453	1	. Reclining control L.H.	. Liggsitsbeslag V	
60	84 17 461	1	. Reclining control R.H.	. Liggsitsbeslag H	
61	84 05 672	1	. . Knob L.H.	. . Knapp V	1)
61	84 05 680	1	. . Knob R.H.	. . Knapp H	
61	84 05 714	1	. . Knob L.H.	. . Knapp V	2)
61	84 05 722	1	. . Knob R.H.	. . Knapp H	
62	84 05 730	2	. Washer	. Bricka	Ch. –99.011.024. Not USA.
63	79 15 143	4	. Lock ring	. Låsring	
64	84 07 777	2	. Washer	. Bricka	
65	84 09 955	4	. Screw	. Skruv	
66	84 04 139	4	. Washer	. Bricka	
67	84 08 163	4	. Catch	. Spärr	6)
67	84 08 163	2	. Catch	. Spärr	7, 25)
67	84 37 576	1	. Catch L.H.	. Spärr V	26)
67	84 37 584	1	. Catch R.H.	. Spärr H	
68	84 08 171	4	. Spring	. Fjäder	6)
68	84 08 171	2	. Spring	. Fjäder	7)
69	84 10 417	4	. Washer	. Bricka	6)
69	80 29 951	2	. Washer	. Bricka	7)
70	84 07 975	8	. Plug	. Plugg	9)
71	84 19 343	8	. Plug	. Plugg	10)
72	84 08 064	4	. Plunger	. Plunge	6)
72	84 08 064	2	. Plunger	. Plunge	7)
73	84 08 072	4	. Spring	. Fjäder	6)
73	84 08 072	2	. Spring	. Fjäder	7)
74	84 06 563	4	. Clip	. Clip	6)
74	84 06 563	2	. Clip	. Clip	7)
75	80 29 969	8	. Washer	. Bricka	
76	79 10 540	8	. Washer	. Bricka	19)
77	79 14 690	8	. Nut	. Mutter	
78	79 62 467	4	. Screw	. Skruv	For R.H. seat L.H.D. and L.H. seat R.H.D.
79	84 20 937	2	. Nut washer	. Mutterbricka	7,27)
79	84 54 472	2	. Nut washer	. Mutterbricka	28)
80	80 29 985	4	. Washer	. Bricka	
81	73 77 245	1	. Electric pad, back cushion	. El. värmedyna, rygg	20, 25) S
81	84 51 064	1	. Electric pad, back cushion	. El. värmedyna, rygg	26) S
82	73 84 902	1	. Electric pad, seat cushion	. El. värmedyna, sits	20, 25) S
82	84 51 056	1	. Electric pad, seat cushion	. El. värmedyna, sits	26) S
83	85 11 016	1	. . Thermostat	. . Termostat	20)
84	79 22 263	4	. Screw	. Skruv	13)
85	84 33 237	4	. Washer	. Bricka	
86	73 54 384	2	Neck guard	Nackskydd	USA (extra equipment only).
87	84 34 920	2	Cushion, neck guard	Kudde, nackskydd	

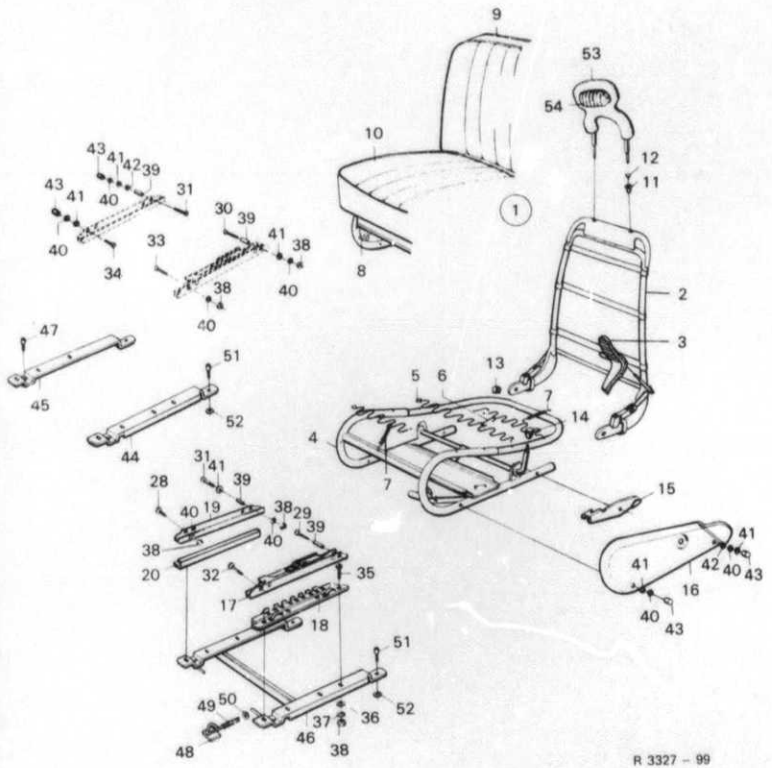
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2) Ch. 99.004.130–.
6) Ch. –99.014.259.
7) Ch. 99.020.001–.
9) Ch. –99.024.774. –90600106.
10) Ch. 99.024.775–. 90600107–.
13) Ch. 99.050.001–. 91600001–.
19) Ch. –99.075.331. –91606152.
20) Ch. 99722000001–. 99726000001–.
25) Ch. –99722031968. –99726008665.
26) Ch. 99732000001–. 99736000001–.
27) Ch. –99732031896. –99736007474.
28) Ch. 99732031897–. 99736007475–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 37 410	1	Seat assy. L.H.	Stol kpl. V	1)
1	84 37 428	1	Seat assy. R.H.	Stol kpl. H	1)
2	73 49 319	1	. Back rest frame L.H.	. Ryggram V	
2	73 49 327	1	. Back rest frame R.H.	. Ryggram H	
3	73 88 796	1	.. Knob, back rest stop L.H.	.. Knapp, stolryggspärr V	(7354905) *
3	73 88 804	1	.. Knob, back rest stop R.H.	.. Knopp, stolryggspärr H	*
4	73 77 179	1	. Seat frame L.H.	. Sitsram V	
4	73 77 161	1	. Seat frame R.H.	. Sitsram H	
5	71 27 681	8	. Spring	. Spring	
6	71 27 699	22	. Hook	. Krok	
7	71 27 707	6	. Spring	. Fjäder	
8	73 53 014	2	. Retainer	. Hållare	
9	73 81 999	2	. Foam rubber cushion, back	. Skumgummidyna, rygg	
10	73 81 981	2	. Foam rubber cushion, seat	. Skumgummidyna, sits	
11	84 12 892	4	. Grommet	. Genomföring	
12	84 12 934	4	. Cap	. Lock	
13	79 19 194	8	. Attachment	. Klädselfäste	
14	73 40 847	2	. Handle	. Handtag	
15	73 55 134	2	. Lever L.H.	. Hävarm V	
15	73 55 142	2	. Lever R.H.	. Hävarm H	
16	73 54 913	1	. Cover plate L.H.	. Täckplåt V	
16	73 54 921	1	. Cover plate R.H.	. Täckplåt H	
17	73 39 914	2	. Upper runner L.H.	. Övre skena V	
18	73 39 872	2	. Lower runner L.H.	. Undre skena V	
19	73 39 898	2	. Upper runner R.H.	. Övre skena H	
20	73 39 864	2	. Lower runner R.H.	. Undre skena H	
28	79 34 821	1	. Screw	. Skruv	
29	79 38 046	1	. Screw	. Skruv	
30	73 53 063	1	. Screw	. Skruv	
31	79 34 854	2	. Screw	. Skruv	
32	79 38 038	1	. Screw	. Skruv	
33	79 38 012	1	. Screw	. Skruv	
34	79 34 847	1	. Screw	. Skruv	
35	79 37 964	16	. Screw	. Skruv	
36	80 29 969	16	. Washer	. Bricka	
37	79 10 540	16	. Washer	. Bricka	
38	79 14 690	20	. Nut	. Mutter	
39	73 40 219	4	. Spacer sleeve	. Distansrör	
40	79 33 823	8	. Washer	. Bricka	
41	73 55 126	6	. Washer	. Bricka	
42	79 33 856	2	. Washer	. Bricka	
43	73 44 211	4	. Dome nut	. Kupolmutter	
44	84 37 493	1	. Support L.H.	. Stöd V	
45	84 37 501	1	. Support R.H.	. Stöd H	
46	84 37 519	1	. Support frame	. Stödram	
47	79 62 467	2	. Screw	. Skruv	
48	84 37 576	1	. Catch L.H.	. Spärr V	
48	84 37 584	1	. Catch R.H.	. Spärr H	
49	84 08 171	2	. Spring	. Fjäder	
50	80 29 951	2	. Washer	. Bricka	
51	79 62 467	4	. Screw	. Skruv	
52	84 20 937	4	. Nut washer	. Mutterbricka	
53	73 54 384	2	Neck guard	Nackskydd	USA. (735442) *
54	84 34 920	1	Cushion, neck guard	Kudde, nackskydd	USA. (Extra equipment only)

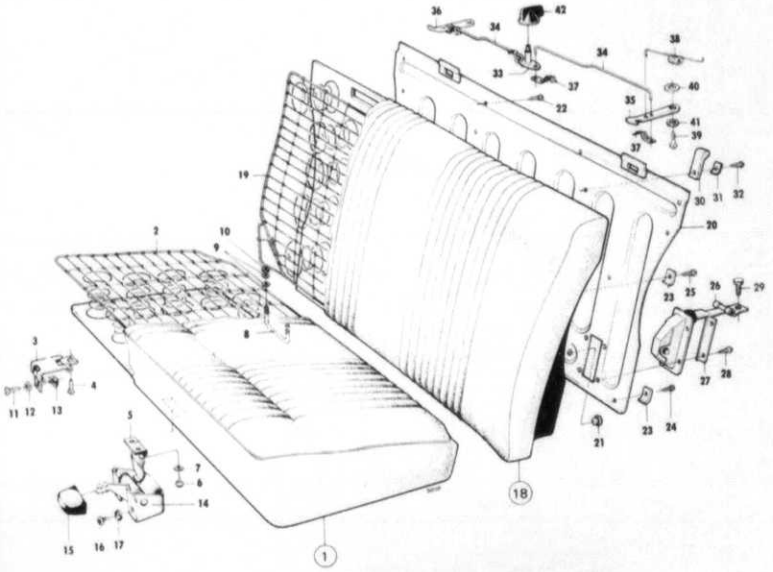
1) State upholstery colour and car colour code.

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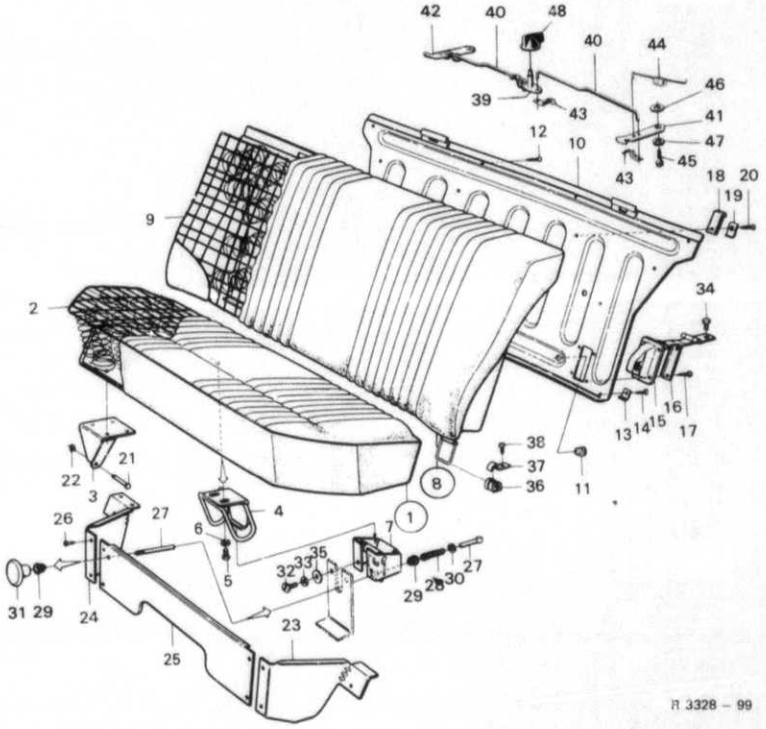
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 03 594	1	Seat cushion assy.	Sittdyna kpl.	State upholstery colour and car colour code.
2	84 56 154	1	. Spring housing	. Resårhus	*
3	84 83 174	2	. Hinge	. Gångjärn	*
4	79 21 901	2	. Screw	. Skruv	
5	84 14 955	1	. Striker plate	. Låsklack	
6	79 22 370	2	. Screw	. Skruv	Ch. 99.008.118–.
7	79 15 546	2	. Washer	. Bricka	
8	84 17 733	1	. Yoke	. Bygel	
9	80 29 169	4	. Washer	. Bricka	Ch. 99.008.194–.
10	79 14 630	2	. Nut	. Mutter	
11	79 34 771	2	Screw	Skruv	
12	79 10 540	2	Washer	Bricka	
13	79 35 786	2	Caged nut	Korgmutter	
14	84 14 914	1	Lock	Lås	
15	84 14 963	1	Knob	Knapp	
16	79 34 748	2	Screw	Skruv	Ch. 99.008.118–.
17	79 15 564	2	Washer	Bricka	
18	84 03 602	1	Back cushion assy.	Ryggdyna kpl.	State upholstery colour and car colour code.
19	84 04 477	1	. Spring housing	. Resårhus	*
20	84 40 471	1	. Rear part assy.	. Bakstycke kpl.	
21	84 04 006	2	.. Rubber plug	.. Gummiplugg	
22	79 22 370	9	. Screw	. Skruv	
23	84 07 579	3	. Slide block	. Glidklack	
24	79 21 380	2	. Screw	. Skruv	
25	79 21 380	1	. Screw	. Skruv	
26	84 06 886	2	. Hinge	. Gångjärn	
27	84 07 009	4	. Pressure plate	. Tryckplatta	
28	79 22 935	8	. Screw	. Skruv	
29	79 35 901	2	. Screw	. Skruv	
30	84 03 560	2	. Strap	. Stropp	
31	84 03 578	2	. Washer	. Bricka	
32	79 21 463	2	. Screw	. Skruv	
33	84 06 852	1	Swivel pin	Vridtapp	
34	84 06 944	2	Lock arm	Låsarm	
35	84 56 691	1	Hook L.H.	Hake V	*
36	84 56 709	1	Hook R.H.	Hake H	*
37	84 06 829	4	Clip	Clip	
38	84 06 878	2	Spring	Fjäder	
39	79 34 458	2	Screw	Skruv	
40	84 13 742	2	Washer	Bricka	
41	80 29 969	2	Washer	Bricka	
42	84 06 860	1	Knob	Knapp	

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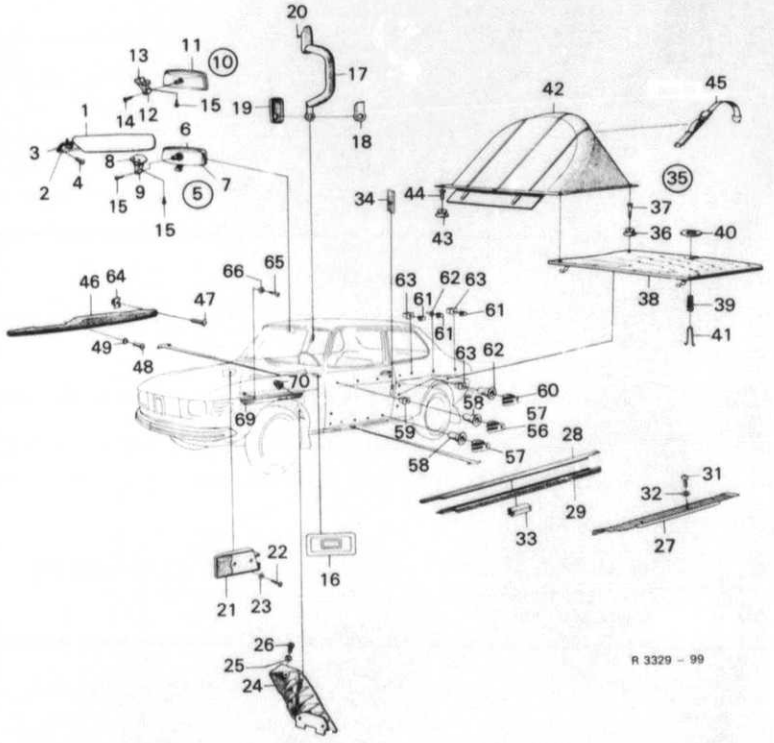
Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 40 265	1	Seat cushion assy.	Sittdyna kpl.	State upholstery colour and car colour code.
2	84 40 307	1	. Spring housing	. Resärhus	
3	84 40 380	2	. Hinge	. Gångjärn	
4	76 03 384	1	. Striker plate	. Låsklack	(8441362)
5	79 22 370	10	. Screw	. Skruv	
6	79 10 557	10	. Washer	. Bricka	
7	84 41 396	1	Lock assy.	Lås kpl.	
8	84 40 281	1	Back cushion assy.	Ryggdyna kpl.	State upholstery colour and car colour code
9	84 47 740	1	. Spring housing	. Resärhus	
10	84 40 471	1	. Rear part	. Bakstycke	
11	84 04 006	2	. Rubber plug	. Gummiplugg	
12	79 22 370	8	. Screw	. Skruv	
13	84 07 579	3	. Slide block	. Glidklack	
14	79 21 380	3	. Screw	. Skruv	
15	84 06 886	2	. Hinge	. Gångjärn	
16	84 07 009	4	. Pressure plate	. Tryckplatta	
17	79 22 933	8	. Screw	. Skruv	
18	84 03 560	2	. Strap	. Stropp	
19	84 03 578	2	. Washer	. Bricka	
20	79 21 463	2	. Screw	. Skruv	
21	84 40 802	2	Shaft bolt	Axelbult	
22	79 35 992	2	Lock washer	Spärrbrickor	
23	84 40 638	1	Cover plate L.H.	Täckplåt V	
24	84 40 646	1	Cover plate R.H.	Täckplåt H	
25	84 40 653	1	Cover plate, middle	Täckplåt, mittre	
26	84 41 503	10	Screw	Skruv	
27	84 41 420	1	Control arm	Manöverarm	
28	84 41 438	1	Spring	Fjäder	
29	73 59 300	2	Bushing	Bussning	
30	80 29 936	1	Washer	Bricka	
31	84 06 662	1	Knob	Knapp	
32	79 34 755	2	Screw	Skruv	
33	79 15 564	2	Washer	Bricka	
34	79 35 901	2	Screw	Skruv	
35	79 16 497	2	Washer	Bricka	
36	73 11 327	2	Rubber bushing	Gummibussning	
37	73 11 335	2	Clamp	Klamma	
38	79 22 891	2	Screw	Skruv	
39	84 06 852	1	Swivel pin	Vridtapp	
40	84 06 944	2	Lock arm	Låsarm	
41	84 56 691	1	Hook L.H.	Hake V	
42	84 56 709	1	Hook R.H.	Hake H	
43	84 06 829	4	Clip	Clip	
44	84 06 878	2	Spring	Fjäder	
45	79 34 458	2	Screw	Skruv	
46	84 13 742	2	Washer	Bricka	
47	80 29 969	2	Washer	Bricka	
48	84 06 860	1	Knob	Knapp	

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 34 193	2	Sun visor	Solskydd	15)
1	84 36 255	1	Sun visor L.H.	Solskydd V	16)
1	84 36 263	1	Sun visor R.H.	Solskydd H	16)
2	84 02 398	1	Arm L.H.	Arm V	15)
2	84 02 406	1	Arm R.H.	Arm H	15)
2	84 35 950	1	Arm L.H.	Arm V	16)
2	84 35 968	1	Arm R.H.	Arm H	16)
3	84 53 797	2	Cover frame	Täckarm	
4	84 09 708	4	Screw	Skruv	
4	79 21 448	4	Screw	Skruv	16)
5	84 09 278	1	Mirror assy	Backspegel kpl.	1)
6	84 09 310	1	. Glass	. Glas	
7	84 13 999	1	Mirror	Spegel	3)
7	84 73 779	1	Mirror	Spegel	6)
8	84 13 981	1	Bracket	Spegelfot	2, 15)
8	84 34 904	1	Bracket	Spegelfot	16)
9	84 13 973	1	Arm	Arm	2, 15)
9	84 34 896	1	Arm	Arm	16)
10	84 73 985	1	Mirror assy	Spegel kpl.	
11	73 29 402	1	. Glass	. Glas	
12	84 34 896	1	. Mirror arm	. Spegelarm	"X7"
13	84 34 904	1	. Bracket	. Spegelfot	
14	85 01 710	1	. Screw	. Skruv	
14	85 01 710	1	Screw	Skruv	
15	84 09 708	2	Screw	Skruv	USA.
16	84 32 106	1	Frame, chassis No. sign	Ram, chassinummerskylt	9)
17	84 10 516	2	Handle	Handtag	
18	84 10 557	2	Washer	Bricka	5)
19	84 10 565	2	Pad	Underlägg	
20	79 22 925	4	Screw	Skruv	
21	73 49 400	1	Holder, address sign	Hållare, adressplåt	15)
21	73 82 427	1	Holder, address sign	Hållare, adressplåt	16)
22	79 22 669	2	Screw	Skruv	
23	80 73 090	2	Washer	Bricka	
24	84 29 870	1	Foot rest	Fotstöd	
25	80 29 944	3	Washer	Bricka	10)
25	80 29 944	1	Washer	Bricka	11)
26	79 22 727	3	Screw	Skruv	10)
26	79 22 727	1	Screw	Skruv	11)
27	84 06 233	1	Scuff plate protector L.H.	Tröskelskydd V	15)
27	84 06 241	1	Scuff plate protector R.H.	Tröskelskydd H	15)
27	84 35 539	1	Scuff plate protector L.H.	Tröskelskydd V	14, 15) USA
27	84 35 547	1	Scuff plate protector R.H.	Tröskelskydd H	14, 15) USA
27	84 36 511	1	Scuff plate protector L.H.	Tröskelskydd V	16)
28	84 36 529	1	Scuff plate protector R.H.	Tröskelskydd H	16)
28	84 36 537	1	Scuff plate protector lower L.H.	Tröskelskydd undre V	16)
29	84 50 801	1	Scuff plate protector lower R.H.	Tröskelskydd undre H	16)
31	79 22 263	6	Screw	Skruv	15)
32	84 23 337	6	Washer	Bricka	15)
33	84 36 578	6	Clip	Clip	16, 17)
33	84 57 020	6	Clip	Clip	18)

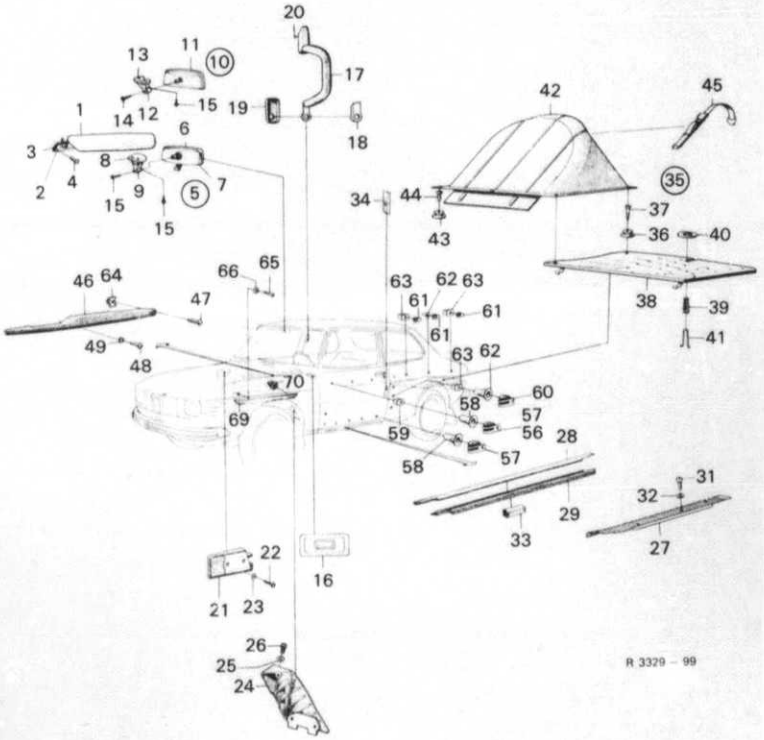
1) Ch. –99.008.193.
2) Ch. 99.008.194–.
3) Ch. 99.008.194–043.053. –90601640.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
8) Ch. –99.075.331. –91606152.
9) Ch. 99722000001–. 99726000001–.
10) Ch. –99722083 79. –99726001868.
11) Ch. 99722008380–. 99726001869–.
14) Ch. 99722014159–, USA and EMS version.
15) Ch. –99722031968. –99726009665.
16) Ch. 99732000001–. 99736000001–.
17) Ch. –99732028514–.
18) Ch. 99732028515–.

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Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
34	89 18 690	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	6, 8) USA.
34	89 19 953	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	9) Ch. –99722014158. USA
34	89 20 902	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	14, 15) USA.
34	89 21 132	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	16) USA.
35	84 08 601	1	Plate assy, luggage compartment	Platta kpl., bagagerum	
36	72 27 531	2	Snapper	Tryckknappsdel	8)
37	79 22 206	2	Screw	Skruv	
38	84 32 825	1	Plate, luggage compartment	Platta, bagagerum	9)
39	70 99 518	1	Spring	Fjäder	
40	70 66 665	1	Washer	Bricka	
41	70 99 526	1	Hook	Krok	
42	84 27 734	1	Spare wheel cover, tire dimension 155 x 15	Reservhjulsskydd, däckdimension 155 X 15	
42	84 36 396	1	Spare wheel cover, tire dimension 165 x 15	Reservhjulsskydd, däckdimension 165 x 15	13, 14)
43	72 27 531	2	Snapper	Tryckknappsdel	8)
44	79 22 636	2	Screw	Skruv	
43	72 27 531	4	Snapper	Tryckknappsdel	9)
44	79 61 659	4	Pop rivet	Popnit	
45	84 36 557	1	Lock strap, spare wheel	Låsband, reservhjul	
46	84 17 297	1	Arm rest L.H.	Armstöd V	
46	84 17 305	1	Arm rest R.H.	Armstöd H	
47	79 22 446	4	Screw	Skruv	Ch. 99.020.001–.
48	79 34 771	2	Screw	Skruv	
49	79 15 564	2	Washer	Bricka	
56	84 06 118	22	Clip, door trim	Clip, dörrklädsel	Ch. –99.020.000.
56	84 06 118	4	Clip, door trim	Clip, dörrklädsel	4)
57	84 05 268	16	Clip, door trim	Clip, dörrklädsel	
57	84 06 118	26	Clip, door trim	Clip, dörrklädsel	6)
58	84 34 078	22	Sleeve, door trim	Hylsa, dörrklädsel	4)
58	84 34 078	20	Sleeve, door trim	Hylsa, dörrklädsel	6)
59	84 24 442	6	Bushing, door trim	Bussning, dörrklädsel	
60	84 05 268	8	Clip, side trim	Clip, sidklädsel	
61	84 05 118	6	Clip, side trim	Clip, sidklädsel	6)
62	84 34 078	8	Sleeve, side trim	Hylsa, sidklädsel	4)
62	84 34 078	10	Sleeve, side trim	Hylsa, sidklädsel	6)
63	84 24 442	4	Bushing, side trim	Bussning, sidklädsel	
64	82 15 386	4	Nut clip	Mutterclip	
65	79 67 581	2	Screw	Skruv	9)
66	84 13 429	2	Washer	Bricka	9)

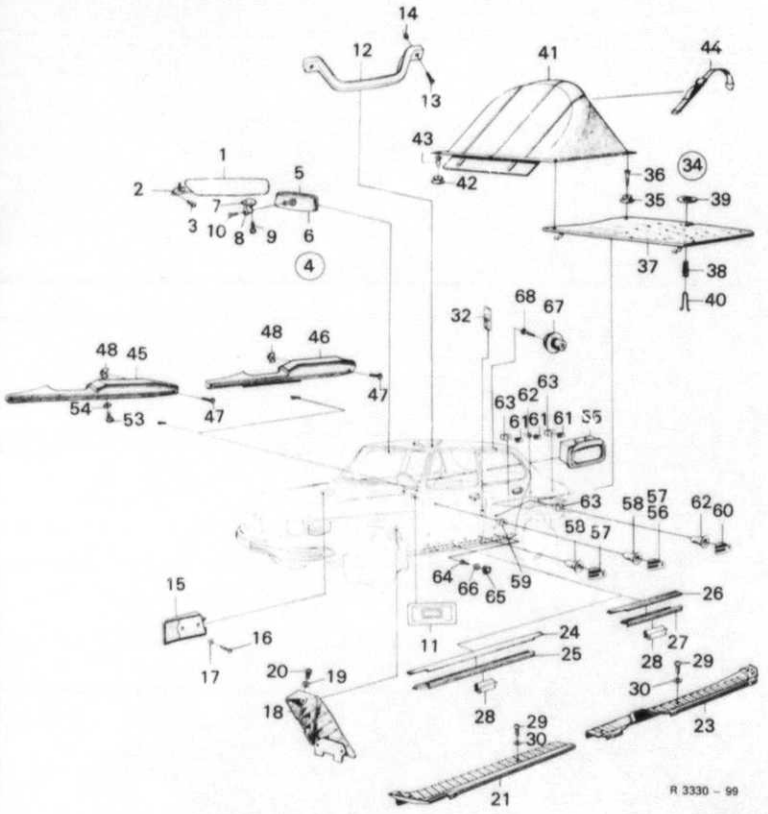
4) Ch. 99.020.001–043.053. –90601640.
6) Ch. –99.075.331. –91606152.
8) Ch. –99.75.331. –91606152.
9) Ch. 99722000001–. 99726000001–.
12) Ch. –99722012932. –99726006785.
13) Ch. 99722012933–. 99726006786–.
14) Ch. 99722014159–, USA and EMS version.
15) Ch. –99722031968. –99726008665.
16) Ch. 99732000001–. 99736000001–.

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SAAB
genuine spare parts
original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT

Other interior equipment, 4-doors
KLÄDSEL, INVÄNDIG UTRUSTNING, BÄTTRINGSFÄRG
Övrig invändig utrustning, 4-dörrars.

8 24:11

H16

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 34 193	2	Sun visor	Solskydd	15)
1	84 36 255	1	Sun visor L.H.	Solskydd V	16)
1	84 36 263	1	Sun visor R.H.	Solskydd H	
2	84 02 398	1	Arm L.H.	Arm V	15)
2	84 02 406	1	Arm R.H.	Arm H	
2	84 35 950	1	Arm L.H.	Arm V	16)
2	84 35 968	1	Arm R.H.	Arm H	
3	84 09 708	4	Screw	Skruv	15)
3	79 21 448	4	Screw	Skruv	16)
4	84 09 278	1	Mirror assy.	Backspegel kpl.	1)
5	84 09 310	1	Glass	Glas	
6	84 13 999	1	Mirror	Spegel	3)
6	84 73 779	1	Mirror	Spegel	6)
7	84 13 981	1	Bracket	Spegelfot	2, 15)
7	84 34 904	1	Bracket	Spegelfot	16)
8	84 13 973	1	Arm	Arm	2 15)
8	84 34 896	1	Arm	Arm	16)
9	84 09 708	2	Screw	Skruv	
10	85 01 710	1	Screw	Skruv	
11	84 32 106	1	Frame, chassis No. sign	Ram, chassinummerskylt	9) USA
12	84 40 760	2	Handle assy.	Handtag kpl.	
13	79 67 557	4	Screw	Skruv	17) 15)
14	84 42 790	4	Spacer sleeve	Distanshylsa	
15	73 49 400	1	Holder, address sign	Hållare, adressplåt	15) Only Sweden
15	73 82 427	1	Holder, address sign	Hållare, adressplåt	16)
16	79 22 669	2	Screw	Skruv	
17	80 73 090	2	Washer	Bricka	
18	84 29 870	1	Foot rest	Fotstöd	
19	80 29 944	3	Washer	Bricka	10)
19	80 29 944	1	Washer	Bricka	11)
20	79 22 743	3	Screw	Skruv	10)
20	79 22 743	1	Screw	Skruv	11)
21	84 16 539	1	Scuff plate protector, front L.H.	Tröskelskydd, främre V	
21	84 16 547	1	Scuff plate protector, front R.H.	Tröskelskydd, främre H	15)
23	84 16 554	1	Scuff plate protector, rear L.H.	Tröskelskydd, bakre V	
23	84 16 562	1	Scuff plate protector, rear R.H.	Tröskelskydd, bakre H	
24	84 81 194	1	Scuff plate protector, front upper L.H.	Tröskelskydd, främre övre V	16)
24	84 44 903	1	Scuff plate protector, front upper R.H.	Tröskelskydd, främre övre H	16)
25	84 49 035	1	Scuff plate protector, front lower L.H.	Tröskelskydd, främre undre V	16)
25	84 44 929	1	Scuff plate protector, front lower R.H.	Tröskelskydd, främre undre H	16)
26	84 44 937	1	Scuff plate protector, rear upper L.H.	Tröskelskydd bakre övre V	
26	84 44 945	1	Scuff plate protector, rear upper R.H.	Tröskelskydd, bakre övre H	16)
27	84 44 952	2	Scuff plate protector, rear lower	Tröskelskydd, bakre undre	
28	84 36 578	8	Clip	Clip	16). Ch. –99732028514
28	84 57 020	8	Clip	Clip	Ch. 99732028515–.
29	79 22 263	8	Screw	Skruv	15)
30	84 23 337	8	Washer	Bricka	
32	89 18 690	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	6, 8) USA.
32	89 19 953	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	9) Ch. –99722014159. USA
32	89 20 902	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	14, 15) USA.

1) Ch. –99.008.193
2) Ch. 99.008.194–.
3) Ch. 99.008.194–043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
8) Ch. –99.075.331. –91606152.
9) Ch. 99722000001–. 99726000001–.
10) Ch. –99722008379. –99726001868.
11) Ch. 99722008380–. 99726001869–.
14) Ch. 99722014159–, USA.
15) Ch. –99722031968. –99726008665.
16) Ch. 99732000001–. 99736000001–.
17) Is deleted.

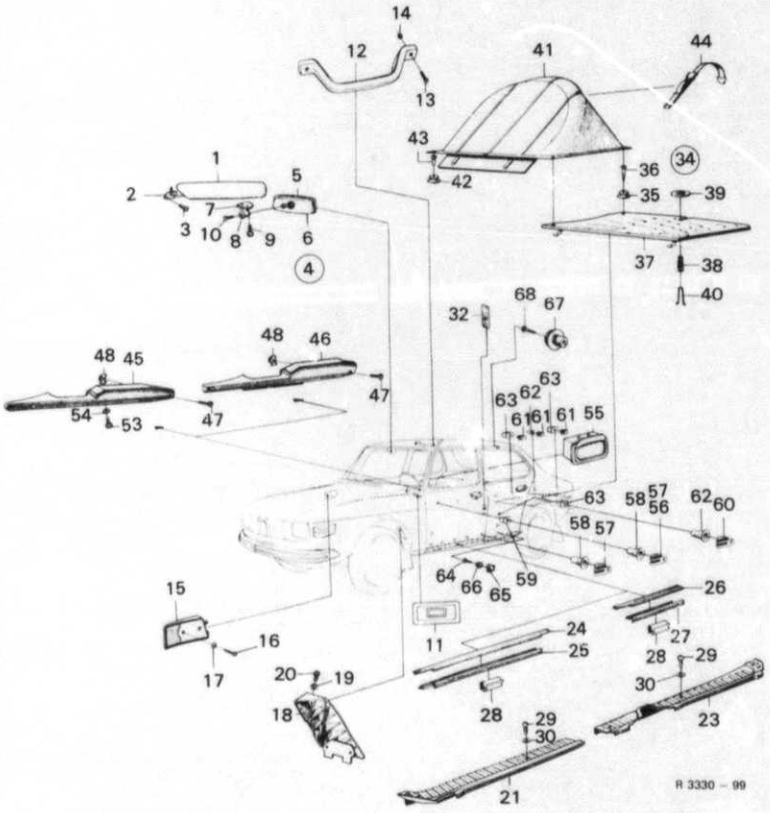
99 M 69–73
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Oct. 1976

SAAB genuine spare parts original reservdelar

UPHOLSTERY, INTERIOR EQUIPMENT AND TOUCH-UP PAINT
Other interior equipment, 4-doors.
KLÄDSEL, INVÄNDIG UTRUSTNING, BÄTTRINGSFÄRG
Övrig invändig utrustning, 4-dörrars

8 24:13
H18

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
32	89 21 132	1	Label, "capacity and tires"	Etikett, "lastförmåga och däck"	1G) USA.
34	84 08 601	1	Plate assy., luggage compartm.	Platta kpl., bagagerum	8)
35	72 27 531	2	. Snapper	. Tryckknappsdel	8)
36	79 22 206	2	. Screw	. Skruv	8)
37	84 32 825	1	Plate, luggage compartment	Platta, bagagerum	9)
38	70 99 518	1	Spring	Fjäder	
39	70 66 665	1	Washer	Bricka	
40	70 99 526	1	Hook	Krok	
41	84 27 734	1	Spare wheel cover, tires dimensions 155 x 15	Reservhjulsskydd, däckdimension 155 x 15	
41	84 36 396	1	Spare wheel cover, tires dimensions 165 x 15	Reservhjulsskydd, däckdimension 165 x 15	14)
42	72 27 531	2	Snapper	Tryckknappsdel	8)
43	79 22 636	2	Screw	Skruv	8)
42	72 27 531	4	Snapper	Tryckknappsdel	9)
43	79 61 659	4	Pop rivet	Popnit	9)
44	84 36 552	1	Lock strap, spare wheel	Låsband, reservhjul	
45	84 16 430	1	Arm rest, front door L.H.	Armstöd, framdörr V	
45	84 16 448	1	Arm rest, front door R.H.	Armstöd, framdörr H	
46	84 16 794	1	Arm rest, rear door L.H.	Armstöd, bakdörr V	
46	84 16 802	1	Arm rest, rear door R.H.	Armstöd, bakdörr H	
47	79 65 627	8	Screw	Skruv	
48	86 01 916	8	Nut clip	Mutterclip	
53	79 34 771	2	Screw	Skruv	
54	79 15 564	2	Washer	Bricka	
55	84 16 265	2	Ashtray, rear door	Askkopp, bakdörr	
56	84 06 118	4	Clip, door trim	Clip, dörrklädsel	4)
57	84 05 268	16	Clip, door trim	Clip, dörrklädsel	4)
57	84 06 118	26	Clip, door trim	Clip, dörrklädsel	6)
57	84 06 118	36	Clip, door trim, front and rear door	Clip, dörrklädsel, fram- och bakdörr	
58	84 34 078	36	Sleeve, door trim, front and rear door	Hylsa, dörrklädsel, fram- och bakdörr	
59	84 24 442	6	Bushing, door trim	Bussning, dörrklädsel	6)
60	84 05 268	8	Clip, side trim	Clip, sidklädsel	
61	84 06 118	6	Clip, side trim	Clip, sidklädsel	6)
62	84 34 078	8	Sleeve, side trim	Hylsa, sidklädsel	4)
62	84 34 078	10	Sleeve, side trim	Hylsa, sidklädsel	6)
63	84 24 442	4	Bushing, side trim	Bussning sidklädsel	
64	84 10 961	2	Screw	Skruv	
65	86 01 916	2	Clip	Clip	
66	84 13 429	2	Washer	Bricka	
67	84 45 058	2	Hook	Krok	16)
68	79 34 615	2	Screw	Skruv	

4) Ch. 99,020.001–043.053. –90601640.
6) Ch. 99.050.001–, 91600001–.
8) Ch. –99.075.331. –91606152.
9) Ch. 99722000001–, 99726000001–.
12) Ch. –99722012932. –99726006785.
13) Ch. 99722012933–, 99726006786–.
14) Ch. 99722014159–, USA
16) Ch. 99732?00001–, 99736000001–.

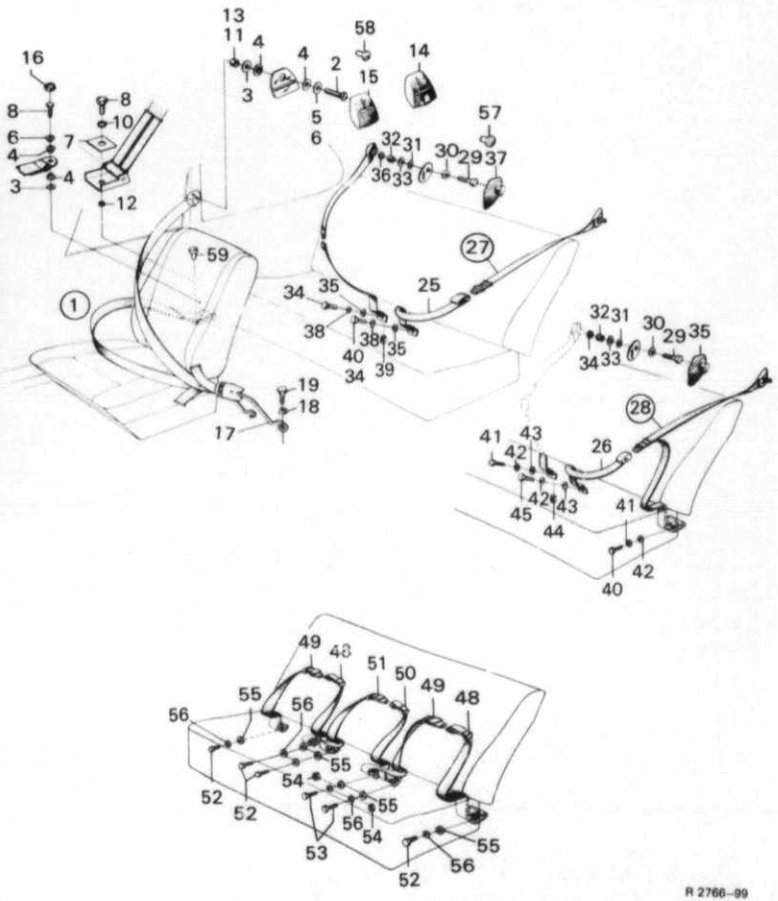
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SAAB
genuine spare parts
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EQUIPMENT, ETC.
Safety belt assy.
UTRUSTNING, ETC.
Säkerhetsbälte kpl.

8 25:3

H20

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 10 243	2	Belt assy.	Bälte kpl.	2)
1	84 39 820	2	Belt assy.	Bälte kpl.	3) *
1	84 15 614	2	Belt assy.	Bälte kpl.	4)
1	84 21 018	2	Belt assy.	Bälte kpl.	1) Denmark
1	84 26 728	2	Belt assy.	Bälte kpl.	3, 10) Denmark
1	84 39 846	2	Belt assy.	Bälte kpl.	11, 14) Denmark
1	84 41 800	2	Belt assy.	Bälte kpl.	4, 14) Denmark
1	84 21 190	2	Belt assy.	Bälte kpl.	1) England.
1	84 39 838	2	Belt assy.	Bälte kpl.	3) England. *
1	84 41 7.9	2	Belt assy.	Bälte kpl.	4) England.
1	84 29 821	2	Belt assy.	Bälte kpl.	3, 10) Schweiz.
1	84 39 853	2	Belt assy.	Bälte kpl.	11, 14) Schweiz
1	84 43 517	2	Belt assy.	Bälte kpl.	3, 4, 14) Schweiz
1	84 13 932	2	Belt assy.	Bälte kpl.	2) USA.
1	84 26 546	2	Belt assy.	Bälte kpl.	3, 10) USA.
1	84 41 842	2	Belt assy.	Bälte kpl.	4, 10) USA.
1	84 29 979	2	Belt assy.	Bälte kpl.	5, 10) Finland.
1	84 39 861	2	Belt assy.	Bälte kpl.	11) Finland.
1	84 43 749	2	Belt assy.	Bälte kpl.	4, 6) Finland.
1	84 23 402	2	Belt assy.	Bälte kpl.	3, 10) Holland.
1	84 39 879	2	Belt assy.	Bälte kpl.	11, 14) Holland.
1	84 15 481	2	Belt assy.	Bälte kpl.	3, 4, 14) Holland.
1	84 51 429	2	Belt assy.	Bälte kpl.	15) Denmark Schweiz Holland.
1	84 45 736	2	Belt assy.	Bälte kpl.	15) Denmark Schweiz Holland. 4D
2	84 00 392	2	Screw	Skruv	2)
2	84 26 769	2	Screw	Skruv	3) *
2	84 00 392	2	Screw	Skruv	3) USA.
2	84 26 769	2	Screw	Skruv	4) *
3	73 50 424	2	Washer	Bricka	
3	73 50 424	2	Washer	Bricka	4, 16)
3	84 36 602	4	Washer	Bricka	4, 17)
4	73 30 178	4	Washer	Bricka	
5	73 30 434	2	Washer	Bricka	
6	73 30 152	4	Washer	Bricka	4, 16)
6	73 30 434	4	Washer	Bricka	4, 17)
7	84 00 418	2	Washer	Bricka	
8	84 44 440	2	Screw	Skruv	
10	84 00 426	2	Washer	Bricka	
11	73 30 194	2	Spacer sleeve	Distanshylsa	3, 10)
11	84 51 353	2	Spacer sleeve	Distanshylsa	11)
11	84 15 580	2	Spacer sleeve	Distanshylsa	4)
12	84 39 994	2	Spacer sleeve	Distanshylsa	11)
13	84 05 888	2	Spacer sleeve	Distanshylsa	
14	84 00 384	2	Cover with hook	Kåpa med krok	2)
15	73 30 137	2	Cover	Kåpa	3) S
16	73 30 137	2	Cover	Kåpa	Ch. –99722014158. 4D. S
16	84 44 424	2	Cover	Kåpa	Ch. 99722014159–. 4D
17	84 10 409	1	Bow	Bygel	
18	73 38 718	2	Washer, bow	Bricka, bygel	
19	84 72 383	2	Screw	Skruv	

1) Ch. 99.020.001–043.053. –90601640.
2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–, 91600001–.
4) 4D
5) Ch. 91603935–.
6) Ch. 91603917–.
10) Ch. –99722031968. –99726008665.
11) Ch. 99732000001–, 99736000001–.
14) Ch. –99732021870.
15) Ch. 99732021871–.
16) Ch. –99722000176.
17) Ch. 997220017 7–.

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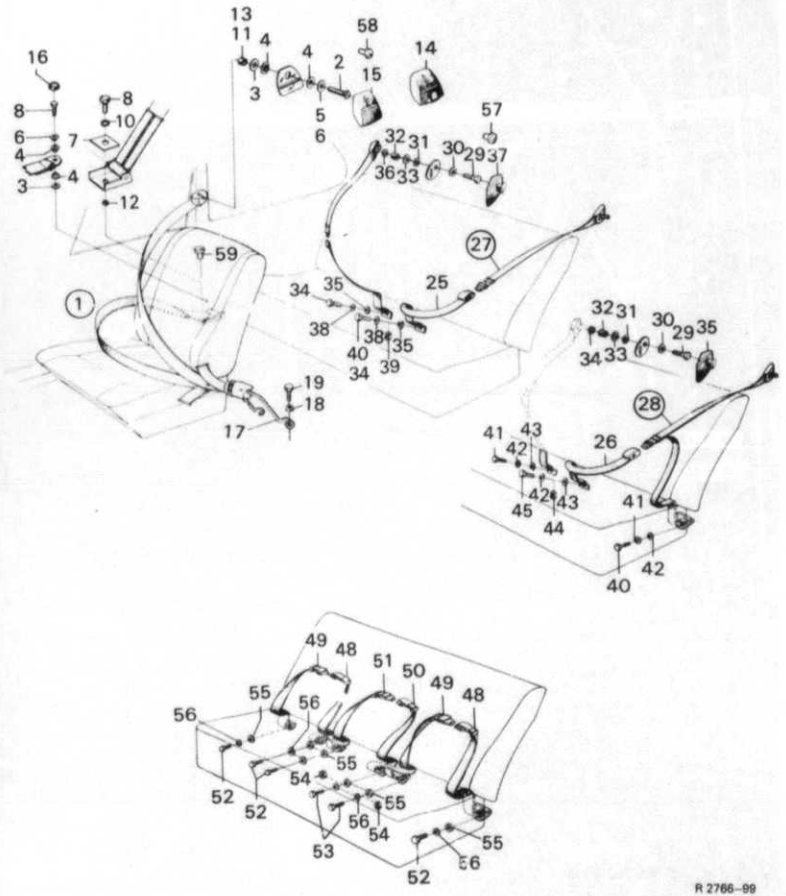
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25	84 17 834	2	Strap with lock	Band med lås	1) S
25	84 28 534	2	Strap with lock	Band med lås	3)
26	84 22 156	2	Strap with lock	Band med lås	4)
27	84 17 826	2	Strap with lock tongue assy.	Band med låstunga kpl.	1) S
27	84 28 518	2	Strap with lock tongue assy.	Band med låstunga kpl.	3)
28	84 41 461	2	Strap with lock tongue assy.	Band med låstunga kpl.	2, 4)
28	84 26 751	2	Strap with lock tongue assy.	Band med låstunga kpl.	3, 4)
29	84 26 769	2	Screw	Skruv	
30	73 30 434	2	Washer	Bricka	
31	73 30 178	4	Washer	Bricka	2)
31	84 28 484	4	Washer	Bricka	3)
32	84 15 580	2	Spacer sleeve	Distanshylsa	2)
32	73 30 194	2	Spacer sleeve	Distanshylsa	3)
32	84 29 128	2	Spacer sleeve	Distanshylsa	3, 4) Sweden
33	73 50 424	2	Washer	Bricka	
34	84 44 440	1	Screw	Skruv	17) S
35	84 45 082	2	Washer	Bricka	17) S
36	84 24 731	2	Spacer sleeve	Distanshylsa	3)
37	73 30 137	2	Cover	Kåpa	2) S
37	84 28 492	2	Cover	Kåpa	3)
38	79 15 705	1	Washer	Bricka	16) S
38	79 15 705	2	Washer	Bricka	16)
39	79 18 725	1	Nut	Mutter	16) S
40	84 44 440	1	Screw	Skruv	16)
41	84 44 440	3	Screw	Skruv	4, 16)
42	79 15 705	3	Washer	Bricka	4, 12)
42	79 15 705	4	Washer	Bricka	16)
43	73 38 981	4	Washer	Bricka	4)
44	79 18 725	1	Nut	Mutter	4, 16)
45	84 44 440	1	Screw	Skruv	13)
48	73 38 296	2	Strap with lock	Band med lås	
49	73 38 221	2	Strap with lock tongue	Band med låstunga	7, 9)
50	84 00 434	1	Strap with lock	Band med lås	
51	84 00 442	1	Strap with lock tongue	Band med låstunga	
48	84 35 141	2	Strap with lock	Band med lås	
49	84 35 133	2	Strap with lock tongue	Band med låstunga	8)
50	84 35 141	1	Strap with lock	Band med lås	USA. 10)
51	84 35 133	1	Strap with lock tongue	Band med låstunga	
52	84 44 440	4	Screw	Skruv	
53	84 44 440	2	Screw	Skruv	13)
54	79 18 725	2	Nut	Mutter	
55	73 38 981	6	Washer	Bricka	
56	79 15 705	4	Washer	Bricka	12)
56	79 15 705	6	Washer	Bricka	13)
57	73 74 689	2	Plastic plug	Plastplugg	6, 10) Rear seat.
57	84 38 525	2	Plastic plug	Plastplugg	6, 11) Rear seat.
58	73 74 697	2	Plastic plug	Plastplugg	6) Front seat.
59	73 74 689	2	Plastic plug	Plastplugg	6, 11)
	84 70 940	x	Repair kit, lock	Rep. sats, lås	

1) Ch. 99.020.001–043.053. –90601640.
2) Ch. –99.043.053. –90601640.
3) Ch. 99.050.001–, 91600001–.
4) 4D
6) For cars without safety belt.
7) Ch. –99722003329.
8) Ch. 99722003330–99722006144.
9) Ch. 99722006145–.
10) Ch. –99722031968. –99726008665.
11) Ch. 9973200C*01–. 99736000001–.
12) Ch. –99722012427. –99726004811.
13) Ch. 99722012428–. 99726004812–.
16) Ch. –99722000176.
17) Ch. 99722000177–.

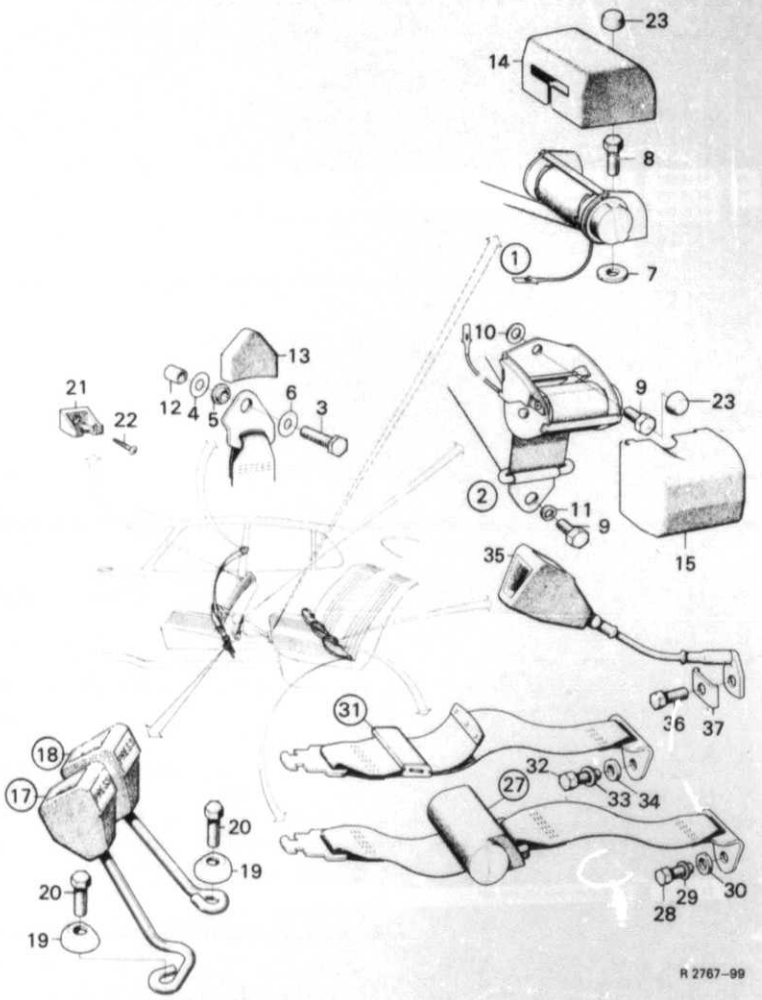
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SAAB genuine spare parts original reservdelar

EQUIPMENT, ETC.
Retractor seat belt, USA
UTRUSTNING, ETC.
Retractorbälte, USA

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H24

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	84 35 075	2	Retractor belt assy	Retractorbälte kpl.	1)
1	84 39 887	2	Retractor belt assy	Retractorbälte kpl.	2)
2	84 44 622	2	Retractor belt assy	Retractorbälte kpl.	3)
3	04 26 769	2	. Screw	. Skruv	
4	73 50 424	2	. Washer	. Bricka	
4	84 44 887	2	. Washer	. Bricka	3)
5	84 28 484	4	. Washer	. Bricka	
6	73 30 434	2	. Washer	. Bricka	
7	84 35 943	2	. Spacer sleeve	. Distanshylsa	1)
7	84 51 353	2	. Spacer sleeve	. Distanshylsa	2)
8	84 72 383	2	. Screw	. Skruv	
9	84 36 61.	4	. Screw	. Skruv	
10	84 45 082	2	. Washer	. Bricka	3)
11	84 36 628	2	. Spacer sleeve	. Distanshylsa	
12	73 30 194	2	. Spacer sleeve	. Distanshylsa	1)
12	84 39 911	2	. Spacer sleeve	. Distanshylsa	2)
12	84 15 580	2	. Spacer sleeve	. Distanshylsa	3)
13	84 36 859	2	Cover	Kåpa	
14	73 81 882	2	Cover, retractor	Kåpa, retractor	
15	84 44 861	2	Cover, retractor	Kåpa, retractor	3)
17	84 35 653	2	Belt lock cpl. L.H.	Bälteslås kpl. V	
18	84 35 661	2	Belt lock cpl. R.H.	Bälteslås kpl. H	
19	73 38 718	2	. Washer	. Bricka	
20	84 72 383	2	. Screw	. Skruv	
21	84 35 695	2	Hook, seat belt	Fästkrok, bälte	
22	84 10 961	2	Screw	Skruv	
22	79 67 888	2	Screw	Skruv	3)
23	84 44 424	2	Cover	Kåpa	
27	73 81 098	2	Retractor belt assy	Retractorbälte kpl.	
28	84 44 440	2	. Screw	. Skruv	
29	79 15 705	2	. Washer	. Bricka	
30	73 38 981	2	. Washer	. Bricka	
31	84 35 711	1	Retractor belt assy	Retractorbälte kpl.	
32	84 44 440	1	. Screw	. Skruv	
33	79 15 705	1	. Washer	. Bricka	
34	73 38 981	1	. Washer	. Bricka	
35	73 81 924	3	Belt lock assy	Bälteslås kpl.	
36	84 44 440	3	. Screw	. Skruv	
37	80 30 017	3	. Washer	. Bricka	

1) Ch. –9972031968.
2) Ch. 9973200001–.
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1 L	78 20 343	X	Red, R2	Röd, R2	L = Liter
1/4L	78 20 368	X	Red, R2	Röd, R2	
1 L	88 15 672	X	Burgundy-red, RB2	Burgundröd, RB2	6, 7)
1/4L	88 15 680	X	Brugundy-red, RB2	Burgundröd, RB2	6, 7)
1 L	78 20 228	X	Black, BK1	Svart, BK1	
1/4L	78 20 244	X	Black, BK1	Svart, BK1	
1 L	78 20 491	X	White, W1	Vit, W1	
1/4L	78 20 517	X	White, W1	Vit, W1	
1 L	78 57 352	X	Light beige, Y5	Silversand, Y5	3)
1/4L	78 57 378	X	Light beige, Y5	Silversand, Y5	3)
1 L	88 15 281	X	Savann beige, Y6	Savannbeige, Y6	2, 5)
1/4L	88 15 292	X	Savann beige, Y6	Savannbeige, Y6	2, 5)
1 L	88 15 698	X	Ambra-yellow, Y8	Ambragul, Y8	6)
1/4L	88 15 706	X	Ambra-yellow, Y8	Ambragul, Y8	6)
1 L	88 15 946	X	Yellow, Y10	Gul, Y10	9)
1/4L	88 15 953	X	Yellow, Y10	Gul, Y10	9) Air-drying 20--80°C. 68--176°F.
1 L	88 16 084	X	Brilliant-yellow, Y9	Brilliantgul, Y9	8)
1/4L	88 16 092	X	Brilliant-yellow, Y9	Brilliantgul, Y9	8)
1 L	78 57 329	X	Middle blue, B6	Blå husar, B6	1)
1/4L	78 57 345	X	Middle blue, B6	Blå husar, B6	1)
1 L	78 57 469	X	Middle blue, B7	Mellanblå, B7	2, 7)
1/4L	78 57 477	X	Middle blue, B7	Mellanblå, B7	2, 7)
1 L	88 16 100	X	Caroline-blue, B8	Carolinerblå, B8	8)
1/4L	88 16 118	X	Caroline-blue, B8	Carolinerblå, B8	8)
1 L	78 57 428	X	Sea-green, GN6	Sjögrön, GN6	3)
1/4L	78 57 436	X	Sea-green, GN6	Sjögrön, GN6	3)
1 L	88 15 466	X	Tyroler green, GN7	Tyrolergrön, GN7	4, 7)
1/4L	88 15 474	X	Tyroler green, GN7	Tyrolergrön, GN7	4, 7)
1 L	88 15 714	X	Verona-green, GN8	Veronagrön, GN8	6, 10)
1/4L	88 15 722	X	Verona-green, GN8	Veronagrön, GN8	6, 10)
1 L	84 70 288	X	Verona-green, GN9	Veronagrön, GN9	11)
1/4L	88 70 296	X	Verona-green, GN9	Veronagrön, GN9	11)
1 L	88 15 425	X	Silvermink gray, RB1	Silvermink-grå, RB1	4, 5)
1/4L	88 15 433	X	Silvermink gray, RB1	Silvermink-grå, RB1	4, 5)
1/4US gal.	84 36 800	X	Sepia metallic, YR2	Sepia metallic, YR2	8)
1/4L	84 86 854	X	Sepia metallic, YR2	Sepia metallic YR2	8)
1/4 US gal.	84 51 148	X	Corall metallic, YR4	Corall metallic, YR4	12)
1/4L	84 86 862	X	Corall metallic, YR4	Corall metallic, YR4	12)
5 L	84 70 270	X	Thinner for YR2, YR4, SK1	Förtunning för YR2, YR4, Sk1	

1) Ch. –99.014.259.
2) Ch. 99.020.001–.
3) Ch. –99.043.053. –90601640.
4) Ch. 99.050.001–, 91600001–.
5) Ch. –99.075.331. –91606152.
6) Ch. 99722000001–, 99726000001–.
7) Ch. –99722031968. 99726008665.
8) Ch. 99732000001–, 99736000001–.
9) Taxi.
10) Ch. –99732022224. –99736007930.
11) Ch. 99732022225–, 99736007131–.
12) Ch. 99722012833–, EMS.

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1 L	84 86 466	X	Red, R2	Röd, R2	L = Liter
1 L	84 86 490	X	White, W1	Vit, W1	
1 L	84 86 581	X	Savann beige, Y6	Savannbeige, Y6	1,2)
1 L	84 86 516	X	Ambra-yellow, Y8	Ambragul, Y8	3)
1 L	84 86 573	X	Caroline-blue, B8	Carolinerblå, B8	4)
1 L	84 86 532	X	Verona-green, GN8	Veronagrön, GN8	3, 5)
1 L	84 86 540	X	Verona-green, GN9	Veronagrön, GN9	6)
1L	84 86 896	X	Sepia metallic, YR2	Sepia metallic, YR2	7) *
1L	84 86 904	X	Corall metallic, YR4	Corall metallic, YR4	7) *
1 L	84 86 318	X	Thinner	Förtunning	
5 L	84 86 326	X	Thinner	Förtunning	
1 L	84 86 292	X	Hardener	Härdare	
1/2 L	84 86 300	X	Hardener	Härdare	

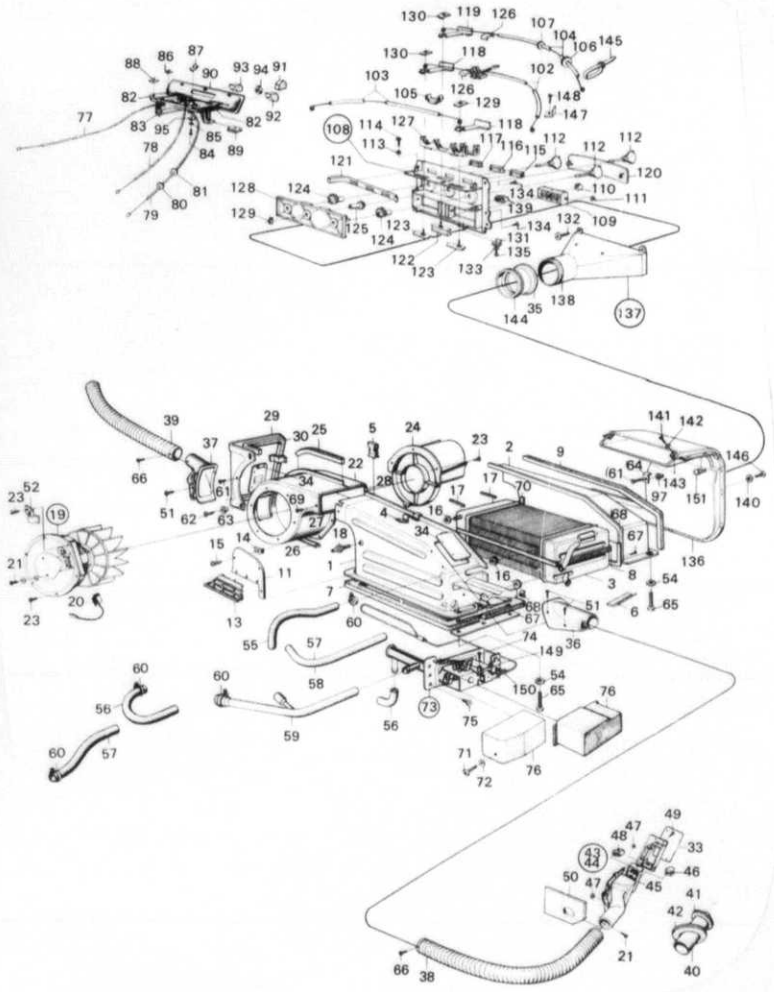
1) Ch. 99.020.001–
2) Ch. –99.075.331. –91606152.
3) Ch. 9972200000–. 9972600001–.
4) Ch. 99732000001–. 99736000001–.
5) Ch. –99732022224. –99736007930.
6) Ch. 99732022225–. 99736007931–.
7) Ch. 99722012833–.

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SAAB

genuine spare parts
original reservdelar

HEATING AND VENTILATION SYSTEM
Heater core, fan unit, front controls, etc.
VÄRME- OCH VENTILATIONSSYSTEM
Värmeväxlare, fläktenhet, främre reglage, etc.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	86 01 767	1	Front half	Framhalva	11)
1	84 35 430	1	Front half	Framhalva	12)
2	86 01 775	1	Rear half	Bakhalva	
3	86 00 603	1	Heater core	Värmeväxlare	
3	84 35 455	1	Heater core	Värmeväxlare	12)
4	86 02 526	1	Clip	Clip	11)
4	86 00 264	1	Clip	Clip	12)
5	86 00 264	4	Clip	Clip	
6	86 00 496	2	Support strip, heat exch.	Stödlist, värmeväxlare	
7	86 01 387	1	Seal, heater core housing	Tätning, värmeväxlarhus	
8	86 00 769	1	Seal strip, heater core	Tätningslist, värmeväxlare	
9	86 02 435	1	Seal strip	Tätningslist	
					(8602302) *
11	86 02 971	1	Seal cover	Tätningslock	
					(8602310) *
13	86 03 003	1	Flap	Klaff	
14	79 62 251	4	Spring nut	Fjädermutter	3)
14	79 62 251	3	Spring nut	Fjädermutter	4)
15	79 22 206	4	Screw	Skruv	3)
15	79 22 206	3	Screw	Skruv	4)
16	73 05 378	3	Seal ring	Tätningsring	
17	73 05 790	2	Protective hose	Skyddsslang	
18	71 88 188	1	Bleeding nipple	Luftningsnippel	
19	86 00 637	1	Fan unit	Fläktenhet	7)
19	85 09 044	1	Fan unit	Fläktenhet	8)
20	86 05 040	2	. Bruch	. Kolborste	
21	79 22 719	2	. Screw	. Skruv	6)
22	86 00 512	1	Fan house	Fläkthus	
23	79 61 949	9	Screw	Skruv	
24	86 02 278	1	Splach guard	Stänkskydd	
25	86 02 427	1	Seal strip, upper	Tätningslist, övre	
26	86 02 419	1	Seal strip, lower	Tätningslist, nedre	
27	86 02 534	1	Seal strip, fan house	Tätningslist, fläkthus	
28	86 02 542	1	Spacer	Mellanlägg	
29	86 02 294	1	Cover plate	Täckplåt	
30	86 02 443	1	Seal strip	Tätningslist	
33	84 37 238	2	Cover plate	Täcklock	"X7", not USA.
34	84 37 220	2	Cover plate	Täcklock	
35	84 37 287	1	Cover plate	Täcklock	
36	86 01 924	1	Fresh air outlet L.H.	Friskluftuttag V	
37	86 01 932	1	Fresh air outlet R.H.	Friskluftuttag H	
38	86 02 237	1	Fresh air hose L.H.	Friskluftslang V	
39	86 02 245	1	Fresh air hose R.H.	Friskluftslang H	
40	86 02 203	2	Fresh air jet	Friskluftmunstycke	5)
41	86 00 918	2	Seal, fresh air jet	. Tätning, friskluftmunstycke	
42	86 00 926	2	Seal, fresh air jet	Tätning, friskluftmuustycke	
43	84 22 479	1	Fresh air jet assy. L.H.	Friskluftmunstycke kpl. V	
44	84 22 487	1	Fresh air jet assy. R.H.	Friskluftmunstycke kpl. H	
45	73 50 895	2	. Air guide	. Luftriktare	
46	73 50 796	2	. . Knob	. . Knapp	6)
47	73 74 606	4	. Washer	. Bricka	
48	73 50 911	2	. Knob	. Knapp	
49	84 22 305	8	Screw	Skruv	
50	84 28 963	2	Seal, fresh air jet	Tätning, friskluftmunstycke	

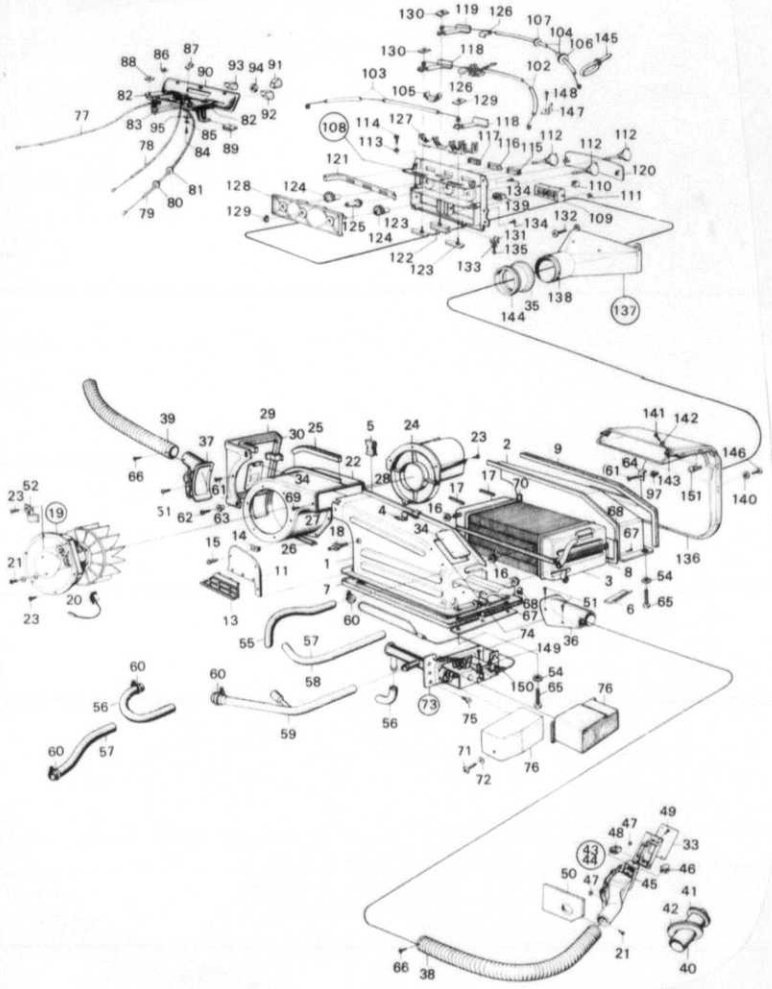
3) Ch. –99.014.259.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–, 91600001–.
7) Ch. –99.061.235. –91603462.
8) Ch. 99.061.236–, 91603463–.
11) Ch. –99722031968. –99726008665.
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50	84 53 490	2	Seal	Tätning	"X7", not USA.
51	79 61 949	3	Screw	Skruv	
52	79 49 043	1	Cable clamp	Kabelklamma	5)
54	79 15 564	4	Washer	Bricka	3)
55	86 02 575	1	Water hose	Vattenslang	11) (8602690) *
56	86 02 682	1	Water hose	Vattenslang	11)
56	84 34 995	1	Water hose	Vattenslang	12)
57	86 02 690	1	Water hose, lower	Vattenslang, nedre	11) Engine 1.85 l. (8602575) *
57	83 14 551	1	Water hose, lower	Vattenslang, nedre	12) Engine 1.85 l. CM.
58	83 12 530	1	Water hose, lower	Vattenslang, nedre	11) Engine 2.0 l. C.
58	83 13 579	1	Water hose, lower	Vattenslang, nedre	12) Engine 2.0 l. C.
59	83 12 522	1	Water hose, lower	Vattenslang, nedre	11) Engine 2.0 l. E.
59	83 14 536	1	Water hose, lower	Vattenslang, nedre	12) Engine 2 0 l. E.
60	79 63 523	6	Clamp	Klamma	3)
60	79 63 531	6	Clamp	Klamma	4)
61	79 61 949	2	Screw	Skruv	
62	79 22 313	3	Screw	Skruv	3) (7922289) *
62	79 22 313	1	Screw	Skruv	4) (7922289) *
63	86 02 328	2	Spacer bushing	Distansbussning	
64	86 01 411	1	Washer	Bricka	
65	79 03 024	6	Screw	Skruv	3)
65	79 22 511	4	Screw	Skruv	4)
66	79 22 206	2	Screw	Skruv	
67	86 02 930	2	Support	Förstärkning	
68	79 19 566	1	Clip	Clip	
69	79 22 206	1	Screw	Skruv	
70	73 05 394	1	Seal strip	Tätningslist	
71	79 22 263	1	Screw	Skruv	12)
72	79 16 483	1	Washer	Bricka	12) (8602708) *
73	84 25 993	1	Water valve	Värmekran	11) *
73	84 34 979	1	Water valve	Värmekran	12)
74	79 27 031	1	. Screw	. Skruv	
75	79 61 949	2	Screw, water valve	Skruv, värmekran	(8602476) *
76	84 32 684	1	Cover	Kåpa	11) *
76	84 35 570	1	Cover	Kåpa	12)
77	86 02 179	1	Control wire, valve house	Reglagewire, spjällhus	
78	86 02 187	1	Control wire, branch housing	Reglagewire, förgreningshus	>5)
79	86 02 195	1	Control wire, valve	Reglagewire, kran	
80	79 61 329	1	Grommet	Genomföringsbussning	5, 11)
80	84 51 296	1	Grommet	Genomföringsbussning	12)
81	86 01 486	1	Grommet	Genomföringsbussning	3)
81	86 01 494	1	Grommet	Genomföringsbussning	
82	86 02 351	2	Control arm	Manöverarm	
83	86 02 344	1	Control arm	Manöverarm	
84	79 22 727	3	Screw	Skruv	>5)
85	80 73 090	3	Washer	Bricka	
86	86 01 395	3	Clip	Clip	
87	79 19 509	3	Clip	Clip	
88	79 19 525	3	Clip	Clip	
89	79 62 251	2	Spring nut	Fjädermutter	

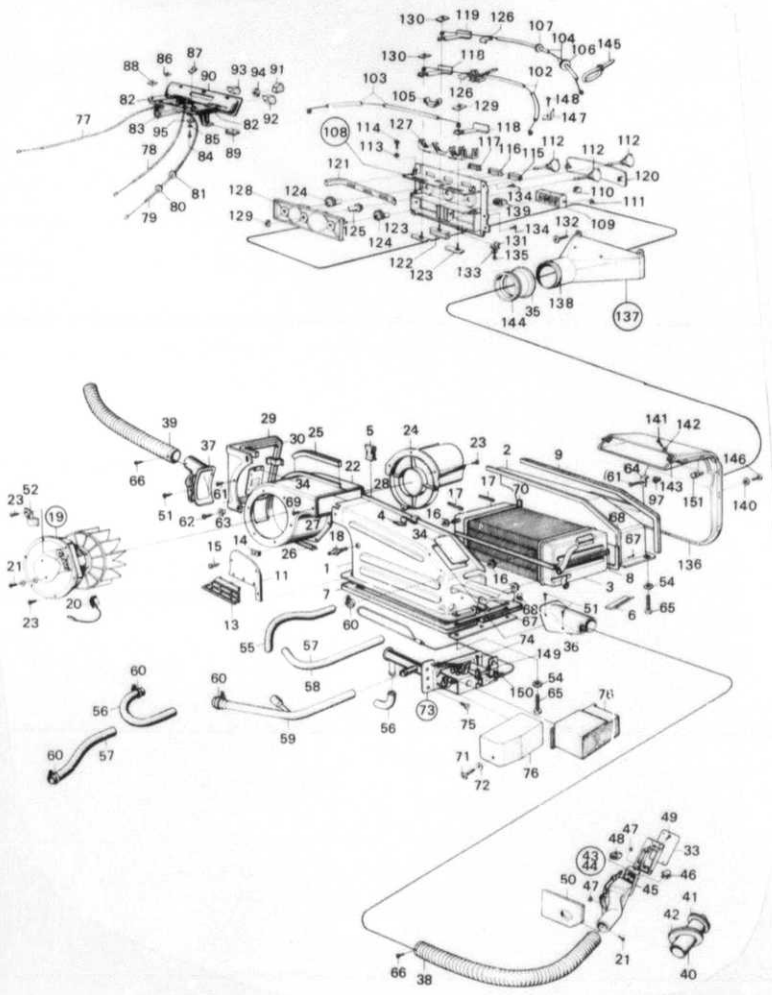
3) Ch. –99.014.259.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
8) Ch. 99722000001–. 99726000001–.
11) Ch. –99722031968. –99726008665.
12) Ch. 99732000001–. 99736000001–.

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SAAB

genuine spare parts
original reservdelar

HEATING AND VENTILATION SYSTEM
Heater core, fan unit, front controls, etc.
VÄRME- OCH VENTILATIONSSYSTEM
Värmeväxlare, fläktenhet, främre reglage, etc.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
90	86 01 445	1	Control panel, front	Reglagepanel, främre	
91	86 02 070	1	Control knob, "T"	Reglageknapp, "T"	5)
92	86 02 088	1	Control knob, "D"	Reglageknapp, "D"	1)
92	86 01 460	1	Control knob, "↑"	Reglageknapp, "↑"	2)
93	86 01 478	1	Control knob, "↓"	Reglageknapp, "↓"	
94	86 02 724	1	Bushing	Bussning	5)
95	86 01 403	1	Washer	Bricka	5)
97	84 59 950	1	Nut clip	Mutterclip	Ch. 99732015675–.
102	84 27 288	1	Control wire, vent.	Reglagewire, vent.	6, 9)
102	84 34 805	1	Control wire, vent.	Reglagewire, vent.	10)
103	84 25 563	1	Control wire, defr.	Reglagewire, defr.	6, 9)
103	84 34 789	1	Control wire, defr.	Reglagewire, defr.	10)
104	84 25 571	1	Control wire, valve	Reglagewire, kran	6, 9)
104	84 34 797	1	Control wire, valve	Reglagewire, kran	10, 11)
104	84 38 699	1	Control wire, valve	Reglagewire, kran	12)
105	84 25 597	3	Clip	Clip	9)
105	84 34 813	3	Clip	Clip	10) Part of 8434797, 8434805 and 8434789.
106	79 61 329	1	Grommet	Genomföringsbussning	
107	86 01 494	1	Grommet	Genomföringsbussning	6)
108	84 28 252	1	Control panel assy.	Reglagepanel kpl.	
108	84 38 673	1	Control panel assy.	Reglagepanel kpl.	"X7", not USA
109	73 50 895	2	. Air guide	. Luftriktare	
110	73 50 796	2	. . Knob	. . Knapp	
111	73 74 606	4	. Washer	. Bricka	
112	84 24 533	3	. Control wheel	. Ratt	
113	84 28 997	2	. Washer	. Bricka	
114	79 22 206	2	. Screw	. Skruv	
115	84 24 681	1	. Text sign, DEFR	. Textfönster, DEFR	6)
116	84 24 699	1	. Text sign, TEMP	. Textfönster, TEMP	
117	84 24 707	1	. Text sign, VENT	. Textfönster, VENT	
118	84 24 608	2	. Screen, blue	. Skärm, blå	
119	84 24 616	1	. Screen, red	. Skärm, röd	
120	84 37 246	1	. Cover plate	. Täcklock	Part of 8438673.
121	84 24 715	1	. Light guide	. Belysningsstav	
122	84 24 574	1	. Rack	. Kuggstång	
123	84 24 566	2	. Rack	. Kuggstång	
124	84 24 582	2	. Cog segment	. Kuggsegment	
125	84 24 590	1	. Cog wheel	. Kugghjul	
126	84 34 508	2	. Clip retainer	. Clipshållare	6, 9)
127	84 34 508	1	. Clip retainer	. Clipshållare	10)
128	84 24 558	1	. Cap	. Lock	
129	79 63 986	3	. Lock ring	. Låsring	
130	79 19 509	3	Clip	Clip	
131	79 62 251	2	Spring nut	Fjädermutter	6)
132	79 22 438	2	Screw	Skruv	
133	84 28 997	2	Washer	Bricka	
134	79 64 018	4	Screw	Skruv	
135	79 22 206	2	Screw	Skruv	

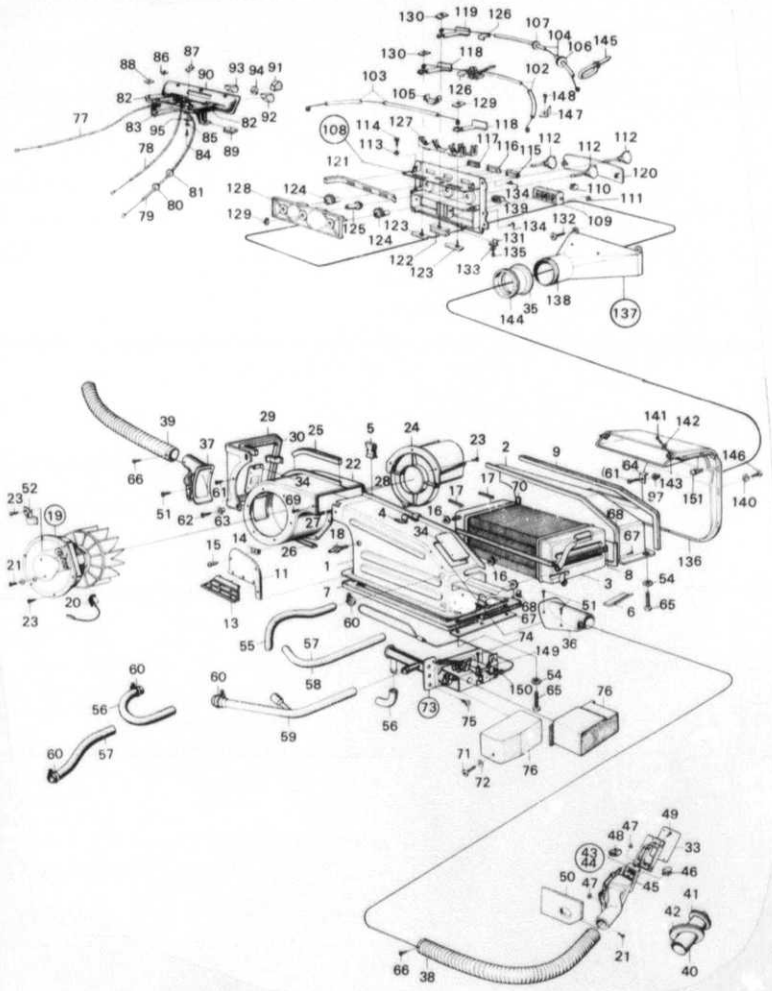
1) Ch. –99.006.996.
2) Ch. 99.006.997–043.053. –90601640.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
9) Ch. –99722025947.
10) Ch. 99722025948–.
11) Ch. –99722031968. –99726008665.
12) Ch. 99732000001–. 99736000001–.

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HEATING AND VENTILATION SYSTEM
Heater core, fan unit, front controls, etc.
VÄRME- OCH VENTILATIONSSYSTEM
Värmeväxlare, fläktenhet, främre reglage, etc.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
136	84 22 446	1	Fresh air inlet	Friskluftintag	
137	84 28 245	1	Air inlet with valve	Lufting med spjäll.	6)
138	79 64 042	1	. O-Ring	. O-Ring	
139	73 50 911	1	. Knob	. Knapp	
140	79 15 556	2	Washer	Bricka	
141	79 22 313	2	Screw	Skruv	
142	70 88 073	2	Washer	Bricka	
143	84 14 872	2	Clip	Clip	
144	84 29 482	1	Seal	Tätning	
145	83 74 357	1	Strap R.H.D.	Spännband R.H.D.	
146	79 22 354	2	Screw	Skruv	
147	84 29 086	1	Washer	Bricka	6, 7)
148	79 22 313	1	Screw	Skruv	6) (7222289)
149	84 51 338	1	Bracket washer	Fästbricka	12) Part of 84 34 979 *
150	80 59 230	1	Screw	Skruv	12) Part of 84 34 979 *
151	71 51 905	2	Rubber plug	Gummiplugg	"X7", not USA.

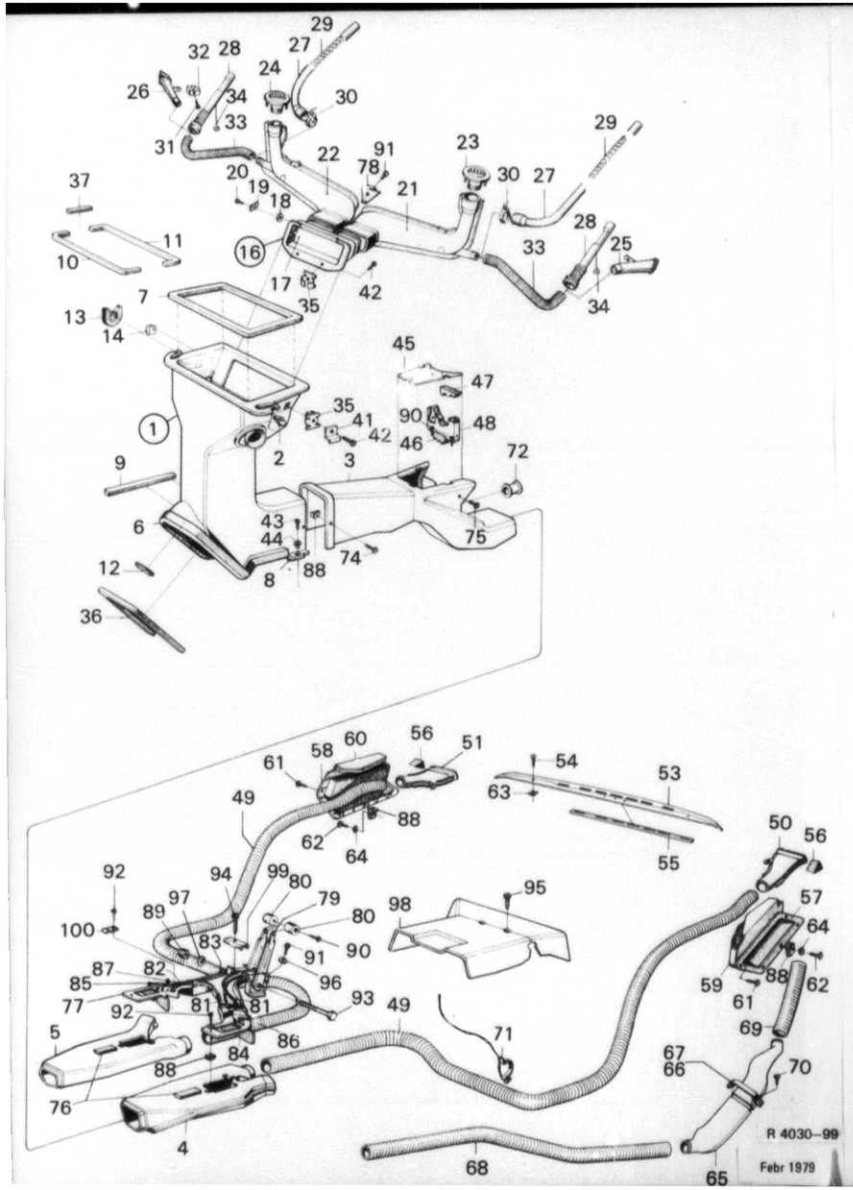
6) Ch. 99.050.001–, 91600001–.
7) Ch. –99.075.331. –91606152.
12) Ch. 99732000001–, 99736000001–.

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1	86 02 799	1	Valve house assy.	Spjällhus kpl.	*
1	84 37 808	1	Valve house assy.	Spjällhus kpl.	"X7", not USA.
1	86 04 514	1	Valve house assy. R.H.D.	Spjällhus kpl. R.H.D.	
2	86 02 849	1	. Valve flap	. Spjäll	*
3	86 00 801	1	Branching part	Förgreningsdel	
4	86 00 850	1	Rear channel L.H.	Bakre kanal V	
5	86 00 868	1	Rear channel R.H.	Bakre kanal H	
6	86 00 199	1	Seal	Tätning	
7	86 00 272	1	Seal strip, upper	Tätningslist, övre	
8	86 00 215	1	Seal strip L.H.	Tätningslist V	
9	86 00 207	1	Seal strip R.H.	Tätningslist H	
10	86 04 522	1	Seal strip, front R.H.D.	Tätningslist, främre R.H.D.	
11	86 04 530	1	Seal strip, rear R.H.D.	Tätningslist, bakre R.H.D.	
12	84 22 057	1	Seal strip R.H.D.	Tätningslist R.H.D.	
13	86 04 555	2	Seal, brake pedal rod R.H.D.	Tätning, pedalställ R.H.D.	
14	85 02 304	1	Clip R.H.D.	Clip R.H.D.	
16	86 00 249	1	Branch housing assy.	Förgreningshus kpl.	1)
16	86 02 765	1	Branch housing assy.	Förgreningshus kpl.	2)
17	86 02 781	1	. Valve flap	. Spjäll	*
18	86 00 231	1	. Washer	. Bricka	
19	86 00 256	1	. Clip	. Clip	
20	79 22 727	1	. Screw	. Skruv	
21	86 02 856	1	Branch pipe, defroster L.H.	Grenrör, defroster V	*
22	86 02 864	1	Branch pipe, defroster R.H.	Grenrör, defroster H	*
23	86 02 138	1	Defroster jet L.H.	Defrostermunstycke V	
24	84 97 240	1	Defroster jet R.H.	Defrostermunstycke H	
25	86 00 371	1	Defroster jet, side L.H.	Defrostermunstycke, sida V	5)
26	86 00 389	1	Defroster jet, side R.H.	Defrostermunstycke sida H	
27	84 42 808	2	Defroster jet, side	Defrostermunstycke, sida	4D
28	84 25 514	2	Defroster jet, side	Defrostermunstycke sida	6)
29	84 23 287	2	Spring	Fjäder	
30	83 74 357	2	Clamp	Klamma	
31	79 22 206	2	Screw	Skruv	5)
32	86 02 658	2	Clip	Clip	
33	86 02 260	2	Defroster hose	Defrosterslang	
33	84 43 038	2	Defroster hose	Defrosterslang	6)
34	79 61 949	2	Screw	Skruv	
35	86 01 916	3	Clip	Clip	3)
35	86 01 916	4	Clip	Clip	4)
36	84 21 976	1	Seal R.H.D.	Tätning R.H.D.	
37	84 22 040	4	Seal R.H.D.	Tätning R.H.D.	
41	86 00 256	1	Clip	Clip	
42	79 22 313	3	Screw	Skruv	
43	79 22 917	1	Screw	Skruv	
44	86 00 280	1	Spacer bushing	Distansbussning	
45	86 00 835	1	Seal cover	Tätningslock	
46	86 02 633	1	Seal	Tätning	

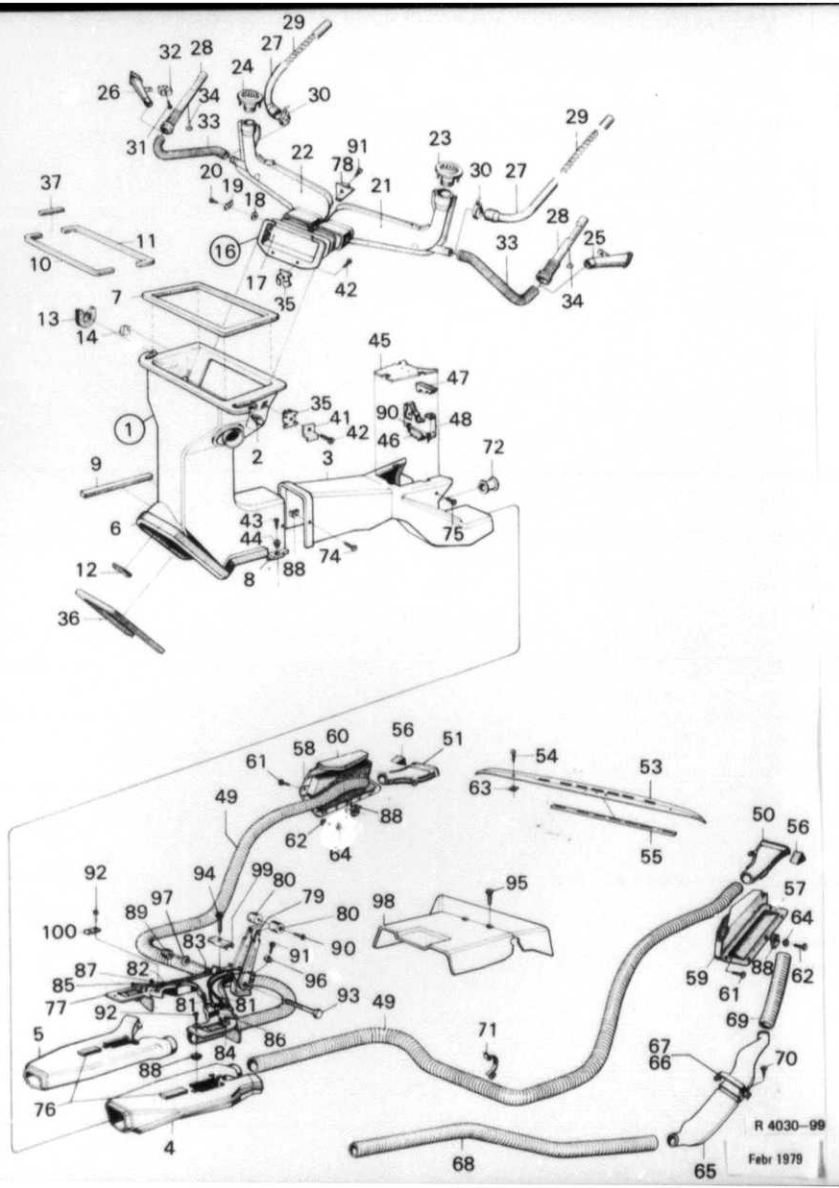
1) Ch. –99.006.222.
2) Ch. 99.006.223–.
3) Ch. –99.014.259.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91500001–.
9) Ch. –99732000250.

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genuine spare parts
original reservdelar

HEATING AND VENTILATION SYTEM
Valve house assy., draft channels, rear controls, etc.
VÄRME- OCH VENTILATIONSSYSTEM
Spjällhus, fördelningskanaler, bakre reglage, etc.

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I16

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
46	86 03 367	1	Seal	Tätning	A.
47	86 02 641	1	Seal	Tätning	
48	86 02 625	1	Seal retainer	Tätningshållare	
48	86 03 359	1	Seal retainer	Tätningshållare	A.
49	86 02 252	2	Defroster hose, rear	Defrosterslang, bakre	
50	86 00 694	1	Attachment piece L.H.	Anslutningsdel V	
51	86 00 702	1	Attachment peice R.H.	Anslutningsdel H	
53	84 17 446	1	Defroster jet, rear window	Defrostermunstycke, bakruta	4)
54	84 10 961	5	Screw	Skruv	4)
55	84 21 083	1	Seal	Tätning	4, 7)
55	84 50 892	1	Seal	Tätning	8)
56	86 02 401	2	Seal	Tätning	
57	84 84 131	1	Seal L.H.	Tätning V	
58	84 84 149	1	Seal R.H.	Tätning H	
59	86 00 892	1	Evacuating box L.H.	Evakueringslåda V	5)
60	86 00 900	1	Evacuating box R.H.	Evakueringslåda H	5)
59	84 24 012	1	Evacuating box L.H.	Evakueringslåda V	6)
60	84 24 020	1	Evacuating box R.H.	Evakueringslåda H	6)
61	79 22 222	2	Screw, evacuating box	Skruv, evakueringslåda	
62	79 21 356	4	Screw, evacuating box	Skruv, evakueringslåda	
63	86 01 916	1	Clip	Clip	8)
64	86 02 997	4	Seal	Tätning	8)
65	86 04 100	1	Air duct L.H.	Luftkanal V	
65	86 04 092	1	Air duct R.H.	Luftkanal H	
66	76 03 418	1	Clamp	Bygel	4D, (8603375) (8603383)
67	76 03 426	1	Clamp	Bygel	
68	86 03 391	2	Defroster hose	Defrosterslang	
69	86 03 409	2	Defroster hose	Defrosterslang	
70	79 22 263	2	Screw	Skruv	
71	86 02 153	2	Clamp	Klamma	
72	86 02 617	1	Bushing	Bussning	
74	79 22 891	2	Screw, branch part	Skruv, förgreningsdel	
75	79 22 206	2	Screw, branch part	Skruv, förgreningsdel	
76	86 02 542	2	Spacer	Mellanlägg	
77	86 00 488	1	Main bracket, controls	Basplatta, reglage	
78	86 02 914	1	Bracket plate	Fästvinkel	
79	86 01 874	2	Control arm	Reglagearm	10)
79	84 36 735	2	Control arm	Reglagearm	11)
80	86 01 312	2	Knob, control arm	Knapp, reglagearm	10)
80	84 36 719	2	Knob, control arm	Knapp, reglagearm	11)
81	86 00 983	2	Control wire	Reglagewire	
82	86 00 991	2	Control wire	Reglagewire	
83	86 01 007	2	Control wire	Reglagewire	
84	86 01 833	1	Valve flap L.H.	Spjäll V	
85	86 01 841	1	Valve flap R.H.	Spjäll H	
86	86 01 957	1	Valve flap L.H.	Spjäll V	
87	86 01 965	1	Valve flap R.H.	Spjäll H	
88	79 62 251	13	Spring nut	Fjädermutter	
89	79 40 422	1	Nut	Mutter	
90	79 34 177	2	Screw	Skruv	10)

3) Ch. –99.014.259.
4) Ch. 99.020.001–.
5) Ch. –99.043.053. –90601640.
6) Ch. 99.050.001–. 91600001–.
7) Ch. –99722031968. –99726008665.
8) Ch. 99732000001–. 99736000001–.
10) Ch. –99732000737. –99736000049.
11) Ch. 99732000738–. 99736000050–.

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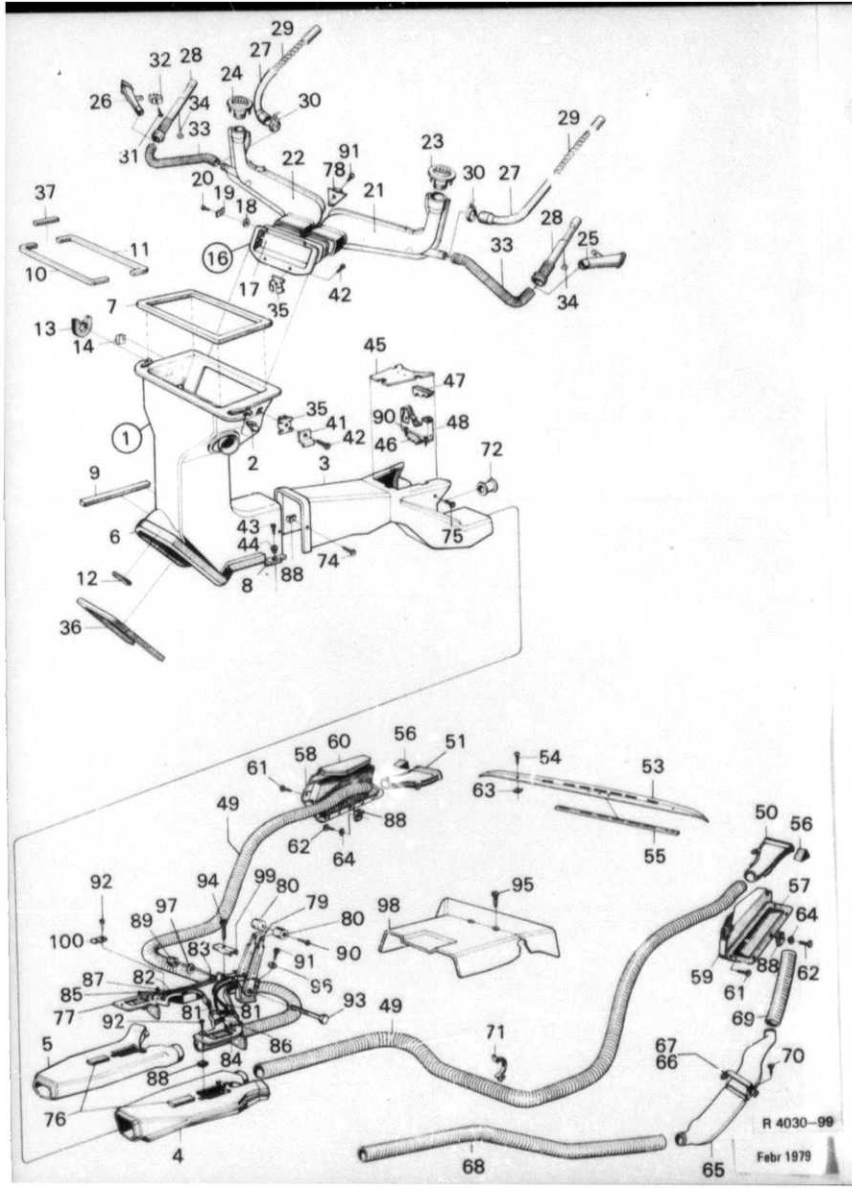
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genuine spare parts
original reservdelar

HEATING AND VENTILATION SYSTEM

Valve house assy., draft channels, rear controls, etc.

VÄRME- OCH VENTILATIONSSYSTEM

Spjälthus, fördelningskanaler, bakre reglage, etc.

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
90	79 61 949	2	Screw	Skruv	11)
91	79 22 750	1	Screw	Skruv	3)
91	79 22 297	1	Screw	Skruv	4)
92	79 22 206	8	Screw	Skruv	
93	79 03 040	1	Screw	Skruv	
94	79 22 222	1	Screw	Skruv	
95	79 22 891	1	Screw	Skruv	
96	80 73 090	3	Washer	Bricka	
97	79 33 823	1	Washer	Bricka	
98	86 02 286	1	Protection cover	Skyddskåpa	
99	86 01 320	1	Clip	Clip	
100	86 00 256	4	Clip	Clip	

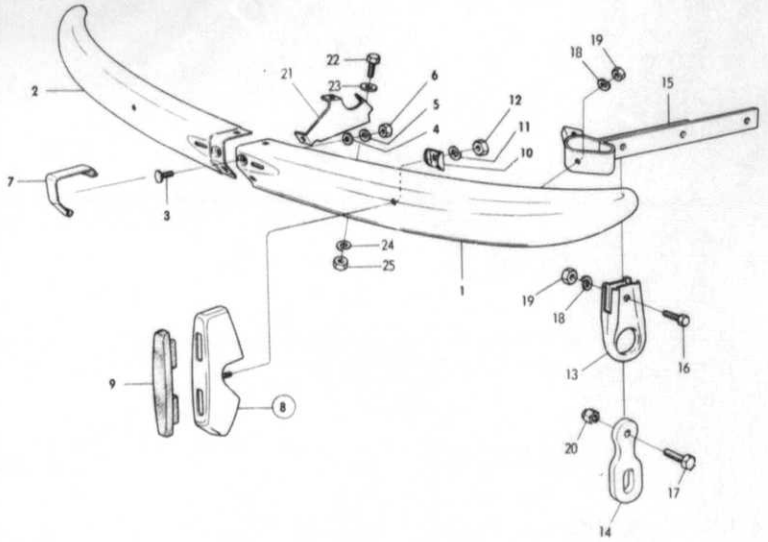
3) Ch. –99–014.259.
4) Ch. 99.020.001–.
11) Ch. 99732000738–, 99736000050–.

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Febr. 1975

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BUMPERS
Bumper, front, up to and incl. model 1971
STÖTFÅNGARE
Stötfångare, främre, t.o.m. modell 1971

8 29:3
120

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 03 598	1	Bumper bar, front L.H.	Stötfångarskena, främre V	
2	82 03 606	1	Bumper bar, front R.H.	Stötfångarskena, främre H	
3	82 03 663	3	Screw	Skruv	
4	79 16 505	1	Washer	Bricka	
5	79 10 557	3	Washer	Bricka	
6	79 14 708	3	Nut	Mutter	
7	82 03 572	1	Cover plate	Täckplåt	
8	82 04 216	1	Overrider assy. L.H.	Horn kpl. V	
8	82 04 224	1	Overrider assy. R.H.	Horn kpl. H	
9	82 03 655	2	. Rubber buffer	. Gummibuffert	
10	82 07 441	2	Washer	Bricka	
11	79 10 557	2	Washer	Bricka	
12	79 14 708	2	Nut	Mutter	
13	82 05 551	1	Towing eyelet	Dragögla	
14	76 03 442	2	Towing eyelet	Dragögla	3) USA. (8216970) -
15	82 07 896	1	Bracket L.H.	Fäste V	1)
15	82 07 904	1	Bracket R.H.	Fäste H	1)
15	82 11 070	1	Bracket L.H.	Fäste V	2)
15	82 11 088	1	Bracket R.H.	Fäste H	2)
16	79 03 321	5	Screw	Skruv	
17	79 03 339	2	Screw	Skruv	3) USA.
18	79 10 565	7	Washer	Bricka	
19	79 14 716	7	Nut	Mutter	
20	79 40 448	2	Lock nut	Låsmutter	3) USA.
21	82 09 389	1	Support	Stöd	1)
21	82 11 054	1	Support	Stöd	2)
22	79 35 885	1	Screw	Skruv	
23	79 16 505	1	Washer	Bricka	
24	79 10 557	1	Washer	Bricka	
25	79 14 708	1	Nut	Mutter	

1) Ch. –99.014.259
2) Ch. 99.020.001–.
3) Ch. 99.050.001–. 91600001–.

99 M 69–73

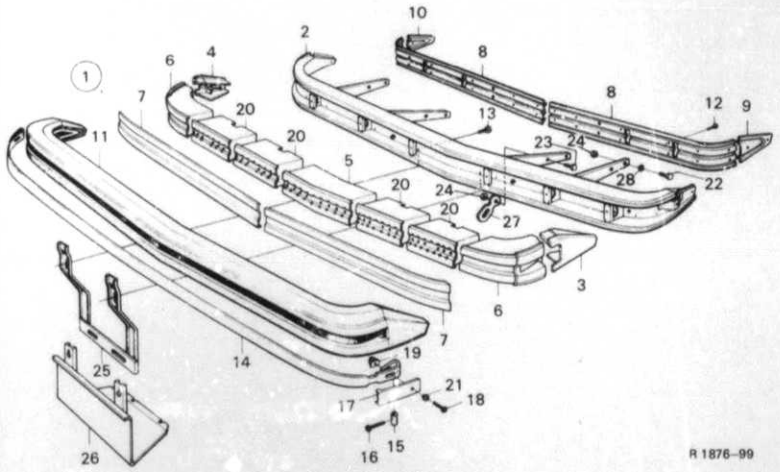
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R 1876-99

Febr. 1975

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original reservdelar

BUMPERS
Bumper, front, as from model 1972
STÖTFÅNGARE
Stötfångare, främre, fr.o.m. modell 1972

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I22

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 23 307	1	Bumper assy., front	Stötfångare kpl., främre	4)
2	82 18 000	1	. Bar	. Skena	3)
2	82 18 000	1	. Bar	. Skena	1, 3)
2	82 21 632	1	. Bar	. Skena	2)
3	82 17 697	1	. Cell section L.H.	. Cellblock V	3)
4	82 17 705	1	. Cell section R.H.	. Cellblock H	
5	82 23 521	1	. Cell section, center	. Cellblock, mittre	
6	82 17 903	2	. Cell section, outer	. Cellblock, yttre	
7	82 18 083	2	. Support profile	. Stödprofil	
8	82 18 034	2	. Attachment bar, inner	. Fästskena, inre	
9	82 18 117	1	. Attachment bar, outer L.H.	. Fästskena, yttre V	
10	82 18 125	1	. Attachment bar, outer R.H.	. Fästskena, yttre H	
11	82 17 770	1	. Protective cover	. Skyddshölje	
12	79 22 420	26	. Screw	. Skruv	
13	79 65 445	2	. Screw	. Skruv	
14	82 17 960	1	. Strap	. Spännband	
15	72 07 459	2	. Spacer sleeve	. Hylsa	
16	79 22 404	2	. Screw	. Skruv	
17	82 18 059	2	. Cover plate	. Täckplåt	
18	79 68 837	2	. Screw	. Skruv	
19	82 18 067	2	. Clip	. Clip	
20	82 17 937	4	. Cell section	. Cellblock	
21	82 17 689	2	. Spacer sleeve	. Hylsa	
22	79 03 321	6	Screw	Skruv	
23	79 03 339	2	Screw	Skruv	
24	79 65 411	8	Nut	Mutter	
25	82 17 606	1	Bracket, number plate	Hållare, nummerplåt	
26	82 23 281	1	Bracket, number plate	Hållare, nummerplåt	
27	76 03 442	2	Towing eyelet	Dragögla	
28	80 73 108	8	Washer	Bricka	

1) Ch. -99722031968, USA.
2) Ch. 99732000001-, USA.
3) Superzeded by 8223307 Bumper assy.
4) Mounting kit 8209744 added

99 M 69-73

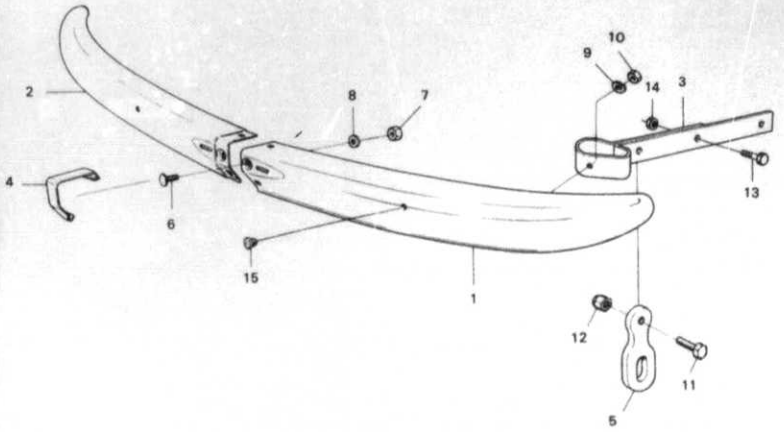
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R 2143–99

Febr. 1975

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BUMPERS
Bumper front, X7, not USA
STOTFÅNGARE
Stötfångare främre, X7, ej USA

8 299
124

Pos.	Part No. Artikelnr.	Qty Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 03 598	1	Bumper bar, front L.H.	Stötfångarskena, främre V	Ch. –9973209749
2	82 03 606	1	Bumper bar, front R.H.	Stötfångarskena, främre H	
1	82 22 135	1	Bumper bar, front L.H.	Stötfångarskena, främre V	Ch. 9973209750–.
2	82 22 143	1	Bumper bar, front R.H.	Stötfångarskena, främre H	
3	82 22 192	1	Bracket, L.H.	Fästjärn V	
3	82 22 200	1	Bracket, R.H.	Fästjärn H	
4	82 03 572	1	Cover plate	Täckplåt	
5	76 03 442	1	Towing eyelet	Dragögla	(8216970) *
6	82 00 662	3	Screw	Skruv	
7	79 14 708	3	Nut	Mutter	
8	79 16 505	3	Washer	Bricka	
9	79 10 565	2	Washer	Bricka	
10	79 14 716	2	Nut	Mutter	
11	79 03 329	1	Screw	Skruv	
12	79 65 411	1	Nut	Mutter	
13	79 03 321	4	Screw	Skruv	
14	79 65 411	4	Nut	Mutter	
15	73 78 409	2	Knob	Knapp	

99 M 69–73

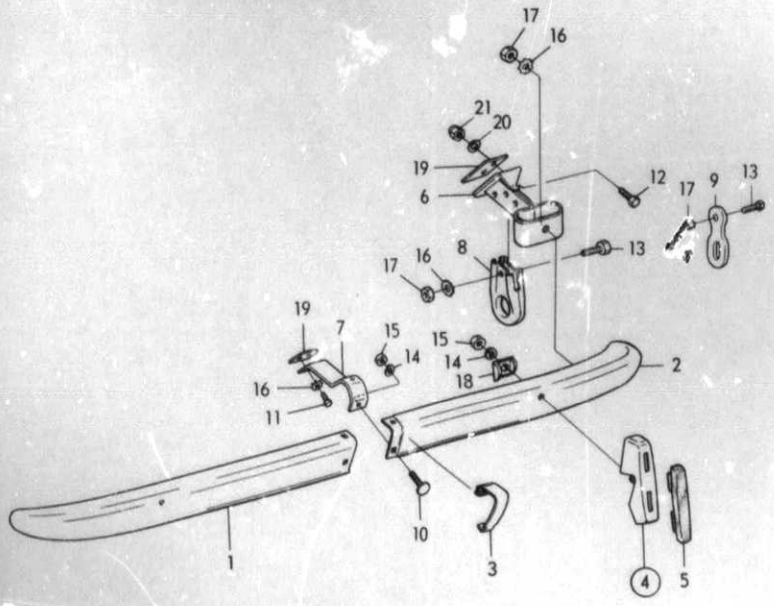
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BUMPERS
Bumper, rear, up to and incl. model 1971
STÖTFÅNGARE
Stötfångare, bakre, t.o.m. modell 1971

8 30:3
J2

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar	
1	82 03 838	1	Bumper bar, rear L.H.	Stötfångarskena, bakre V		
2	82 03 846	1	Bumper bar, rear R.H.	Stötfångarskena, bakre H		
3	82 03 895	1	Cover plate	Täckplåt		
4	82 04 166	2	Overrider assy.	Horn kpl.		
5	82 03 655	2	. Rubber buffer	. Gummibuffert		
					(8204570)	*
					(8204588)	*
6	82 15 717	1	Bracket L.H.	Fäste V		
6	82 15 725	1	Bracket R.H.	Fäste H		
7	82 04 612	1	Bracket, centre	Fäste, mittre		
8	82 05 551	1	Towing eyelet	Dragögla		
9	76 03 442	2	Towing eyelet	Dragögla	5) USA. (8216970)	*
10	82 03 663	2	Screw	Skruv		
11	79 35 901	2	Screw	Skruv		
12	79 03 313	4	Screw	Skruv	1)	
12	79 03 321	4	Screw	Skruv	2)	
13	79 03 321	1	Screw	Skruv		
13	79 03 339	2	Screw	Skruv	5) USA.	
14	79 10 557	4	Washer	Bricka		
15	79 14 708	4	Nut	Mutter		
16	79 15 580	9	Washer	Bricka	1)	
16	79 15 580	5	Washer	Bricka	2)	
17	79 14 716	2	Nut	Mutter		
17	79 40 448	2	Lock nut	Låsmutter	5) USA.	
18	82 07 441	2	Washer	Bricka		
19	82 10 031	3	Washer	Bricka		
20	80 29 993	4	Washer	Bricka	2)	
21	79 40 448	4	Nut	Mutter	2)	

1) Ch. –99.013.545.
2) Ch. 99.013.546–.
5) Ch. 99.050.001–, 91600001–.

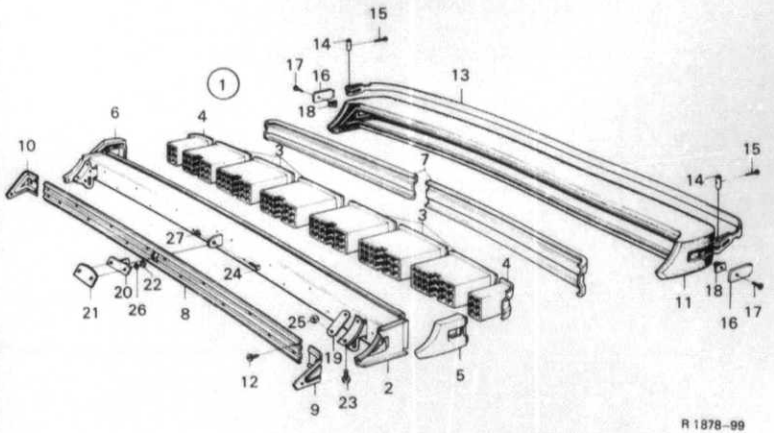
99 M 69–73
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R 1878–99

Febr. 1975

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BUMPER
Bumper, rear, as from model 1972
STÖTFÅNGARE
Stötfångare, bakre, fr.o.m. modell 1972

8 30:5
J4

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 28 108	1	Bumper, rear assy.	Stötfångare, bakre kpl.	1)
2	82 17 804	1	. Bar	. Skena	
3	82 17 937	6	. Cell section, inner	. Cellblock, inre	
4	82 18 158	2	. Cell section	. Cellblock	
5	82 18 232	1	. Cell section, outer L.H.	. Cellblock, yttre V	
6	82 18 240	1	. Cell section, outer R.H.	. Cellblock, yttre H	
7	82 17 986	1	. Support profile	. Stödprofil	
8	82 17 861	1	. Attachment bar, centre	. Fästskena, mittre	
9	82 17 879	1	. Attachment bar, outer L.H.	. Fästskena, yttre V	
10	82 17 887	1	. Attachment bar, outer R.H.	. Fästskena, yttre H	
11	82 17 820	1	. Protective cover	. Skyddshölje	
12	79 22 420	20	. Screw	. Skruv	
13	82 18 190	1	. Strap	. Spännband	
14	72 07 459	2	. Spacer sleeve	. Hylsa	
15	79 22 404	2	. Screw	. Skruv	
16	82 18 208	2	. Cover plate	. Täckplåt	
17	79 68 837	2	. Screw	. Skruv	
18	82 18 067	2	. Clip	. Clip	
19	82 21 145	2	Seal washer	Tätningsbricka	
20	82 19 339	1	Bracket, centre	Fäste, mittre	
21	82 19 438	1	Seal washer	Tätningsbricka	
22	79 14 708	2	Nut	Mutter	
23	79 03 321	4	Screw	Skruv	
24	79 03 172	1	Screw	Skruv	
25	79 65 411	4	Nut	Mutter	
26	80 29 985	2	Washer	Bricka	
27	79 65 403	1	Nut	Mutter	

1) Mounting kit 82 09 751 added

99 M 69–73

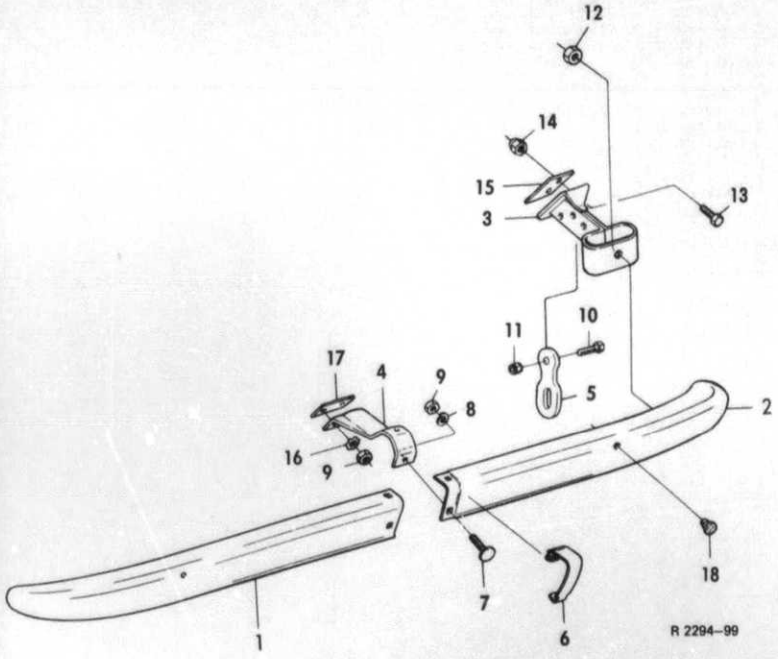
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R 2294–99

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	82 03 838	1	Bumper bar, rear L.H.	Stötfångarskena bakre V	Ch. –9973201974
2	82 03 846	1	Bumper bar, rear R.H.	Stötfångarskena, bakre H	
1	82 22 036	1	Bumper bar, rear L.H.	Stötfångarskena, bakre V	Ch. 9973201975
2	82 22 044	1	Bumper bar, rear R.H.	Stötfångarskena, bakre H	
3	82 22 077	1	Bracket, outer L.H.	Fästjärn, yttre V	
3	82 22 085	1	Bracket, outer R.H.	Fästjärn, yttre H	
4	82 22 028	1	Bracket, center	Fäste, mittre	
5	76 03 442	1	Towing eyelet	Dragögla	(8216970) *
6	82 03 895	1	Cover plate	Täckplåt	
7	82 03 663	2	Screw	Skruv	
8	79 10 557	2	Washer	Bricka	
9	79 14 708	4	Nut	Mutter	
10	79 03 339	1	Screw	Skruv	
11	79 65 411	1	Nut	Mutter	
12	79 14 716	2	Nut	Mutter	
13	79 03 321	4	Screw	Skruv	
14	79 65 411	4	Nut	Mutter	
15	82 22 226	2	Seal washer	Tätningsbricka	
16	80 29 985	2	Washer	Bricka	
17	82 22 218	1	Washer	Bricka	
18	73 78 409	2	Knob	Knapp	

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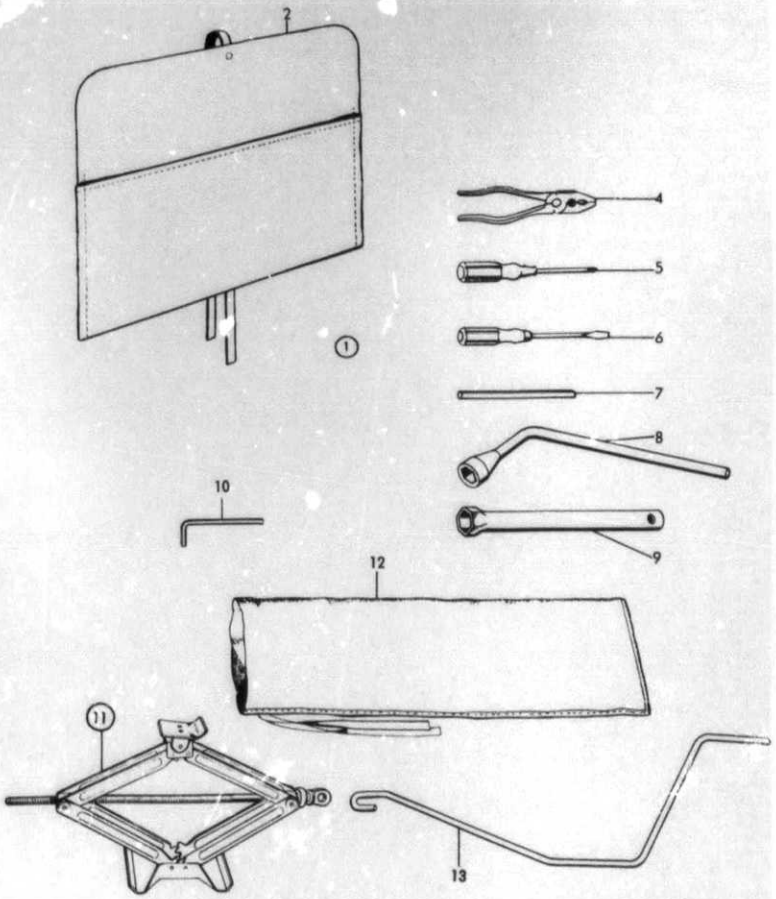
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R 2769–99

Febr. 1975

SAAB genuine spare parts original reservdelar

TOOL KIT

VERKTYGSSATS

Pos.	Part No. Artikelnr.	Qty. Antal 99	Description	Benämning	Remarks Anmärkningar
1	89 94 634	1	Tool kit with bag	Verktygssats m. väska	
2	73 05 931	1	. Tool bag	. Väska verktyg	
4	70 37 468	1	. Combination pliers	. Kombinationstång	
5	71 09 069	1	. Cross-recess screw driver	. Kryssplårmejsel	
6	70 37 492	1	. Screw driver	. Skruvmejsel	
7	70 39 381	1	. Square pin, oil drain	. Fyrkanttapp, oljeavtappning	Gear box –6.779. 2)
8	73 48 287	1	. Sleeve wrench, wheel nut	. Hylsnyckel, hjulmutter	
9	89 10 259	1	. Sleeve, spark plug	. Hylsa, tändstift	
10	89 17 494	1	Hexagon wrench, front seat	Sexkantnyckel, stol	
11	89 09 558	1	Jack assy with bag	Domkraft kpl. med säck	
12	89 11 190	1	. Bag	. Säck	
13	73 37 884	1	Crank	Vev	

2) From gear box 6.780–, see group 1.

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